



Yamaha LF115AET 2001

Parts Manual

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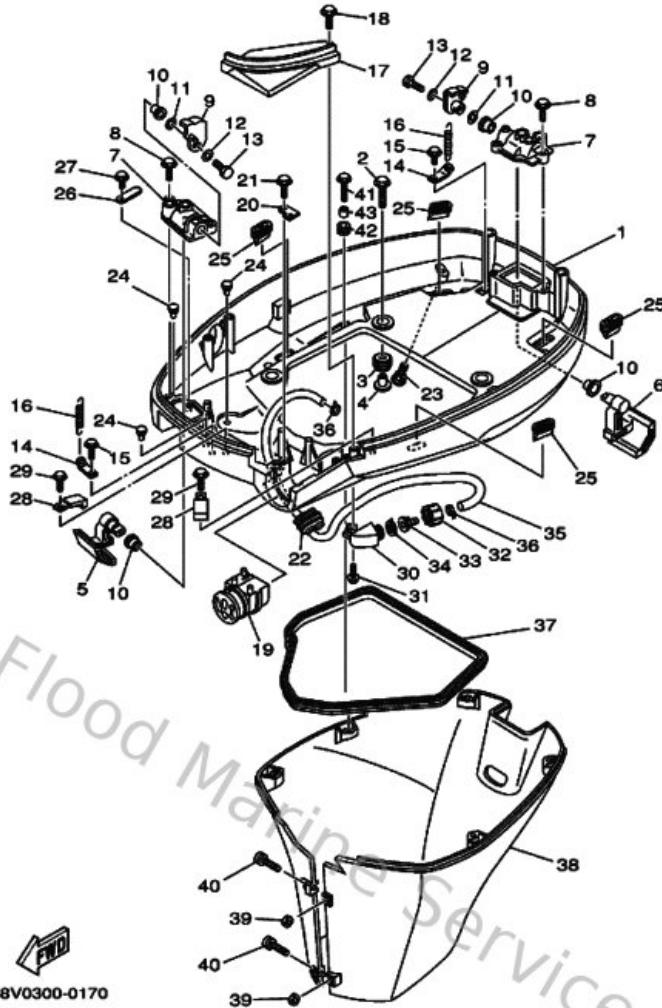
Authorised Yamaha Dealers



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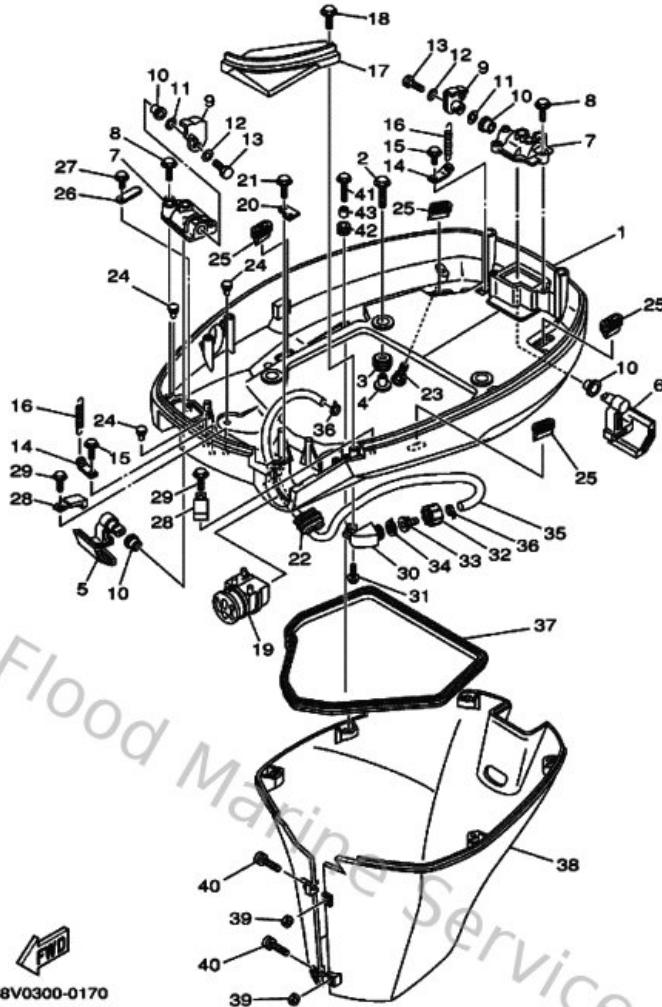
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Bottom Cowling



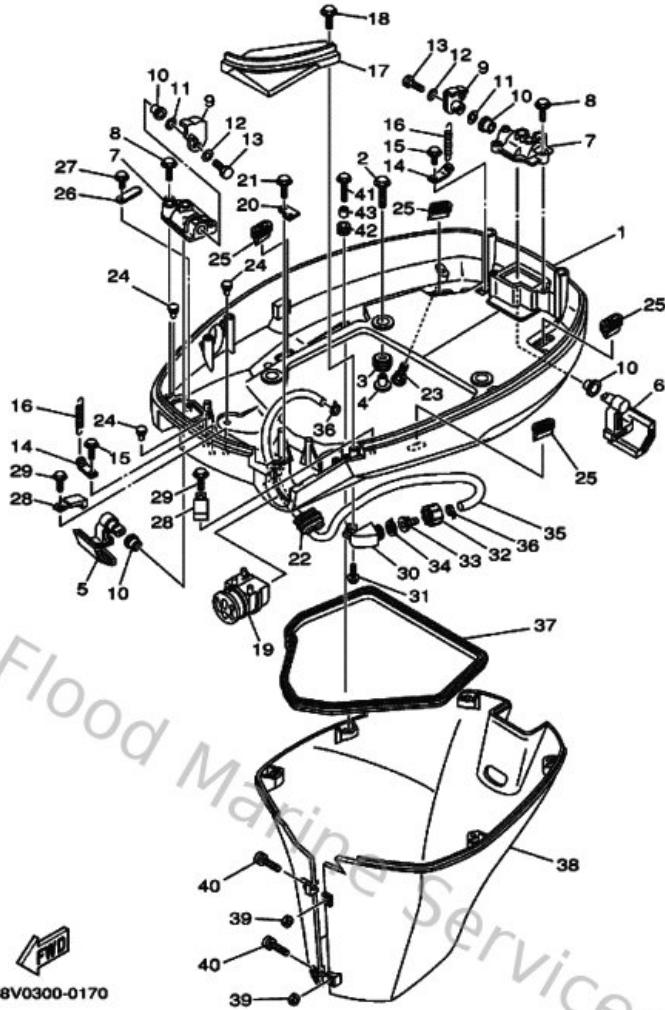
Ref	Part	
1	68V42710008D Bottom cowling assembly	Buy now
2	9011908M2200 Bolt, with washer	Buy now
3	9048022M1500 Grommet (6e5)	Buy now
4	9038708M3700 Coller (6e5)	Buy now
5	67F42815008D Lever, clamp	Buy now
6	67F42816008D Lever, clamp	Buy now
7	67F42828009S Plate, clamp	Buy now
8	9010906M8200 Bolt	Buy now
9	68V428180000 Lever, clamp	Buy now
10	9038615M7300 Bush(6l2)	Buy now
11	9020615M1800 Washer, wave(6l2)	Buy now
12	9020106M0200 Washer,plate (6k8)	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	64D431440000 Hook, spring	Buy now
15	9010906M8000 Bolt	Buy now

Bottom Cowling



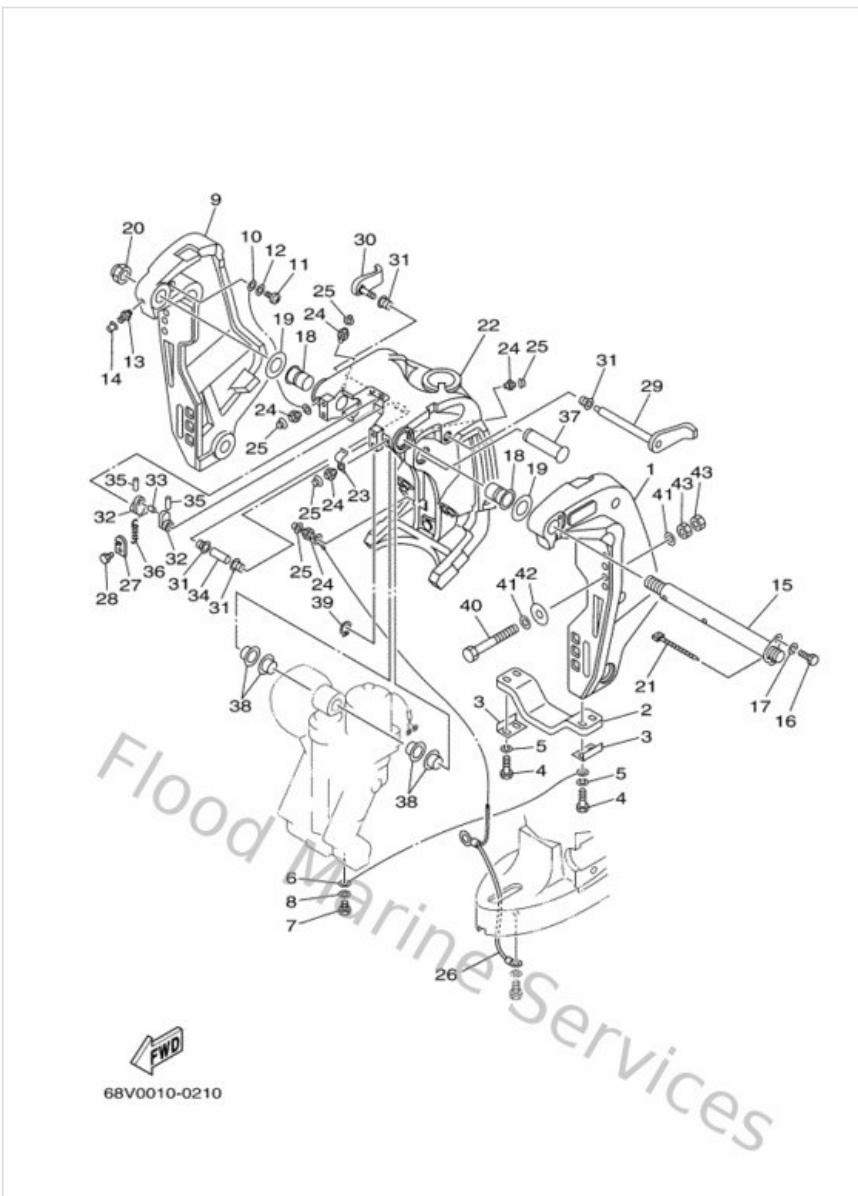
Ref	Part	
16	9050616M3400 Spring, tension(64d)	Buy now
17	68V42738008D Plate, fitting	Buy now
19	68V427251000 Grommet	Buy now
20	67F427560000 Stay, clamp	Buy now
21	9010906M8600 Bolt	Buy now
22	6H1427262100 Grommet	Buy now
23	6H3443910100 Nipple, hose	Buy now
24	6H4427480000 Grommet	Buy now
25	67F427170000 Rubber, seal 2	Buy now
26	6E5825880000 Plate	Buy now
27	9010906M8100 Bolt	Buy now
28	9046508M2300 Clamp (6h3)	Buy now
30	67F125720000 Adapter	Buy now
32	6R3125810000 Joint, hose 1	Buy now
33	6R3125820000 Joint, hose 2	Buy now

Bottom Cowling



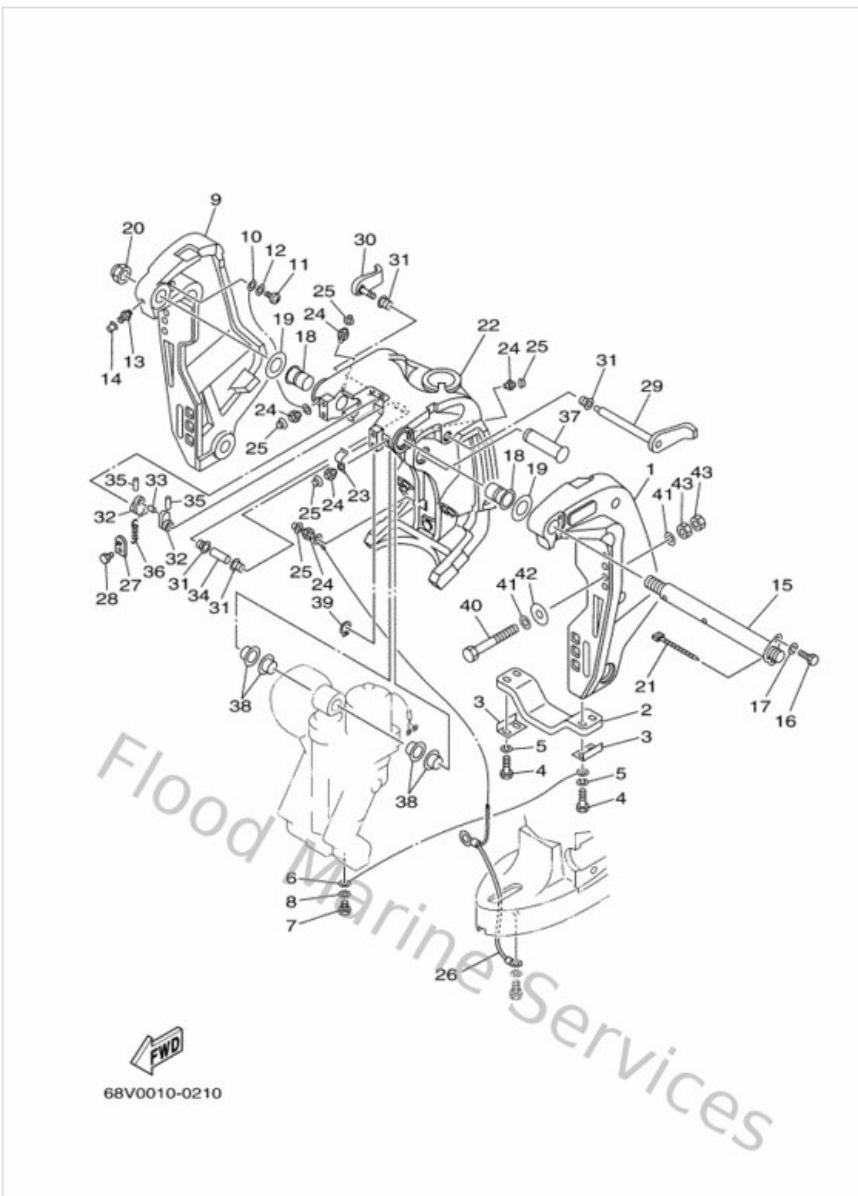
Ref	Part	
34	6R3125830000 Gasket, hose joint	Buy now
35	68V243120000 Pipe 2	Buy now
36	9046511M1000 Clamp	Buy now
37	61A427160000 Rubber seal 1	Buy now
38	67F42741018D Apron	Buy now
39	953800660000 Nut(661)	Buy now
40	9015906M2800 Screw, with washer	Buy now
42	9048013M2400 Grommet (6e9)	Buy now
43	9038706M4300 Coller (6e9)	Buy now

Bracket 1



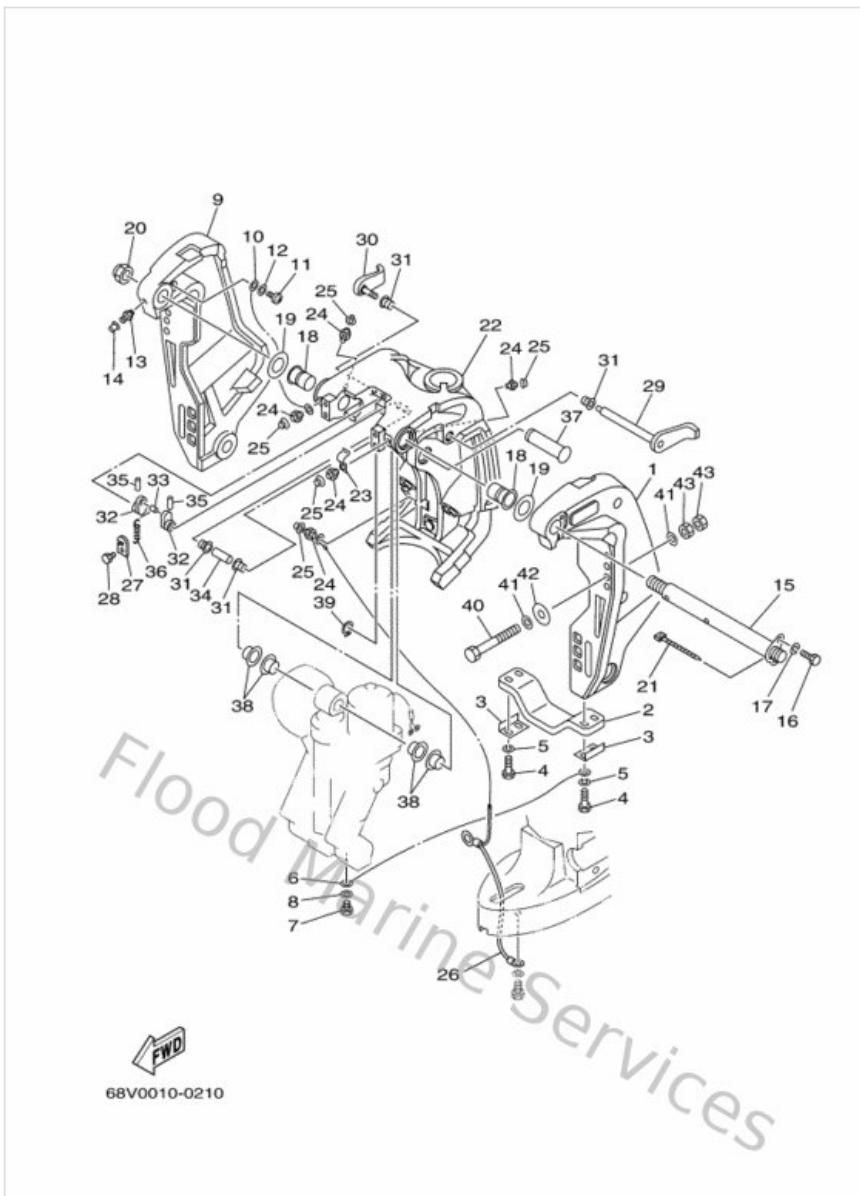
Ref	Part	
1	68V43111018D Bracket, clamp	Buy now
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970950601000 Bolt	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	68V43112018D Bracket, clamp	Buy now
11	978850601200 Screw, pan head(62j)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9370006M0300 Nipple, grease(6a1)	Buy now
14	663451190000 Cap, grease nipple	Buy now
15	64E431310100 Bolt, clamp bracket	Buy now
16	970950802000 Bolt, hexagon	Buy now

Bracket 1



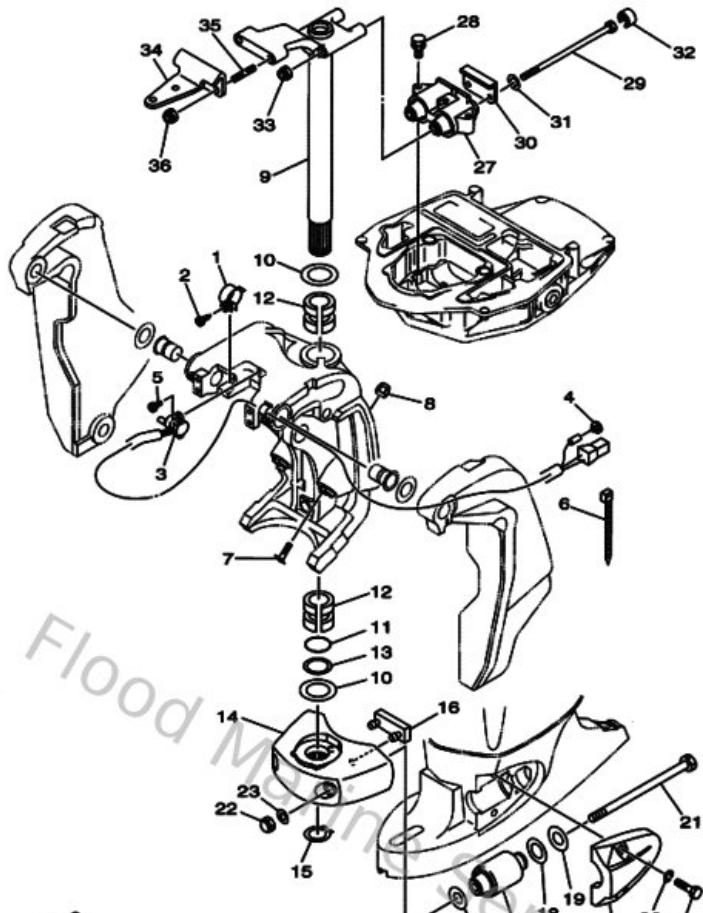
Ref	Part	
17	929900810000 Ybs67-8 washer, spring	Buy now
18	9038625M3100 Bushing (6e5)	Buy now
19	9020126M5900 Washer, plate (6e5)	Buy now
20	9018522M1100 Nut, self-locking	Buy now
21	904651009800 Clamp	Buy now
22	64E43311208D Bracket, swivel	Buy now
23	9046508M6300 Clamp(61u)	Buy now
26	68V821493000 Wire, lead 3	Buy now
27	66T431440000 Hook, spring	Buy now
29	6G5431810200 Lever, tilt stop 1	Buy now
30	6G5431850200 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now
32	6G5431480000 Collar, distance	Buy now
33	9024906M1900 Pin(6e5)	Buy now
34	9038710M0500 Collar(6e5)	Buy now

Bracket 1



Ref	Part	
35	916903002000 Pin, spring (6h4)	Buy now
36	9050614M2400 Spring, tension(6e5)	Buy now
37	64E431260000 Pin, upper shock mount	Buy now
38	9038622M9800 Bush(61u)	Buy now
39	9341022M1100 Circlip(61u)	Buy now
40	9010112M0500 Bolt (l:130mm)	Buy now
41	9020113M0100 Washer, plate(6e5)	Buy now
42	9020112M0500 Washe, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now

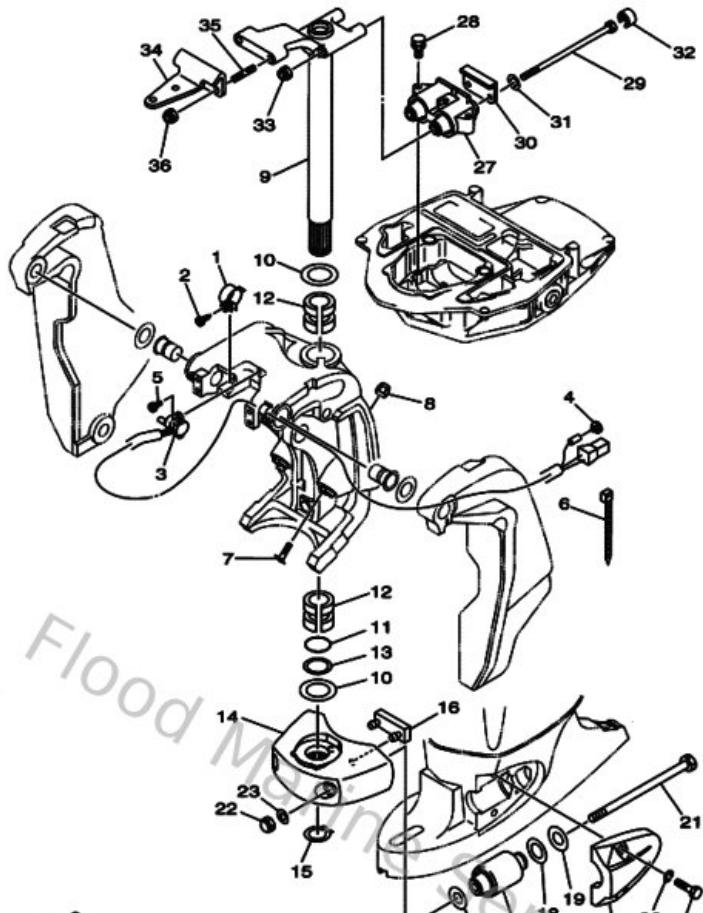
Bracket 2




68V0010-0220

Ref	Part	
1	64E431390100 Cam, trim sender (with screw)	Buy now
2	977806052500 Screw, tapping(65j)	Buy now
3	64E836720200 Trim sender	Buy now
4	703821190000 Cover, lead wire	Buy now
5	901570600900 Screw, pan head(6b0)	Buy now
6	9046511M1000 Clamp	Buy now
7	61A433760000 Bolt, thrust receiver	Buy now
8	957801030000 Nut, nylon (6e5)	Buy now
9	68V42510308D Steering bracket assembly	Buy now
10	9020138M6000 Washer, plate (6e5)	Buy now
11	9321037MH700 O-ring(61u)	Buy now
12	9038638M3200 Bush(6e5)	Buy now
13	9020240M4700 Washer, plate(61a)	Buy now
14	68V44551008D Housing, lower mount rubber	Buy now
15	9341037M0400 Circlip (6e5)	Buy now

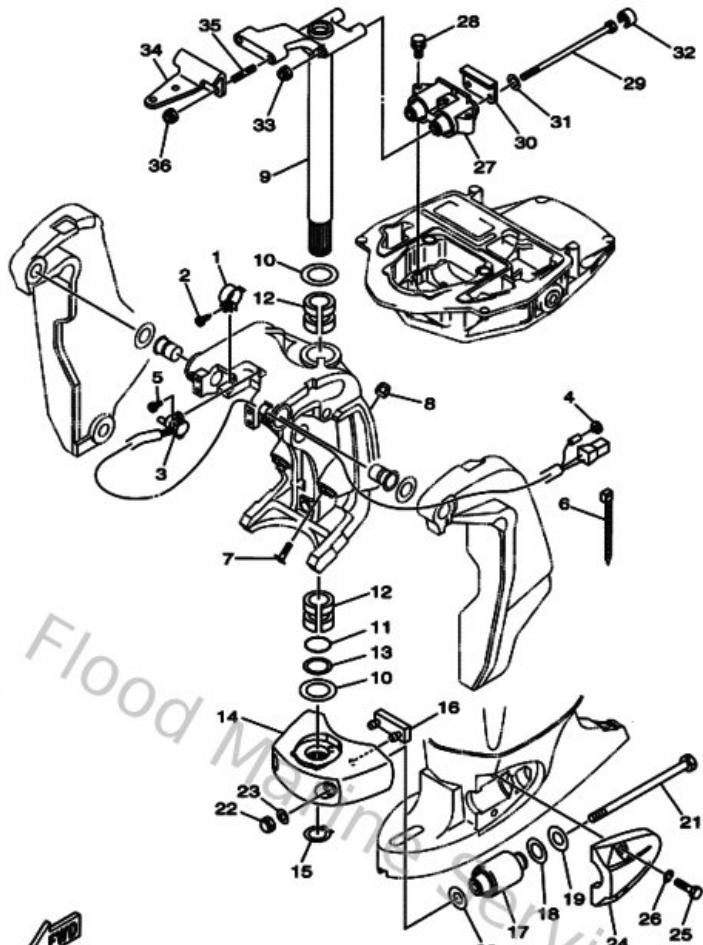
Bracket 2



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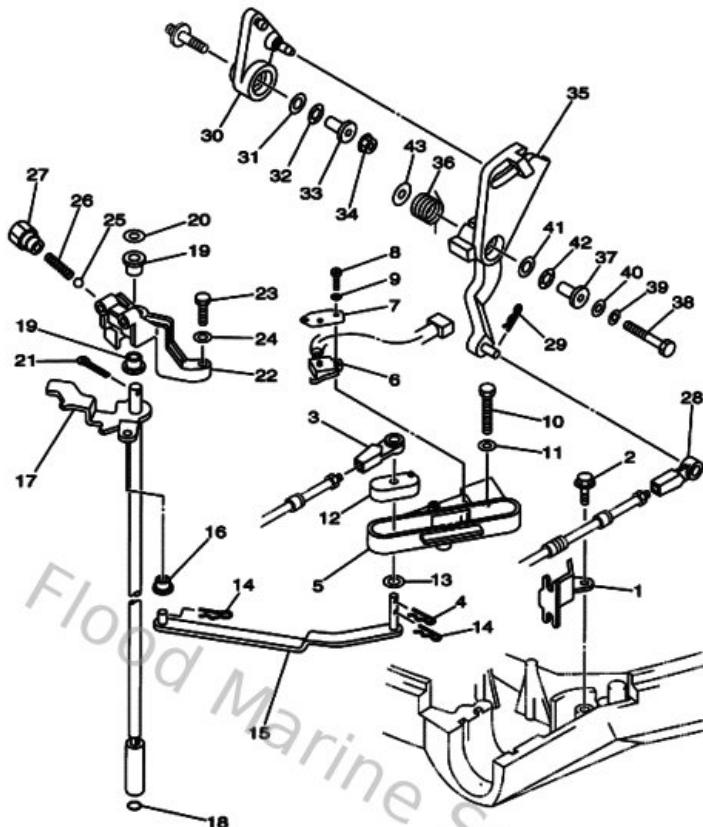
Ref	Part	
16	61A445750000 Damper, lower mount rubber	Buy now
17	61A445550194 Mount damper, lower side	Buy now
18	9020232M1900 Washer, plate (6e5)	Buy now
19	9020116M5500 Washer, plate (6e5)	Buy now
20	9020115M5800 Washer, plate (6e5)	Buy now
21	9010914MA700 Bolt	Buy now
22	953801460000 Nut,hex. (ge6)	Buy now
23	929951460000 Washer (6e5)	Buy now
24	68V44553008D Cover, lower mount	Buy now
25	970751004000 Bolt, hexagon deep recess	Buy now
26	929951010000 Ybs67-10 washer, spring	Buy now
27	67F445140094 Mount damper, upper side	Buy now
28	975750854500 Bolt, hexagon w/w deep recess	Buy now
29	9010912M3700 Bolt	Buy now
30	67F445260000 Plate	Buy now

Bracket 2



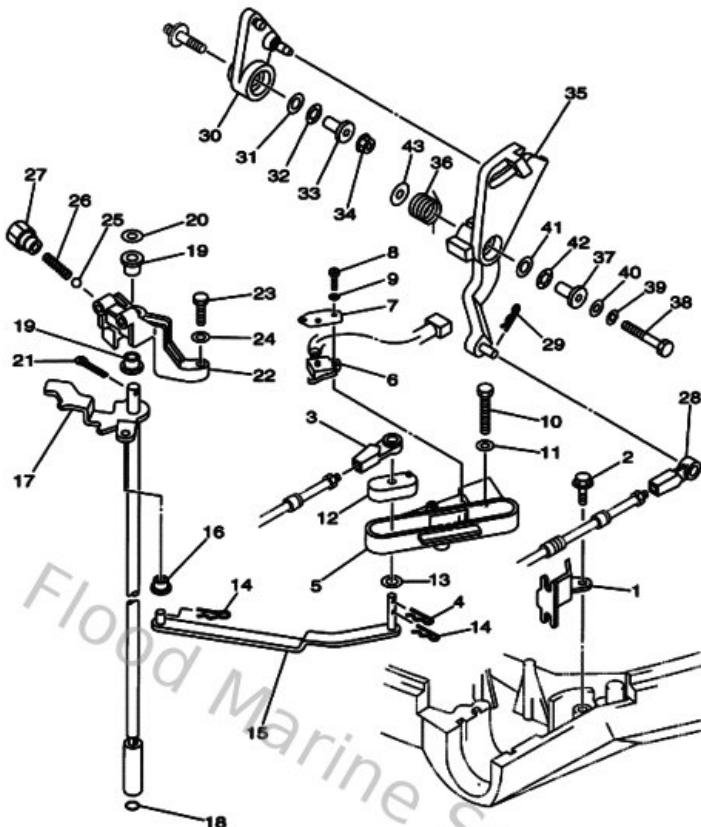
Ref	Part	
31	9020112M0900 Washer, plate	Buy now
32	67F445330000 Damper, upper mount rubber	Buy now
33	9018512M1200 Nut, self-locking(6e5)	Buy now
34	68V485110100 Hook, steering	Buy now
35	901161017500 Bolt, stud	Buy now
36	901851005100 Nut, self-locking	Buy now

Control



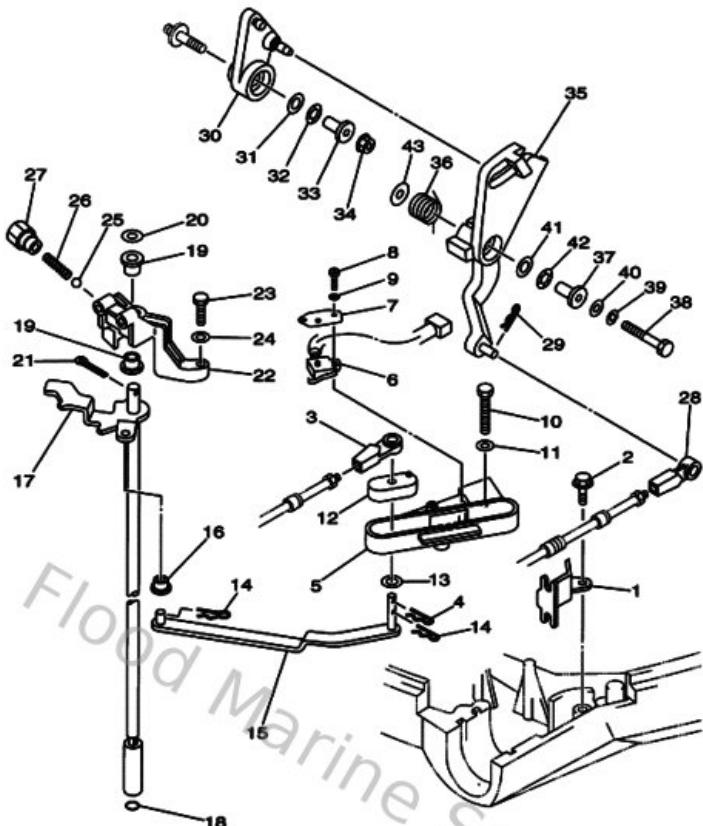
Ref	Part	
1	67F485380000 Clamp, cable 1	Buy now
2	9010906M8600 Bolt	Buy now
3	663483440000 Cable end, remote control	Buy now
4	904681800800 Clip 620436610000	Buy now
5	68V441170000 Bracket	Buy now
6	68F8259F0000 Switch assembly	Buy now
7	61A825880000 Plate	Buy now
8	978850401600 Screw, panhead (796)	Buy now
9	929900410000 Ybs67-4 washer, spring	Buy now
10	970950604000 Bolt (682)	Buy now
11	929950660000 Washer, plain (646)	Buy now
12	68V441220100 Bushing, shift rod lever	Buy now
13	9020207M0700 Washer, plate (688)	Buy now
15	68V441210000 Lever, shift rod	Buy now
16	9038606M1200 Bushing (688)	Buy now

Control



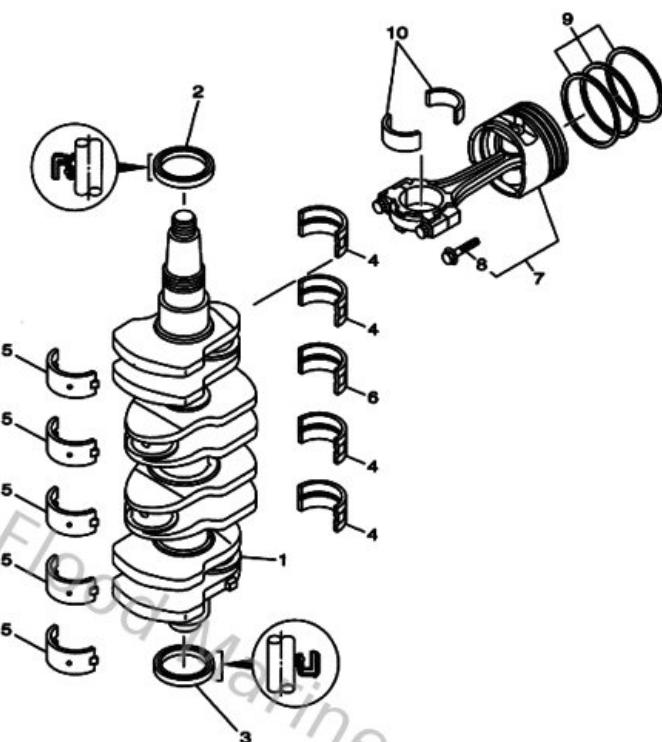
Ref	Part	
17	68V441203000 Handle gear shift assembly	Buy now
18	932100916500 O-ring	Buy now
19	9038690M9000 Bush(61a)	Buy now
20	9020109M0200 Washer, plate(61a)	Buy now
21	914902001500 Pin, cotter (648)	Buy now
22	68V441180000 Bracket	Buy now
23	970750602500 Bolt	Buy now
25	9350104M0200 Ball (697)	Buy now
26	905011208200 Spring 6484411600	Buy now
27	648427150000 Bushing 2	Buy now
30	68V421570000 Lever, throttle	Buy now
31	9020110M0200 Washer, plate(6g9)	Buy now
32	9020610M0400 Washer, wave (676)	Buy now
33	9038706M2100 Collar	Buy now
34	9017906M2800 Nut(63v)	Buy now

Control



Ref	Part	
35	68V421540000 Lever, throttle control	Buy now
36	67F441350000 Spring	Buy now
38	970800603500 Bolt(j52)	Buy now
39	929950610000 Washer(6a1)	Buy now
43	9020106M3100 Washer (6a0)	Buy now

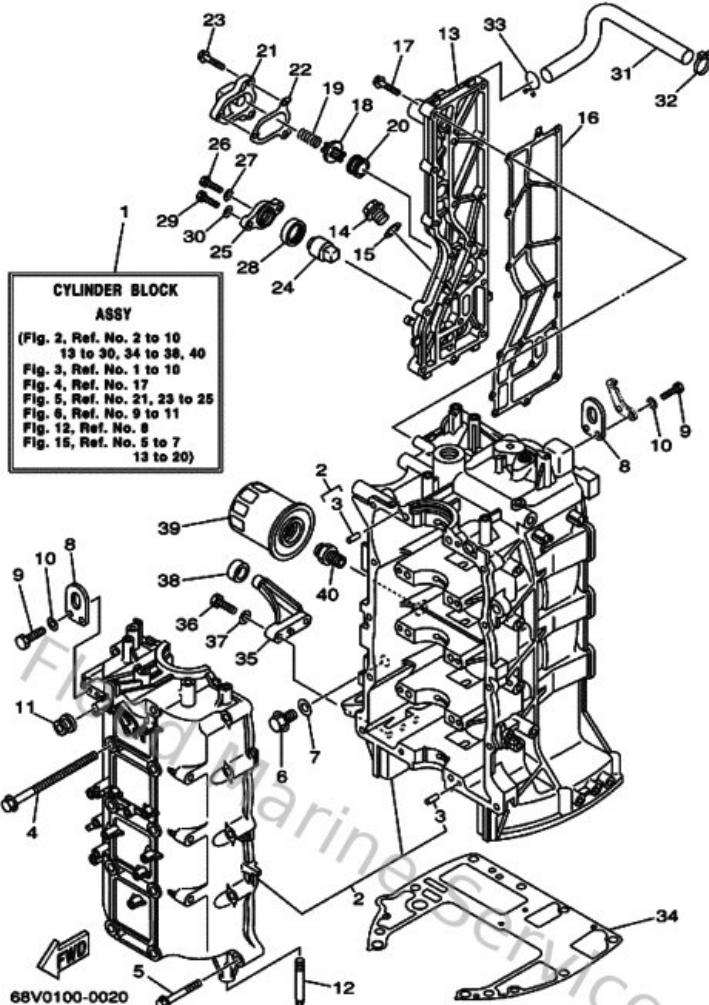
Crankshaft & Piston



68V0010-0030

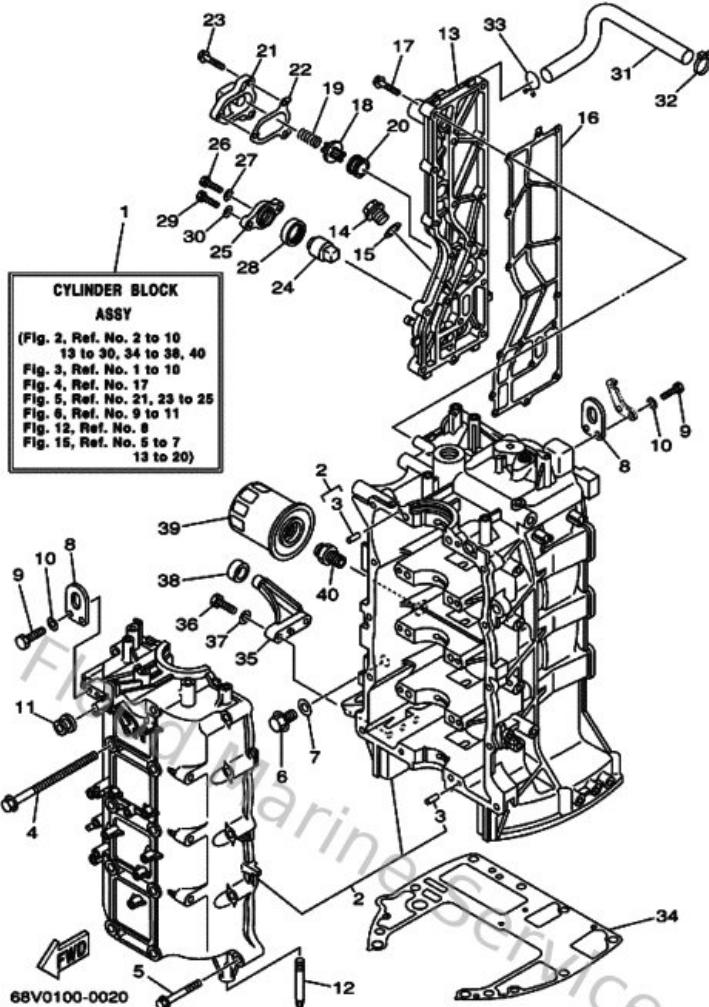
Ref	Part	
1	68V114110000 Crankshaft	Buy now
2	9310248M6000 Oil seal	Buy now
3	9310148M6800 Oil seal	Buy now
4	67F114162000 Plane bearing, crankshaft 1	Buy now
5	67F114170000 Plane bearing, crankshaft 2	Buy now
6	67F114182000 Plane bearing, crankshaft 3	Buy now
7	68VW11640000 Piston/con-rod assembly std	Buy now
8	K1CA32750000 Bolt, connecting rod	Buy now
9	6D8116041000 Piston ring set (0.25mm o/s)	Buy now
10	68V116560000 Plane bearing, connecting rod	Buy now

Cylinder & Crankcase



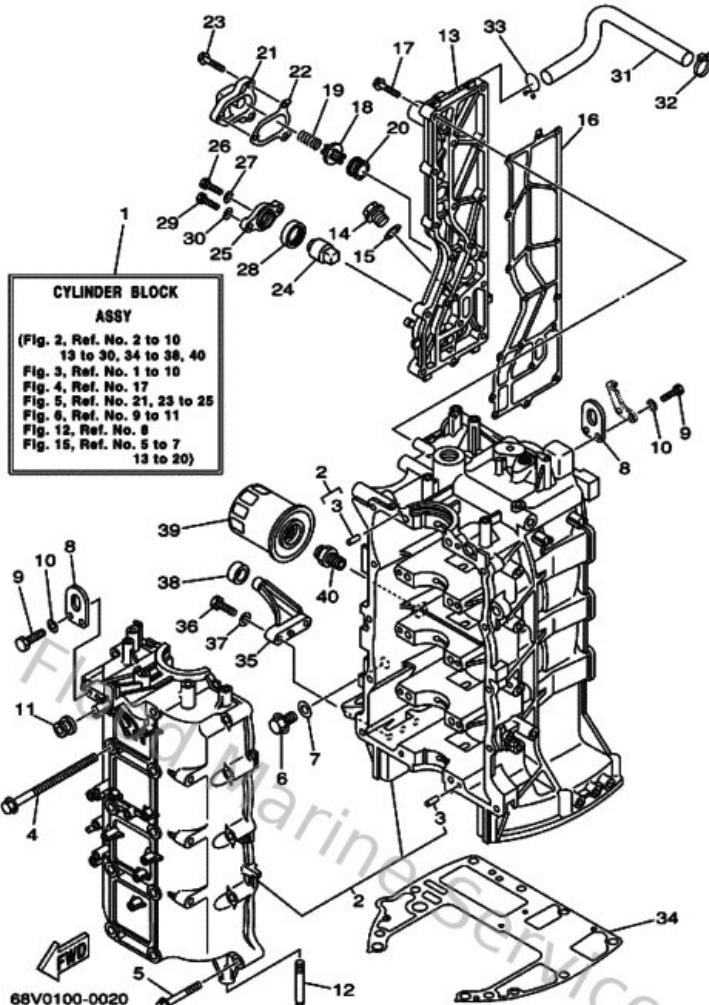
Ref	Part	
1	68VW009B011S Cylinder block assembly	Buy now
2	68V15100001S Crankcase assembly	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9011910M8800 Bolt, with washer	Buy now
5	9011908M6600 Bolt, with washer	Buy now
6	9034014M0600 Plug, straight screw(62y)	Buy now
7	904301411500 Gasket (663)	Buy now
8	62Y111190000 Hanger, engine	Buy now
9	970950602000 Bolt(7u8)	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	904801207200 Grommet(53y)	Buy now
12	67F151420000 Guide 1	Buy now
13	68V41113001S Outer cover, exhaust	Buy now
14	9034018M0900 Plug, straight screw	Buy now
15	904301813000 Gasket (1j7)	Buy now

Cylinder & Crankcase



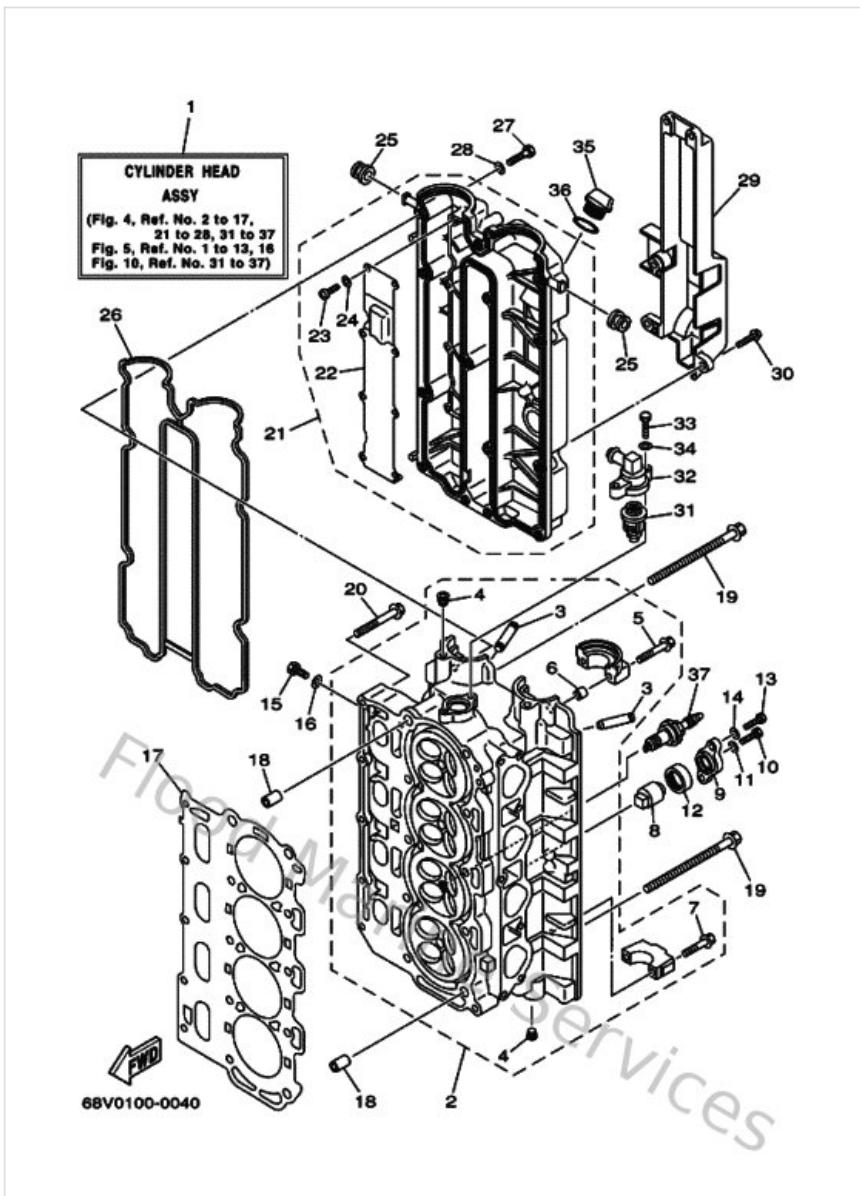
Ref	Part	
16	67F41114A000 Gasket, exhaust outer cover	Buy now
17	9011906MA400 Bolt, with washer	Buy now
18	6G5124160000 Valve, pressure control	Buy now
19	9050116M1100 Spring, compression (688)	Buy now
20	9048020M0500 Grommet (688)	Buy now
21	67F1246A001S Cover 1	Buy now
22	67F12435A000 Gasket	Buy now
23	9011906MA200 Bolt, with washer	Buy now
24	67F113250000 Anode	Buy now
25	67F113270094 Anode cover assembly	Buy now
26	970750602000 Bolt(7u8)	Buy now
28	67F113280000 Grommet, anode	Buy now
29	970750802500 Bolt, hexagon deep recess	Buy now
30	929950860000 Washer, plain (663)	Buy now
31	67F1243A0000 Hose 1	Buy now

Cylinder & Crankcase



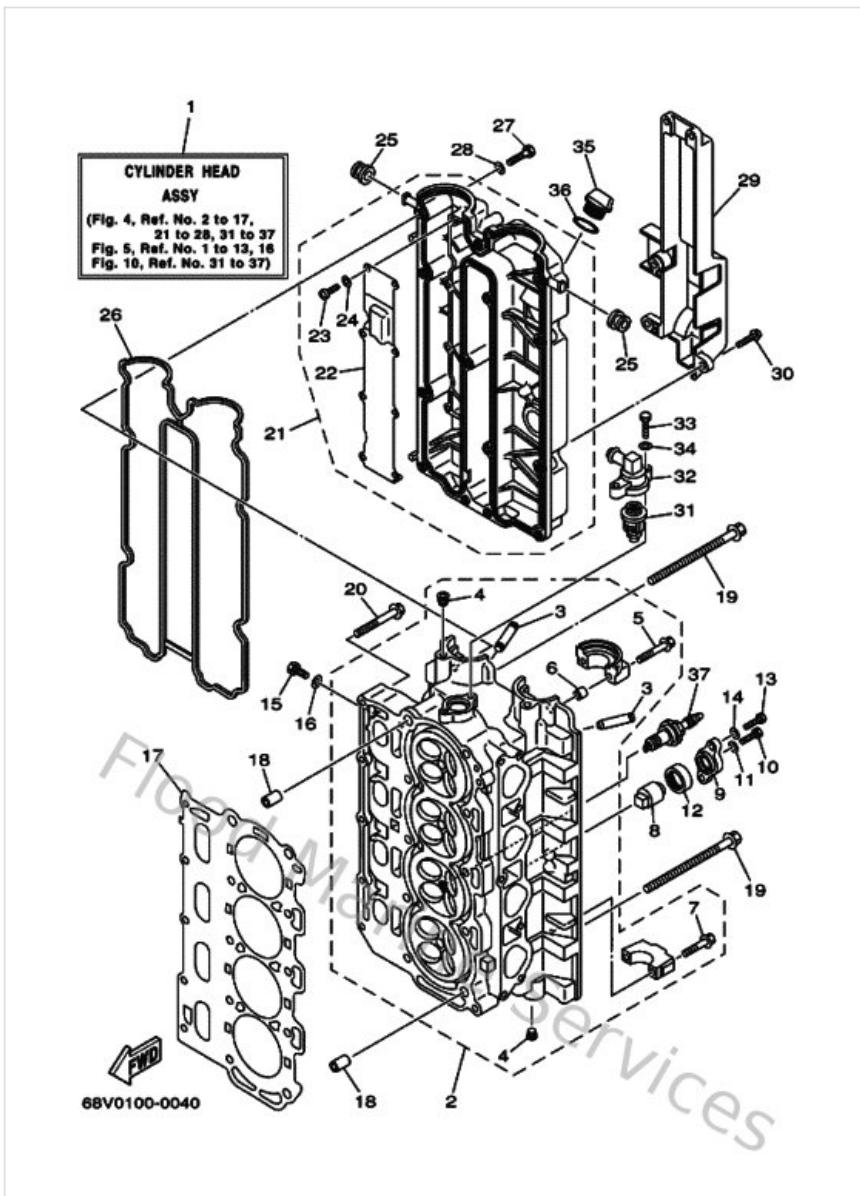
Ref	Part	
32	9046511M1000 Clamp	Buy now
33	9046720M1500 Clip	Buy now
34	67F113510100 Gasket, cylinder	Buy now
35	67F427610094 Stopper	Buy now
36	970950602500 Bolt	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	68F445330000 Damper, upper mount rubber	Buy now
39	5GH134400000 Element assembly, oil cleaner	Buy now
40	904012014500 Bolt, union	Buy now

Cylinder & Crankcase 2



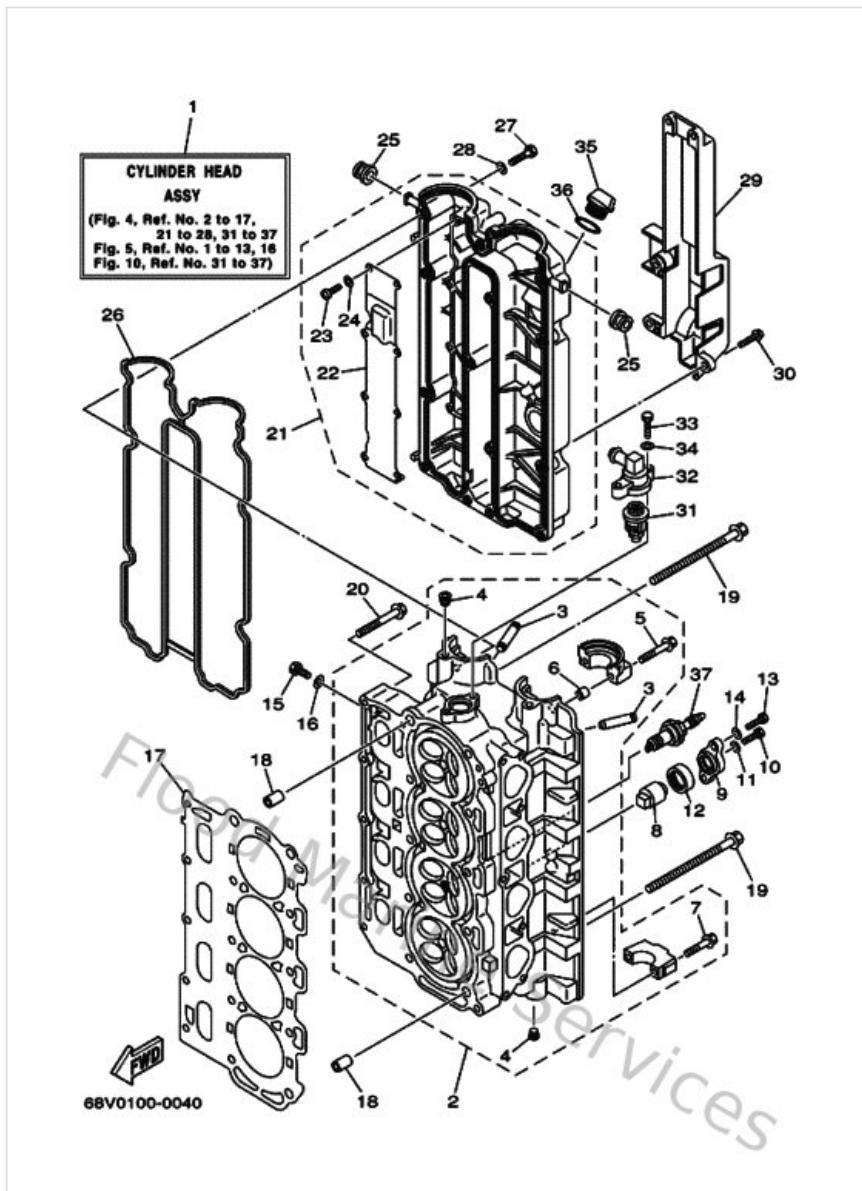
Ref	Part	
1	68VW009A001S Cylinder head complete	Buy now
2	68V111100094 Cylinder head assembly	Buy now
3	67F111331000 Guide, intake valve	Buy now
4	903445101900 Plug, taper screw	Buy now
5	901190723500 Bolt, with washer	Buy now
6	918090800600 Pin, dowel	Buy now
7	901190723400 Bolt, with washer	Buy now
8	67F113250000 Anode	Buy now
9	67F113270094 Anode cover assembly	Buy now
10	970800602000 Bolt(7u8)	Buy now
11	929950660000 Washer, plain (646)	Buy now
12	67F113280000 Grommet, anode	Buy now
13	970750802500 Bolt, hexagon deep recess	Buy now
14	929950860000 Washer, plain (663)	Buy now
15	970950801400 Bolt, hexagon deep recess	Buy now

Cylinder & Crankcase 2



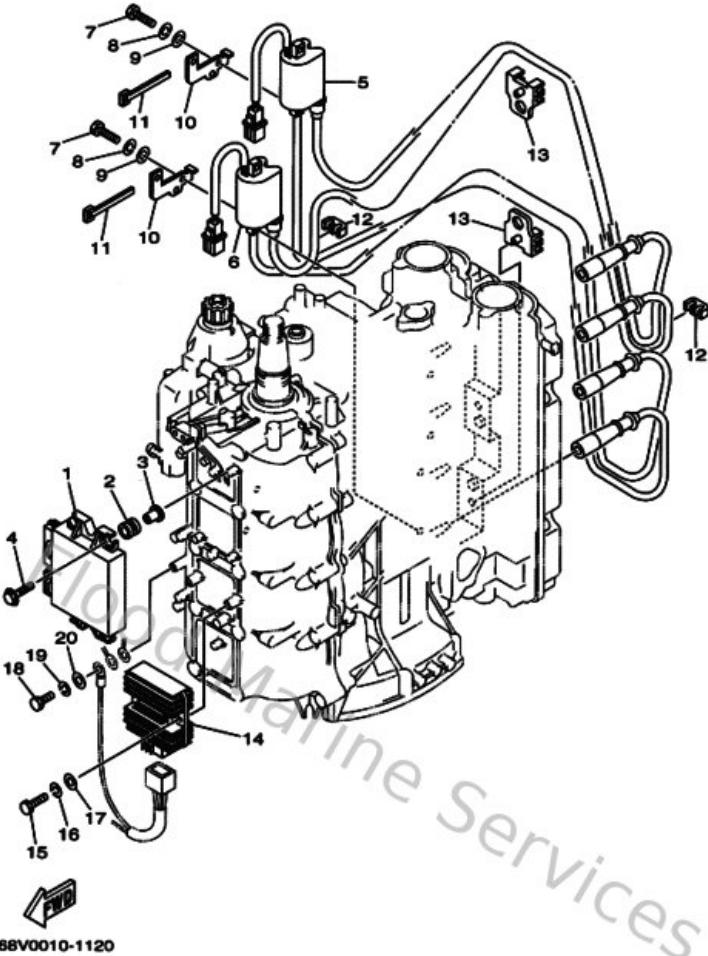
Ref	Part	
16	904300814300 Gasket (256-11198-00)	Buy now
17	67F111810100 Gasket, cylinder head 1	Buy now
18	9038710M0800 Pin, dowel	Buy now
19	9010510M8900 Bolt, washer based	Buy now
20	9011908M9100 Bolt, with washer	Buy now
21	68V11191001S Cover, cylinder head 1	Buy now
22	67F111680000 Cover, breather	Buy now
23	985070400800 Screw, pan head(jg1)	Buy now
24	929070460000 Washer(jf2)	Buy now
25	904801207200 Grommet(53y)	Buy now
26	67F113560000 Seal, cylinder 2	Buy now
27	970800603000 Bolt(jf7)	Buy now
29	67F111920000 Cover, cylinder head 2	Buy now
30	9015906M2900 Screw, with washer	Buy now
31	60V124110000 Thermostat	Buy now

Cylinder & Crankcase 2



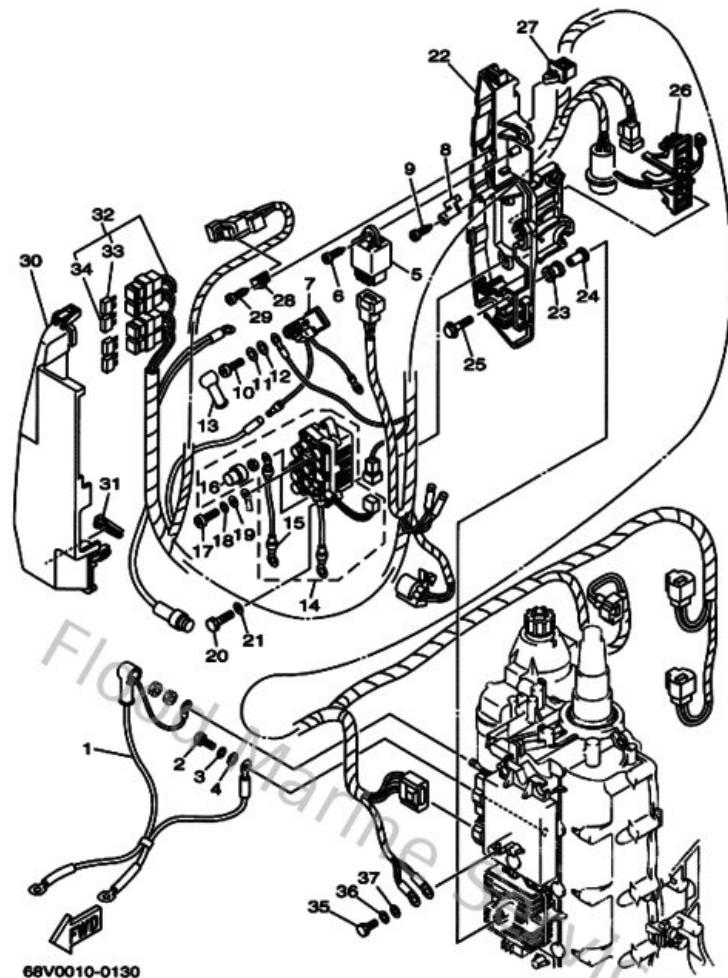
Ref	Part	
32	68V12413001S Cover, thermostat	Buy now
33	970950602500 Bolt	Buy now
34	929900660000 Washer, plain (646)	Buy now
35	6G8153630000 Plug, oil	Buy now
36	9321024M7900 O-ring	Buy now
37	947020040000 Plug, spark (lfr6a-11)	Buy now

Electrical 1



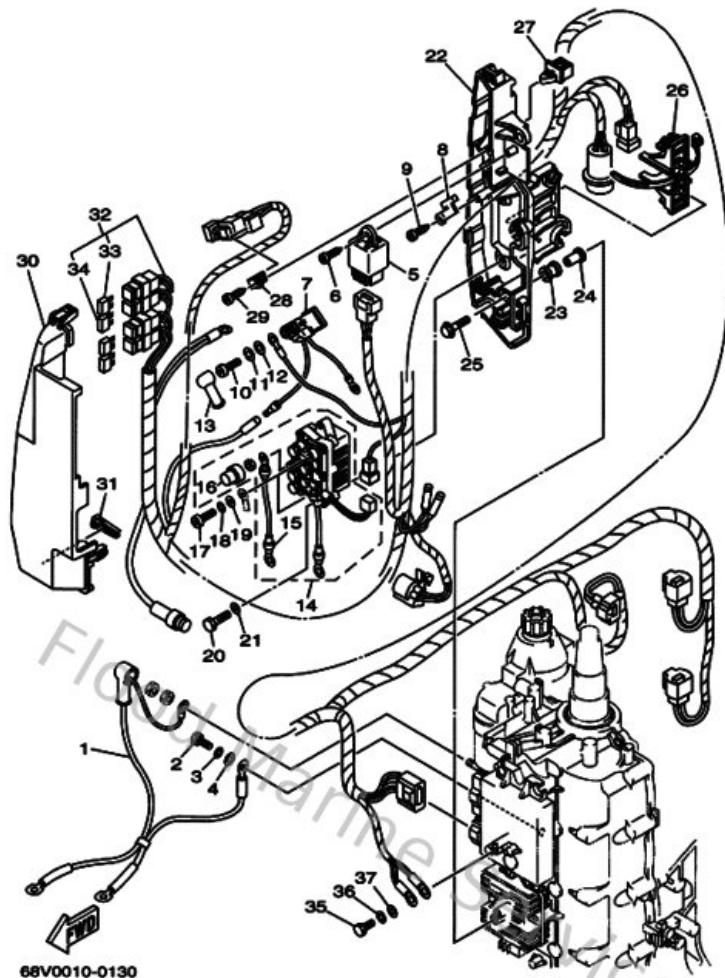
Ref	Part	
1	68V8591A0100 Engine control unit assembly	Buy now
2	68V823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M5900 Bolt, with washer	Buy now
5	68V823100100 Ignition coil assembly	Buy now
6	68V823101000 Ignition coil assembly	Buy now
7	970950602500 Bolt	Buy now
8	929950610000 Washer(6a1)	Buy now
9	929950660000 Washer, plain (646)	Buy now
10	68V823880000 Plate	Buy now
11	904640600100 Clamp	Buy now
12	67F823610000 Clamp, cord	Buy now
13	67F823620000 Clamp, cord 2	Buy now
14	68V819600000 Rectifier & regulator assembly	Buy now
18	970950602000 Bolt(7u8)	Buy now

Electrical 2



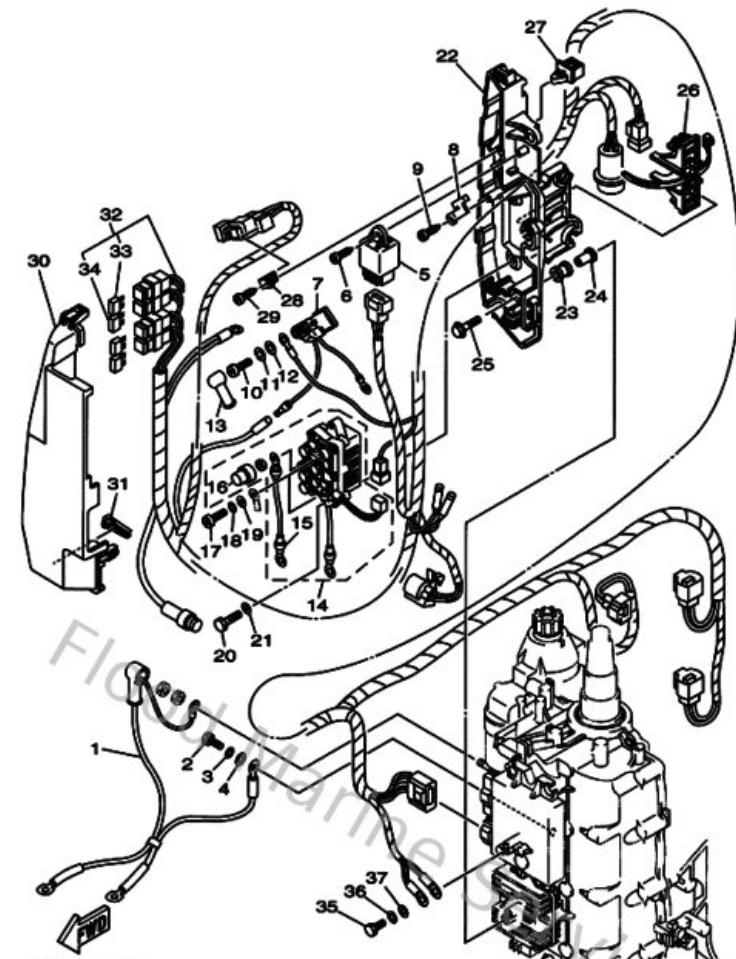
Ref	Part	
1	68V821050000 Battery cable	Buy now
2	970130602000 Bolt(62y)	Buy now
3	929030610000 Washer(6a1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	68V819500000 Relay assembly	Buy now
6	977806062500 Screw, tapping(65j)	Buy now
7	68V8194A0000 Relay	Buy now
8	68V819530000 Stay, relay	Buy now
9	977806062000 Screw, tapping(6k8)	Buy now
10	978800601000 Screw pan head	Buy now
11	929900610000 Washer(6a1)	Buy now
13	6G5821190000 Cover, lead wire	Buy now
14	68V8195B0100 Relay assembly	Buy now
15	68V819490000 Wire, lead	Buy now
16	68V825320000 Cap	Buy now

Electrical 2



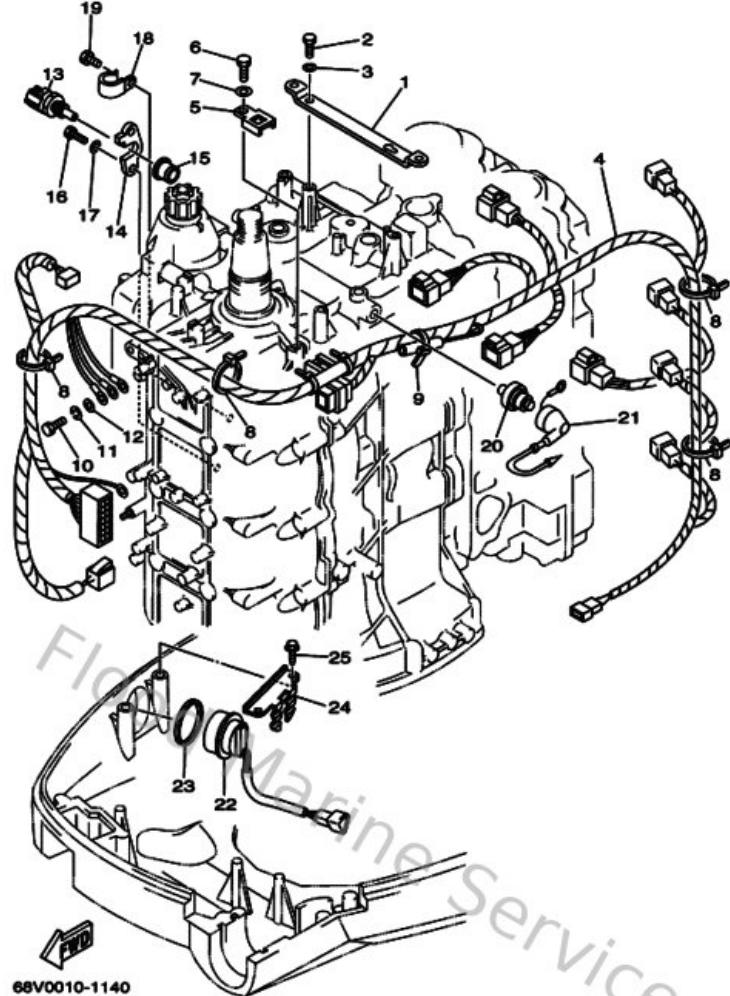
Ref	Part	
21	929030660000 Washer, plain (646)	Buy now
22	68V819480000 Brkt. Cover Set	Buy now
23	6A0823170000 Damper, ignition coil	Buy now
24	903870611900 Collar	Buy now
25	9011906M5900 Bolt, with washer	Buy now
26	68V825940000 Clamp	Buy now
27	9046412M5800 Clamp	Buy now
28	68V855480000 Holder	Buy now
29	977806052000 Screw, tapping(6k8)	Buy now
30	68V819420000 Cover	Buy now
31	67F2812A0000 Puller, fuse	Buy now
32	68V825900000 Wire Harness assembly	Buy now
33	67F821510000 Fuse	Buy now
34	5J821516000 Fuse	Buy now
35	970950602000 Bolt(7u8)	Buy now

Electrical 2



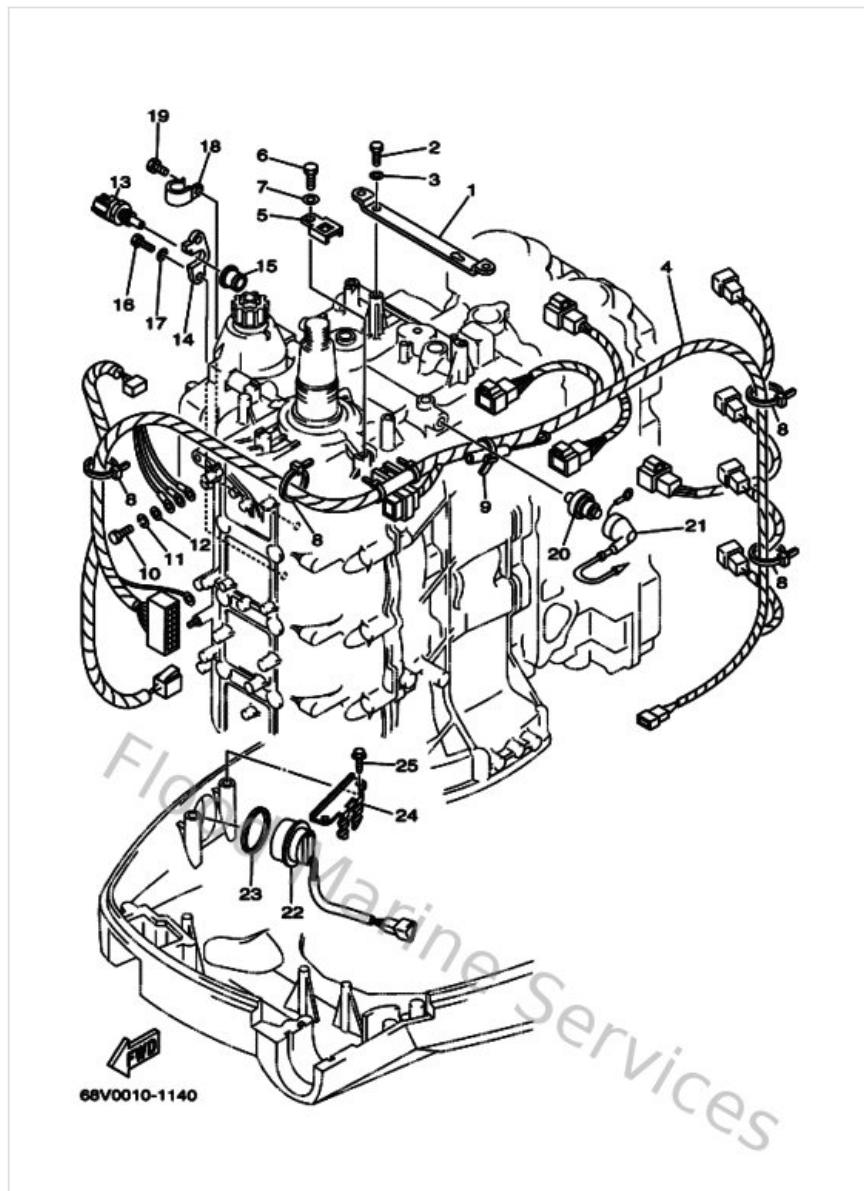
Ref	Part	
36	929950610000 Washer(6a1)	Buy now
37	929950660000 Washer, plain (646)	Buy now

Electrical 3

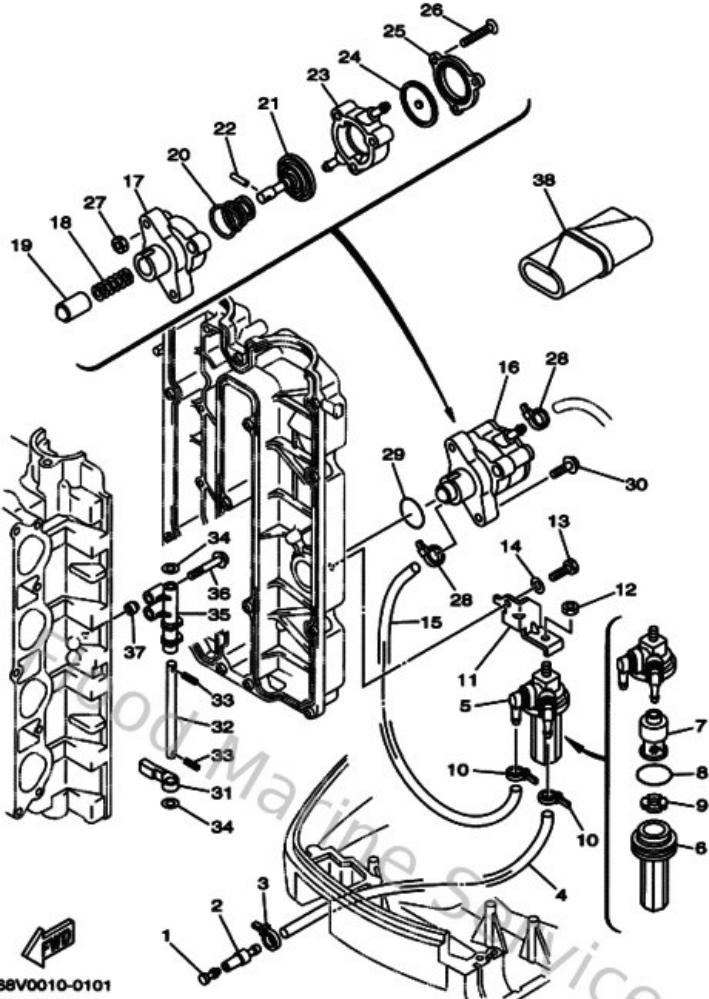


Ref	Part	
1	67F8132G0100 Plate	Buy now
2	970950601600 Bolt, hexagon deep recess	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	68V8259M0100 Wire harness assembly 2	Buy now
5	68V825880000 Plate	Buy now
6	970950601200 Bolt(gh1)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	9046513M1800 Clamp	Buy now
9	9046511M1000 Clamp	Buy now
10	970950602000 Bolt(7u8)	Buy now
11	929950610000 Washer(6a1)	Buy now
13	67F857900000 Thermosensor assembly	Buy now
14	67F857570000 Retainer	Buy now
15	68V857530000 Gasket, sender unit	Buy now
18	9046506M8600 Clamp	Buy now

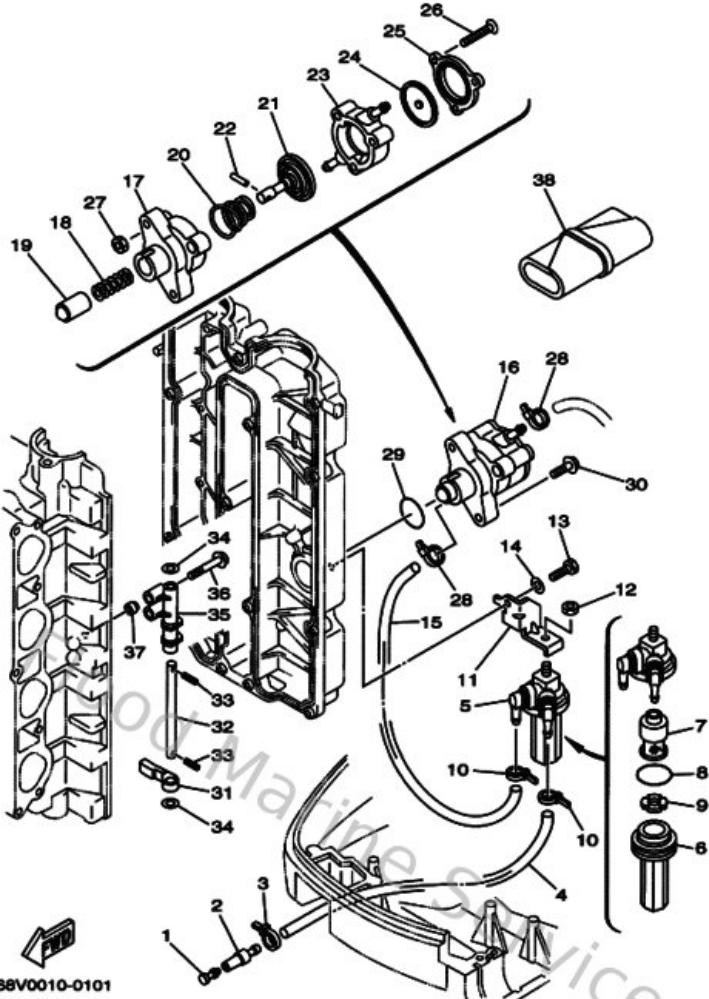
Electrical 3



Ref	Part	
19	970850601000 Bolt	Buy now
20	68V825040000 Oil pressure switch assembly	Buy now
21	68V813150000 Lead wire assembly	Buy now
22	63D825631000 Trim & tilt switch assembly	Buy now
23	6E5825870000 Gasket	Buy now
24	67F836140000 Bracket	Buy now
25	9010906M8600 Bolt	Buy now

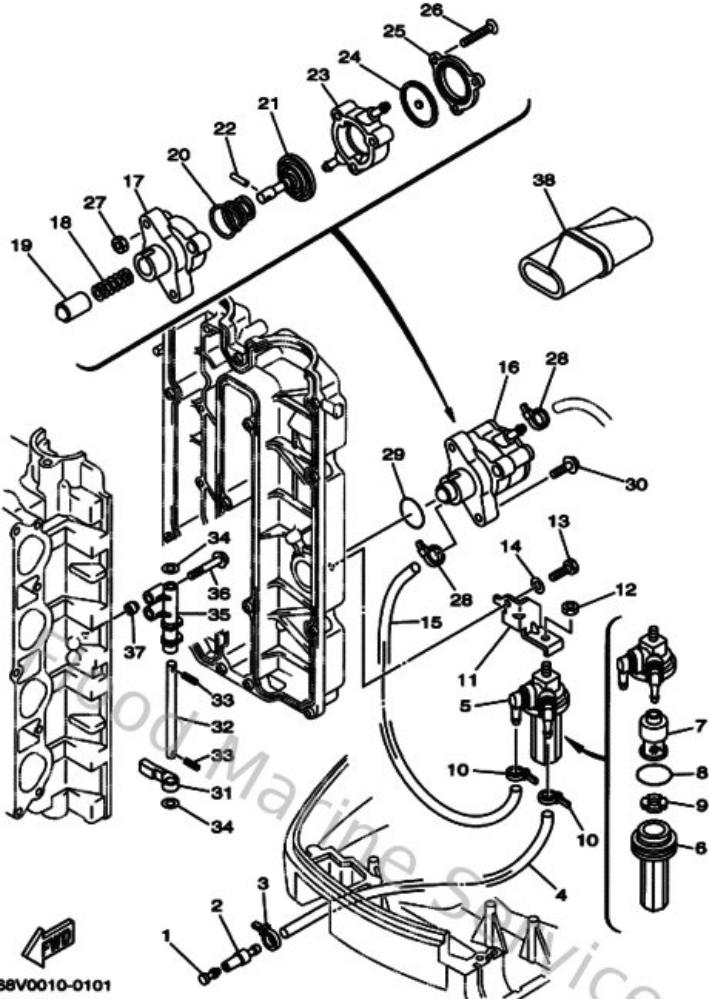


Ref	Part	
1	689855470000 Damper	Buy now
2	6R3243770000 Pipe, joint 3	Buy now
3	9046511M1000 Clamp	Buy now
4	9044513M2700 Hose (I950)	Buy now
5	6D8245600800 Filter assembly	Buy now
6	68V245210100 Cup, filter	Buy now
7	68V245630000 Element, filter	Buy now
8	932103273800 O-ring(1wg)	Buy now
9	68V244690100 Float, water level	Buy now
10	904651009800 Clamp	Buy now
11	68V245660000 Bracket Filter	Buy now
12	953800860000 Nut (661)	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	9044513M1100 Pipe, fuel 1	Buy now



Ref	Part	
16	68V244100000 Fuel pump assembly	Buy now
17	68V244120000 Body 1	Buy now
18	68V244540000 Spring	Buy now
19	68V131310000 Plunger	Buy now
20	68V244230000 Spring, diaphragm	Buy now
21	68V244110000 Diaphragm	Buy now
22	68V243740000 Pin	Buy now
23	68V244130000 Body 2	Buy now
24	68V244710000 Diaphragm	Buy now
25	68V244140000 Body 3	Buy now
26	68V244440000 Screw	Buy now
27	68V241490000 Nut	Buy now
29	932103068200 O-ring (371)	Buy now
30	9011906M8300 Bolt, with washer	Buy now
31	67F245750000 Lever, fuel change	Buy now

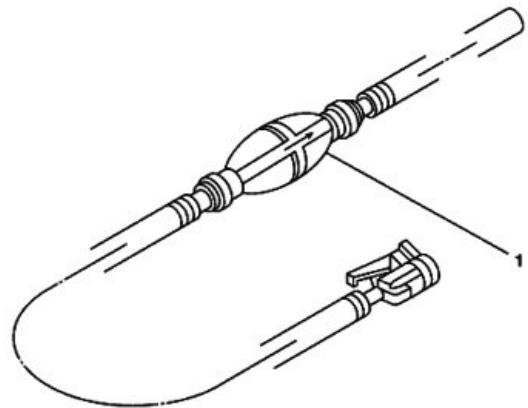
Fuel



Ref	Part	
32	68V244950000 Shaft	Buy now
33	916092501400 Pin, Spring	Buy now
34	9020108M1200 Washer plate (682)	Buy now
35	67F244910000 Bracket, fuel pump	Buy now
36	901190723500 Bolt, with washer	Buy now
37	918090800600 Pin, dowel	Buy now
38	67F281000000 Tool kit	Buy now

Fuel 2

Ref	Part	
1	6YK243064200 Fuel pipe comp. 1	Buy now

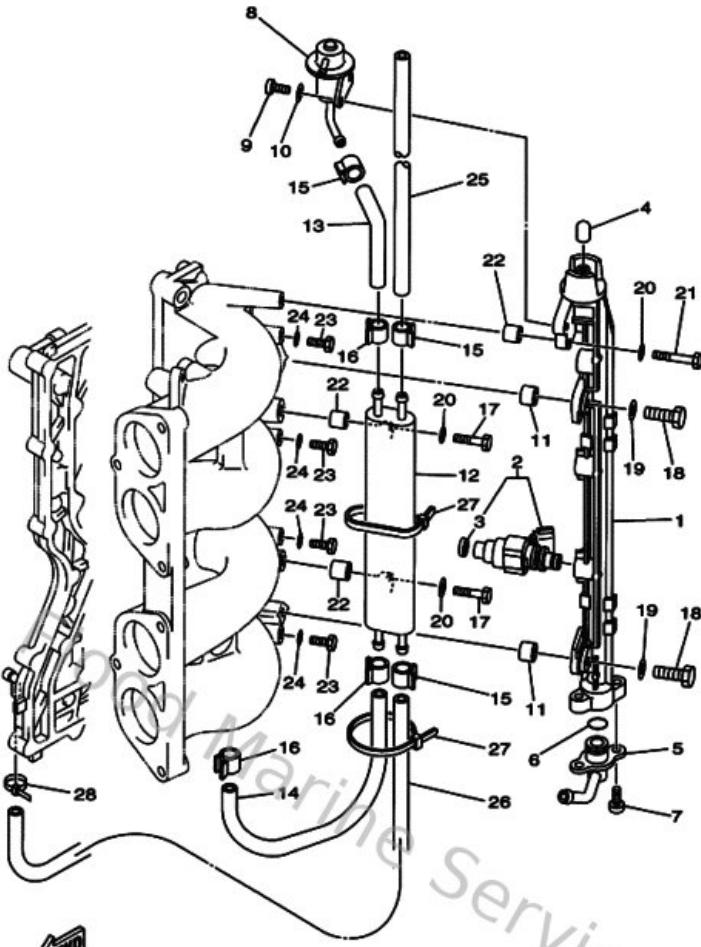


Flood Marine Services



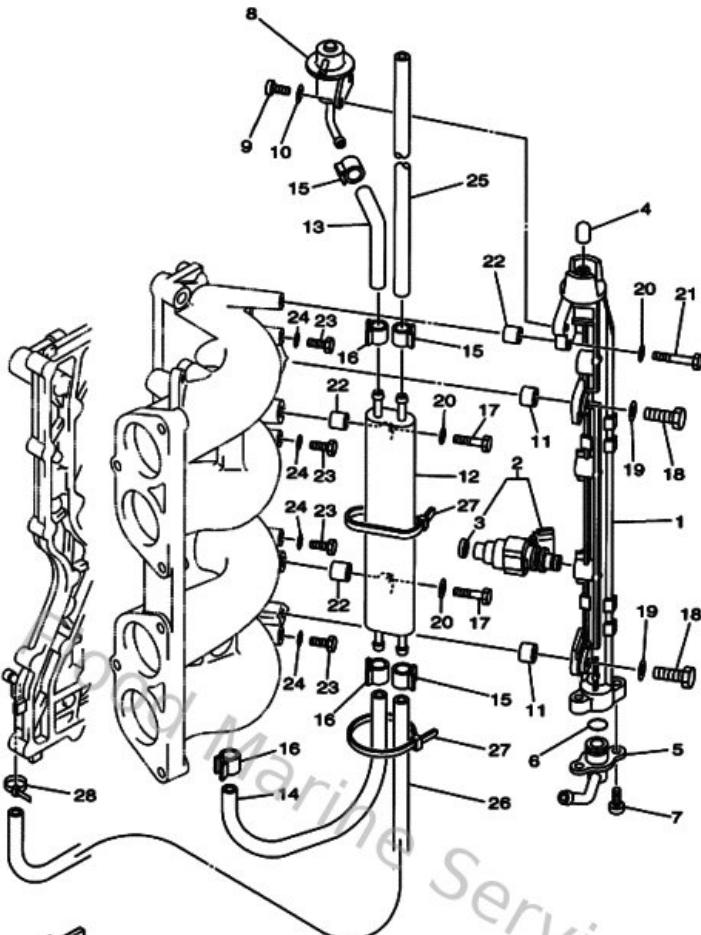
68F0300-0140

Fuel Injection Nozzle



Ref	Part	
1	68V131600000 Delivery pipe assembly 1	Buy now
2	68V8A3600000 Injector unit	Buy now
3	68V137660000 Rubber, injector	Buy now
4	68V142250000 Cap	Buy now
5	68V134350000 Nipple	Buy now
6	68V143970000 O-ring	Buy now
7	68V811470000 Screw 3	Buy now
8	68V139060100 Regulator, pressure (with o-ri	Buy now
9	68V145650000 Screw	Buy now
10	68V143560000 Washer, spring	Buy now
11	68V142640000 Collar	Buy now
12	68V218410000 Cooler	Buy now
13	68V139710000 Pipe Fuel 1	Buy now
14	68V139720000 Pipe, fuel 2	Buy now
15	68V245190000 Clip	Buy now

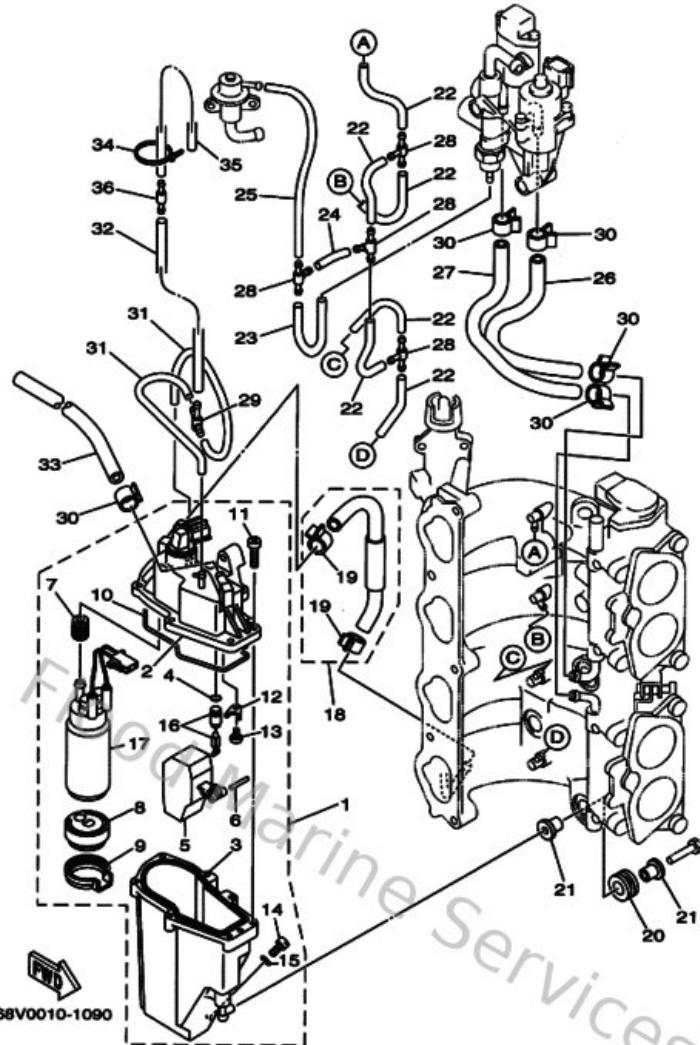
Fuel Injection Nozzle



68V0010-1080

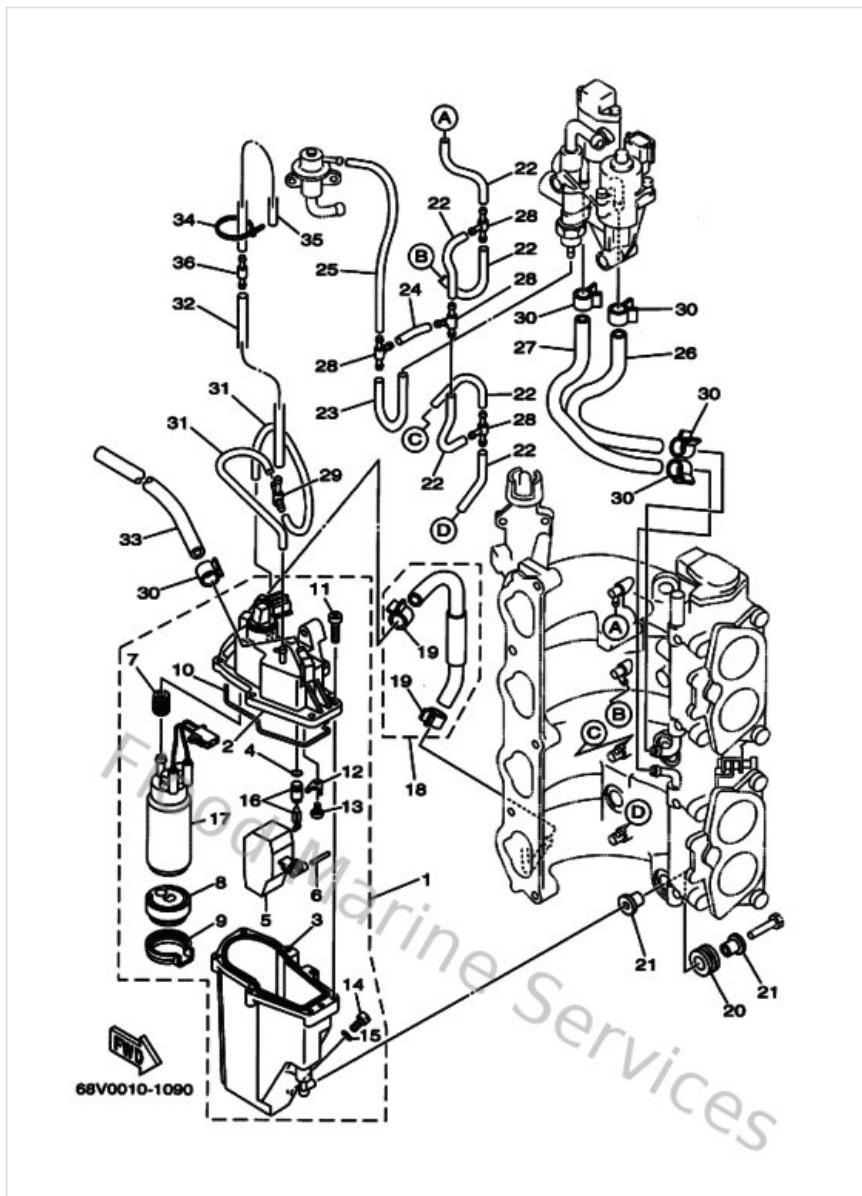
Ref	Part	
16	68V2411M0000 Clip	Buy now
17	68V147770000 Bolt	Buy now
18	68V144280000 Bolt	Buy now
19	68V144750000 Washer	Buy now
20	68V143570000 Washer, plain	Buy now
21	68V144460000 Bolt	Buy now
22	68V142650000 Collar	Buy now
23	970850601000 Bolt	Buy now
24	904300601400 Gasket 256113960000	Buy now
25	68V2247A0000 Hose 1	Buy now
26	68V2247B0000 Hose 2	Buy now
27	68V2481H0000 Clamp	Buy now
28	9046511M1000 Clamp	Buy now

Fuel Injection Pump



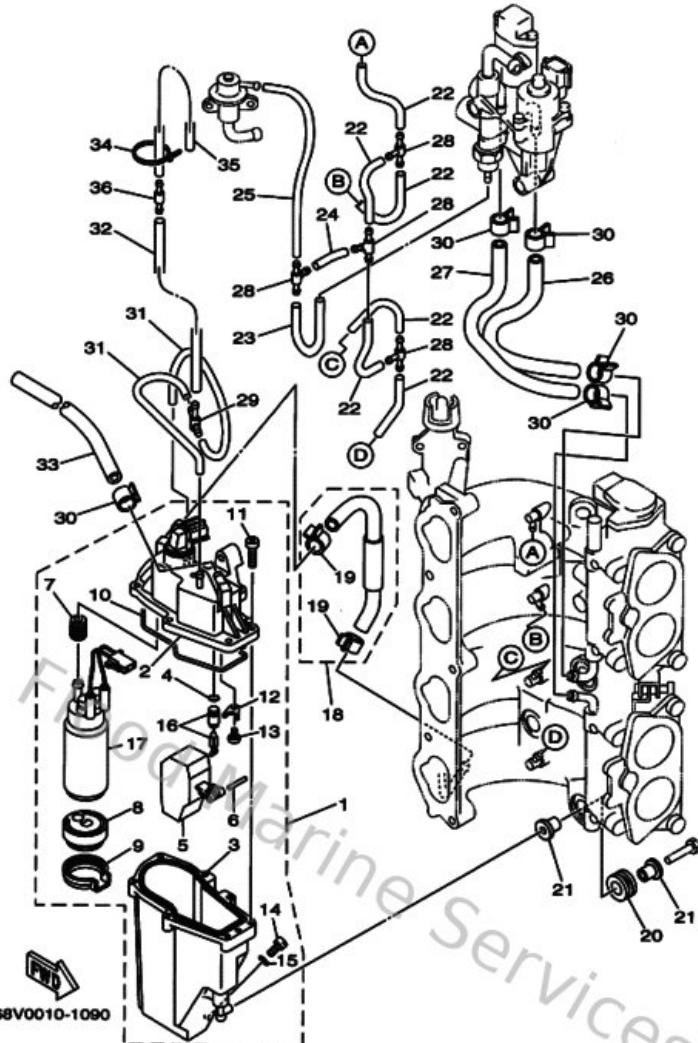
Ref	Part	
1	68V141800000 Float chamber assembly	Buy now
2	68V141820000 Cover, Float Chamber	Buy now
3	68V141810000 Body, float chamber 1	Buy now
4	68V137690000 O-ring	Buy now
5	68V149850000 Float	Buy now
6	68V143860000 Pin, float	Buy now
7	68V137810000 Damper, pump	Buy now
8	68V139150000 Filter	Buy now
9	68V137840000 Cover, pump	Buy now
10	68V149840000 Gasket, float chamber	Buy now
11	68V145670000 Screw	Buy now
12	68V142550000 Plate, valve seat	Buy now
13	68V145920000 Screw	Buy now
14	68V141910000 Plug, drain	Buy now
15	68V141260000 Washer	Buy now

Fuel Injection Pump



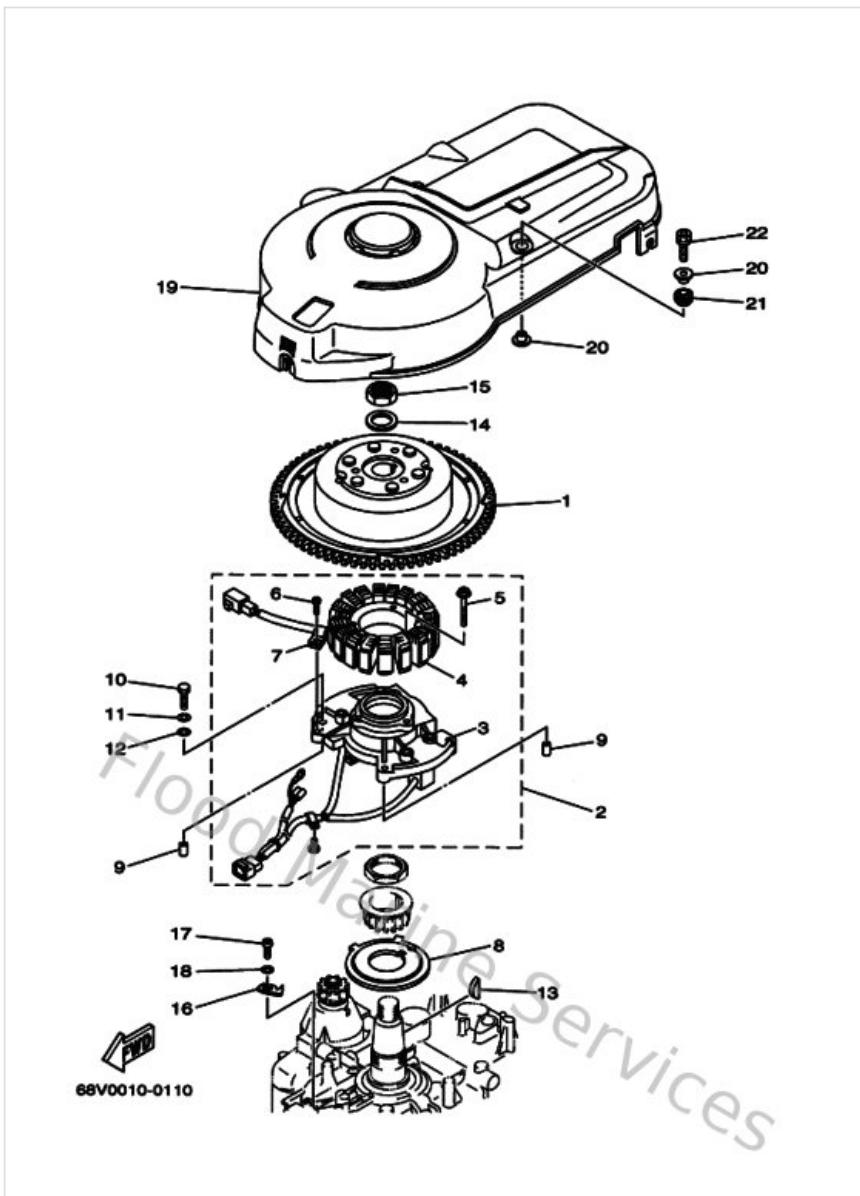
Ref	Part	
16	68V145460000 Valve, needle	Buy now
17	68V139070000 Fuel pump comp.	Buy now
18	68V148072000 CRANKCASE assembly	Buy now
19	68V243870000 Clip	Buy now
20	68V135930000 Damper	Buy now
21	68V137160000 Collar	Buy now
22	68V135420000 Hose, vacuum sensing 1	Buy now
23	68V135330000 Hose, vacuum sensing 4	Buy now
24	68V135440000 Hose Vacuum Sensing 2	Buy now
25	68V135320000 Hose, vacuum sensing 3	Buy now
26	68V135450000 Hose 1	Buy now
27	68V135460000 Hose 2	Buy now
28	68V243770000 Pipe, joint 1	Buy now
29	68V243790000 Pipe, joint 4	Buy now
30	68V135770000 Clip	Buy now

Fuel Injection Pump



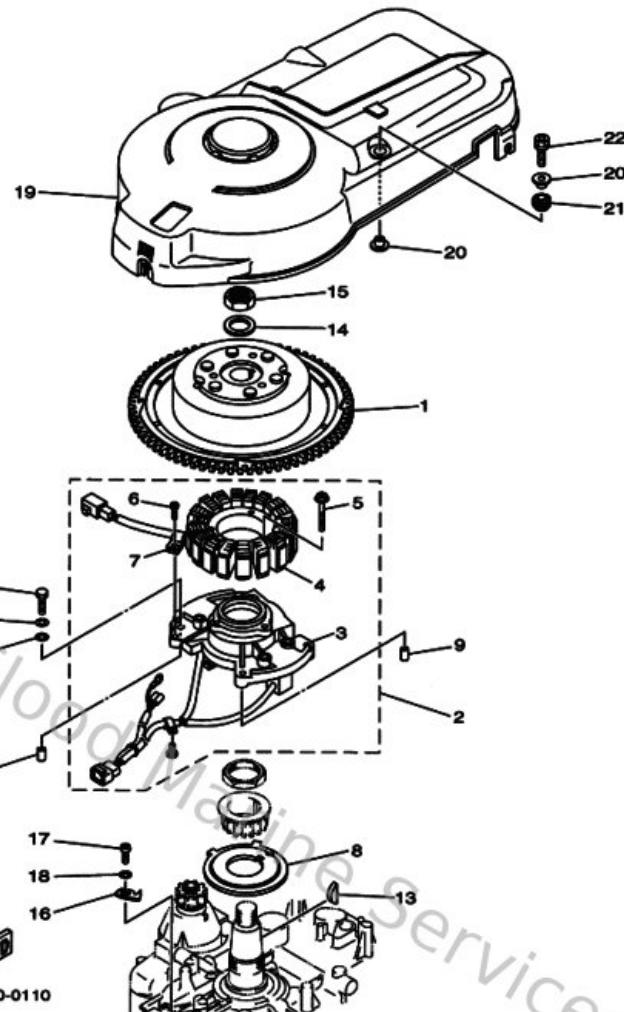
Ref	Part	
31	68V135340000 Hose, vacuum sensing 5	Buy now
32	68V135470100 Hose 3	Buy now
33	68V142940000 Hose	Buy now
34	68V2417H0000 Clamp 1	Buy now
35	68V135350000 Hose, vacuum sensing 5	Buy now
36	68V134900100 Relief Valve assembly	Buy now

Generator



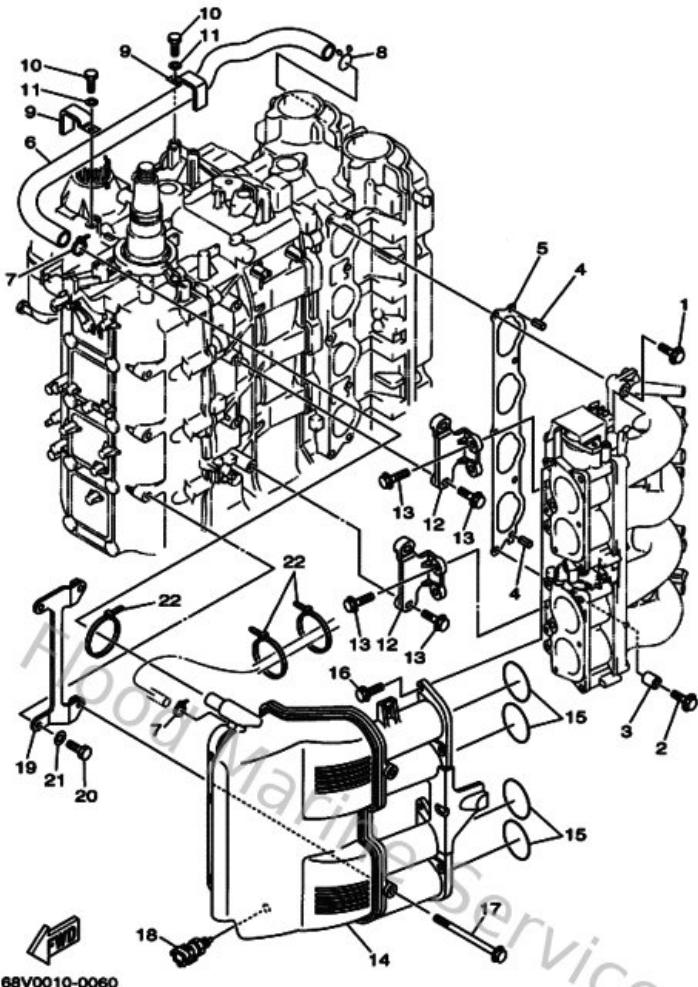
Ref	Part	
1	68V814500000 Rotor assembly	Buy now
2	68V814600000 Base assembly	Buy now
3	68V855800000 Coil, pulser	Buy now
4	68V814100000 Stator assembly	Buy now
5	63D813452000 Screw, pan	Buy now
6	985170401200 Screw, pan head	Buy now
7	445813282000 Clamp, read	Buy now
8	68V816730000 Rotor	Buy now
9	995300801200 Pin, dowel(6g8)	Buy now
10	970950603000 Bolt(jf7)	Buy now
11	929950610000 Washer(6a1)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9028004M0800 Key, woodruff	Buy now
14	9020125M0200 Washer, plate(61a)	Buy now
15	9017024M2200 Nut(61a)	Buy now

Generator



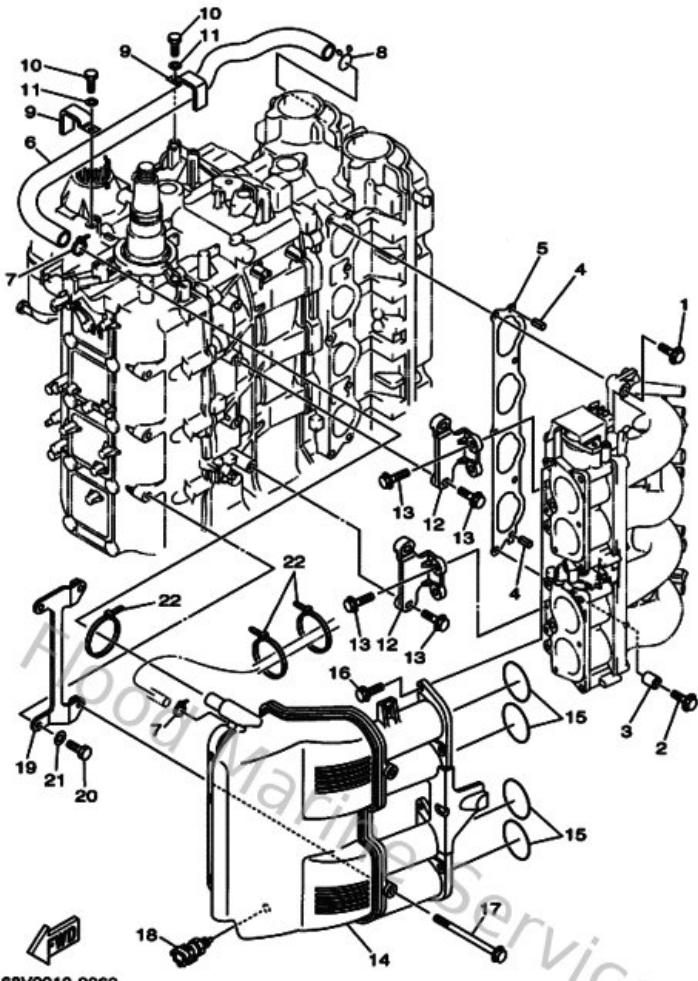
Ref	Part	
16	67F813320000 Plate, timing	Buy now
17	979850621000 Screw pan head	Buy now
18	929950660000 Washer, plain (646)	Buy now
19	67F813370100 Cover, flywheel	Buy now
20	9038706M7100 Collar (6g8)	Buy now
21	9048015M3100 Grommet (6g1)	Buy now
22	9011906M9200 Bolt, with washer	Buy now

Intake



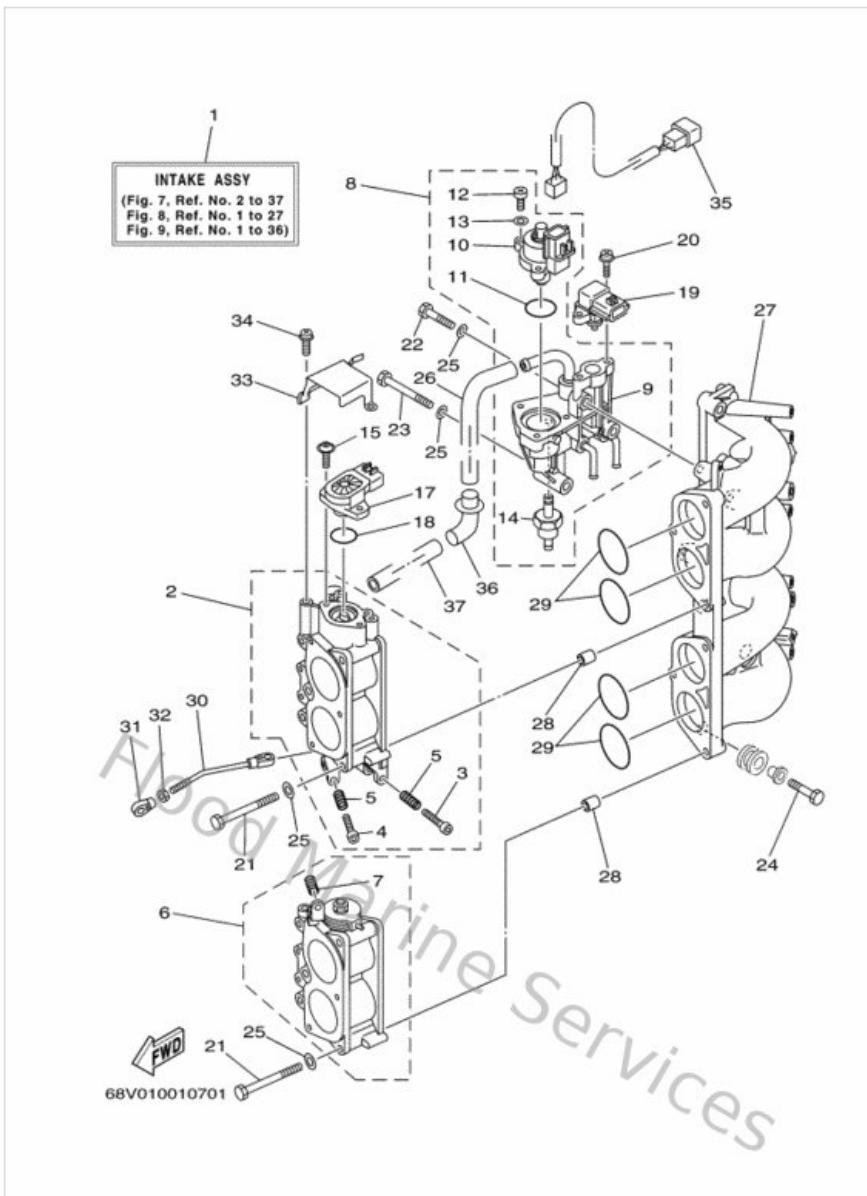
Ref	Part	
1	975750854000 Bolt, hexagon w/w deep recess	Buy now
2	9011908M6800 Bolt, with washer	Buy now
3	9038708M3200 Collar	Buy now
4	916905001400 Pin, spring (647)	Buy now
5	68V136450000 Gasket, manifold 1	Buy now
6	67F153730000 Pipe, breather	Buy now
7	904651009800 Clamp	Buy now
8	9046720M1500 Clip	Buy now
9	9046512M0300 Clamp, cord (688)	Buy now
10	970950601200 Bolt(gh1)	Buy now
11	929950660000 Washer, plain (646)	Buy now
12	68V142910000 Bracket 1	Buy now
13	9011906M4900 Bolt, with washer	Buy now
14	68V144400000 Silencer assembly Intake	Buy now
15	9321048MJ900 O-ring	Buy now

Intake



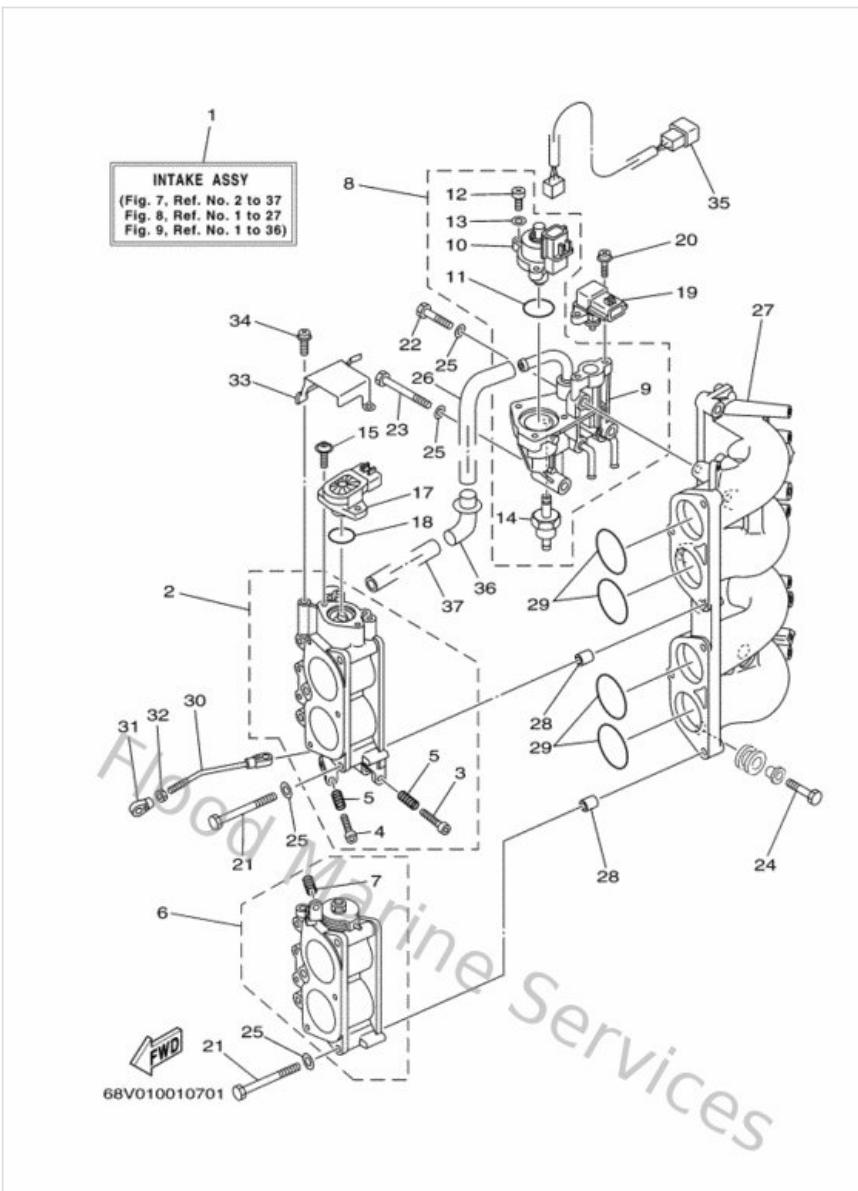
Ref	Part	
16	9011906M8200 Bolt, with washer	Buy now
17	9011906ME100 Bolt, with washer	Buy now
18	65L858860000 Thermosensor	Buy now
19	68V142920000 Bracket 2	Buy now
20	970950802000 Bolt, hexagon	Buy now
21	929950860000 Washer, plain (663)	Buy now
22	9046513M1800 Clamp	Buy now

Intake 1



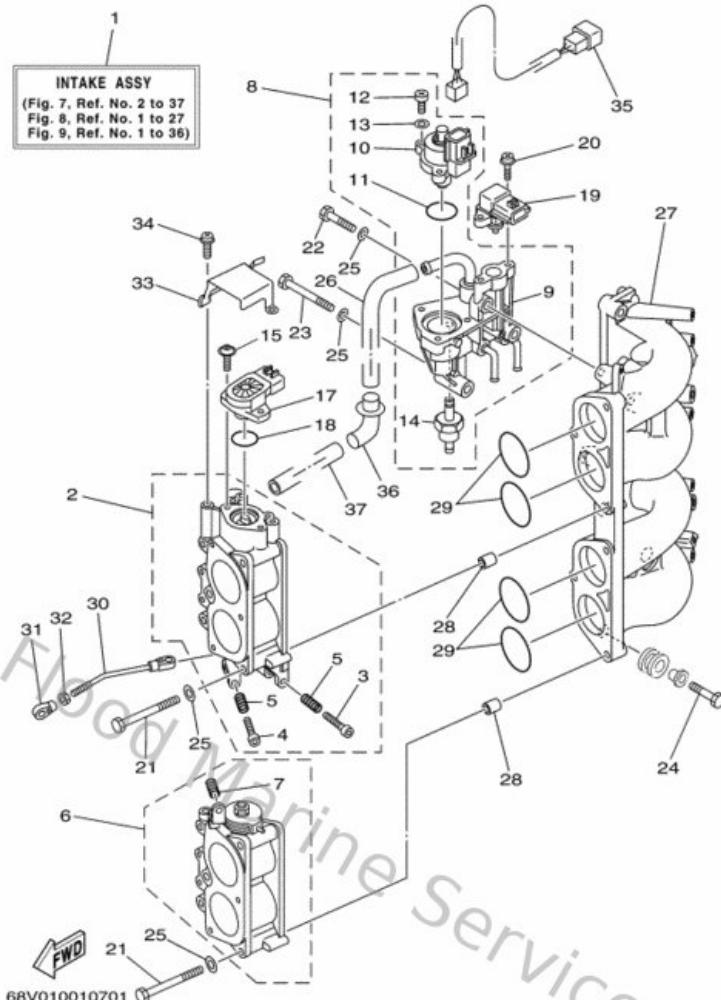
Ref	Part	
1	68V142000100 Intake assembly	Buy now
2	68V137510100 Body, Throttle 1	Buy now
3	68V143230000 Screw, air adjusting	Buy now
4	68V143210000 Screw, throttle	Buy now
5	68V143310000 Spring, throttle valve	Buy now
6	68V137520100 Body, throttle 2	Buy now
8	68V131050000 Control valve assembly	Buy now
9	68V149600000 Body assembly	Buy now
10	68V1312A0000 Valve, control	Buy now
11	68V134730000 O-ring	Buy now
12	68V811460000 Screw 2	Buy now
13	68V811620000 Washer Plain	Buy now
14	68V145110000 Filter assembly	Buy now
15	68V811450100 Screw 1	Buy now
17	68V858850000 Throttle sensor assembly	Buy now

Intake 1



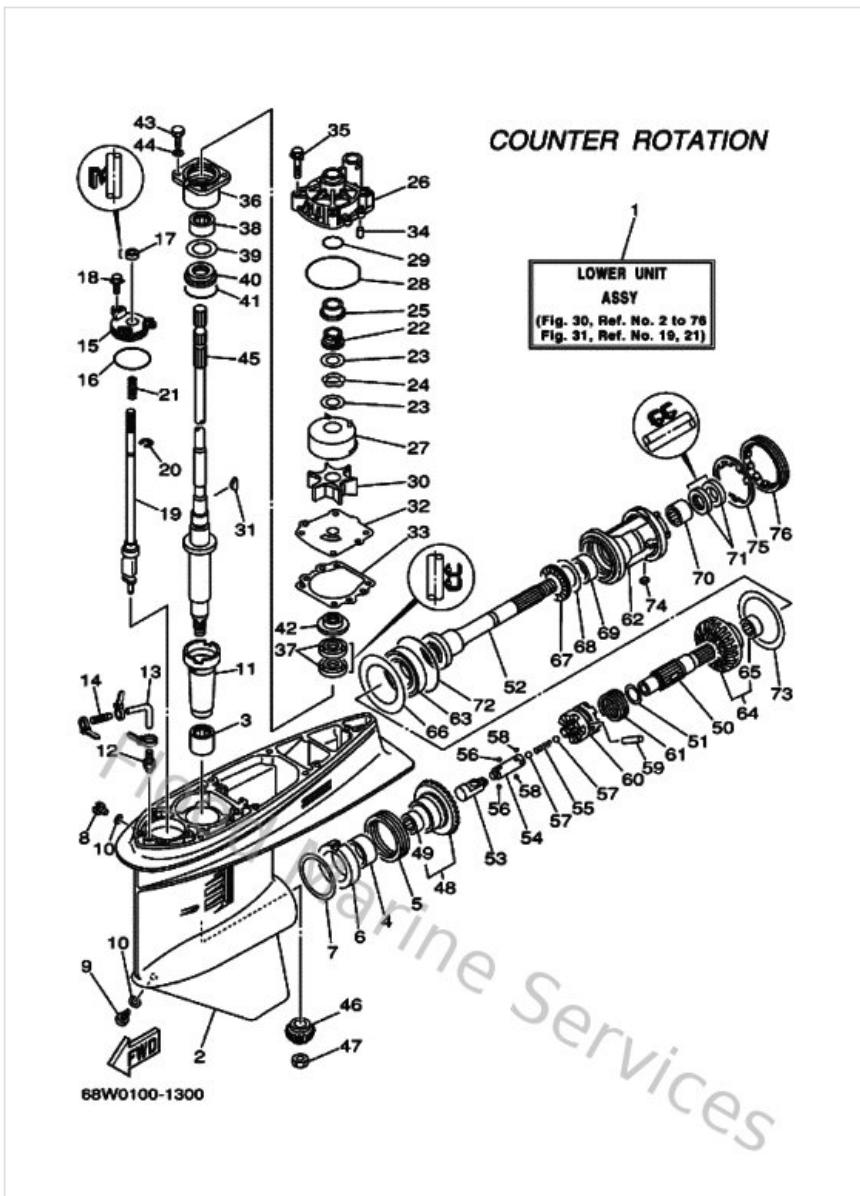
Ref	Part	
18	68V8182L0000 O-ring 1	Buy now
19	68V82380000 Sensor, pressure	Buy now
20	68V811470000 Screw 3	Buy now
21	68V144960000 Bolt	Buy now
22	68V135740000 Bolt 2	Buy now
23	68V153730000 Pipe, breather	Buy now
24	68V147770000 Bolt	Buy now
25	68V144750000 Washer	Buy now
26	68V144191000 Pipe	Buy now
27	68V136410094 Manifold 1	Buy now
28	995301011400 Pin, dowel(3vd)	Buy now
29	9321048MG800 O-ring	Buy now
30	68V412370000 Joint, link	Buy now
31	6H4412370000 Joint, link	Buy now
32	953800570000 Nut (656)	Buy now

Intake 1



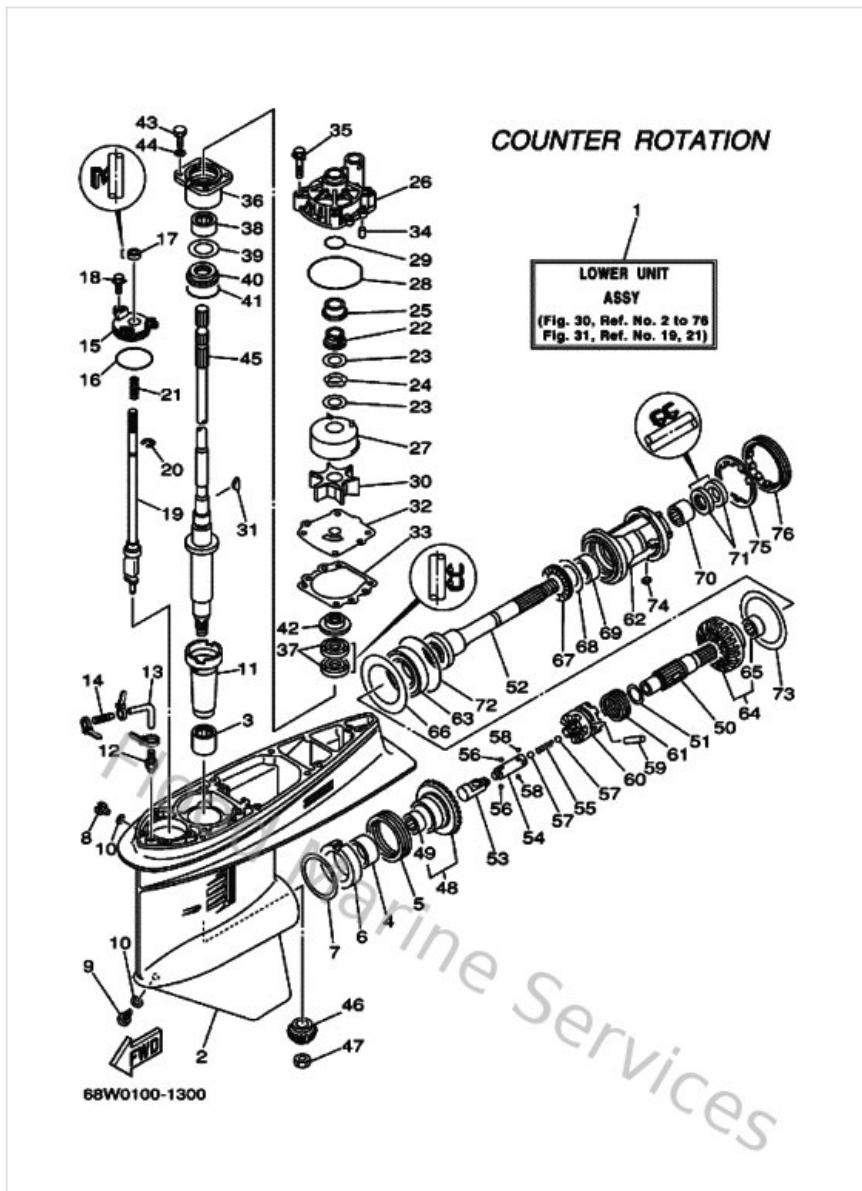
Ref	Part	
33	68V1441L0000 Bracket 1	Buy now
34	68V811450000 Screw 1	Buy now
35	68V8259N0000 Wire Harness assembly 3	Buy now
36	68V144530000 Joint, air cleaner 1	Buy now
37	68V1441J0000 Pipe, silencer	Buy now

Lower Casing & Drive 3



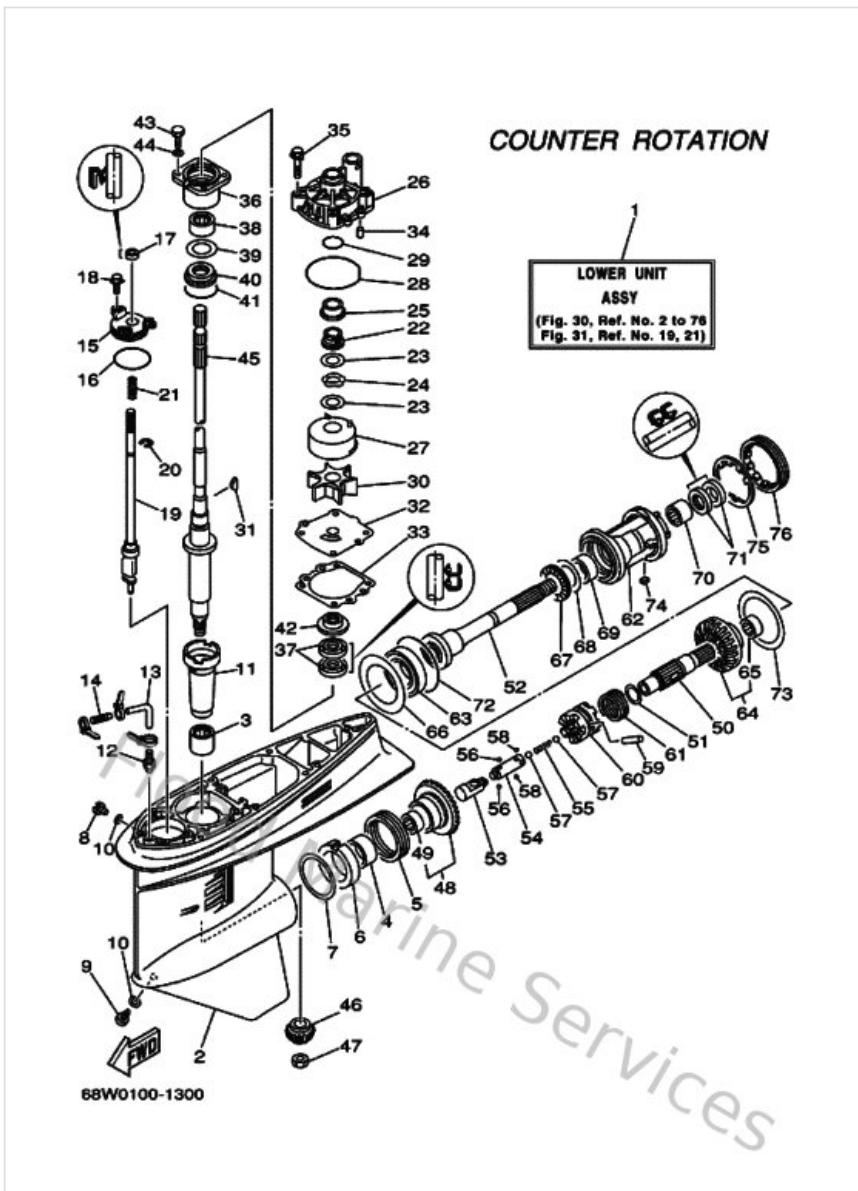
Ref	Part	
1	68W45300308D Lower Unit assembly	Buy now
2	6E545301048D Casing, lower	Buy now
3	93315628U900 Brg,cyl-cal roller (6e5)	Buy now
4	93315345W000 Bearing, cylindrical(6l6)	Buy now
5	93341360U800 Bearing, thrust (6l6)	Buy now
6	6L6455380000 Spacer, 1	Buy now
7	6E5455676000 Shim (t:0.50mm)	Buy now
8	9034008M0400 Plug, straight screw	Buy now
9	688453411000 Plug, drain	Buy now
10	904300802000 Gasket	Buy now
11	6E5455360000 Sleeve, drive shaft	Buy now
12	6E5453780000 Nipple, hose	Buy now
13	9044507MF200 Hose (I250)	Buy now
14	6E5835581000 End, nipple	Buy now
15	6E5453210000 Plate	Buy now

Lower Casing & Drive 3



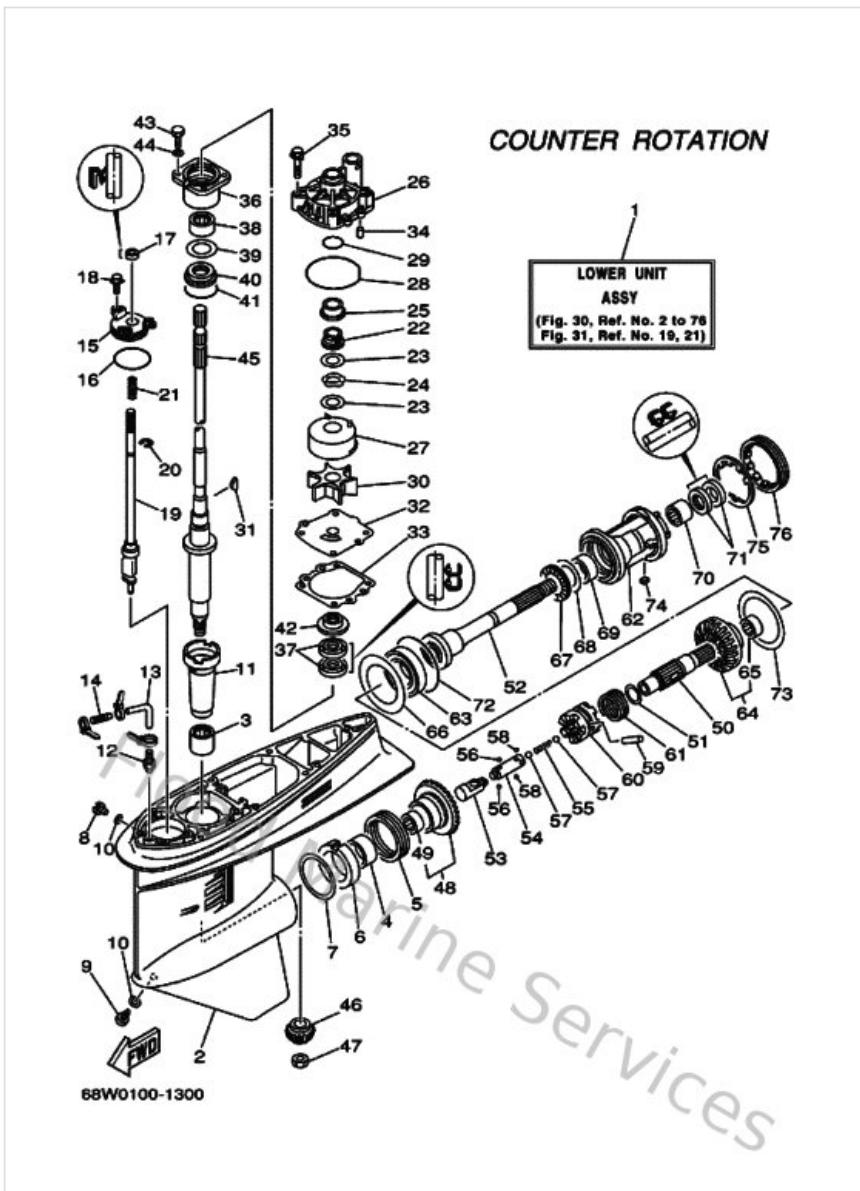
Ref	Part	
16	932105867700 O-ring(47x)	Buy now
17	931060901400 Oil seal	Buy now
18	9011906M1000 Bolt, with washer	Buy now
19	6E5441500200 Shift cam assembly	Buy now
20	934300800600 Circlip(2r6)	Buy now
21	9050111M1000 Spring, compression (663)	Buy now
22	61A455380000 Spacer, 1	Buy now
23	9020122M0100 Washer, plate(61a)	Buy now
24	9020622M1900 Washer, wave(61a)	Buy now
25	61A455270000 Collar, drive shaft	Buy now
26	61A443110100 Housing, water pump	Buy now
27	61A443220200 Insert, cartridge	Buy now
28	9321086M3800 O-ring (6e5)	Buy now
29	932103716000 O-ring (6g8)	Buy now
30	6E5443520100 Impeller	Buy now

Lower Casing & Drive 3



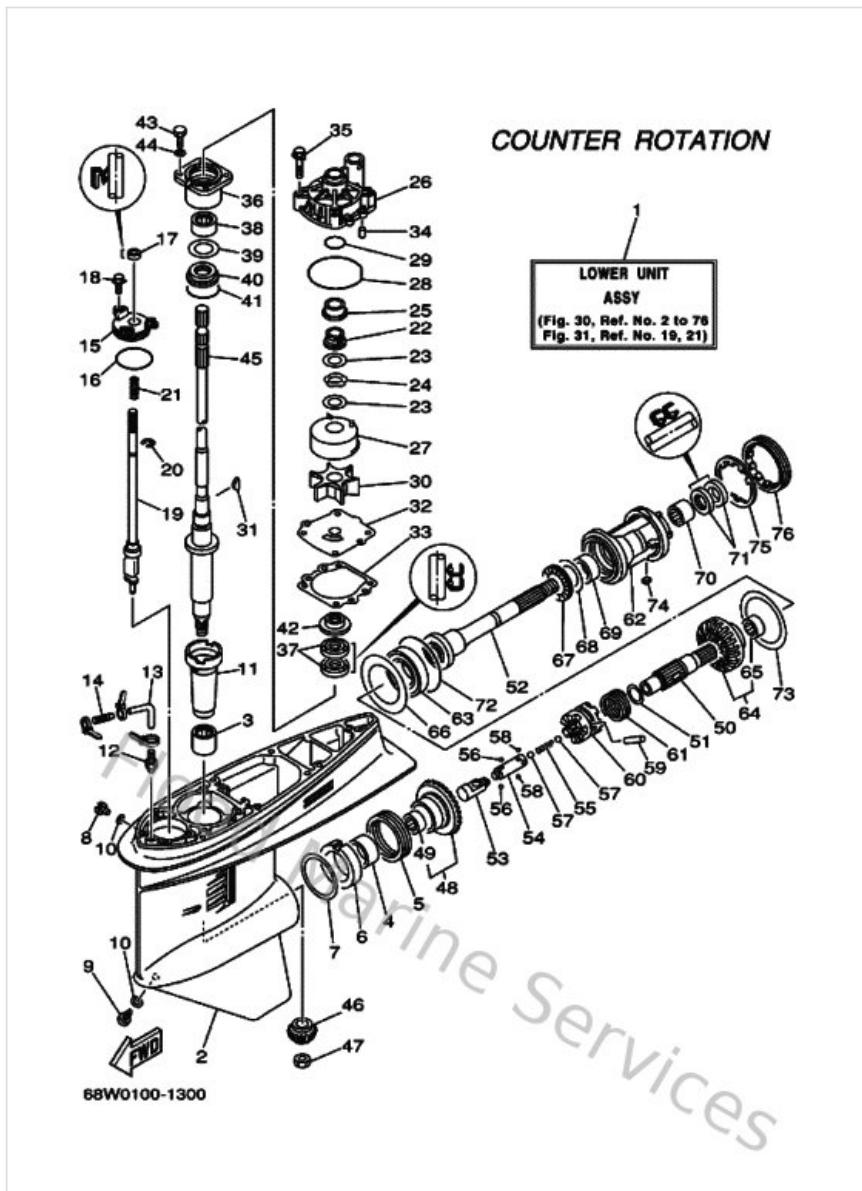
Ref	Part	
31	9028004M0500 Key, woodruff (6e5)	Buy now
32	6E5443230000 Outer plate, cartridge	Buy now
33	6E544315A000 Gasket,water pump	Buy now
34	936061201900 Pin, dowel (614)	Buy now
35	9011908M1400 Bolt, with washer	Buy now
36	6E5453310094 Housing, bearing	Buy now
37	9310128M1600 Oil seal (6e5)	Buy now
38	93315430V500 Bearing, cylindrical(6k0)	Buy now
39	6E5455876000 Shim (t:0.50mm)	Buy now
40	93341930V200 Bearing, thrust(64d)	Buy now
41	9321055M1400 O-ring (70e)	Buy now
42	6E5453440000 Cover, oil seal	Buy now
43	970950802500 Bolt (62g)	Buy now
44	929950860000 Washer, plain (663)	Buy now
45	68V455013000 Drive shaft comp.	Buy now

Lower Casing & Drive 3



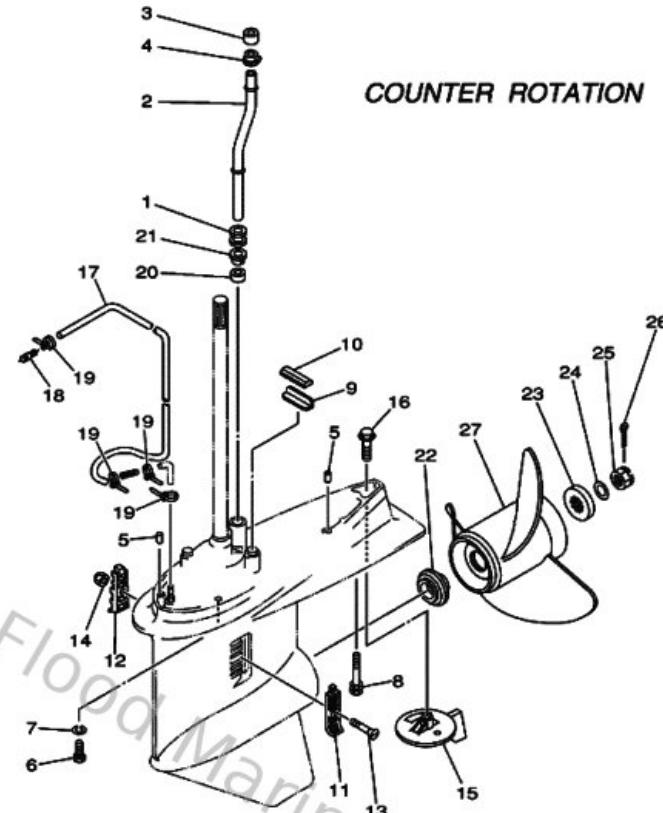
Ref	Part	
46	68V455510000 Pinion	Buy now
47	9017016M0100 Nut, hexagon (688)	Buy now
48	68W455600000 Gear	Buy now
49	93315425U700 Brg,cyl-cal roller (6e5)	Buy now
50	6K1456110000 Shaft, Propeller	Buy now
51	9020126M0000 Washer, plate(6k0)	Buy now
52	6L6456112000 Shaft, Propeller	Buy now
53	6E5456410200 Shifter	Buy now
54	6E5456340100 Slide, shift	Buy now
55	9050116M3700 Spring (6g5)	Buy now
56	935073200900 Ball (12r)	Buy now
57	935113202700 Ball (498)	Buy now
58	935031600300 Ball	Buy now
59	9025008M0700 Pin, straight (6g5)	Buy now
60	68V456310000 Clutch, dog	Buy now

Lower Casing & Drive 3



Ref	Part	
61	6E545630100 Ring, cross pin	Buy now
62	6L6453320094 Housing, bearing	Buy now
63	93332000V700 Bearing(6l6)	Buy now
64	68W455700000 Gear	Buy now
66	6L6455760000 Washer, thrust	Buy now
67	93341440U500 Bearing, thrust (6k0)	Buy now
68	6K1455786000 Shim (t:0.50mm)	Buy now
69	93315440V600 Bearing, cylindrical(6k0)	Buy now
70	93317330U500 Bearing	Buy now
71	9310130M1700 Oil seal (6e5)	Buy now
72	9321086M3900 O-ring (6e5)	Buy now
73	6L6455776000 Shim (t:0.50mm)	Buy now
74	902820401000 Key, strait(663)	Buy now
75	688453830200 Washer, claw	Buy now
76	688453840000 Nut	Buy now

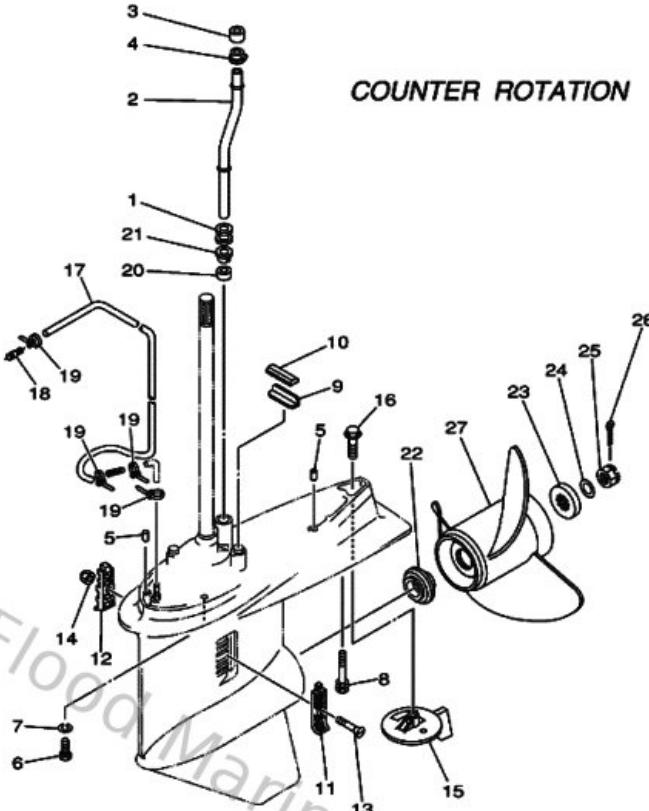
Lower Casing & Drive 4



68W0100-1310

Ref	Part	
1	6E5443660000 Damper, water seal 2	Buy now
2	68V443613000 Tube, water 1	Buy now
3	6E5443650000 Damper, water seal 1	Buy now
4	6E5443120000 Cover, water pump housing	Buy now
5	9360812M0500 Pin, dowel b (6e5)	Buy now
6	970751004500 Bolt(64d)	Buy now
7	929951010000 Ybs67-10 washer, spring	Buy now
8	9011910M8900 Bolt, with washer	Buy now
9	663453760000 Guide, seal damper	Buy now
10	688453750000 Damper, seal 2	Buy now
11	688452140200 Cover, water inlet	Buy now
12	688452150200 Cover, water inlet	Buy now
13	9015205M0700 Screw, countersunk	Buy now
14	901850590400 Nut nylon (sus)(ex4)	Buy now
15	6L6453710000 Tab-trim	Buy now

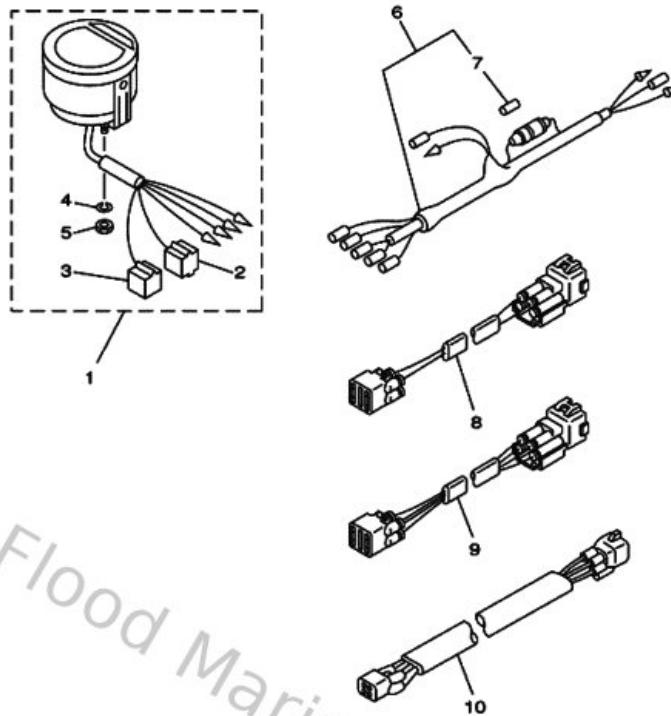
Lower Casing & Drive 4




68W0100-1310

Ref	Part	
16	9010510M0000 Bolt, hexagon (663)	Buy now
17	90445070G600 Hose (l1700)	Buy now
18	6E5835580000 End, nipple	Buy now
19	9046511M1000 Clamp	Buy now
22	6E5459870100 Spacer 1	Buy now
23	688459970100 Spacer 2	Buy now
24	929901820000 Washer (6e5)	Buy now
25	9017118M0400 Nut, castle (6e5)	Buy now
26	914904003000 Pin, cotter (663)	Buy now
27	6L6459300198 Propeller (3x13"x17"-kl)	Buy now

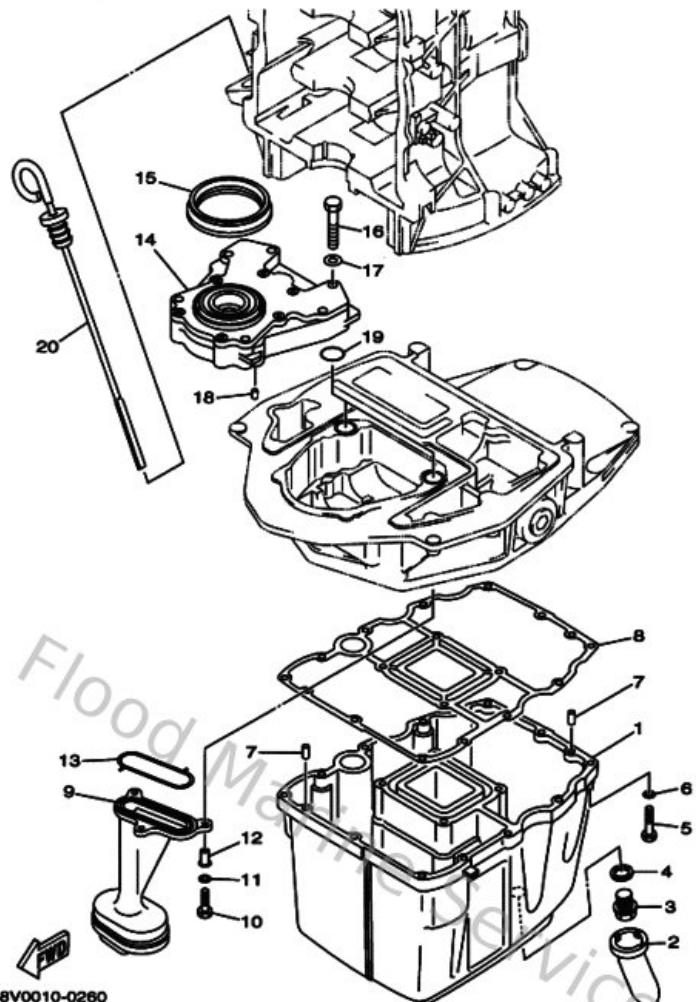
Meter



68V0300-0370

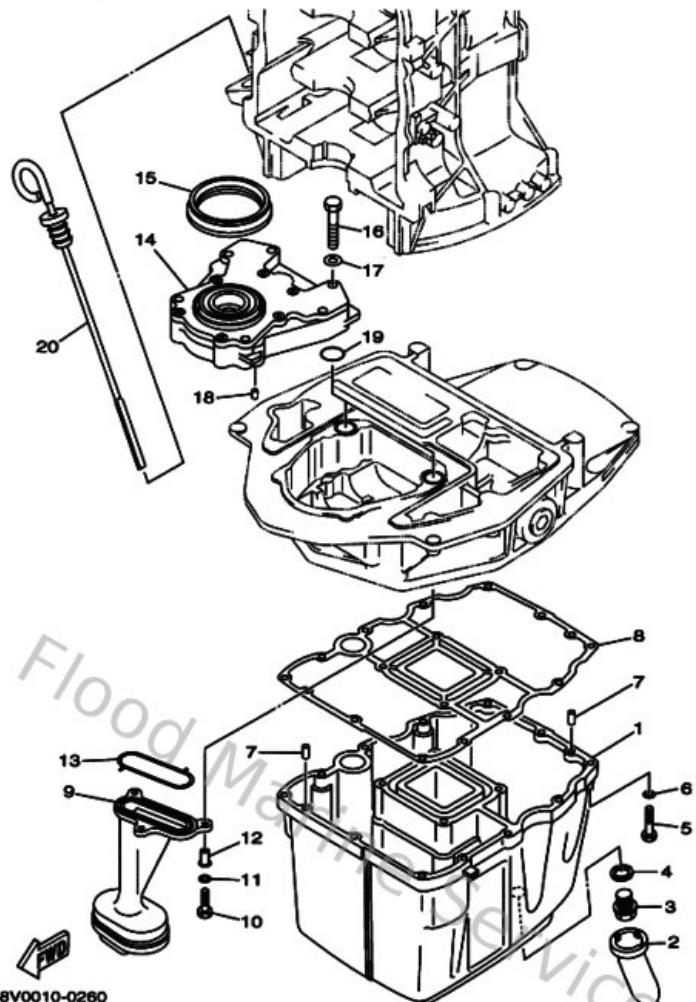
Ref	Part	
1	6Y583500T200 Digital tachometer assembly	Buy now
2	9E4500443300 Housing, connector (m-4-w)	Buy now
3	9E4500453300 Housing, f-4-w(5pcs)	Buy now
4	929900410000 Ybs67-4 washer, spring	Buy now
5	953800460000 Nut,hex	Buy now
6	6Y583553N000 Wire, lead (l=2.5m)	Buy now
7	1E6821510000 Fuse (10a)	Buy now
8	6R3825218000 Wire, lead (for tacho., 8m)	Buy now
9	6R3825538000 Wire, lead	Buy now
10	6R3825533000 Wire, lead	Buy now

Oil Pan



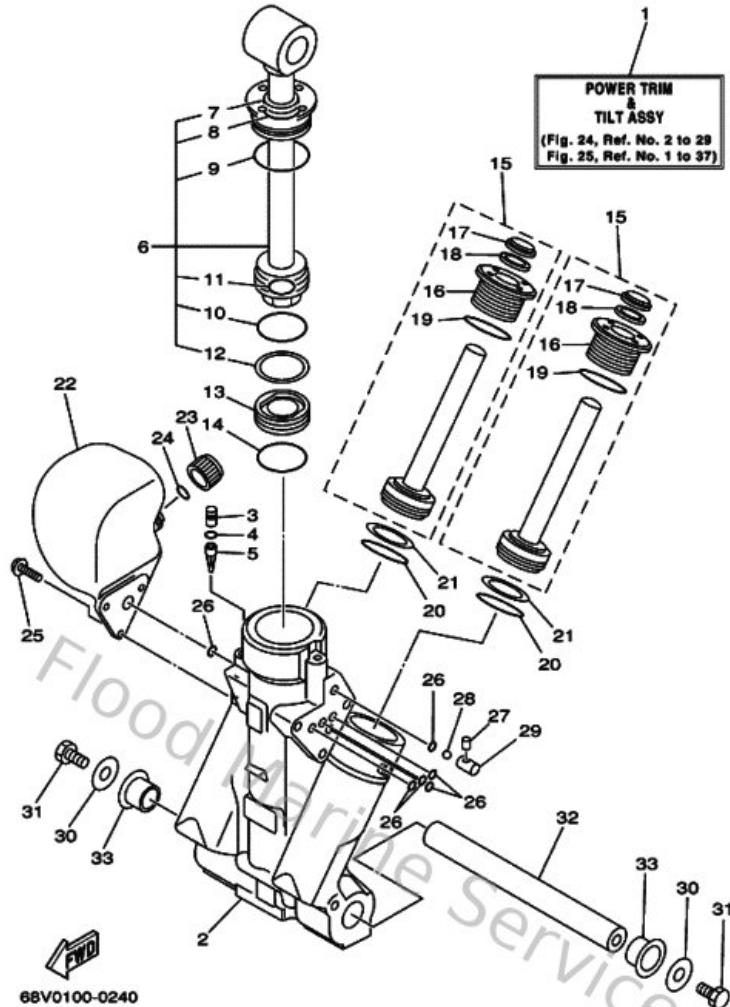
Ref	Part	
1	67F15311005B Oil pan set	Buy now
2	67F153160000 Damper 1	Buy now
3	9034014M0600 Plug, straight screw(62y)	Buy now
4	9043014M0900 Gasket	Buy now
5	9010106M2700 Bolt	Buy now
6	929950660000 Washer, plain (646)	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	67F153120000 Gasket, oil pan	Buy now
9	67F134110000 Strainer, oil	Buy now
10	970170602500 Bolt, hexagon	Buy now
11	929070660000 Washer(6ta)	Buy now
12	9038706M6400 Collar	Buy now
13	67F134150000 Seal, oil strainer	Buy now
14	67F133000000 Oil pump assembly	Buy now
15	67F133380000 Seal	Buy now

Oil Pan



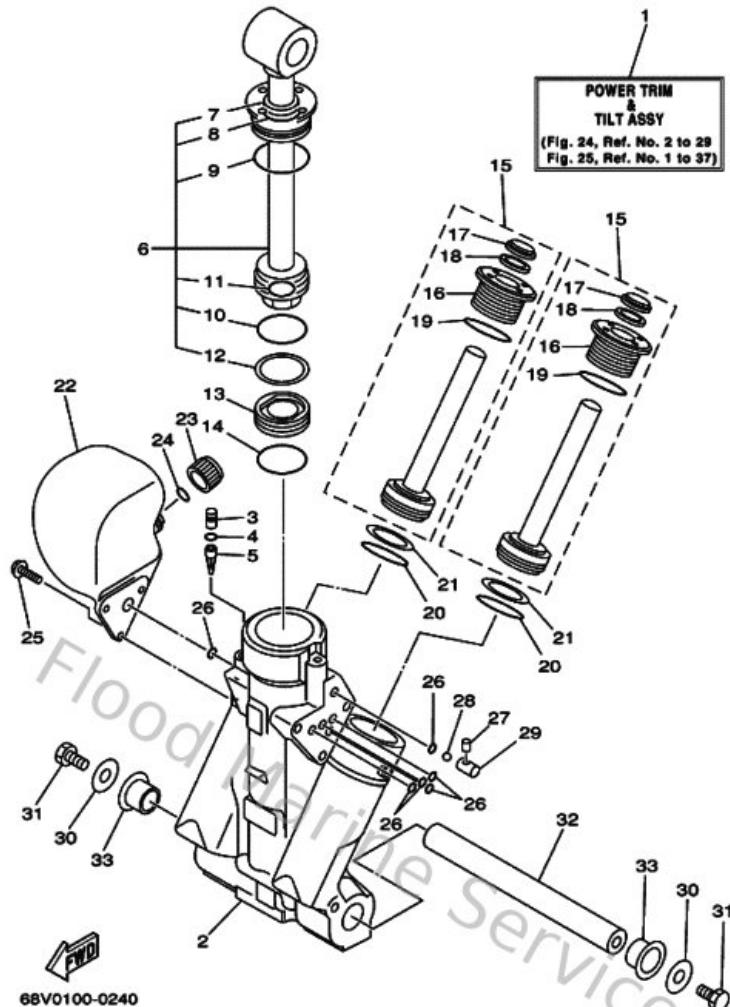
Ref	Part	
16	970800604500 Bolt, hexagon	Buy now
18	9360412M0700 Pin, dowel (688)	Buy now
19	9321019MJ100 O-ring	Buy now
20	68V153620000 Plug, Oil Level	Buy now

Power Trim & Tilt Assy 1



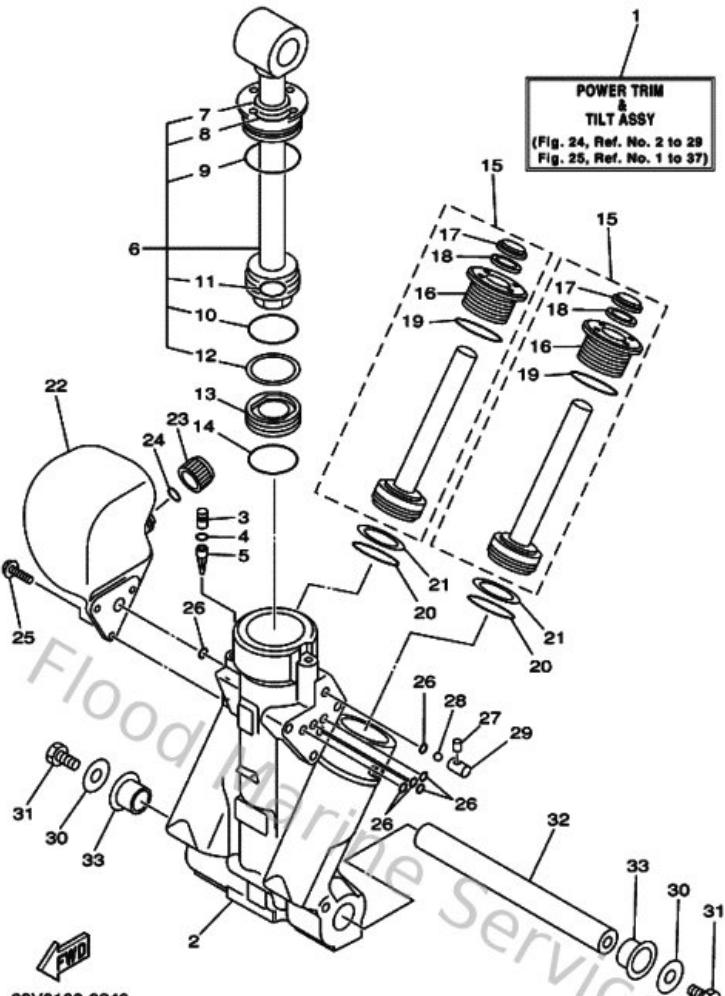
Ref	Part	
1	68V43800004D Power trim & tilt assembly	Buy now
2	64E438250100 Housing Trim & Tilt	Buy now
3	6AW4388J0000 Plug 2	Buy now
4	9321010M7400 O-ring	Buy now
5	64E438170000 Filter 2	Buy now
6	64E438100000 Tilt piston sub assembly	Buy now
7	64E438980000 Seal, dust 2	Buy now
8	64E438670000 O-ring 7	Buy now
9	64E438660000 O-ring 6	Buy now
10	6E5438620000 O-ring 2	Buy now
11	64E438830000 O-ring 10	Buy now
12	6E5438720000 Ring, back-up 2	Buy now
13	6E5438140200 Piston, free	Buy now
15	64E438200000 Trim piston sub assembly	Buy now
16	64E438210800 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



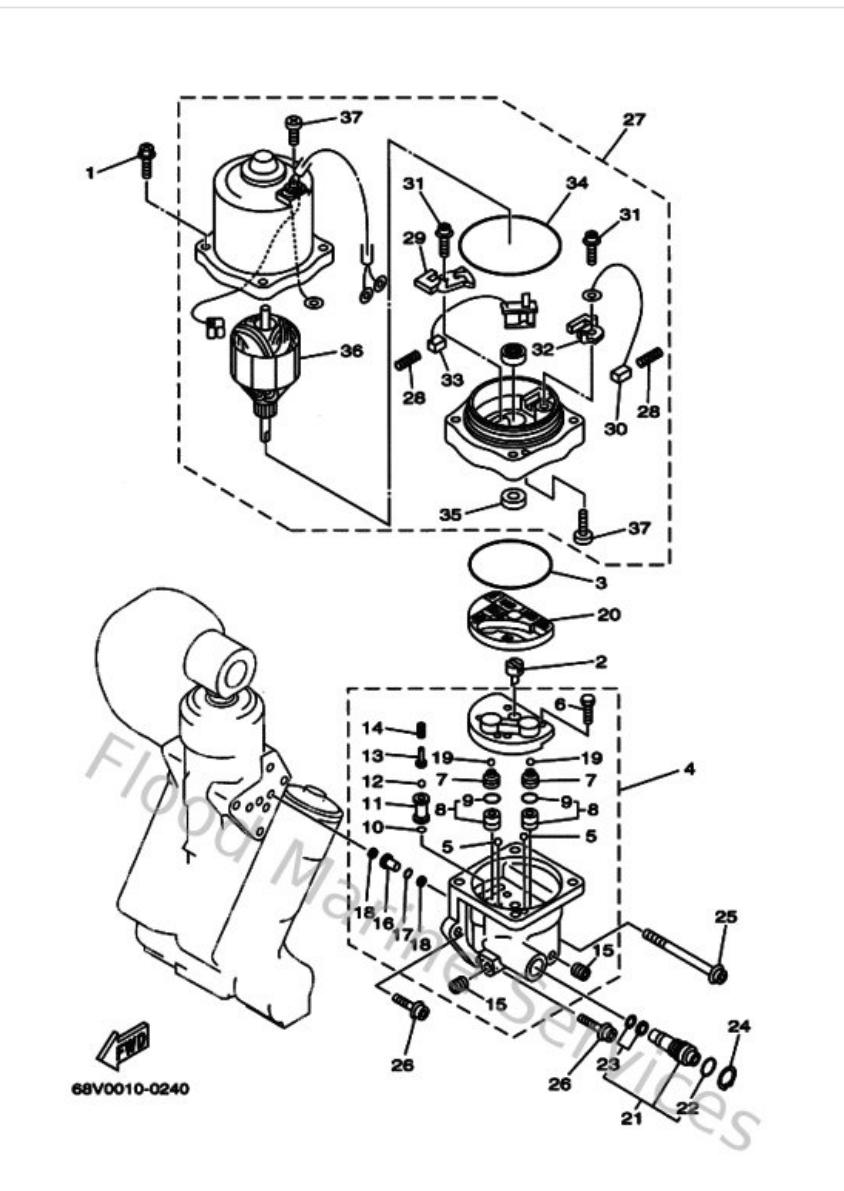
Ref	Part	
17	64E438220000 Seal, trim dust	Buy now
18	64E4384J0000 Seal, trim down	Buy now
19	6G5438640000 O-ring 4	Buy now
20	6E5438640000 O-ring 4	Buy now
21	6E5438740100 Ring, back-up 4	Buy now
22	64E438280100 Body, reservoir	Buy now
23	64E438290000 Plug, reservoir	Buy now
24	64E438970000 O-ring	Buy now
25	64E4388E0100 Bolt ,screw (l:14mm)	Buy now
26	64E438690000 O-ring 9	Buy now
27	64E4381G0000 Pin 1	Buy now
28	6E5438580000 Ball 1	Buy now
29	64E4382G0000 Valve seat	Buy now
30	9020108M1400 Washer, plate	Buy now
31	970800801600 Bolt	Buy now

Power Trim & Tilt Assy 1



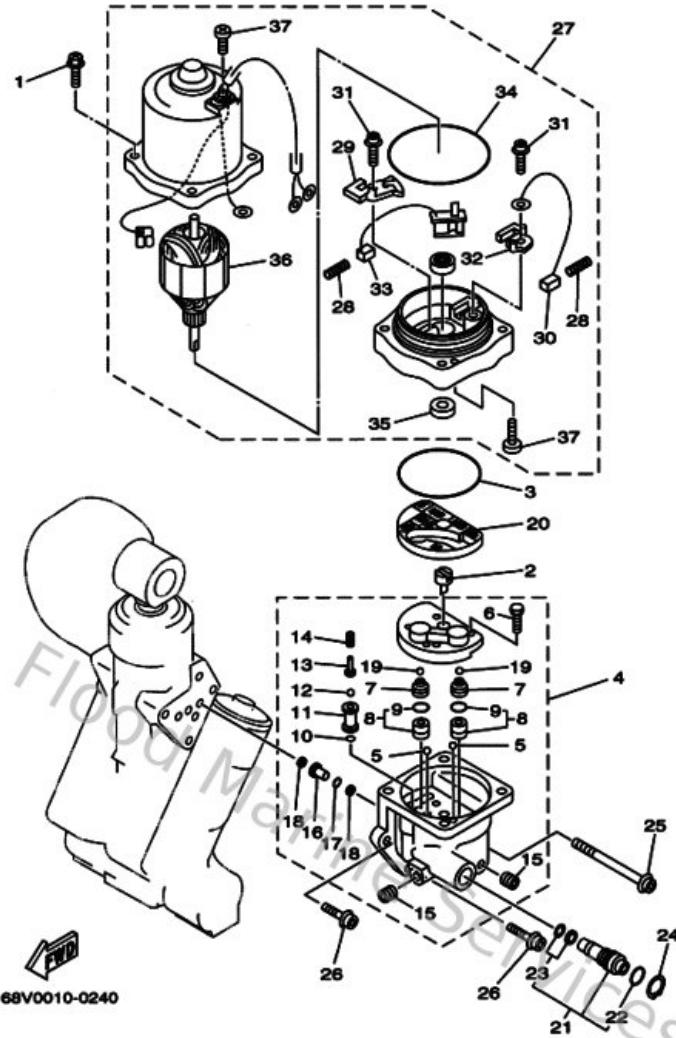
Ref	Part	
32	64E438180100 Lower shock mount pin set	Buy now
33	9038622M9800 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



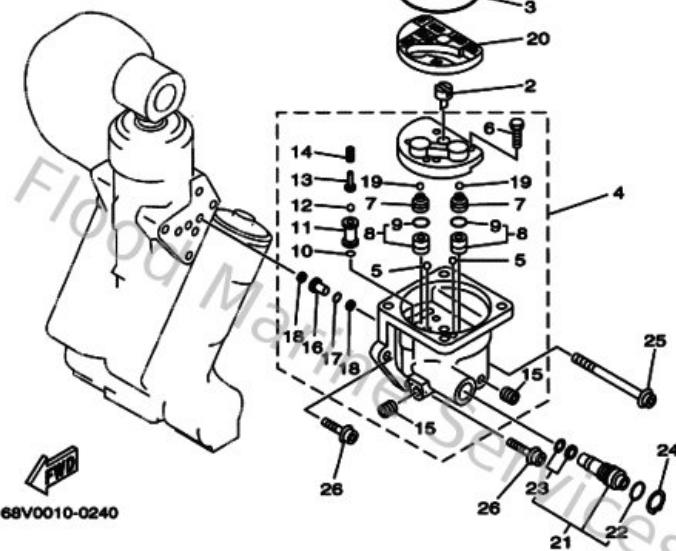
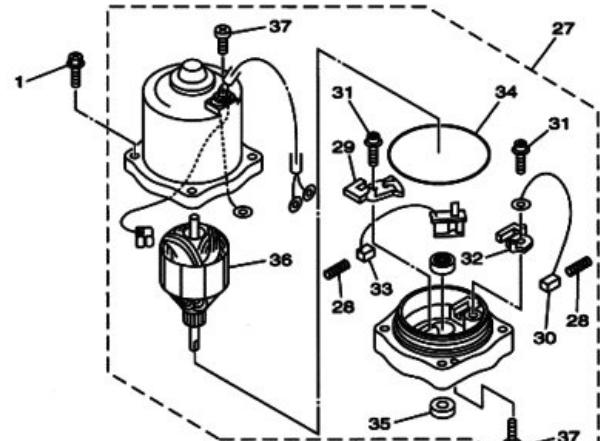
Ref	Part	
1	64E4388E1000 Bolt ,screw (l:34.7mm)	Buy now
2	64E438310000 Connector, shaft	Buy now
3	64E438680000 O-ring 8	Buy now
4	68V438300000 Gear pump assembly	Buy now
5	72X438580000 Ball	Buy now
6	64E438430000 Screw, valve lock	Buy now
7	64E438410000 Piston, shuttle	Buy now
8	64E438020000 Valve sub assembly	Buy now
9	6E5438960000 O-ring	Buy now
10	6G5438630000 O-ring 3	Buy now
11	66Y438510000 Seat, relief valve	Buy now
12	64E438580000 Ball	Buy now
13	64E438590000 Pin, Valve Support	Buy now
14	68V438550000 Spring Up Relief	Buy now
15	6E5438260100 Plug, taper screw	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
16	64E438500000 Valve sub assembly	Buy now
17	6E5438830000 O-ring 10	Buy now
18	64E438160000 Filter 1	Buy now
20	64E438171000 Filter 2	Buy now
21	64E438600100 Manual valve sub-assembly	Buy now
22	72X85075L000 O-ring (nsd161)	Buy now
23	64E438270000 Ring set	Buy now
24	64E438750000 Ring, snap	Buy now
25	64E438791100 Screw, with washer	Buy now
26	64E438790000 Screw, with washer	Buy now
27	68V438800000 Motor assembly	Buy now
28	6H14386K1000 Spring, brush	Buy now
29	64E4380J0000 Holder Brush	Buy now
30	64E438910000 Brush 1	Buy now
31	985070401000 Screw, pan head(6g8)	Buy now

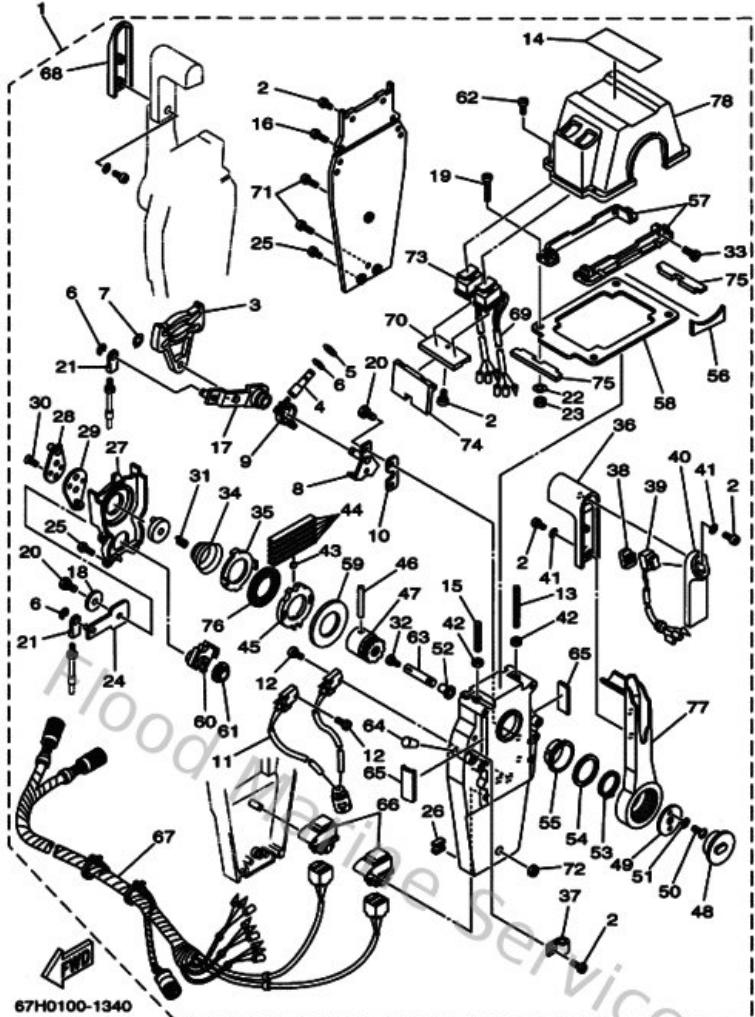
Power Trim & Tilt Assy 2



68V0010-0240

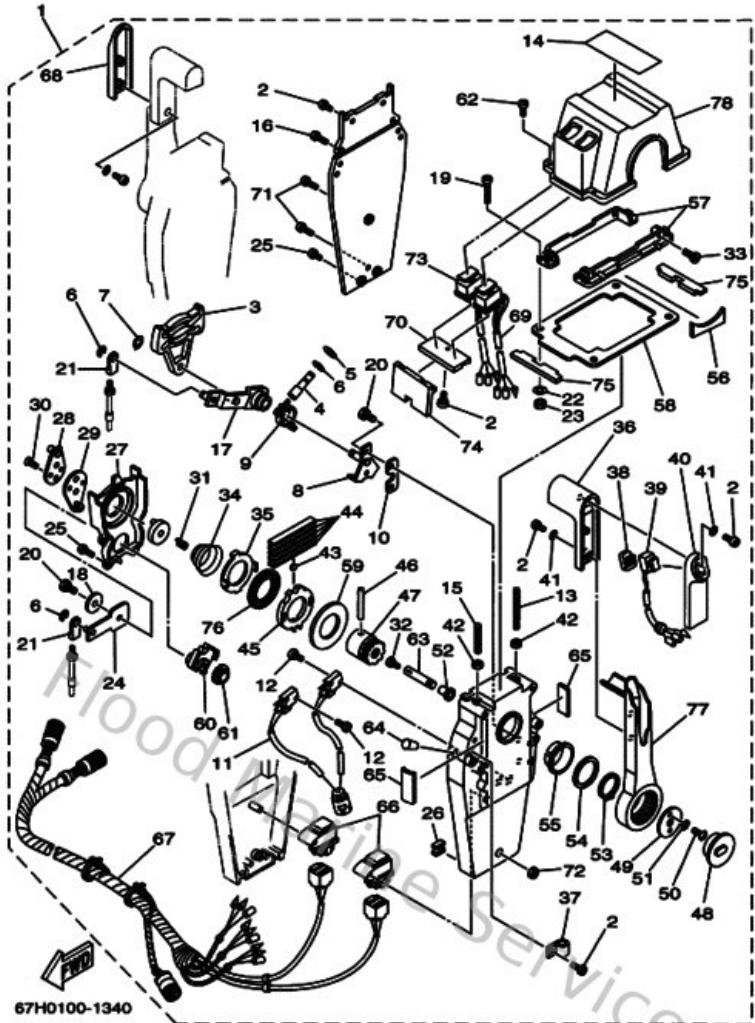
Ref	Part	
32	64E4380F0000 Holder, brush 2	Buy now
33	64E438920000 Breaker comp. (brush 2)	Buy now
34	6G5438650100 O-ring	Buy now
35	9310208M4300 Oil seal(6b0)	Buy now
36	64E438050000 Armature assembly	Buy now
37	64E438431000 Screw valve lock	Buy now

Remote Control Assy 2



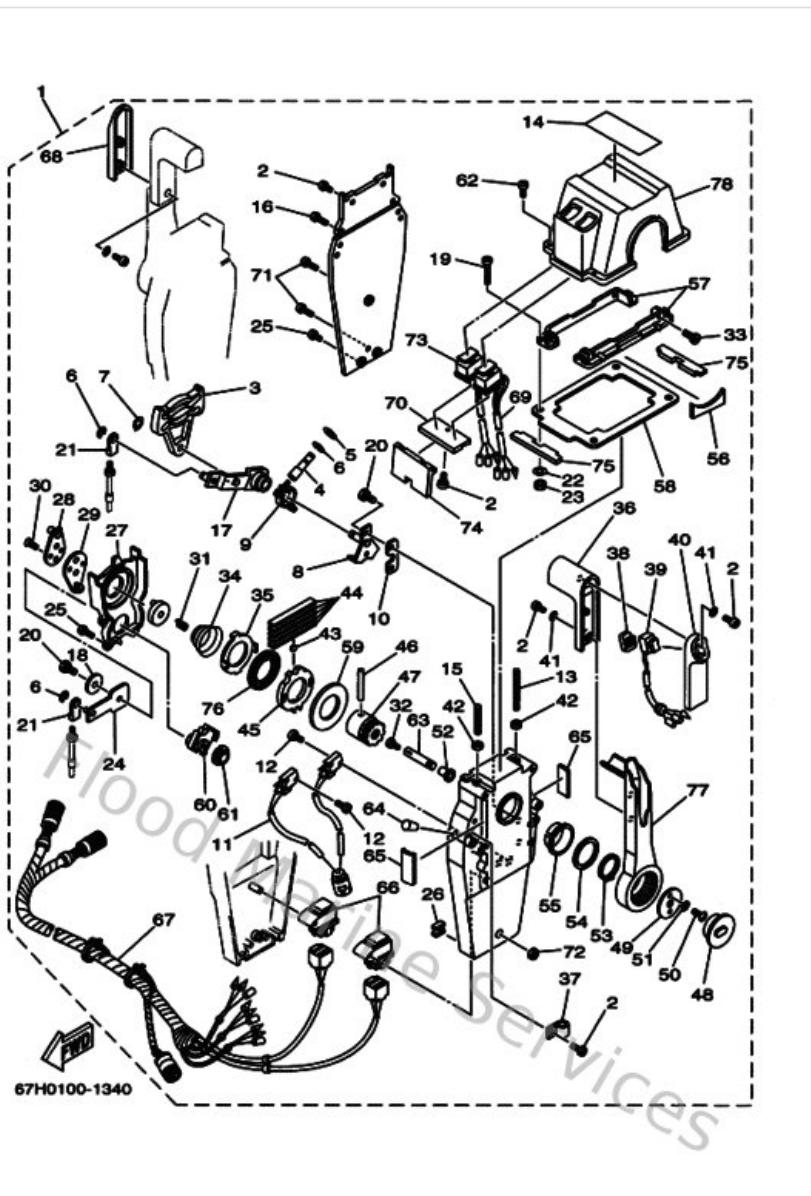
Ref	Part	
1	704482072300 Remote Control assembly	Buy now
2	978900501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	EL8482590000 Circlip 1	Buy now
8	704482620000 Shaft, throttle	Buy now
9	704482640000 Friction, throttle	Buy now
10	704482660000 Spacer 2	Buy now
11	704825401000 Neutral switch assembly	Buy now
12	985800301400 Screw, pan head (n151)	Buy now
13	EL8482810000 Screw 1	Buy now
14	704482151000 Graphic 1	Buy now
15	704482810000 Screw1	Buy now

Remote Control Assy 2



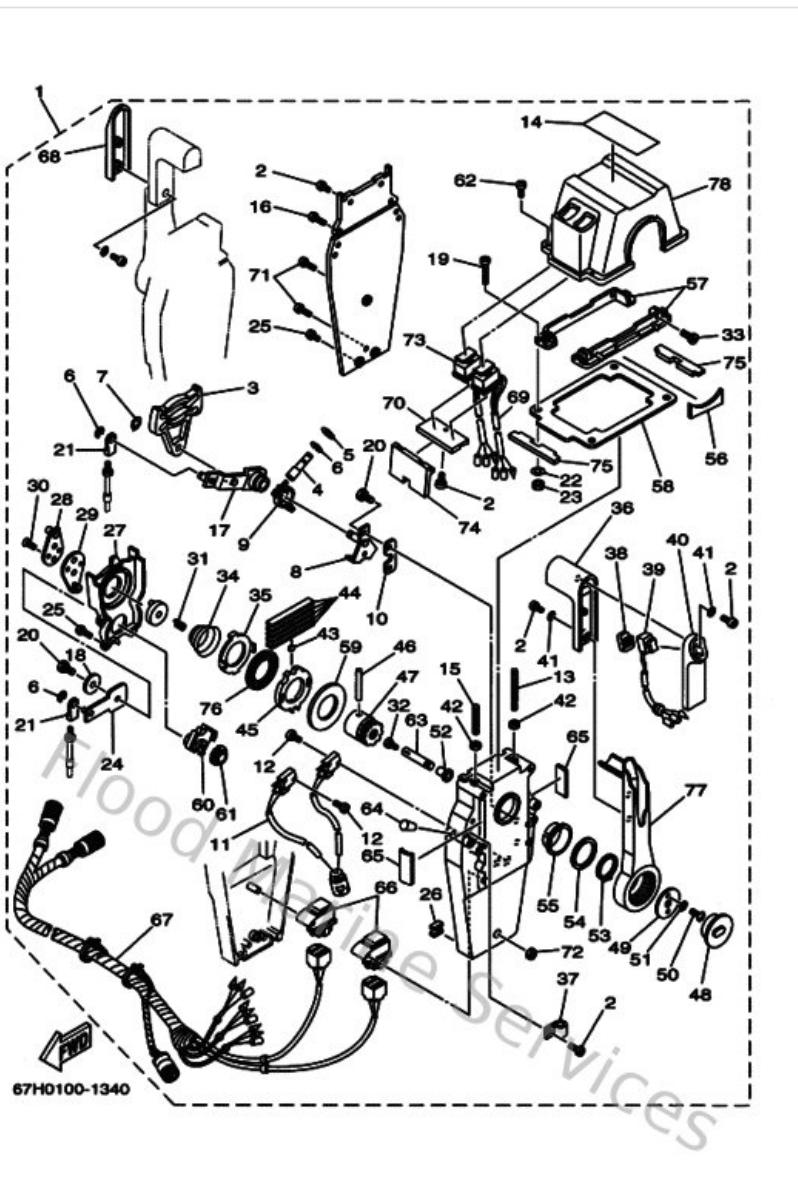
Ref	Part	
16	985800552500 Screw, panhead (a93)	Buy now
17	704482610000 Arm, throttle	Buy now
18	EL8481910000 Washer 1	Buy now
19	985800554000 Screw,panhead (eg9)	Buy now
20	970800601800 Bolt (fj0)	Buy now
21	703483450100 Cable end, remote control 2	Buy now
22	704482870000 Washer 1	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	EL8482710000 Arm, shift	Buy now
25	EL8481270000 Screw 1	Buy now
26	703483580000 Anchor, cable	Buy now
27	EL8482310000 Housing, gear	Buy now
28	EL8482410000 Arm, drive	Buy now
29	EL8482540000 Stopper Throttle Adjusting	Buy now
30	987800602000 Screw flat head	Buy now

Remote Control Assy 2



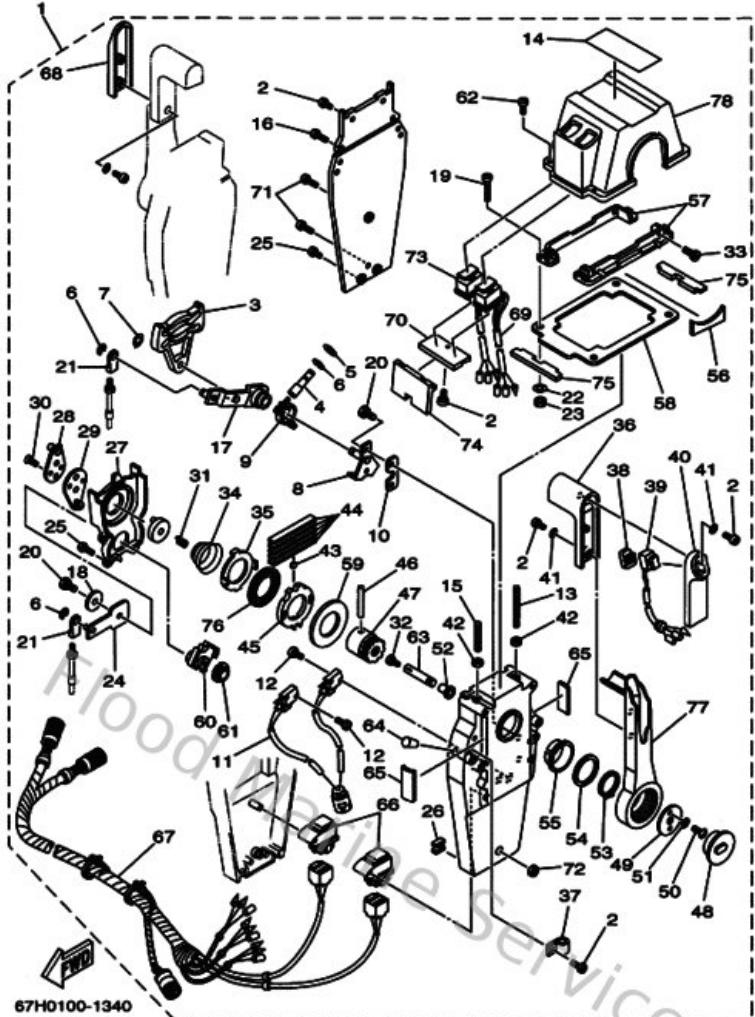
Ref	Part	
31	EL8481580000 Spring 1	Buy now
32	985800400600 Screw, pan head (7h3)	Buy now
33	987800501800 Screw (704)	Buy now
34	EL8482440000 Spring, free accel.	Buy now
35	EL8482450000 Plate, lock	Buy now
36	704482220000 Grip, control lever	Buy now
37	704825940000 Clamp	Buy now
38	704482280000 Holder, switch	Buy now
39	704825633100 Trim & tilt switch assembly	Buy now
40	704482290000 Grip, control lever 2	Buy now
41	929900530000 Washer, tooth	Buy now
42	953800660000 Nut(661)	Buy now
43	701482480000 Roller, free accel	Buy now
44	703482380000 Spring, detent	Buy now
45	EL8482320000 Gear 1	Buy now

Remote Control Assy 2



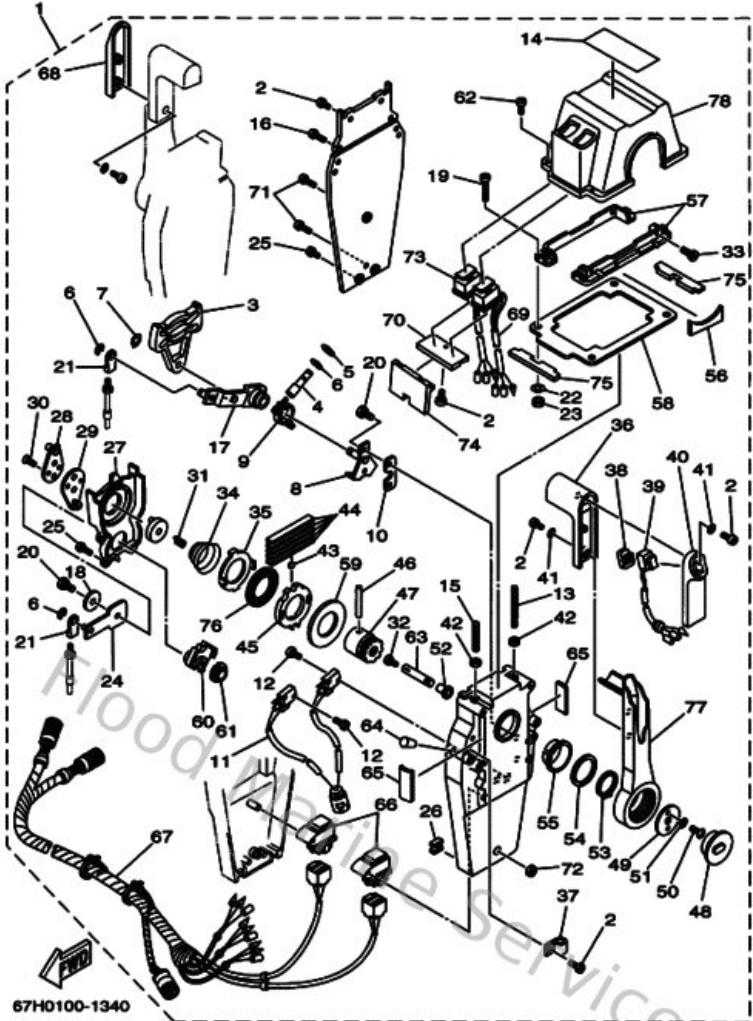
Ref	Part	
46	EL8481640000 Pin 2	Buy now
47	704482420000 Shaft, drive	Buy now
48	704482250000 Cover	Buy now
49	704481920000 Washer 2	Buy now
50	978900601800 Screw, pan head(6e5)	Buy now
51	929900630000 Washer, tooth	Buy now
53	EL8482790000 Circlip 2	Buy now
54	704481930000 Washer 3	Buy now
55	EL8482340000 Bushing 1	Buy now
56	704482190000 Cover, lead	Buy now
57	704481440000 Plate, stopper 2	Buy now
58	704481761000 Grommet	Buy now
59	703481920000 Washer 2	Buy now
60	EL8482330000 Gear 2	Buy now
61	703482350000 Bushing	Buy now

Remote Control Assy 2



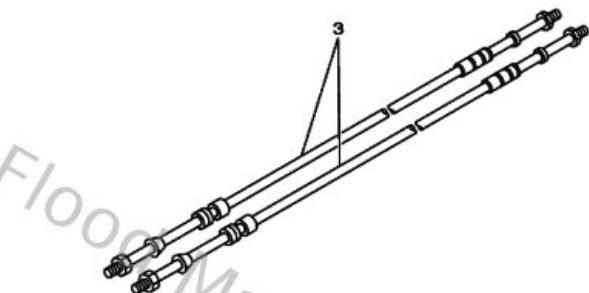
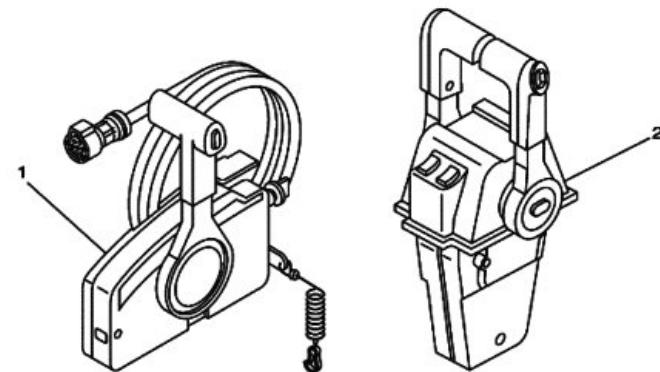
Ref	Part	
62	704482820000 Screw 2	Buy now
63	EL8481531000 Shaft, free accel.	Buy now
64	704481660000 Plug	Buy now
65	704482840000 Grommet	Buy now
66	704819500000 Relay assembly	Buy now
67	704825901000 Wireharness assembly	Buy now
68	704482291000 Grip, control lever 2	Buy now
69	70482563F000 Trim & tilt switch assembly	Buy now
70	704482281000 Holder, switch	Buy now
71	985800555500 Screw, pan head	Buy now
72	704481560000 Nut 1	Buy now
74	704482850000 Grommet 2	Buy now
75	704482860000 Grommet 3	Buy now
76	704481780000 Plate, shift	Buy now
77	704482210000 Lever control	Buy now

Remote Control Assy 2



Ref	Part	
78	704481192000 Cover	Buy now

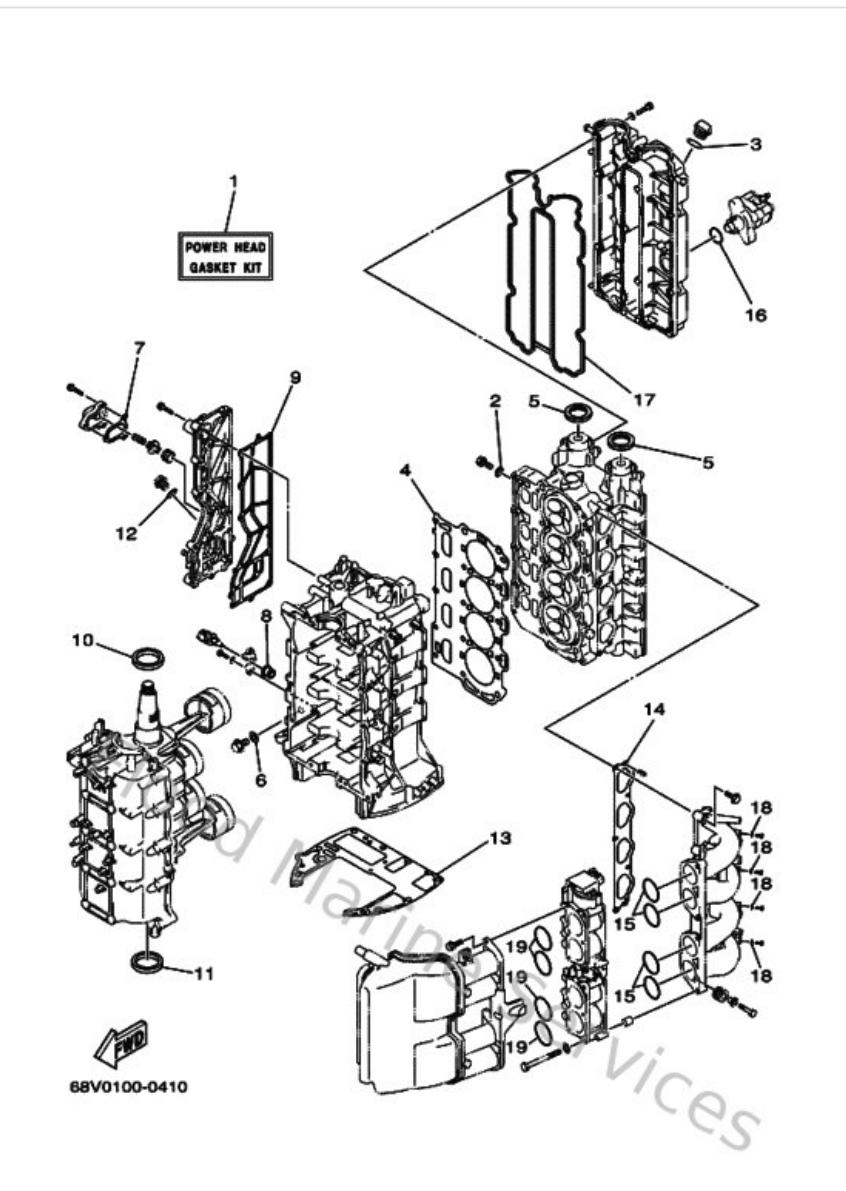
Remote Control Box



 67H0100-9310

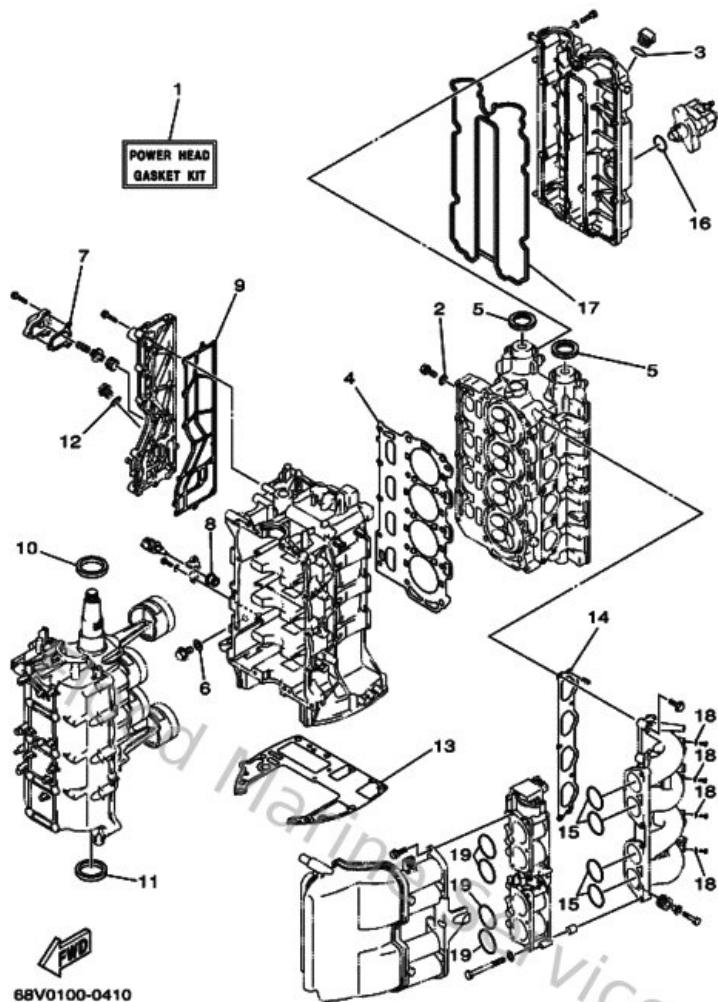
Ref	Part	
2	704482072300 Remote Control assembly	Buy now
3	701483502000 Cable, Remote Control L=23F	Buy now

Repair Kit 1



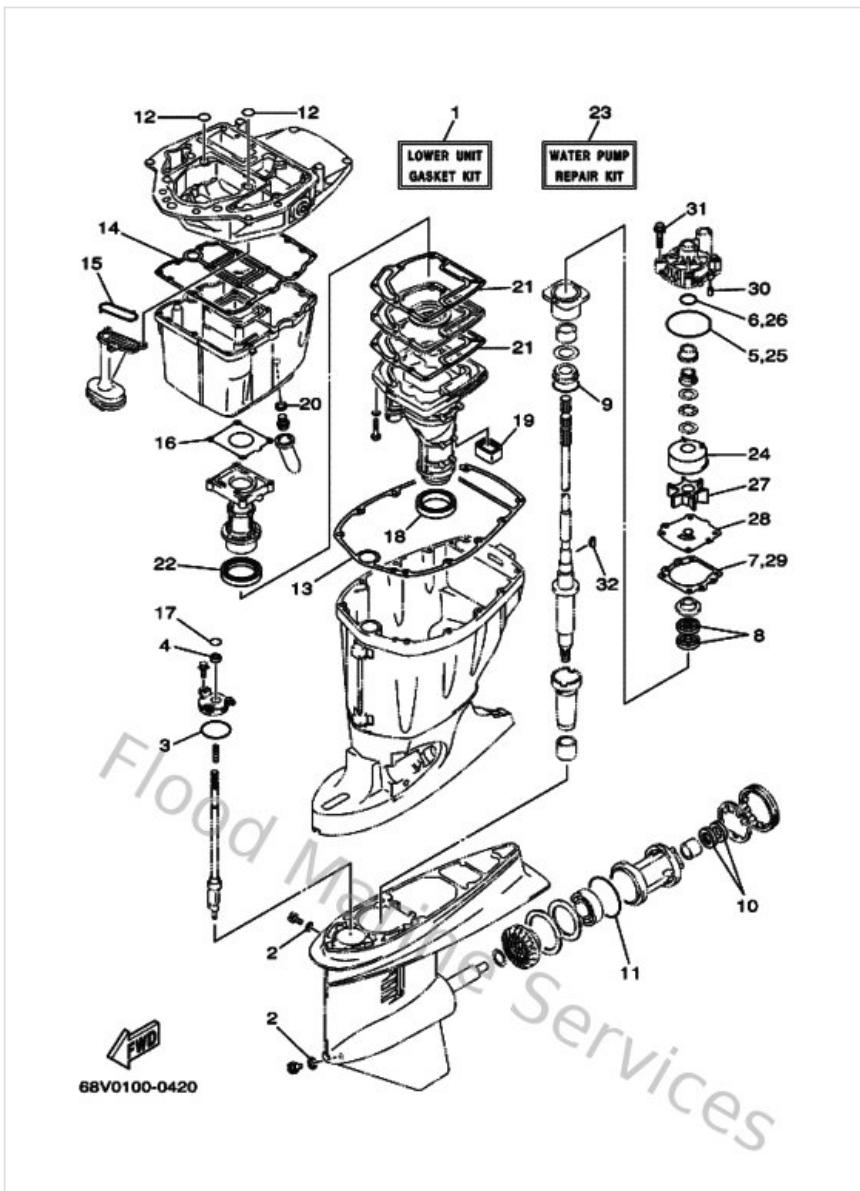
Ref	Part	
1	68VW00010000 Power head gasket kit	Buy now
2	904300814300 Gasket (256-11198-00)	Buy now
3	9321024M7900 O-ring	Buy now
4	67F111810300 Gasket, cylinder head 1	Buy now
5	9310238M5900 Oil seal	Buy now
6	904301411500 Gasket (663)	Buy now
7	67F12435A000 Gasket	Buy now
8	68V857530000 Gasket, sender unit	Buy now
9	67F41114A200 Gasket, exhaust outer cover	Buy now
10	9310248M6000 Oil seal	Buy now
11	9310148M6800 Oil seal	Buy now
12	904301813000 Gasket (1j7)	Buy now
13	67F113510100 Gasket, cylinder	Buy now
14	68V136450000 Gasket, manifold 1	Buy now
15	9321048MG800 O-ring	Buy now

Repair Kit 1



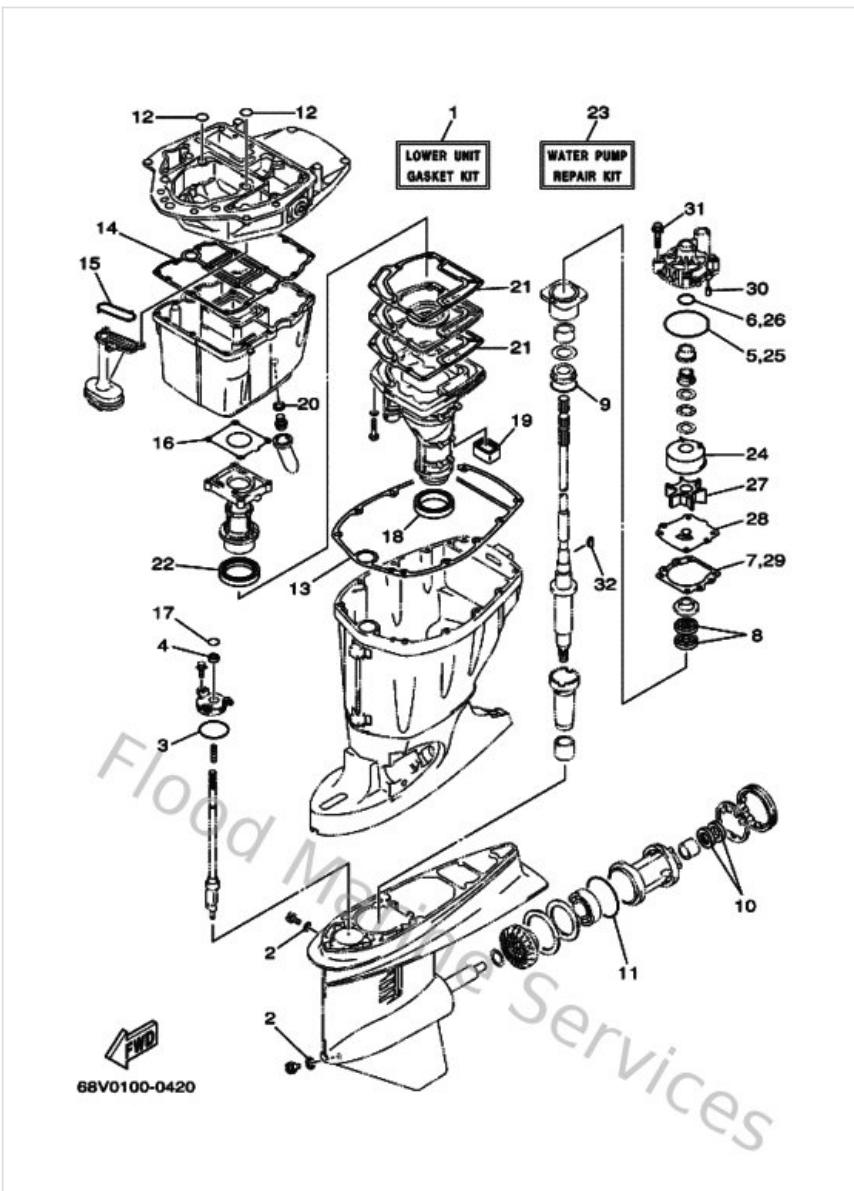
Ref	Part	
16	932103068200 O-ring (371)	Buy now
17	67F113560000 Seal, cylinder 2	Buy now
18	904300601400 Gasket 256113960000	Buy now
19	9321048MJ900 O-ring	Buy now

Repair Kit 2



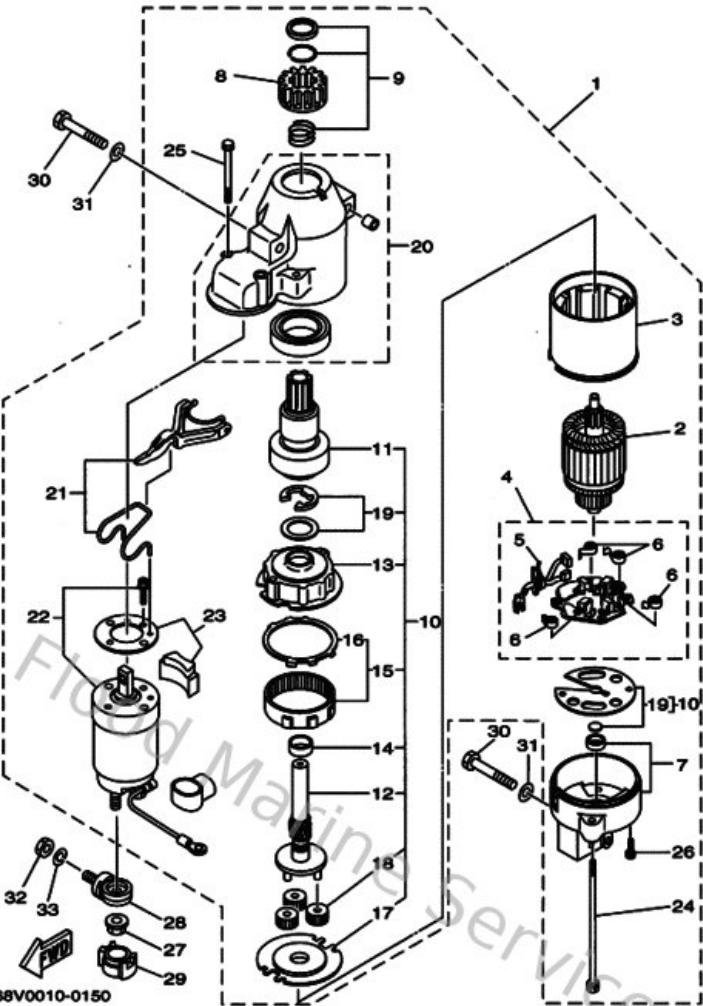
Ref	Part	
1	68VW00012000 Lower unit gasket kit	Buy now
2	904300802000 Gasket	Buy now
3	932105814400 O-ring(47x)	Buy now
4	931060901400 Oil seal	Buy now
5	9321086M3800 O-ring (6e5)	Buy now
6	932103716000 O-ring (6g8)	Buy now
7	6E544315A000 Gasket,water pump	Buy now
8	9310128M1600 Oil seal (6e5)	Buy now
9	9321055M1400 O-ring (70e)	Buy now
10	9310130M1700 Oil seal (6e5)	Buy now
11	9321086M3900 O-ring (6e5)	Buy now
12	9321019MJ100 O-ring	Buy now
13	67F451130000 Gasket, upper casing	Buy now
14	67F153120000 Gasket, oil pan	Buy now
15	67F134150000 Seal, oil strainer	Buy now

Repair Kit 2



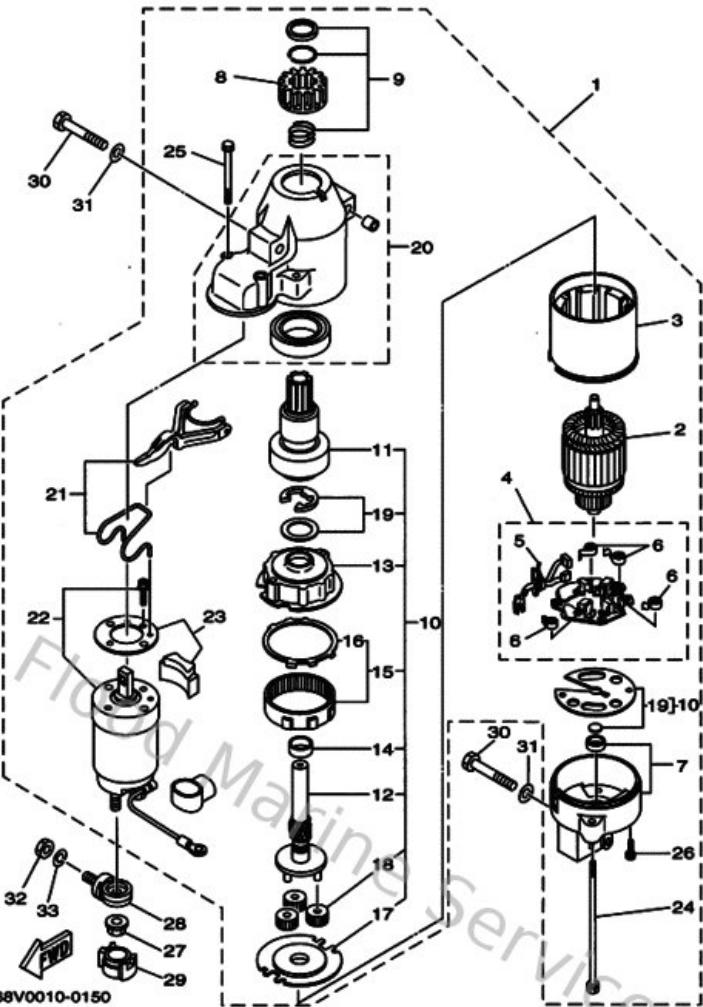
Ref	Part	
16	67F41133A100 Gasket, exhaust manifold 1	Buy now
17	932100916500 O-ring	Buy now
18	68V451230000 Gasket, muffler	Buy now
19	67F451270000 Seal	Buy now
20	9043014M0900 Gasket	Buy now
21	67F41134A000 Gasket, exhaust manifold	Buy now
22	67F411380000 Seal, ext. 1	Buy now
23	6N6W00780200 Water pump repair kit	Buy now
24	61A443220200 Insert, cartridge	Buy now
27	6E5443520100 Impeller	Buy now
28	6E5443230000 Outer plate, cartridge	Buy now
30	936061201900 Pin, dowel (614)	Buy now
31	9011908M1400 Bolt, with washer	Buy now
32	9028004M0500 Key, woodruff (6e5)	Buy now

Starting Motor



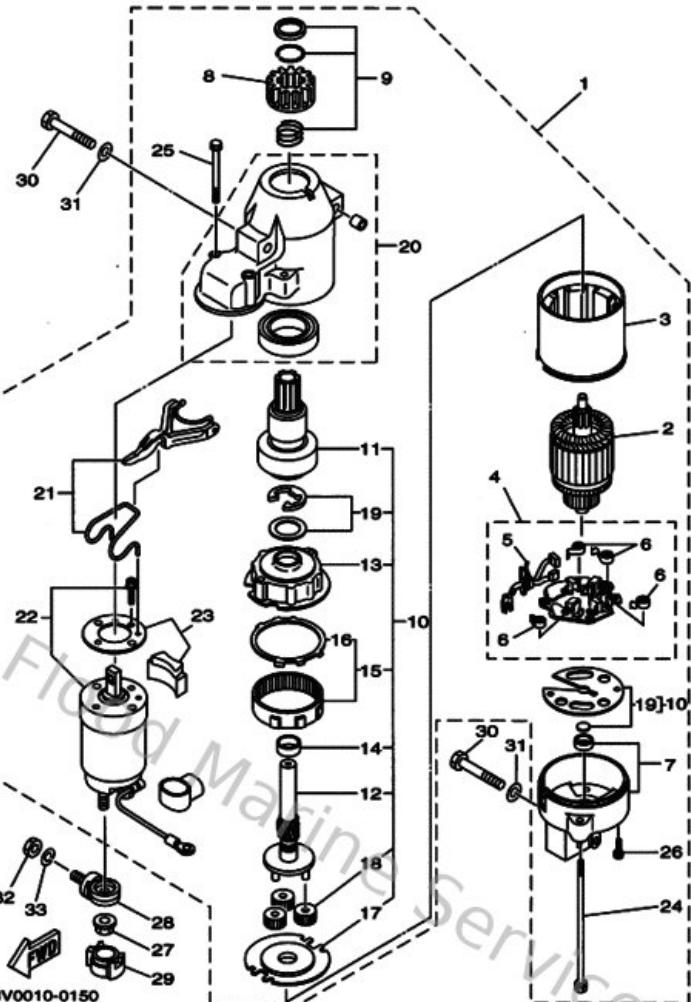
Ref	Part	
1	68V818000100 Starting motor assembly	Buy now
2	67F81850000 Armature assembly	Buy now
3	67F81810000 Stator assembly	Buy now
4	68F81840000 Brush holder assembly	Buy now
5	67F818010000 Brush set	Buy now
6	67F818130000 Spring, brush	Buy now
7	68F818200000 Rear bracket assembly	Buy now
8	67F818080000 Pinion assembly	Buy now
9	67F818570000 Pinion stopper set	Buy now
10	67F818070000 Gear assembly, starting motor	Buy now
11	67F818320000 Clutch, over run	Buy now
12	67F818360000 Shaft, pinion	Buy now
13	67F818210000 Bracket, center 1	Buy now
14	67F818410000 Bearing	Buy now
15	67F818910000 Gear, ring	Buy now

Starting Motor



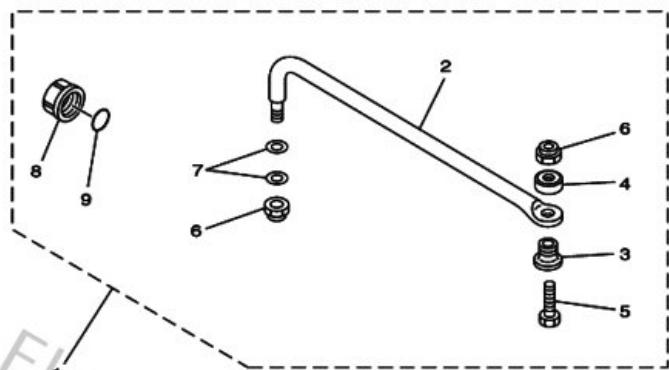
Ref	Part	
16	67F8183R0000 Gasket	Buy now
17	67F818300000 Bracket, center 2	Buy now
18	67F8183T0000 Gear, Idler	Buy now
19	67F818090000 Washer kit	Buy now
20	67F818420000 Cover	Buy now
21	67F818390000 Lever assembly	Buy now
22	68V819410100 Starter relay assembly	Buy now
23	67F818690000 Cover, dust	Buy now
24	6K7818261100 Bolt	Buy now
25	67F818280000 Bolt 2	Buy now
26	67F818460000 Screw	Buy now
27	901790800300 Nut	Buy now
28	60V819250000 Terminal	Buy now
29	68F825820000 Cover, wire harness	Buy now
30	970130804500 Bolt	Buy now

Starting Motor



Ref	Part	
31	929901010000 Ybs67-10 washer, spring	Buy now
32	953330860000 Nut(612)	Buy now
33	929030810000 Ybs67-8 washer, spring	Buy now

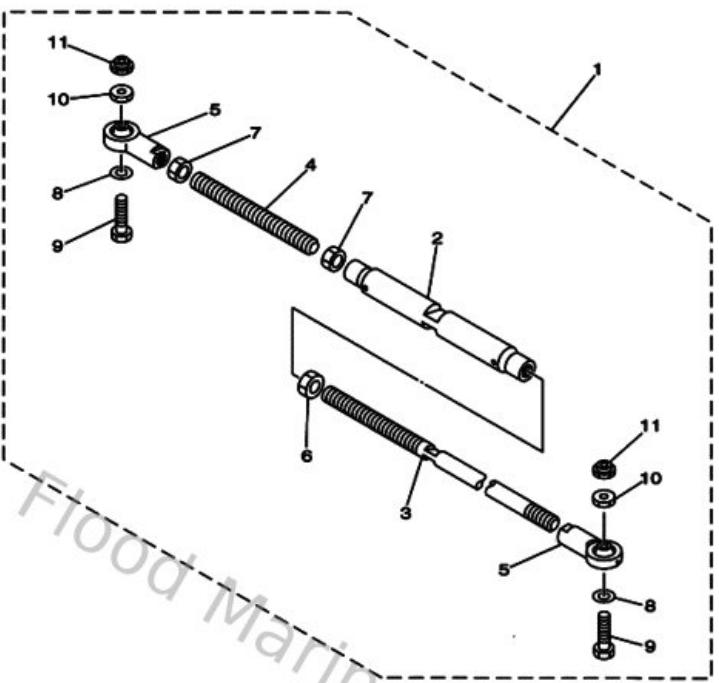
Steering Guide Attachment 1



67H0100-9290

Ref	Part	
1	6E5613500200 Steering guide attachment kit	Buy now
2	6E5613510100 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
4	9056012M0100 Spacer (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
7	9020110M2000 Washer, plate (663)	Buy now
8	6E5431450100 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now

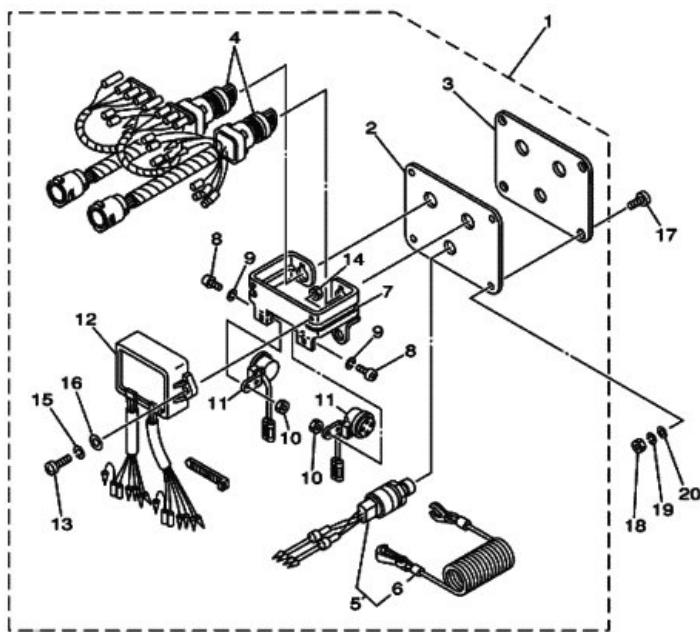
Steering Guide Attachment 2



67H0100-0300

Ref	Part	
1	<u>6E5613010100</u> Tie bar assembly (l:600-800mm)	<u>Buy now</u>
2	<u>6E5613130000</u> Adjuster	<u>Buy now</u>
3	<u>6E5613111100</u> Tie bar	<u>Buy now</u>
4	<u>6E5613150000</u> Tie bar, 2	<u>Buy now</u>
5	<u>6E5613030000</u> Steering axle comp.	<u>Buy now</u>
6	<u>9017014M0600</u> Nut (6e5)	<u>Buy now</u>
7	<u>953801470000</u> Nut (6e5)	<u>Buy now</u>
8	<u>9020110M7600</u> Washer, plate (6e5)	<u>Buy now</u>
9	<u>9010109M7000</u> Bolt (6e5)	<u>Buy now</u>
10	<u>9017009M0500</u> Nut, hexagon (6e5)	<u>Buy now</u>
11	<u>9018509M0100</u> Nut, nylon (663)	<u>Buy now</u>

Switch & Panel

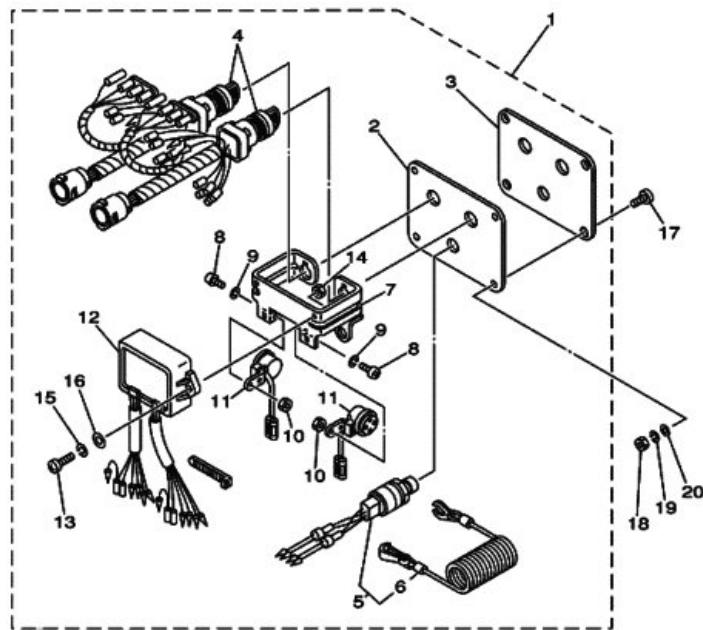


68V0100-0400



Ref	Part	
1	61B825700100 Panel switch assembly	Buy now
2	61B825880100 Plate	Buy now
3	61B825510100 Stop Switch assembly	Buy now
4	61B825100000 Main switch assembly	Buy now
5	6K1825750100 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	6K1836140100 Bracket	Buy now
8	989800501000 Screw, bind(6k1)	Buy now
9	929900510000 Ybs67-5 washer, spring	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
11	6R5833830000 Buzzer	Buy now
12	61B858300000 Control Unit assembly	Buy now
13	989800602000 Screw, bind (j17)	Buy now
14	953800660000 Nut(661)	Buy now
15	929900610000 Washer(6a1)	Buy now

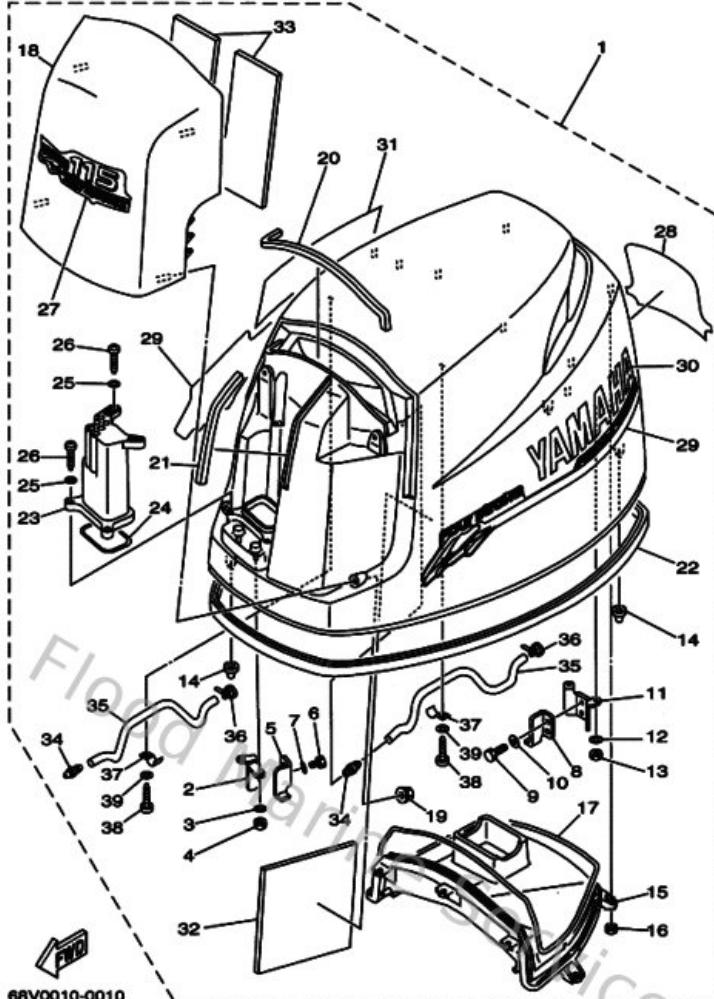
Switch & Panel



68V0100-0400

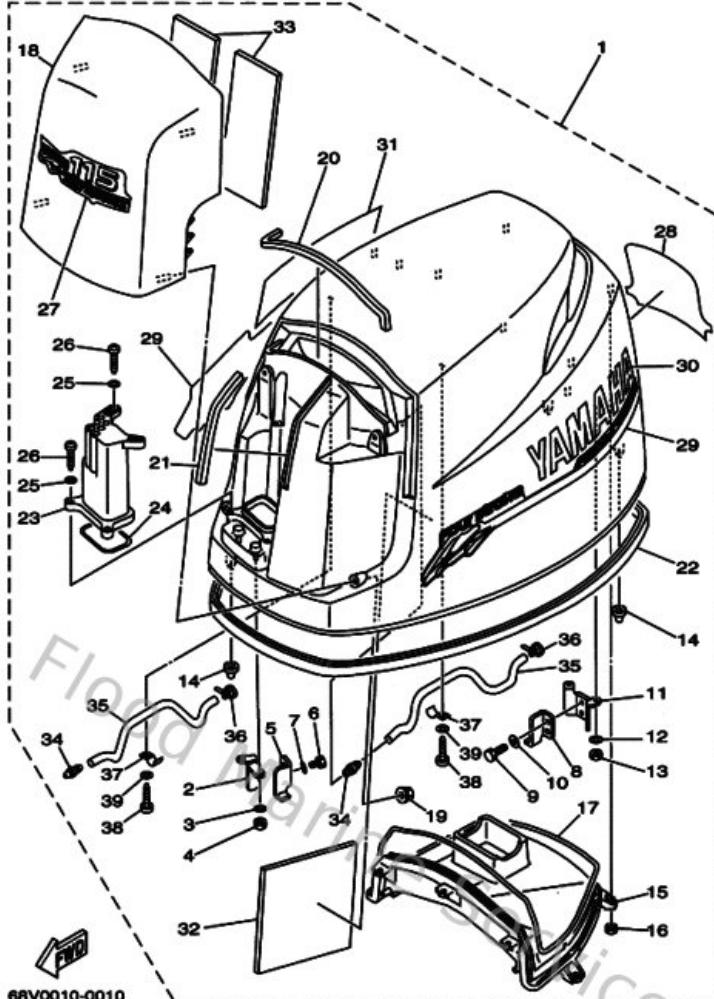
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	9014905M0500 Screw(6k0)	Buy now
20	929900560000 Washer, plain (646)	Buy now
21	6K18258A4000 Extension, wire harness	Buy now

Top Cowling



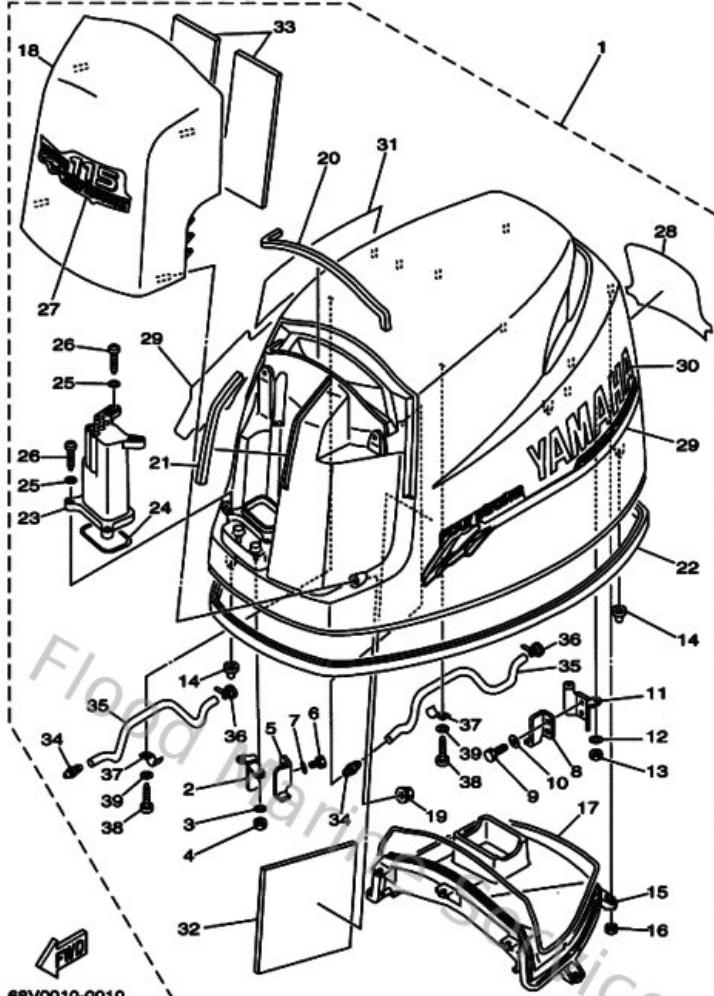
Ref	Part	
1	68V42610018D Top Cowling assembly	Buy now
2	68V426470000 Holder Clamp Band	Buy now
3	929900610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	68V426510000 Hook	Buy now
6	970950601200 Bolt(gh1)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	68V426520000 Hook	Buy now
9	970800601200 Bolt(gh1)	Buy now
11	67F426490000 Holder, clamp band	Buy now
14	67F426620000 Damper	Buy now
15	68V426130000 Molding, air duct	Buy now
17	68V426290000 Seal	Buy now
18	68V42612008D Air duct, top cowling	Buy now
19	9017906M2800 Nut(63v)	Buy now

Top Cowling



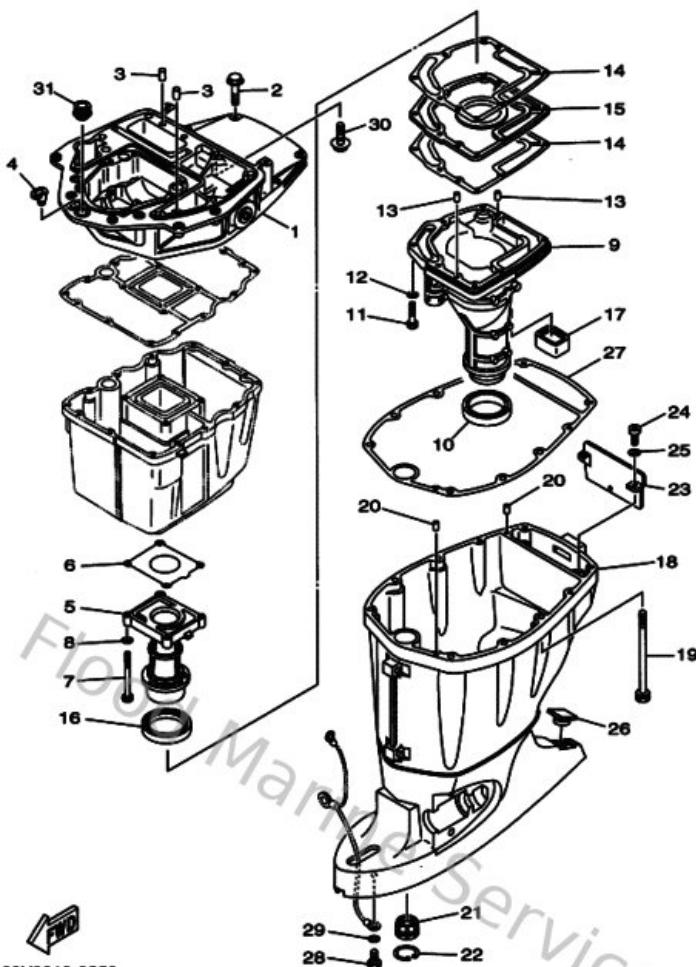
Ref	Part	
20	68V426280000 Seal	Buy now
21	68V427180000 Rubber, seal 3	Buy now
22	68V426150000 Seal	Buy now
23	68V426320000 Window	Buy now
24	68V426340000 Seal, Window	Buy now
25	929900520000 Ybs66-5 washer, plain	Buy now
26	977805062500 Screw, tapping	Buy now
27	68V426773000 Graphic, front	Buy now
28	68V426780000 Graphic, front	Buy now
29	68VW00700000 Graphic Set	Buy now
30	68V426810000 Emblem, yamaha	Buy now
31	992410028000 Emblem, yamaha	Buy now
32	68V426170000 Damper Form	Buy now
33	68V426190000 Damper, form	Buy now
34	6H3443910100 Nipple, hose	Buy now

Top Cowling



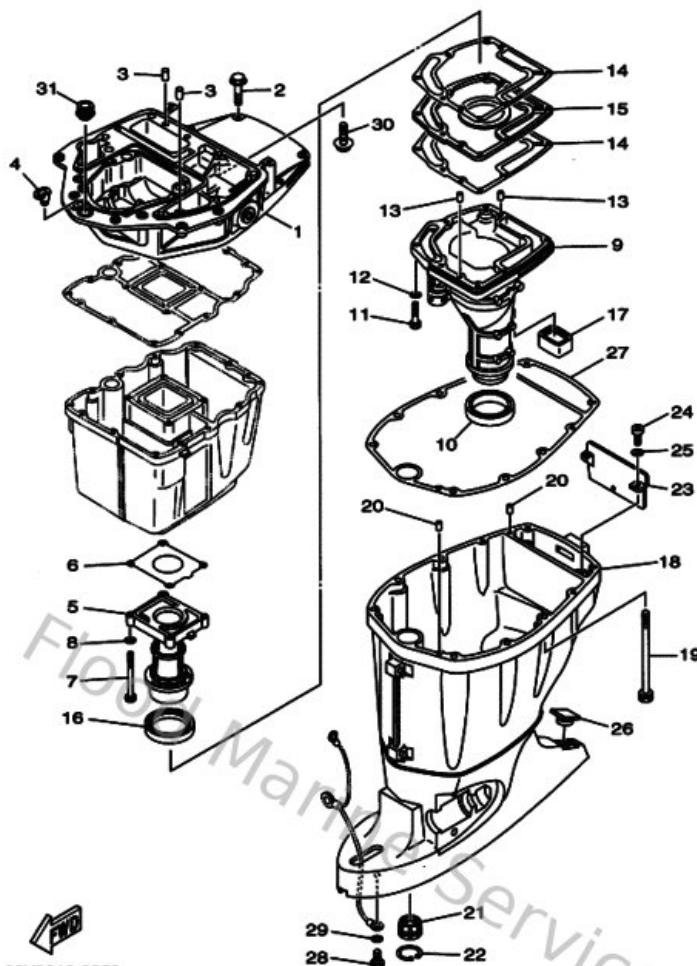
Ref	Part	
35	9044510M4300 Hose (l400)	Buy now
36	9046511M1000 Clamp	Buy now
37	9046508M6300 Clamp(61u)	Buy now
38	977805062000 Screw, tapping	Buy now

Upper Casing



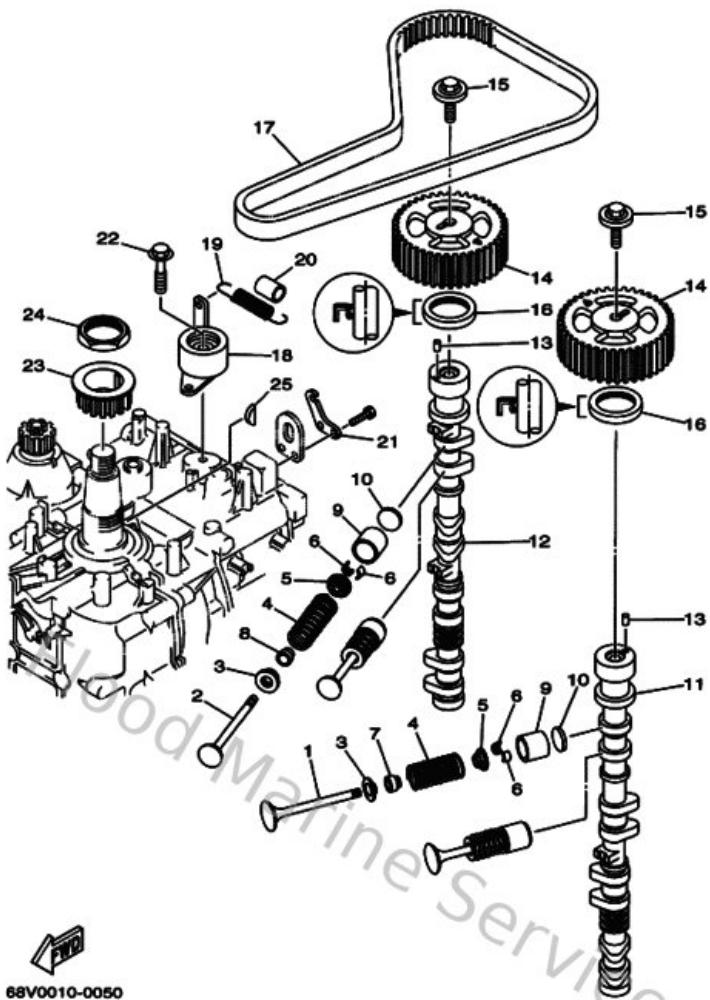
Ref	Part	
1	67F411370194 Guide, exhaust	Buy now
2	975750854000 Bolt, hexagon w/w deep recess	Buy now
3	9360816M1600 Pin, dowel(6t4)	Buy now
4	6G1427270000 Grommet	Buy now
5	67F4113101CA Manifold, ext. 1	Buy now
6	67F41133A000 Gasket, exhaust manifold 1	Buy now
7	970750607000 Bolt(4kg)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	68V14711305B Muffler 1	Buy now
10	68V451230000 Gasket, muffler	Buy now
11	970800603000 Bolt(jf7)	Buy now
12	929950660000 Washer, plain (646)	Buy now
13	9360619M2300 Pin, dowel	Buy now
14	67F41134A000 Gasket, exhaust manifold	Buy now
15	67F4518100CA Plate	Buy now

Upper Casing



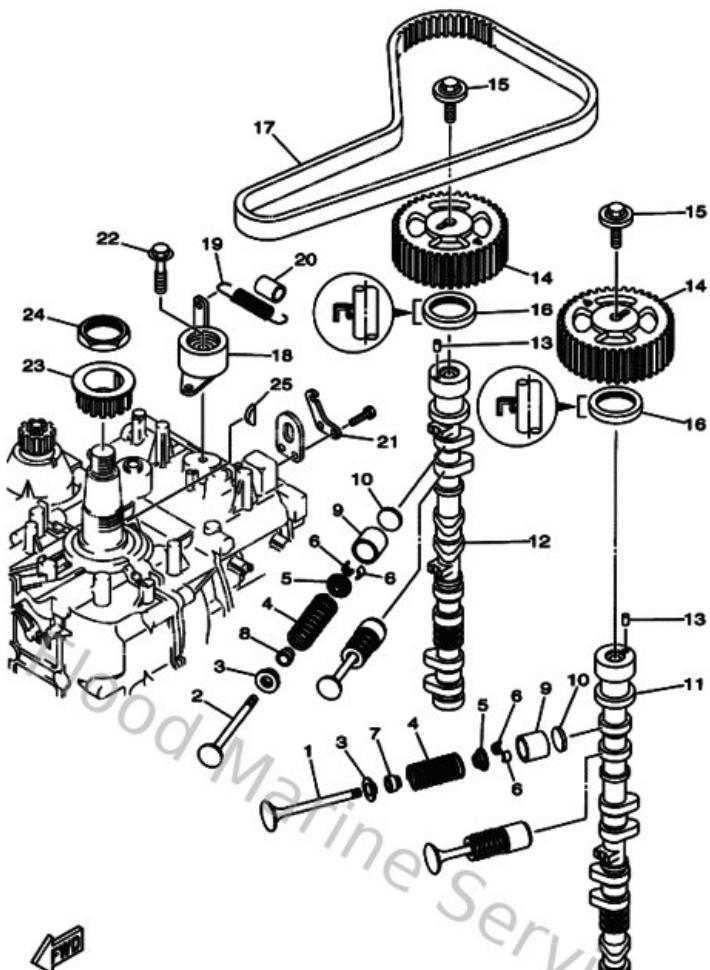
Ref	Part	
16	67F411380000 Seal, ext. 1	Buy now
17	67F451270000 Seal	Buy now
18	68V45111308D Casing, upper	Buy now
19	9011910M0800 Bolt, with washer	Buy now
21	6E5453180000 Bushing, drive shaft 3	Buy now
22	9342036M0100 Circlip (6a0)	Buy now
23	67F451510000 Cover, upper casing	Buy now
24	985800601600 Screw pan head	Buy now
26	6H3451550000 Cap	Buy now
27	67F451130000 Gasket, upper casing	Buy now
28	970850601000 Bolt	Buy now
30	9011908M5800 Bolt, with washer	Buy now
31	67F427240000 Grommet	Buy now

Valve



Ref	Part	
1	68V121110000 Valve, intake	Buy now
2	68V121210000 Valve, exhaust	Buy now
3	67F121160000 Seat, valve spring	Buy now
4	67F121140000 Spring, valve outer	Buy now
5	67F121170000 Retainer, valve spring	Buy now
6	67F121180000 Cotter, valve	Buy now
7	KOAA37210000 Seal, valve stem	Buy now
8	KOAA37220000 Seal, valve stem 2	Buy now
9	67F121530000 Lifter, valve	Buy now
10	67F121697000 Pad, adjusting (2.950)	Buy now
11	67F121710000 Camshaft 1	Buy now
12	6D8121810000 Camshaft 2	Buy now
13	936051010800 Pin, dowel (8g8)	Buy now
14	67F115370000 Gear, driven	Buy now
15	9011910M0600 Bolt	Buy now

Valve



68V0010-0050

Ref	Part	
16	9310238M5900 Oil seal	Buy now
17	67F462410000 Belt	Buy now
18	67F115900000 Tensioner assembly	Buy now
19	9050616M3900 Spring, tension	Buy now
20	9044515M0300 Hose (I23)	Buy now
21	67F115950000 Plate, valve	Buy now
22	9011910M7200 Bolt, with washer(6m6)	Buy now
23	67F115360000 Gear Drive	Buy now
24	901704000300 Nut	Buy now
25	902800400800 Key woodruff 604115450000	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.