



Yamaha L250BETO 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

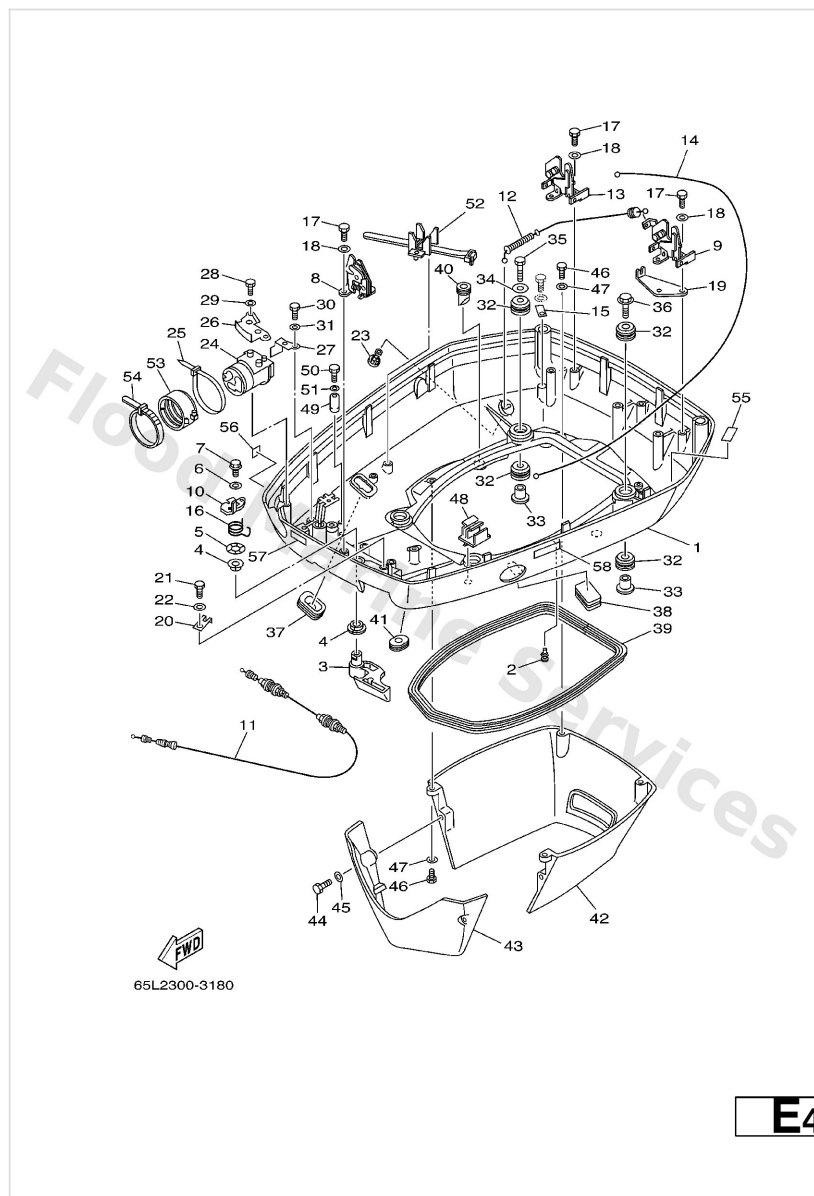
Authorised Yamaha Dealers



Contents

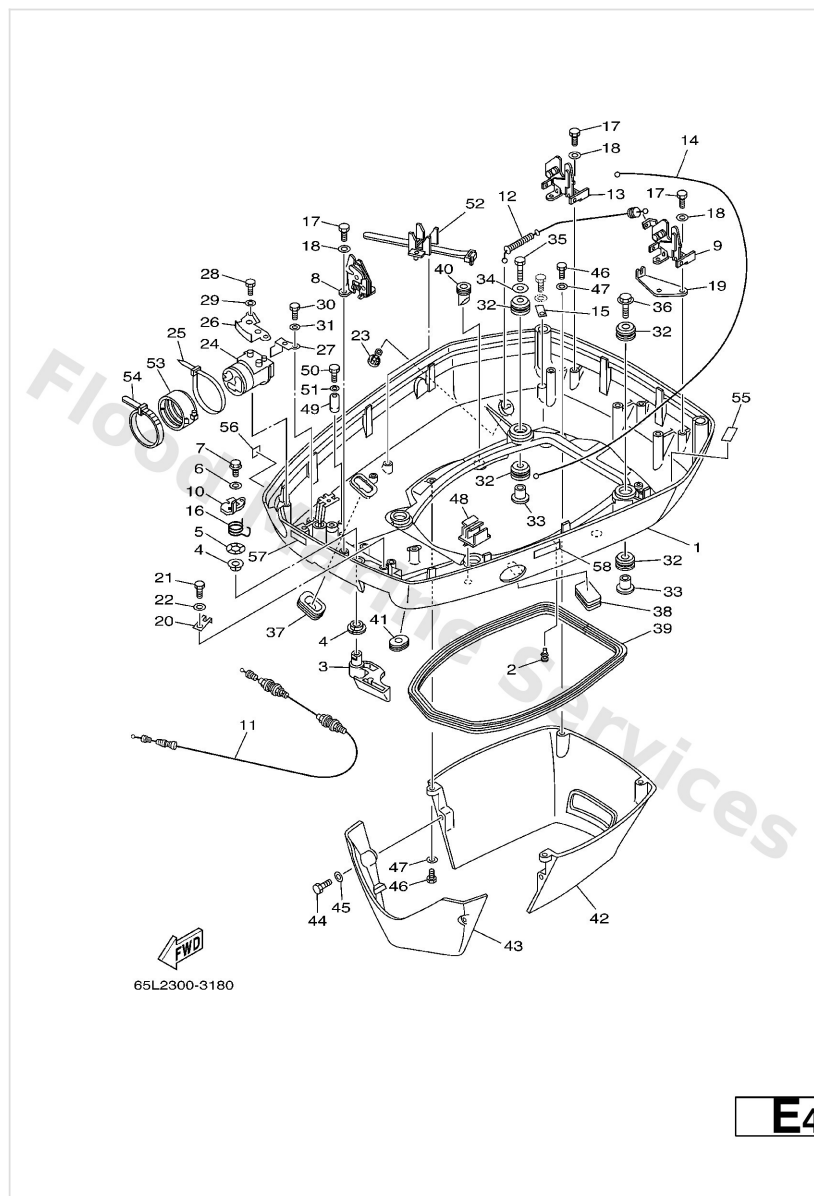
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CONTROL	13
CRANKSHAFT. PISTON	17
CYLINDER. CRANKCASE 1	20
CYLINDER. CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	30
ELECTRICAL 4	34
FUEL 1	35
FUEL 2	39
FUEL INJECTION NOZZLE	40
FUEL INJECTION PUMP	43
GENERATOR	47
INTAKE	49
LOWER CASING. DRIVE 1	51
LOWER CASING. DRIVE 2	57
LOWER CASING. DRIVE 3	59
LOWER CASING. DRIVE 4	66
METER	68
OIL PUMP	70
OIL TANK	72
POWER TRIM & TILT ASSY	75
REMOTE CONTROL ASSY 1	82
REMOTE CONTROL ASSY 2	87
REMOTE CONTROL BOX	93
REPAIR KIT 1	94
REPAIR KIT 2	96
STARTING MOTOR	98
STEERING GUIDE ATTACHMENT 1	100
STEERING GUIDE ATTACHMENT 2	101
SWITCH. PANEL	102
TOP COWLING	104
UPPER CASING	106

Bottom Cowling



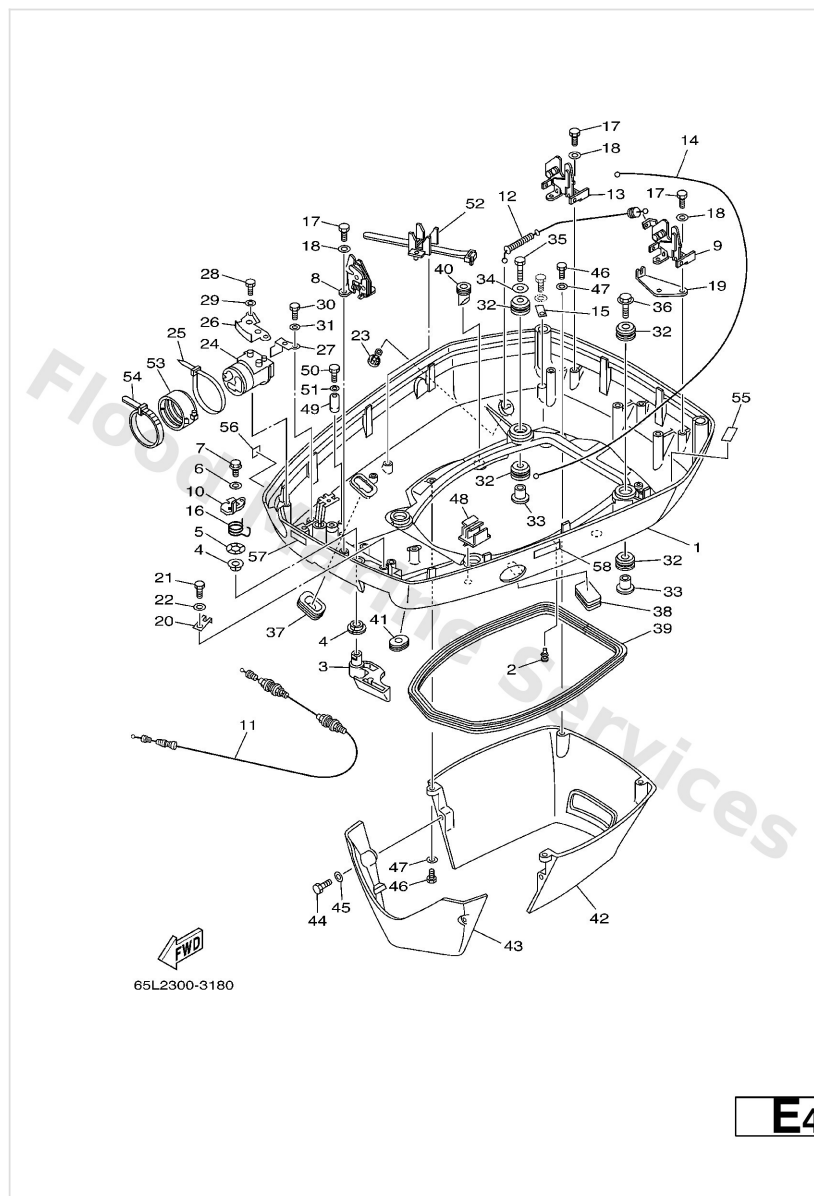
Ref	Part	
1	61A-42711-05-8D Cowling, Bottom 1	Buy now
2	90480-06M19 Grommet (6e3)	Buy now
3	61A-42815-01-8D Lever, Clamp	Buy now
4	90386-13M88 Bush(6r3)	Buy now
5	90206-13M10 Washer, wave (6e5)	Buy now
6	90201-06M30 Washer, plate (6a1)	Buy now
7	90109-06M50 Bolt(61a)	Buy now
8	6R3-42824-00 Base, clamp lever	Buy now
9	6R3-42811-01 Stay	Buy now
10	6R3-42816-00 Lever, clamp	Buy now
11	6R3-42850-10 Wire, complete	Buy now
12	61A-42850-01 Wire Complete	Buy now
13	6R3-42811-10 Stay	Buy now
14	61A-42850-20 Wire, complete	Buy now
15	682-44117-00 Bracket 1	Buy now

Bottom Cowling



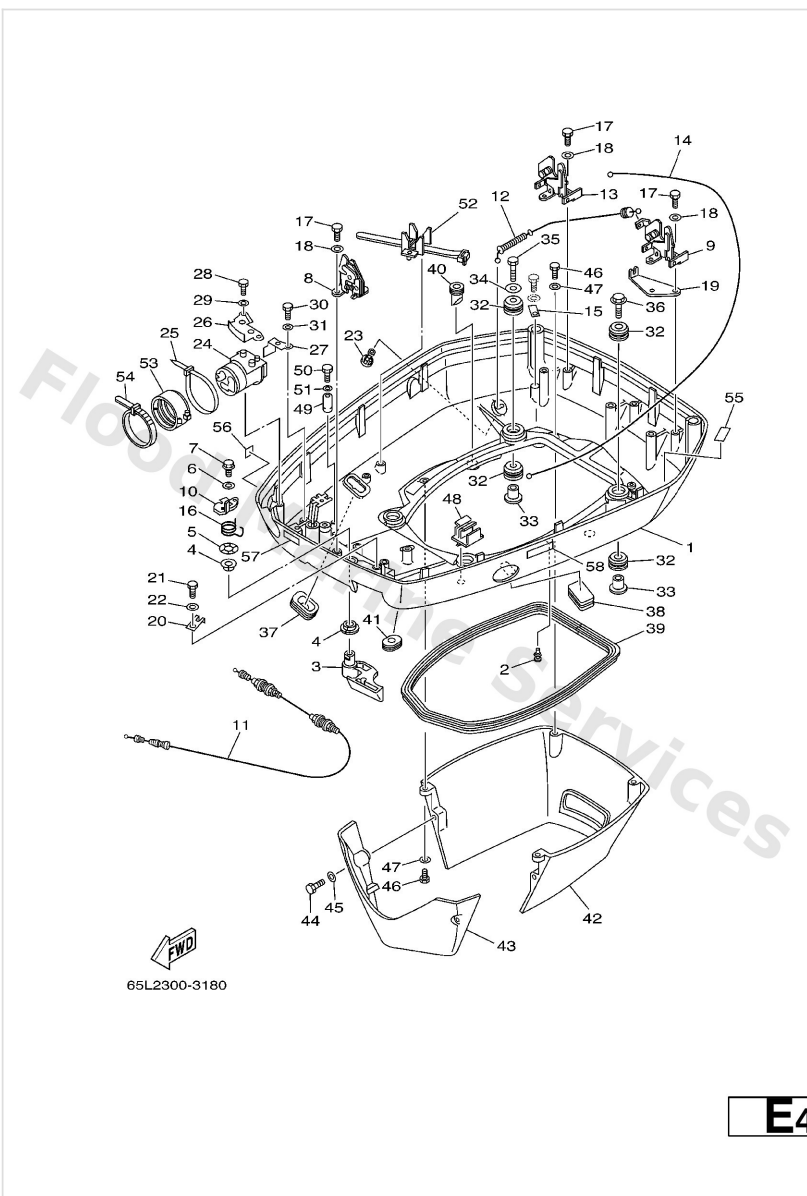
Ref	Part	
16	6R3-42813-00 Spring, clamp lever	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	6N7-42828-00 Plate, clamp	Buy now
20	6R3-42828-00 Plate, clamp	Buy now
21	97095-06010 Bolt	Buy now
23	6E5-44391-00 Nipple, hose	Buy now
24	61A-42725-31 Grommet	Buy now
25	90465-13M30 Clamp	Buy now
26	61A-42738-02-5B Plate, fitting	Buy now
27	64D-42738-10-5B Plate, fitting	Buy now
30	97095-06012 Bolt(gh1)	Buy now
32	90480-22M81 Grommet	Buy now
33	90387-08M37 Coller (6e5)	Buy now
34	90201-08M54 Washer, plate (6e5)	Buy now

Bottom Cowling



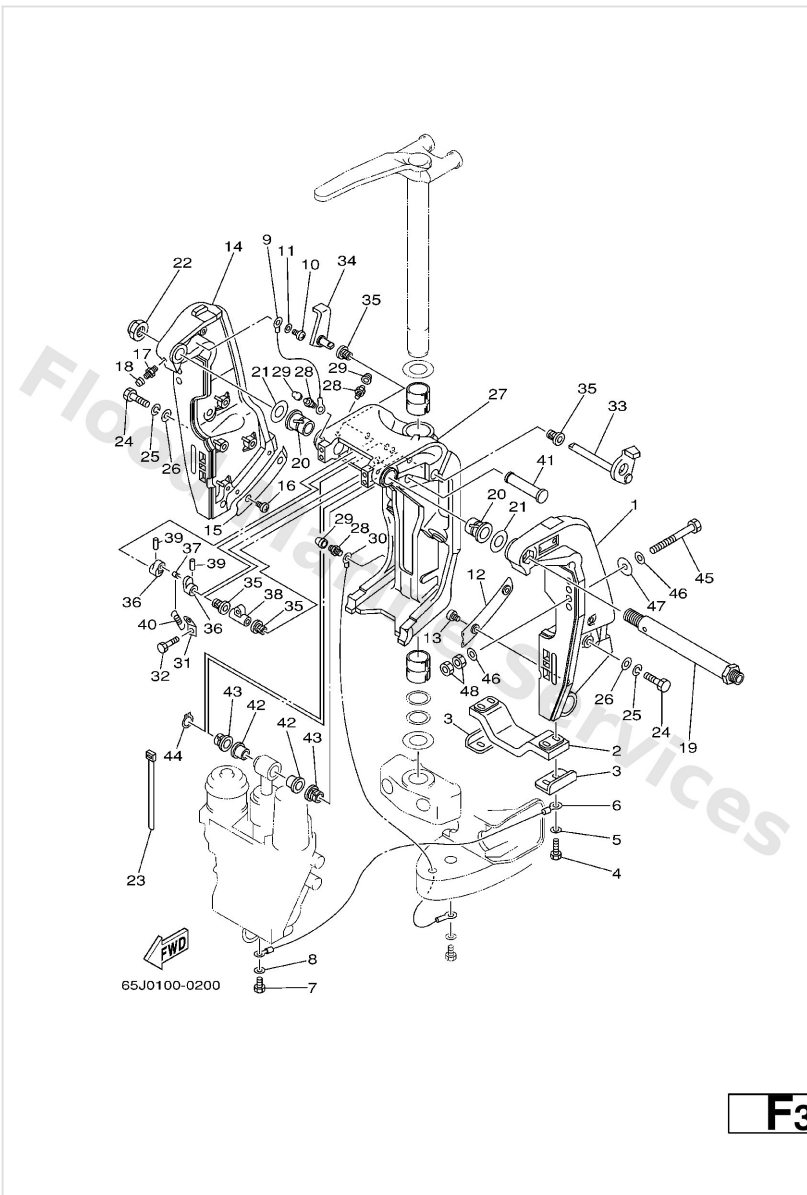
Ref	Part	
35	97075-08035 Bolt(70w)	Buy now
36	90119-08M22 Bolt, with washer	Buy now
37	688-42726-10 Grommet	Buy now
38	6H4-42726-00 Grommet	Buy now
39	61A-42716-00 Rubber seal 1	Buy now
40	61A-42717-00 Rubber, seal 2	Buy now
41	61A-42727-00 Grommet	Buy now
42	61A-42741-01-8D Apron	Buy now
43	61A-42771-01-8D Apron	Buy now
44	97095-06030 Bolt(jf7)	Buy now
46	97095-06020 Bolt(7u8)	Buy now
48	6E5-82594-00 Clamp	Buy now
49	6E5-82588-00 Plate	Buy now
52	688-82594-00 Clamp	Buy now
53	68F-42753-00 Fastner	Buy now

Bottom Cowling



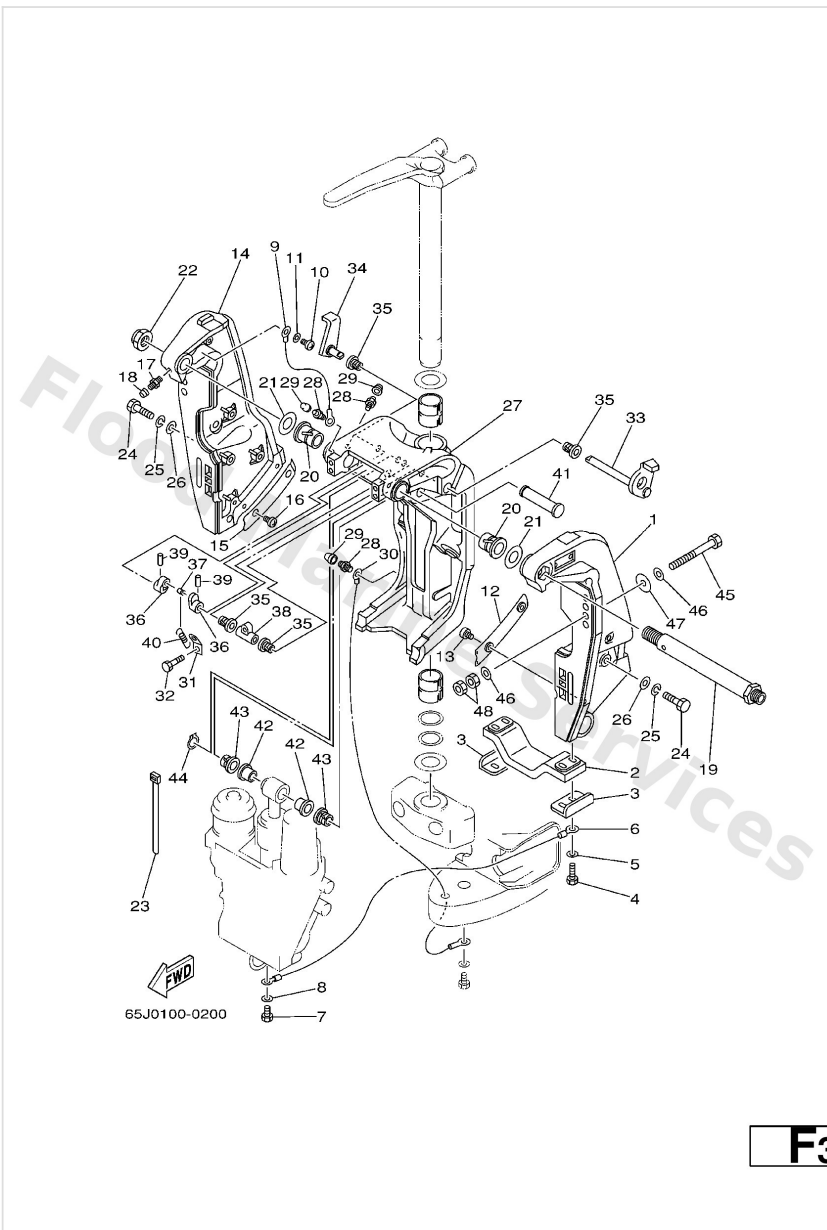
Ref	Part	
54	90464-20258 Clamp	Buy now
55	6K7-42791-00 Mark 1	Buy now
56	6A1-28176-00 Label Caution	Buy now
57	65L-2415E-60 Label, Caution	Buy now
58	6E3-8257H-00 Plate Mark	Buy now

Bracket 1



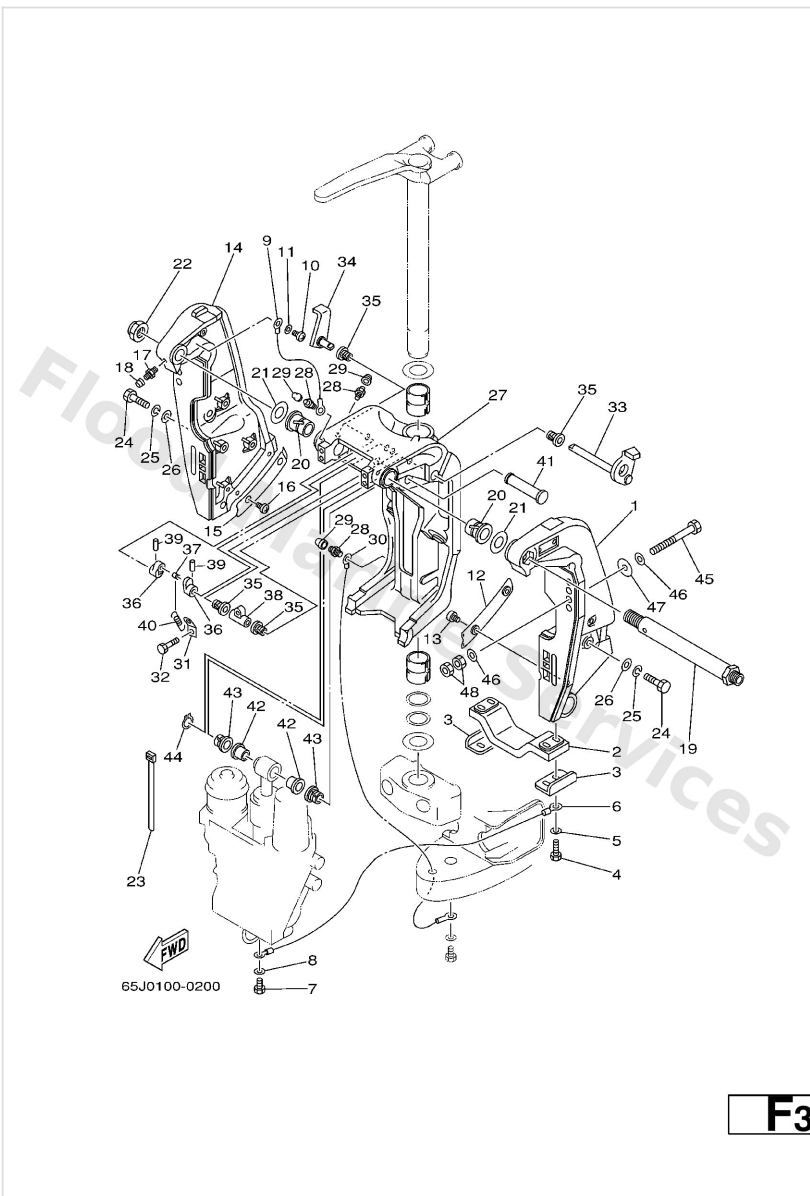
Ref	Part	
1	61A-43111-23-8D Bracket, Clamp 1	Buy now
2	6G5-45251-02 Anode	Buy now
3	6G5-44526-00 Plate	Buy now
4	97095-06025 Bolt	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	6H1-82148-00 Wire, lead	Buy now
7	97095-06010 Bolt	Buy now
9	6E5-82148-00 Wire, lead 5	Buy now
10	97885-06012 Screw, pan head(62j)	Buy now
12	61A-43132-00 Washer, friction	Buy now
13	97885-06010 Screw pan head	Buy now
14	61A-43112-23-8D Bracket, clamp	Buy now
15	61A-43133-00 Washer,friction	Buy now
17	93700-06M03 Nipple, grease(6a1)	Buy now
18	663-45119-00 Cap, grease nipple	Buy now

Bracket 1



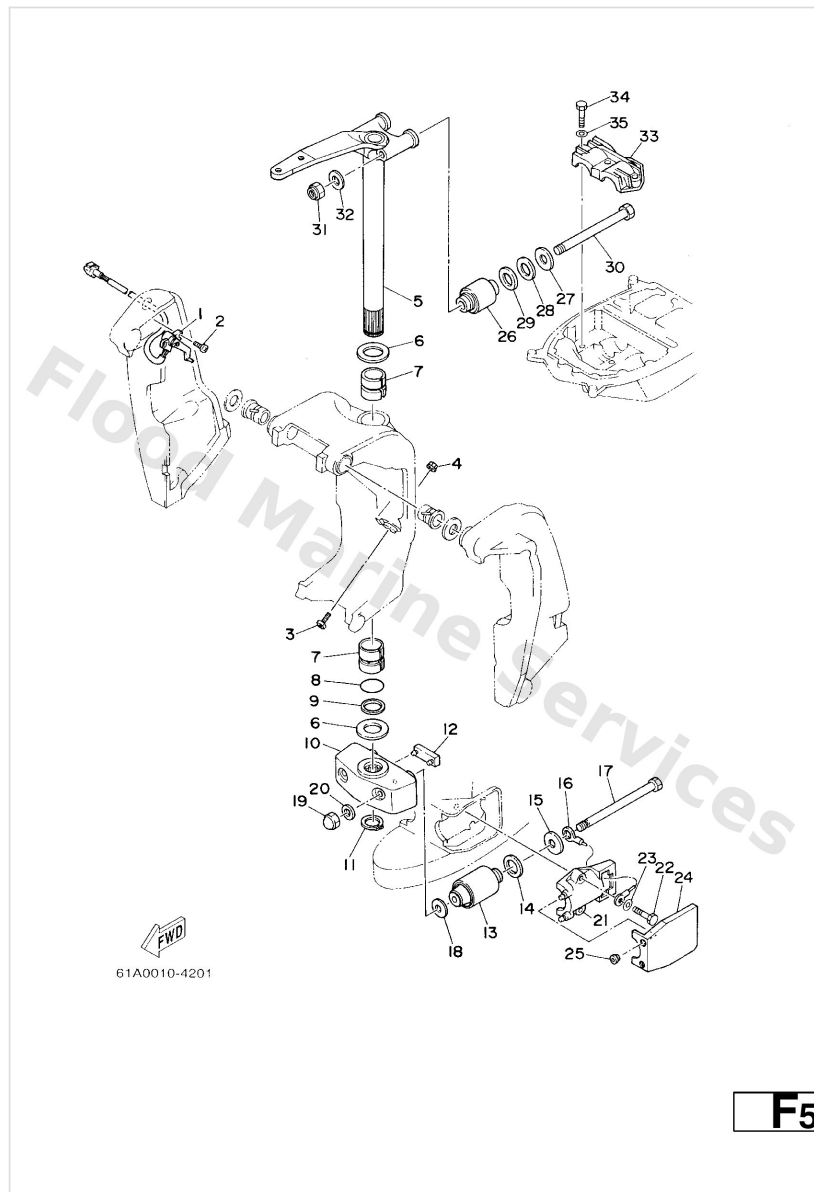
Ref	Part	
19	6R3-43131-00 Bolt, clamp bracket	Buy now
20	90386-25M31 Bushing (6e5)	Buy now
21	90201-26M59 Washer, plate (6e5)	Buy now
22	90185-22M11 Nut, self-locking	Buy now
23	90465-11M10 Clamp	Buy now
24	97095-10045 Bolt(64d)	Buy now
25	92995-10100 Ybs67-10 washer, spring	Buy now
26	92995-10600 Washer, plate	Buy now
27	61A-43311-21-8D Bracket, swivel 1 X	Buy now
30	61A-82147-20 Wire, lead 5 X	Buy now
31	6G5-43144-00 Hook, spring	Buy now
33	61A-43181-01 Lever, tilt stop 1	Buy now
34	6G5-43185-02 Lever, tilt stop 2	Buy now
35	90386-10M16 Bushing (688)	Buy now
36	6G5-43148-00 Collar, distance	Buy now

Bracket 1



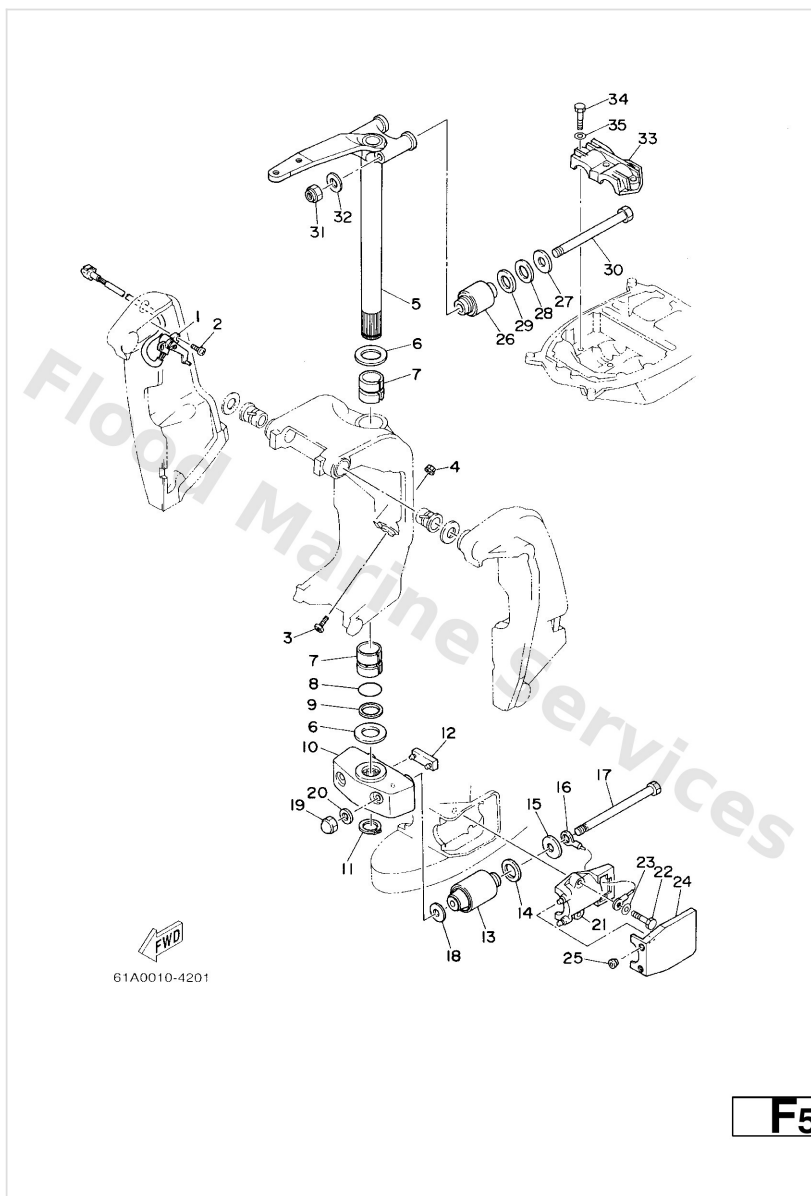
Ref	Part	
37	90249-06M19 Pin(6e5)	Buy now
38	90387-10M02 Collar(6e5)	Buy now
39	91690-30020 Pin, spring (6h4)	Buy now
40	90506-14M24 Spring, tension(6e5)	Buy now
41	6E5-43126-02 Pin, upper shock mount	Buy now
42	90386-18M63 Bush(6e5)	Buy now
43	90386-18M14 Bushing (6e5)	Buy now
44	93410-18M02 Circlip (6f2)	Buy now
45	90101-12M05 Bolt (l:130mm)	Buy now
46	90201-13M01 Washer, plate(6e5)	Buy now
47	90201-12M05 Washer, plate(663)	Buy now
48	95380-12600 Nut (707)	Buy now

Bracket 2



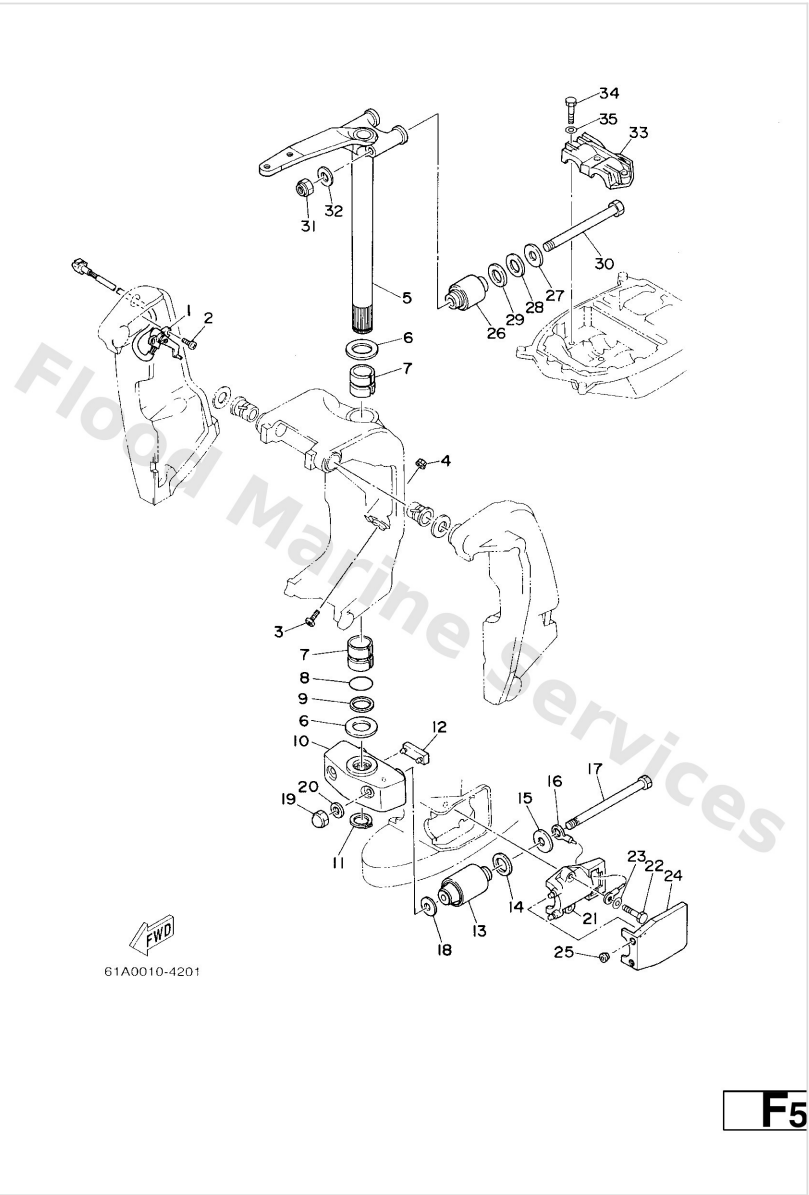
Ref	Part	
1	61A-83672-02 Trim sender	Buy now
2	97885-06016 Screw, pan head(6b0)	Buy now
3	61A-43376-00 Bolt, thrust receiver	Buy now
4	95780-10300 Nut, nylon (6e5)	Buy now
5	69J-42510-00-8D Steering bracket assembly X	Buy now
6	90201-40M00 Washer, plate(61a)	Buy now
7	90386-39M89 Bush(61a)	Buy now
8	93210-35321 O-ring (3m7)	Buy now
9	90202-40M47 Washer, plate(61a)	Buy now
10	61A-44551-01-8D Housing, lower mount rubber	Buy now
11	93410-37M04 Circlip (6e5)	Buy now
12	61A-44575-00 Damper, lower mount rubber	Buy now
13	61A-44555-01-94 Mount damper, lower side	Buy now
14	90202-32M19 Washer, plate (6e5)	Buy now
15	90201-16M55 Washer, plate (6e5)	Buy now

Bracket 2



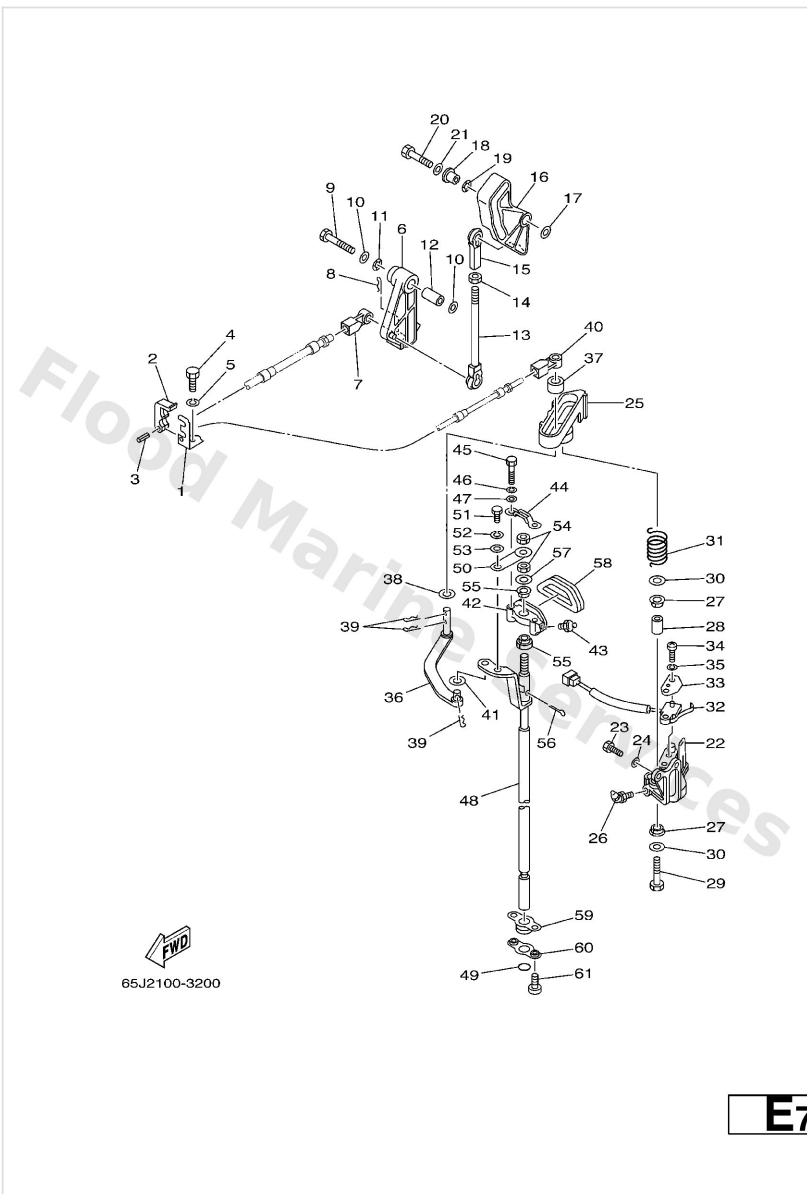
Ref	Part	
16	6E5-82149-00 Wire, lead 3	Buy now
17	90109-14M48 Bolt	Buy now
18	90201-15M58 Washer, plate (6e5)	Buy now
19	95380-14800 Nut, crown (6e5)	Buy now
20	92995-14600 Washer (6e5)	Buy now
21	61A-44552-01-94 Housing, lower mount rubber	Buy now
22	97095-10045 Bolt(64d)	Buy now
23	92995-10600 Washer, plate	Buy now
24	61A-44553-00-8D Cover, lower mount	Buy now
25	6A0-15789-00 Damper	Buy now
26	61A-44514-00-94 Mount Damper, Upper Side	Buy now
27	90201-16M01 Washer, plate(61a)	Buy now
28	90202-28M46 Washer, plate(61a)	Buy now
29	90201-28M01 Washer, plate(61a)	Buy now
30	90109-14M10 Bolt	Buy now

Bracket 2



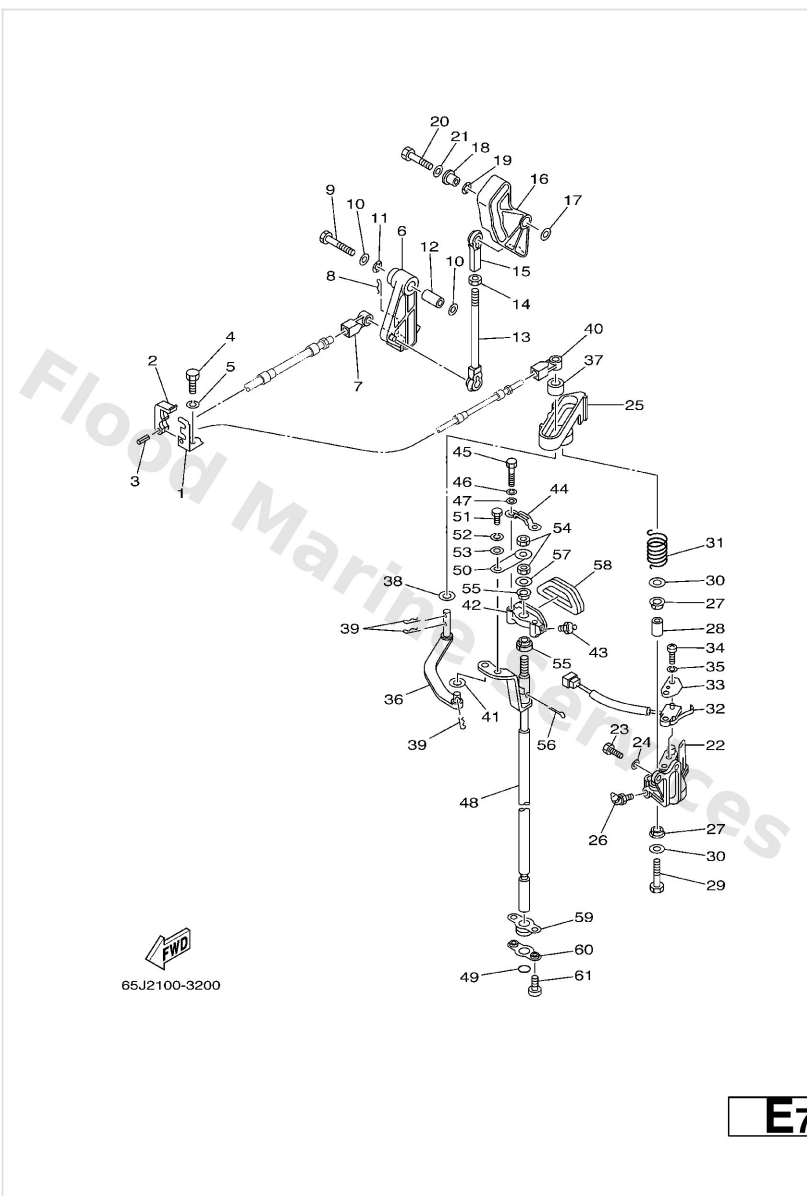
Ref	Part	
31	90185-14M00 Nut, self-locking(61a)	Buy now
33	61A-44511-00-94 Cover, upper mount	Buy now

Control



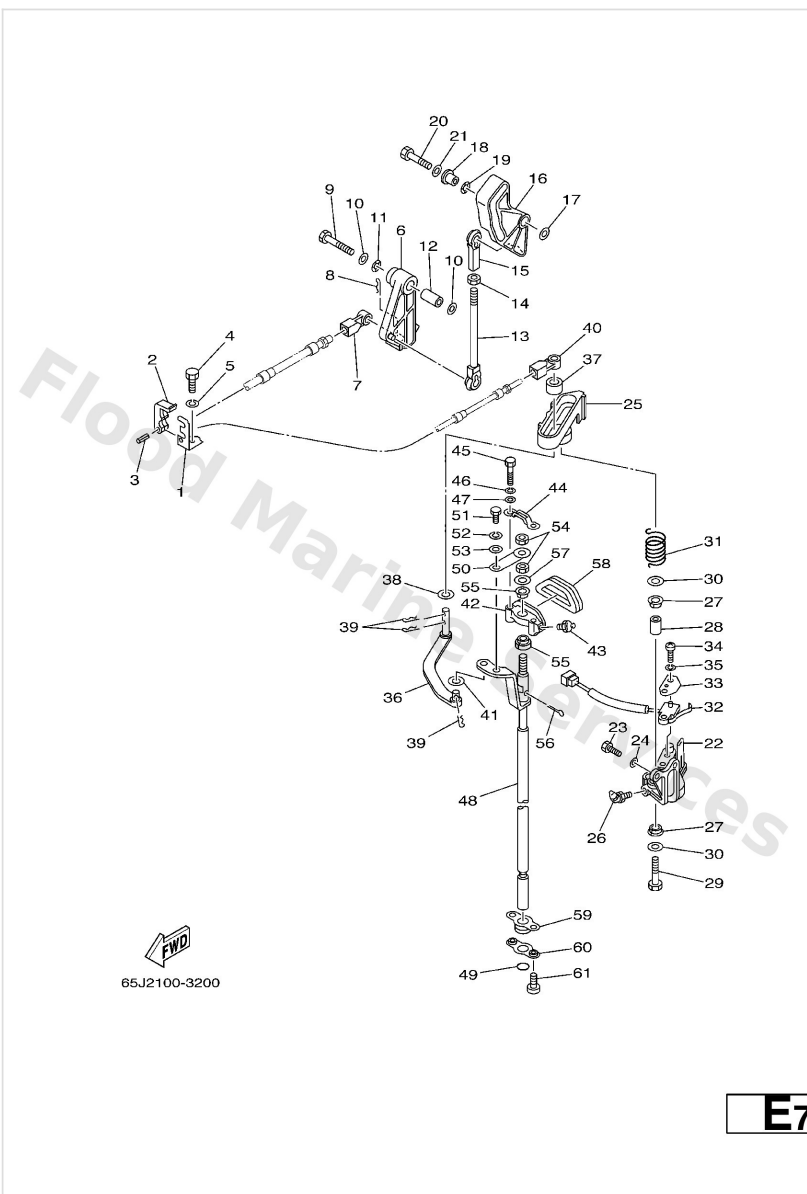
Ref	Part	
1	65L-48531-00 Bracket Remote Control 1	Buy now
2	663-48538-00 Clamp, cable 1	Buy now
3	91690-30010 Pin, spring (663)	Buy now
4	97095-08020 Bolt, hexagon	Buy now
5	92995-08100 Ybs67-8 washer, spring	Buy now
6	65L-41632-01 Lever, magneto control	Buy now
7	6E5-48344-00 Cable end, remote control	Buy now
8	90468-18008 Clip 620436610000	Buy now
9	97013-08045 Bolt	Buy now
10	92990-08200 Ybs66-8 washer, plain	Buy now
11	90206-12M00 Washer, wave (676)	Buy now
12	90387-08M16 Collar	Buy now
13	61A-41237-00 Joint, link	Buy now
14	95380-05600 Nut, hexagon (663)	Buy now
15	682-41237-00 Joint, link 2	Buy now

Control



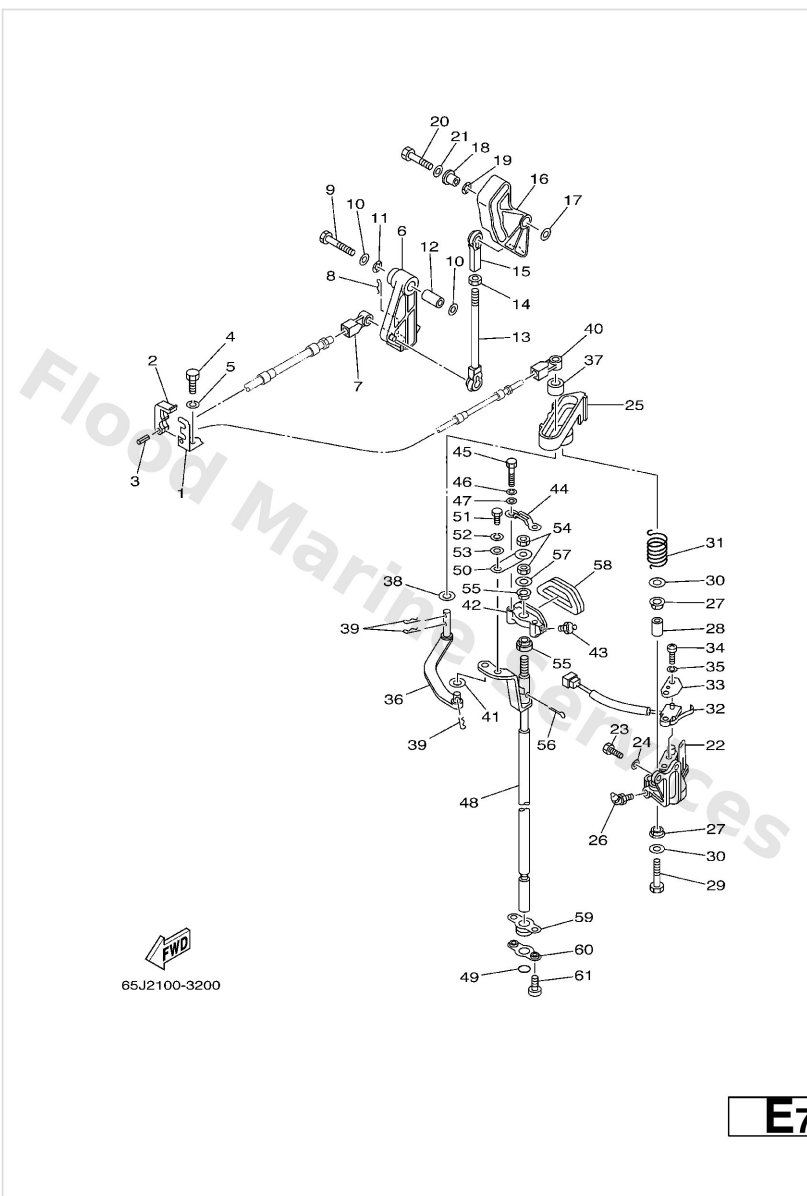
Ref	Part	
16	65L-41213-00 Cam, Accel	Buy now
17	90201-06M31 Washer (6a0)	Buy now
18	90387-06M29 Collar (6a0)	Buy now
19	90206-10M04 Washer, wave (676)	Buy now
20	97013-06030 Bolt	Buy now
21	92903-06600 Washer, plain (646)	Buy now
22	61A-44117-01-1S Bracket	Buy now
23	97095-06016 Bolt, hexagon deep recess	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	61A-44176-00-1S Bracket	Buy now
26	93700-06M01 Nipple, grease(61a)	Buy now
27	90386-12069 Bush(666)	Buy now
28	90387-08M09 Collar(61a)	Buy now
29	97095-08035 Bolt(70w)	Buy now
30	92995-08200 Ybs66-8 washer, plain	Buy now

Control



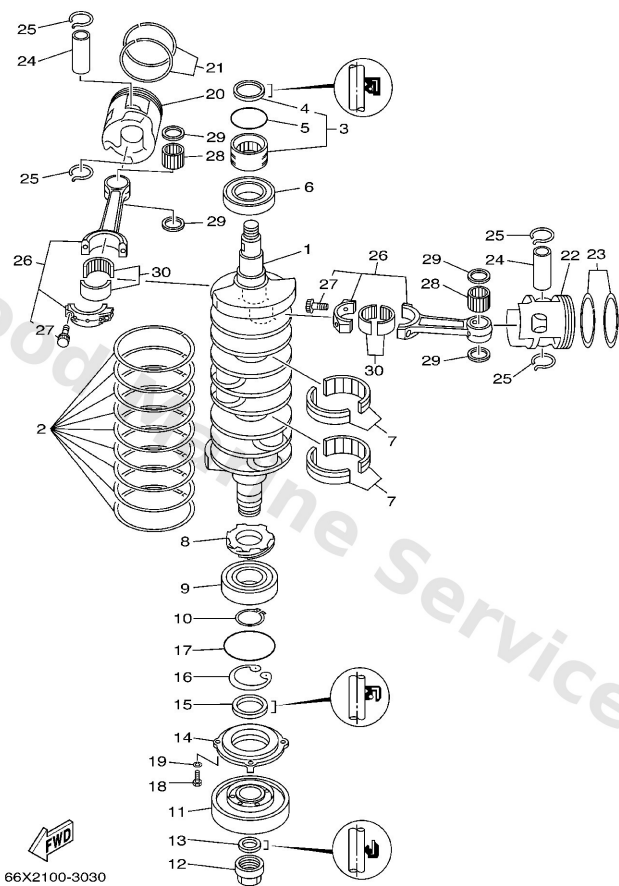
Ref	Part	
31	90508-20M31 Spring, torsion(61a)	Buy now
32	61A-8259F-00 Switch assembly	Buy now
33	61A-82588-01 Plate	Buy now
34	97885-04016 Screw, panhead (796)	Buy now
35	92995-04100 Ybs67-4 washer, spring	Buy now
36	61A-44121-00 Lever, shift rod	Buy now
37	6E5-44122-00 Bushing, shift rod lever	Buy now
38	90202-08M20 Washer, plate (6e5)	Buy now
41	90202-06007 Washer plate 626441880000	Buy now
42	61A-44118-00-8D Bracket	Buy now
43	93700-06M03 Nipple, grease(6a1)	Buy now
44	61A-44116-00 Spring	Buy now
45	97095-06030 Bolt(jf7)	Buy now
46	92995-06100 Washer(6a1)	Buy now
48	61A-44120-22 Handle gear shift assembly X	Buy now

Control



Ref	Part	
49	93210-09165 O-ring	Buy now
50	61A-44112-00 Stay, handle gear shift	Buy now
51	97013-06012 Bolt(gh1)	Buy now
52	92903-06100 Washer(6a1)	Buy now
54	95313-08600 Nut(6l2)	Buy now
55	90386-90M90 Bush(61a)	Buy now
56	91490-20012 Pin, cotter (648)	Buy now
57	90201-09M02 Washer, plate(61a)	Buy now
58	61A-15315-00 Seal, crankcase	Buy now
59	61A-42724-00 Grommet	Buy now
60	61A-44138-00 Washer	Buy now
61	97885-06008 Screw, pan head(6a3)	Buy now

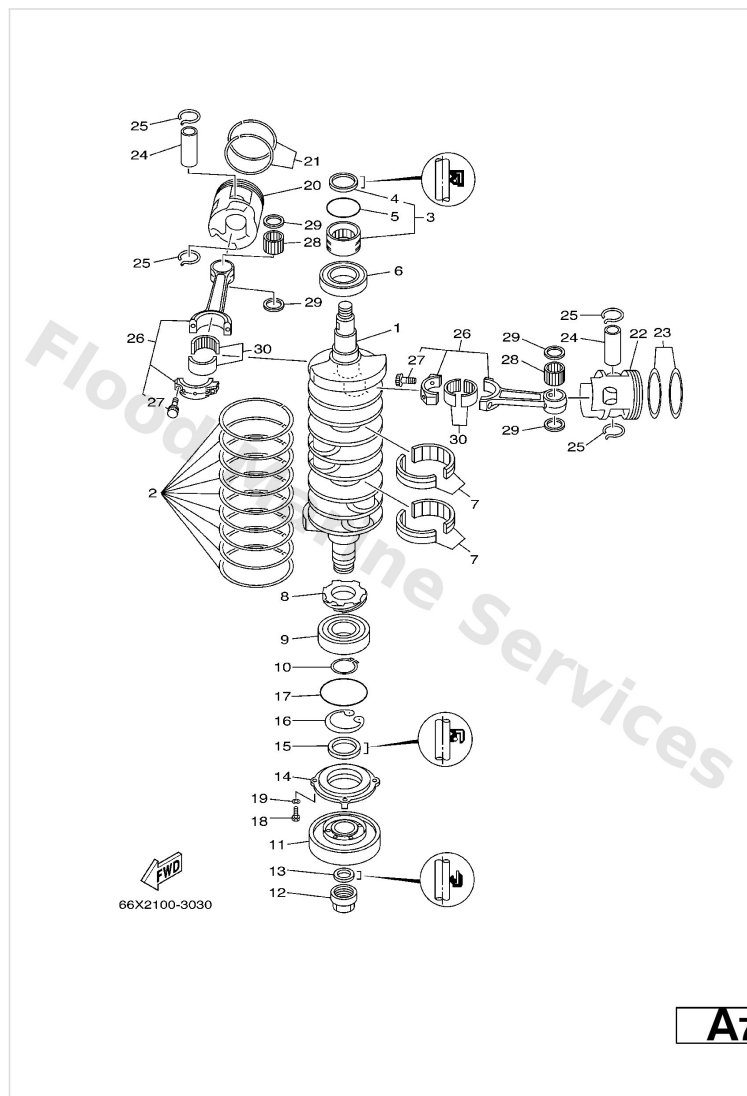
Crankshaft. Piston



A7

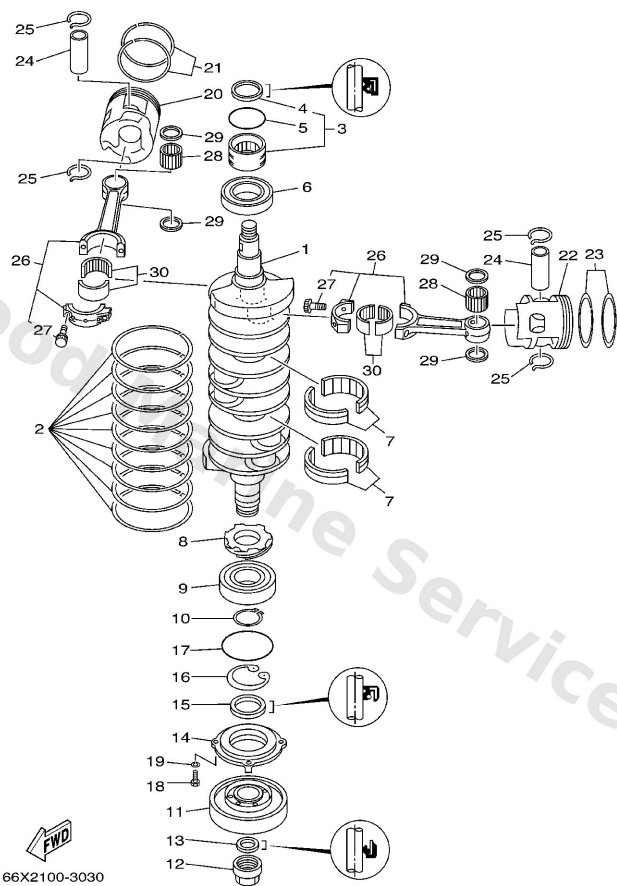
Ref	Part	
1	61A-11411-00 Crankshaft	Buy now
2	61A-11447-00 Seal, crank	Buy now
3	93311-940V0 Bearing, cylindrical(61a)	Buy now
4	93102-40M38 Oil seal(61a)	Buy now
5	93210-54M54 O-ring (6g1)	Buy now
6	93306-209U1 Bearing(61a)	Buy now
7	93310-959U0 Bearing, cylindrical(61a)	Buy now
8	61A-11536-00 Gear, drive	Buy now
9	93306-308U0 Bearing(61a)	Buy now
10	93410-40M03 Circlip(n02)	Buy now
11	61A-11586-01 Pulley, crankshaft balance	Buy now
12	61A-11555-01 Nut, crankshaft 1	Buy now
13	93104-22M07 Oil seal(61a)	Buy now
14	61A-15359-00-94 Housing, oil seal	Buy now
15	93102-40M36 Oil seal	Buy now

Crankshaft. Piston



Ref	Part	
16	93420-61M07 Circlip(61a)	Buy now
17	93210-81MA6 O-ring(61a)	Buy now
18	97095-06020 Bolt(7u8)	Buy now
19	92995-06100 Washer(6a1)	Buy now
20	69L-11631-00-85 Piston (std)	Buy now
20	69L-11635-00 Piston (0.25mm o/s) AP	Buy now
20	69L-11636-00 Piston (0.50mm o/s) AP	Buy now
21	64D-11603-01 Piston ring set (std)	Buy now
21	64D-11604-01 Piston ring set (0.25mm o/s) AP	Buy now
21	64D-11605-01 Piston ring set (0.50mm o/s) AP	Buy now
22	69L-11642-00-85 Piston 2 (std)	Buy now
22	69L-11645-00 Piston 2 (0.25mm o/s) AP	Buy now
22	69L-11646-00 Piston 2 (0.50mm o/s) AP	Buy now
24	61A-11633-02 Pin, piston	Buy now
25	61A-11634-00 Clip, piston pin	Buy now

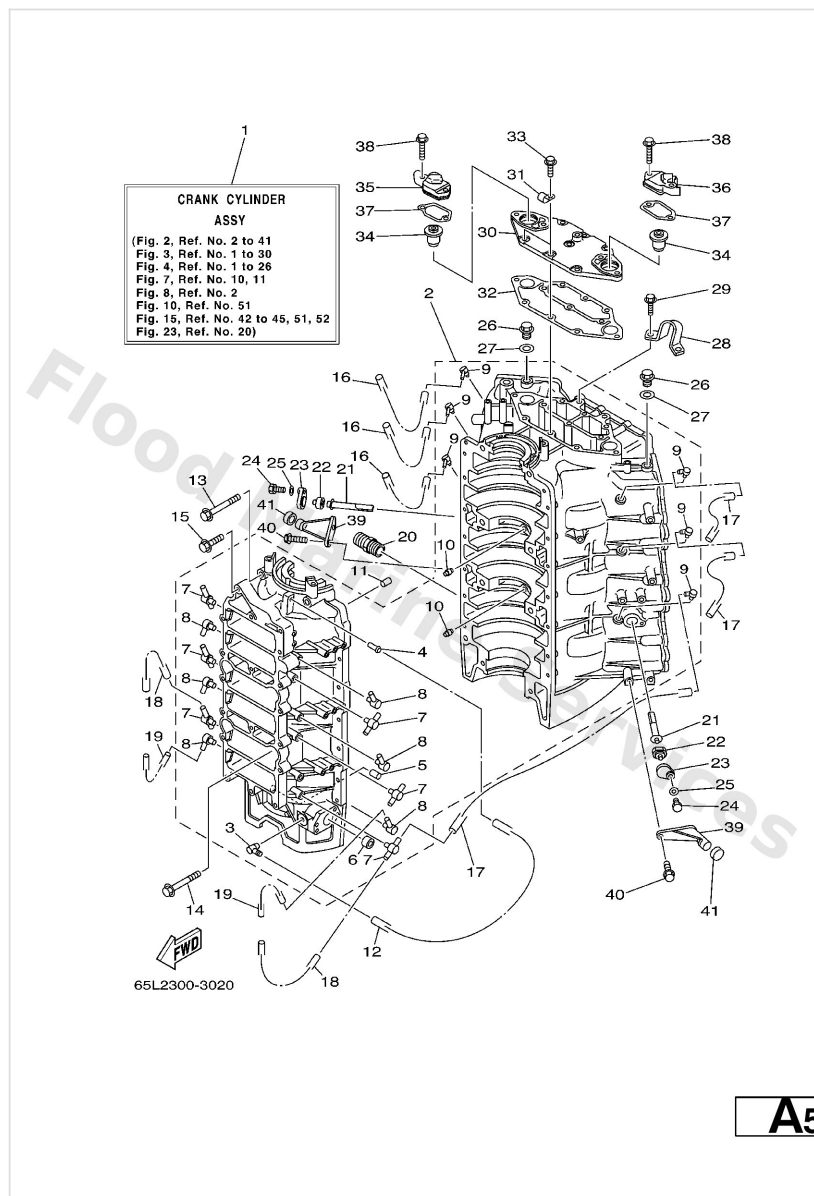
Crankshaft. Piston



A7

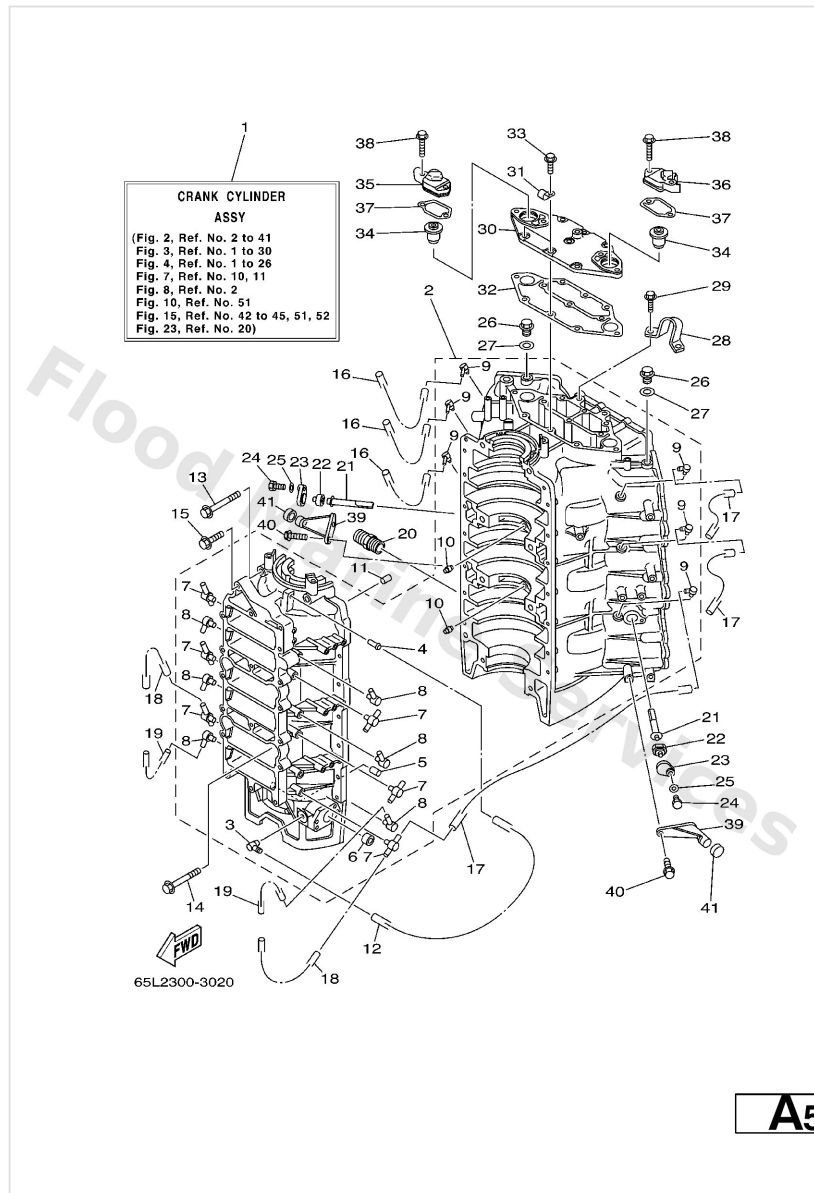
Ref	Part	
26	61A-11650-00 Connecting Rod assembly	Buy now
27	90109-09001 Bolt	Buy now
28	93310-326V4 Bearing, cylindrical(61a)	Buy now
29	90201-26M03 Washer, plate(61a)	Buy now
30	93310-840V8 Bearing	Buy now

Cylinder. Crankcase 1



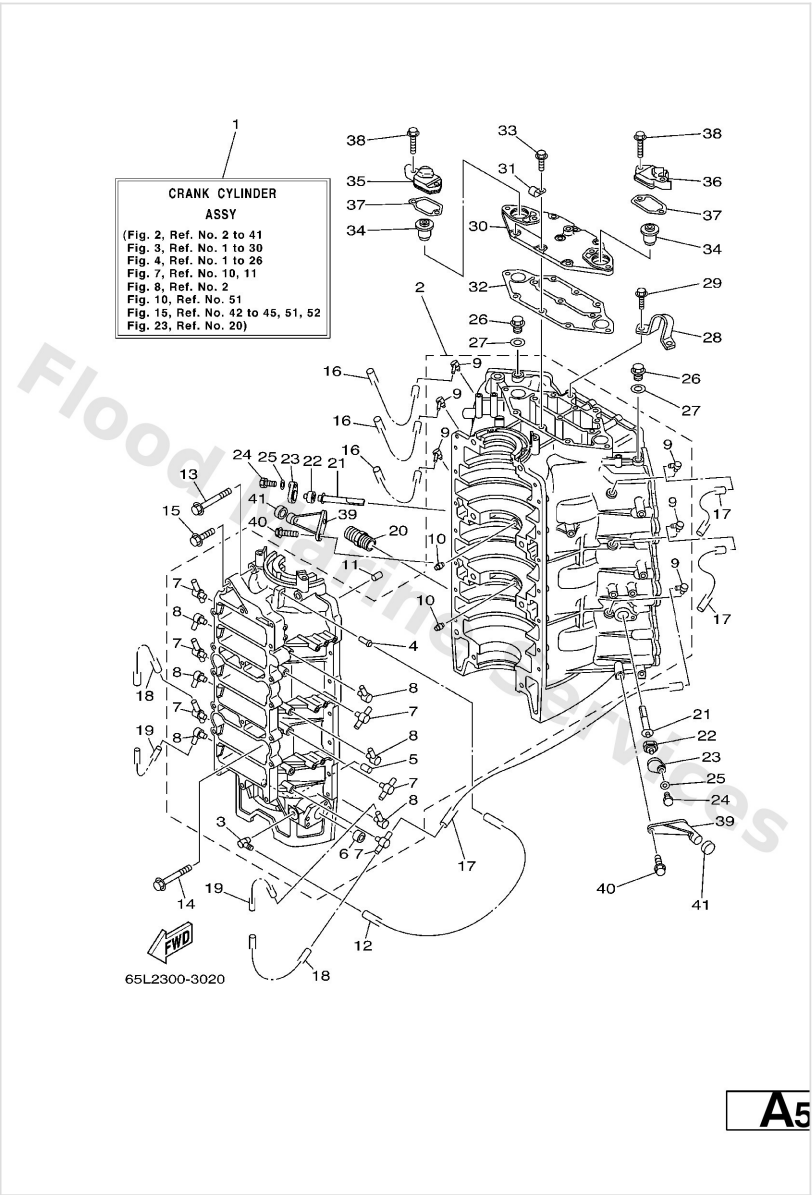
Ref	Part	
3	6E5-11372-01 Nipple, hose	Buy now
4	624-14485-00 Pipe, joint	Buy now
5	90384-06M07 Bush, bimetal formed(6r3)	Buy now
6	90383-16M01 Bush, formed(61a)	Buy now
7	6F6-11372-00 Nipple, hose	Buy now
8	650-11372-00 Nipple, hose	Buy now
10	663-11518-01 Lock, bearing	Buy now
11	93608-12063 Pin, dowel (626)	Buy now
12	90445-07M11 Hose (I770)	Buy now
13	90105-10M62 Bolt, washer based(61a)	Buy now
14	90105-10M75 Bolt, washer based(65j)	Buy now
15	90119-06M13 Bolt, with washer (682)	Buy now
16	90445-07M44 Hose (I390)	Buy now
17	90445-07M40 Hose (I390)	Buy now
18	90445-07MA6 Hose (I200)	Buy now

Cylinder. Crankcase 1



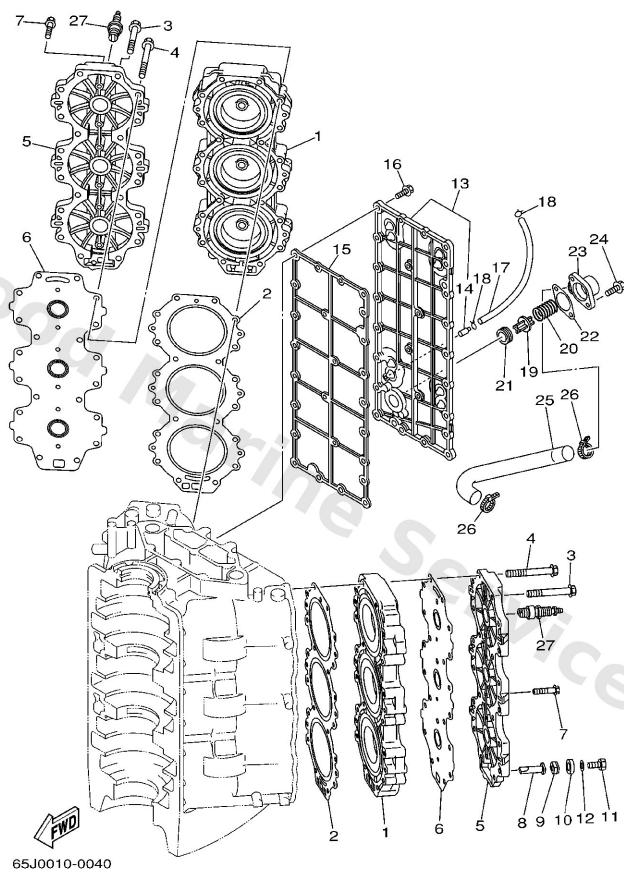
Ref	Part	
20	6G5-12581-00 Joint, hose	Buy now
21	61A-11325-00 Anode	Buy now
22	6H3-11328-00 Grommet, anode	Buy now
24	97013-06016 Bolt, hexagon deep recess	Buy now
25	92903-06600 Washer, plain (646)	Buy now
26	90340-14M00 Plug, straight screw(62y)	Buy now
27	90430-14115 Gasket (663)	Buy now
28	6E5-11119-01 Hanger, engine	Buy now
29	90119-08MA3 Bolt, with washer	Buy now
30	61A-11371-00-1S Cover	Buy now
31	90465-06M86 Clamp	Buy now
32	61A-11381-A0 Gasket 1	Buy now
33	90119-06MA2 Bolt, with washer	Buy now
34	6E5-12411-30 Thermostat	Buy now
35	61A-12413-00-1S Cover, thermostat	Buy now

Cylinder. Crankcase 1



Ref	Part	
36	61A-12413-10-1S Cover, thermostat	Buy now
37	61A-12414-A0 Gasket, cover	Buy now
38	90119-06MA5 Bolt, with washer	Buy now
39	6E5-42761-00-1S Stopper	Buy now
41	68F-44533-00 Damper, upper mount rubber	Buy now

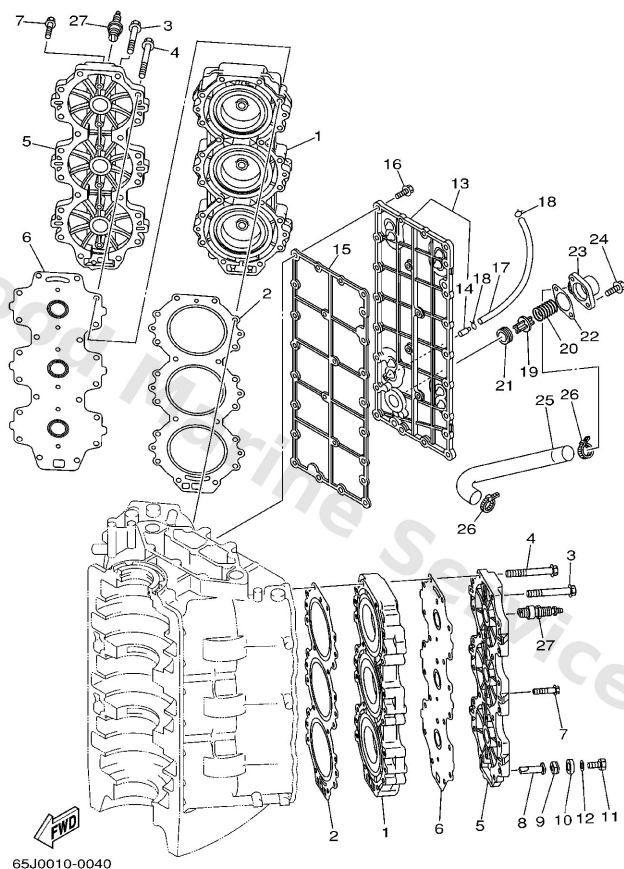
Cylinder. Crankcase 2



B2

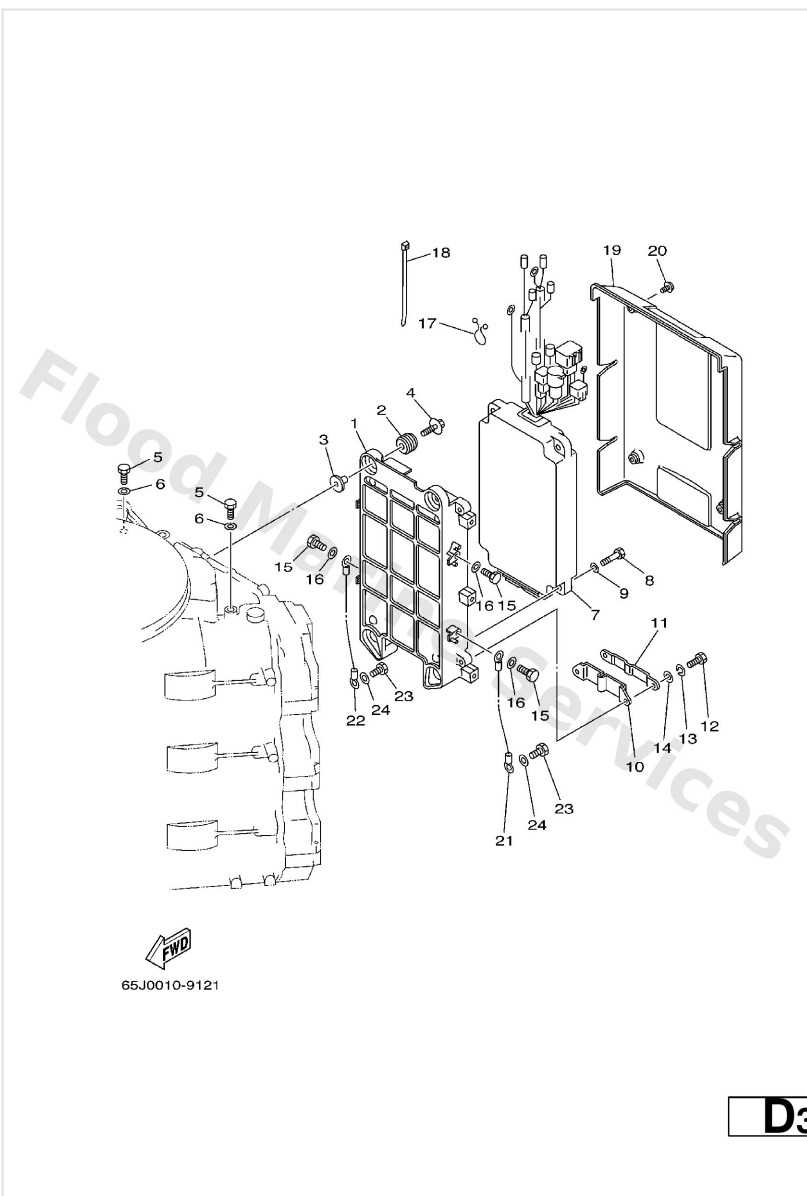
Ref	Part	
1	62J-11111-01-1S Head, cylinder 1	Buy now
2	69L-11181-00 Gasket, cylinder head 1	Buy now
3	90119-08MA5 Bolt, with washer	Buy now
4	90119-08M99 Bolt, with washer	Buy now
5	61A-11191-00-1S Cover, cylinder head 1	Buy now
6	61A-11193-A1 Gasket, head cover 1	Buy now
7	90119-06MA5 Bolt, with washer	Buy now
8	6J8-11325-00 Anode	Buy now
9	6H3-11328-00 Grommet, anode	Buy now
10	6H3-11327-00-1S Cover, anode	Buy now
11	97013-06016 Bolt, hexagon deep recess	Buy now
12	92903-06600 Washer, plain (646)	Buy now
13	61A-41113-00-1S Outer cover, exhaust	Buy now
14	650-24378-00 Pipe, joint 2	Buy now
15	61A-41112-A0 Gasket, exhaust inner cover	Buy now

Cylinder. Crankcase 2



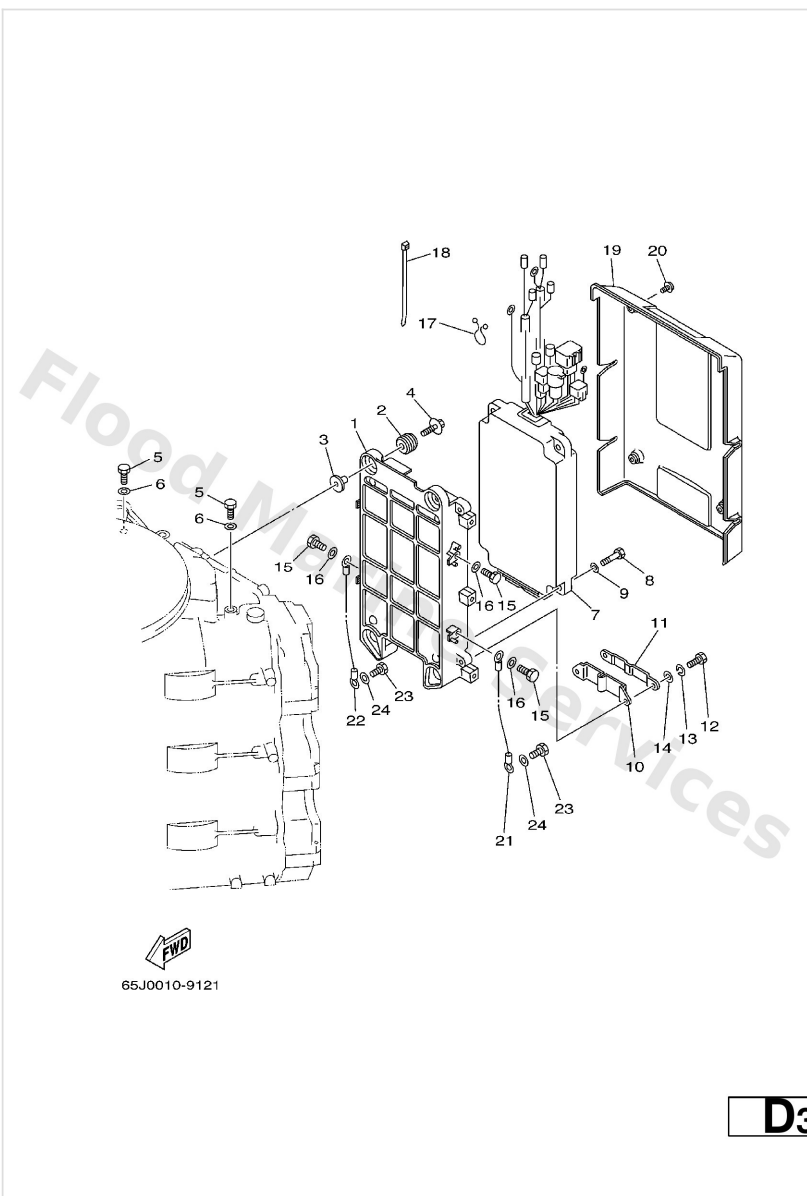
Ref	Part	
16	90119-06MA3 Bolt, with washer	Buy now
17	90445-09M25 Hose (l1500)	Buy now
18	90467-08004 Clip, pipe 6162435600	Buy now
19	6G5-12416-00 Valve, pressure control	Buy now
20	90501-16M11 Spring, compression (688)	Buy now
21	90480-20M05 Grommet (688)	Buy now
22	6G5-11382-A1 Gasket 2	Buy now
23	6G5-11372-00-1S Cover, bypass 2	Buy now
24	90119-06MA2 Bolt, with washer	Buy now
25	61A-12576-00 Hose 1	Buy now
26	90465-13M18 Clamp	Buy now
27	94702-00309 Plug, spark (br9hs-10)	Buy now

Electrical 1



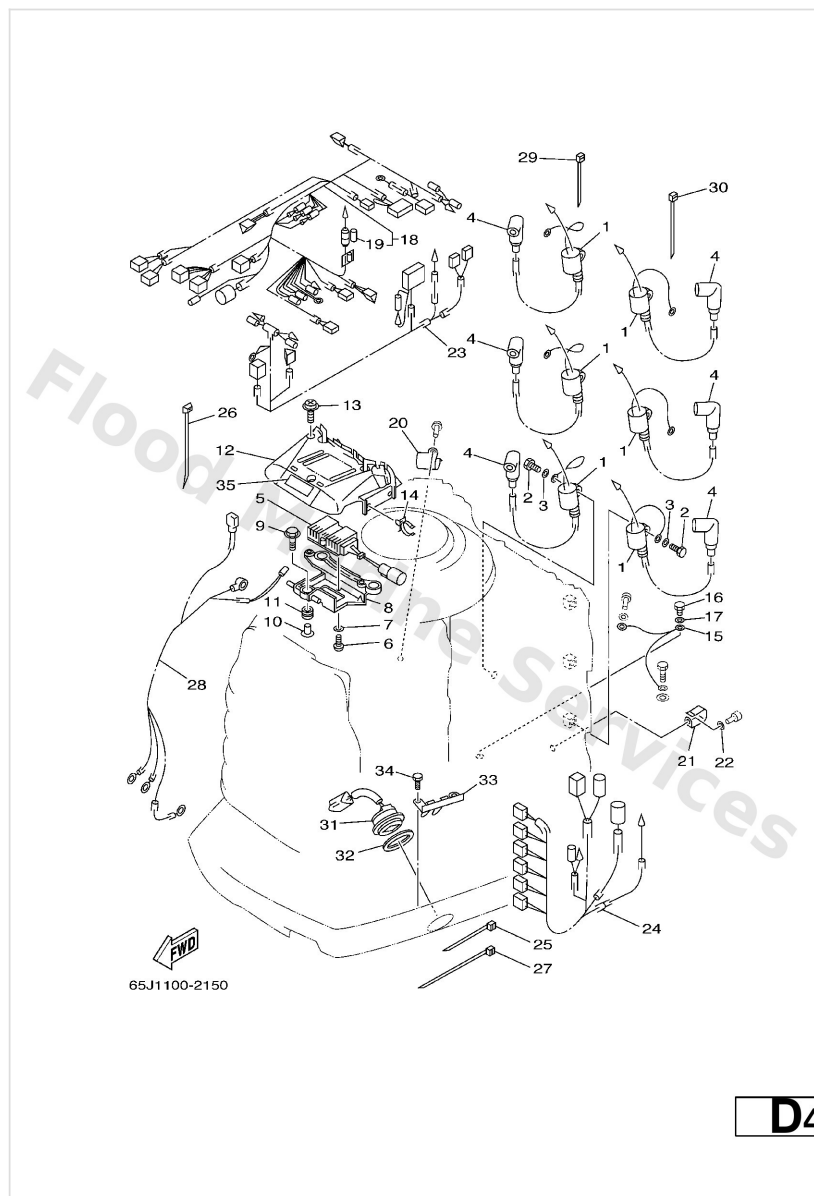
Ref	Part	
1	61A-85542-01-94 Bracket	Buy now
2	90480-09M12 Grommet (6a0)	Buy now
3	90387-06M03 Collar (676)	Buy now
4	90119-06M28 Bolt, With Washer	Buy now
5	97013-06016 Bolt, hexagon deep recess	Buy now
6	92903-06600 Washer, plain (646)	Buy now
7	65L-85540-02 C.d.i. unit assembly	Buy now
8	97013-06025 Bolt(62y)	Buy now
10	61A-85548-00 Holder	Buy now
11	61A-85525-00 Cover	Buy now
12	97095-06016 Bolt, hexagon deep recess	Buy now
13	92995-06100 Washer(6a1)	Buy now
14	92995-06600 Washer, plain (646)	Buy now
15	97013-06014 Bolt(gj3)	Buy now
17	90464-15M11 Clamp (3y2)	Buy now

Electrical 1



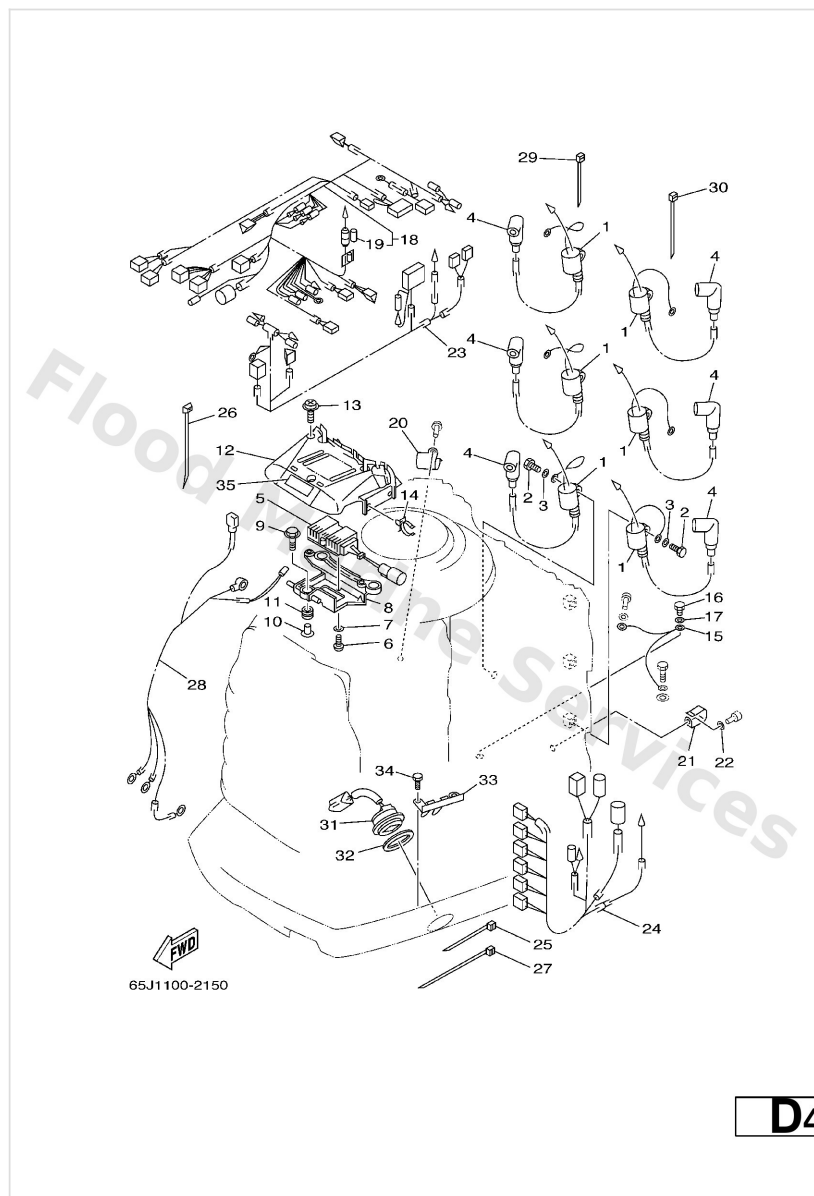
Ref	Part	
18	90465-11M52 Clamp(6e7)	Buy now
19	61A-85537-00 Cover	Buy now
20	90159-06M03 Screw (6g5)	Buy now
21	61A-82519-00 Wire, Earth Lead	Buy now
22	6G0-82519-00 Wire, earth lead	Buy now
23	97095-06012 Bolt(gh1)	Buy now

Electrical 2



Ref	Part	
1	61A-85570-00 Ignition coil assembly	Buy now
2	97013-06020 Bolt(62y)	Buy now
3	92903-06600 Washer, plain (646)	Buy now
4	6E3-82370-21 Plug cap assembly	Buy now
5	65L-85370-00 Resistor assembly	Buy now
6	97885-05010 Screw, pan head(62x)	Buy now
7	92995-05600 Washer, plain (646)	Buy now
8	65L-81915-00-94 Plate, Regulator Fitting	Buy now
9	90119-06M65 Bolt, with washer	Buy now
10	90387-06M60 Collar (6h3)	Buy now
11	90480-10M23 Grommet(6k7)	Buy now
12	65L-81916-00 Cover, Terminal	Buy now
13	90159-06M03 Screw (6g5)	Buy now
14	90464-19M45 Clamp(65j)	Buy now
15	61A-82531-00 Wire, lead	Buy now

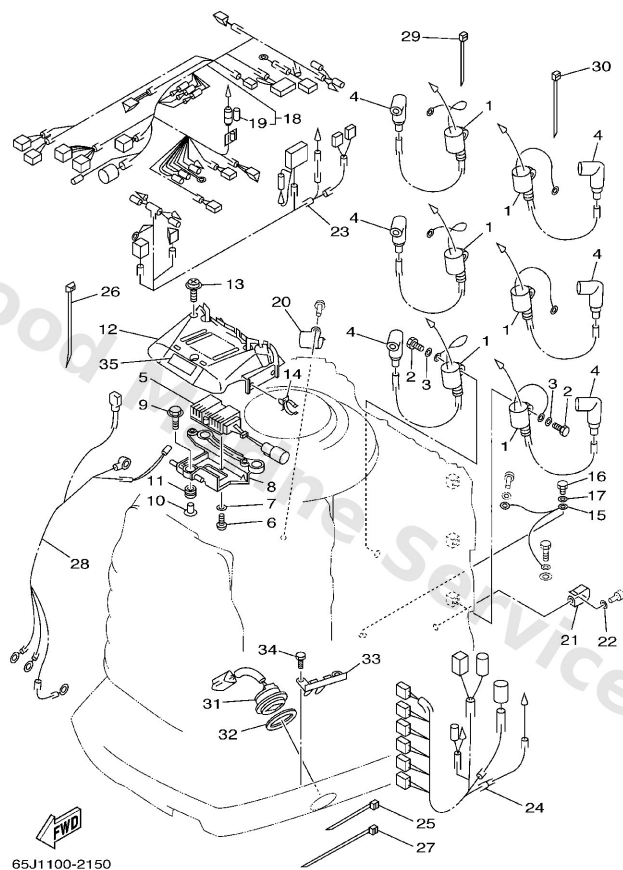
Electrical 2



Ref	Part	
16	97095-06012 Bolt(gh1)	Buy now
17	92995-06600 Washer, plain (646)	Buy now
18	65L-82590-10 Wire Harness assembly	Buy now
19	705-82151-00 Fuse (30a)	Buy now
20	90465-08M89 Clamp	Buy now
21	90465-05M87 Clamp	Buy now
23	65L-8259M-00 Wire Harness assembly 2	Buy now
24	65L-8259N-01 Wire Harness assembly 3	Buy now
25	90465-11M10 Clamp	Buy now
26	90465-11M52 Clamp(6e7)	Buy now
27	90465-13M18 Clamp	Buy now
28	61A-82105-00 Battery cable	Buy now
31	61A-82563-00 Trim & tilt switch assembly	Buy now
32	6E5-82587-00 Gasket	Buy now
33	61A-83614-00 Bracket	Buy now

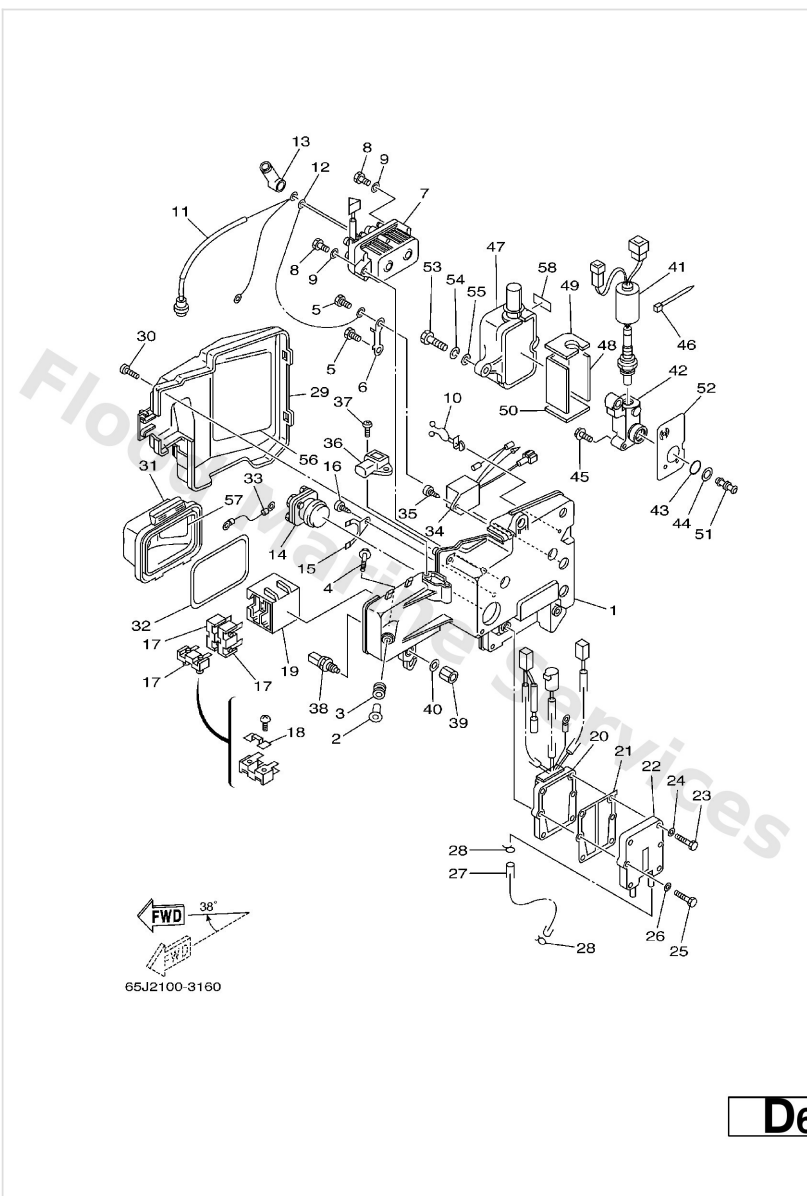
Electrical 2

Ref	Part	
35	65L-83625-50 Mark 5	Buy now



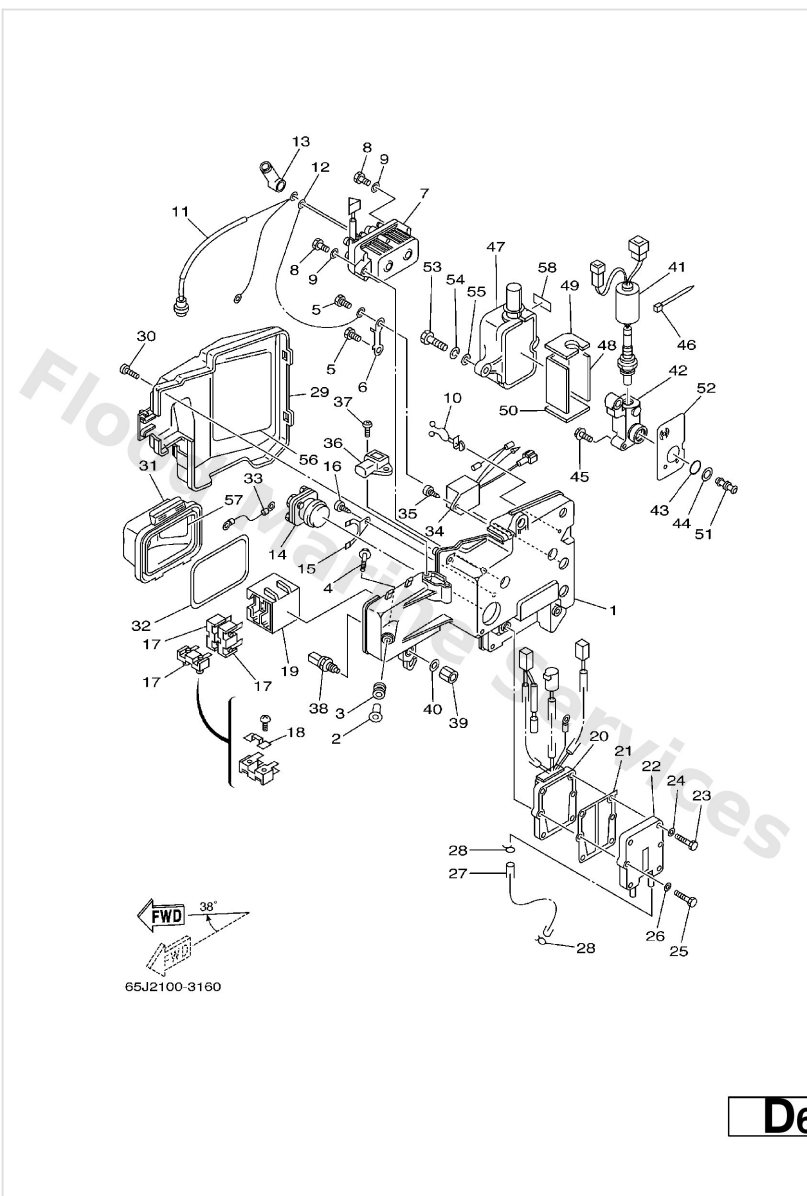
D4

Electrical 3



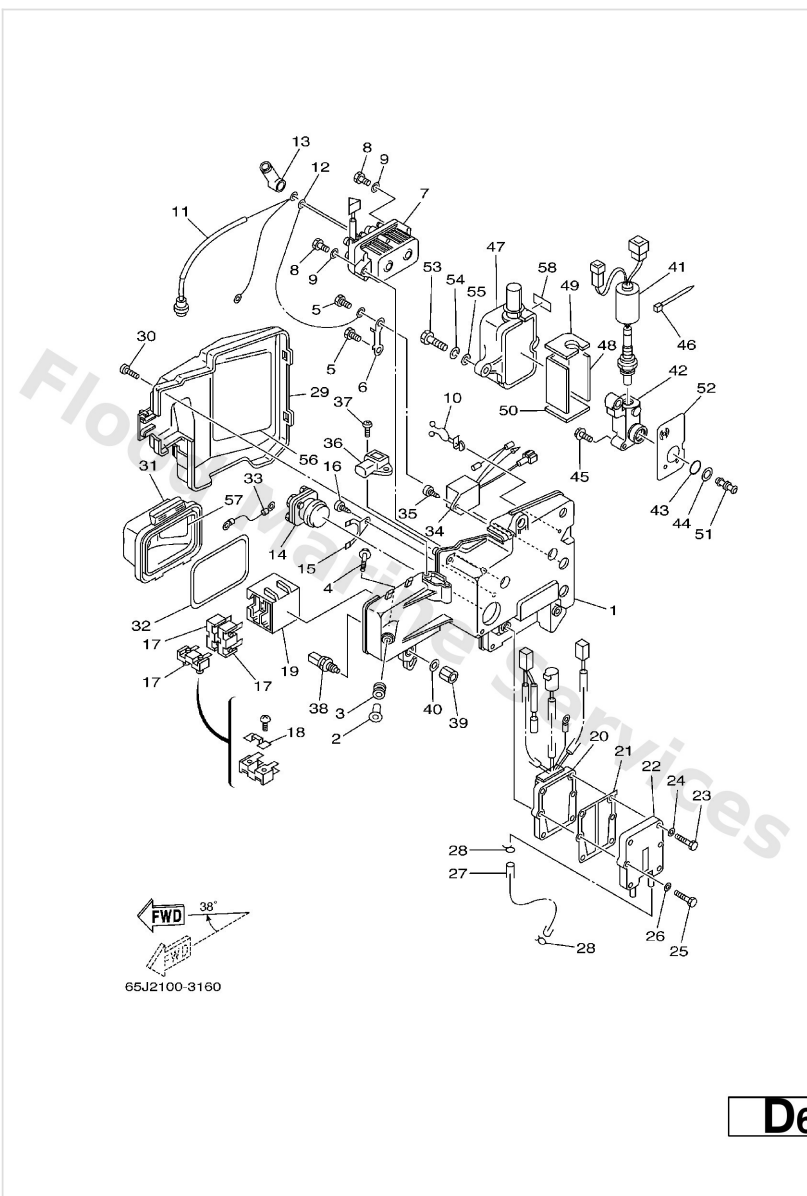
Ref	Part	
1	65L-81948-00 Bracket	Buy now
2	624-42542-00 Collar	Buy now
3	6A0-82317-00 Damper, ignition coil	Buy now
4	90119-06M65 Bolt, with washer	Buy now
5	97013-06014 Bolt(gj3)	Buy now
6	61A-87149-00 Connector	Buy now
7	61A-81950-00 Relay assembly	Buy now
8	97013-06030 Bolt	Buy now
9	92903-06600 Washer, plain (646)	Buy now
10	90464-18M46 Clamp(65j)	Buy now
11	61A-81949-10 Wire, lead	Buy now
12	61A-81949-00 Wire, lead	Buy now
13	6G5-82119-00 Cover, lead wire	Buy now
14	61A-81941-00 Starter relay assembly	Buy now
15	61A-81952-00 Holder, relay	Buy now

Electrical 3



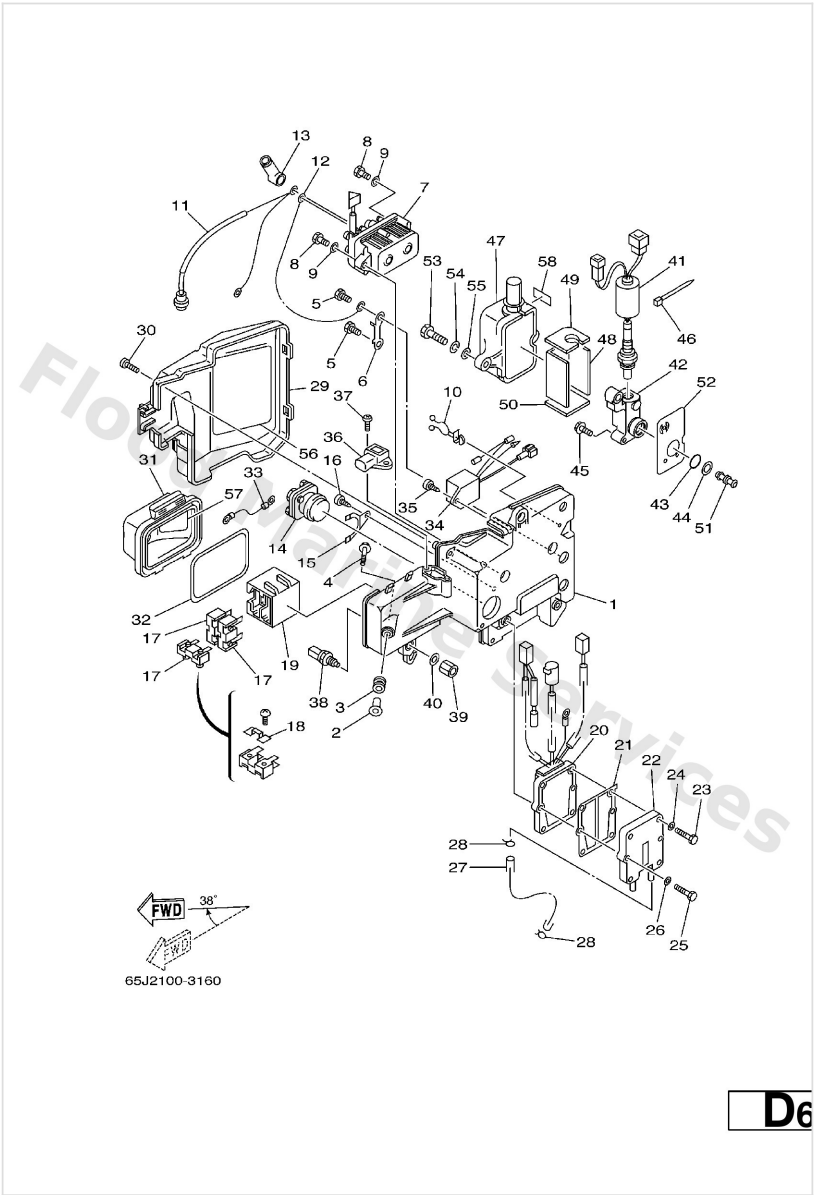
Ref	Part	
16	97780-50612 Screw, tapping(61a)	Buy now
17	61A-82150-00 Fuse holder assembly	Buy now
18	61A-82151-00 Fuse(12v-80a)	Buy now
19	61A-82153-00 Stay, fuse holder	Buy now
20	61A-81960-02 Rectifier & regulator assembly	Buy now
21	69J-81975-A0 Plate, rectifier fitting	Buy now
22	69J-81972-01-1S Cover, rectifier	Buy now
23	97013-06025 Bolt(62y)	Buy now
27	90445-09224 Hose (I1500)	Buy now
28	90467-08004 Clip, pipe 6162435600	Buy now
29	65L-81942-00 Cover	Buy now
30	90169-05M00 Screw truss head tapping	Buy now
31	61A-82154-01 Case	Buy now
32	61A-82176-00 Damper	Buy now
33	61A-82117-00 Wire, lead	Buy now

Electrical 3



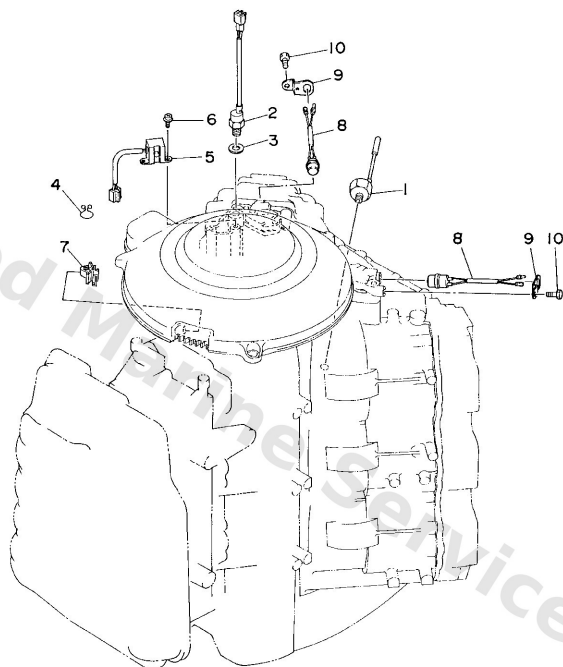
Ref	Part	
34	65L-81950-01 Relay assembly	Buy now
35	97780-60625 Screw, tapping(65j)	Buy now
36	67H-82380-00 Sensor, pressure	Buy now
38	65L-85886-00 Thermosensor	Buy now
39	90170-12M36 Nut	Buy now
40	90201-12M34 Washer (692)	Buy now
41	65L-8592A-01 Sensor	Buy now
42	69L-11395-00 Holder	Buy now
43	93210-17003 O-ring	Buy now
44	69L-11397-00 Gasket	Buy now
45	90119-06M74 Bolt, with washer(63m)	Buy now
46	90465-13M18 Clamp	Buy now
47	65L-85832-00 Case, under	Buy now
48	65L-11354-00 Gasket	Buy now
49	65L-1131N-00 Gasket, holder	Buy now

Electrical 3



Ref	Part	
50	65L-11396-00 Gasket, holder	Buy now
51	65L-11353-11 Joint	Buy now
52	69L-11357-00 Seal, cylinder 3	Buy now
53	97095-06030 Bolt(jf7)	Buy now
54	92995-06100 Washer(6a1)	Buy now
55	92995-06600 Washer, plain (646)	Buy now
56	65L-81919-00 Graphic, Regulator	Buy now
57	61A-81919-00 Graphic Regulator	Buy now
58	65L-83625-50 Mark 5	Buy now

Electrical 4

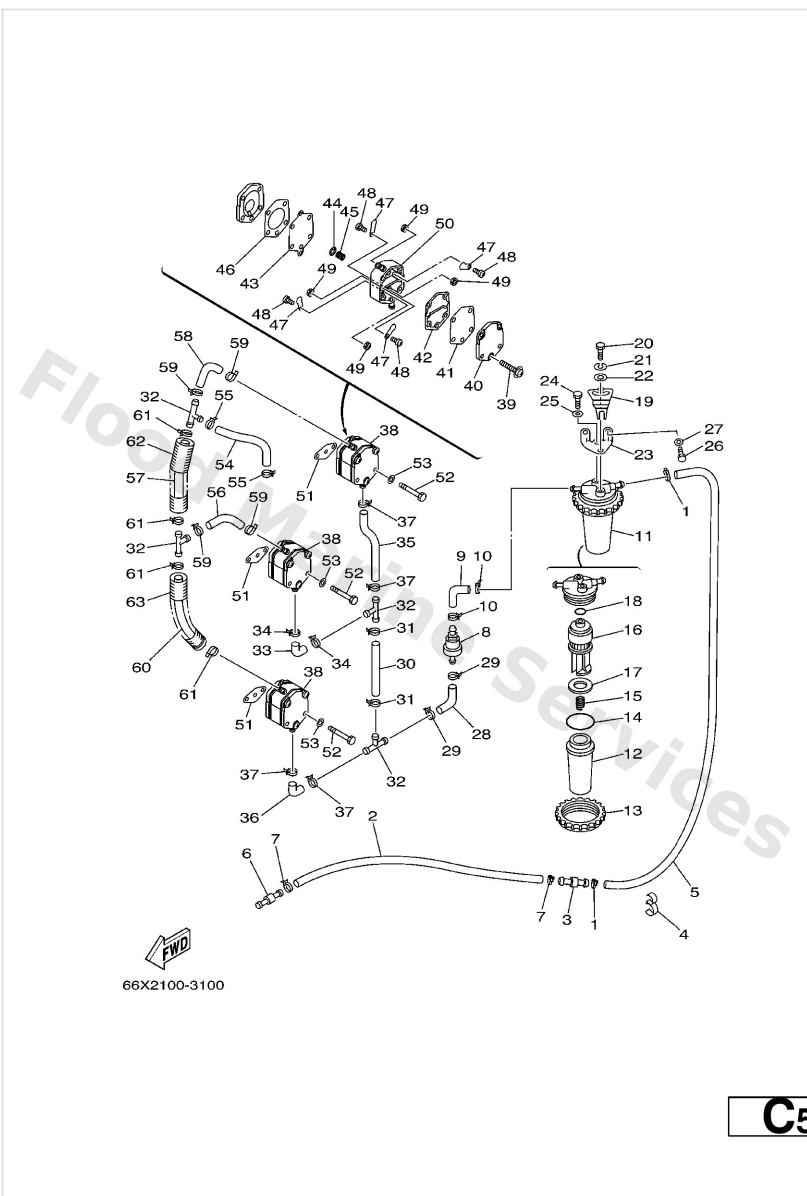


65J0010-7150

E2

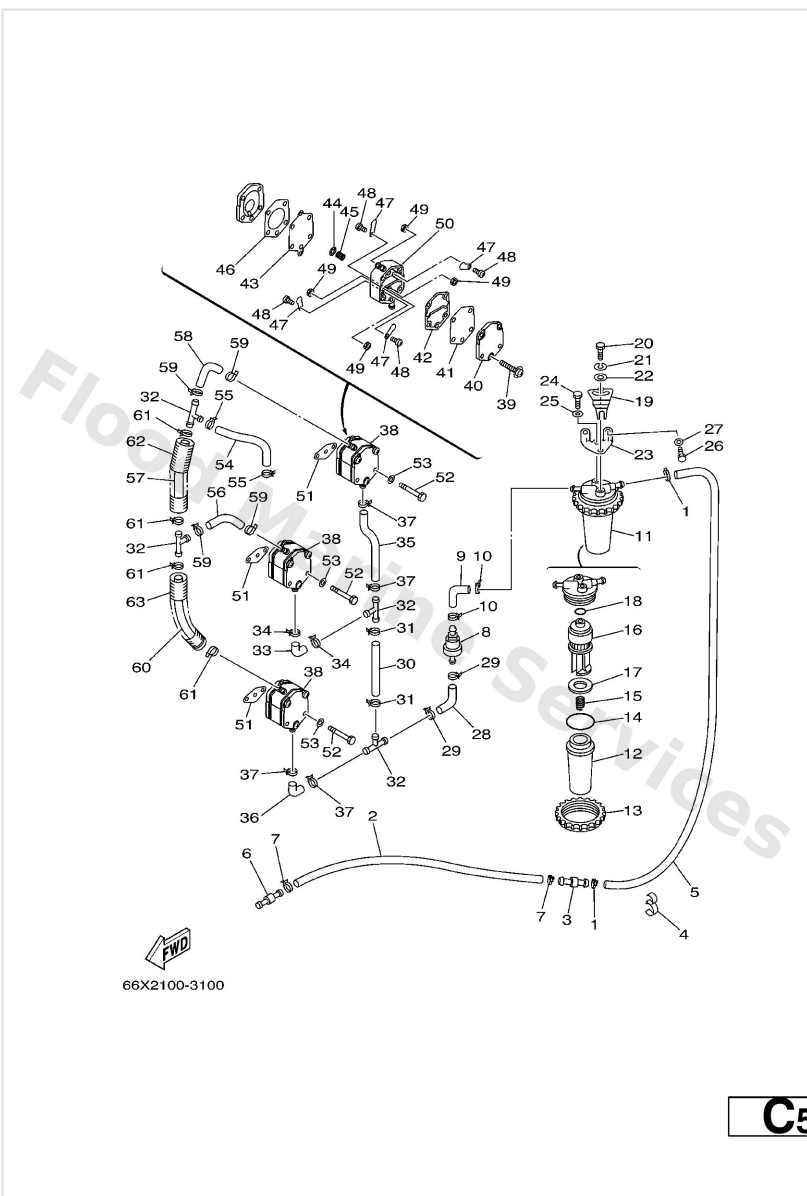
Ref	Part	
1	61A-85780-00 Sensor, knock	Buy now
2	61A-85790-00 Thermosensor assembly	Buy now
3	92990-10600 Washer, plate	Buy now
4	90464-12M48 Clamp	Buy now
5	61A-85895-00 Crank position sender	Buy now
6	97885-05012 Screw, pan head (646)	Buy now
7	90464-09M47 Clamp(65j)	Buy now
8	61A-82560-00 Thermo switch assembly	Buy now
9	61A-8252U-00 Cover	Buy now
10	97080-06012 Bolt(gh1)	Buy now

Fuel 1



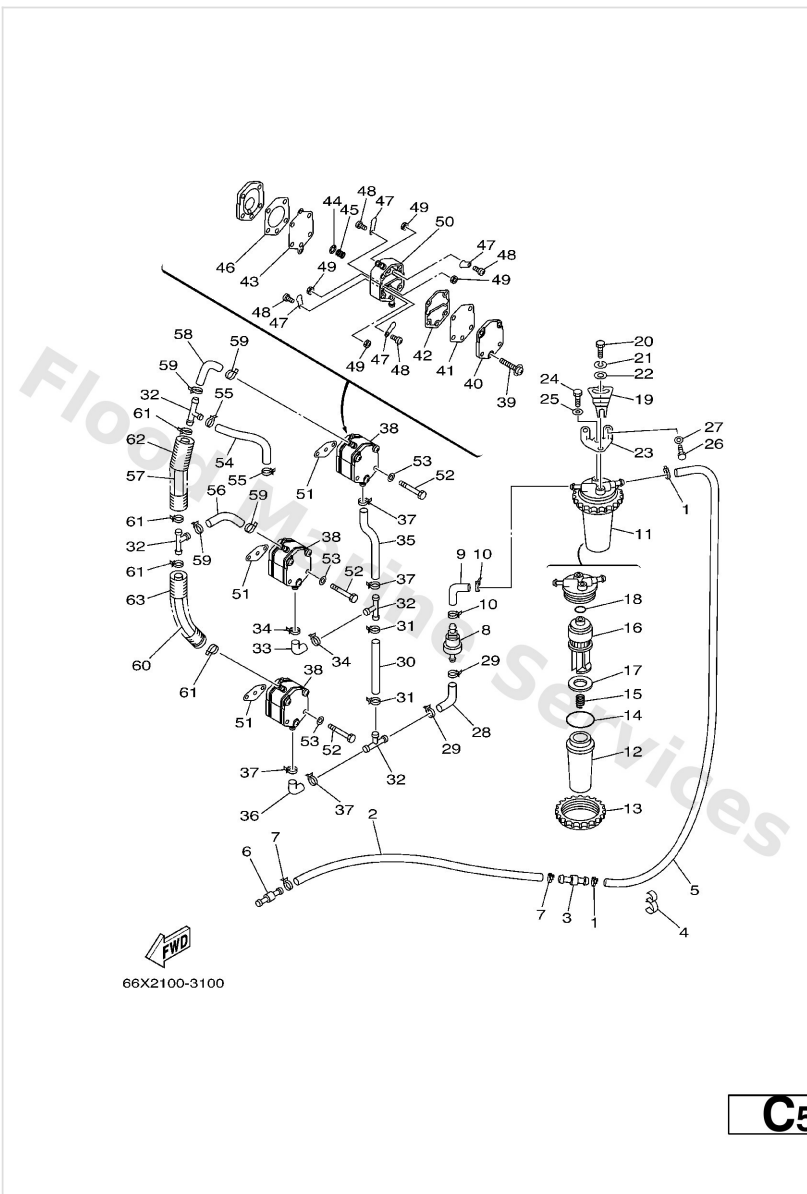
Ref	Part	
1	90465-11M10 Clamp	Buy now
2	90445-13M17 Hose(l2700)	Buy now
3	6R3-24377-00 Pipe, joint 3	Buy now
4	90464-13M34 Clamp(6r3)	Buy now
5	61A-24313-00 Pipe 3	Buy now
8	6R5-24408-00 Fuel feed assembly	Buy now
9	61A-24311-00 Pipe, fuel 1	Buy now
11	65L-24560-00 Filter assembly	Buy now
12	61A-24521-00 Cup, filter	Buy now
13	65L-24531-01 Nut	Buy now
14	61A-24564-00 O-ring	Buy now
15	65L-24577-00 Spring	Buy now
16	65L-24563-00 Element, filter	Buy now
17	61A-24469-00 Float, water level	Buy now
18	65L-24564-00 Gasket	Buy now

Fuel 1



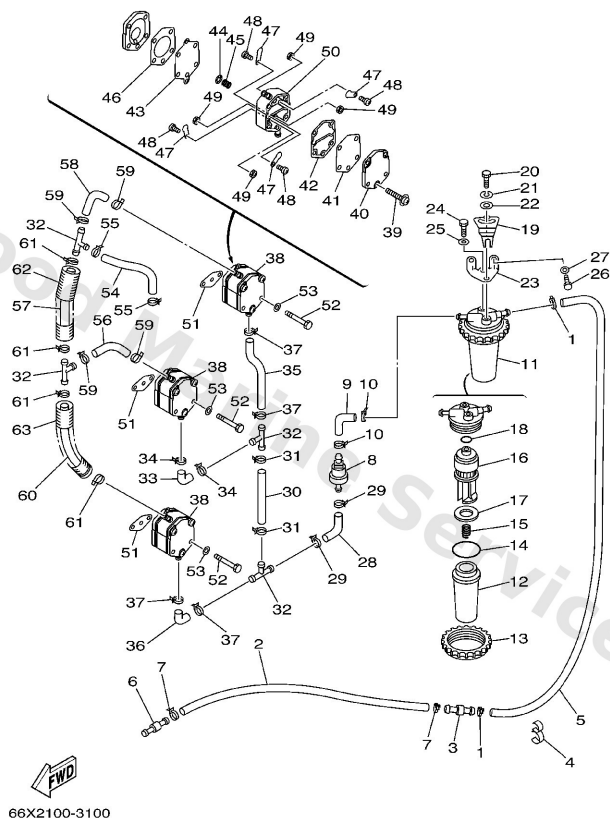
Ref	Part	
19	65L-24558-00 Holder, filter	Buy now
20	97095-06016 Bolt, hexagon deep recess	Buy now
21	92995-06100 Washer(6a1)	Buy now
22	90201-06068 Washer,plate (6k8)	Buy now
23	61A-24566-00 Bracket, filter	Buy now
24	97095-06014 Bolt(gj3)	Buy now
25	92995-06600 Washer, plain (646)	Buy now
30	6G5-24317-01 Pipe 7	Buy now
32	6E5-24378-00 Pipe, joint 3	Buy now
33	6E5-24315-00 Pipe 5	Buy now
35	6G5-24315-00 Pipe 5	Buy now
38	6E5-24410-03 Fuel pump assembly	Buy now
39	6E5-24444-00 Screw	Buy now
40	6E5-24413-00 Body 2	Buy now
41	6E5-24471-00 Diaphragm	Buy now

Fuel 1



Ref	Part	
42	6E5-24435-00 Gasket, body 2	Buy now
43	6E5-24411-00 Diaphragm	Buy now
44	648-24424-00 Seat, spring	Buy now
45	6E5-24423-00 Spring, diaphragm	Buy now
46	6E5-24434-02 Gasket, body	Buy now
47	6A0-24421-01 Valve, check	Buy now
48	6A0-14325-00 Screw, pan head	Buy now
49	95380-03600 Nut (6g8)	Buy now
50	6E5-24412-10 Body 1	Buy now
51	650-24431-A0 Gasket, fuel pump	Buy now
52	97095-06050 Bolt(jf7)	Buy now
54	65L-24311-00 Pipe, Fuel 1	Buy now
56	6G5-24316-10 Pipe 6	Buy now
57	90445-13M14 Hose (I90)	Buy now
60	6E5-24313-00 Pipe 3	Buy now

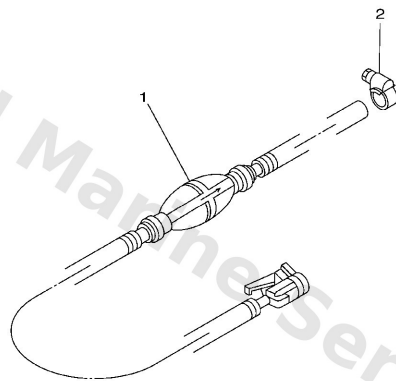
Fuel 1



C5

Ref	Part	
62	6E9-83557-70 Tube	Buy now
63	65L-83557-00 Tube	Buy now

Fuel 2

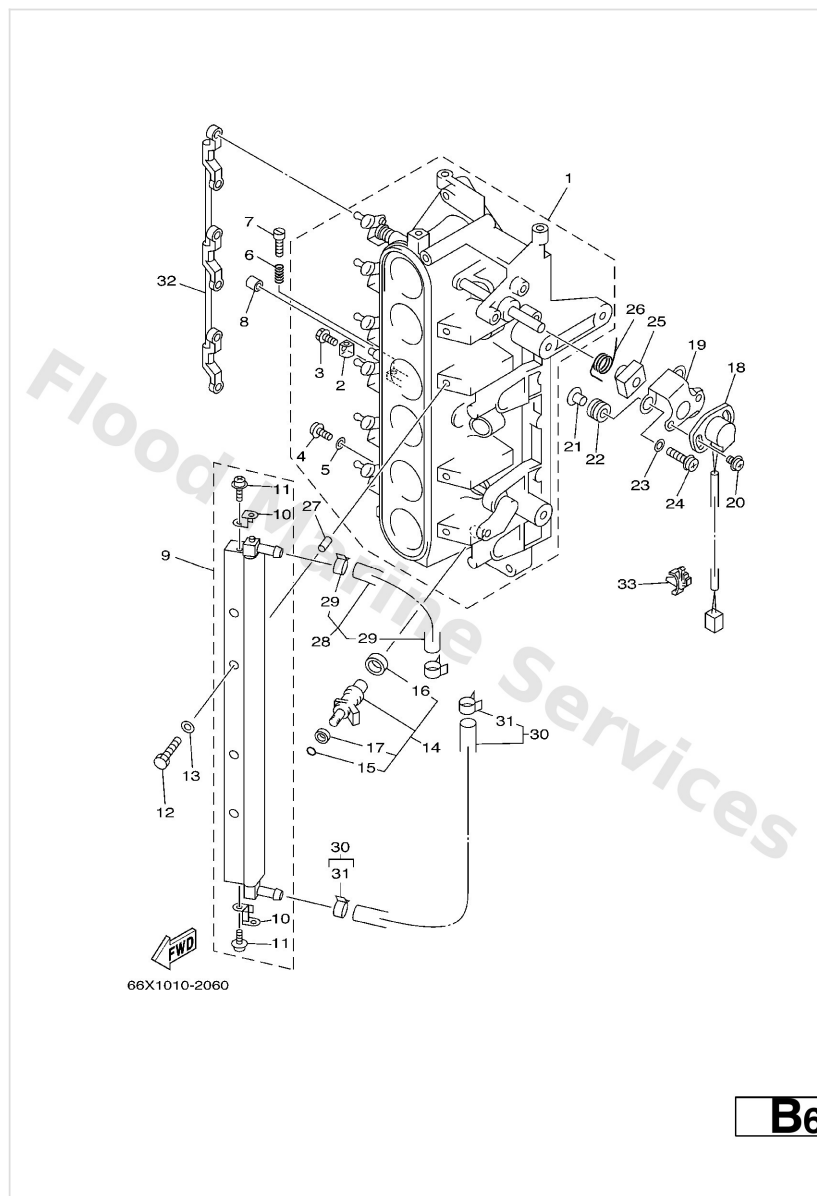


68J1100-2140

D1

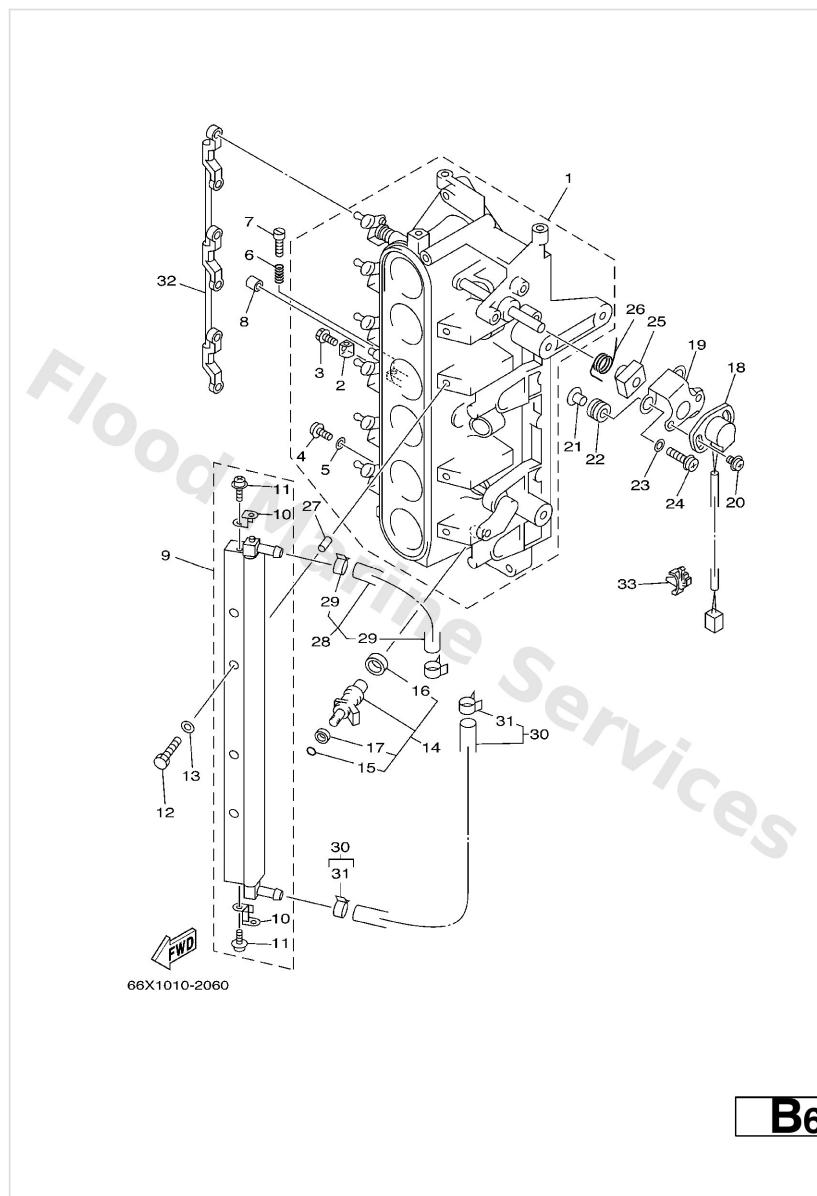
Ref	Part	
1	6YK-24307-42 Fuel pipe comp. 2 AP	Buy now
2	90450-10M07 Hose, clamp AP	Buy now

Fuel Injection Nozzle



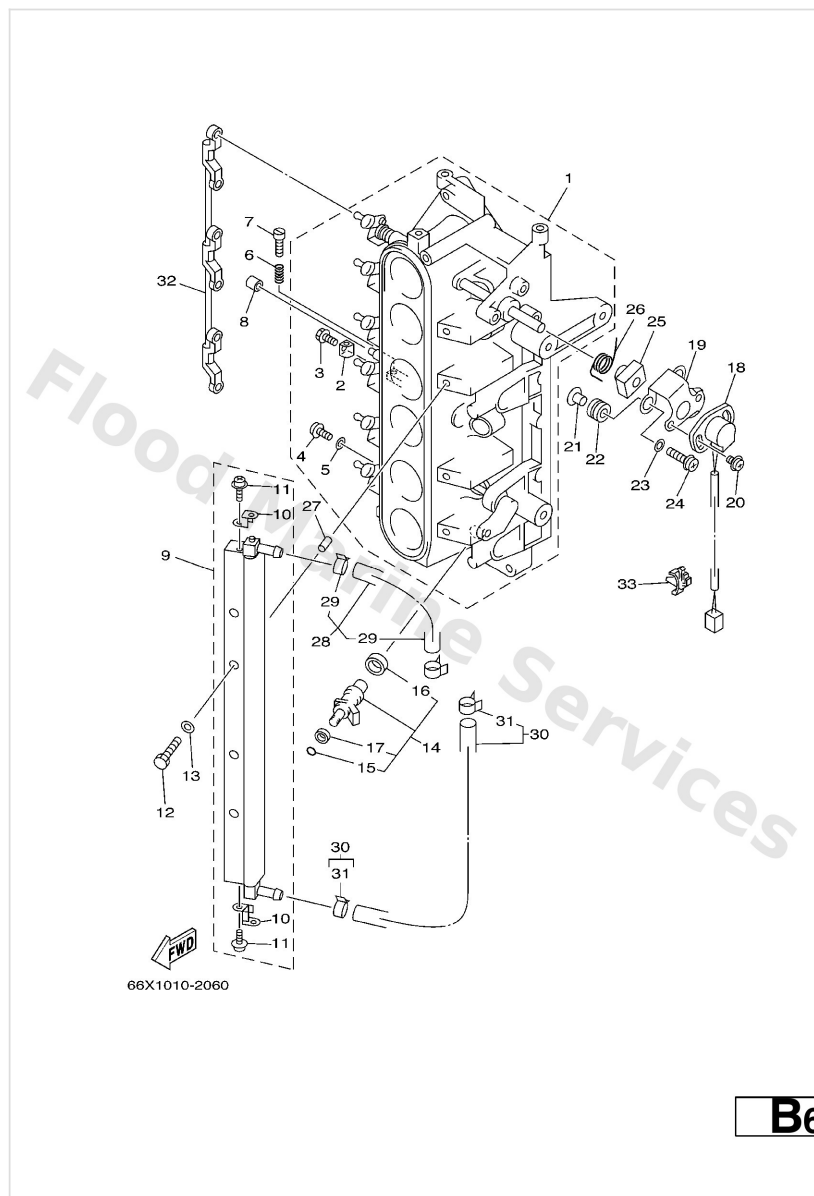
Ref	Part	
1	67H-13751-00 Body, throttle 1	Buy now
2	65L-14527-00 Plate	Buy now
3	65L-14565-00 Screw	Buy now
4	6K5-14592-00 Screw	Buy now
5	90201-05552 Washer, plate(65j)	Buy now
6	65L-14334-00 Spring, air adjusting	Buy now
7	65L-14523-00 Screw, stop	Buy now
8	65L-14578-00 Collar	Buy now
9	67H-13938-00 Pipe	Buy now
10	67H-13898-00 Holder	Buy now
12	65L-13573-00 Bolt 1	Buy now
13	65L-13995-00 Washer	Buy now
14	65L-13761-00 Injector assembly	Buy now
15	65L-13769-00 O-ring	Buy now
16	65L-13764-00 Gasket	Buy now

Fuel Injection Nozzle



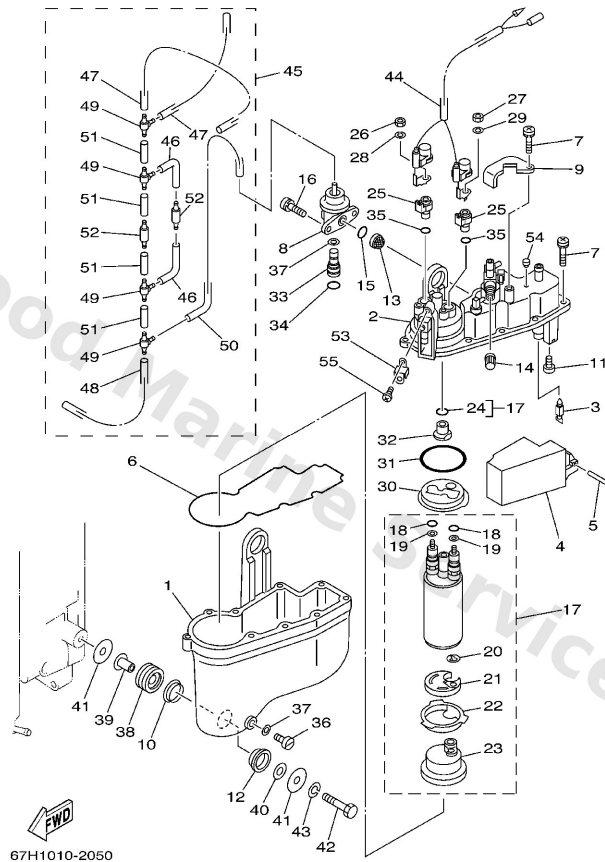
Ref	Part	
17	65L-13766-00 Rubber, injector	Buy now
18	61A-85885-00 Throttle sensor assembly	Buy now
19	6K7-85886-00 Bracket	Buy now
20	97985-05212 Screw, with washer(6g7)	Buy now
21	90387-05M00 Collar(6k7)	Buy now
22	90480-10M23 Grommet(6k7)	Buy now
23	65L-14596-00 Washer	Buy now
24	97985-05330 Screw, with washer(61b)	Buy now
25	65L-14573-00 Lever	Buy now
26	65L-14579-00 Spring	Buy now
27	65L-13996-00 Insert	Buy now
28	66K-13971-00 Pipe, fuel 1	Buy now
29	65L-24387-00 Clip	Buy now
30	67H-13972-00 Pipe, fuel 2	Buy now
32	65L-41217-00 Rod, accel. lever	Buy now

Fuel Injection Nozzle



Ref	Part	
33	90464-04M12 Clamp (6h3)	Buy now

Fuel Injection Pump

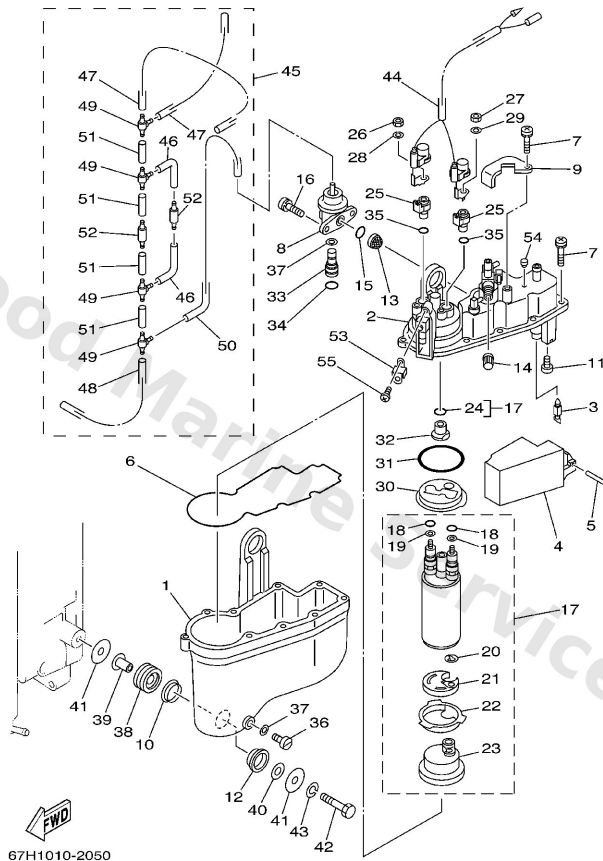


67H1010-2050

B3

Ref	Part	
1	66K-14980-00 Body, float chamber	Buy now
2	67H-14182-00 Cover, float chamber	Buy now
3	65L-14546-00 Valve, needle	Buy now
4	66K-14985-00 Float	Buy now
5	66K-14548-01 Pin, float arm	Buy now
6	66K-14984-00 Gasket, float chamber	Buy now
7	65L-14125-00 Screw	Buy now
8	66K-13906-00 Regulator, pressure	Buy now
9	66K-14255-00 Plate	Buy now
10	66K-14239-00 Seal	Buy now
11	66K-14325-01 Screw, pan head	Buy now
12	66K-14163-00 Spacer	Buy now
13	65L-13905-00 Filter comp	Buy now
14	65L-14966-00 Cap	Buy now
15	65L-24486-00 O-ring	Buy now

Fuel Injection Pump

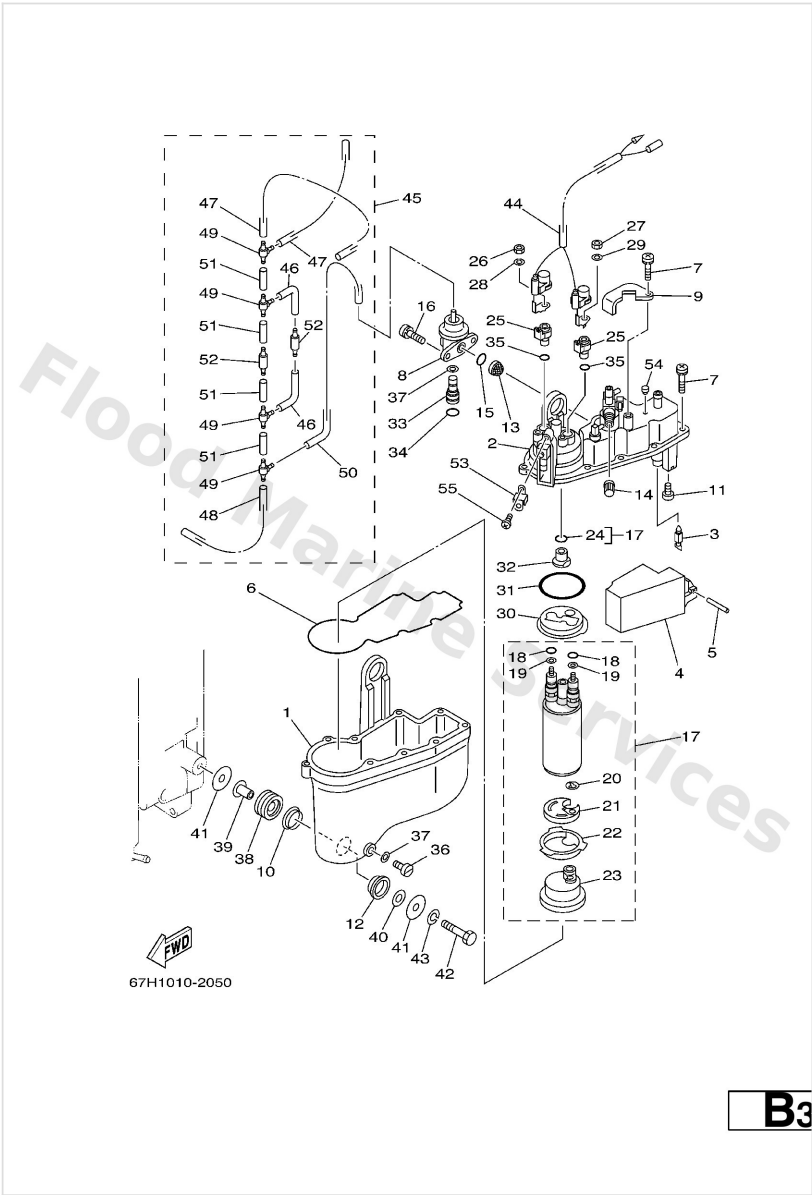


67H1010-2050

B3

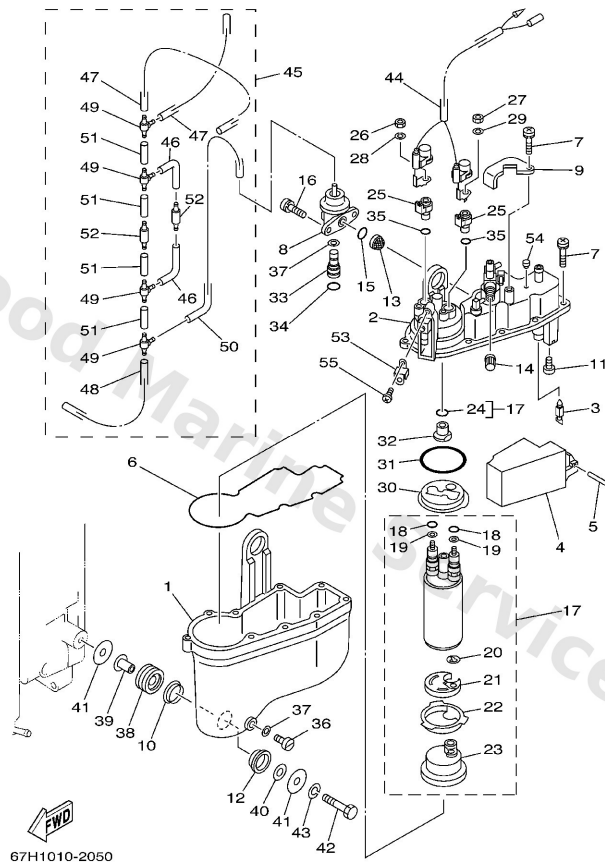
Ref	Part	
16	66K-14245-00 Screw, guide	Buy now
17	67H-13907-00 Fuel pump comp.	Buy now
18	65L-14227-00 Washer	Buy now
19	65L-14194-00 Washer	Buy now
20	65L-14159-00 Clip	Buy now
21	66K-13781-00 Damper, pump	Buy now
22	66K-13844-00 Plate 2	Buy now
23	66K-13915-00 Filter	Buy now
24	65L-1416A-00 O-ring	Buy now
25	66K-14271-00 Insulator	Buy now
26	65L-8182A-00 Nut	Buy now
27	65L-8182K-00 Nut	Buy now
28	65L-8182E-00 Washer	Buy now
29	65L-8182F-00 Washer	Buy now
30	66K-13843-00 Plate 1	Buy now

Fuel Injection Pump



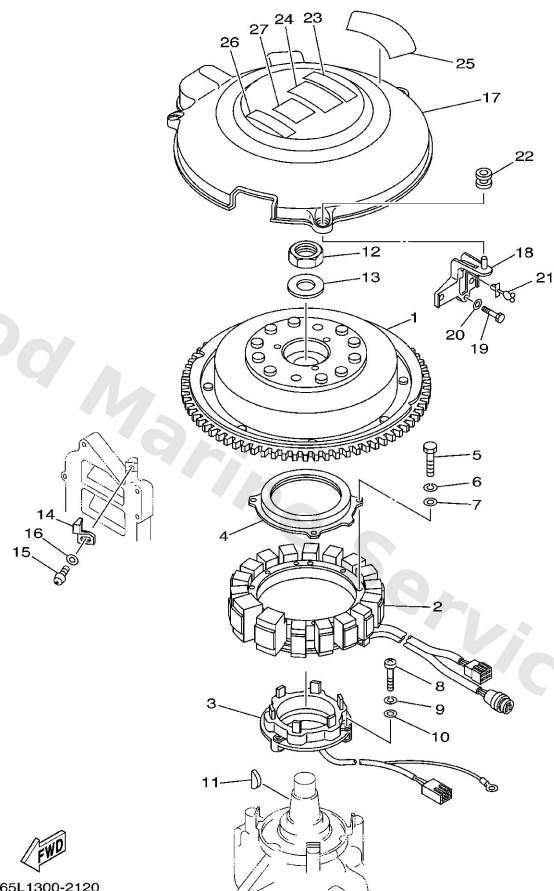
Ref	Part	
31	65L-14147-00 O-ring	Buy now
32	65L-14274-00 Connector	Buy now
33	66K-24376-00 Pipe, joint 1	Buy now
34	66K-24489-00 O-ring	Buy now
35	65L-14397-00 O-ring	Buy now
36	65L-14992-00 Screw, drain	Buy now
37	65L-14997-00 Seal	Buy now
38	65L-24375-00 Grommet	Buy now
39	65L-24397-00 Collar	Buy now
40	65L-24576-00 Washer	Buy now
41	66K-24579-00 Washer 2	Buy now
42	65L-24592-00 Bolt	Buy now
43	65L-24169-00 Washer, lock	Buy now
44	67H-82507-00 Wire, Lead	Buy now
45	67H-13490-00 Relief valve assembly	Buy now

Fuel Injection Pump



Ref	Part	
46	66K-13542-00 Hose, vacuum sensing 1	Buy now
47	67H-13544-00 Hose, Vacuum Sensing 2	Buy now
48	67H-13532-00 Hose, Vacuum Sensing 3	Buy now
49	65L-24461-00 Pipe joint 4	Buy now
50	67H-13533-00 Hose, Vacuum Sensing 4	Buy now
51	67H-13534-00 Hose, Vacuum Sensing 5	Buy now
52	67H-13183-00 Valve, Check	Buy now
53	66K-13898-00 Holder	Buy now
54	67H-14225-00 Cap	Buy now
55	65L-14565-00 Screw	Buy now

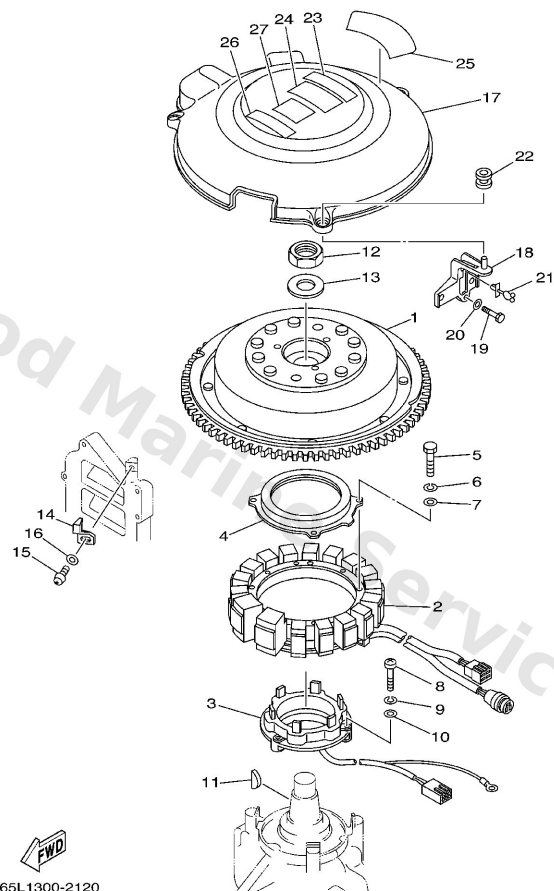
Generator



D2

Ref	Part	
1	61A-85550-01 Rotor assembly	Buy now
2	65L-85510-10 Stator assembly	Buy now
3	61A-85580-01 Coil, pulser	Buy now
4	61A-83721-00 Cover	Buy now
5	97013-06035 Bolt(3rv)	Buy now
6	92903-06100 Washer(6a1)	Buy now
7	92903-06600 Washer, plain (646)	Buy now
8	97885-05030 Ybs86-530 screw,panhead	Buy now
9	92995-05100 Ybs67-5 washer, spring	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	90280-05015 Key, woodruff	Buy now
12	90170-24M22 Nut(61a)	Buy now
13	90201-25M02 Washer, plate(61a)	Buy now
14	6E5-81332-00 Plate, timing	Buy now
15	97885-06010 Screw pan head	Buy now

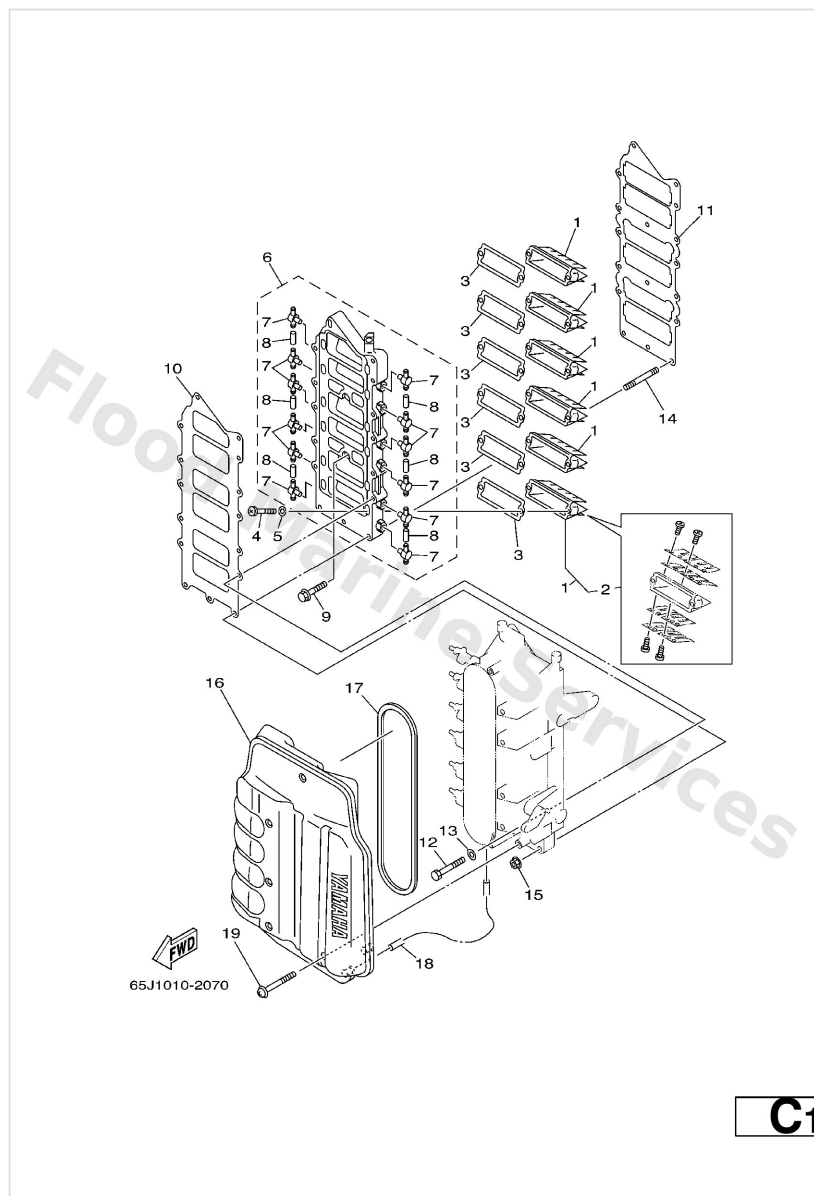
Generator



D2

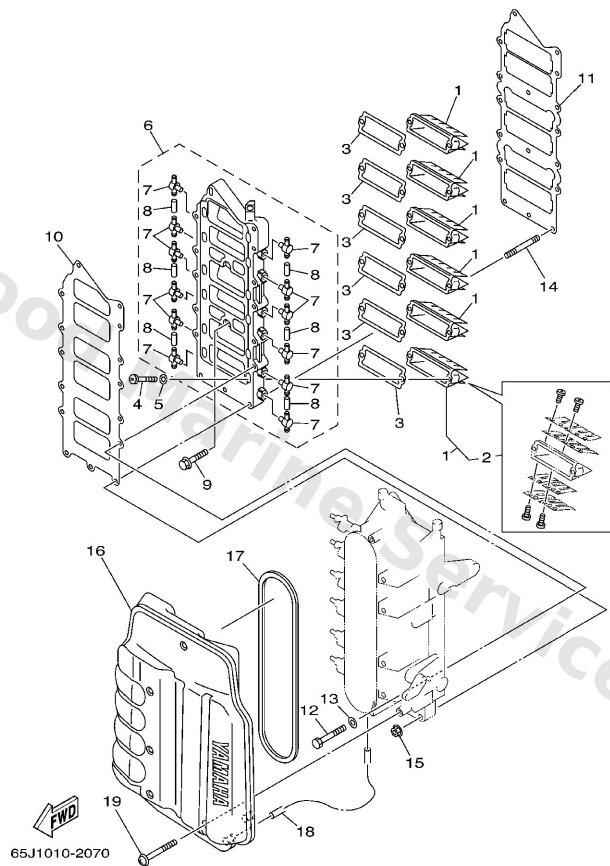
Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	61A-81337-01 Cover, flywheel	Buy now
18	65L-81338-00-1S Clamp, Lead	Buy now
19	97013-06025 Bolt(62y)	Buy now
21	90464-18M46 Clamp(65j)	Buy now
22	663-82317-01 Damper, ignition coil	Buy now
23	6A1-83625-41 Mark 5	Buy now
24	6A1-83625-51 Mark 5	Buy now
25	65L-14488-00 Label, Caution	Buy now
26	6K1-83623-41 Mark 3	Buy now
27	6K1-83623-50 Mark 3	Buy now

Intake



Ref	Part	
1	65L-13610-01 Reed valve assembly	Buy now
2	65J-W0004-01 Reed set	Buy now
3	61A-13621-A0 Gasket, valve seat	Buy now
4	97880-05016 Screw, pan head(6b0)	Buy now
5	92990-05600 Washer, plain (646)	Buy now
6	65L-13624-01-1S Plate, Reed Valve	Buy now
7	6F6-11372-00 Nipple, hose	Buy now
8	90445-07M03 Hose (I200)	Buy now
9	90105-06028 Bolt, washer based	Buy now
10	65L-13646-00 Gasket, manifold 2	Buy now
11	65L-13645-00 Gasket, manifold 1	Buy now
12	97013-06060 Bolt, hexagon	Buy now
13	92903-06600 Washer, plain (646)	Buy now
14	95670-06655 Bolt, Stud	Buy now
15	90179-06M24 Nut(6j8)	Buy now

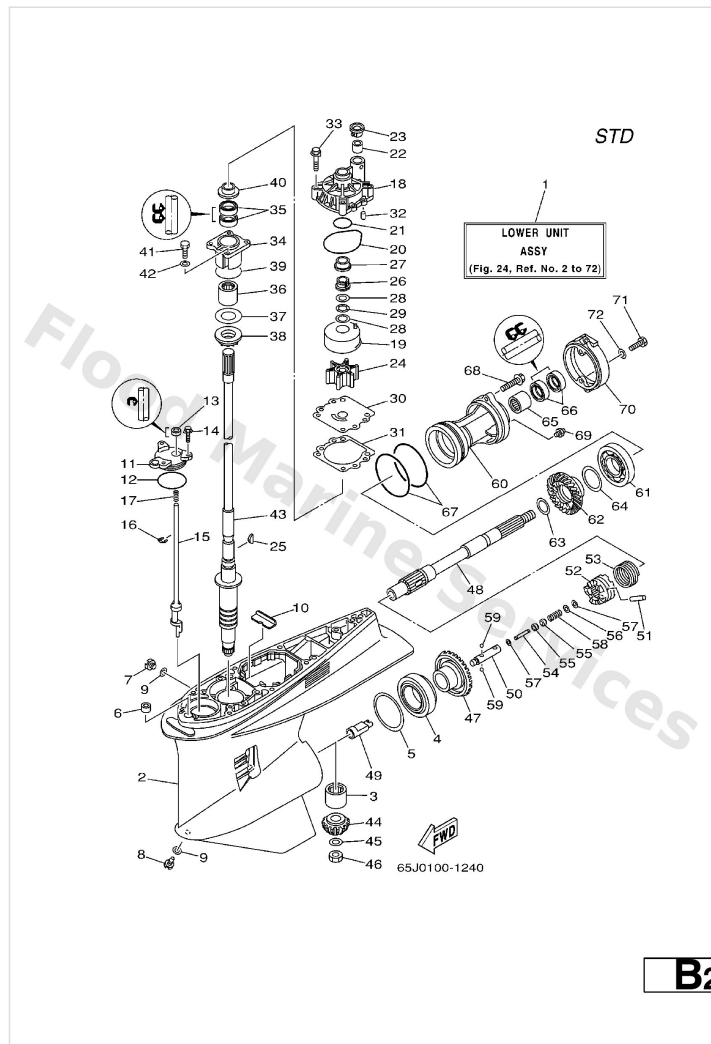
Intake



C1

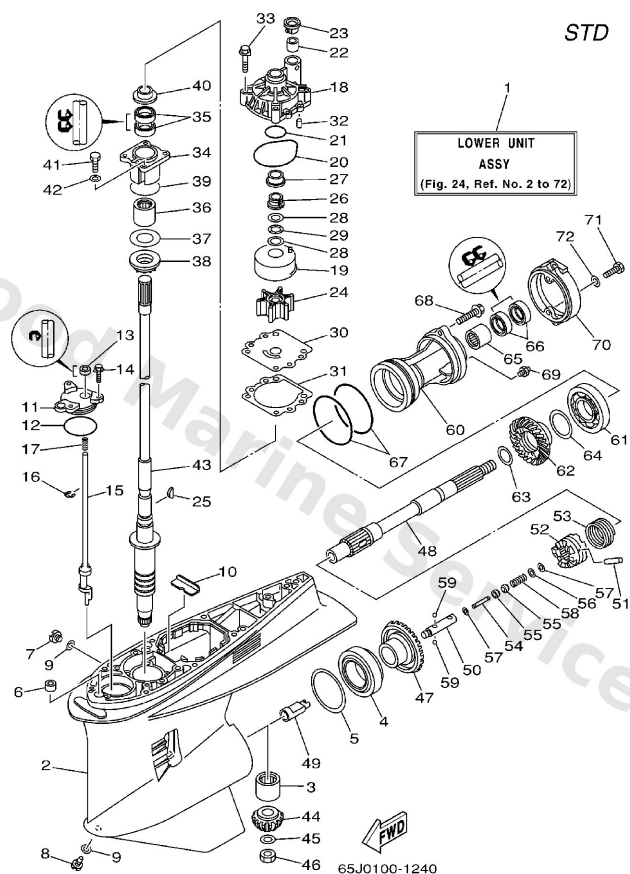
Ref	Part	
16	65L-14440-00 Silencer assembly, intake	Buy now
17	65L-14483-00 Gasket	Buy now
18	90445-07M44 Hose (I390)	Buy now
19	90159-06M16 Screw, with washer(61a)	Buy now

Lower Casing. Drive 1



Ref	Part	
1	65J-45300-21-8D Lower unit assembly X	Buy now
2	61A-45301-10-8D Casing, lower	Buy now
3	93311-83280 Ball bearing	Buy now
4	93332-000W1 Bearing(61a)	Buy now
5	61A-45567-00-10 Shim (t:0.10mm) UR	Buy now
5	61A-45567-00-12 Shim (t:0.12mm) UR	Buy now
5	61A-45567-00-15 Shim (t:0.15mm) UR	Buy now
5	61A-45567-00-18 Shim (t:0.18mm) UR	Buy now
5	61A-45567-00-30 Shim (t:0.30mm) UR	Buy now
5	61A-45567-00-40 Shim (t:0.40mm) UR	Buy now
5	61A-45567-00-50 Shim (t:0.50mm) UR	Buy now
6	663-44366-00 Damper, water seal 2	Buy now
7	90340-08002 Plug, straight screw	Buy now
8	688-45341-10 Plug, drain	Buy now
9	90430-08020 Gasket	Buy now

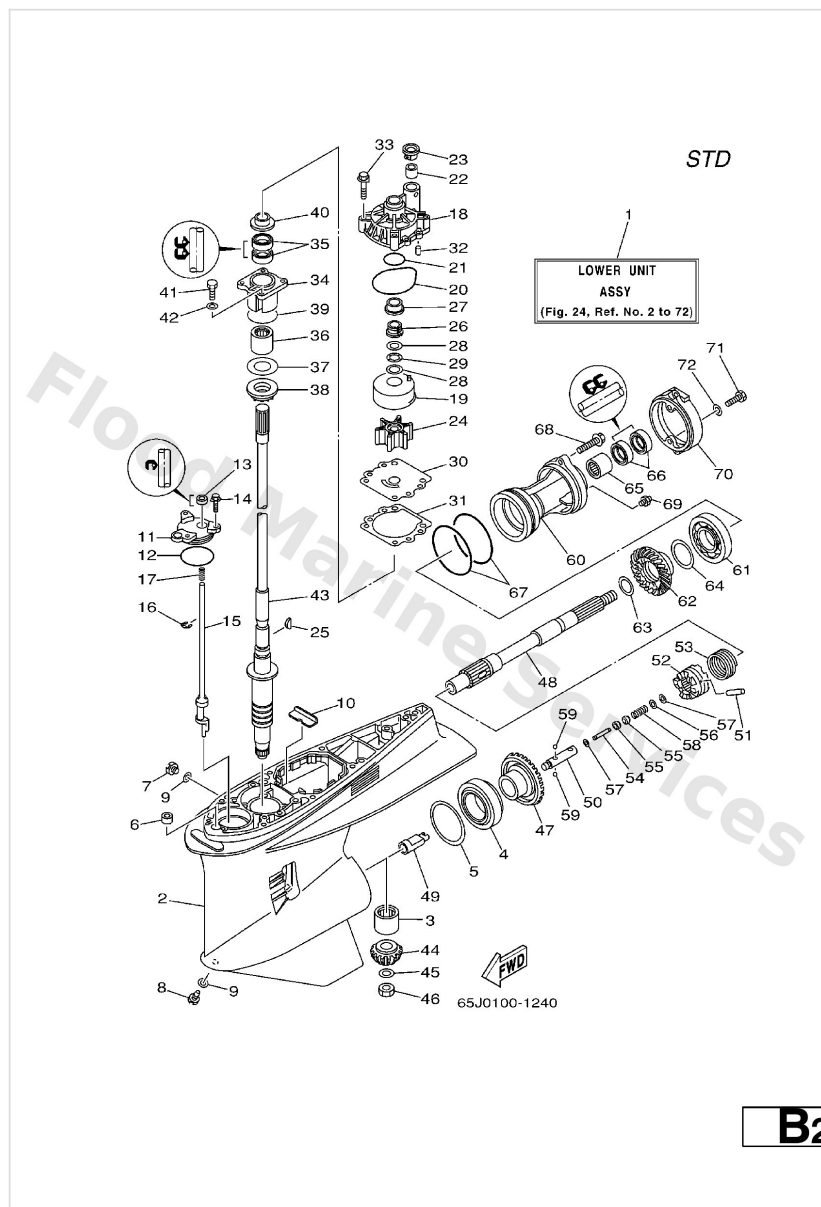
Lower Casing. Drive 1



B2

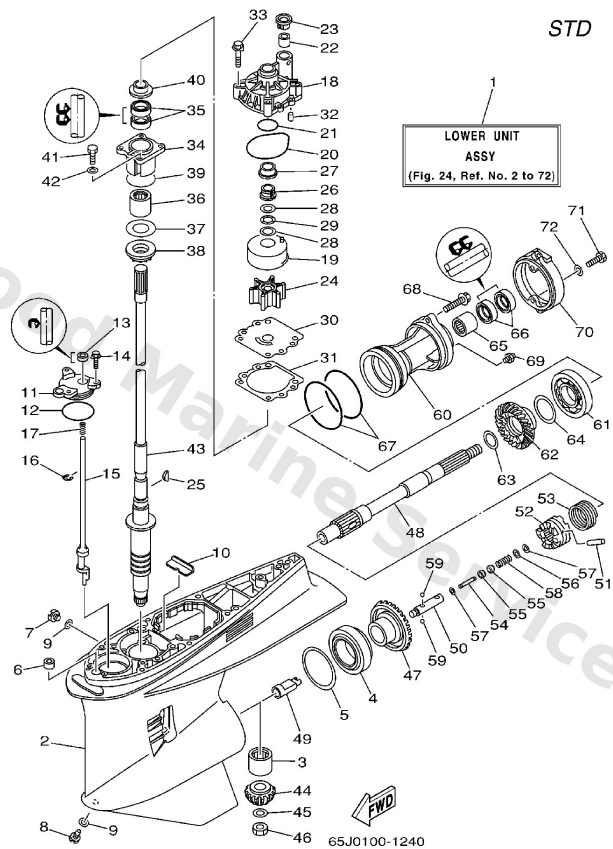
Ref	Part	
10	61A-45376-00-94 Guide, seal damper	Buy now
11	61A-45321-01 Plate	Buy now
12	93210-64488 93210-64488	Buy now
13	93106-09014 Oil seal	Buy now
14	90119-06M10 Bolt, with washer	Buy now
15	60V-44150-00 Shift cam assembly	Buy now
16	99001-08600 Circlip(2r6)	Buy now
17	90501-11M10 Spring, compression (663)	Buy now
18	61A-44311-01 Housing, water pump	Buy now
19	61A-44322-02 Insert, cartridge	Buy now
20	93210-86M38 O-ring (6e5)	Buy now
21	93210-37160 O-ring (6g8)	Buy now
22	6E5-44365-00 Damper, water seal 1	Buy now
23	6E5-44312-00 Cover, water pump housing	Buy now
24	6E5-44352-01 Impeller	Buy now

Lower Casing. Drive 1



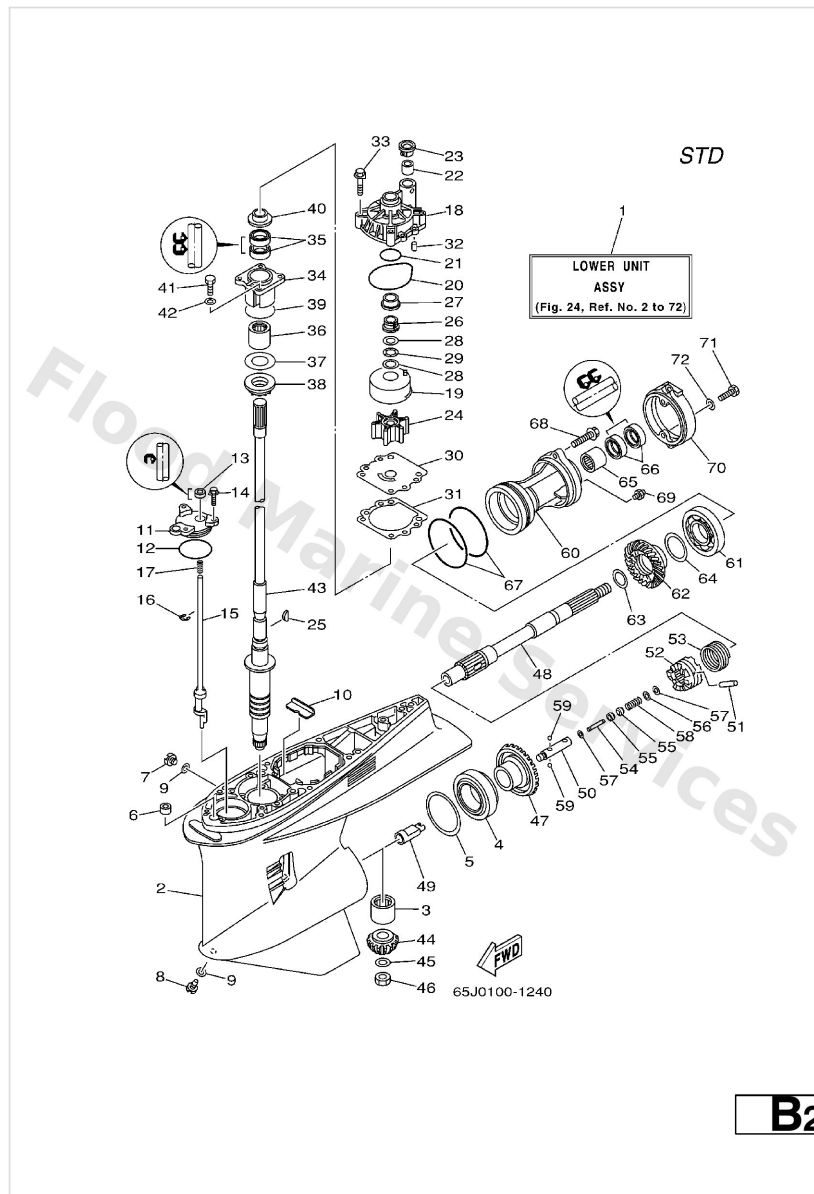
Ref	Part	
25	90280-04M05 Key, woodruff (6e5)	Buy now
26	61A-45538-00 Spacer, 1	Buy now
27	61A-45527-00 Collar, drive shaft	Buy now
28	90201-22M01 Washer, plate(61a)	Buy now
29	90206-22M19 Washer, wave(61a)	Buy now
30	6G5-44323-00 Outer plate, cartridge	Buy now
31	6E5-44315-A0 Gasket,water pump	Buy now
32	93606-12019 Pin, dowel (614)	Buy now
33	90119-08M14 Bolt, with washer	Buy now
34	61A-45331-00-94 Housing, bearing	Buy now
35	93101-28M16 Oil seal (6e5)	Buy now
36	93317-330U2 Bearing, cylindrical(6k0)	Buy now
37	61A-45587-00-10 Shim (t:0.10mm) UR	Buy now
37	61A-45587-00-12 Shim (t:0.12mm) UR	Buy now
37	61A-45587-00-15 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 1



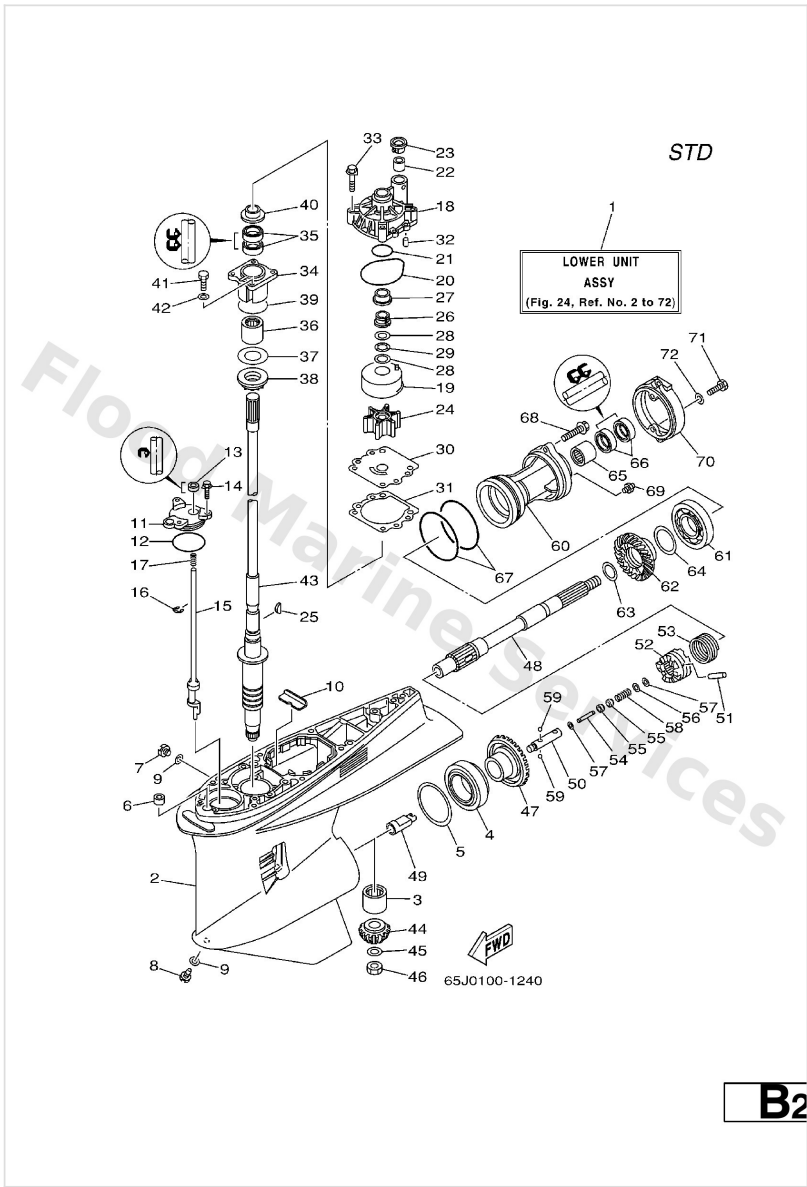
Ref	Part	
37	61A-45587-00-18 Shim (t:0.18mm) UR	Buy now
37	61A-45587-00-30 Shim (t:0.30mm) UR	Buy now
37	61A-45587-00-40 Shim (t:0.40mm) UR	Buy now
37	61A-45587-00-50 Shim (t:0.50mm) UR	Buy now
38	93341-930U9 Bearing	Buy now
39	93210-55M14 O-ring (70e)	Buy now
40	6E5-45344-00 Cover, oil seal	Buy now
41	97095-08025 Bolt (62g)	Buy now
42	92995-08600 Washer, plain (663)	Buy now
43	61A-45501-20 Drive shaft comp. X	Buy now
44	61A-45551-03 Pinion	Buy now
45	90201-16M00 Washer, plate(6t5)	Buy now
46	90170-16M19 Nut(6t5)	Buy now
47	61A-45560-03 Gear	Buy now
48	69J-45611-00 Shaft, propeller	Buy now

Lower Casing. Drive 1



Ref	Part	
49	61A-45641-02 Shifter	Buy now
50	61A-45634-01 Slide, shift	Buy now
51	61A-45632-00 Pin, cross	Buy now
52	61A-45631-03 Clutch, dog	Buy now
53	61A-45633-00 Ring, cross pin	Buy now
54	6H1-45668-00 Shaft, free 1	Buy now
55	61A-45635-00 Plunger, shift	Buy now
56	90201-02M00 Washer, plate(61a)	Buy now
57	90183-02M03 Nut, spring (6h1)	Buy now
58	90501-10M77 Spring, compression(61a)	Buy now
59	93501-04011 Ball	Buy now
60	61A-45332-02-94 Housing, bearing	Buy now
61	93306-210U0 Bearing(61a)	Buy now
62	61A-45571-00 Gear	Buy now
63	90201-31M00 Washer, plate(61a)	Buy now

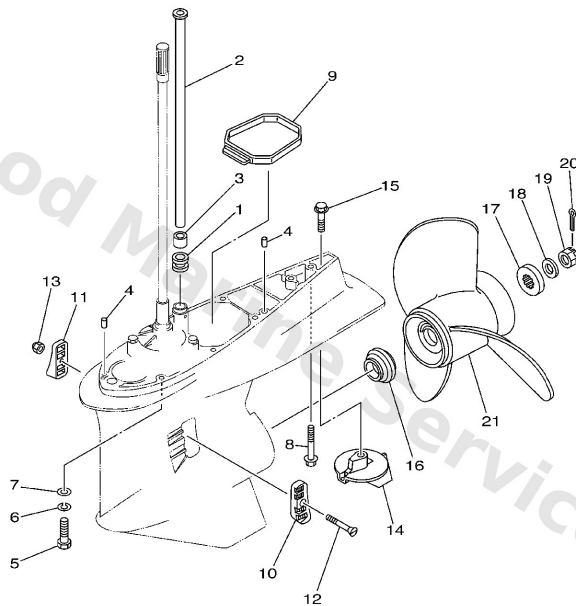
Lower Casing. Drive 1



Ref	Part	
64	61A-45577-00-10 Shim (t:0.10mm) UR	Buy now
64	61A-45577-00-12 Shim (t:0.12mm) UR	Buy now
64	61A-45577-00-15 Shim (t:0.15mm) UR	Buy now
64	61A-45577-00-18 Shim (t:0.18mm) UR	Buy now
64	61A-45577-00-30 Shim (t:0.30mm) UR	Buy now
64	61A-45577-00-40 Shim (t:0.40mm) UR	Buy now
64	61A-45577-00-50 Shim (t:0.50mm) UR	Buy now
65	93317-330U5 Bearing	Buy now
66	93101-30M17 Oil seal (6e5)	Buy now
67	93211-04384 O-ring (705)	Buy now
68	90105-08M48 Bolt, Flange	Buy now
69	93700-09M00 Nipple, grease(6t4)	Buy now
70	61A-45361-01-5B Cap, lower casing	Buy now
71	97095-08020 Bolt, hexagon	Buy now

Lower Casing. Drive 2

STD



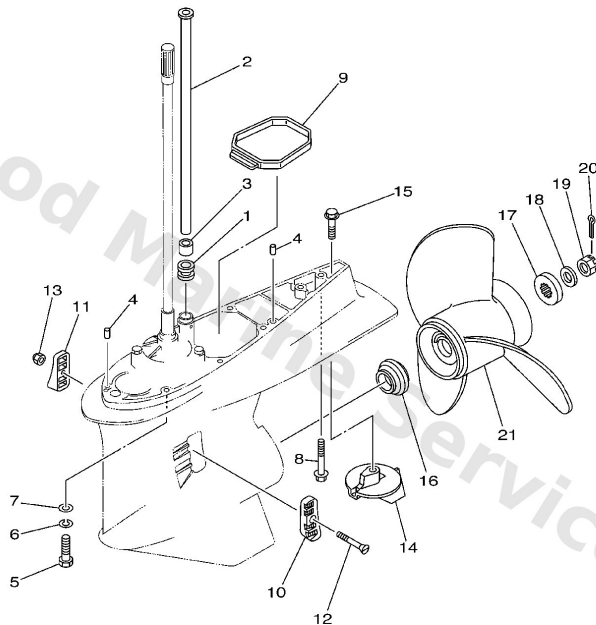
65J2100-3260

B6

Ref	Part	
1	6E5-44366-00 Damper, water seal 2	Buy now
2	61A-44361-20 Tube, water X	Buy now
3	6E5-44365-00 Damper, water seal 1	Buy now
4	93608-12M05 Pin, dowel b (6e5)	Buy now
5	97095-10045 Bolt(64d)	Buy now
6	92995-10100 Ybs67-10 washer, spring	Buy now
7	92995-10600 Washer, plate	Buy now
8	90119-10MA2 Bolt, with washer	Buy now
9	61A-45375-00 Damper, seal	Buy now
10	61A-45214-10 Cover, water inlet 1	Buy now
11	61A-45215-10 Cover, water inlet 2	Buy now
12	90152-05003 Screw, countersunk	Buy now
13	90185-05002 Nut nylon (sus)(ex4)	Buy now
14	61A-45371-00 Anode	Buy now
15	90105-10M00 Bolt, hexagon (663)	Buy now

Lower Casing. Drive 2

STD

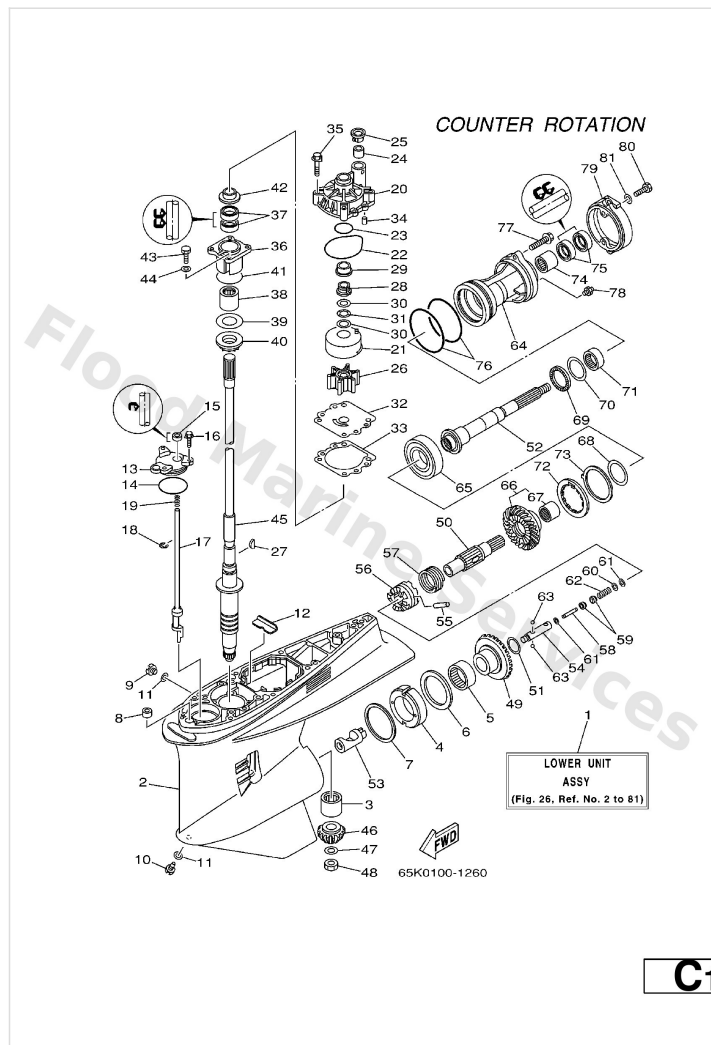


65J2100-3260

B6

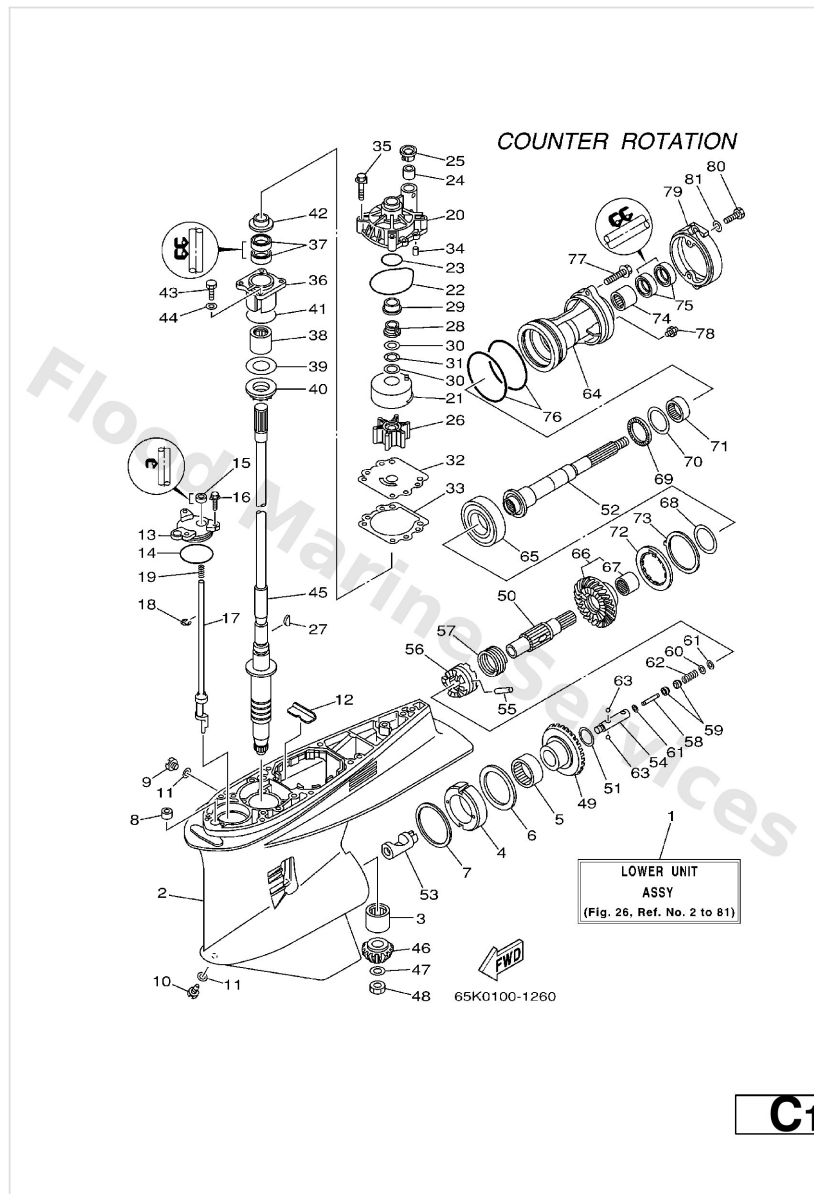
Ref	Part	
16	6E5-45987-01 Spacer 1	Buy now
17	688-45997-01 Spacer 2	Buy now
18	92990-18200 Washer (6e5)	Buy now
19	90171-18M04 Nut, castle (6e5)	Buy now
20	91490-40030 Pin, cotter (663)	Buy now
21	61A-45972-00-98 Propeller (3x14-1/2"x21"-t) UR	Buy now
21	61A-45974-00-98 Propeller (3x14-1/2"x19"-t) UR	Buy now
21	61A-45978-00-98 Propeller (3x15"x17"-t) UR	Buy now
21	6G5-45970-02-98 Propeller (3x15-1/4 x15 -m) UR	Buy now
21	6G5-45972-02-98 Propeller (3x13-3/4 x21 -m) UR	Buy now
21	6G5-45974-03-98 Propeller (3x13-3/4"x19"-m2) UR	Buy now
21	6G5-45978-03-98 Propeller (3x13-3/4"x17"-m2) UR	Buy now
21	66K-45972-B0 Prop (3X14-1/2"X25"-M2) UR	Buy now

Lower Casing. Drive 3



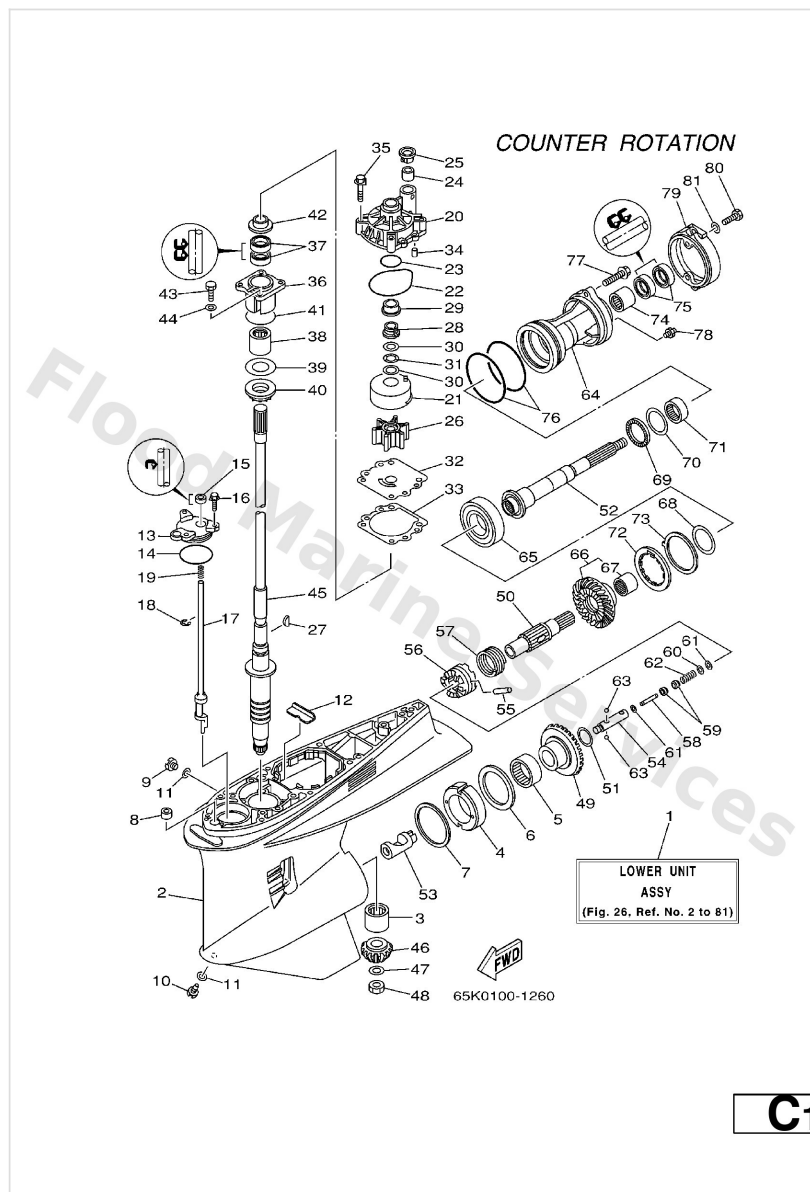
Ref	Part	
1	65K-45300-21-8D Lower unit assembly X	Buy now
2	61A-45301-10-8D Casing, lower	Buy now
3	93311-83280 Ball bearing	Buy now
4	61B-45538-01 Spacer 1	Buy now
5	93315-660W3 Bearing, cylindrical(61b)	Buy now
6	93341-670V0 Bearing, thrust (61b)	Buy now
7	61A-45567-00-10 Shim (t:0.10mm) UR	Buy now
7	61A-45567-00-12 Shim (t:0.12mm) UR	Buy now
7	61A-45567-00-15 Shim (t:0.15mm) UR	Buy now
7	61A-45567-00-18 Shim (t:0.18mm) UR	Buy now
7	61A-45567-00-30 Shim (t:0.30mm) UR	Buy now
7	61A-45567-00-40 Shim (t:0.40mm) UR	Buy now
7	61A-45567-00-50 Shim (t:0.50mm) UR	Buy now
8	663-44366-00 Damper, water seal 2	Buy now
9	90340-08002 Plug, straight screw	Buy now

Lower Casing. Drive 3



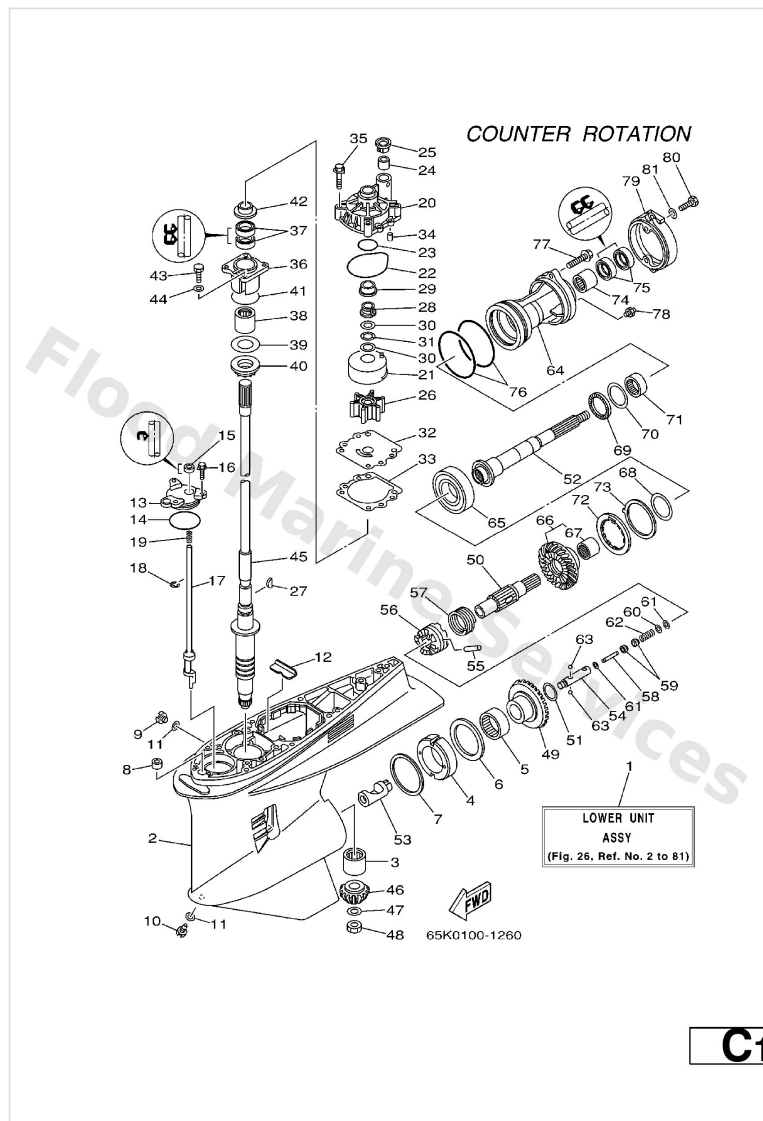
Ref	Part	
10	688-45341-10 Plug, drain	Buy now
11	90430-08020 Gasket	Buy now
12	61A-45376-00-94 Guide, seal damper	Buy now
13	61A-45321-01 Plate	Buy now
14	93210-64488 93210-64488	Buy now
15	93106-09014 Oil seal	Buy now
16	90119-06M10 Bolt, with washer	Buy now
17	60W-44150-00 Shift cam assembly	Buy now
18	99001-08600 Circlip(2r6)	Buy now
19	90501-11M10 Spring, compression (663)	Buy now
20	61A-44311-01 Housing, water pump	Buy now
21	61A-44322-02 Insert, cartridge	Buy now
22	93210-86M38 O-ring (6e5)	Buy now
23	93210-37160 O-ring (6g8)	Buy now
24	6E5-44365-00 Damper, water seal 1	Buy now

Lower Casing. Drive 3



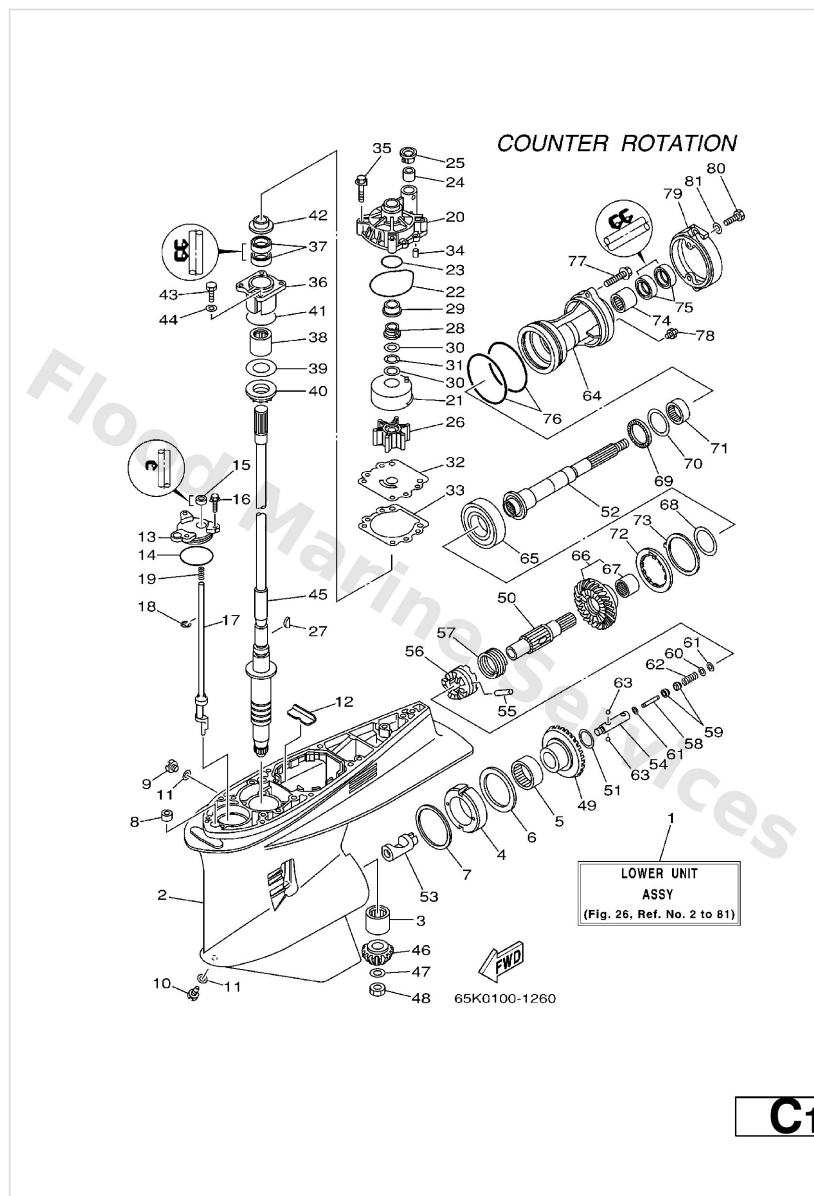
Ref	Part	
25	6E5-44312-00 Cover, water pump housing	Buy now
26	6E5-44352-01 Impeller	Buy now
27	90280-04M05 Key, woodruff (6e5)	Buy now
28	61A-45538-00 Spacer, 1	Buy now
29	61A-45527-00 Collar, drive shaft	Buy now
30	90201-22M01 Washer, plate(61a)	Buy now
31	90206-22M19 Washer, wave(61a)	Buy now
32	6G5-44323-00 Outer plate, cartridge	Buy now
33	6E5-44315-A0 Gasket,water pump	Buy now
34	93606-12019 Pin, dowel (614)	Buy now
35	90119-08M14 Bolt, with washer	Buy now
36	61A-45331-00-94 Housing, bearing	Buy now
37	93101-28M16 Oil seal (6e5)	Buy now
38	93317-330U2 Bearing, cylindrical(6k0)	Buy now
39	61A-45587-00-10 Shim (t:0.10mm) UR	Buy now

Lower Casing. Drive 3



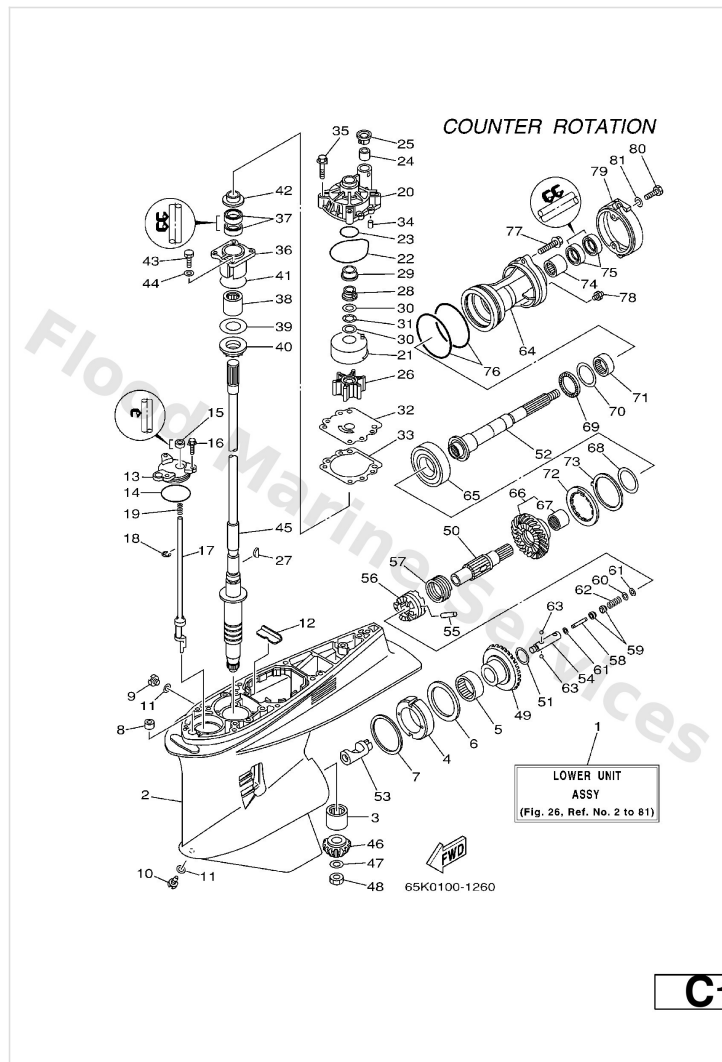
Ref	Part	
39	61A-45587-00-12 Shim (t:0.12mm) UR	Buy now
39	61A-45587-00-15 Shim (t:0.15mm) UR	Buy now
39	61A-45587-00-18 Shim (t:0.18mm) UR	Buy now
39	61A-45587-00-30 Shim (t:0.30mm) UR	Buy now
39	61A-45587-00-40 Shim (t:0.40mm) UR	Buy now
39	61A-45587-00-50 Shim (t:0.50mm) UR	Buy now
40	93341-930U9 Bearing	Buy now
41	93210-55M14 O-ring (70e)	Buy now
42	6E5-45344-00 Cover, oil seal	Buy now
43	97095-08025 Bolt (62g)	Buy now
44	92995-08600 Washer, plain (663)	Buy now
45	61A-45501-20 Drive shaft comp. X	Buy now
46	61A-45551-03 Pinion	Buy now
47	90201-16M00 Washer, plate(6t5)	Buy now
48	90170-16M19 Nut(6t5)	Buy now

Lower Casing. Drive 3



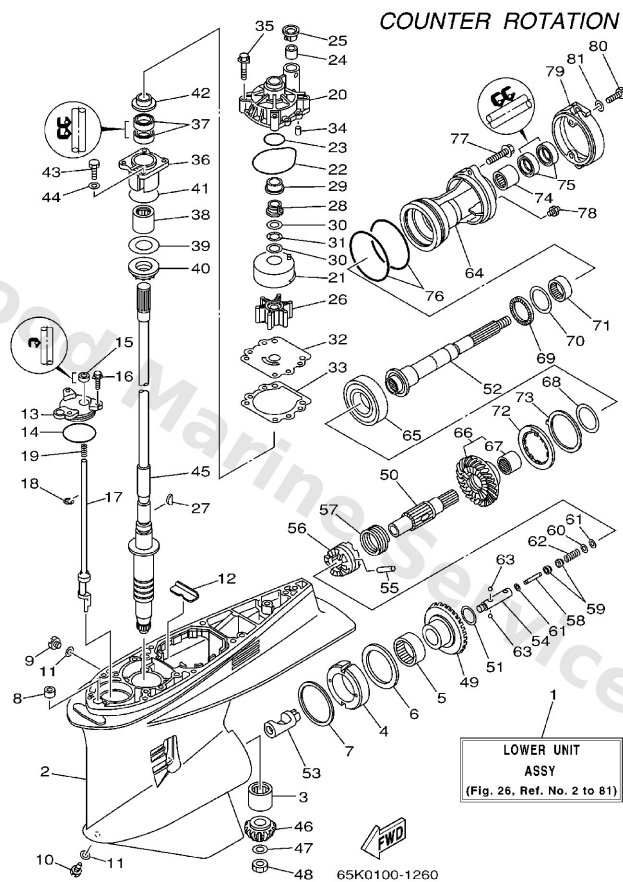
Ref	Part	
49	61B-45560-01 Gear	Buy now
50	61B-45611-01 Shaft, propeller	Buy now
51	90201-29M01 Washer, plate(61b)	Buy now
52	61B-45611-20 Shaft, propeller	Buy now
53	61B-45641-01 Shifter	Buy now
54	61A-45634-01 Slide, shift	Buy now
55	61A-45632-00 Pin, cross	Buy now
56	61A-45631-03 Clutch, dog	Buy now
57	61A-45633-00 Ring, cross pin	Buy now
58	6H1-45668-00 Shaft, free 1	Buy now
59	61A-45635-00 Plunger, shift	Buy now
60	90201-02M00 Washer, plate(61a)	Buy now
61	90183-02M03 Nut, spring (6h1)	Buy now
62	90501-10M77 Spring, compression(61a)	Buy now
63	93501-04011 Ball	Buy now

Lower Casing. Drive 3



Ref	Part	
64	61B-45332-01-94 Housing, bearing	Buy now
65	93332-000W2 Bearing(61b)	Buy now
66	61B-45570-03 Gear	Buy now
67	93315-430U8 Bearing	Buy now
68	61A-45577-00-10 Shim (t:0.10mm) UR	Buy now
68	61A-45577-00-12 Shim (t:0.12mm) UR	Buy now
68	61A-45577-00-15 Shim (t:0.15mm) UR	Buy now
68	61A-45577-00-18 Shim (t:0.18mm) UR	Buy now
68	61A-45577-00-30 Shim (t:0.30mm) UR	Buy now
68	61A-45577-00-40 Shim (t:0.40mm) UR	Buy now
68	61A-45577-00-50 Shim (t:0.50mm) UR	Buy now
69	93341-440U5 Bearing, thrust (6k0)	Buy now
70	6K1-45578-01-10 Shim (t:0.10mm) UR	Buy now
70	6K1-45578-01-12 Shim (t:0.12mm) UR	Buy now
70	6K1-45578-01-15 Shim (t:0.15mm) UR	Buy now

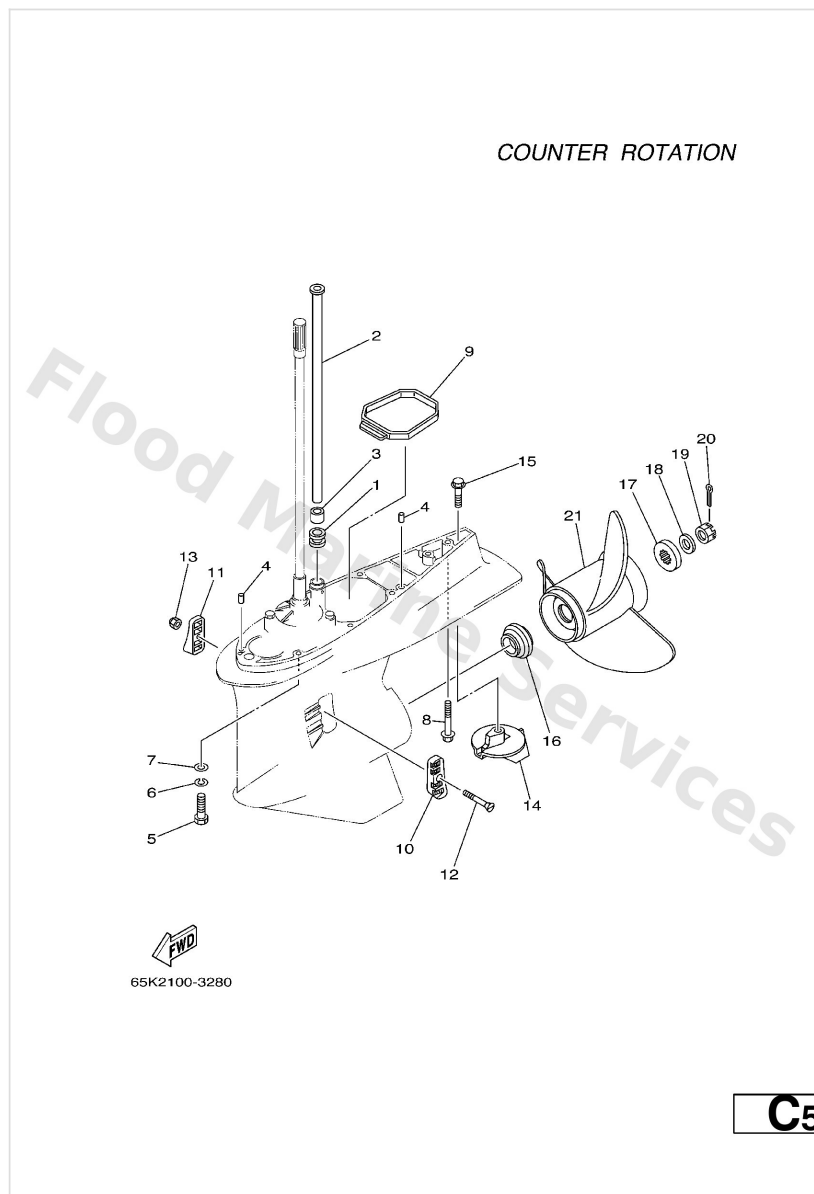
Lower Casing. Drive 3



C1

Ref	Part	
70	6K1-45578-01-18 Shim (t:0.18mm) UR	Buy now
70	6K1-45578-01-30 Shim (t:0.30mm) UR	Buy now
70	6K1-45578-01-40 Shim (t:0.40mm) UR	Buy now
70	6K1-45578-01-50 Shim (t:0.50mm) UR	Buy now
71	93315-440V6 Bearing, cylindrical(6k0)	Buy now
72	61B-45384-00 Nut	Buy now
73	61B-45383-00 Washer, claw	Buy now
74	93317-330U5 Bearing	Buy now
75	93101-30M17 Oil seal (6e5)	Buy now
76	93211-04384 O-ring (705)	Buy now
77	90105-08M48 Bolt, Flange	Buy now
78	93700-09M00 Nipple, grease(6t4)	Buy now
79	61A-45361-01-5B Cap, lower casing	Buy now
80	97095-08020 Bolt, hexagon	Buy now

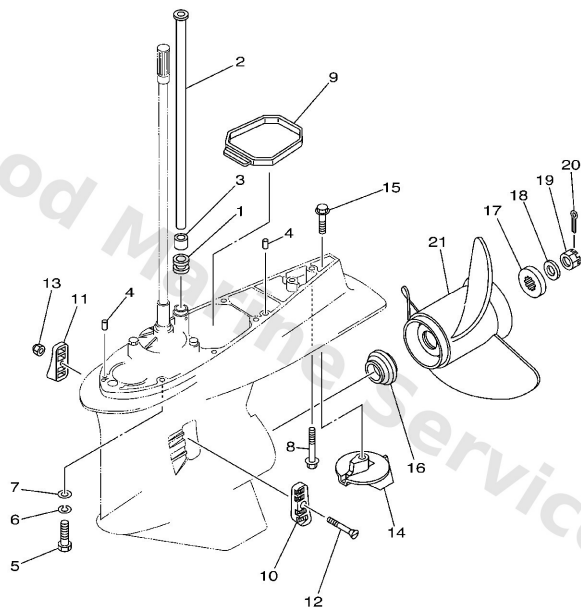
Lower Casing. Drive 4



Ref	Part	
1	6E5-44366-00 Damper, water seal 2	Buy now
2	61A-44361-20 Tube, water X	Buy now
3	6E5-44365-00 Damper, water seal 1	Buy now
4	93608-12M05 Pin, dowel b (6e5)	Buy now
5	97095-10045 Bolt(64d)	Buy now
6	92995-10100 Ybs67-10 washer, spring	Buy now
7	92995-10600 Washer, plate	Buy now
8	90119-10MA2 Bolt, with washer	Buy now
9	61A-45375-00 Damper, seal	Buy now
10	61A-45214-10 Cover, water inlet 1	Buy now
11	61A-45215-10 Cover, water inlet 2	Buy now
12	90152-05003 Screw, countersunk	Buy now
13	90185-05002 Nut nylon (sus)(ex4)	Buy now
14	61A-45371-00 Anode	Buy now
15	90105-10M00 Bolt, hexagon (663)	Buy now

Lower Casing. Drive 4

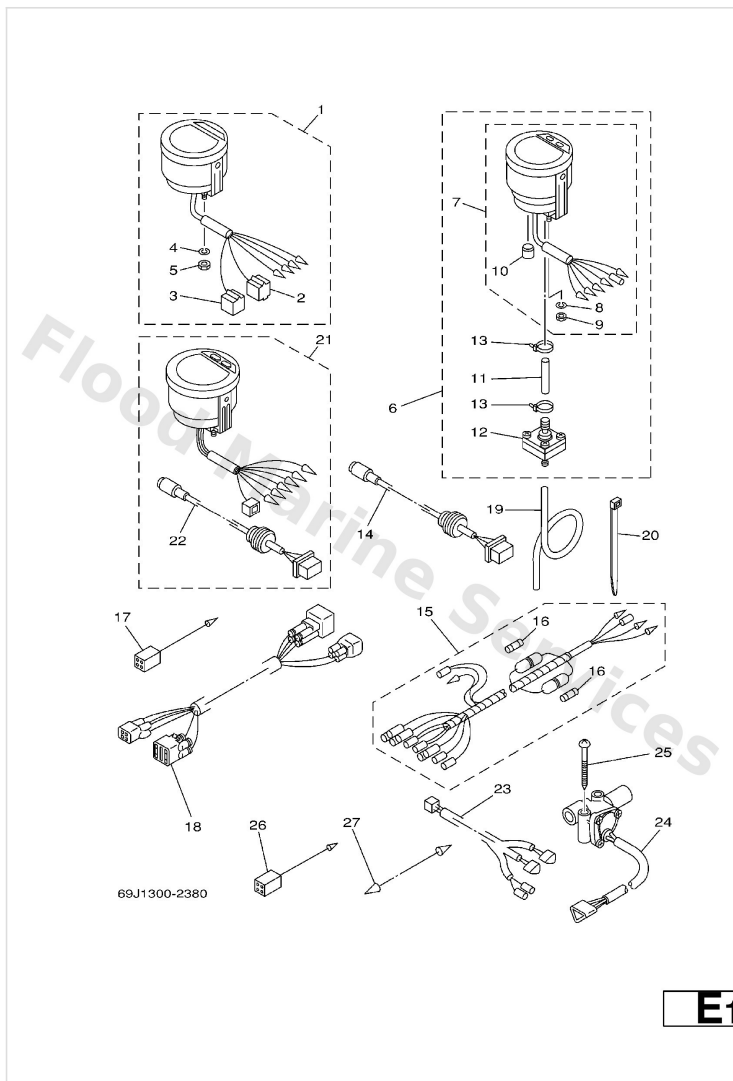
COUNTER ROTATION



C5

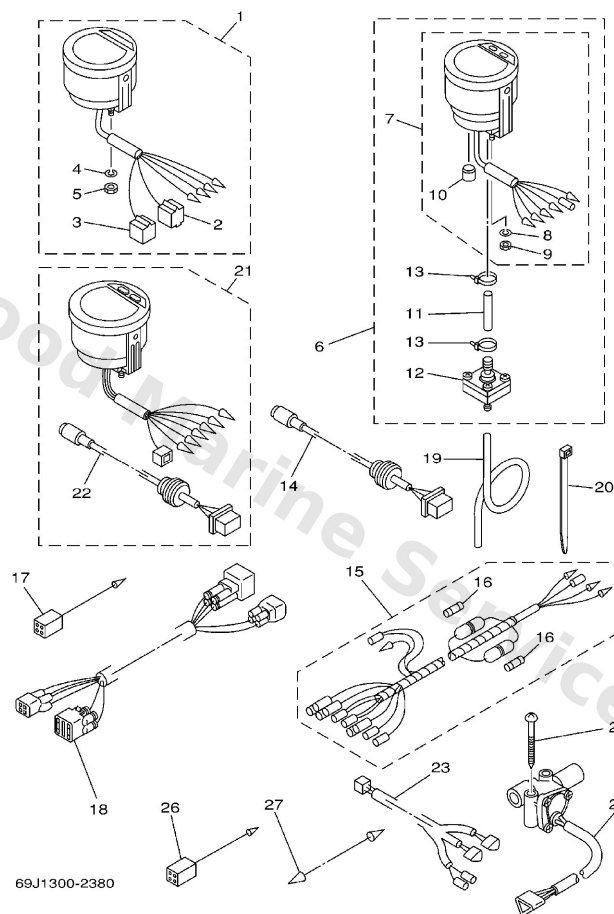
Ref	Part	
16	6E5-45987-01 Spacer 1	Buy now
17	688-45997-01 Spacer 2	Buy now
18	92990-18200 Washer (6e5)	Buy now
19	90171-18M04 Nut, castle (6e5)	Buy now
20	91490-40030 Pin, cotter (663)	Buy now
21	61B-45974-00-98 Propeller (3x14-1/2"x19"-tl) UR	Buy now
21	61B-45978-00-98 Propeller (3x5"x17"-tl) UR	Buy now
21	6K1-45970-01-98 Propeller (3x15-1/4"x15"-ml) UR	Buy now
21	6K1-45972-01-98 Propeller (3x13-3/4"x21"-ml) UR	Buy now
21	6K1-45974-02-98 Propeller (3x13-3/4"x19"-ml1) UR	Buy now
21	6K1-45978-02-98 Propeller (3x13-3/4"x17"-ml1) UR	Buy now

Meter



Ref	Part	
1	6Y5-8350T-02 Digital tachometer assembly AP	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83500-S5 Meter assembly AP	Buy now
7	6Y5-83570-S5 Speedometer assembly	Buy now
10	6Y5-83533-T2 Grommet	Buy now
11	6Y5-83557-31 Tube	Buy now
12	6Y5-83728-00 Connector assembly	Buy now
20	90465-11M10 Clamp AP	Buy now
14	6Y5-87122-S0 Cord assembly 1 AP	Buy now
15	6Y5-83553-00 Wire, lead (l=2.5m) AP	Buy now
15	6Y5-83553-M0 Wire, lead (l=2.5m) AP	Buy now
16	1E6-82151-00 Fuse (10a) FOR 6Y5-83553-M0	Buy now

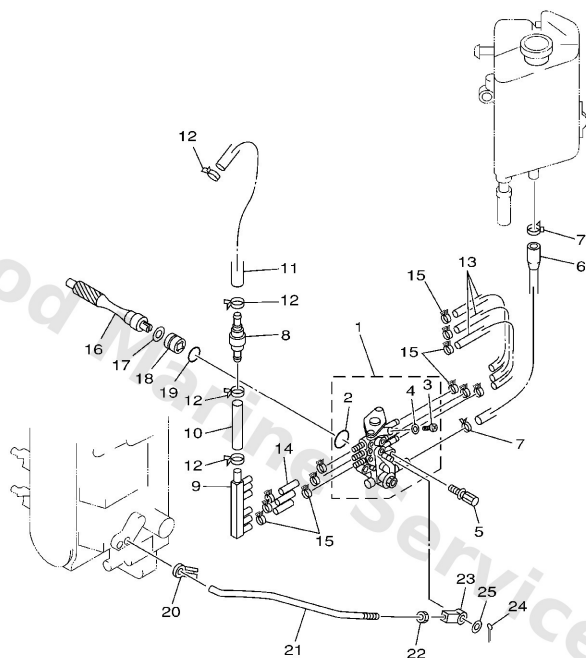
Meter



E1

Ref	Part	
17	6Y5-82117-00 Wire, lead AP	Buy now
18	68F-82553-80 Extension, wire lead (8m) AP	Buy now
18	68F-82553-90 Extension, wire lead (9m) AP	Buy now
19	6Y5-83557-10 Tube (8m) AP	Buy now
21	6Y5-8350F-00 Fuel meter movement assembly AP	Buy now
23	6Y5-83553-F1 Wire, lead AP	Buy now
24	6Y5-85752-01 Sender unit assembly, fuel meter AP	Buy now
25	90158-06002 33 – AP	Buy now
27	703-82531-00 Wire, lead AP	Buy now

Oil Pump

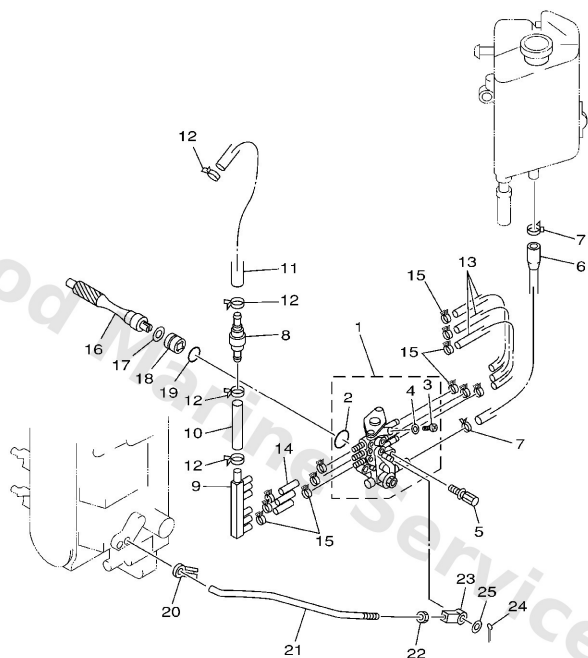


65J0010-7080

C2

Ref	Part	
1	65L-13200-00 Oil injection pump assembly	Buy now
2	93210-19M82 O-ring(6j8)	Buy now
3	6R3-13471-00 Screw	Buy now
4	6L2-13475-00 Gasket, breather bolt	Buy now
5	90109-06M40 Bolt(6h0)	Buy now
6	61A-13416-00 Pipe Oil 1	Buy now
7	90465-11M10 Clamp	Buy now
8	65L-13183-00 Valve, check	Buy now
9	65L-24378-00 Pipe, joint 4	Buy now
10	90445-09220 Hose (I1500)	Buy now
11	90446-09M69 Hose(65j)	Buy now
13	90445-07M02 Hose (I200)	Buy now
14	90445-07M03 Hose (I200)	Buy now
15	90468-07M02 Clip (6e5)	Buy now
16	61A-11537-00 Gear, driven	Buy now

Oil Pump

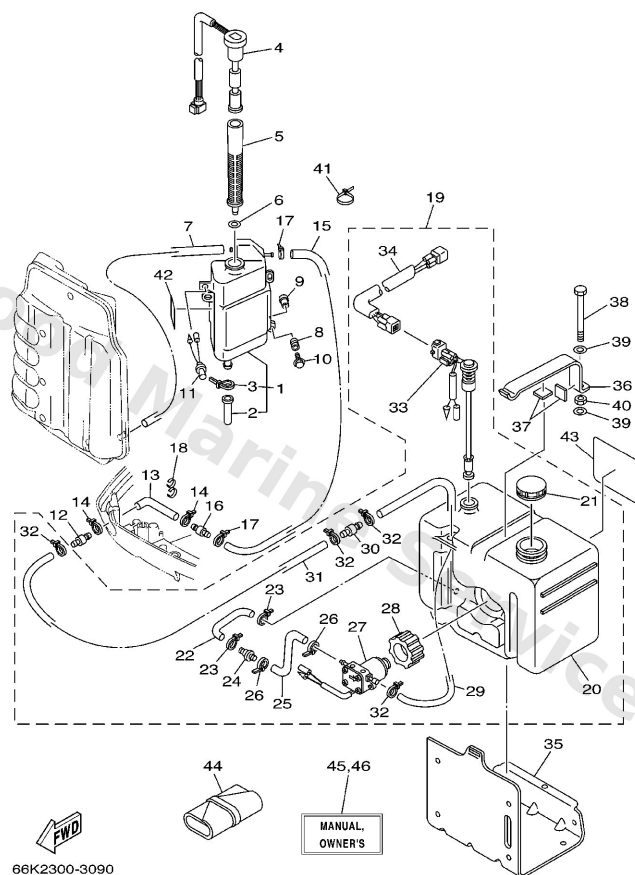


65J0010-7080

C2

Ref	Part	
17	90201-09M01 Washer, plate(61b)	Buy now
18	61A-13117-00 Collar, distance	Buy now
19	93210-18MA9 O-ring(61a)	Buy now
20	6R5-41237-00 Joint, link	Buy now
21	65L-41241-00 Rod, Link	Buy now
22	95380-05600 Nut, hexagon (663)	Buy now
23	6H1-41237-00 Joint, link	Buy now
24	91490-12012 Pin, cotter (6g8)	Buy now
25	90202-05088 Washer, plate (666)	Buy now

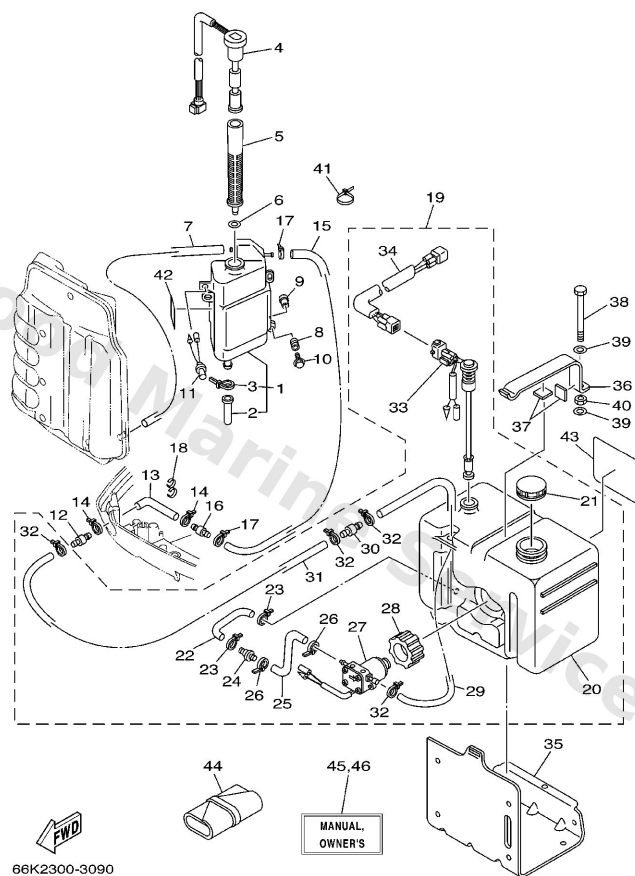
Oil Tank



C3

Ref	Part	
1	61A-21750-00 Oil tank assembly	Buy now
2	6E5-13448-00 Cap, oil tank	Buy now
3	90465-13M11 Clamp (6e5)	Buy now
4	61A-85730-01 Oil level gauge assembly	Buy now
5	61A-13411-00 Strainer, oil	Buy now
6	6E5-13414-00 Gasket, strainer cover	Buy now
7	90445-05M07 Hose (I700)	Buy now
8	6A0-82317-00 Damper, ignition coil	Buy now
9	624-42542-00 Collar	Buy now
10	90119-06M65 Bolt, with washer	Buy now
11	6R3-8259E-00 Switch assembly	Buy now
12	6E5-24379-00 Pipe, joint 4	Buy now
13	90445-12M04 Hose (I3000)	Buy now
14	90465-11M10 Clamp	Buy now
15	6E5-24323-00 Pipe 12	Buy now

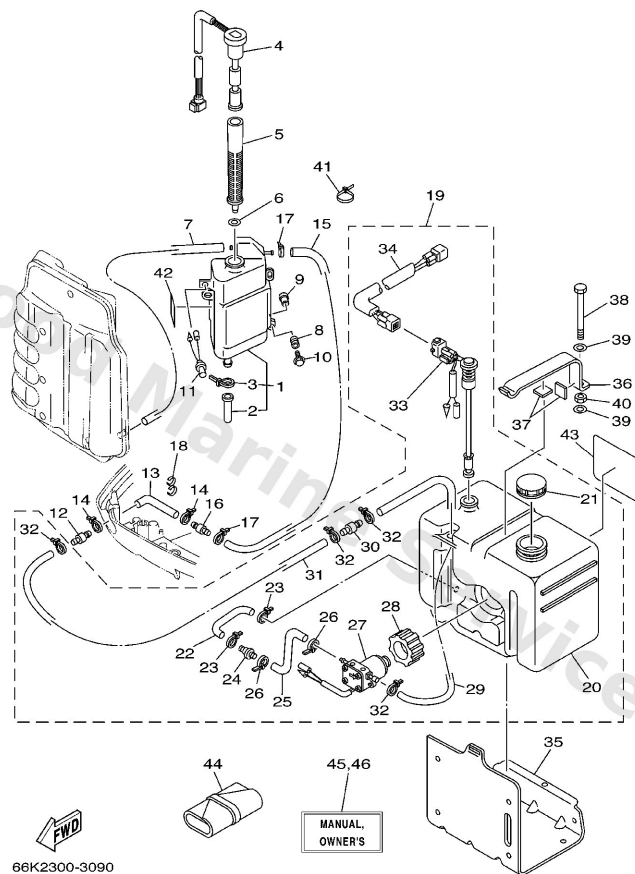
Oil Tank



C3

Ref	Part	
18	90464-13M34 Clamp(6r3)	Buy now
19	61A-21708-20 Sub oil tank assembly.	Buy now
20	6E5-21733-20 Sub tank, oil (10.5l)	Buy now
21	6E5-21770-03 Oil tank cap assembly	Buy now
22	6E5-24322-00 Pipe 11	Buy now
24	646-24251-02 Strainer 1	Buy now
25	6E5-24319-01 Pipe, oil	Buy now
27	6E5-81900-01 Oil feed pump assembly	Buy now
28	6E5-81922-00 Grommet	Buy now
29	6E5-24321-01 Pipe 10	Buy now
31	90445-11M26 Hose (l8000)	Buy now
33	6E5-85720-04 Oil level gauge assembly	Buy now
34	6R3-85721-80 Wire, lead	Buy now
35	6E5-21734-01-33 Holder, oil sub tank	Buy now
36	6E5-21798-01-33 Bracket, damper	Buy now

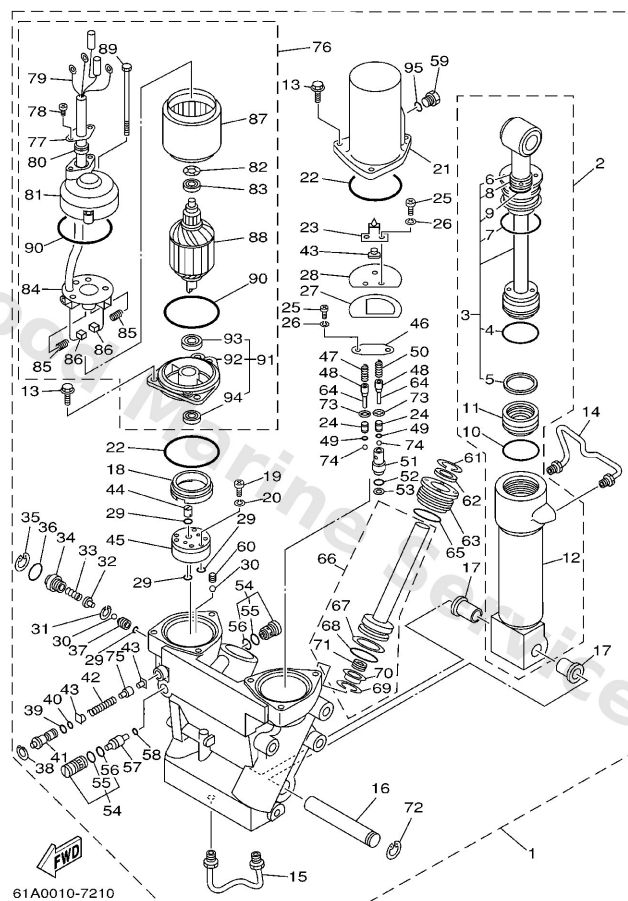
Oil Tank



C3

Ref	Part	
37	6E5-21746-00 Damper	Buy now
38	97080-06100 Bolt, hexagon	Buy now
39	92990-06600 Washer, plain (646)	Buy now
40	95380-06600 Nut(661)	Buy now
42	6E5-85711-60 Mark Caution	Buy now
43	6E5-13437-62 Mark Caution	Buy now
44	656-W2810-02 Tool kit	Buy now
45	65L-28199-75-A0 O/m 250beto(65l2)/l(65m2) '03 UR (E,F,S)	Buy now
45	65L-28199-75-B0 O/m 250beto(65l2)/l(65m2) '03 UR (D,NL,I)	Buy now
46	65L-28199-85-A0 O/m 250beto/l(65l2/65m2) '03 UR (DK,P,GR)	Buy now
46	65L-28199-85-B0 O/m 250beto/l(65l2/65m2) '03 UR (N,S,SS)	Buy now

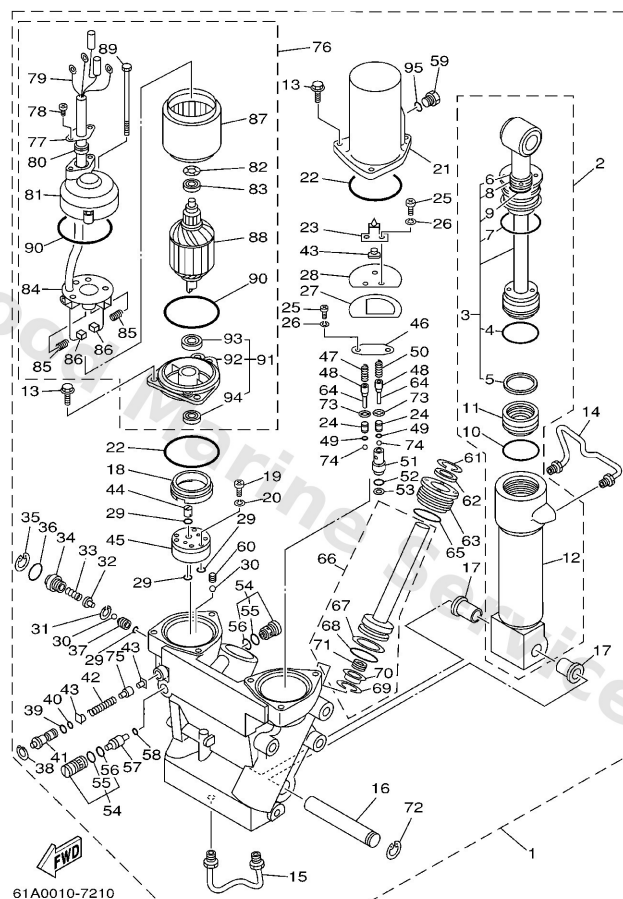
Power Trim & Tilt Assy



F7

Ref	Part	
1	61A-43800-25-4D Power trim & tilt assembly	Buy now
2	61A-43840-01 Power tilt assembly	Buy now
3	61A-43810-00 Tilt piston sub assembly	Buy now
4	61A-43861-00 O-ring	Buy now
5	61A-43871-00 Ring, back up	Buy now
6	93106-19N50 Oil seal	Buy now
7	6H1-43861-00 O-ring	Buy now
8	6H1-43872-00 Ring, back up	Buy now
9	61A-4389H-00 O-ring	Buy now
11	6H1-43814-00 Piston, free	Buy now
12	61A-43813-01 Cylinder, tilt	Buy now
13	97595-06420 Bolt(7u8)	Buy now
14	61A-43835-01 Pipe	Buy now
15	61A-43833-01 Pipe	Buy now
16	61A-43818-00 Pin, lower shock mount	Buy now

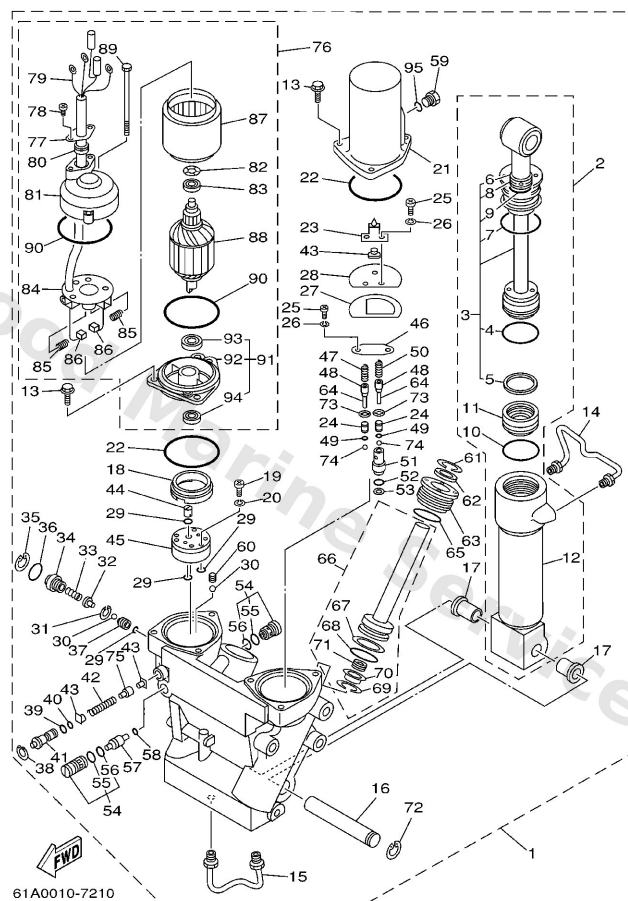
Power Trim & Tilt Assy



F7

Ref	Part	
17	90386-18M14 Bushing (6e5)	Buy now
18	6H1-43817-00 Filter 2	Buy now
19	98501-04030 Screw, Pan Head	Buy now
20	92901-04100 Ybs67-4 washer, spring	Buy now
21	61A-43828-00 Body, reservoir	Buy now
22	6H1-43869-00 O-ring	Buy now
23	61A-4384L-00 Spring Trim Down	Buy now
24	6T4-43851-00 Seat, relief valve	Buy now
25	98501-05010 Screw, pan head(62x)	Buy now
26	92901-05100 Ybs67-5 washer, spring	Buy now
27	61A-4384K-00 Plate, trim down	Buy now
28	61A-4384J-00 Seal, trim down	Buy now
29	93210-064A5 O-ring(61a)	Buy now
30	93505-32038 Ball(7fk)	Buy now
31	61A-43875-00 Ring, snap	Buy now

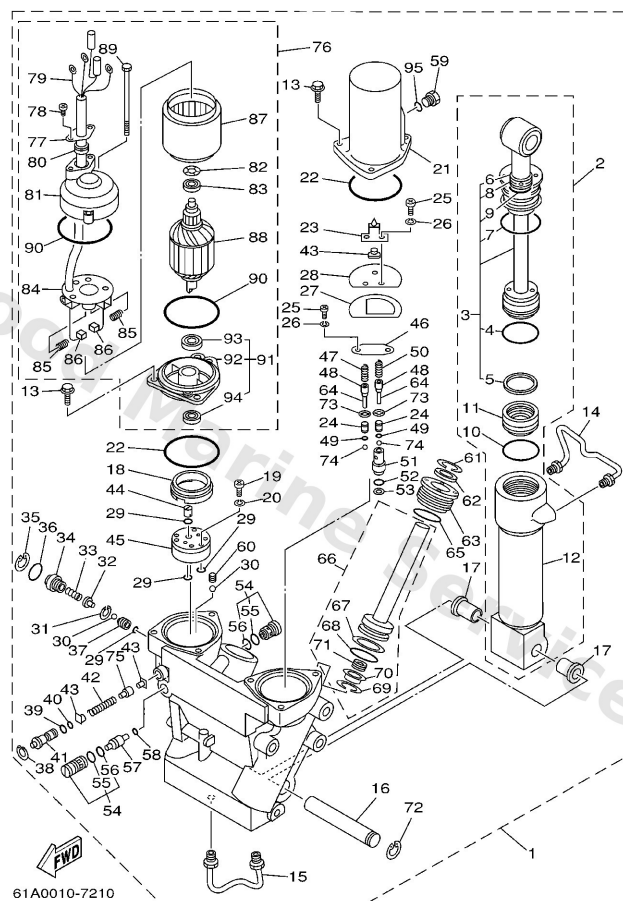
Power Trim & Tilt Assy



F7

Ref	Part	
32	61A-43848-00 Rod, manual release	Buy now
33	61A-43854-00 Spring, manual release	Buy now
34	61A-43845-00 Screw, manual release	Buy now
35	6H1-43875-00 Ring, snap	Buy now
36	93210-18397 O-ring (6g5)	Buy now
37	61A-43847-00 Seat, manual valve	Buy now
38	6T4-43876-00 Ring, snap	Buy now
39	93210-07003 O-ring (11m)	Buy now
40	93210-06001 O-ring (26h)	Buy now
41	6T4-43849-00 Pin, valve support	Buy now
42	61A-4385H-00 Spring, seal	Buy now
43	6H1-4384F-00 Seal, main valve	Buy now
44	6H1-43831-00 Connector, shaft	Buy now
45	6T4-43830-00 Gear pump assembly	Buy now
46	61A-4382K-00 Cap, relief valve	Buy now

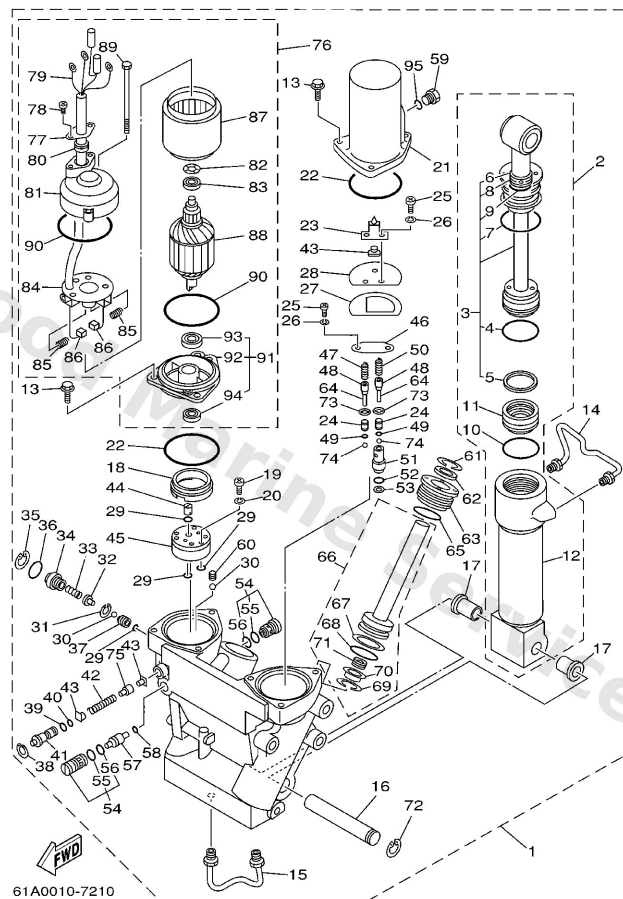
Power Trim & Tilt Assy



F7

Ref	Part	
47	6H1-43856-10 Spring, down relief	Buy now
48	6T4-43844-00 Pin, valve support	Buy now
49	6T4-4384G-00 Seal, relief valve	Buy now
50	6T4-43855-00 Spring, up relief	Buy now
51	6T4-43895-00 Seat, relief valve	Buy now
52	93210-10M74 O-ring	Buy now
53	6H1-43816-00 Filter 1	Buy now
54	6T4-43802-03 Valve sub assembly	Buy now
55	6H1-43866-00 O-ring	Buy now
56	6H1-43867-00 O-ring	Buy now
57	6T4-43841-00 Piston, shuttle	Buy now
58	93210-09165 O-ring	Buy now
59	6H1-43829-00 Plug, reservoir	Buy now
60	61A-43878-00 Bolt, socket	Buy now
61	6T4-43875-00 Ring, snap	Buy now

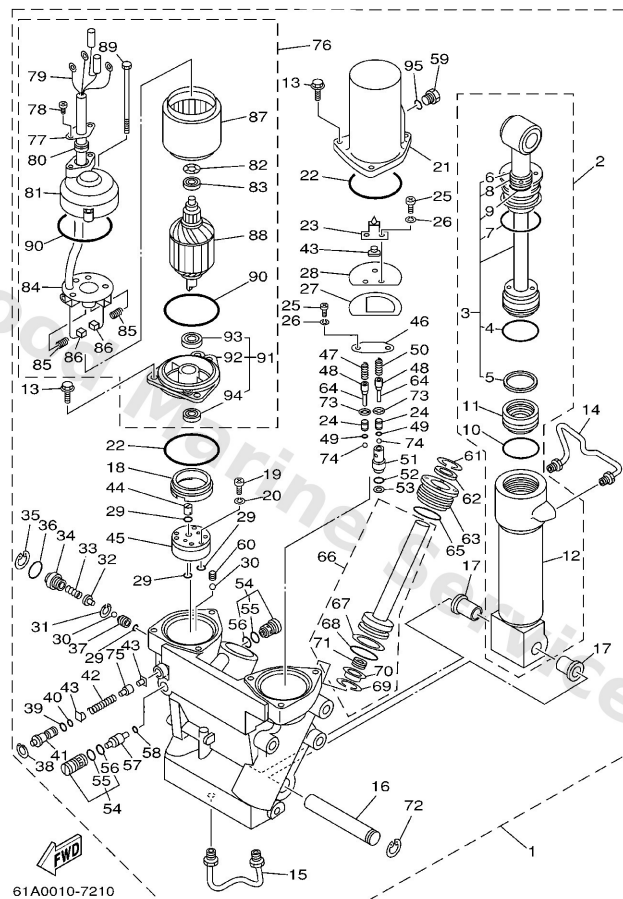
Power Trim & Tilt Assy



F7

Ref	Part	
62	61A-43822-00 Seal, trim dust	Buy now
63	61A-43821-00 Screw, trim cylinder end	Buy now
64	91609-10014 Pin, spring(61a)	Buy now
66	61A-43820-10 Trim piston sub assembly	Buy now
67	61A-43874-00 Ring, back up	Buy now
68	61A-43864-00 O-ring	Buy now
69	61A-43875-10 Ring, snap	Buy now
70	61A-4383H-11 Hose, oil 5	Buy now
71	61A-4384H-10 Spring	Buy now
72	61A-43876-00 Ring, snap	Buy now
73	61A-43893-00 Washer	Buy now
74	93501-08001 Ball	Buy now
75	61A-4382A-00 Adaptor 1	Buy now
76	61A-43880-02 Motor assembly	Buy now
77	61A-4386J-00 Washer, special	Buy now

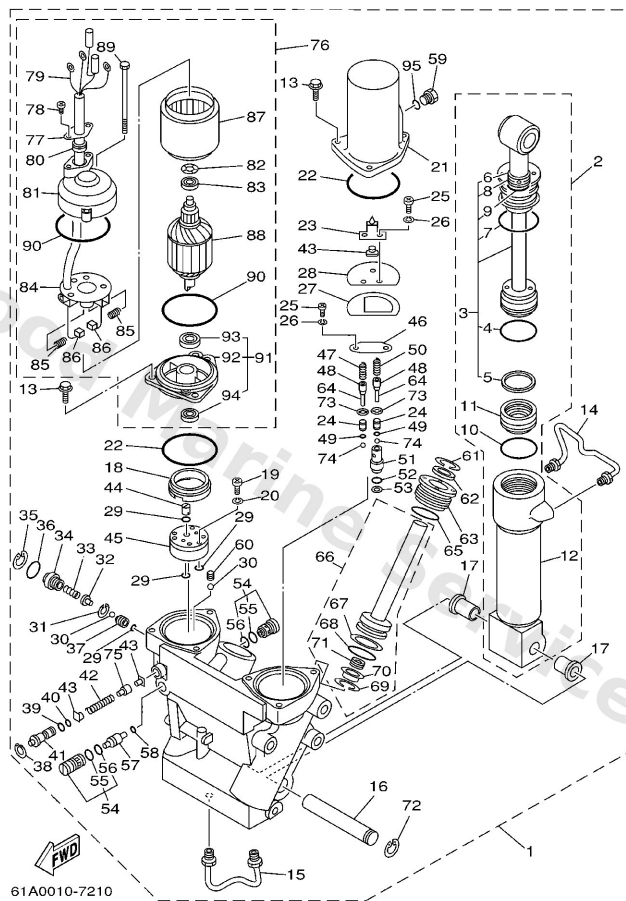
Power Trim & Tilt Assy



F7

Ref	Part	
78	90157-05107 Screw, pan head(61a)	Buy now
79	61A-43807-00 Wire sub assembly	Buy now
80	6T4-43885-00 Grommet	Buy now
81	61A-43884-01 Frame, commutator end	Buy now
82	90206-14086 Washer, wave(6t4)	Buy now
83	93300-60820 Bearing(6t4)	Buy now
84	61A-43806-00 Brush holder assembly	Buy now
85	61A-4386K-00 Spring, brush	Buy now
86	61A-43891-00 Brush	Buy now
87	61A-43804-01 Stator assembly	Buy now
88	61A-43805-01 Armature assembly	Buy now
89	61A-43887-00 Bolt, through	Buy now
90	93210-72789 O-ring(61a)	Buy now
91	61A-43881-01 Frame, end	Buy now
92	61A-43881-11 Frame, End	Buy now

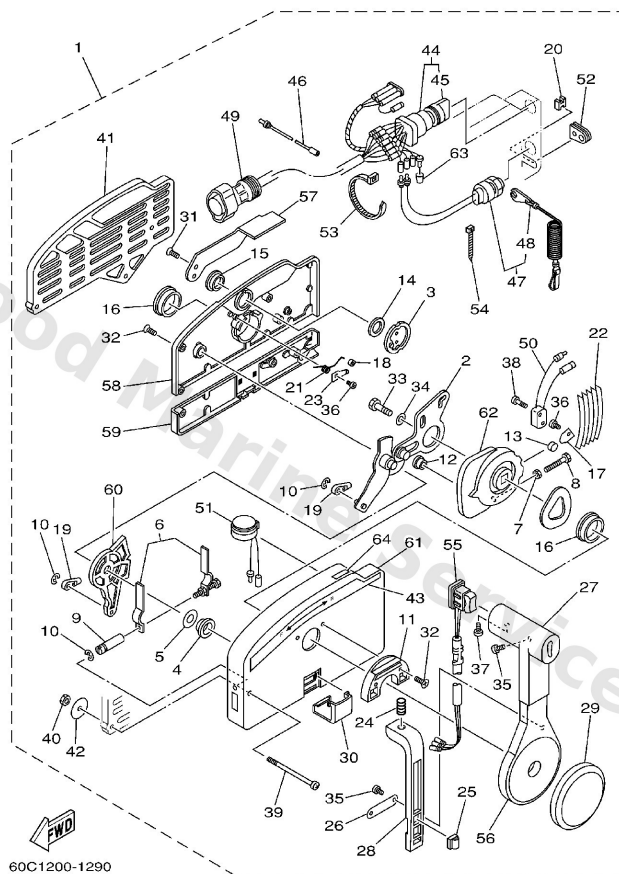
Power Trim & Tilt Assy



F7

Ref	Part	
94	93102-08414 Oil seal(61a)	Buy now

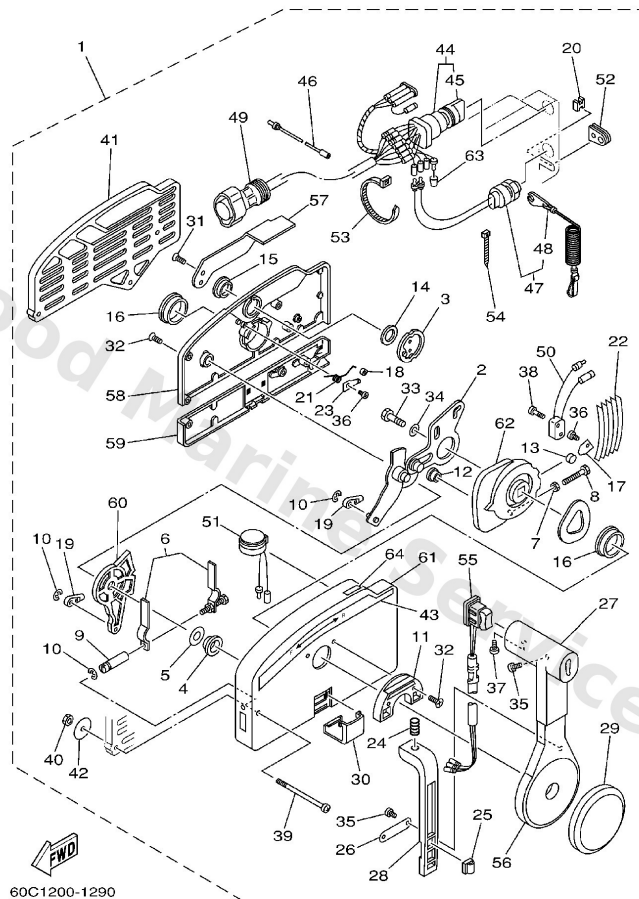
Remote Control Assy 1



D2

Ref	Part	
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

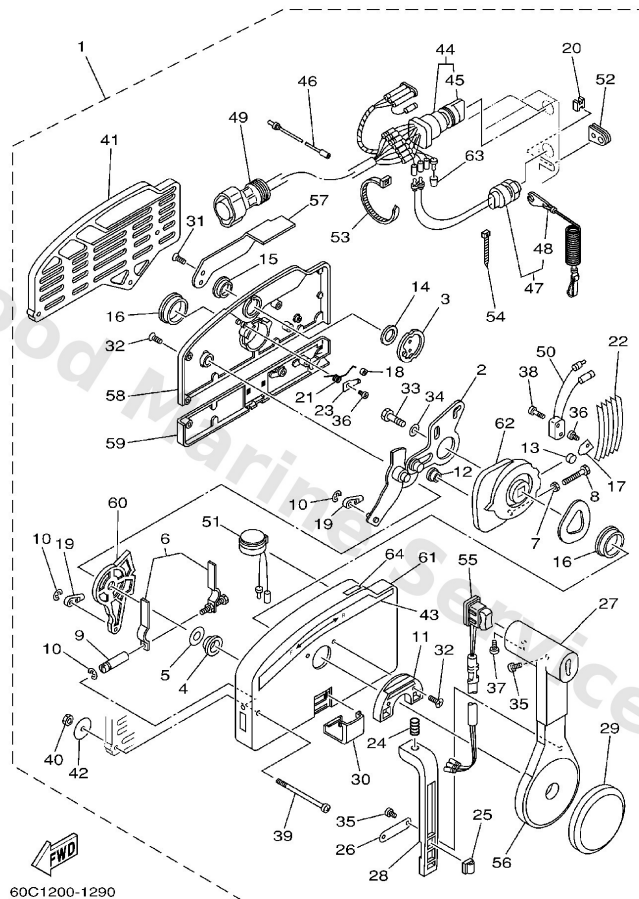
Remote Control Assy 1



D2

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

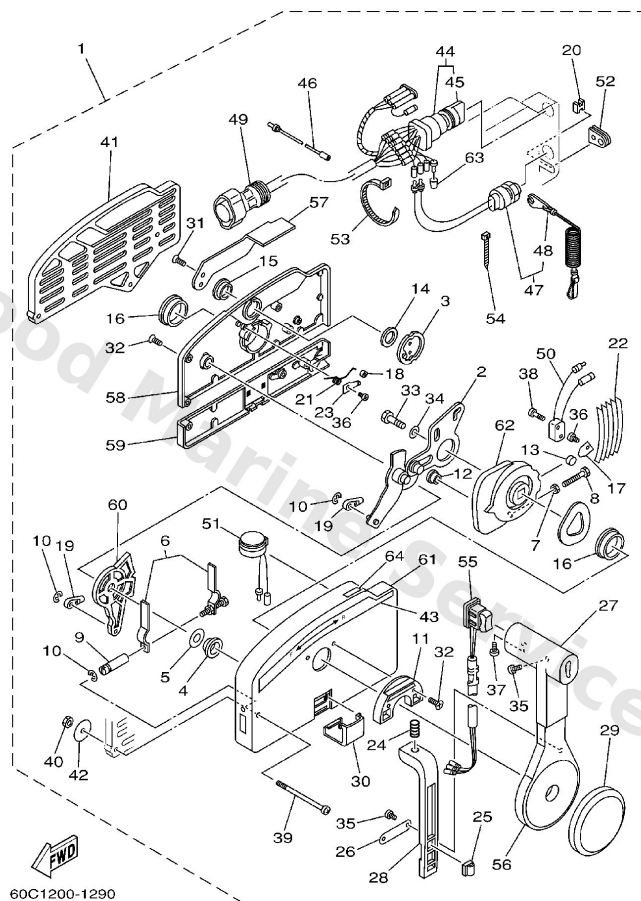
Remote Control Assy 1



D2

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-12 Main switch assembly FOR PRIME START	Buy now
45	676-82577-00 Cap, key	Buy now

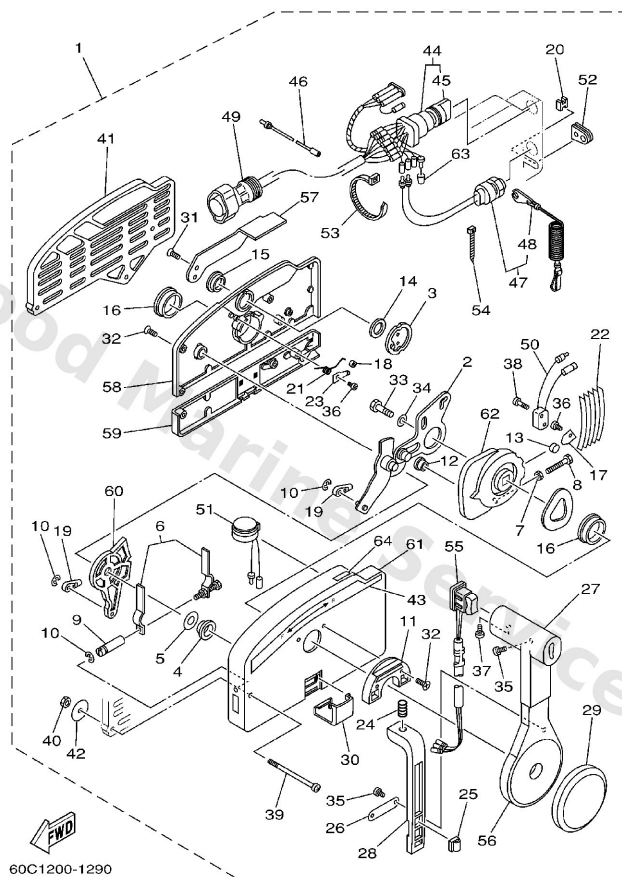
Remote Control Assy 1



D2

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) LJ5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

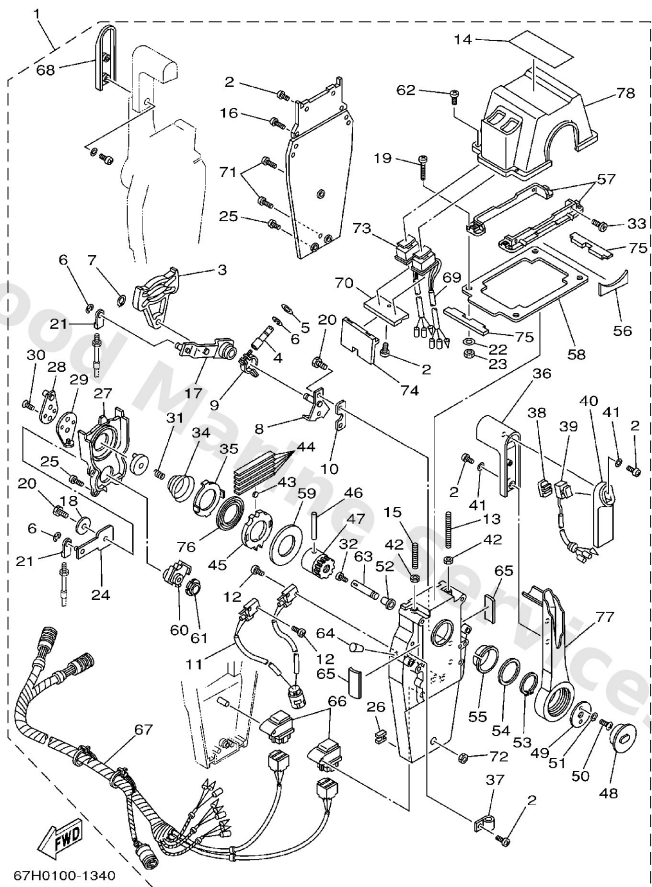
Remote Control Assy 1



D2

Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now
64	703-48218-00 Graphic	Buy now

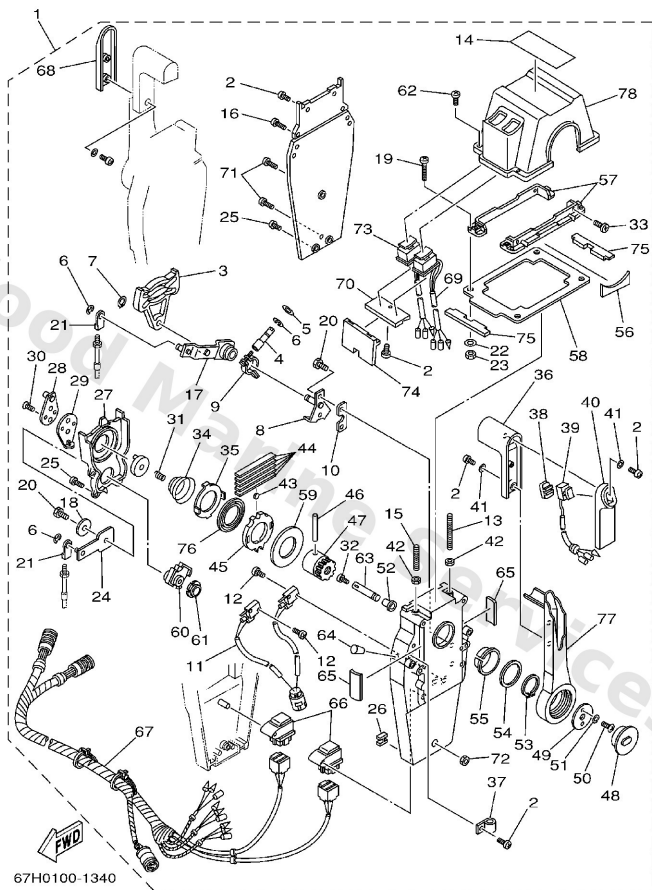
Remote Control Assy 2



D5

Ref	Part	
1	704-48207-23 Remote Control assembly AP WITH PT/T SW.	Buy now
2	97890-05016 Screw, pan head(6b0)	Buy now
3	EL8-48251-00 Plate, cam	Buy now
4	704-48265-00 Shaft, friction	Buy now
5	701-48246-00 Spacer	Buy now
6	93430-06024 Circlip (701)	Buy now
7	EL8-48259-00 Circlip 1	Buy now
8	704-48262-00 Shaft, throttle	Buy now
9	704-48264-00 Friction, throttle	Buy now
10	704-48266-00 Spacer 2	Buy now
11	704-82540-10 Neutral switch assembly	Buy now
12	6A5-48129-10 Screw, pan head (n151)	Buy now
13	EL8-48281-00 Screw 1	Buy now
14	704-48215-10 Graphic 1	Buy now
15	704-48281-00 Screw1	Buy now

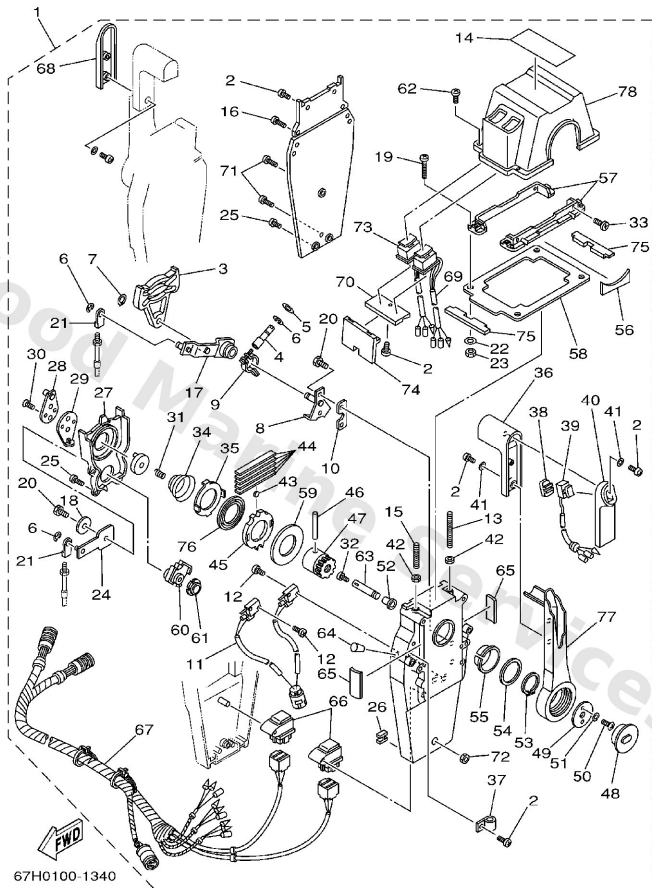
Remote Control Assy 2



D5

Ref	Part	
16	97890-05025 Screw, panhead (a93)	Buy now
17	704-48261-00 Arm, throttle	Buy now
18	EL8-48191-00 Washer 1	Buy now
19	704-48283-00 Screw, panhead (eg9)	Buy now
20	97380-06018 Bolt (fj0)	Buy now
21	703-48345-01 Cable end, remote control 2	Buy now
22	704-48287-00 Washer 1	Buy now
23	95380-05600 Nut, hexagon (663)	Buy now
24	EL8-48271-00 Arm, shift	Buy now
25	EL8-48127-00 Screw 1	Buy now
26	703-48358-00 Anchor, cable	Buy now
27	EL8-48231-00 Housing, gear	Buy now
28	EL8-48241-00 Arm, drive	Buy now
29	EL8-48254-00 Stopper Throttle Adjusting	Buy now
30	92780-06020 Screw flat head	Buy now

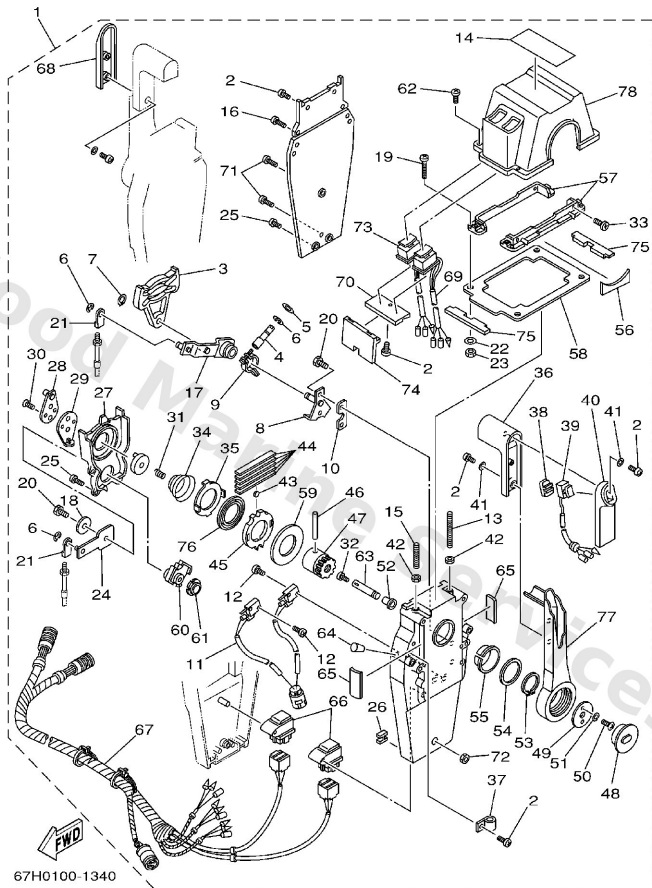
Remote Control Assy 2



D5

Ref	Part	
31	EL8-48158-00 Spring 1	Buy now
32	98580-04006 Screw, pan head (7h3)	Buy now
33	98780-05018 Screw (704)	Buy now
34	EL8-48244-00 Spring, free accel.	Buy now
35	EL8-48245-00 Plate, lock	Buy now
36	704-48222-00 Grip, control lever	Buy now
37	704-82594-00 Clamp	Buy now
38	704-48228-00 Holder, switch	Buy now
39	704-82563-31 Trim & tilt switch assembly	Buy now
40	704-48229-00 Grip, control lever 2	Buy now
41	92990-05300 Washer, tooth	Buy now
42	95380-06600 Nut(661)	Buy now
43	701-48248-00 Roller, free accel	Buy now
44	703-48238-00 Spring, detent	Buy now
45	EL8-48232-00 Gear 1	Buy now

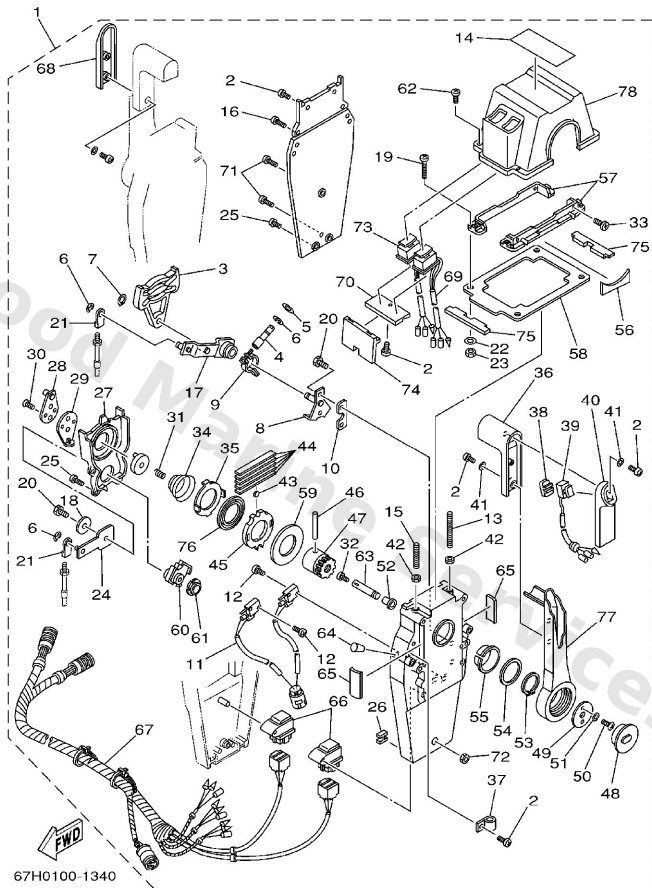
Remote Control Assy 2



D5

Ref	Part	
46	EL8-48164-00 Pin 2	Buy now
47	704-48242-00 Shaft, drive	Buy now
48	704-48225-00 Cover	Buy now
49	704-48192-00 Washer 2	Buy now
50	97890-06018 Screw, pan head(6e5)	Buy now
51	92990-06300 Washer, tooth	Buy now
52	702-48263-00 Bushing 4	Buy now
53	EL8-48279-00 Circlip 2	Buy now
54	704-48193-00 Washer 3	Buy now
55	EL8-48234-00 Bushing 1	Buy now
56	704-48219-00 Cover, lead	Buy now
57	704-48144-00 Plate, stopper 2	Buy now
58	704-48176-10 Grommet	Buy now
59	703-48192-00 Washer 2	Buy now
60	EL8-48233-00 Gear 2	Buy now

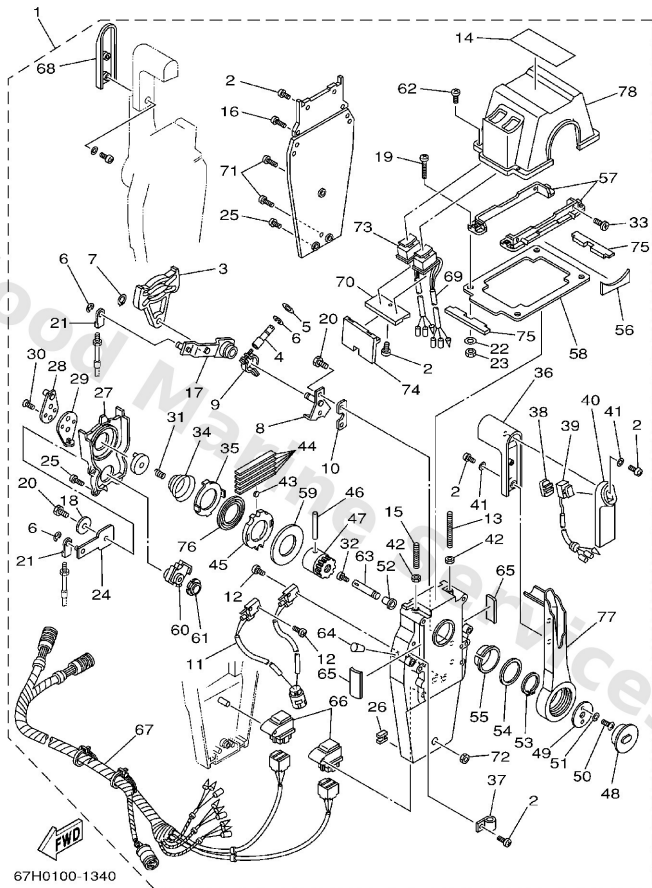
Remote Control Assy 2



D5

Ref	Part	
61	703-48235-00 Bushing	Buy now
62	704-48282-00 Screw 2	Buy now
63	EL8-48153-10 Shaft, free accel.	Buy now
64	704-48166-00 Plug	Buy now
65	704-48284-00 Grommet	Buy now
66	704-81950-00 Relay assembly	Buy now
67	704-82590-10 Wireharness assembly	Buy now
68	704-48229-10 Grip, control lever 2	Buy now
69	704-82563-E0 Trim & tilt switch assembly	Buy now
70	704-48228-10 Holder, switch	Buy now
71	704-48128-00 Screw, pan head	Buy now
72	704-48156-00 Nut 1	Buy now
73	704-82563-F0 Trim & tilt switch assembly	Buy now
74	704-48285-00 Grommet 2	Buy now
75	704-48286-00 Grommet 3	Buy now

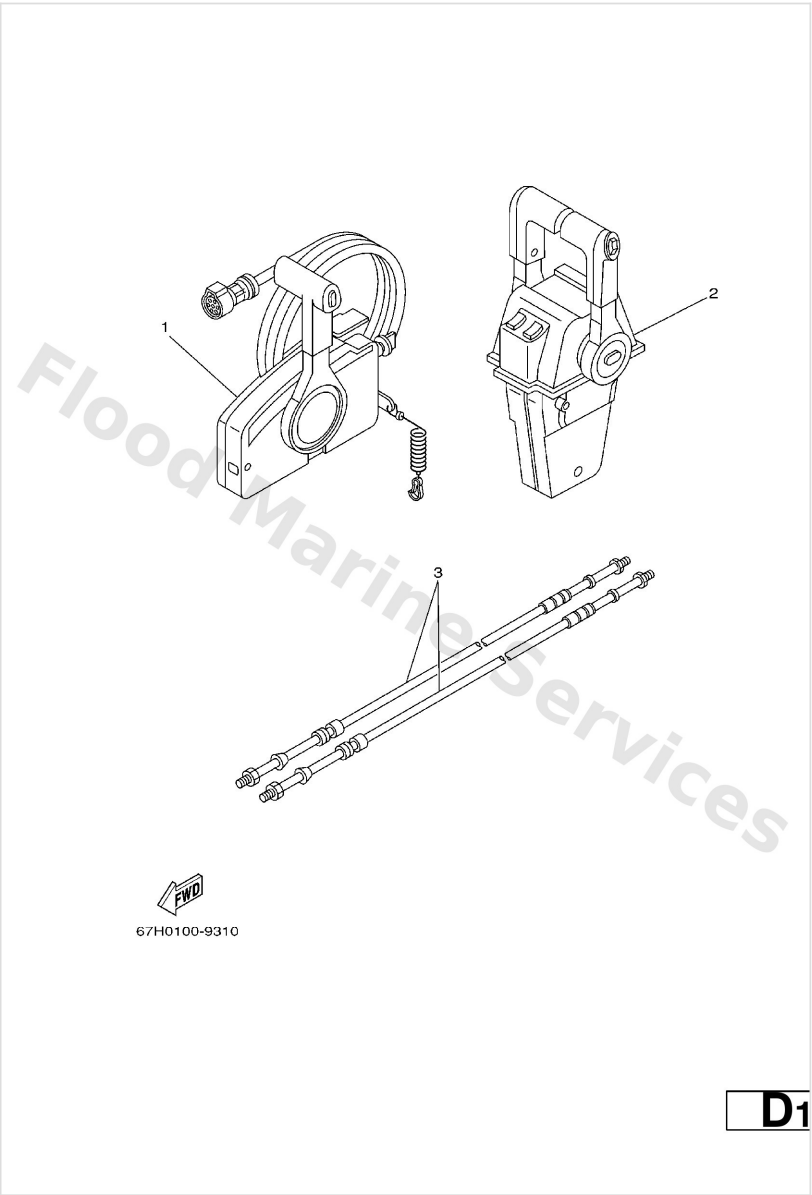
Remote Control Assy 2



D5

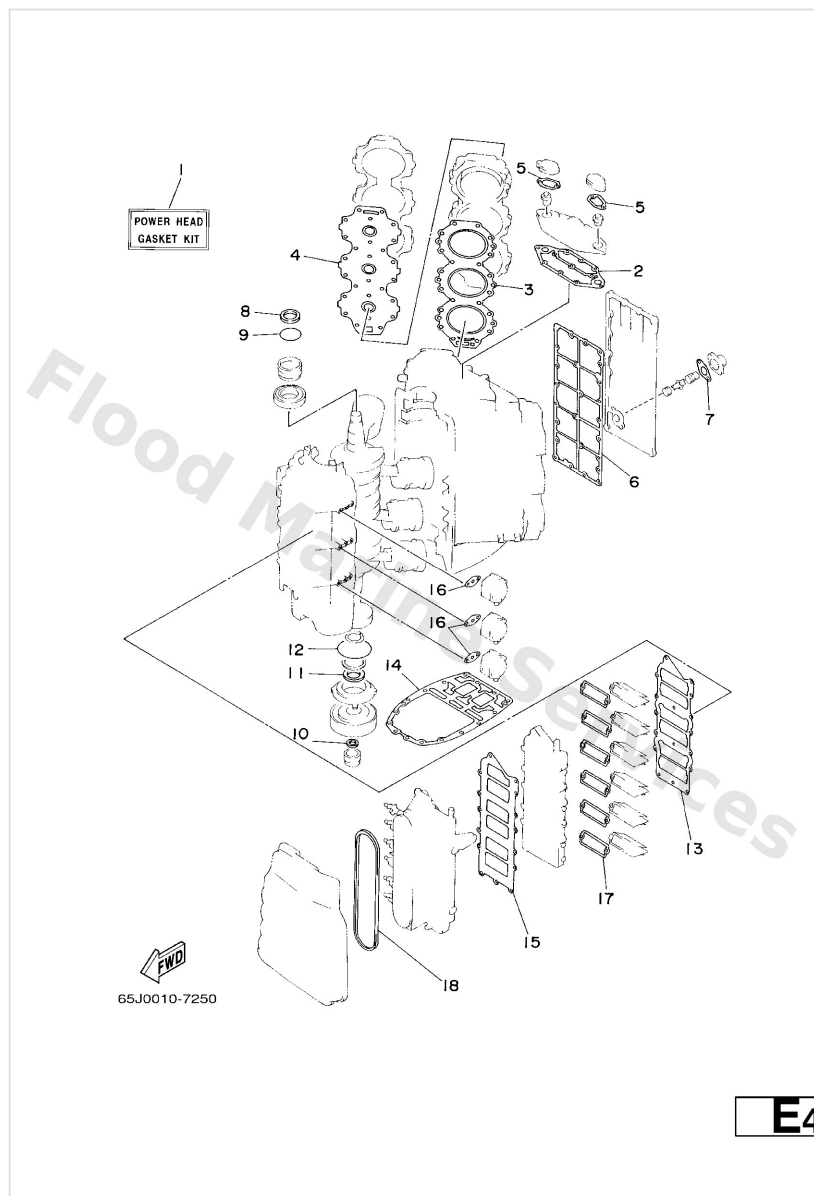
Ref	Part	
76	704-48178-00 Plate, shift	Buy now
77	704-48221-00 Lever control	Buy now
78	704-48119-20 Cover	Buy now

Remote Control Box



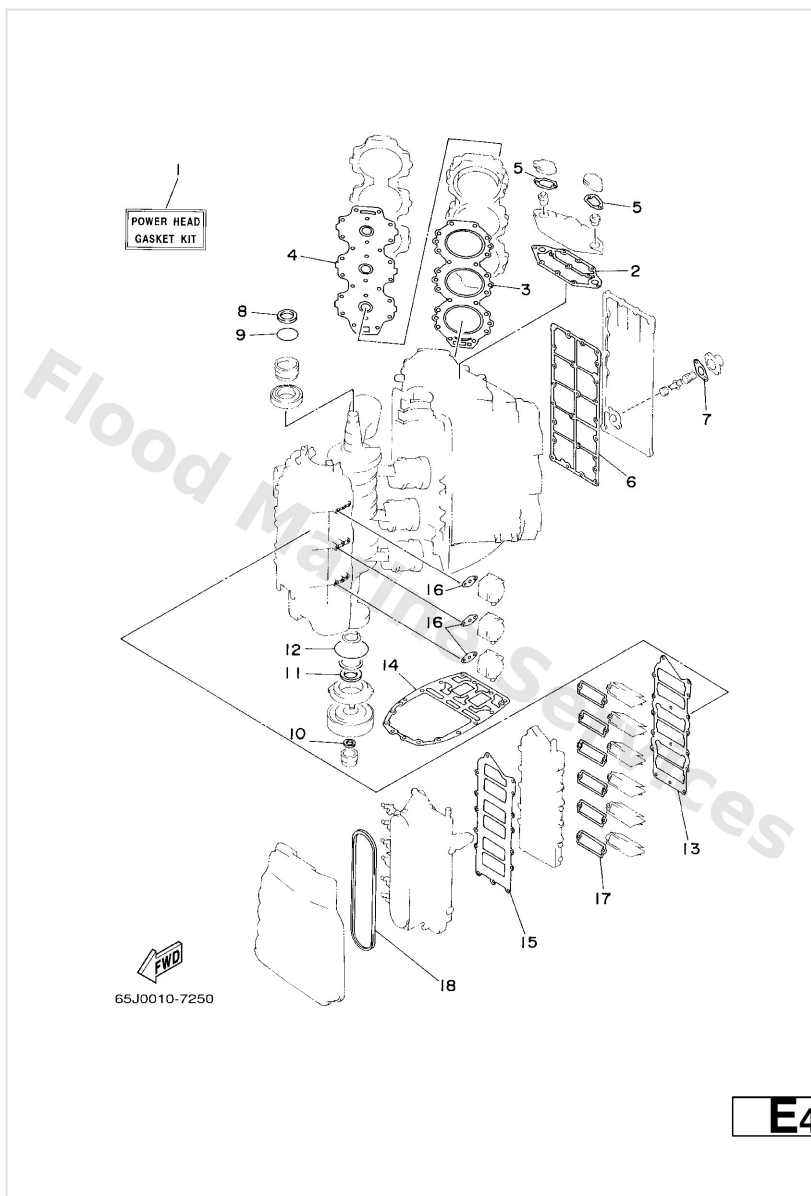
Ref	Part	
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	704-48207-23 Remote Control assembly AP WITH PT/T SW.	Buy now
3	701-48320-50 Cable, Remote Control L=15F UR	Buy now
3	701-48320-60 Cable, Remote Control L=16F UR	Buy now
3	701-48320-80 Cable, Remote Control L=17F UR	Buy now
3	701-48350-00 Cable, Remote Control L=21F UR	Buy now
3	701-48350-20 Cable, Remote Control L=23F UR	Buy now

Repair Kit 1



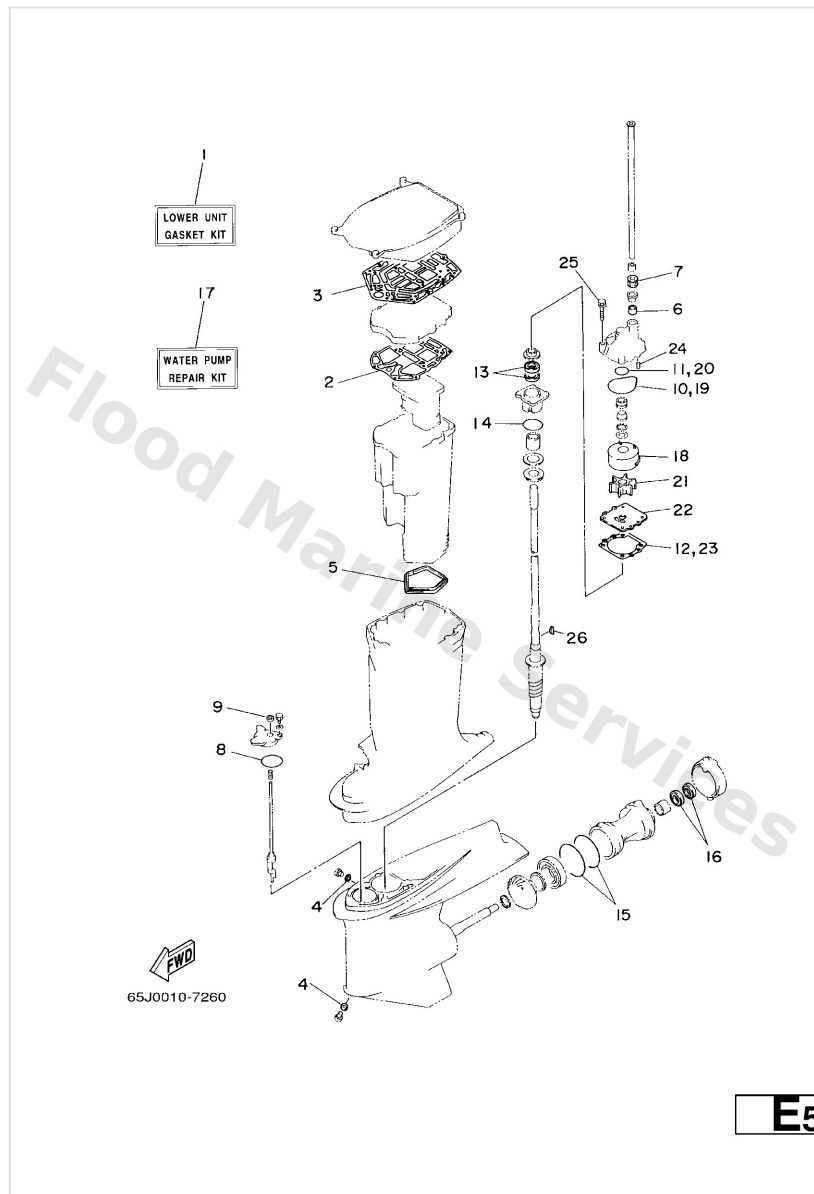
Ref	Part	
1	65L-W0001-02 Power head gasket kit	Buy now
2	61A-11381-A0 Gasket 1	Buy now
3	69L-11181-00 Gasket, cylinder head 1	Buy now
4	61A-11193-A1 Gasket, head cover 1	Buy now
5	61A-12414-A0 Gasket, cover	Buy now
6	61A-41112-A0 Gasket, exhaust inner cover	Buy now
7	6G5-11382-A1 Gasket 2	Buy now
8	93102-40M38 Oil seal(61a)	Buy now
9	93210-54M54 O-ring (6g1)	Buy now
10	93104-22M07 Oil seal(61a)	Buy now
11	93102-40M36 Oil seal	Buy now
12	93210-81MA6 O-ring(61a)	Buy now
13	65L-13645-00 Gasket, manifold 1	Buy now
14	61A-45113-A0 Gasket, upper casing	Buy now
15	65L-13646-00 Gasket, manifold 2	Buy now

Repair Kit 1



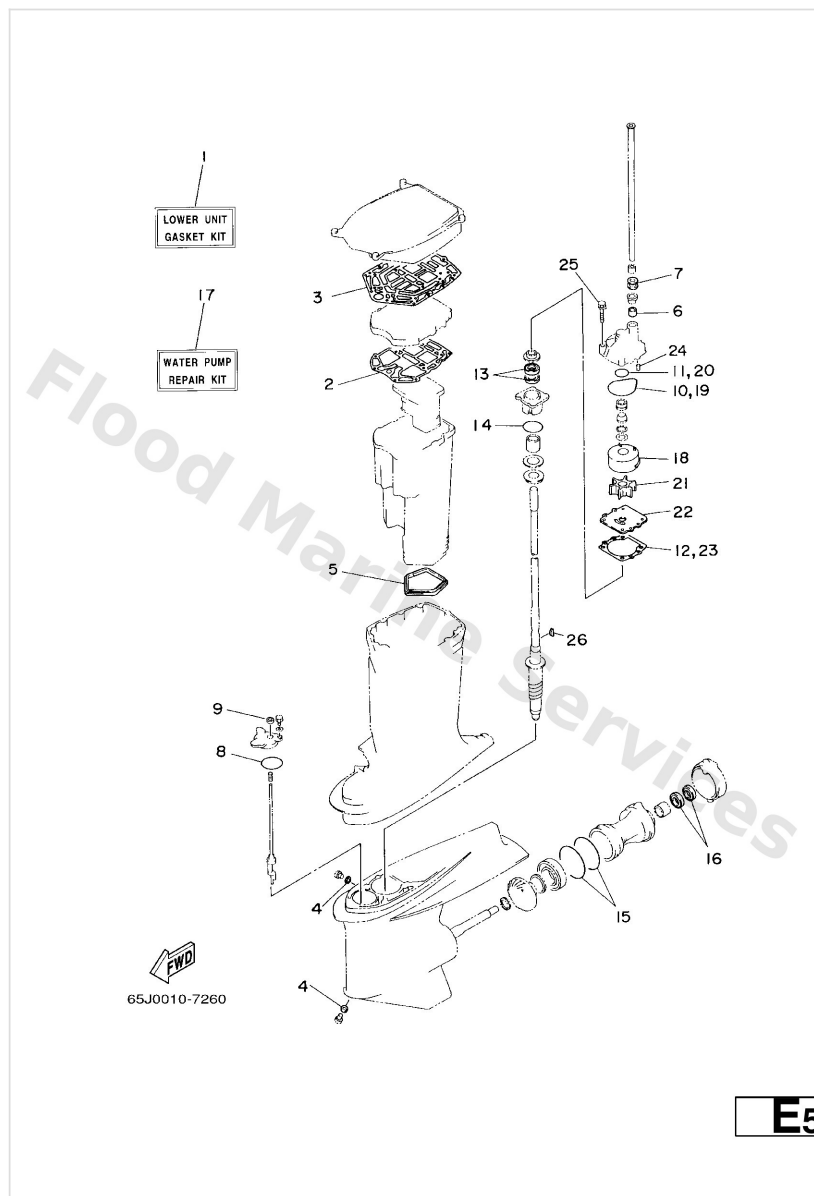
Ref	Part	
16	650-24431-A0 Gasket, fuel pump	Buy now
17	61A-13621-A0 Gasket, valve seat	Buy now
18	65L-14483-00 Gasket	Buy now

Repair Kit 2



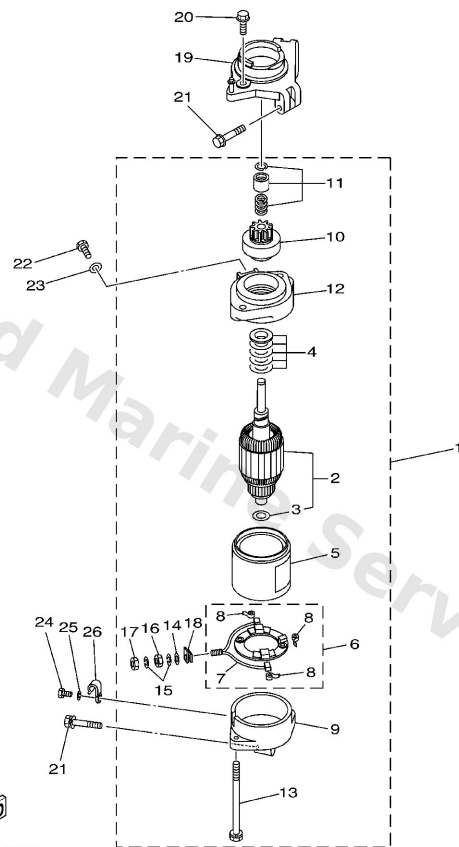
Ref	Part	
1	65L-W0001-C0 Gasket kit	Buy now
2	61A-41134-A0 Gasket, exhaust manifold	Buy now
3	61A-45114-A0 Gasket, upper casing	Buy now
4	90430-08020 Gasket	Buy now
5	61A-45123-01 Gasket, muffler	Buy now
6	6E5-44365-00 Damper, water seal 1	Buy now
7	6E5-44366-00 Damper, water seal 2	Buy now
8	93210-64488 93210-64488	Buy now
9	93106-09014 Oil seal	Buy now
10	93210-86M38 O-ring (6e5)	Buy now
11	93210-37160 O-ring (6g8)	Buy now
12	6E5-44315-A0 Gasket, water pump	Buy now
13	93101-28M16 Oil seal (6e5)	Buy now
14	93210-55M14 O-ring (70e)	Buy now
15	93211-04384 O-ring (705)	Buy now

Repair Kit 2



Ref	Part	
16	93101-30M17 Oil seal (6e5)	Buy now
17	61A-W0078-A3 Water pump repair kit	Buy now
18	61A-44322-02 Insert, cartridge	Buy now
21	6E5-44352-01 Impeller	Buy now
22	6G5-44323-00 Outer plate, cartridge	Buy now
24	93606-12019 Pin, dowel (614)	Buy now
25	90119-08M14 Bolt, with washer	Buy now
26	90280-04M05 Key, woodruff (6e5)	Buy now

Starting Motor

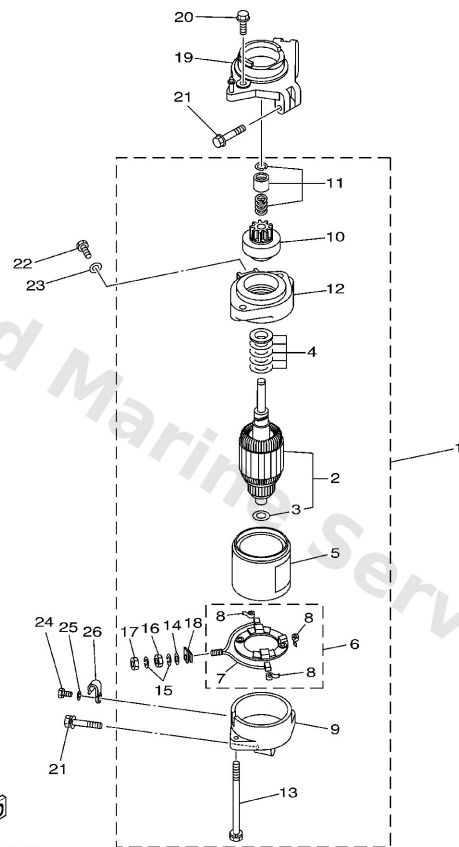


66X2100-3160

E3

Ref	Part	
1	69L-81800-00 Starting motor assembly	Buy now
2	61A-81850-01 Armature assembly	Buy now
3	61A-81824-00 Washer 2	Buy now
4	61A-81809-00 Washer kit	Buy now
5	6K7-81810-00 Stator assembly	Buy now
6	61A-81840-00 Brush holder assembly	Buy now
7	6K7-81801-10 Brush Set	Buy now
8	6E5-81813-10 Spring Brush	Buy now
9	61A-81820-00 Rear Bracket assembly	Buy now
10	61A-81807-00 Gear assembly Starting Motor	Buy now
11	61H-81857-00 Retainer	Buy now
12	61A-81830-00 Front Bracket assembly	Buy now
13	6K7-81826-10 Bolt	Buy now
14	6E5-8182E-10 Washer, spring	Buy now
15	6E5-8182F-10 Washer,plain	Buy now

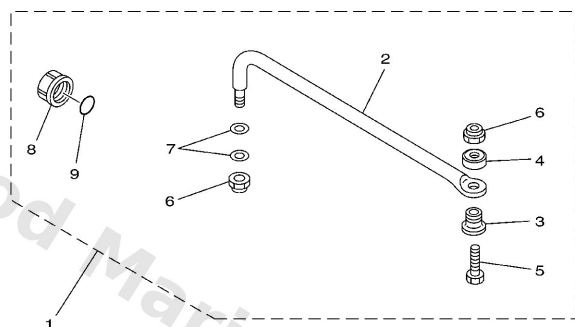
Starting Motor



E3

Ref	Part	
16	6E5-8182A-10 Nut	Buy now
17	6E5-8182K-10 Nut	Buy now
18	6K7-8182G-10 Bush, terminal	Buy now
19	61A-81822-00-94 Bracket, starting motor	Buy now
20	90119-08M76 Bolt, with washer(6e5)	Buy now
21	90119-08M77 Bolt, with washer(6e5)	Buy now
22	97095-08016 Bolt, hexagon deep recess	Buy now
23	92995-08600 Washer, plain (663)	Buy now
24	97095-06012 Bolt(gh1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now
26	90465-06M86 Clamp	Buy now

Steering Guide Attachment 1

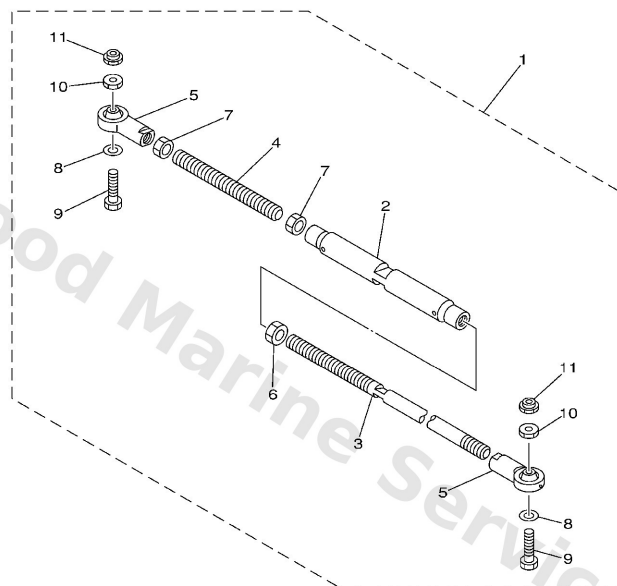


67H0100-9290

C6

Ref	Part	
1	6E5-61350-02 Steering guide attachment kit AP	Buy now
2	6E5-61351-01 Rod, steering link	Buy now
3	90387-10M61 Collar (6e5)	Buy now
4	90560-12M01 Spacer (6e5)	Buy now
5	6E5-61355-00 Bolt	Buy now
6	90185-09M01 Nut, nylon (663)	Buy now
7	90201-10M20 Washer, plate (663)	Buy now
8	6E5-43145-01 Cap, clamp bracket	Buy now
9	93210-16275 O-ring	Buy now

Steering Guide Attachment 2

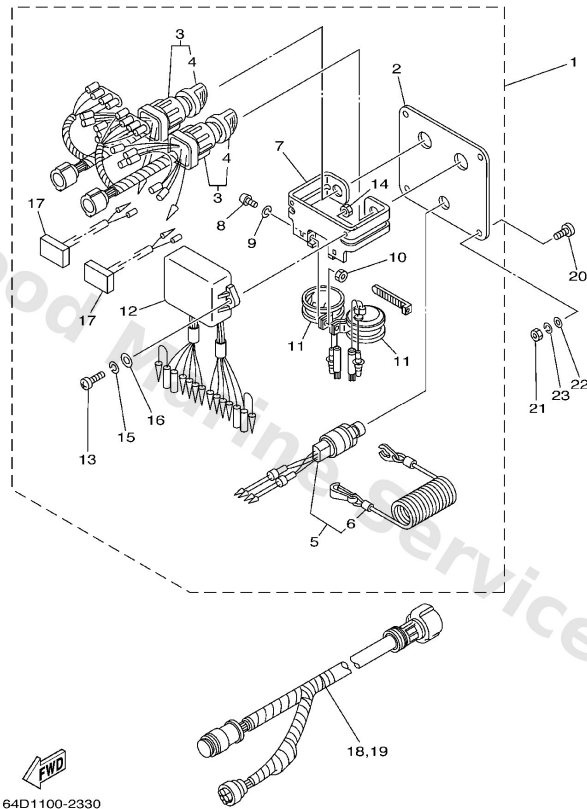


67H0100-0300

C7

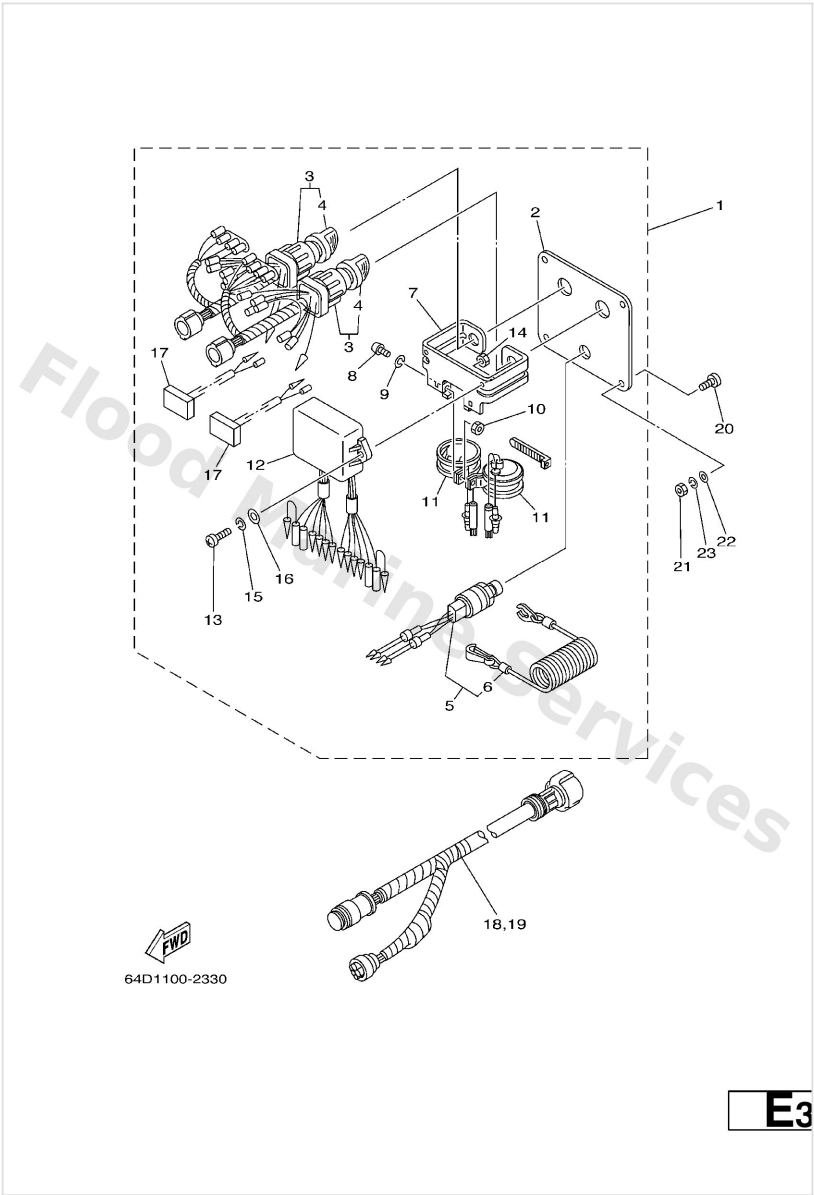
Ref	Part	
1	6E5-61301-01 Tie bar assembly (l:600-800mm) AP	Buy now
2	6E5-61313-00 Adjuster	Buy now
3	6E5-61311-11 Tie bar	Buy now
4	6E5-61315-00 Tie bar, 2	Buy now
5	6E5-61303-00 Steering axle comp.	Buy now
6	90170-14M06 Nut (6e5)	Buy now
7	95380-14700 Nut (6e5)	Buy now
8	90201-10M76 Washer, plate (6e5)	Buy now
9	90101-09M70 Bolt (6e5)	Buy now
10	90170-09M05 Nut, hexagon (6e5)	Buy now
11	90185-09M01 Nut, nylon (663)	Buy now

Switch. Panel



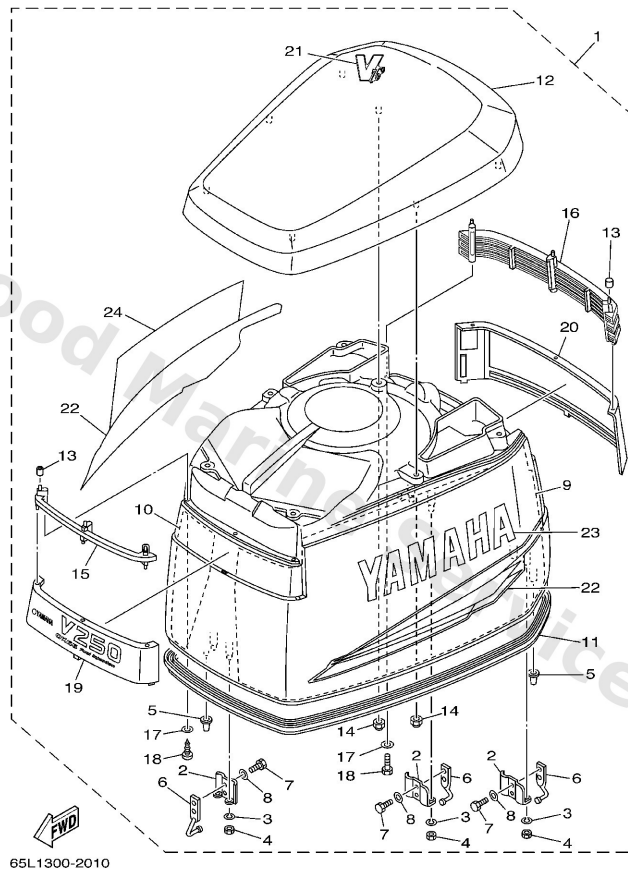
Ref	Part	
1	6K1-82570-07 Panel switch assembly AP	Buy now
2	6K1-82571-01 Plate, panel switch	Buy now
3	6K1-82510-06 Main switch assembly	Buy now
4	703-82577-00 Cap, key	Buy now
5	6K1-82575-00 Engine stop switch assembly	Buy now
6	682-82556-00 Lanyard, stop switch	Buy now
7	6K1-83614-01 Bracket	Buy now
8	98980-05010 Screw, bind(6k1)	Buy now
23	92990-05100 Ybs67-5 washer, spring AP	Buy now
21	95380-05600 Nut, hexagon (663) AP	Buy now
11	688-83383-11 Buzzer	Buy now
12	6K1-85830-01 Control unit assembly	Buy now
13	98980-06020 Screw, bind (j17)	Buy now
14	95380-06600 Nut(661)	Buy now
15	92990-06100 Washer(6a1)	Buy now

Switch. Panel



Ref	Part	
16	92990-06600 Washer, plain (646)	Buy now
17	6K1-81980-00 Diode assembly	Buy now
18	6K1-8258A-40 Extension, wire harness AP	Buy now
19	61B-8258A-01 Extension, wire harness AP	Buy now
20	90149-05M05 Screw(6k0) AP	Buy now
22	92990-05600 Washer, plain (646) AP	Buy now

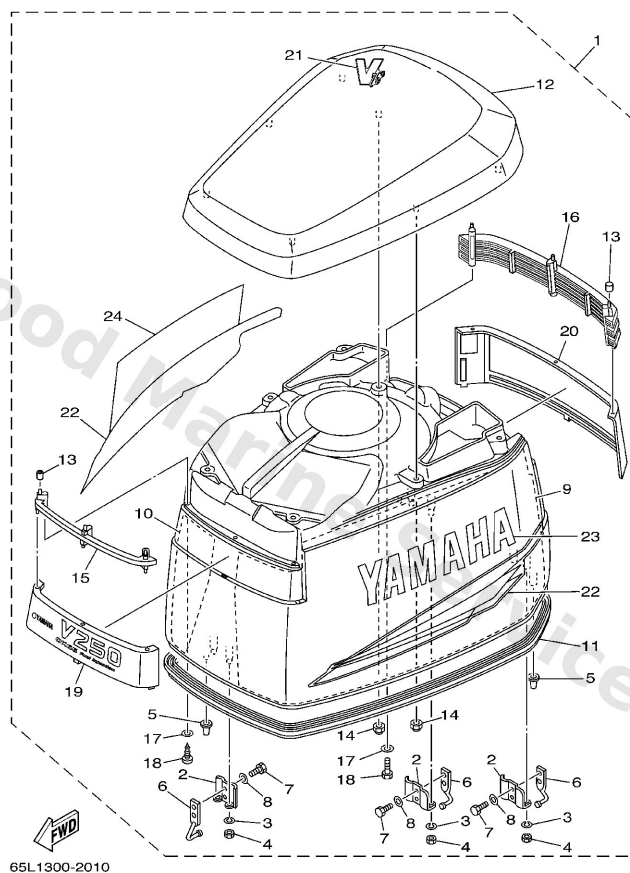
Top Cowling



A4

Ref	Part	
1	65L-42610-40-4D Top cowling assembly	Buy now
2	6R3-42647-00 Holder, clamp band	Buy now
3	92990-06100 Washer(6a1)	Buy now
4	95380-06600 Nut(661)	Buy now
5	6R3-42662-00 Damper	Buy now
6	6R3-42814-00 Hook, clamp	Buy now
7	97095-06012 Bolt(gh1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	61A-42619-02 Damper, Form	Buy now
10	61A-42627-02 Damper Form	Buy now
11	61A-42615-01 Seal	Buy now
12	61A-42613-01-4D Molding Air Duct	Buy now
13	90385-04M05 Bush(6r2)	Buy now
14	90179-06M24 Nut(6j8)	Buy now
15	61A-42626-00 Louver, 1	Buy now

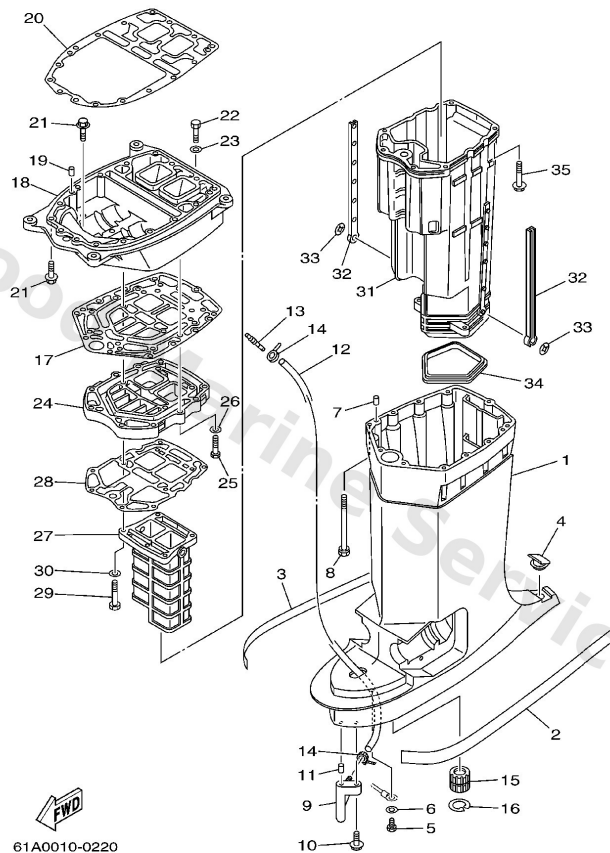
Top Cowling



A4

Ref	Part	
16	61A-42636-00 Louver, 2	Buy now
17	92990-04600 Washer, plain (646)	Buy now
18	97780-40520 Ybs83-420 screw,panh,tapping	Buy now
19	65L-42686-00 Emblem, Front	Buy now
20	65L-42687-31 Emblem, Rear	Buy now
21	65L-42683-S0 Mark Cowling	Buy now
22	61A-W0070-30 Graphic Set	Buy now
23	61A-42681-30 Mark Cowling	Buy now
24	61A-42682-30 Mark, Cowling	Buy now

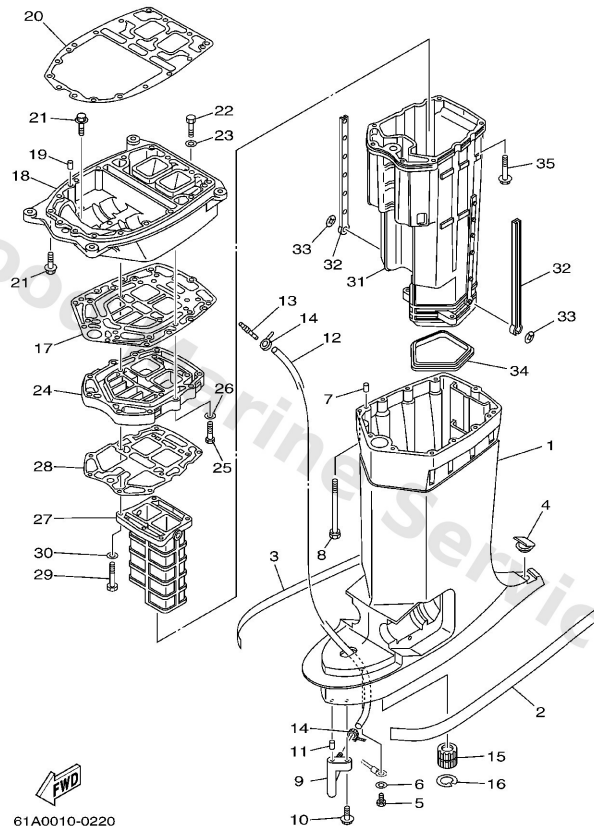
Upper Casing



A7

Ref	Part	
1	61A-45111-22-8D Casing, upper X	Buy now
2	61A-42791-S0 Mark 1	Buy now
3	61A-42792-S0 Mark	Buy now
4	61A-45155-00 Cap	Buy now
5	97095-06010 Bolt	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	93608-12M05 Pin, dowel b (6e5)	Buy now
8	90119-08M78 Bolt, with washer	Buy now
9	61A-45378-00 Nipple, hose	Buy now
10	90119-06M17 Bolt, with washer	Buy now
11	93606-12019 Pin, dowel (614)	Buy now
12	90445-07MF0 Hose (11160) X	Buy now
13	6E5-83558-00 End, nipple	Buy now
14	90465-11M10 Clamp	Buy now
15	6E5-45318-00 Bushing, drive shaft 3	Buy now

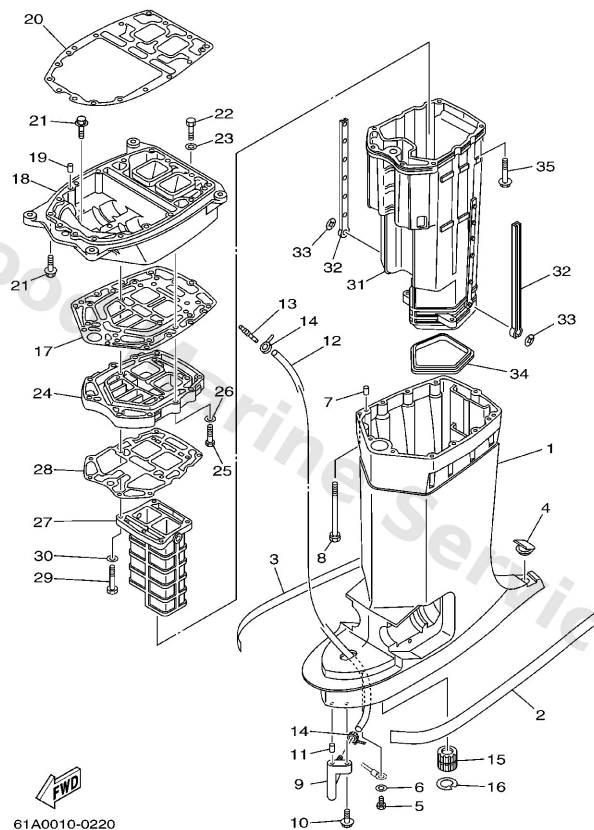
Upper Casing



A7

Ref	Part	
16	93420-36M01 Circlip (6a0)	Buy now
17	61A-45114-A0 Gasket, upper casing	Buy now
18	61A-41137-04-94 Guide, exhaust	Buy now
20	61A-45113-A0 Gasket, upper casing	Buy now
21	90119-08M79 Bolt, hexagon (fj1)	Buy now
22	97095-08035 Bolt(70w)	Buy now
23	92995-08600 Washer, plain (663)	Buy now
24	61A-41131-00-5B Manifold, ext. 1	Buy now
27	61A-41132-01-5B Manifold, exhaust	Buy now
28	61A-41134-A0 Gasket, exhaust manifold	Buy now
29	97095-08050 Bolt (62k)	Buy now
31	61A-14711-22-5B Muffler 1	Buy now
32	6E5-14737-00 Damper, muffler	Buy now
33	90183-05M02 Nut, spring (6e5)	Buy now
34	61A-45123-01 Gasket, muffler	Buy now

Upper Casing



A7

Ref	Part	
35	90119-08M74 Bolt, with washer(61a)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.