



Yamaha P200ETOL 1994

Parts Manual

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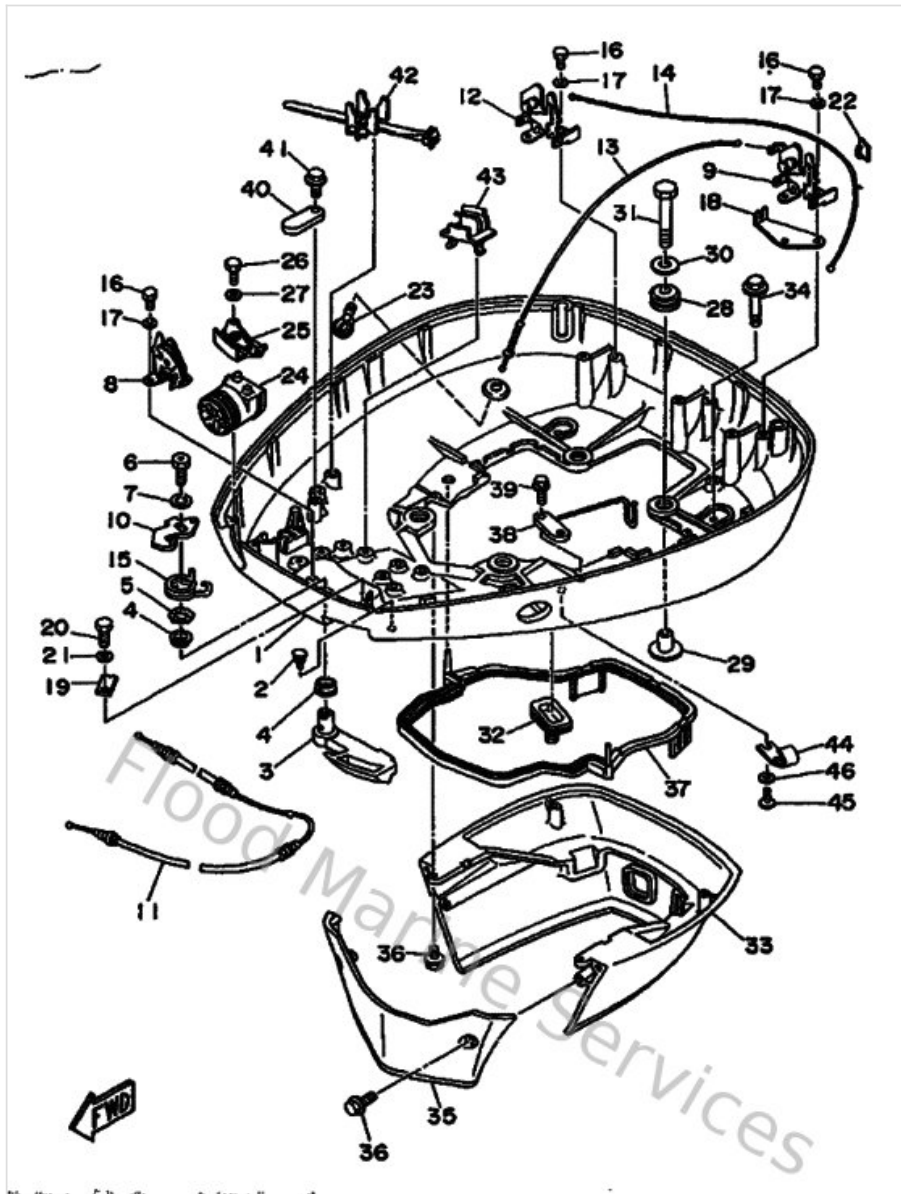
Authorised Yamaha Dealers



Contents

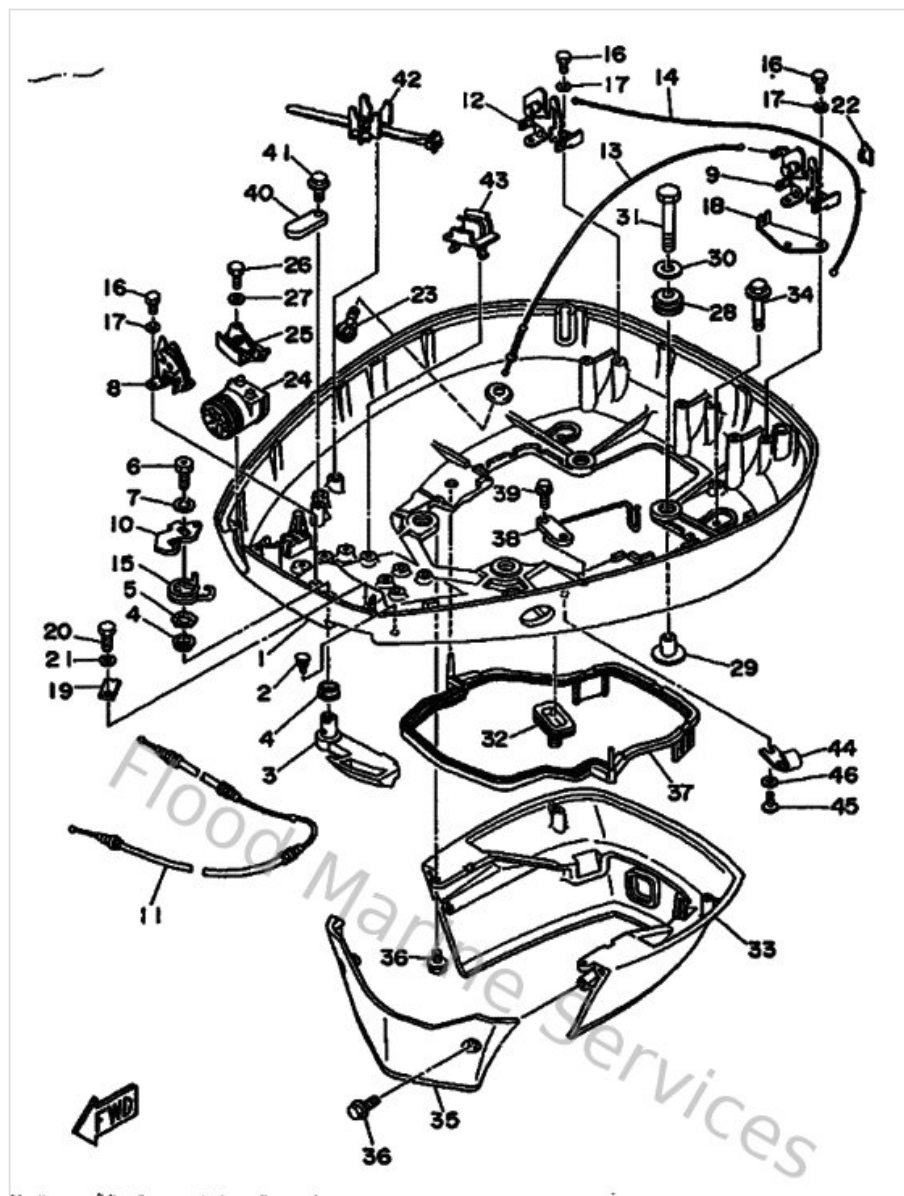
Bottom Cowling	3
Bracket 1	6
Bracket 2	9
Carburetor	12
Control	14
Crankshaft & Piston	18
Cylinder & Crankcase 1	20
Cylinder & Crankcase 2	23
Demarreur Electrique	25
Fuel	27
Generator	30
Intake	32
Kits De Reparation 1	34
Kits De Reparation 2	36
Lower Casing & Drive	38
Oil Pump	45
Oil Tank	47
Partie Electrique 1	50
Partie Electrique 2	52
Power Trim & Tilt Assy	55
Top Cowling	60
Upper Casing	62

Bottom Cowling



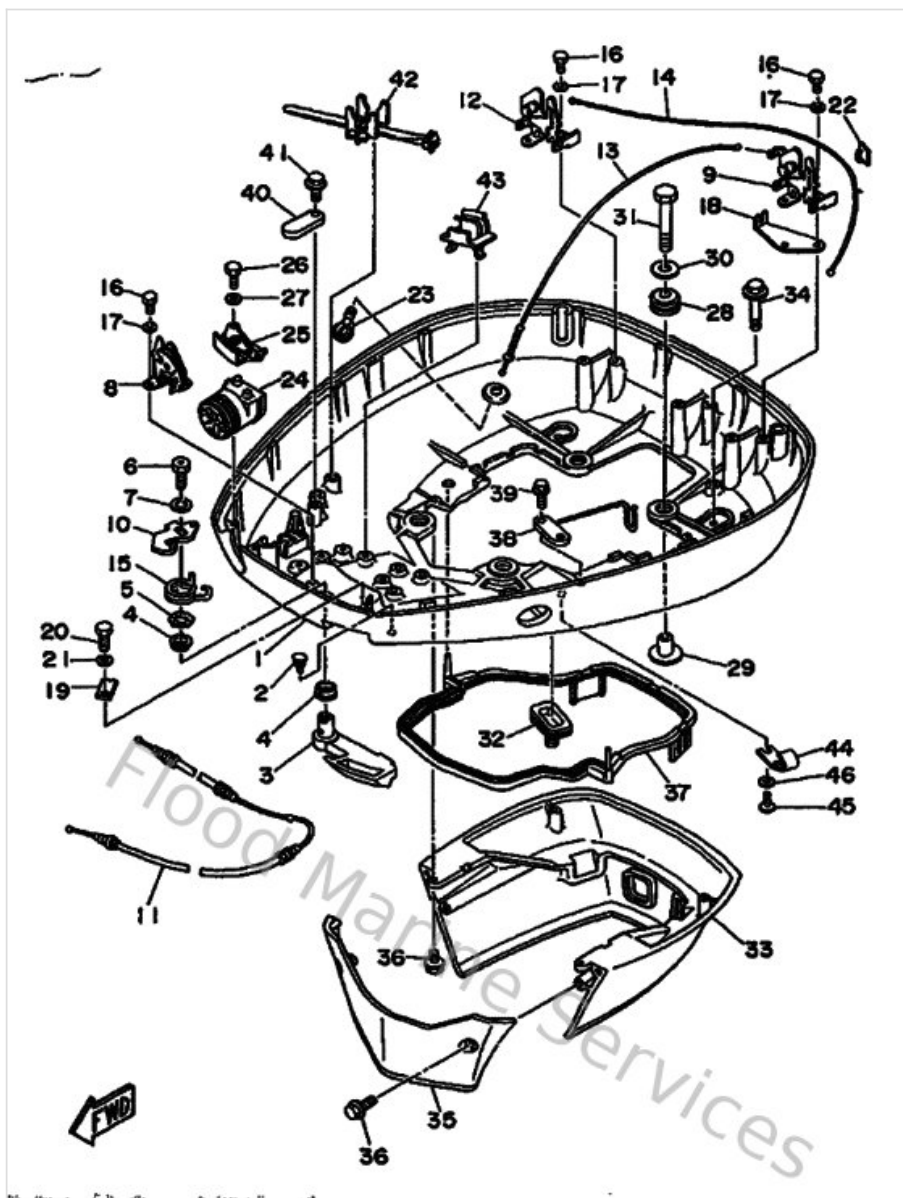
Ref	Part	
2	6H4427480000 Grommet	Buy now
4	9038613M8800 Bush(6r3)	Buy now
5	9020613M1000 Washer, wave (6e5)	Buy now
6	9010908M4500 Bolt(6r3)	Buy now
7	929900820000 Ybs66-8 washer, plain	Buy now
8	6R3428240000 Base, clamp lever	Buy now
9	6R3428110100 Stay	Buy now
10	6R3428160000 Lever, clamp	Buy now
11	6R3428501000 Wire, complete	Buy now
12	6R3428111000 Stay	Buy now
13	6N7428501000 Wire, complete	Buy now
14	6N7428502000 Wire, complete	Buy now
15	6R3428130000 Spring, clamp lever	Buy now
16	970950601600 Bolt, hexagon deep recess	Buy now
17	929900660000 Washer, plain (646)	Buy now

Bottom Cowling



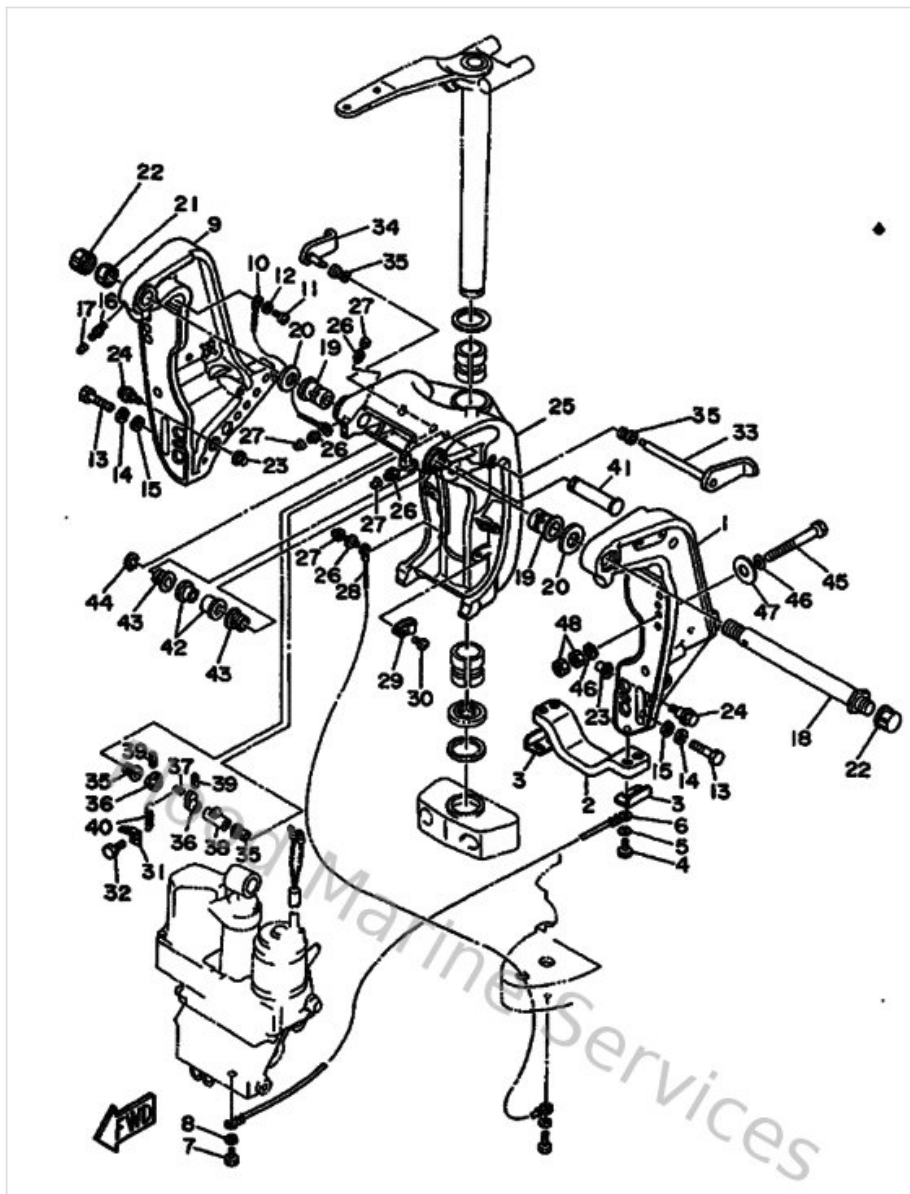
Ref	Part	
18	6N7428280000 Plate, clamp	Buy now
19	6R3428280000 Plate, clamp	Buy now
20	970950601000 Bolt	Buy now
23	6E5443910000 Nipple, hose	Buy now
24	6R3427252000 Grommet	Buy now
25	6R342738015B Plate, Fitting	Buy now
28	9048022M1500 Grommet (6e5)	Buy now
29	9038708M3700 Collar (6e5)	Buy now
30	9020108M5400 Washer, plate (6e5)	Buy now
31	970900803500 Bolt(70w)	Buy now
32	688427261000 Grommet	Buy now
33	6R342741004D Apron	Buy now
34	975950652000 Bolt(7u8)	Buy now
35	6R342771004D Apron	Buy now
36	970800602000 Bolt(7u8)	Buy now

Bottom Cowling



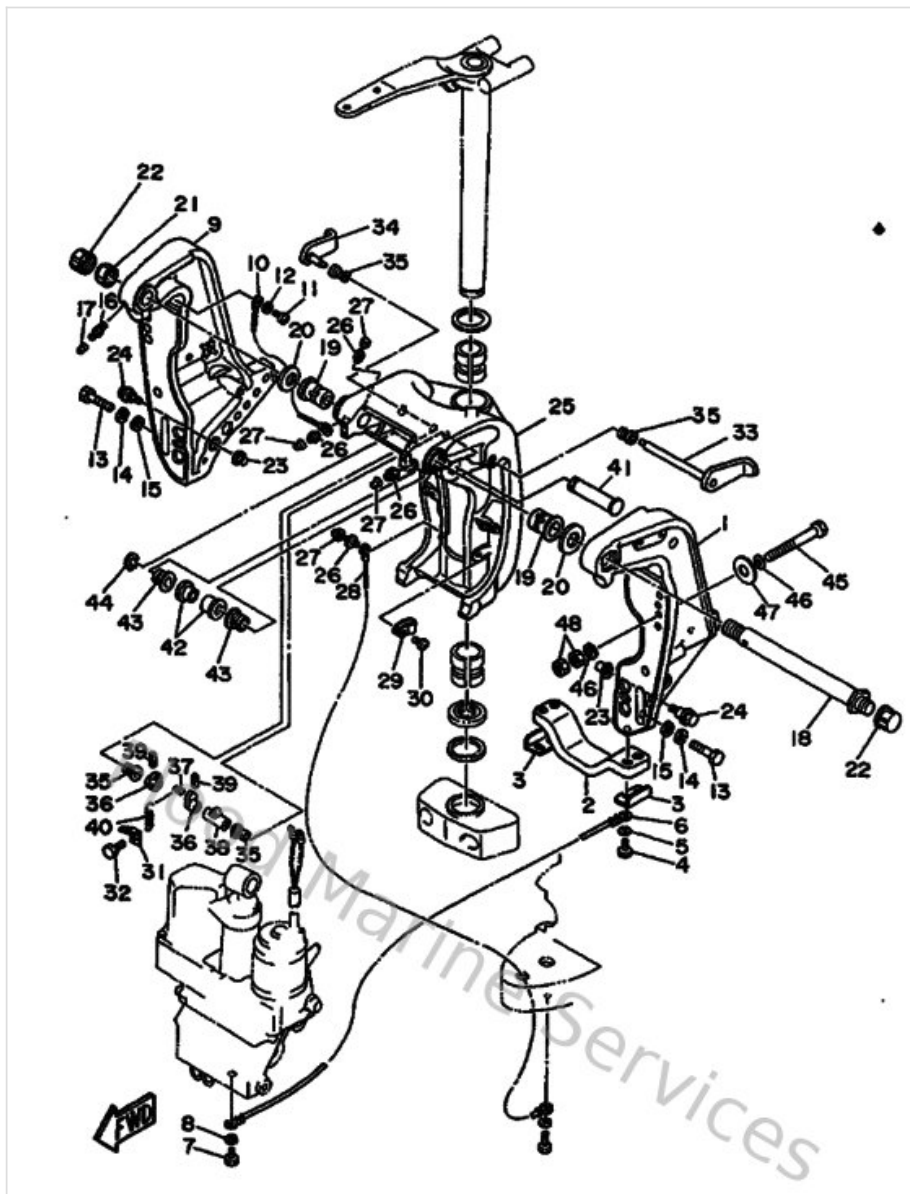
Ref	Part	
38	6K7825880000 Plate	Buy now
40	6E5825880000 Plate	Buy now
42	688825940000 Clamp	Buy now
43	6E5825940000 Clamp	Buy now
44	6E5243671000 Clamp, fuel pipe 2	Buy now
45	9015706M0100 Screw (6e5)	Buy now

Bracket 1



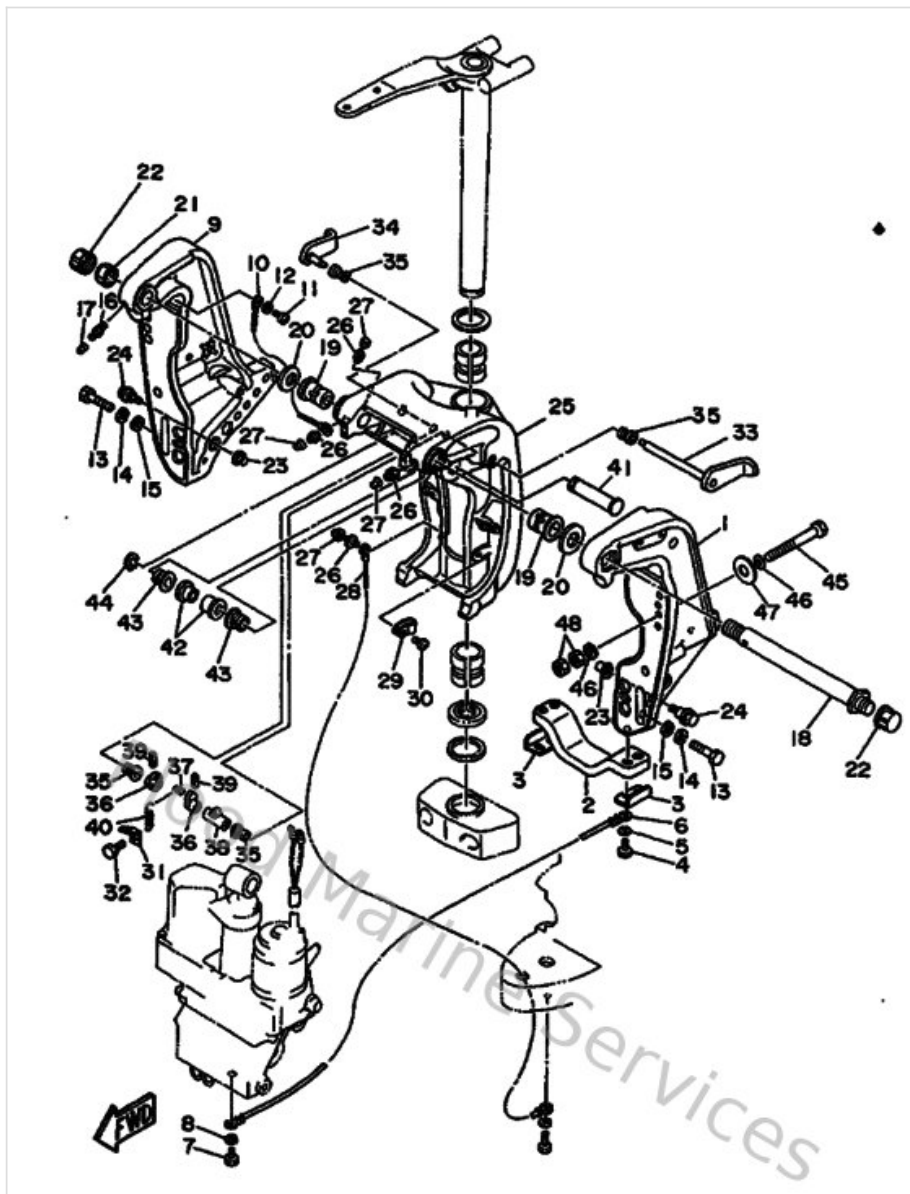
Ref	Part	
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970850601000 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	985800601200 Screw, pan head(62j)	Buy now
13	970951005000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	6R3431310000 Bolt, clamp bracket	Buy now
19	9038625M3100 Bushing (6e5)	Buy now

Bracket 1



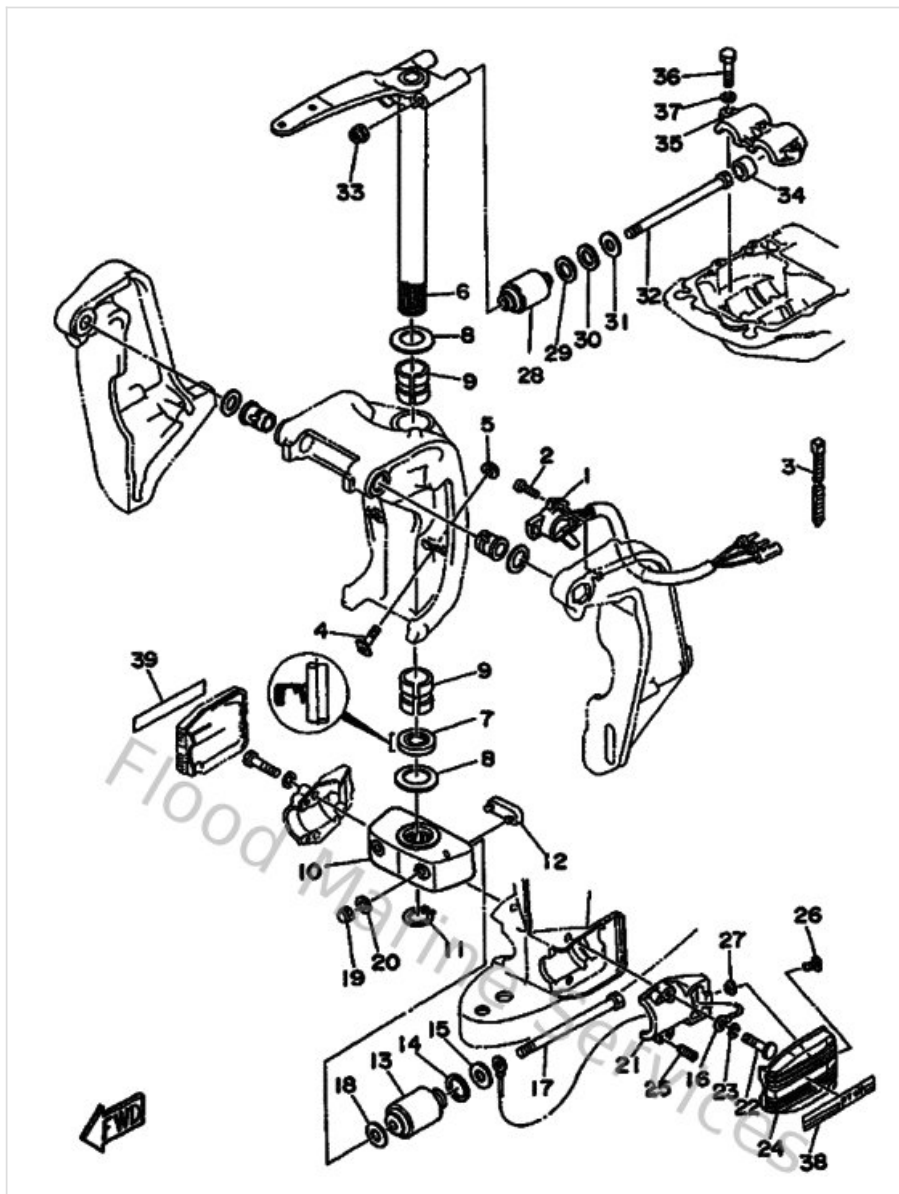
Ref	Part	
20	9020126M5900 Washer, plate (6e5)	Buy now
21	9018522M1100 Nut, self-locking	Buy now
22	6G5431450000 Cap, clamp bracket	Buy now
23	6G5431640000 Rod, Tilt Lock	Buy now
24	9010912M3500 Bolt	Buy now
28	6E5821470000 Wire, lead 5	Buy now
29	9046411M1800 Clamp(6e5)	Buy now
30	979800420800 Screw, pan head (713)	Buy now
31	6G5431440000 Hook, spring	Buy now
32	970950601000 Bolt	Buy now
33	6G5431810200 Lever, tilt stop 1	Buy now
34	6G5431850200 Lever, tilt stop 2	Buy now
35	9038610M1600 Bushing (688)	Buy now
36	6G5431480000 Collar, distance	Buy now
37	9024906M1900 Pin(6e5)	Buy now

Bracket 1



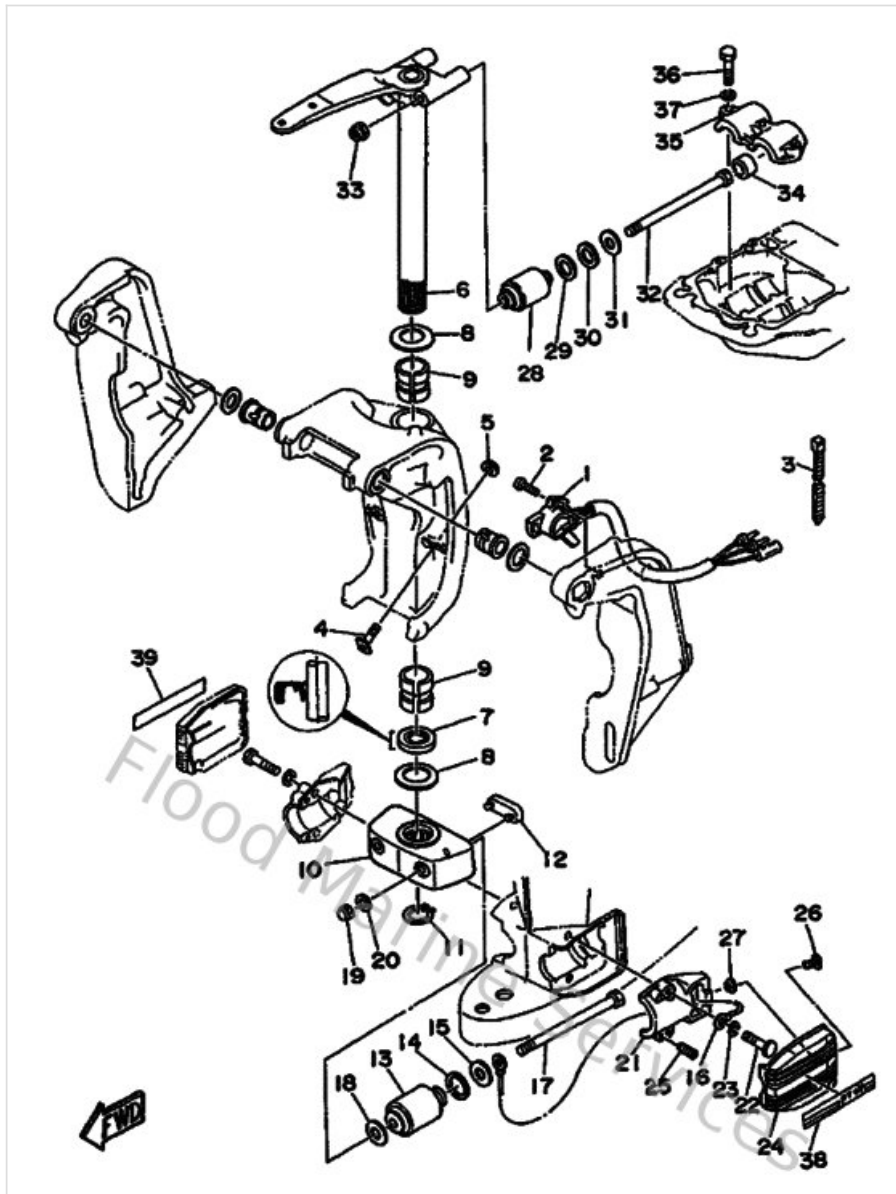
Ref	Part	
38	9038710M0200 Collar(6e5)	Buy now
39	916903002000 Pin, spring (6h4)	Buy now
40	9050614M2400 Spring, tension(6e5)	Buy now
41	6E5431260200 Pin, upper shock mount	Buy now
42	9038618M6300 Bush(6e5)	Buy now
43	9038618M1400 Bushing (6e5)	Buy now
44	9341018M0500 Circlip (6f2)	Buy now
45	9010112M0300 Bolt (l:115mm)	Buy now
46	9020113M0100 Washer, plate(6e5)	Buy now
47	902011242600 Washer, plate(663)	Buy now
48	953801260000 Nut (707)	Buy now

Bracket 2



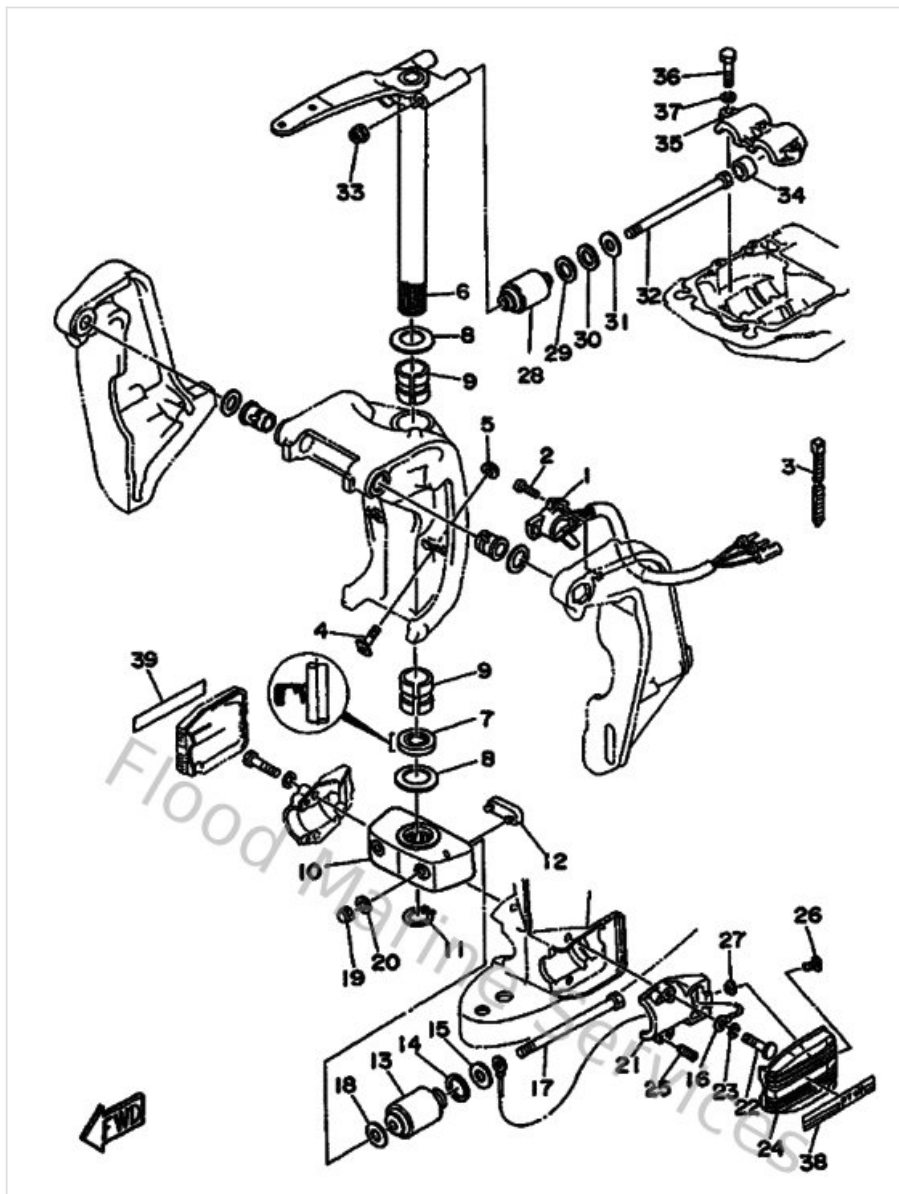
Ref	Part	
1	6R3836720100 Trim sender	Buy now
2	985800601600 Screw pan head	Buy now
3	9046511M1000 Clamp	Buy now
4	6G5433760000 Bolt, Thrust Receiver	Buy now
5	957801030000 Nut, nylon (6e5)	Buy now
6	6E542510044D Steering bracket assembly	Buy now
7	9310938M0200 Oil seal (6e5)	Buy now
8	9020138M6000 Washer, plate (6e5)	Buy now
9	9038638M8900 Bush(6e5)	Buy now
10	6G544551004D Housing, lower mount rubber	Buy now
11	9341037M0400 Circlip (6e5)	Buy now
12	6E5445750000 Damper, lower mount rubber	Buy now
13	6J9445550000 Mount damper, lower side	Buy now
14	9020232M1900 Washer, plate (6e5)	Buy now
15	9020116M5500 Washer, plate (6e5)	Buy now

Bracket 2



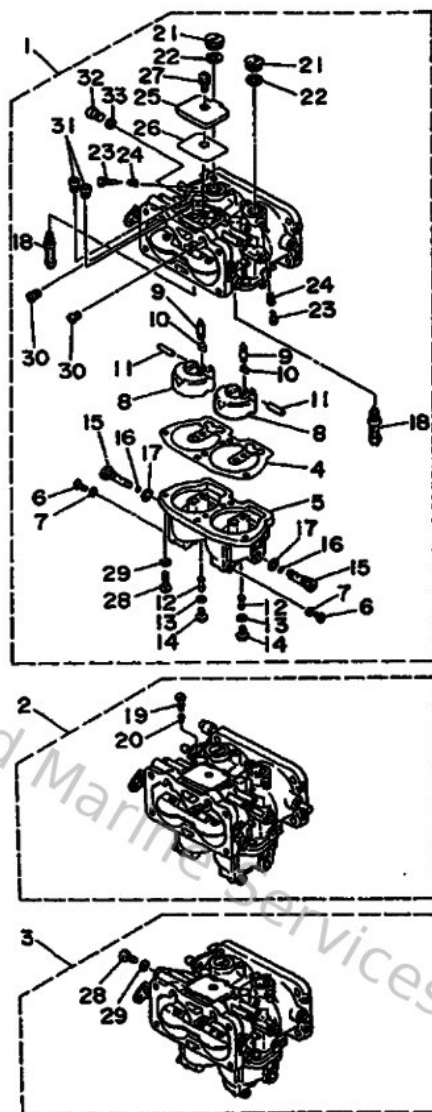
Ref	Part	
16	6E5821490000 Wire, lead 3	Buy now
17	9010914M3400 Bolt(6e5)	Buy now
18	9020115M5800 Washer, plate (6e5)	Buy now
19	953801480000 Nut, crown (6e5)	Buy now
20	929901460000 Washer (6e5)	Buy now
21	6E5445520094 Housing, lower mount rubber	Buy now
22	973951004500 Bolt(64d)	Buy now
23	929901010000 Ybs67-10 washer, spring	Buy now
25	9050116M2800 Spring (6e5)	Buy now
26	9015706M0500 Screw, Pan Head	Buy now
27	901790606600 Nut(663)	Buy now
28	6J9445140094 Mount damper, upper side	Buy now
29	9020126M5700 Washer, plate (6e5)	Buy now
30	9020226M1800 Washer, plate (6e5)	Buy now
31	9020114M5600 Washer, plate (6e5)	Buy now

Bracket 2



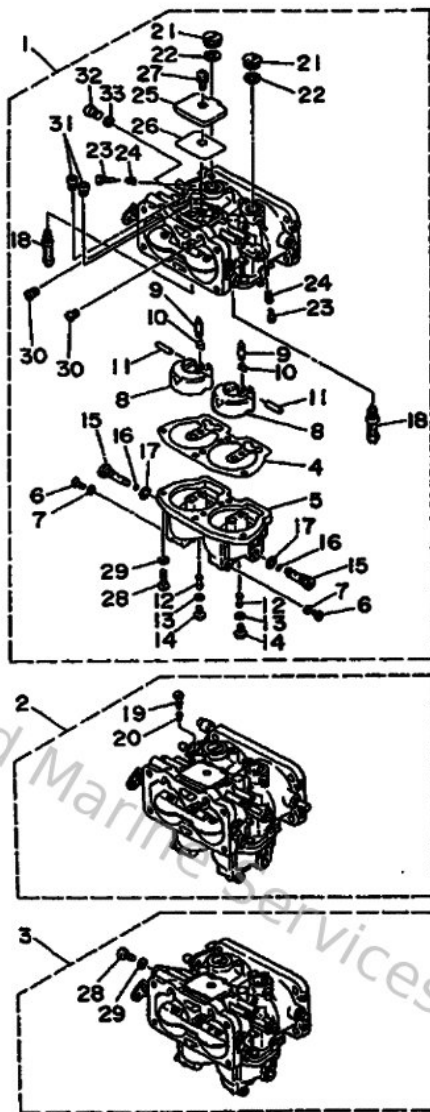
Ref	Part	
32	9010912M3700 Bolt	Buy now
33	901851205800 Nut, nylon(663)	Buy now
34	663445750000 Damper, lower mount rubber	Buy now
35	6E5445110000 Cover, upper mount	Buy now

Carburetor



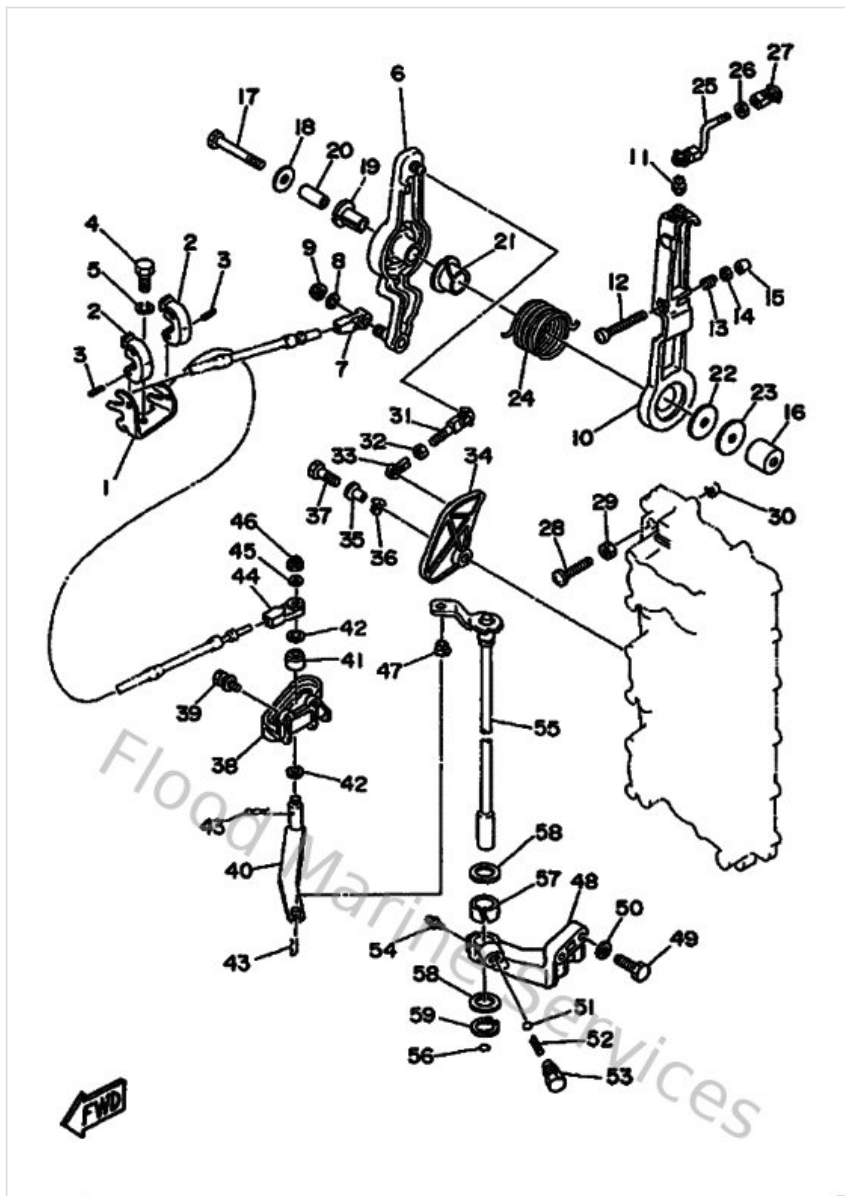
Ref	Part	
3	61H143030300 Carburetor Assembly 3	Buy now
4	6E5143840300 Gasket, float chamber	Buy now
5	6E5143810300 Body, Float Chamber	Buy now
6	6E5143830100 Screw, drain	Buy now
7	6J8149950000 Gasket, drin screw	Buy now
8	6E5143850200 Float	Buy now
9	6E5145460000 Valve, needle	Buy now
10	6E5141590000 Clip	Buy now
11	6E5143860200 Pin, float	Buy now
12	6E51492F4000 Jet, Air Slow	Buy now
13	6E5143970000 Gasket	Buy now
14	6E5143940000 Valve, Drain	Buy now
16	6E5149970000 O-ring	Buy now
17	6E5143980100 Gasket	Buy now
18	6R51492A0000 Nozzle, Main	Buy now

Carburetor



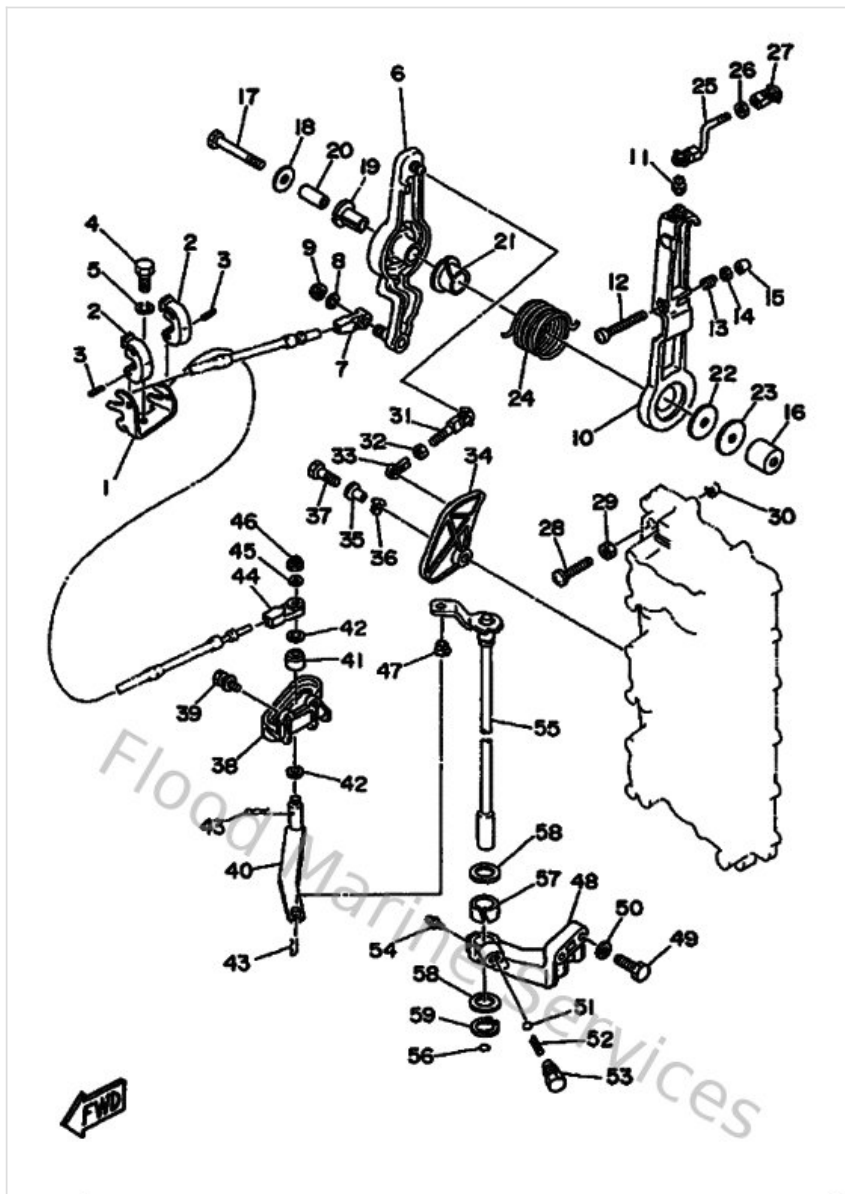
Ref	Part	
19	6E5143210000 Screw, throttle	Buy now
20	6J8143340000 Spring, throttle	Buy now
21	6E5143280100 Plug	Buy now
22	6E5149790000 Gasket	Buy now
23	6E5143230300 Screw, air adjusting	Buy now
24	6E5142230000 Spring, air adjusting	Buy now
25	6E5145270100 Plate	Buy now
26	6E5149590100 Gasket	Buy now
27	979800510800 Screw, with washer	Buy now
28	985800501600 Screw, pan head(6b0)	Buy now
29	929900510000 Ybs67-5 washer, spring	Buy now
30	61A1492H1200 Jet, slow air (#60)	Buy now
32	6E5143240000 Screw, flat head	Buy now

Control



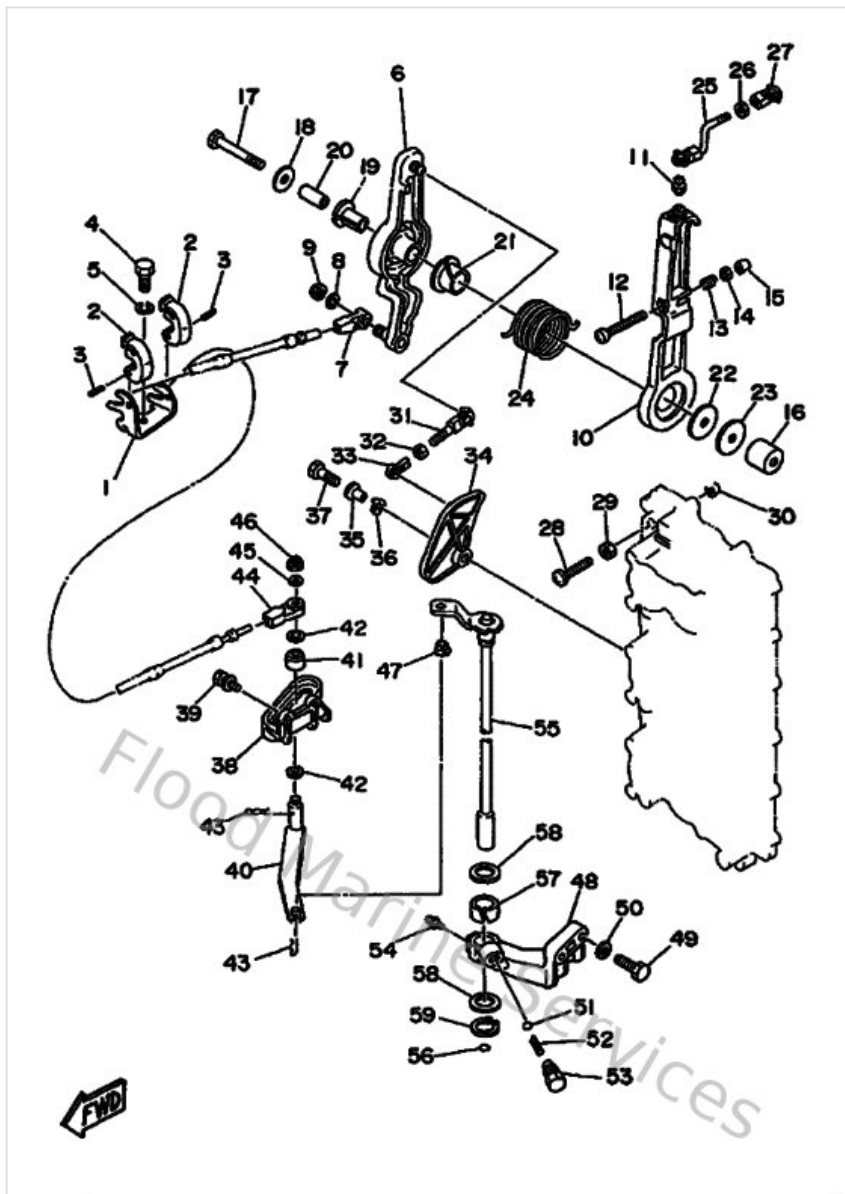
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	973950802000 Bolt, hexagon	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	61H416320194 Lever, Magneto Control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	9018506M0700 Nut, self-locking(6e5)	Buy now
10	6G5416310194 Lever, magneto control	Buy now
11	663855180000 Joint, ball	Buy now
12	901570601300 Screw, pan head(697)	Buy now
13	9050116M1200 Spring, compression (688)	Buy now
14	953800660000 Nut(661)	Buy now
15	688441940000 Cap	Buy now

Control



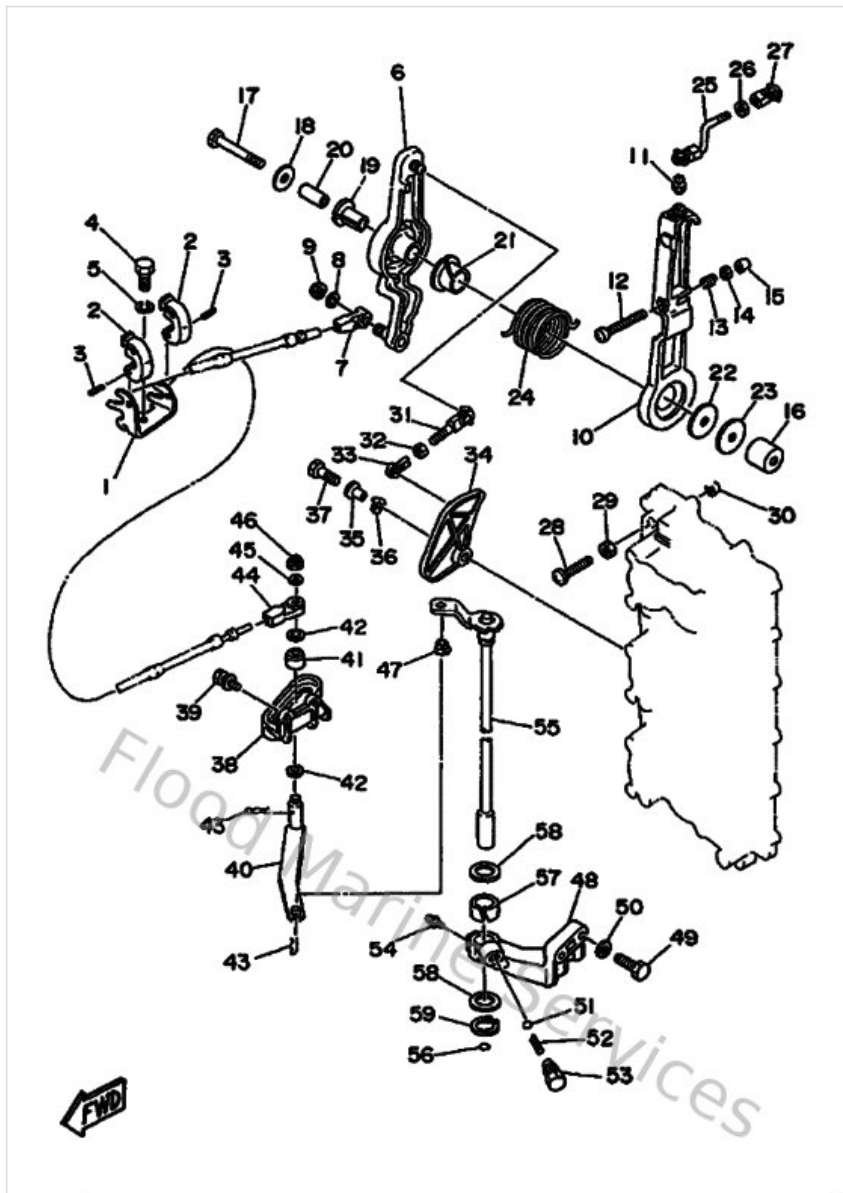
Ref	Part	
16	9038708M1700 Collar	Buy now
17	9010108M1400 Bolt(61h)	Buy now
18	9020108M5400 Washer, plate (6e5)	Buy now
19	903861208900 Bushing(663)	Buy now
20	9038708M1600 Collar	Buy now
21	9038622M1300 Bushing (688)	Buy now
22	902021209200 Washer, plate(663)	Buy now
23	9020108M1300 Washer plate (682)	Buy now
24	9050829M1200 Spring (6e5)	Buy now
25	6G5416360100 Rod, magneto control	Buy now
26	953800560000 Nut, hexagon (663)	Buy now
27	6H1412370000 Joint, link	Buy now
28	9015706M0700 Screw, Pan Head(61H)	Buy now
31	682412375000 Joint, link 2	Buy now
34	61H412130000 Cam, accel.	Buy now

Control



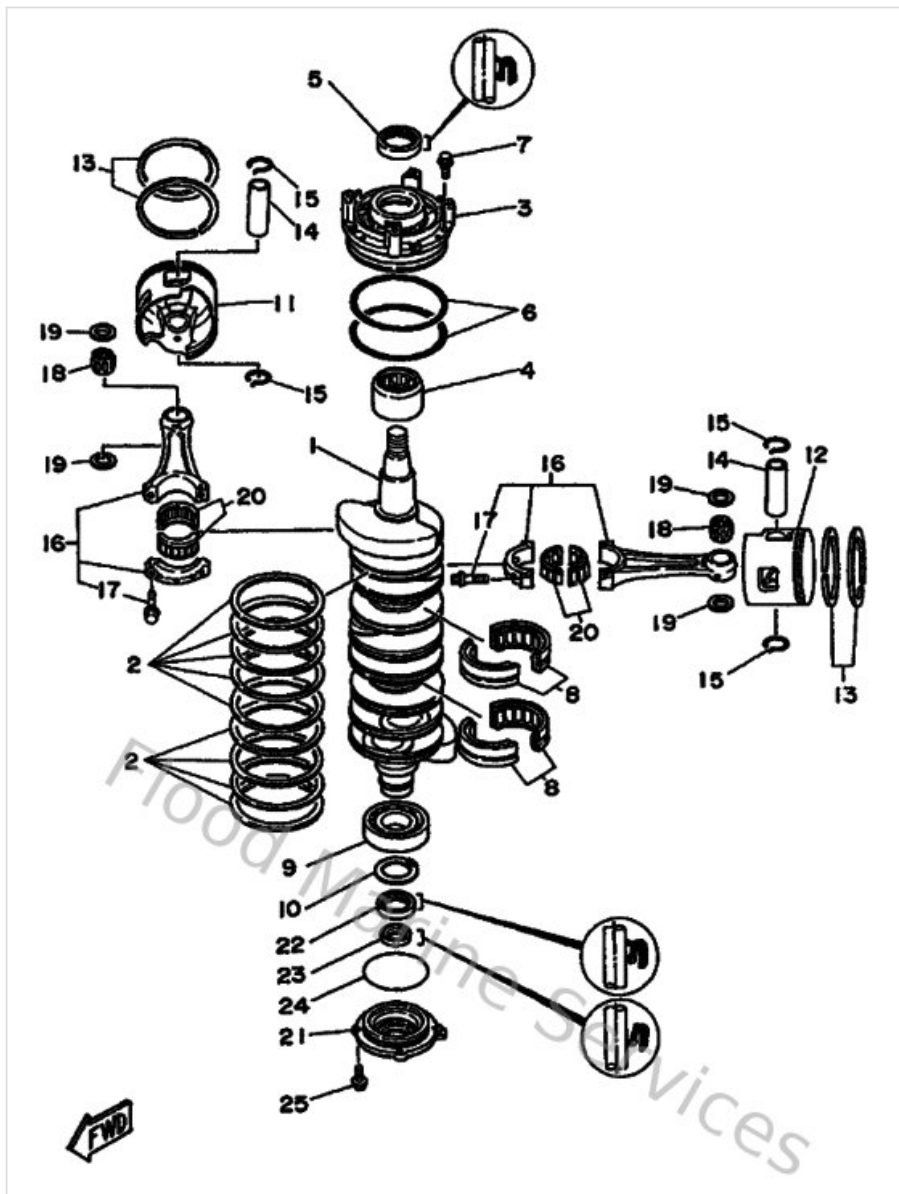
Ref	Part	
35	9038706M2900 Collar (6a0)	Buy now
36	9020610M0400 Washer, wave (676)	Buy now
37	970950602500 Bolt	Buy now
38	6E5441170094 Bracket	Buy now
39	970800602000 Bolt(7u8)	Buy now
40	6E5441210000 Lever, Shift Rod	Buy now
41	6E5441220000 Bushing, shift rod lever	Buy now
42	9020208M2000 Washer, plate (6e5)	Buy now
43	904681800800 Clip 620436610000	Buy now
47	9038606M1200 Bushing (688)	Buy now
48	6E5441180194 Bracket 2	Buy now
49	973130803000 Bolt	Buy now
50	929900860000 Washer, plain (663)	Buy now
51	9350104M0200 Ball (697)	Buy now
52	905011208200 Spring 6484411600	Buy now

Control



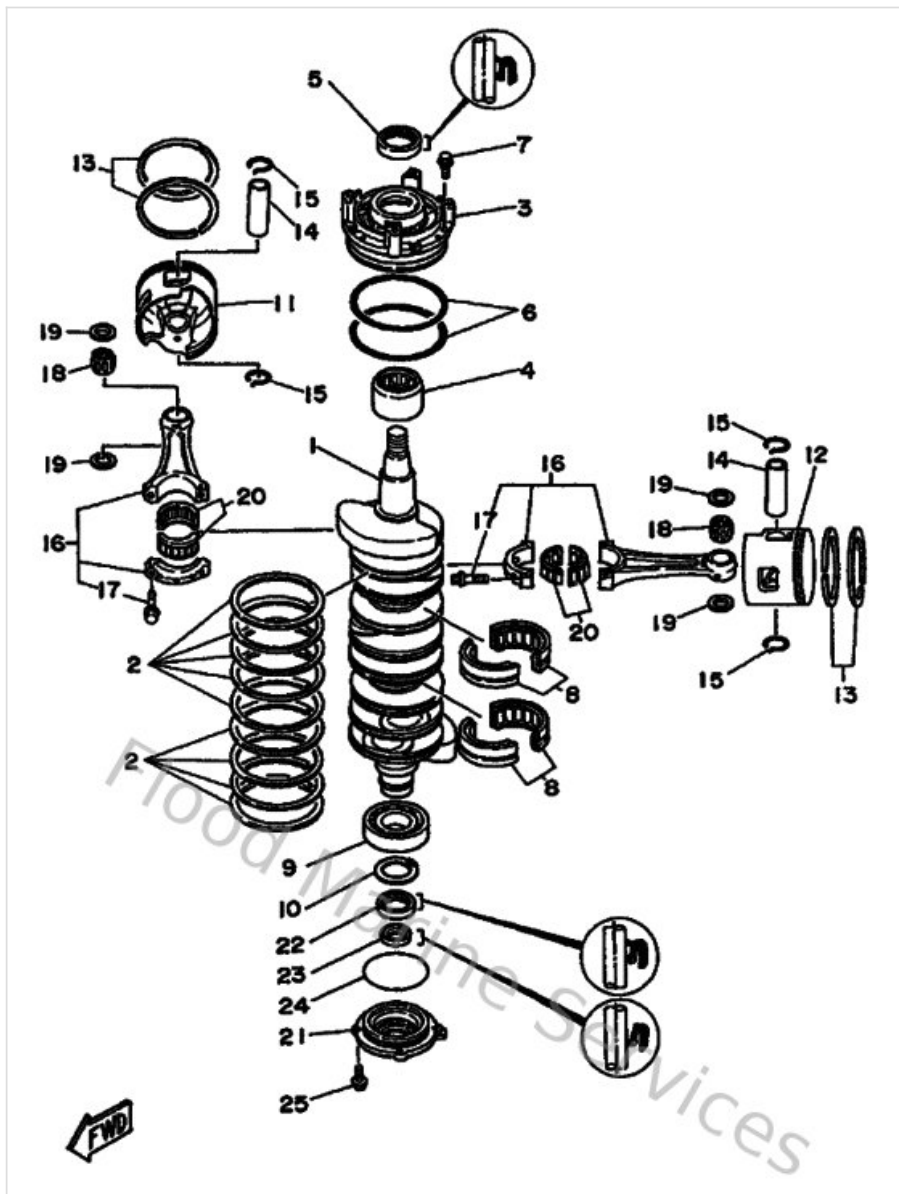
Ref	Part	
53	648427150000 Bushing 2	Buy now
54	9370006M0300 Nipple, grease(6a1)	Buy now
55	6E5441200300 Handle gear shift assembly	Buy now
56	932100935000 O-ring	Buy now
57	9038616M6600 Bush(6e5)	Buy now
58	902021606100 Washer, plate(663)	Buy now
59	990091640000 Circlip(13t)	Buy now

Crankshaft & Piston



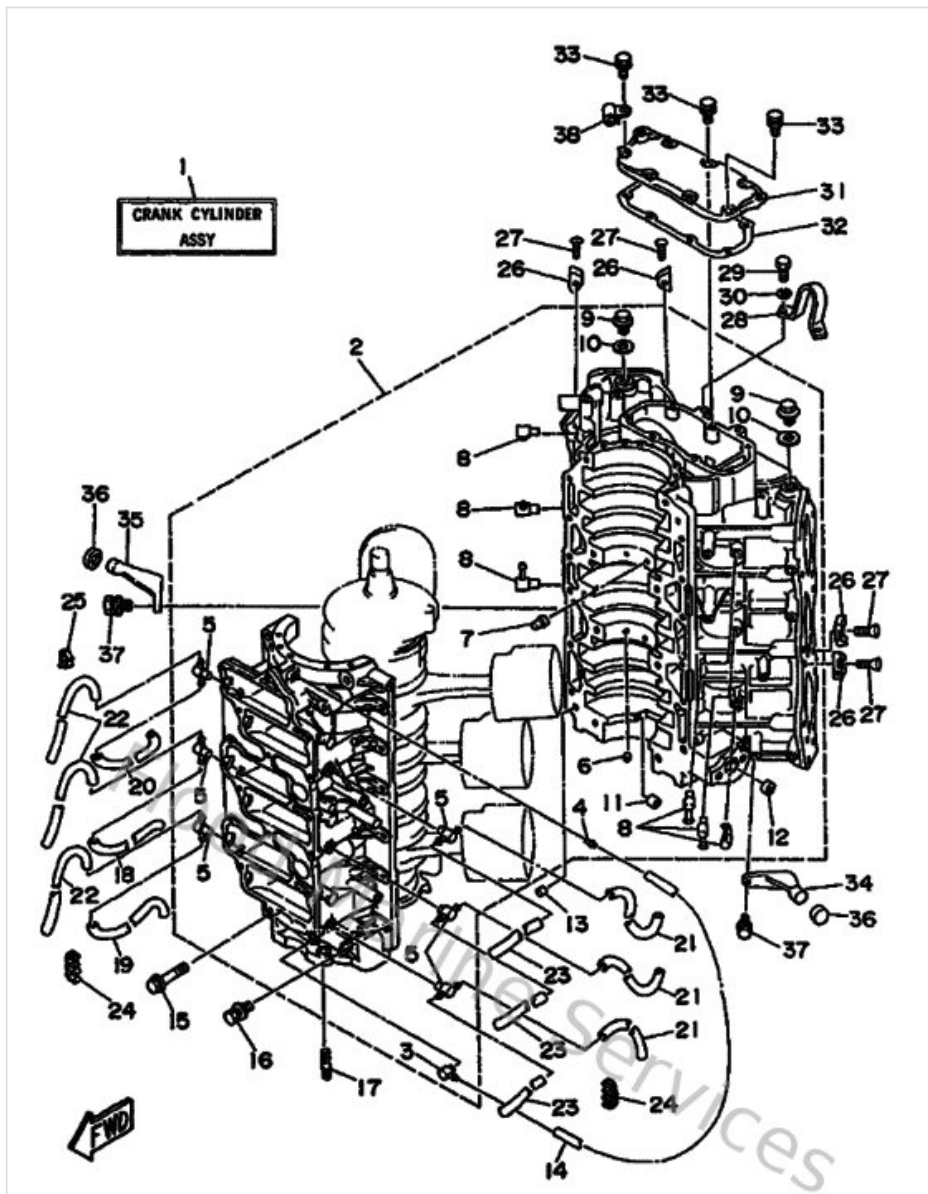
Ref	Part	
1	6R3114110000 Crankshaft	Buy now
2	6E5114470000 Seal, ring	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M3800 Oil seal(61a)	Buy now
6	932110438400 O-ring (705)	Buy now
7	975950652000 Bolt(7u8)	Buy now
8	93310954V300 Bearing, cylindrical(64c)	Buy now
9	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
10	9341040M0300 Circlip(n02)	Buy now
11	6R5116351100 Piston (0.25mm o/s)	Buy now
12	6R5116461100 Piston 2 (0.50mm o/s)	Buy now
13	64D116050200 Piston ring set (0.50mm o/s)	Buy now
14	6R5116331000 Pin, piston	Buy now
15	6R5116341000 Clip, piston pin	Buy now
16	6R5116501000 Connecting kit	Buy now

Crankshaft & Piston



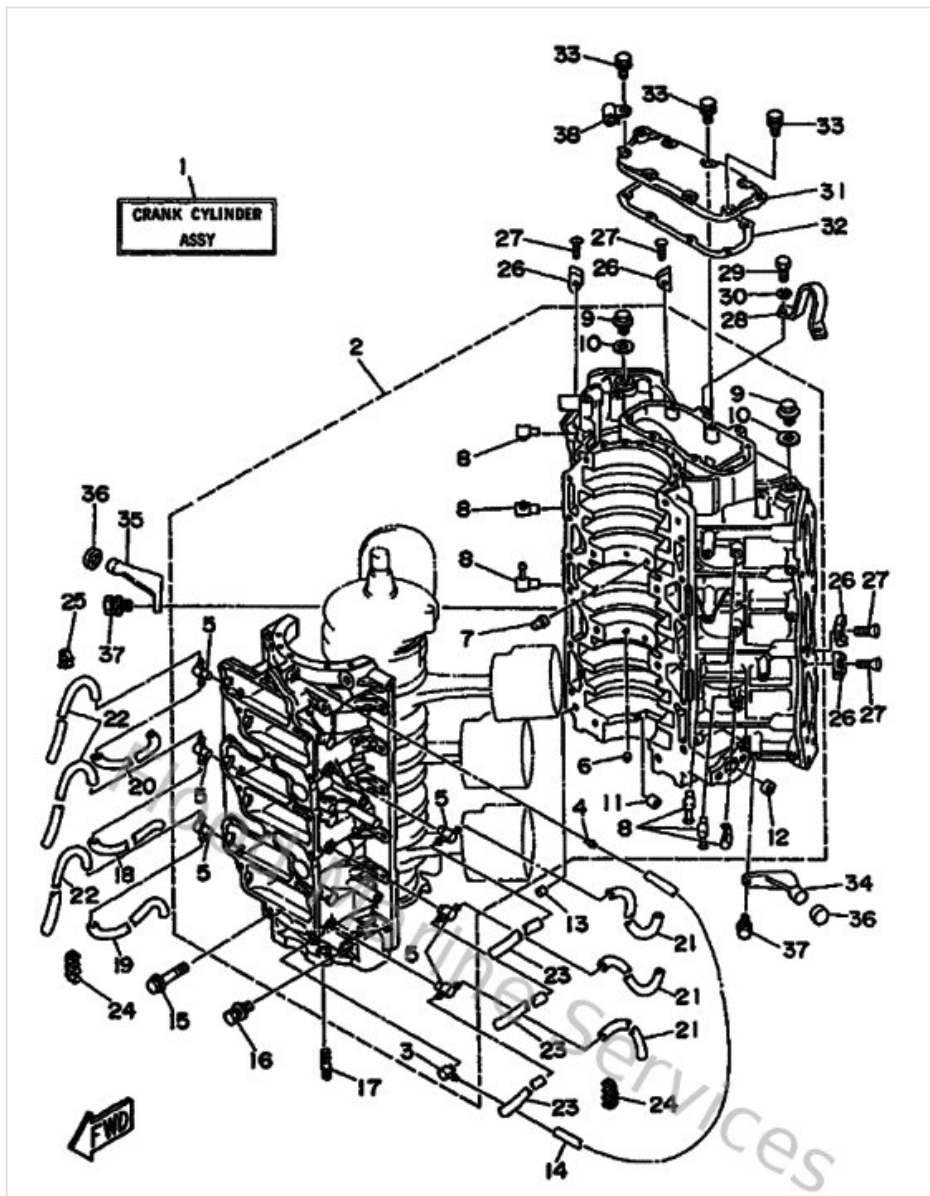
Ref	Part	
17	9010908M6100 Bolt	Buy now
18	933103233700 Bearing	Buy now
19	9020123M0100 Washer, plate(6g6)	Buy now
20	93310836V200 Brg, cyl-cal roller (6e5)	Buy now
22	9310235M1300 Oil seal (6e5)	Buy now
23	9310122M1500 Oil seal (6e5)	Buy now
24	9321074M3500 O-ring (6e5)	Buy now

Cylinder & Crankcase 1



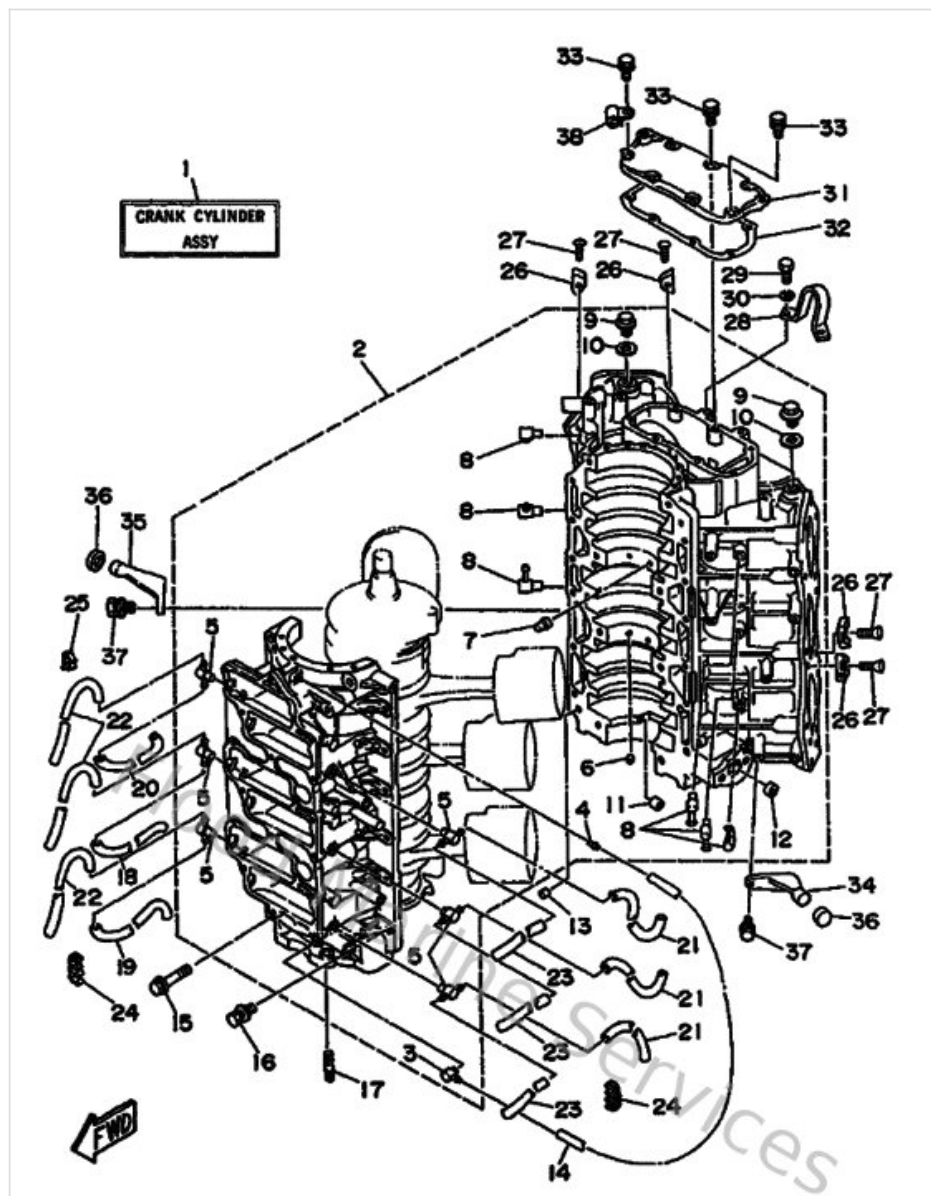
Ref	Part	
1	61HW0090144D Crank Cylinder assembly	Buy now
2	61H151000194 Crankcase Assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	6F6113720100 Nipple, hose	Buy now
6	624113790000 Valve, check	Buy now
7	663115180100 Lock, bearing	Buy now
8	646113700000 Check valve assembly	Buy now
9	9034014M0000 Plug, straight screw(62y)	Buy now
10	904301411500 Gasket (663)	Buy now
11	9038406M0700 Bush, bimetal formed(6r3)	Buy now
12	9038414M0900 Bush, bimetal formed(6r3)	Buy now
13	936081206300 Pin, dowel (626)	Buy now
14	9044507M1000 Hose (L770)	Buy now
15	9010510M2000 Bolt (6e5)	Buy now

Cylinder & Crankcase 1



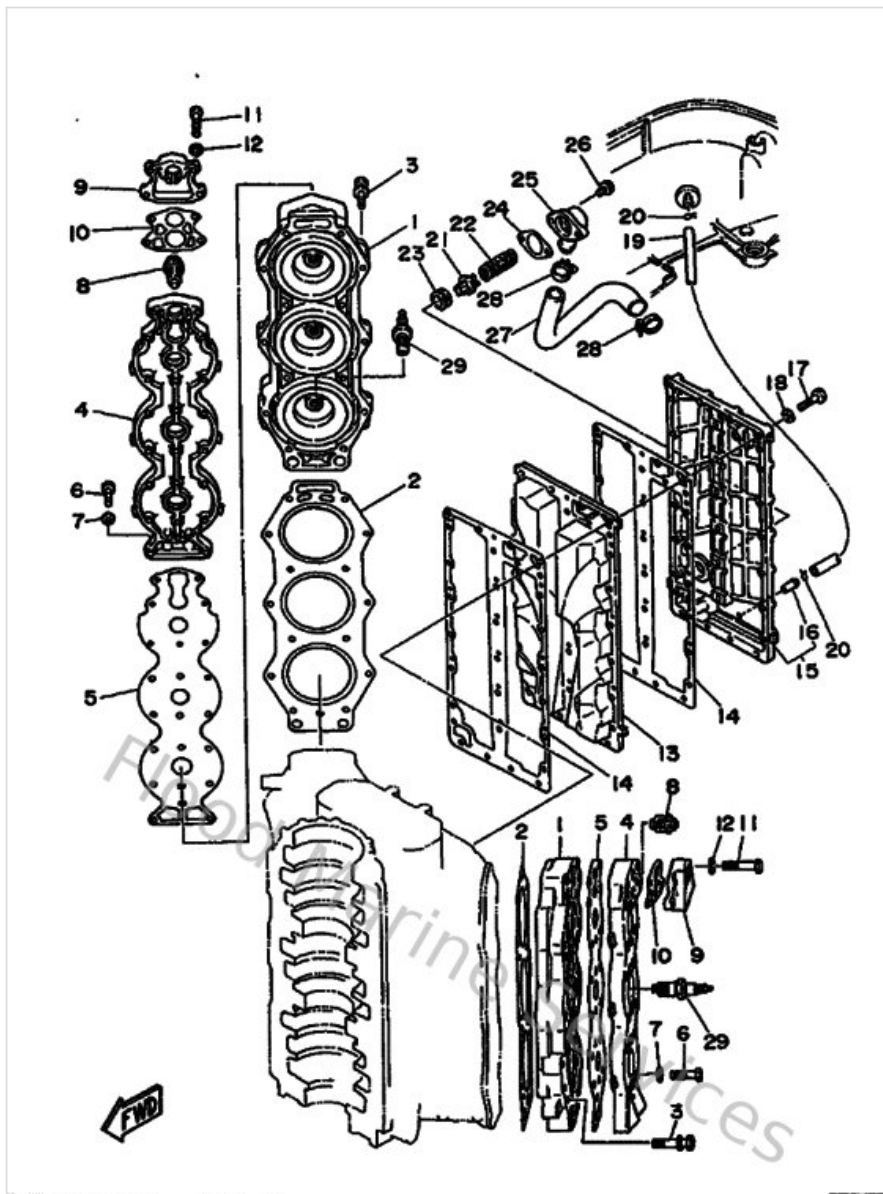
Ref	Part	
17	9011608M1400 Bolt, stud (6e5)	Buy now
18	9044507M1100 Hose (I770)	Buy now
19	9044507M0900 Hose (I390)	Buy now
20	904450724000 Hose (I390)	Buy now
21	9044507M9000 Hose (I390)	Buy now
22	904450725700 Hose (I200)	Buy now
23	9044507M0300 Hose (I200)	Buy now
24	9046407M0500 Clamp (6g5)	Buy now
25	9046407M2000 Clamp(6h0)	Buy now
26	6E5113250000 Anode	Buy now
27	987800401500 Screw, flat head(ga5)	Buy now
28	6E5111190000 Hanger, Engine	Buy now
29	973130802000 Bolt(6td)	Buy now
30	929900810000 Ybs67-8 washer, spring	Buy now
31	6K711371019M Cover	Buy now

Cylinder & Crankcase 1



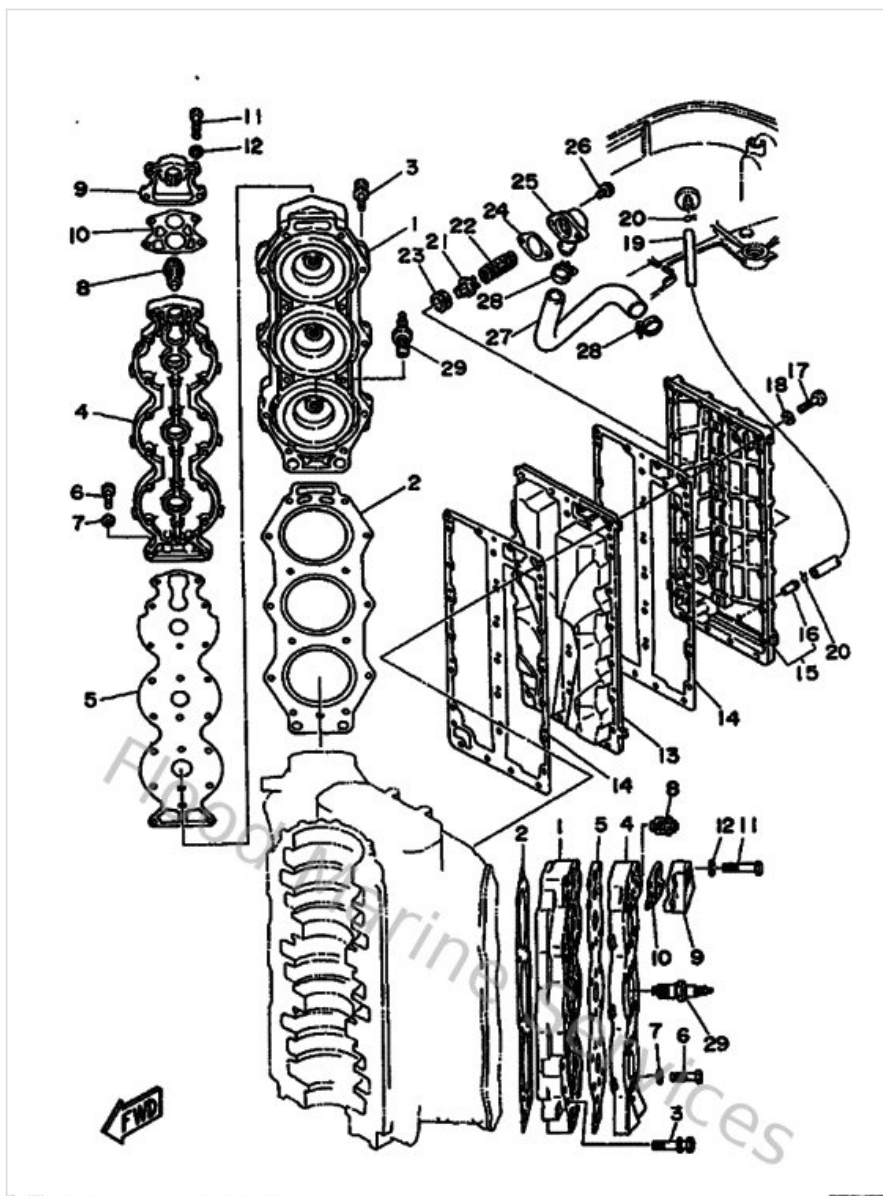
Ref	Part	
32	6E511381A100 Gasket 1	Buy now
33	975950652000 Bolt(7u8)	Buy now
34	6E542761001S Stopper	Buy now
35	6E5427620094 Stopper	Buy now
36	663445330000 Damper, upper mount	Buy now
38	904650802800 Clamp (1e6)	Buy now

Cylinder & Crankcase 2



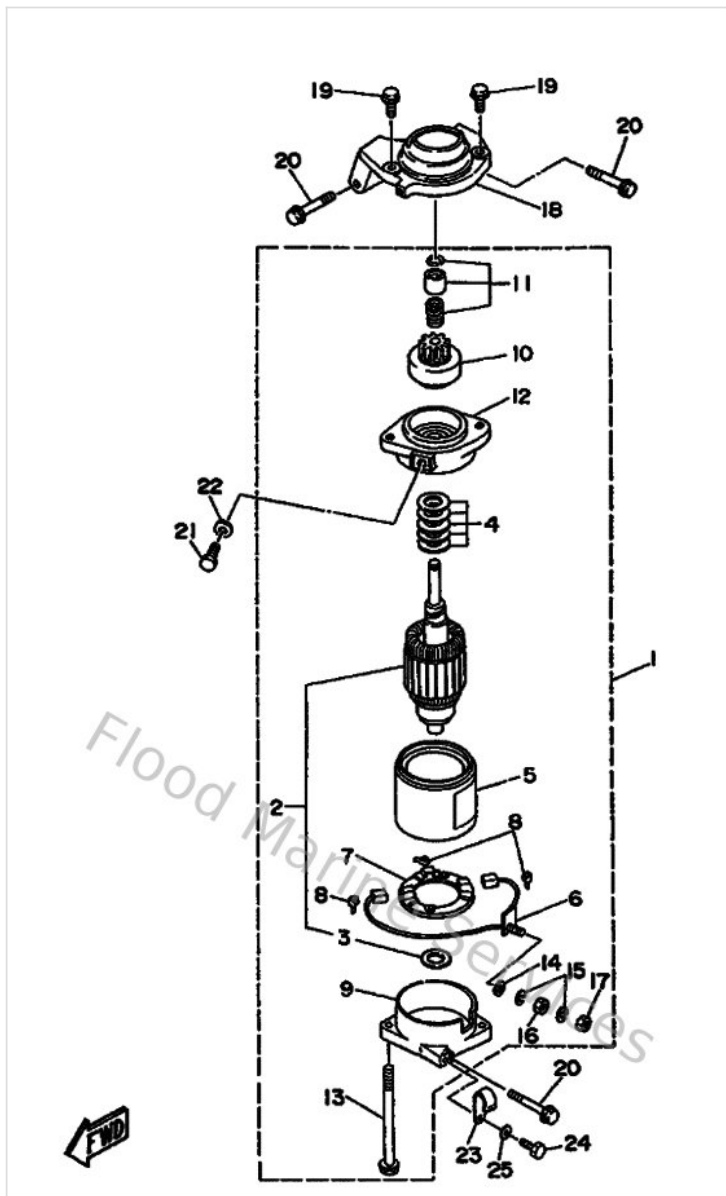
Ref	Part	
2	6G511181A000 Gasket, cylinder head 1	Buy now
3	9011908M2100 Bolt, with washer(63v)	Buy now
4	6G511191009M Cover, cylinder head 1	Buy now
5	6G511193A200 Gasket, head cover 1	Buy now
6	970950603000 Bolt(jf7)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6E5124113000 Thermostat	Buy now
9	6G512413009M Cover, thermostat	Buy now
10	68812414A100 Gasket, cover	Buy now
11	970130604500 Bolt, hexagon	Buy now
13	6G541111009M Inner cover, exhaust	Buy now
14	6G541112A100 Gasket, exhaust inner cover	Buy now
15	6R341113001S Outer cover, exhaust	Buy now
16	650243780000 Pipe, joint 2	Buy now
17	970140603500 Bolt(3rv)	Buy now

Cylinder & Crankcase 2



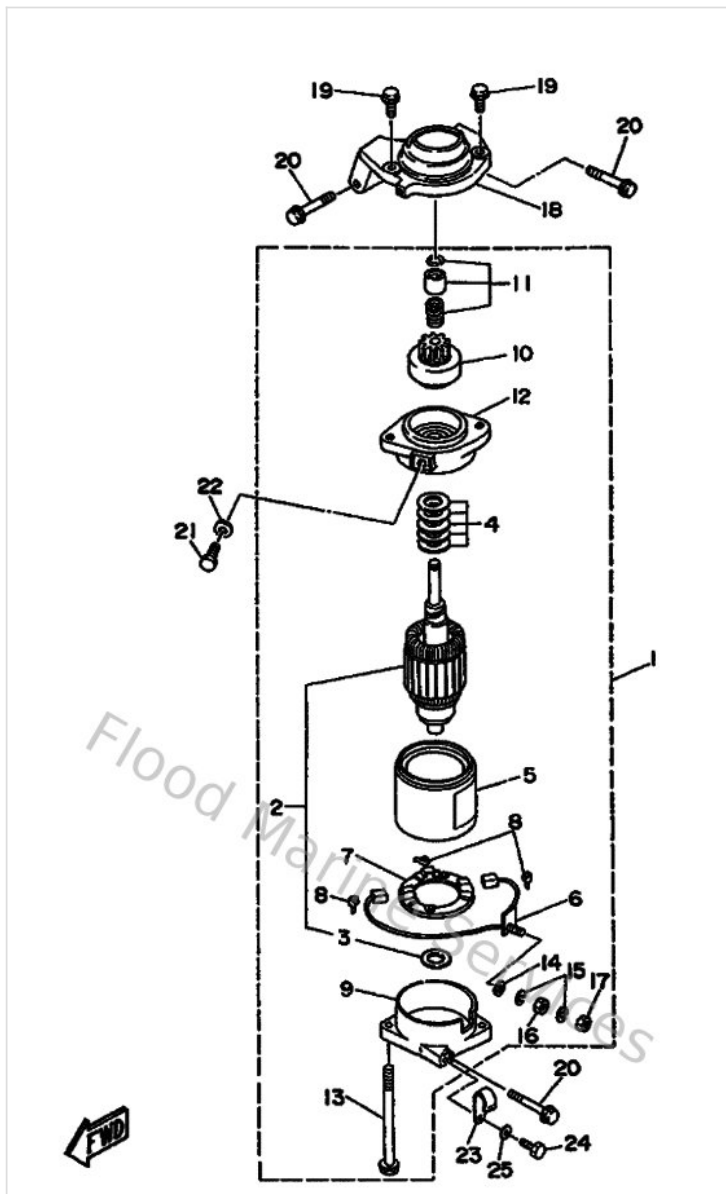
Ref	Part	
19	6E5243120000 Pipe 2	Buy now
20	904670800400 Clip, pipe 6162435600	Buy now
21	6G5124160000 Valve, pressure control	Buy now
22	9050116M1100 Spring, compression (688)	Buy now
23	9048020M0500 Grommet (688)	Buy now
24	6G511382A100 Gasket 2	Buy now
25	6G511372005B Cover, bypass 2	Buy now
26	970800602000 Bolt(7u8)	Buy now
27	6G5125760000 Hose 1	Buy now
28	9046513M3600 Clamp(6h4)	Buy now
29	947020030900 Plug, spark (br9hs-10)	Buy now

Demarreur Electrique



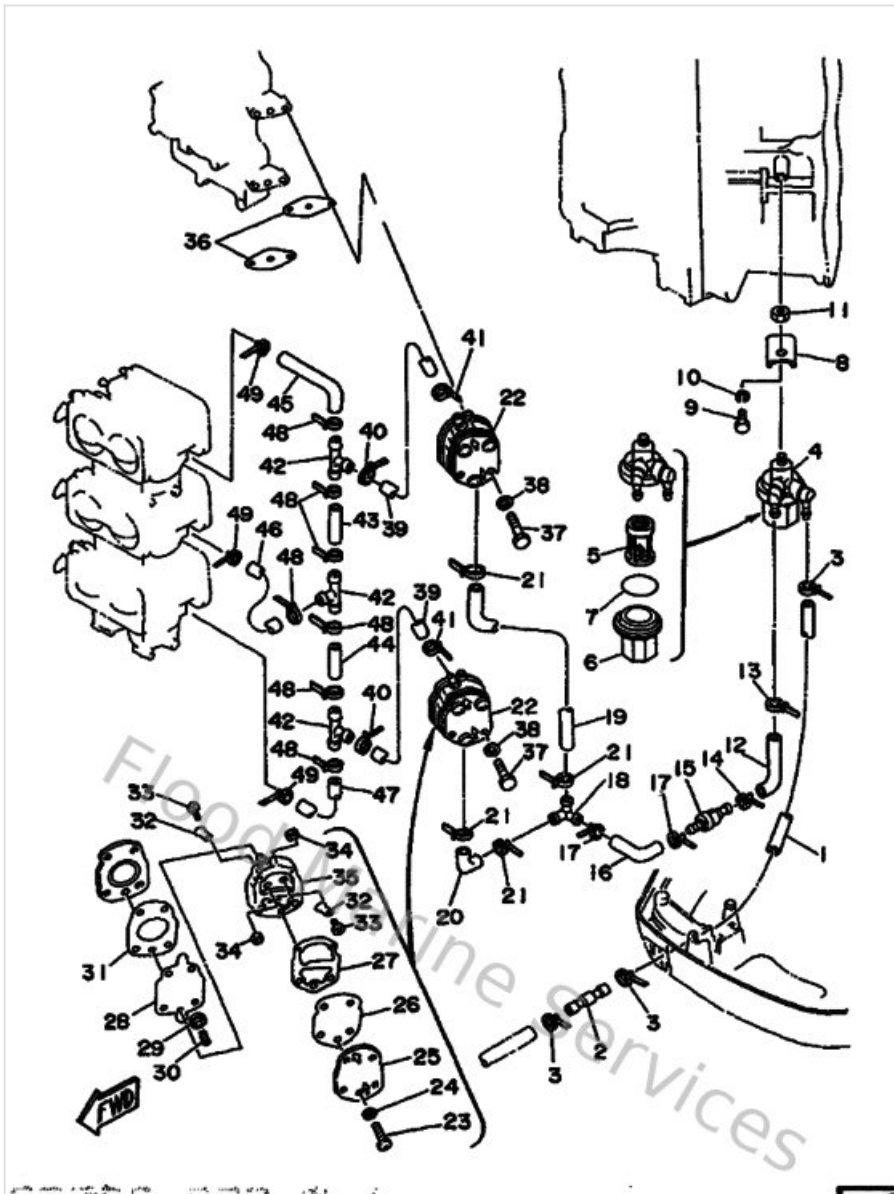
Ref	Part	
1	61H818000100 Starting motor assembly	Buy now
2	61A818500900 Armature Assembly	Buy now
3	61A818240000 Washer 2	Buy now
6	6K7818011000 Brush Set	Buy now
7	61A818400000 Brush holder assembly	Buy now
8	6E5818131000 Spring Brush	Buy now
9	61A818200000 Rear Bracket assembly	Buy now
10	61H818070000 Gear Assembly, Starting Motor	Buy now
11	61H818570000 Retainer	Buy now
12	61A818300000 Front Bracket assembly	Buy now
13	6K7818261000 Bolt	Buy now
14	6E58182E1000 Washer, spring	Buy now
15	6E58182F1000 Washer,plain	Buy now
16	6E58182A1000 Nut	Buy now
17	6E58182K1000 Nut	Buy now

Demarreur Electrique



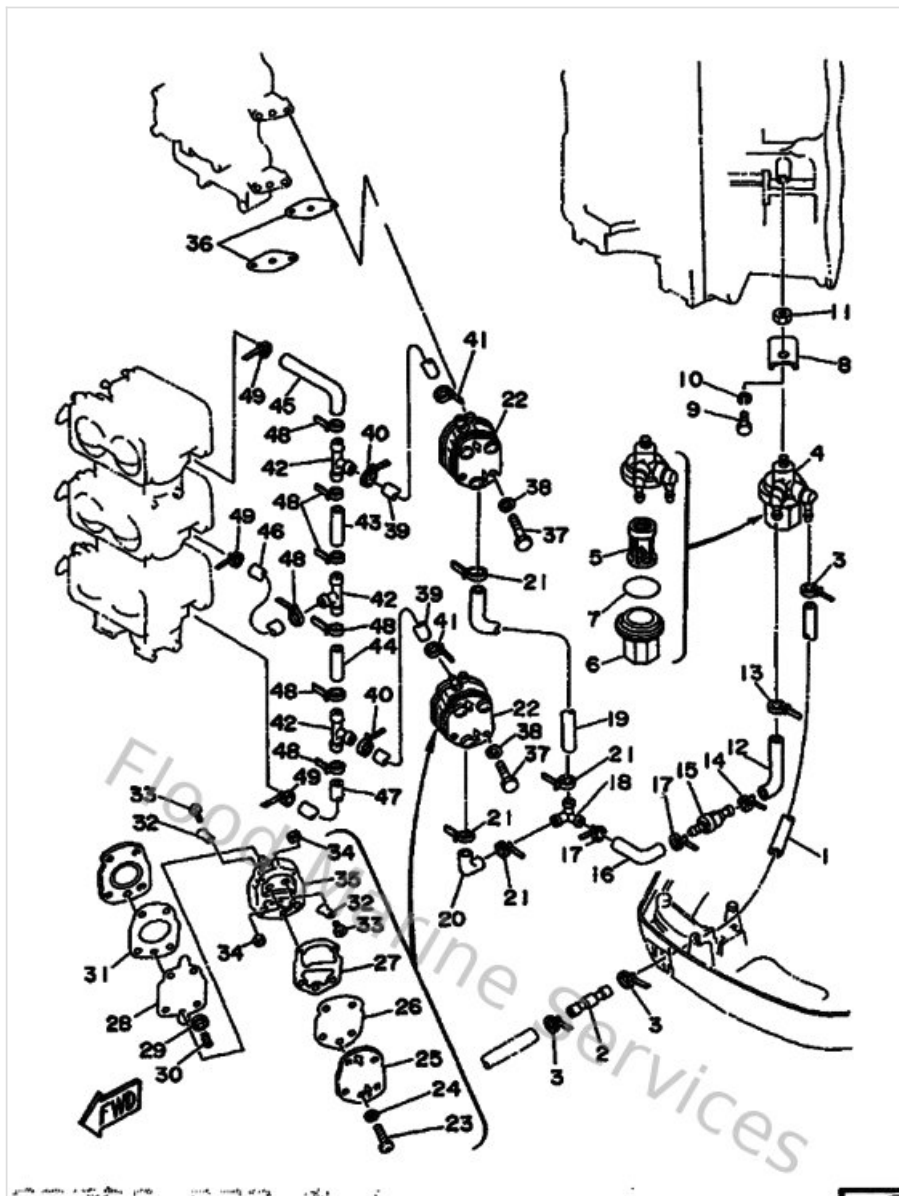
Ref	Part	
18	6K7818220094 Bracket, starting motor	Buy now
19	9011908M7600 Bolt, with washer(6e5)	Buy now
20	9011908M7700 Bolt, with washer(6e5)	Buy now
21	970800801600 Bolt	Buy now
22	929900860000 Washer, plain (663)	Buy now
23	904650802800 Clamp (1e6)	Buy now
24	970950601200 Bolt(gh1)	Buy now
25	929900660000 Washer, plain (646)	Buy now

Fuel



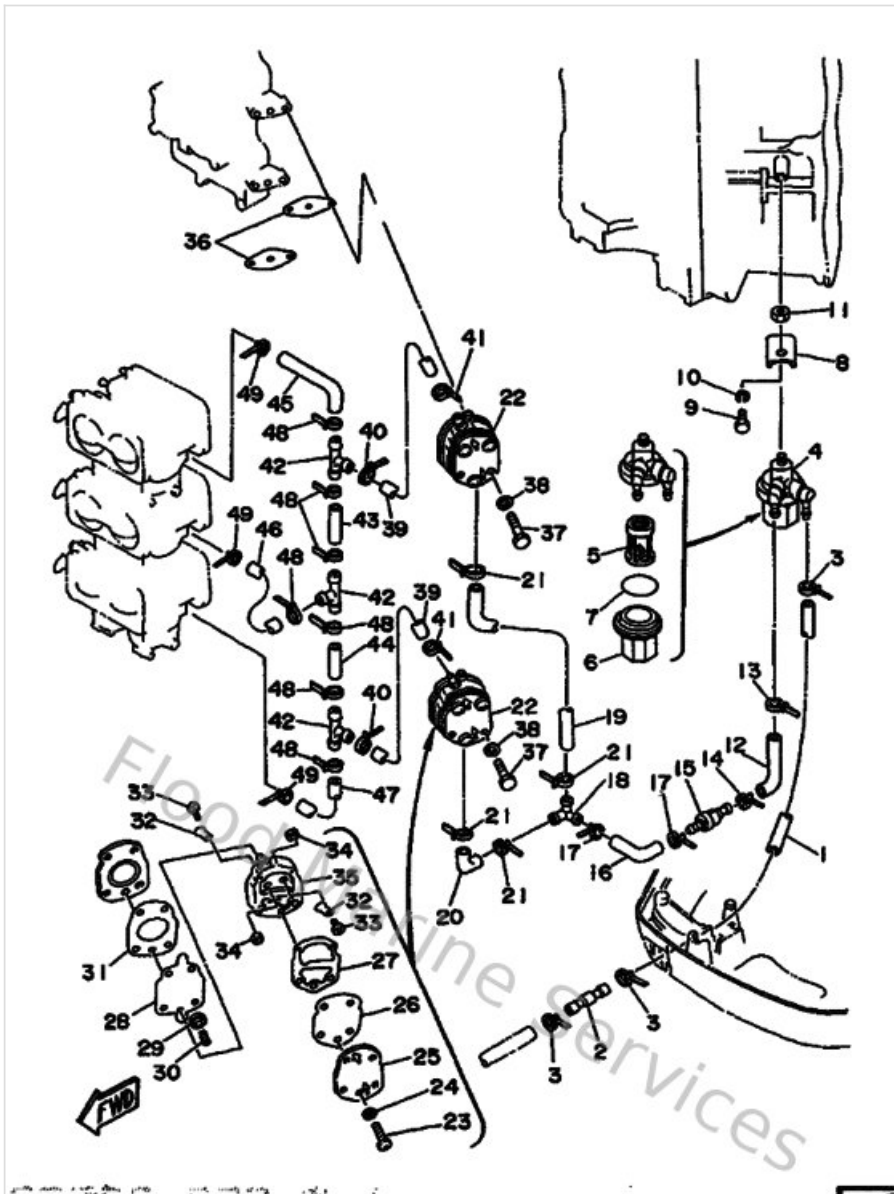
Ref	Part	
2	6R3243770000 Pipe, joint 3	Buy now
3	9046511M1000 Clamp	Buy now
4	6R3245600000 Filter assembly	Buy now
5	61N245631000 Element, filter	Buy now
6	61N245210000 Cup, filter	Buy now
7	932103273800 O-ring(1wg)	Buy now
8	648245660100 Bracket, Filter	Buy now
9	970950601400 Bolt(gj3)	Buy now
10	929950610000 Washer(6a1)	Buy now
11	953800860000 Nut (661)	Buy now
12	9044513M3100 Hose (L85)	Buy now
13	904651009800 Clamp	Buy now
15	6R5244080000 Fuel feed assembly	Buy now
16	6R5243140000 Pipe 4	Buy now
18	6G5243760000 Pipe, joint 1	Buy now

Fuel



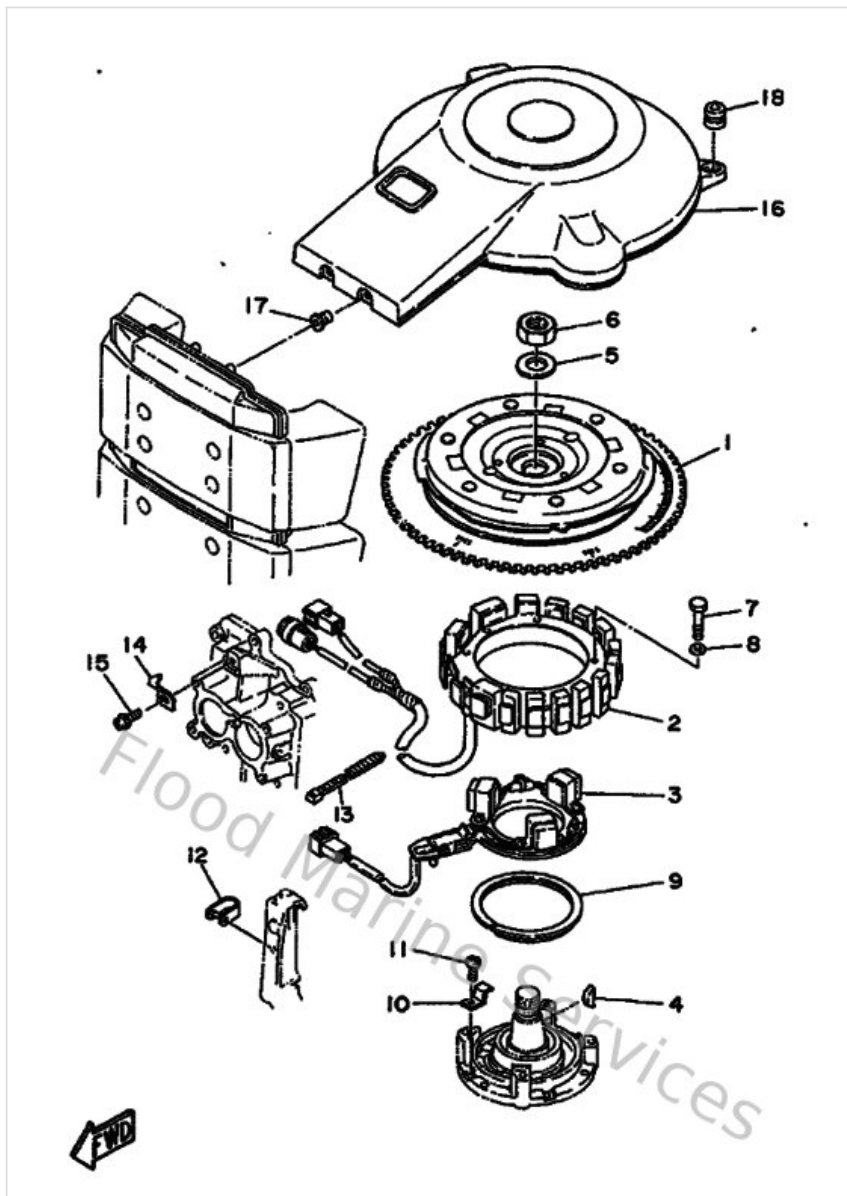
Ref	Part	
19	6K7243150000 Pipe 5	Buy now
20	6E5243150000 Pipe 5	Buy now
22	6E5244100300 Fuel pump assembly	Buy now
23	985800503500 Screw, pan head (686)	Buy now
24	929900560000 Washer, plain (646)	Buy now
25	6E5244130000 Body 2	Buy now
26	6E5244710000 Diaphragm	Buy now
27	6E5244350000 Gasket, body 2	Buy now
28	6E5244110000 Diaphragm	Buy now
29	648244240000 Seat, spring	Buy now
30	6E5244230000 Spring, diaphragm	Buy now
31	6E5244340200 Gasket, body	Buy now
32	6A0244210100 Valve, check	Buy now
33	6A0143250000 Screw, pan head	Buy now
34	953800360000 Nut (6g8)	Buy now

Fuel



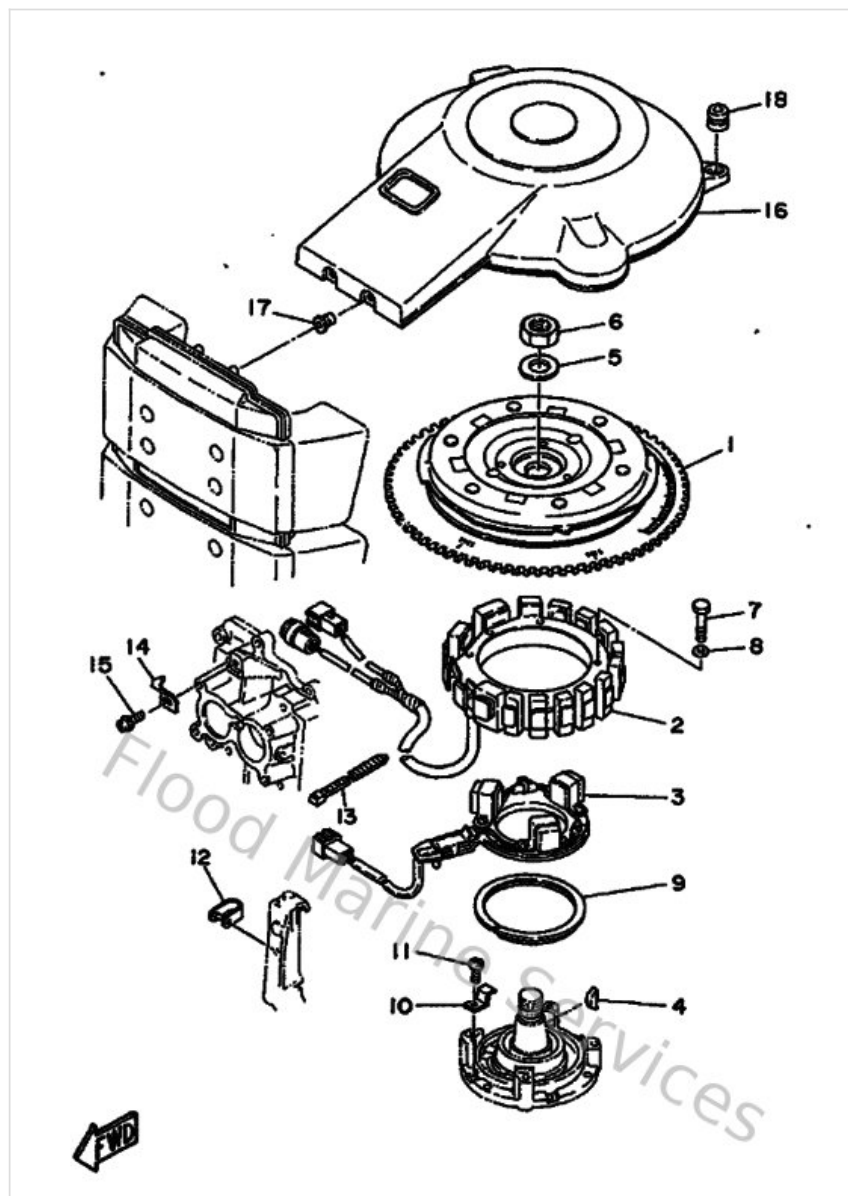
Ref	Part	
35	6E5244120200 Body 1	Buy now
36	65024431A000 Gasket,fuel pump	Buy now
37	973950605000 Bolt(jf7)	Buy now
38	929900660000 Washer, plain (646)	Buy now
39	6G5243161000 Pipe 6	Buy now
42	6E5243780000 Pipe, joint 3	Buy now
43	9044513M0300 Hose (I90)	Buy now
44	9044513M0200 Hose (I90)	Buy now
45	6K7243170000 Pipe 7	Buy now
46	6K7243180000 Pipe, overflow	Buy now
47	6K7243190000 Pipe, oil	Buy now
49	80L263970000 Band	Buy now

Generator



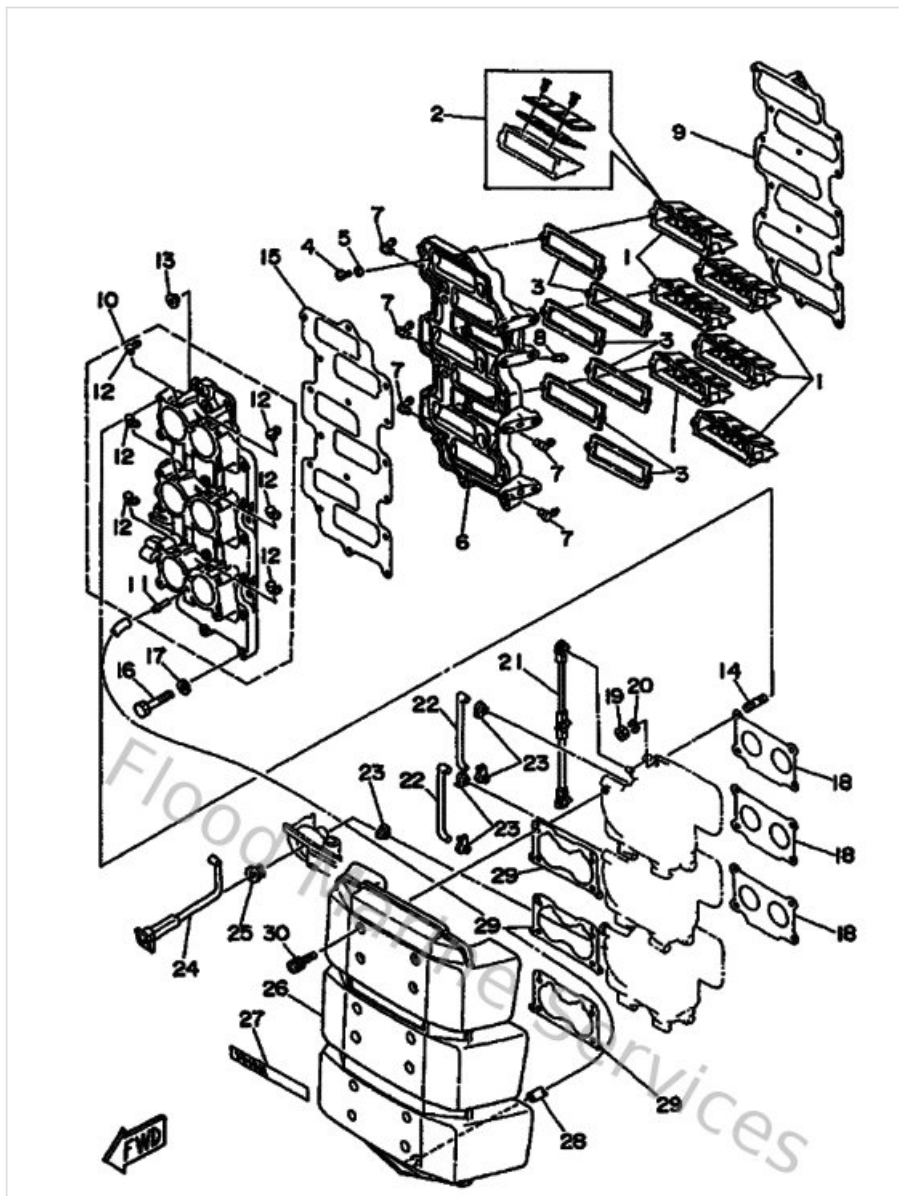
Ref	Part	
1	6R3855500000 Rotor Assembly	Buy now
2	6R3855100000 Stator assembly	Buy now
3	6R3855800000 Coil, Pulser	Buy now
4	902800504900 Key, woodruff (12r)	Buy now
5	9020121M1800 Washer, plate (663)	Buy now
6	901702013700 Nut, hexagon(663)	Buy now
7	973130607000 Bolt(62j)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	688416110000 Retainer, magneto base 1	Buy now
10	688416120000 Retainer, magneto base 2	Buy now
11	978800601800 Screw, pan head(6e5)	Buy now
13	9046511M1000 Clamp	Buy now
14	6E5813320000 Plate, timing	Buy now
15	979850621000 Screw pan head	Buy now
16	6R3813370000 Cover, Flywheel	Buy now

Generator



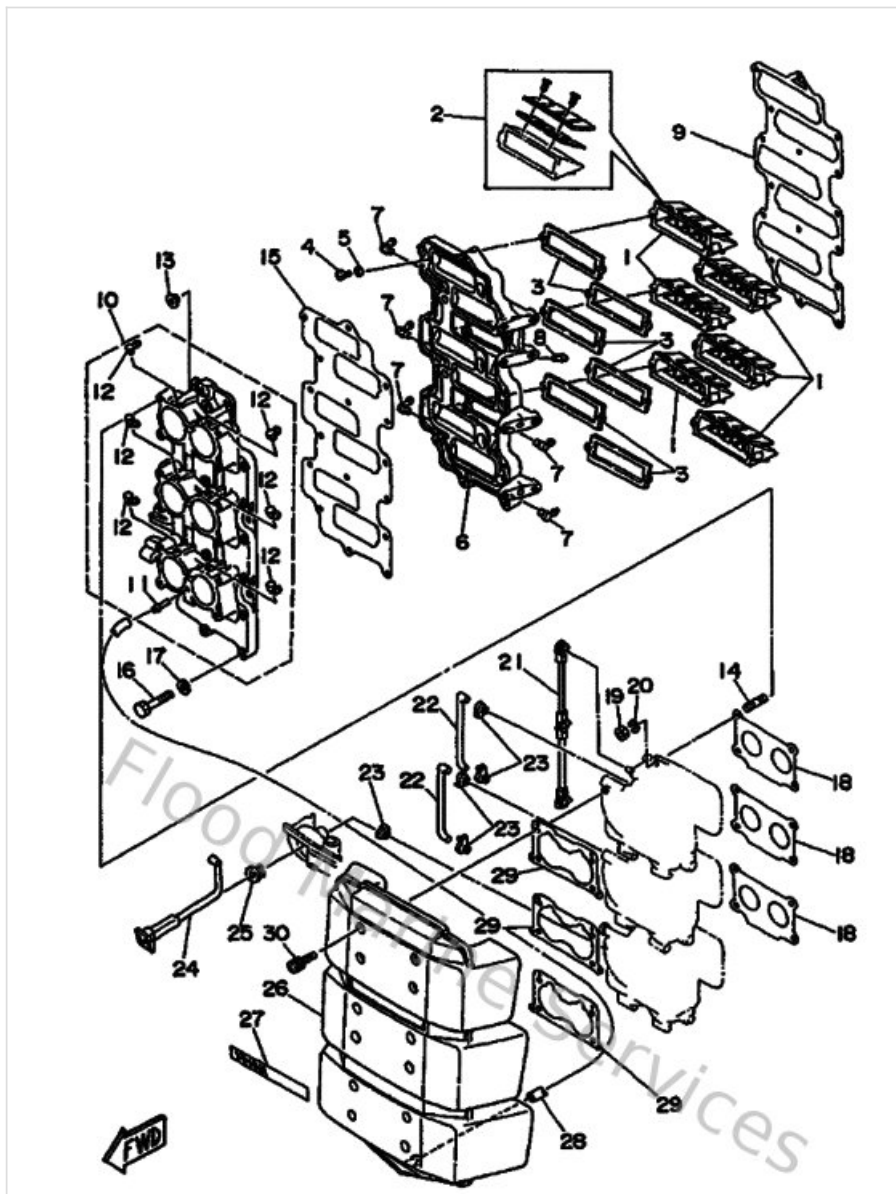
Ref	Part	
17	6G5823170000 Damper	Buy now
18	663823170100 Damper, ignition coil	Buy now

Intake



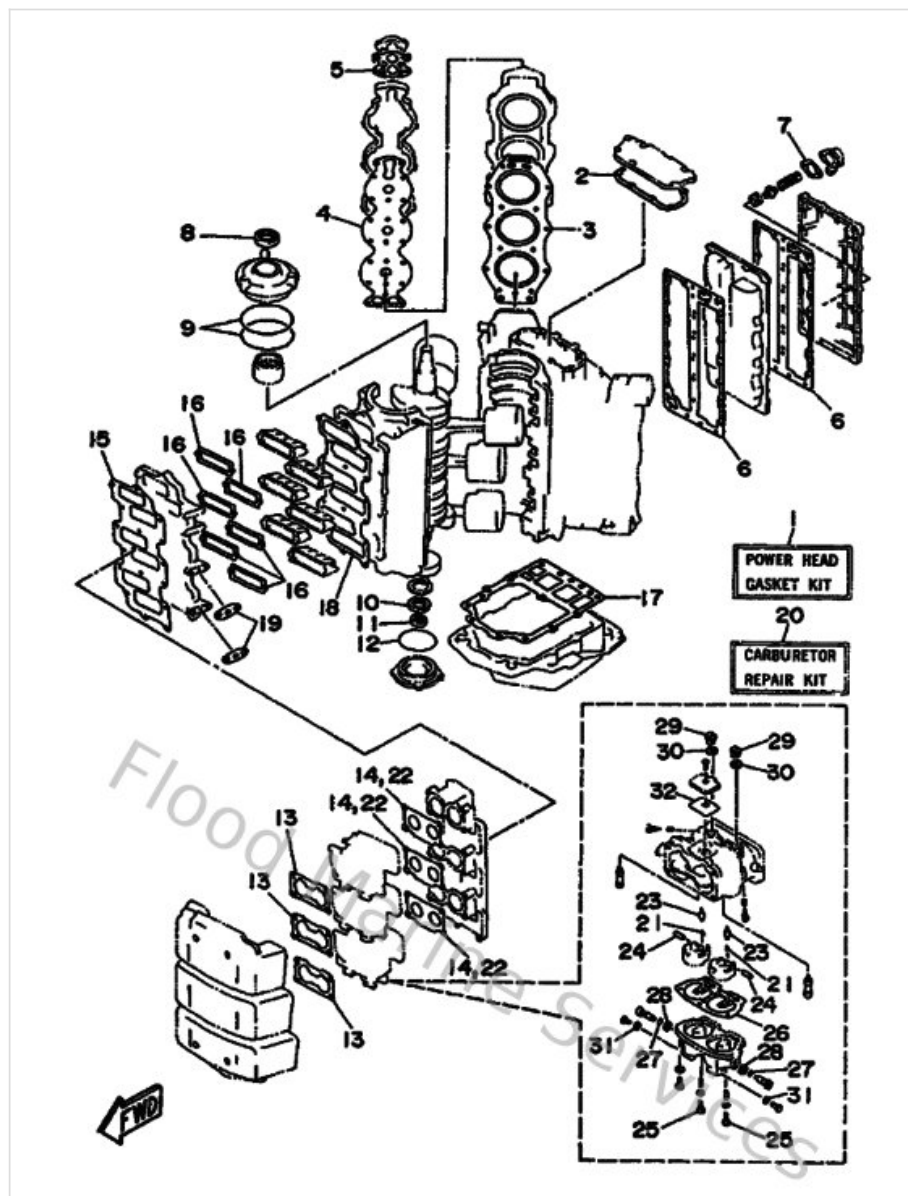
Ref	Part	
1	61H136100100 Reed Valve Assembly	Buy now
3	6K713621A100 Gasket, valve seat	Buy now
4	985800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
7	6H4113720000 Nipple, hose	Buy now
8	6R5144850000 Pipe, joint	Buy now
9	6K713646A200 Gasket, manifold 2	Buy now
11	624144850000 Pipe, joint	Buy now
12	6E5135520000 Nozzle	Buy now
13	9048010M2800 Grommet(6k7)	Buy now
14	9011606M3000 Bolt, stud(6e5)	Buy now
15	6K713645A100 Gasket Manifold 1	Buy now
16	970130605000 Bolt, hexagon	Buy now
17	929900660000 Washer, plain (646)	Buy now
18	6E514198A100 Gasket	Buy now

Intake



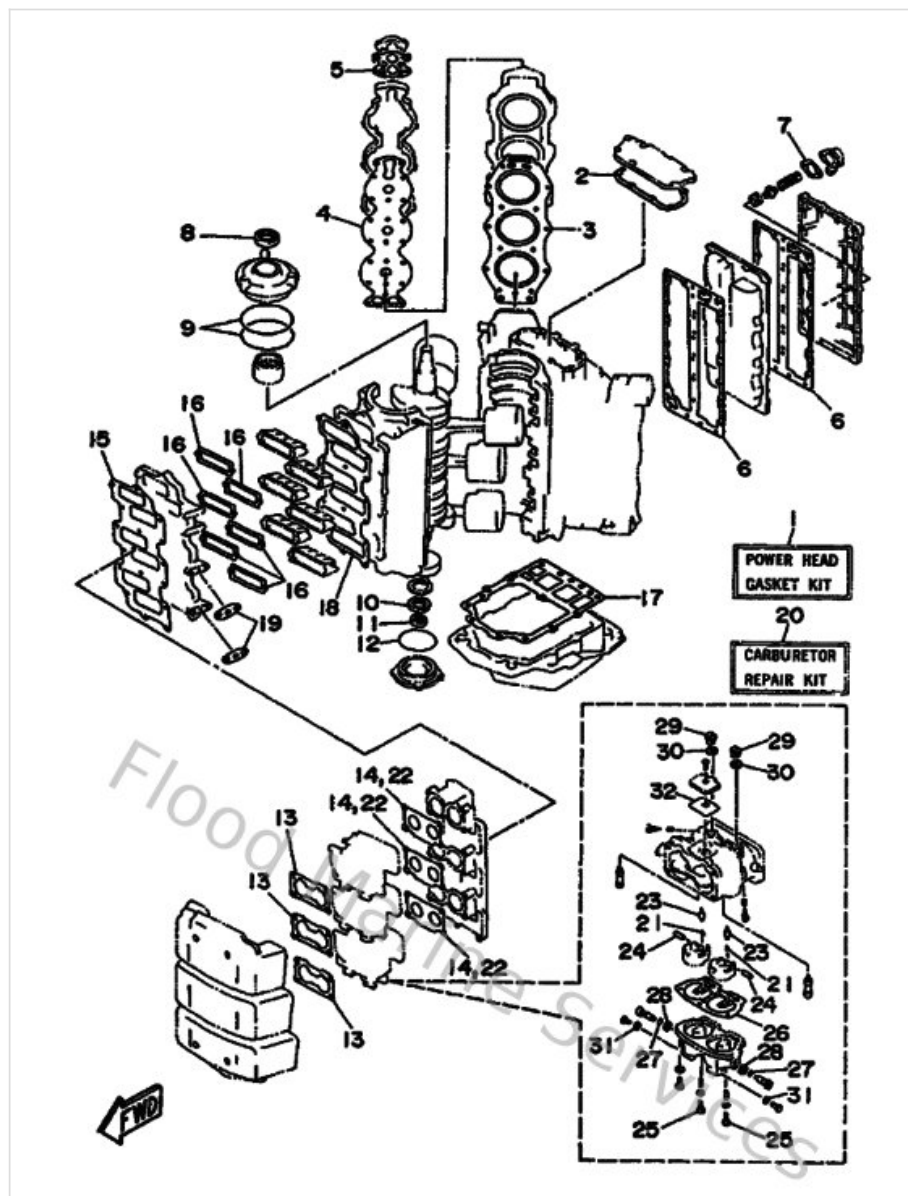
Ref	Part	
19	953800660000 Nut(661)	Buy now
20	929950610000 Washer(6a1)	Buy now
21	6G5412170100 Rod, accel. lever	Buy now
22	6E5412560100 Rod, choke 1	Buy now
23	661412620200 Joint, choke lever	Buy now
24	61H412710100 Knob, Choke	Buy now
25	689412730000 Grommet	Buy now
26	6K7144400000 Silencer assembly, intake	Buy now
28	9044507M0200 Hose (I200)	Buy now
29	6K7144830000 Gasket	Buy now
30	9015906M0800 Screw, with washer(6k7)	Buy now

Kits De Reparation 1



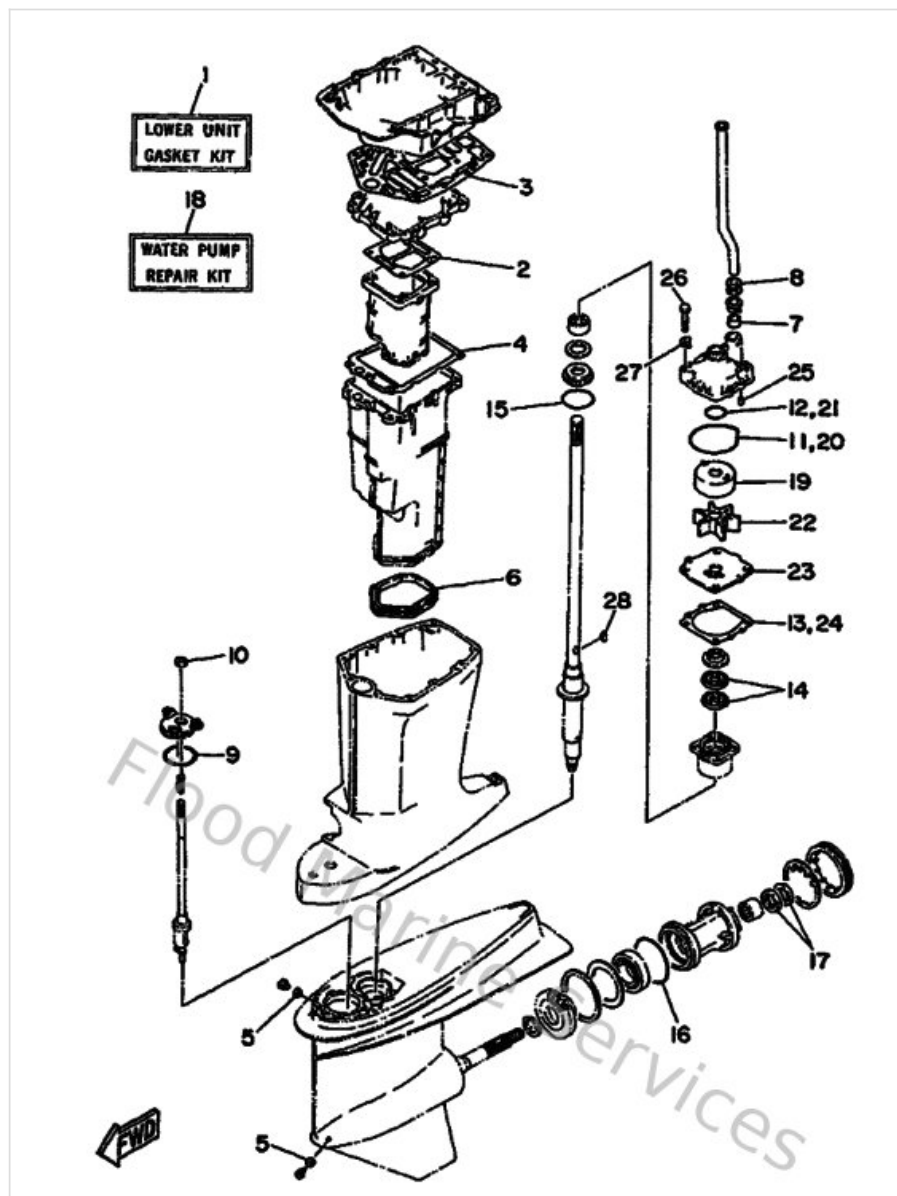
Ref	Part	
1	6K7W00010400 Power Head Gasket Kit	Buy now
2	6E511381A100 Gasket 1	Buy now
3	6G511181A000 Gasket, cylinder head 1	Buy now
4	6G511193A000 Gasket, head cover 1	Buy now
5	68812414A100 Gasket, cover	Buy now
6	6G541112A100 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
9	932110438400 O-ring (705)	Buy now
10	9310235M1300 Oil seal (6e5)	Buy now
11	9310122M1500 Oil seal (6e5)	Buy now
12	9321074M3500 O-ring (6e5)	Buy now
13	6K7144830000 Gasket	Buy now
14	6E514198A100 Gasket	Buy now
15	6K713645A200 Gasket Manifold 1	Buy now
16	6K713621A100 Gasket, valve seat	Buy now

Kits De Reparation 1



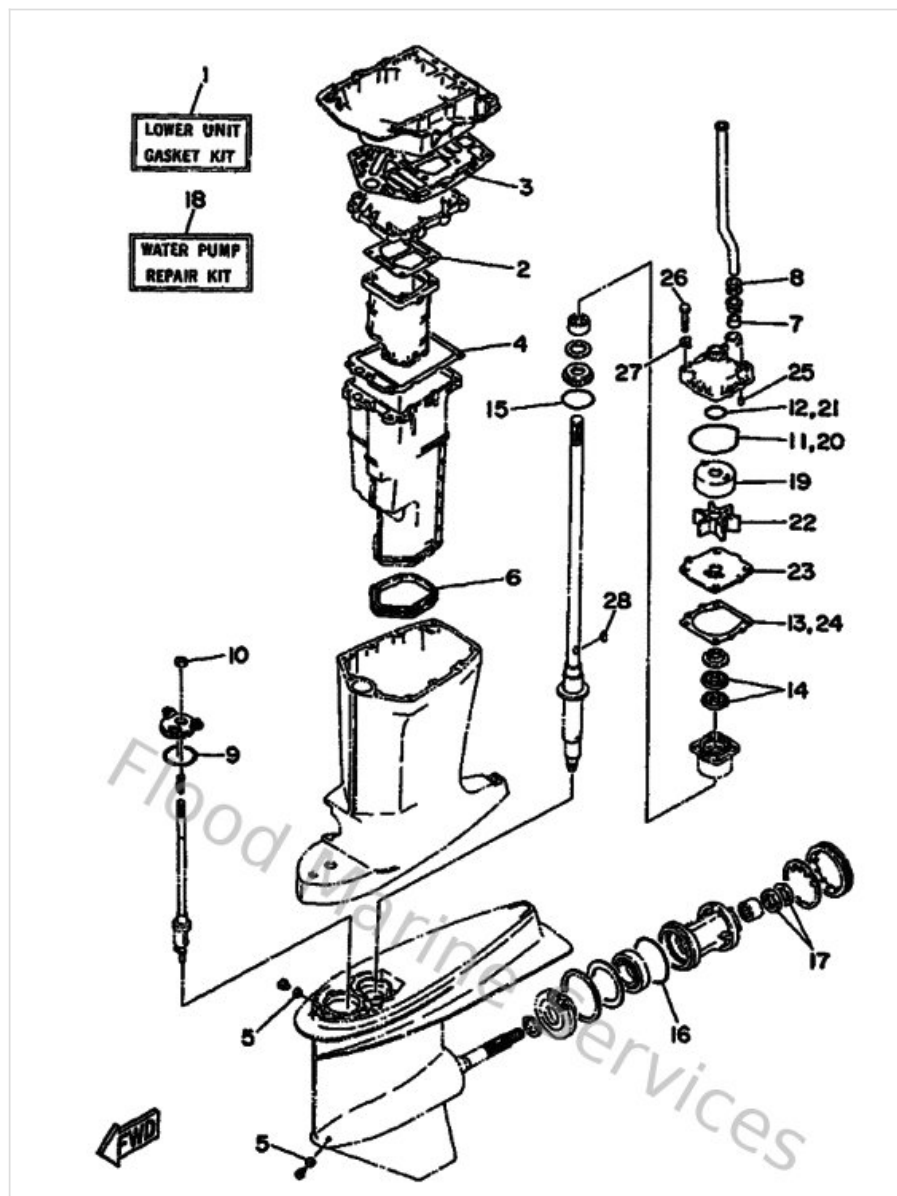
Ref	Part	
17	6G545113A000 Gasket, upper casing	Buy now
18	6K713646A100 Gasket, manifold 2	Buy now
19	65024431A000 Gasket, fuel pump	Buy now
20	6E5W00930600 Carburetor repair kit	Buy now
21	6E5141590000 Clip	Buy now
23	6E5145460000 Valve, needle	Buy now
24	6E5143860200 Pin, float	Buy now
25	6E5143940000 Valve, Drain	Buy now
26	6E5143840300 Gasket, float chamber	Buy now
27	6E5149970000 O-ring	Buy now
28	6E5143980100 Gasket	Buy now
29	6E5143280100 Plug	Buy now
30	6E5149790000 Gasket	Buy now
31	6J8149950000 Gasket, drin screw	Buy now
32	6E5149590100 Gasket	Buy now

Kits De Reparation 2



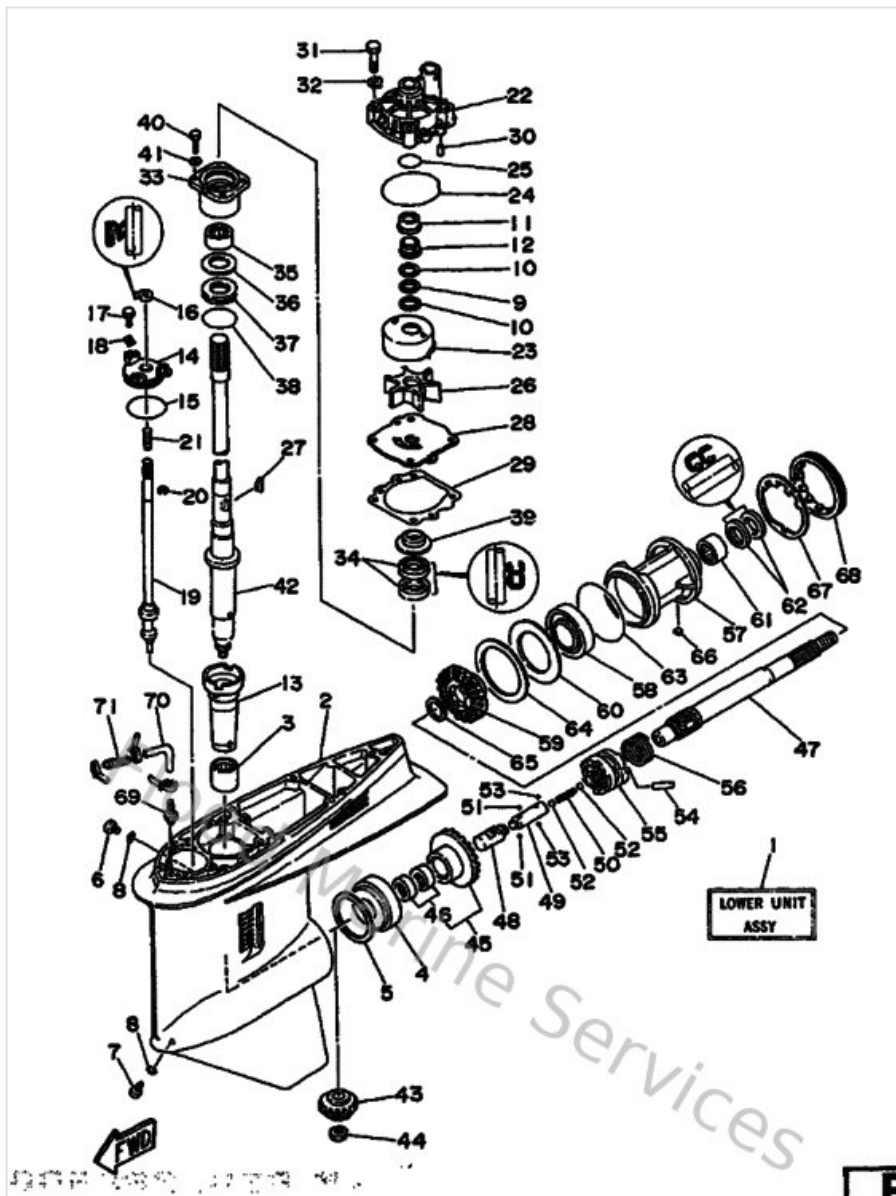
Ref	Part	
1	6G5W00012100 Lower unit gasket kit	Buy now
2	6G541134A000 Gasket, exhaust manifold	Buy now
3	6G545114A000 Gasket, upper casing	Buy now
4	6E541135A000 Gasket, exhaust manifold	Buy now
5	904300802000 Gasket	Buy now
6	6E5451230000 Gasket, muffler	Buy now
7	6E5443650000 Damper, water seal 1	Buy now
8	6E5443660000 Damper, water seal 2	Buy now
9	932105867700 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	9321037M6700 O-ring (6g8)	Buy now
13	6E544315A000 Gasket,water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now

Kits De Reparation 2



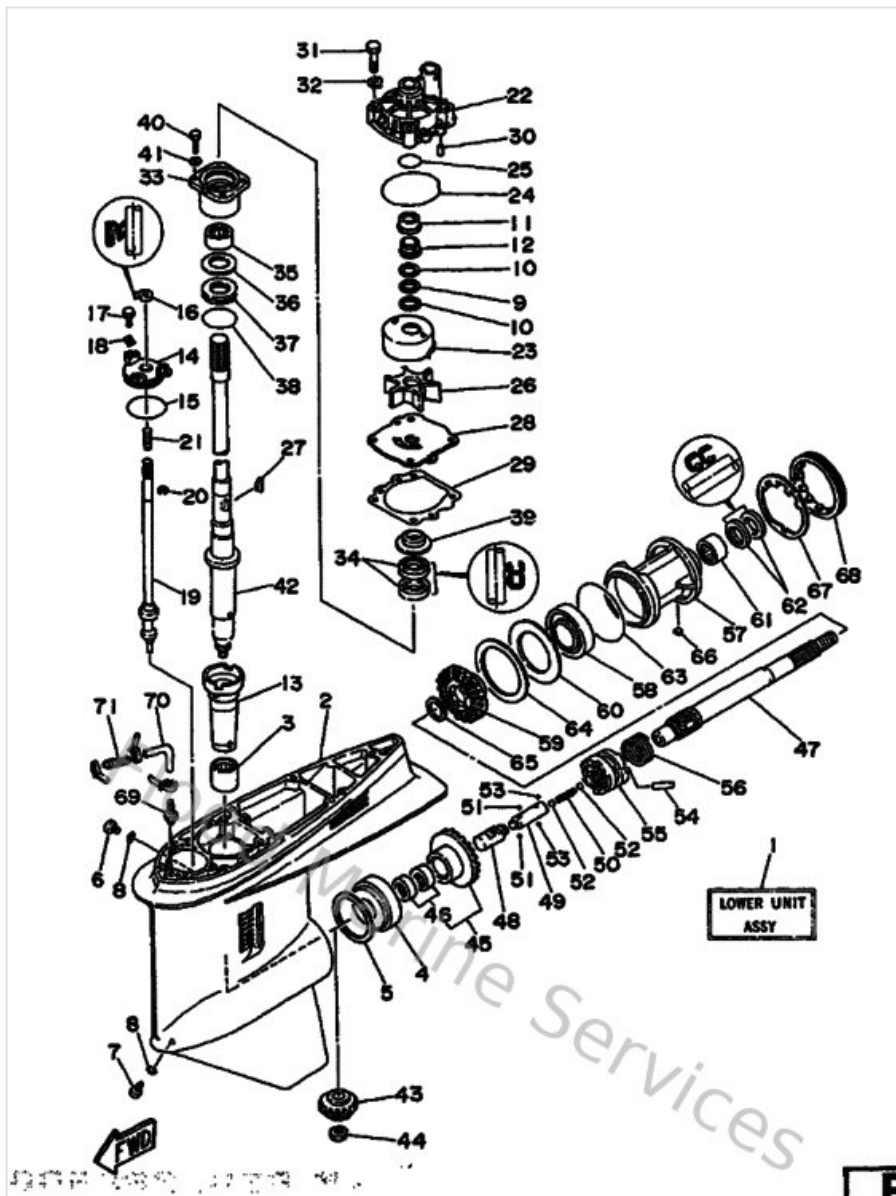
Ref	Part	
16	9321097M5500 O-ring (6g5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now
18	61AW00780100 Water pump rerair kit	Buy now
19	61A443220000 Insert, cartridge	Buy now
22	6E5443520100 Impeller	Buy now
23	6G5443230000 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	973950804500 Bolt, hexagon	Buy now
28	9028004M0500 Key, woodruff (6e5)	Buy now

Lower Casing & Drive



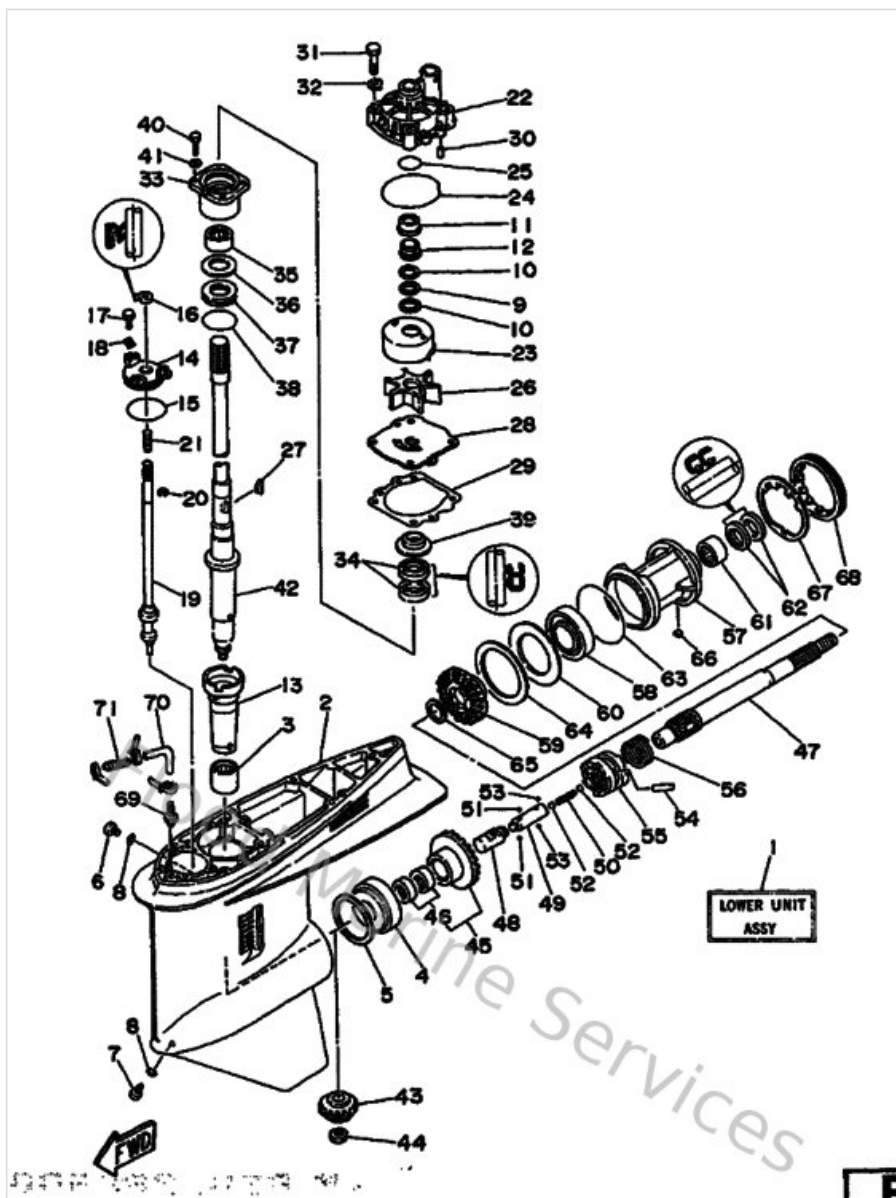
Ref	Part	
2	6J945301014D Casing, lower	Buy now
3	93311928U500 Bearing, needle (6g5)	Buy now
4	93332000V300 Bearing, taper roller (6g5)	Buy now
5	6G5455670130 Shim (t:0.30mm)	Buy now
6	9034008M0400 Plug, straight screw	Buy now
7	688453410000 Plug, drain	Buy now
8	904300800300 Gasket	Buy now
9	9020622M1900 Washer, wave(61a)	Buy now
10	9020122M0100 Washer, plate(61a)	Buy now
11	61A455270000 Collar, drive shaft	Buy now
12	61A455380000 Spacer, 1	Buy now
13	6G5455360100 Sleeve, drive shaft	Buy now
14	6E5453210000 Plate	Buy now
15	932105867700 O-ring(47x)	Buy now
16	931060901400 Oil seal	Buy now

Lower Casing & Drive



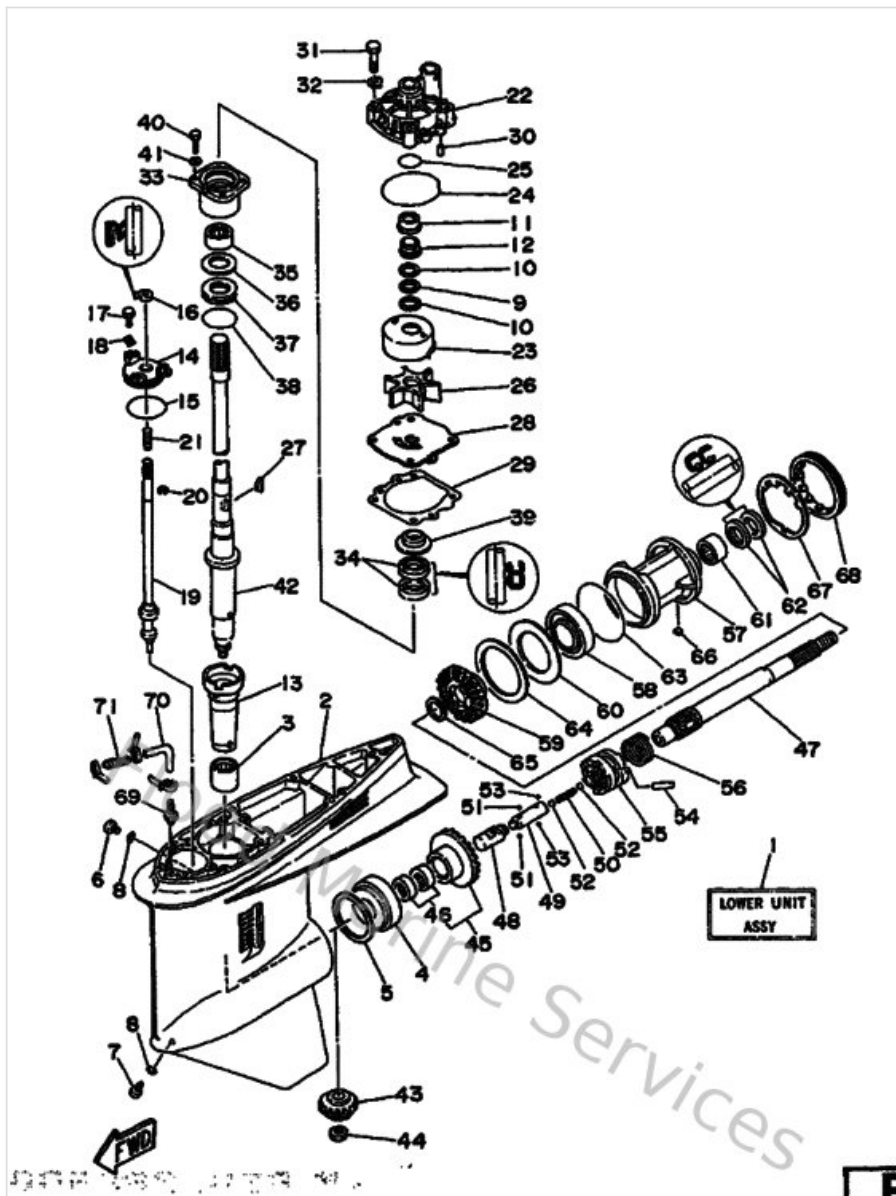
Ref	Part	
17	970800602000 Bolt(7u8)	Buy now
18	9020906M0400 Washer	Buy now
19	6G5441500100 Shift cam assembly	Buy now
20	990010860000 Circlip(2r6)	Buy now
21	9050111M1000 Spring, compression (663)	Buy now
22	61A443110100 Housing, water pump	Buy now
23	61A443220000 Insert, cartridge	Buy now
24	9321086M3800 O-ring (6e5)	Buy now
25	9321037M6700 O-ring (6g8)	Buy now
26	6E5443520000 Impeller	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	6G5443230100 Outer plate, cartridge	Buy now
29	6E544315A000 Gasket,water pump	Buy now
30	936061201900 Pin, dowel (614)	Buy now
31	973950804500 Bolt, hexagon	Buy now

Lower Casing & Drive



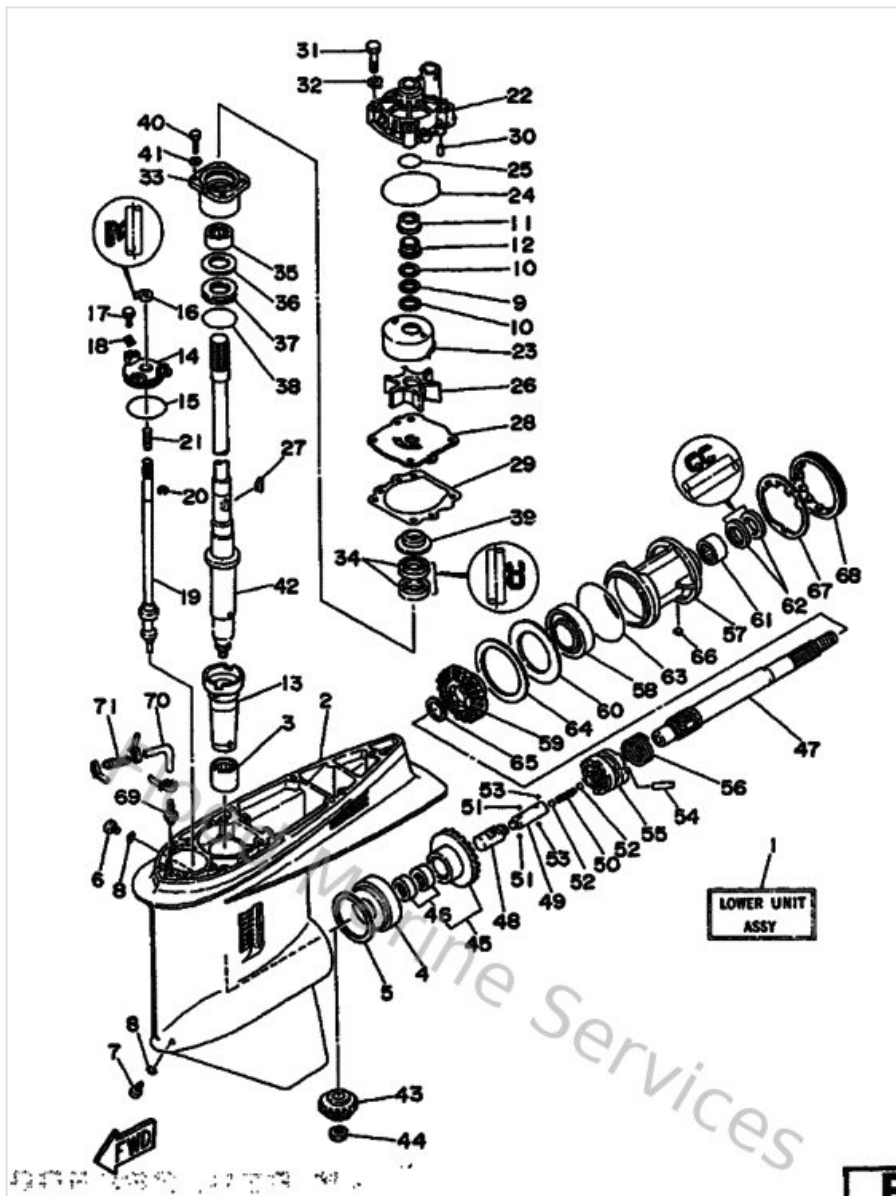
Ref	Part	
32	9020908M0200 Washer, plate (688)	Buy now
33	9310128M1600 Oil seal (6e5)	Buy now
35	93315430V500 Bearing, cylindrical(6k0)	Buy now
36	6E5455876000 Shim (t:0.50mm)	Buy now
37	93341930U000 Bearing, thrust(64d)	Buy now
38	932105453400 O-ring (70e)	Buy now
39	6E5453440000 Cover, oil seal	Buy now
40	973950802500 Bolt (62g)	Buy now
41	929900860000 Washer, plain (663)	Buy now
42	6G5455010100 Drive shaft comp.	Buy now
43	61H455510000 Pinion	Buy now
44	9017016M0100 Nut, hexagon (688)	Buy now
45	61H455600000 Gear	Buy now
46	93315425V300 Bearing, needle (6g5)	Buy now
47	6J9456110100 Shaft, propeller	Buy now

Lower Casing & Drive



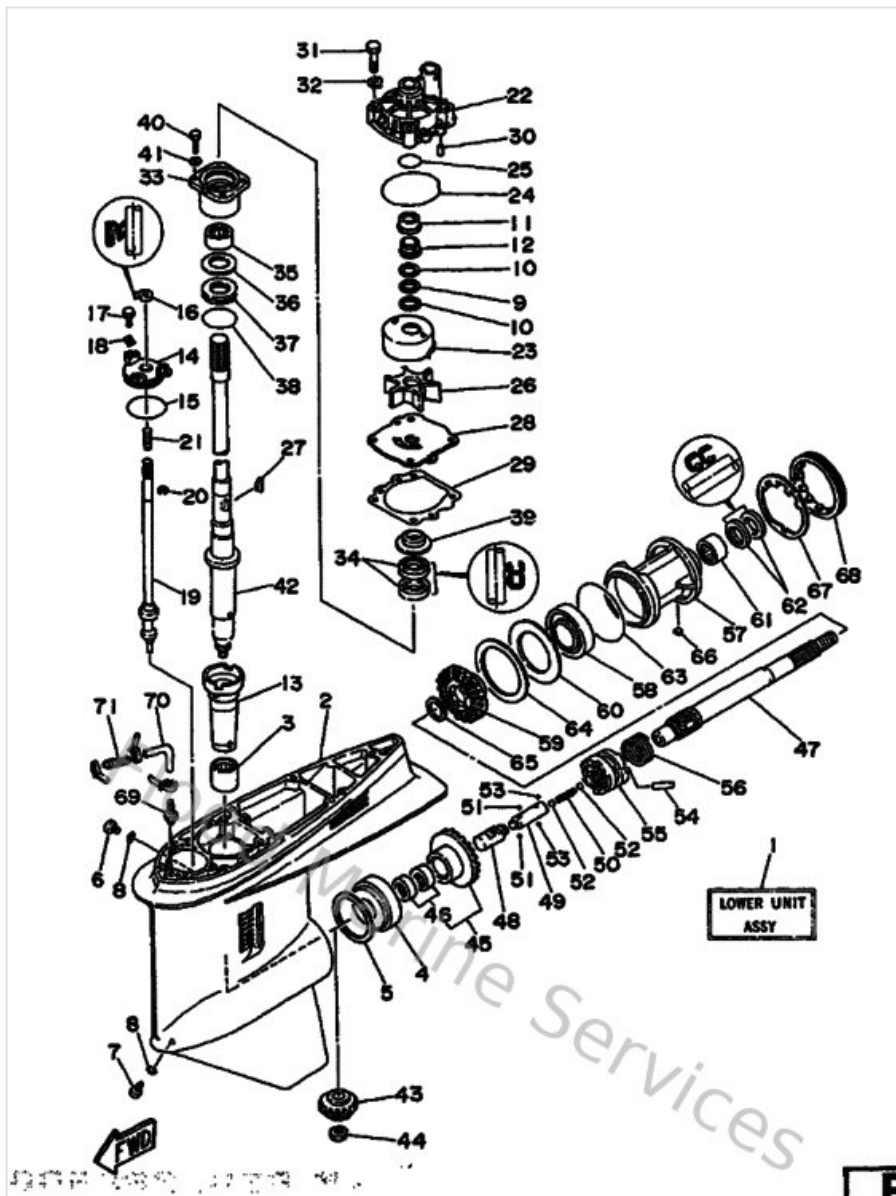
Ref	Part	
48	6E5456410100 Shifter	Buy now
49	6E5456340100 Slide, shift	Buy now
50	9050116M3700 Spring (6g5)	Buy now
51	935073203100 Ball (12r)	Buy now
52	935113202700 Ball (498)	Buy now
53	935031601000 Ball	Buy now
54	9025008M0700 Pin, straight (6g5)	Buy now
55	6G5456310000 Clutch, dog	Buy now
56	6E5456330100 Ring, cross pin	Buy now
57	6J9453320094 Housing, bearing	Buy now
58	93306209U000 Bearing (6g5)	Buy now
59	61H455710100 Gear	Buy now
60	6G5455760000 Washer Thrust 2	Buy now
61	93315430U800 Bearing	Buy now
62	9310130M1700 Oil seal (6e5)	Buy now

Lower Casing & Drive



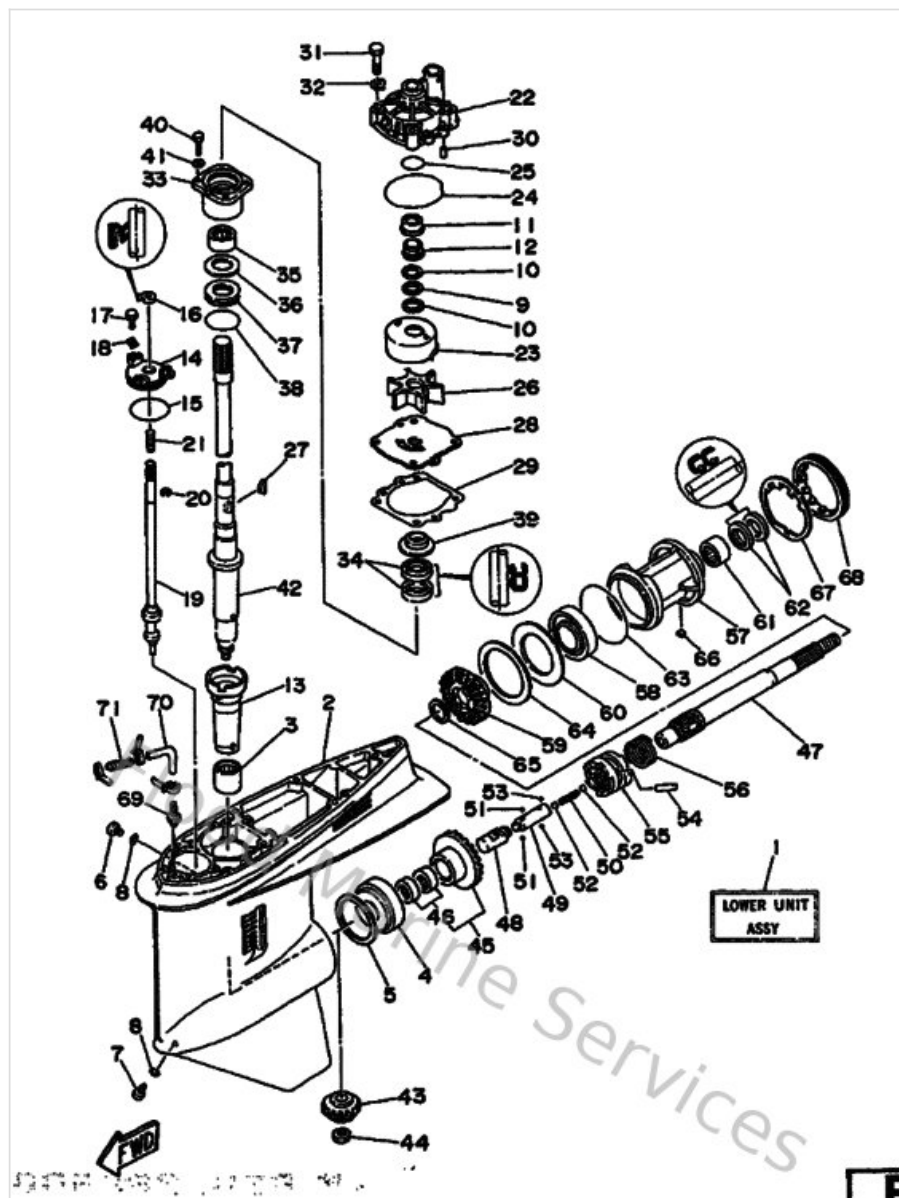
Ref	Part	
63	9321097M5500 O-ring (6g5)	Buy now
64	6G5455776000 Shim (t:0.50mm)	Buy now
65	9020130M9200 Washer (6g5)	Buy now
66	9028204M0000 Key, straight(6g5)	Buy now
67	6G5453830100 Washer, claw	Buy now
68	6G5453840000 Nut	Buy now
69	6E5453780000 Nipple, hose	Buy now
70	9044507ME800 Hose (l250)	Buy now
71	6E5835581000 End, nipple	Buy now
1	663453760094 Guide, seal damper	Buy now
3	6J9452140000 Cover, water inlet	Buy now
4	6J9452150000 Cover, water inlet	Buy now
5	9014205M0400 Screw, countersunk	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	6J9453710100 Tab-trim	Buy now

Lower Casing & Drive



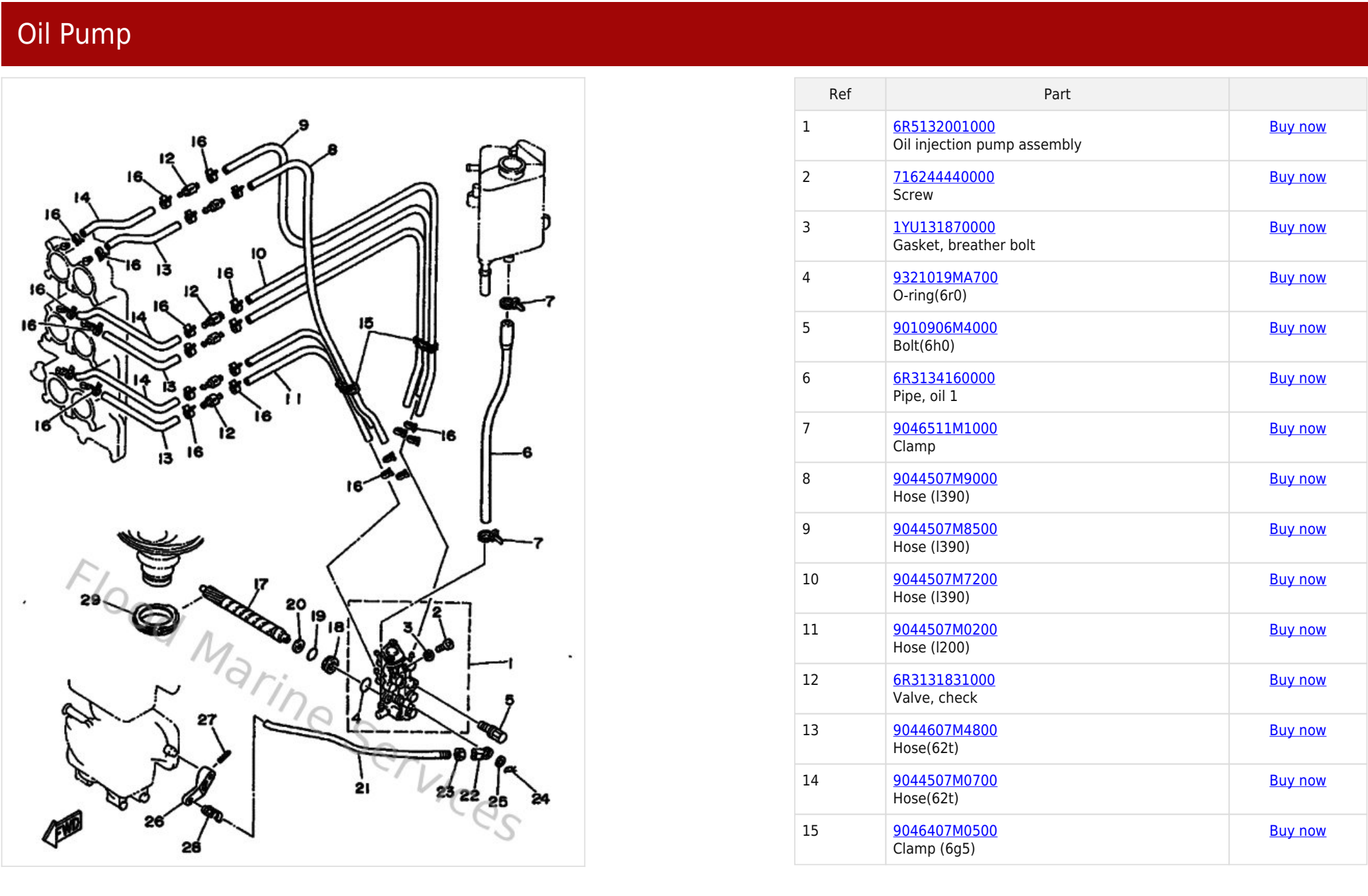
Ref	Part	
8	9010510M0000 Bolt, hexagon (663)	Buy now
9	9360812M0500 Pin, dowel b (6e5)	Buy now
10	9010110M7000 Bolt(6j9)	Buy now
11	9011910M8900 Bolt, with washer	Buy now
12	6E5443650000 Damper, water seal 1	Buy now
13	6E5443120000 Cover, water pump housing	Buy now
14	6E5443660000 Damper, water seal 2	Buy now
15	6E5443610000 Tube, water	Buy now
17	9044507M2100 Hose (l1160)	Buy now
18	6E5835580000 End, nipple	Buy now
19	9046511M1000 Clamp	Buy now
20	63P459870000 Spacer 1	Buy now
21	688459970100 Spacer 2	Buy now
22	929901820000 Washer (6e5)	Buy now
23	9017118M0400 Nut, castle (6e5)	Buy now

Lower Casing & Drive

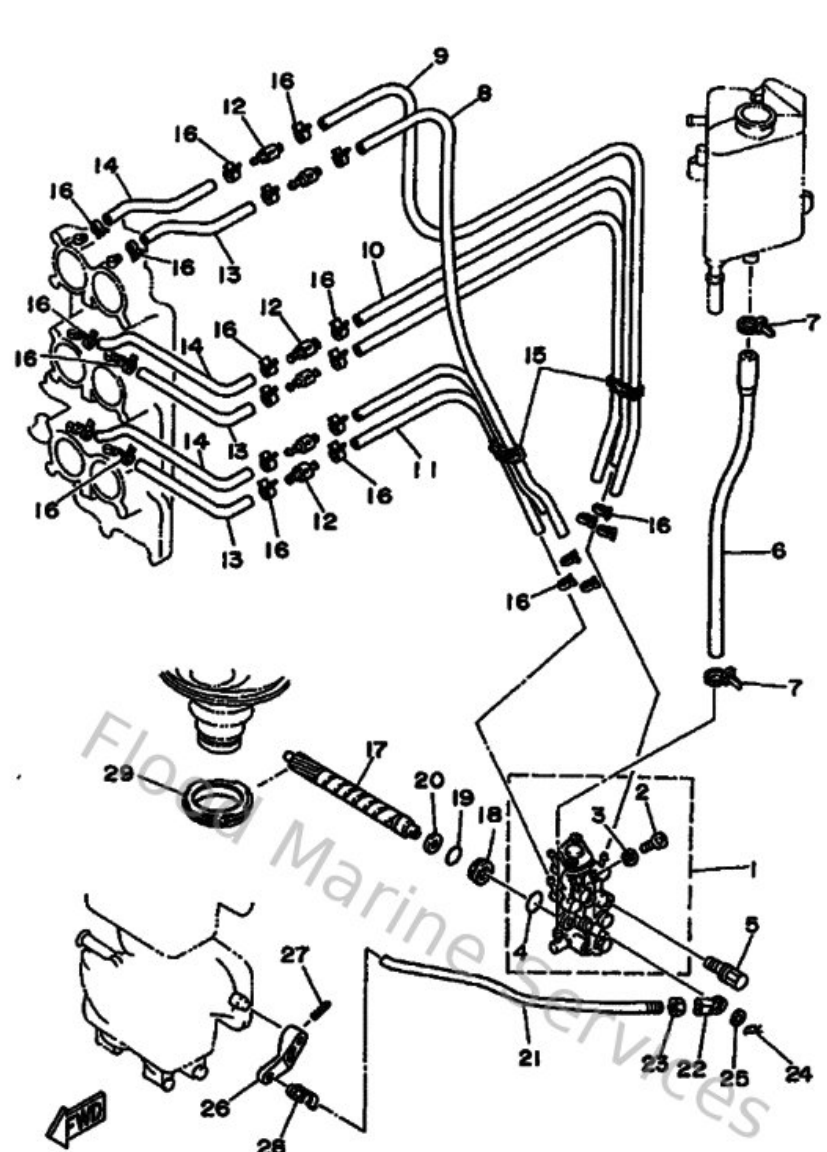


Ref	Part	
24	914904003000 Pin, cotter (663)	Buy now
25	6J9459700200 Propeller (3X14-1/2"x25"-M)	Buy now

Oil Pump



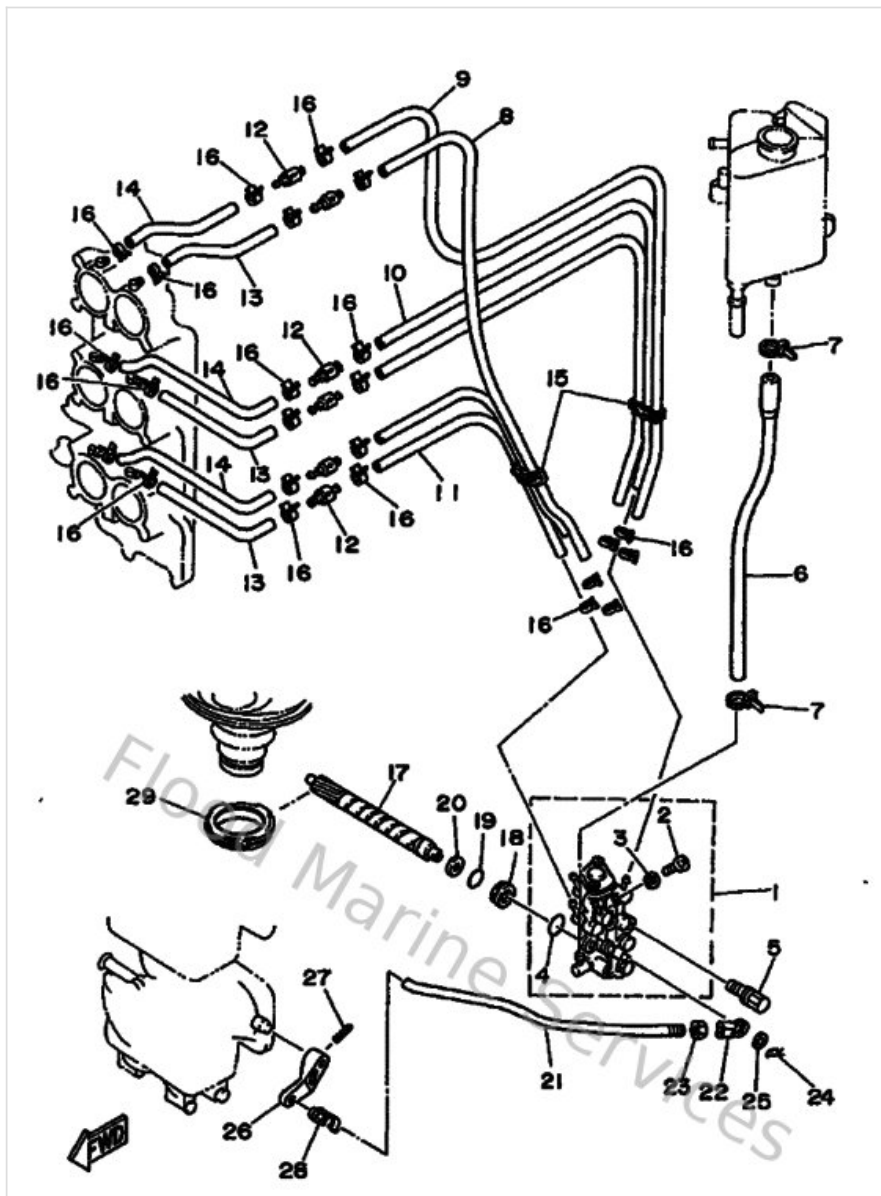
Oil Pump



The diagram illustrates the assembly of an oil pump. It shows the oil injection pump assembly (1) connected to the engine block via various hoses (8, 9, 10, 11, 13, 14, 21, 22, 23, 24, 25, 26, 27) and clamps (7, 15). The assembly includes a check valve (12) and a breather bolt (3). The oil pump is mounted on the engine block using screws (2) and O-rings (4). The diagram also shows the oil pump housing (29) and the oil pump cover (28). The parts are numbered 1 through 29.

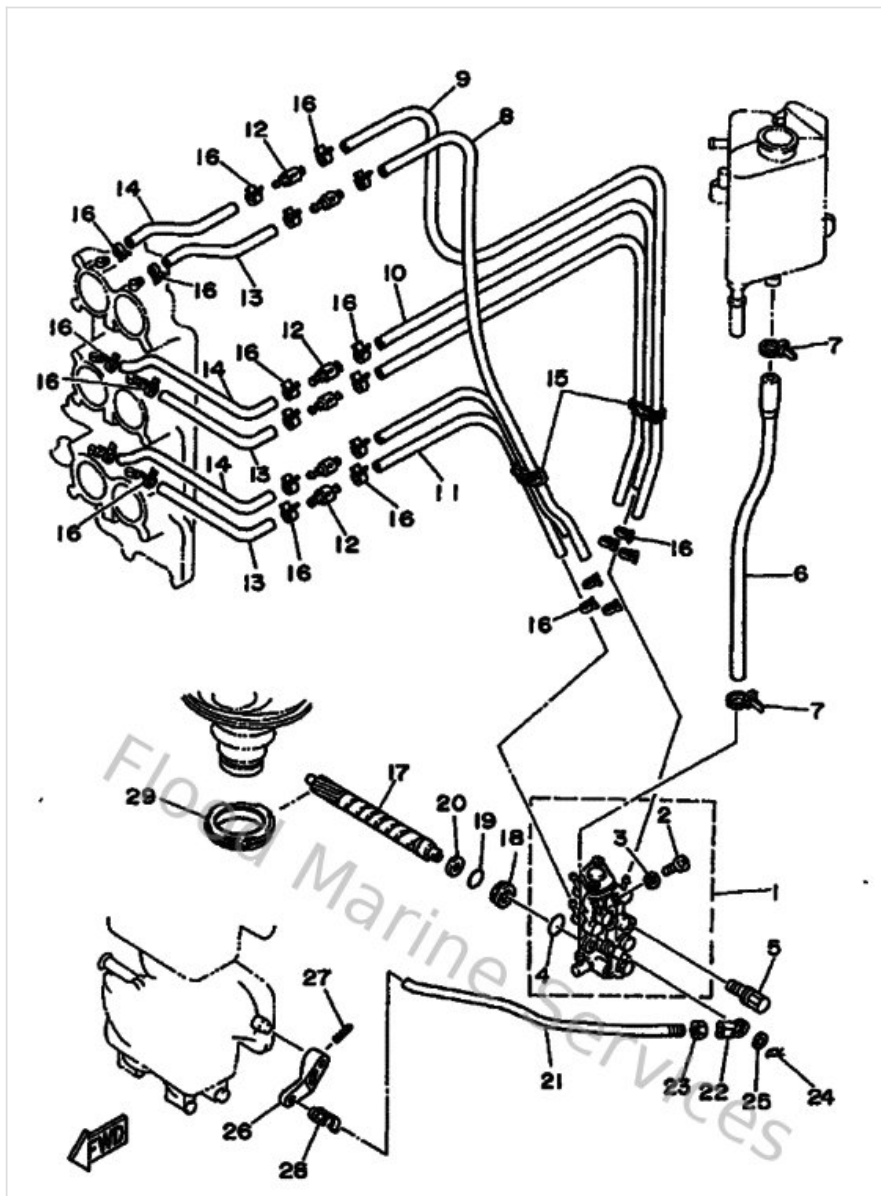
Ref	Part	
1	6R5132001000 Oil injection pump assembly	Buy now
2	716244440000 Screw	Buy now
3	1YU131870000 Gasket, breather bolt	Buy now
4	9321019MA700 O-ring(6r0)	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	6R3134160000 Pipe, oil 1	Buy now
7	9046511M1000 Clamp	Buy now
8	9044507M9000 Hose (I390)	Buy now
9	9044507M8500 Hose (I390)	Buy now
10	9044507M7200 Hose (I390)	Buy now
11	9044507M0200 Hose (I200)	Buy now
12	6R3131831000 Valve, check	Buy now
13	9044607M4800 Hose(62t)	Buy now
14	9044507M0700 Hose(62t)	Buy now
15	9046407M0500 Clamp (6g5)	Buy now

Oil Pump



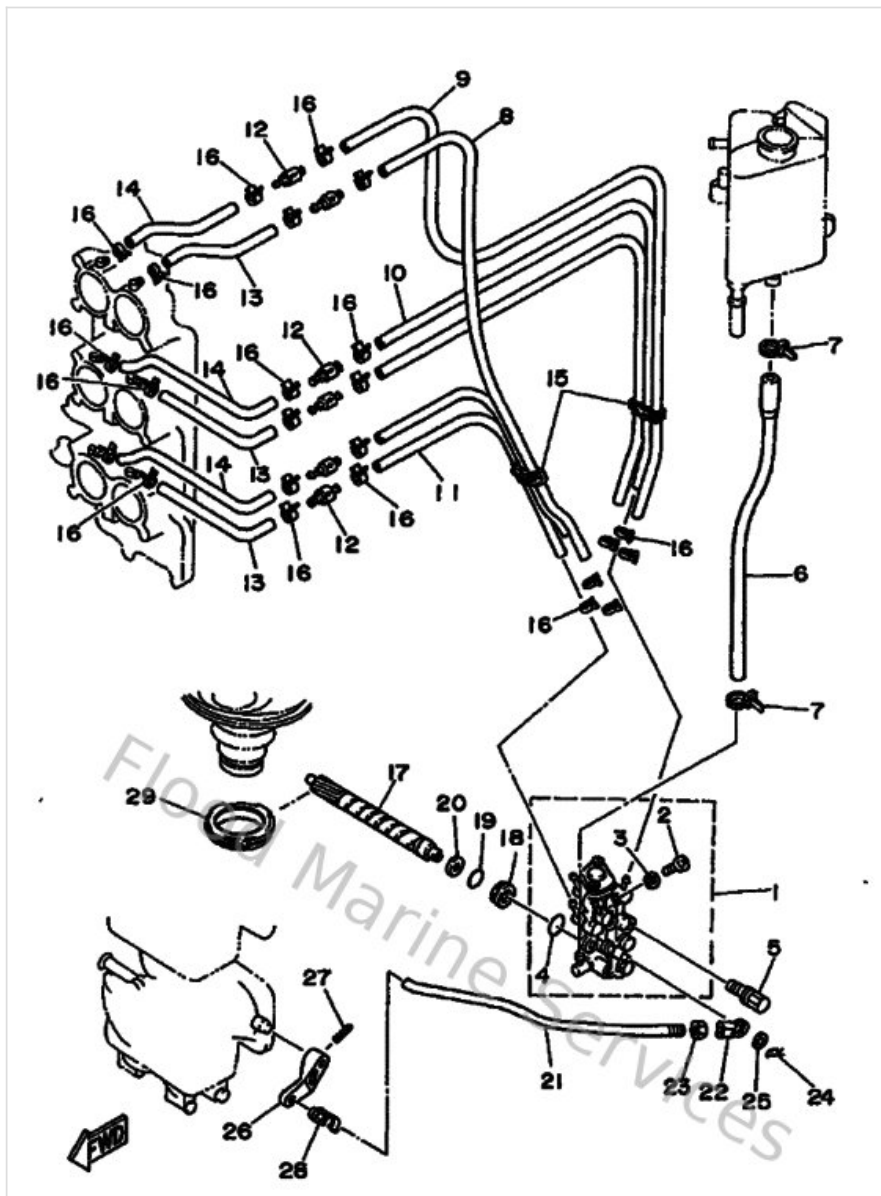
Ref	Part	
16	9046807M0200 Clip (6e5)	Buy now
17	6R3115370000 Gear, driven	Buy now
18	6R3131170000 Collar, distance	Buy now
19	932101359500 93210-13m04	Buy now
20	9020208M4400 Washer, plate(6r3)	Buy now
21	6R5412410000 Rod, link	Buy now
22	6H1412370000 Joint, link	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	9046805M0300 Clip(6j8)	Buy now
25	902020508800 Washer, plate (666)	Buy now
26	6E5142760100 Lever	Buy now
27	916903001600 Pin, spring	Buy now
28	6R5412370000 Joint, link	Buy now
29	6R3115360000 Gear, drive	Buy now

Oil Tank



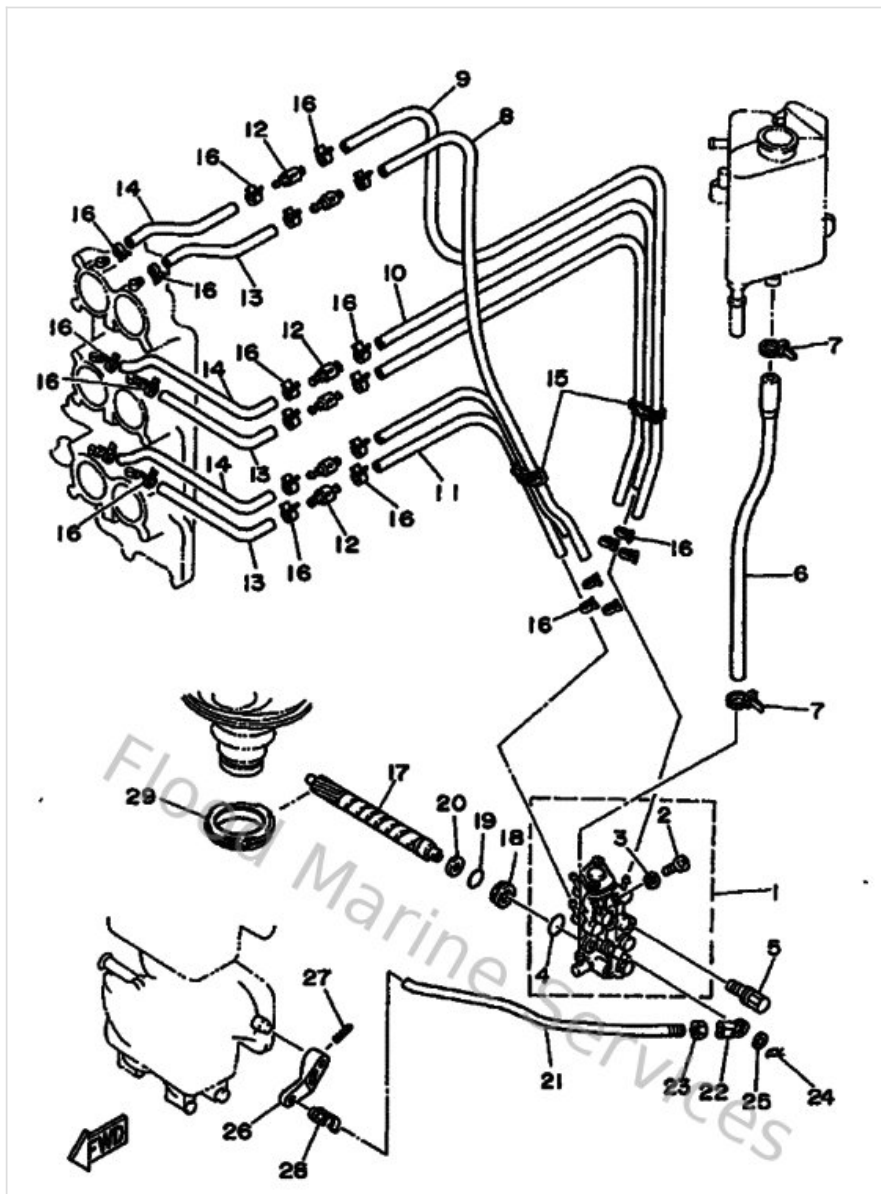
Ref	Part	
1	6E5217080600 Sub oil tank assembly	Buy now
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	904651009800 Clamp	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M8100 Hose (I3000)	Buy now
15	6E5857200300 Oil level gauge assembly	Buy now
16	6R3825533000 Wire, lead	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now

Oil Tank



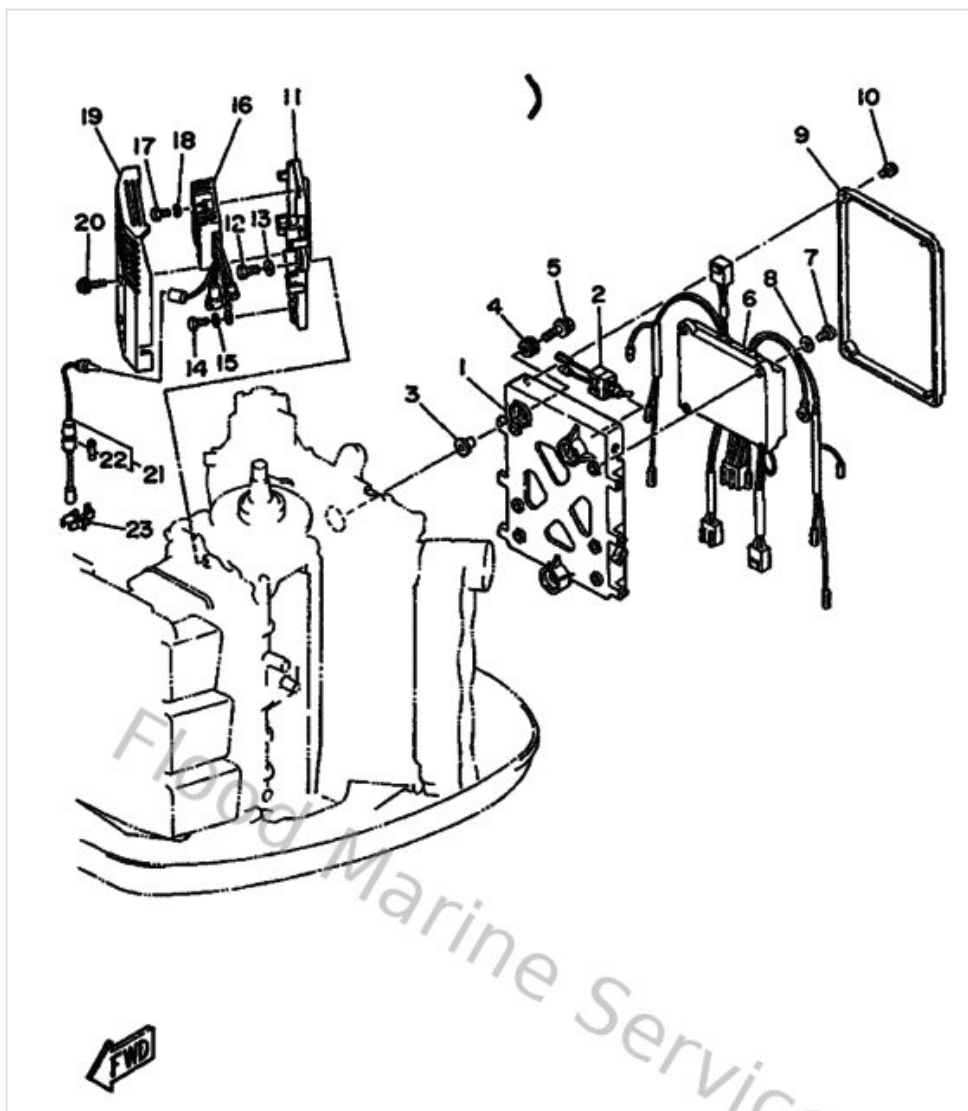
Ref	Part	
18	6E5217980133 Bracket, damper	Buy now
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	6E5217500500 Oil tank assembly	Buy now
24	6R3857300200 Oil level gauge assembly	Buy now
25	6E5134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	9044505M0700 Hose (I700)	Buy now
28	6A0823170000 Damper, ignition coil	Buy now
29	624425420000 Collar	Buy now
30	9011906M6500 Bolt, with washer	Buy now
31	6R3243230000 Pipe 12	Buy now
33	9046511M1000 Clamp	Buy now

Oil Tank



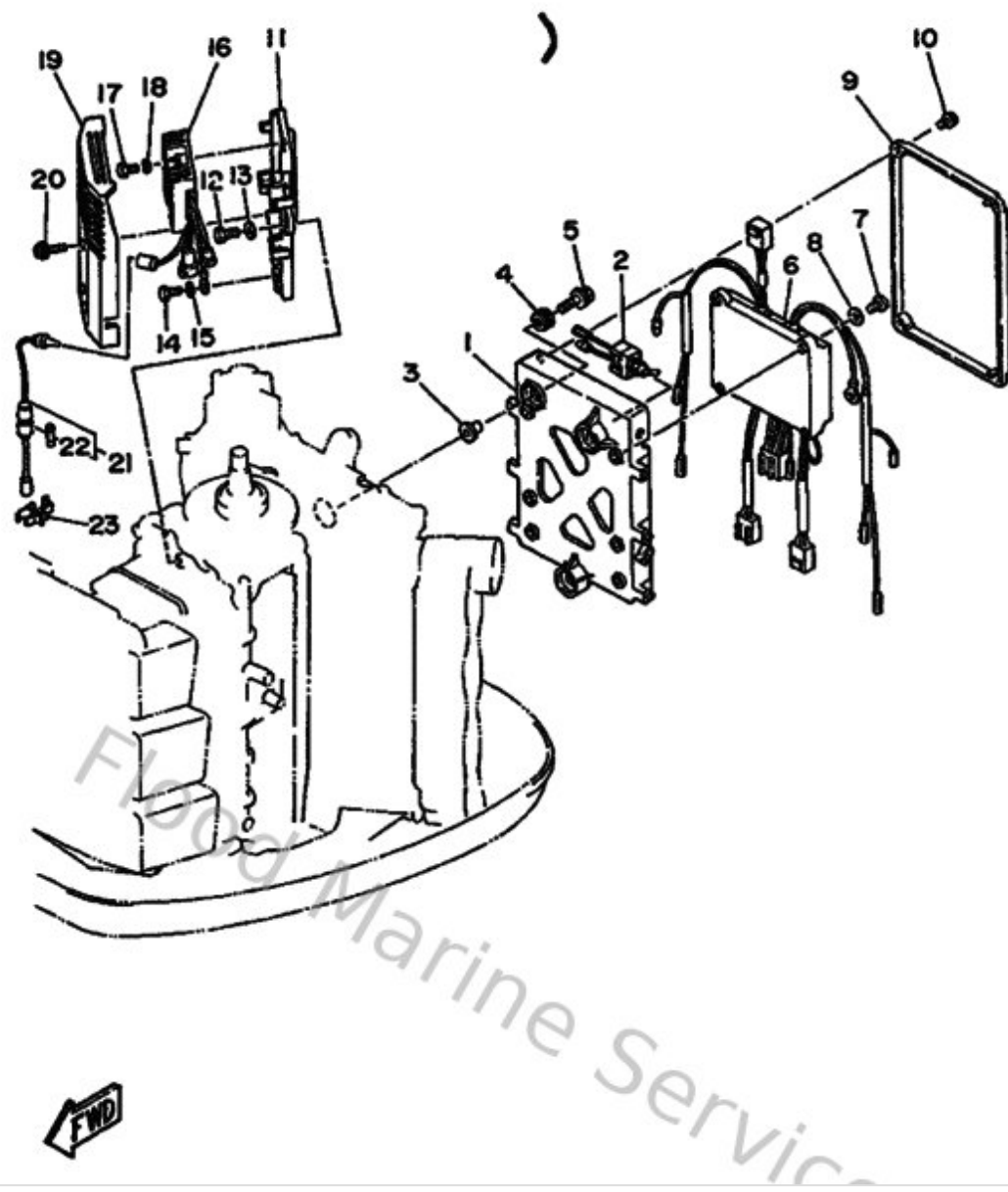
Ref	Part	
34	9046413M3400 Clamp(6r3)	Buy now
35	656W28100200 Tool kit	Buy now

Partie Electrique 1



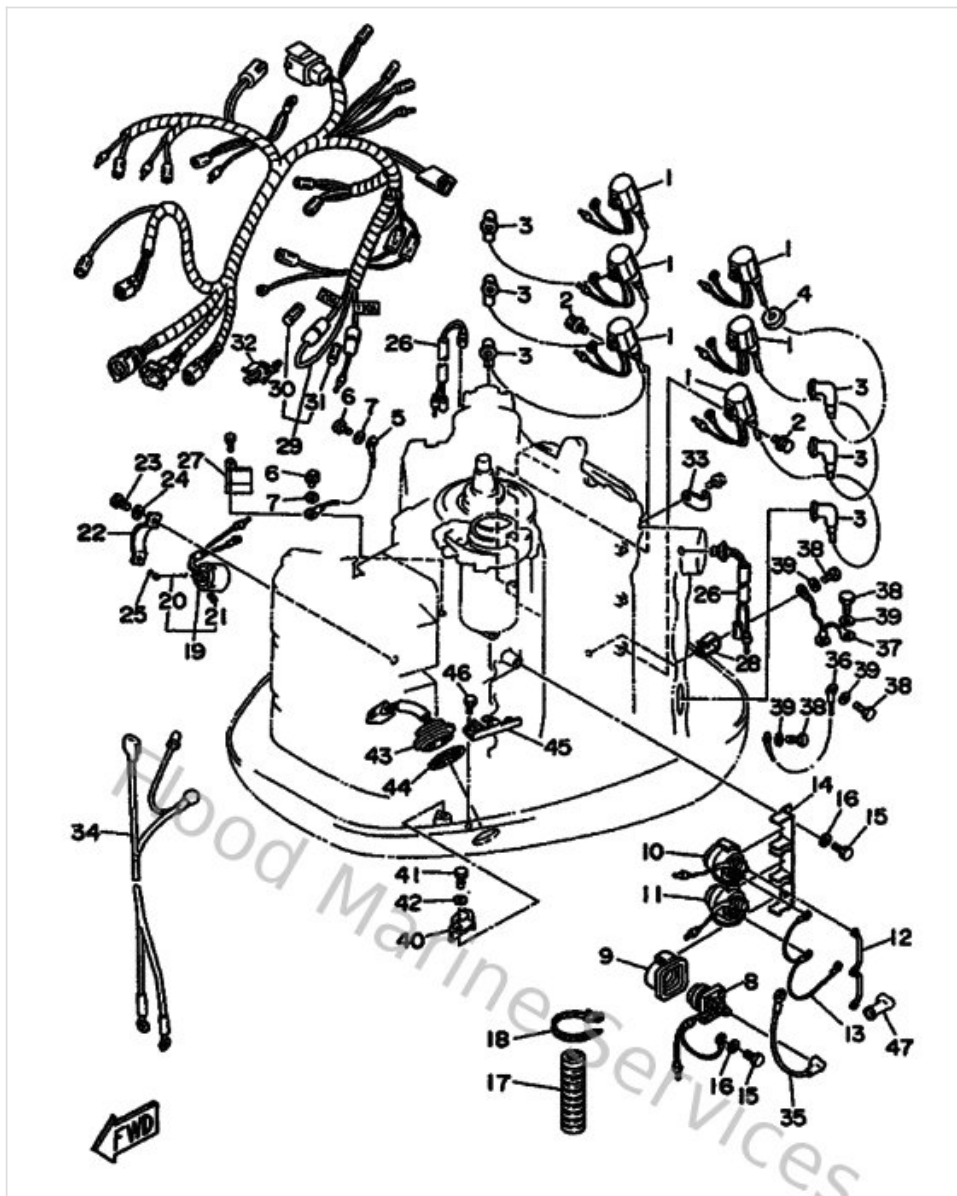
Ref	Part	
1	6R385542014D Bracket	Buy now
2	6R38259E0000 Switch assembly	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9048009M1200 Grommet (6a0)	Buy now
5	9011906M6000 Bolt, with washer	Buy now
6	62H855400000 C.d.i. Unit Assembly	Buy now
7	985800602000 Screw pan head	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6R3855370000 Cover	Buy now
10	9015906M1100 Screw, with washer(6l2)	Buy now
11	6R3819480094 Bracket	Buy now
12	970950601600 Bolt, hexagon deep recess	Buy now
14	970130601200 Bolt(gh1)	Buy now
16	6R3819601000 Rectifier & regulator assembly	Buy now
17	9010106M2700 Bolt	Buy now

Partie Electrique 1



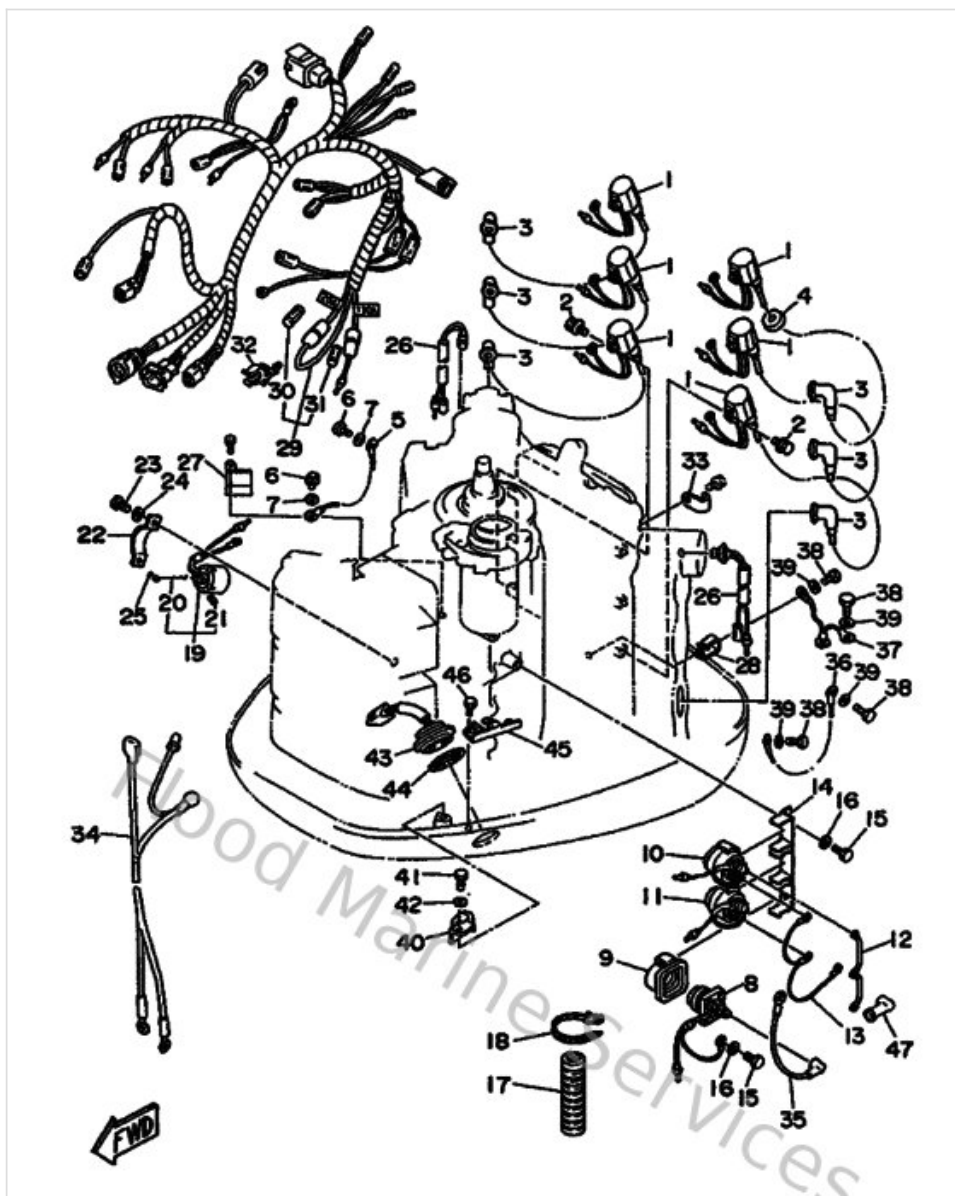
Ref	Part	
19	6R3819420000 Cover	Buy now
20	9015906M0800 Screw, with washer(6k7)	Buy now
21	6R3821500000 Fuse holder assembly	Buy now
22	705821510000 Fuse (30a)	Buy now
23	6G5821520000 Holder, fuse	Buy now

Partie Electrique 2



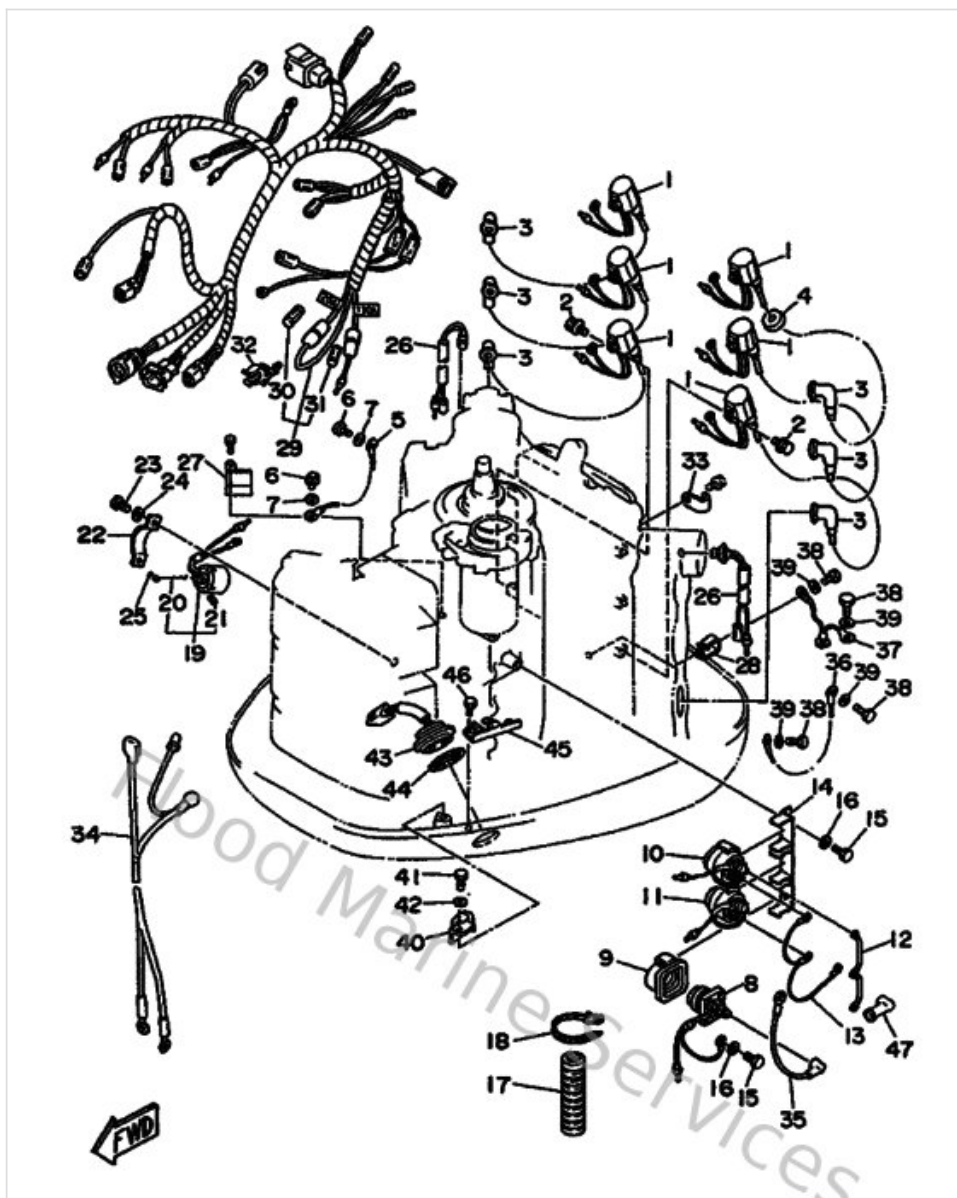
Ref	Part	
1	6R3855700100 Ignition coil assembly	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	6E3823702000 Plug cap assembly	Buy now
4	904802516100 Grommet(656)	Buy now
5	662825190000 Wire, earth lead	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	61A819410000 Starter relay assembly	Buy now
9	689819521000 Holder, starter relay	Buy now
10	6E5819500000 Relay assembly	Buy now
11	6E58195A0000 Relay assembly	Buy now
12	6G5871491000 Connector	Buy now
13	6E5821160000 Wire, minus lead	Buy now
14	6G5819481100 Bracket	Buy now
15	970950601600 Bolt, hexagon deep recess	Buy now
17	6E9835577000 Tube	Buy now

Partie Electrique 2



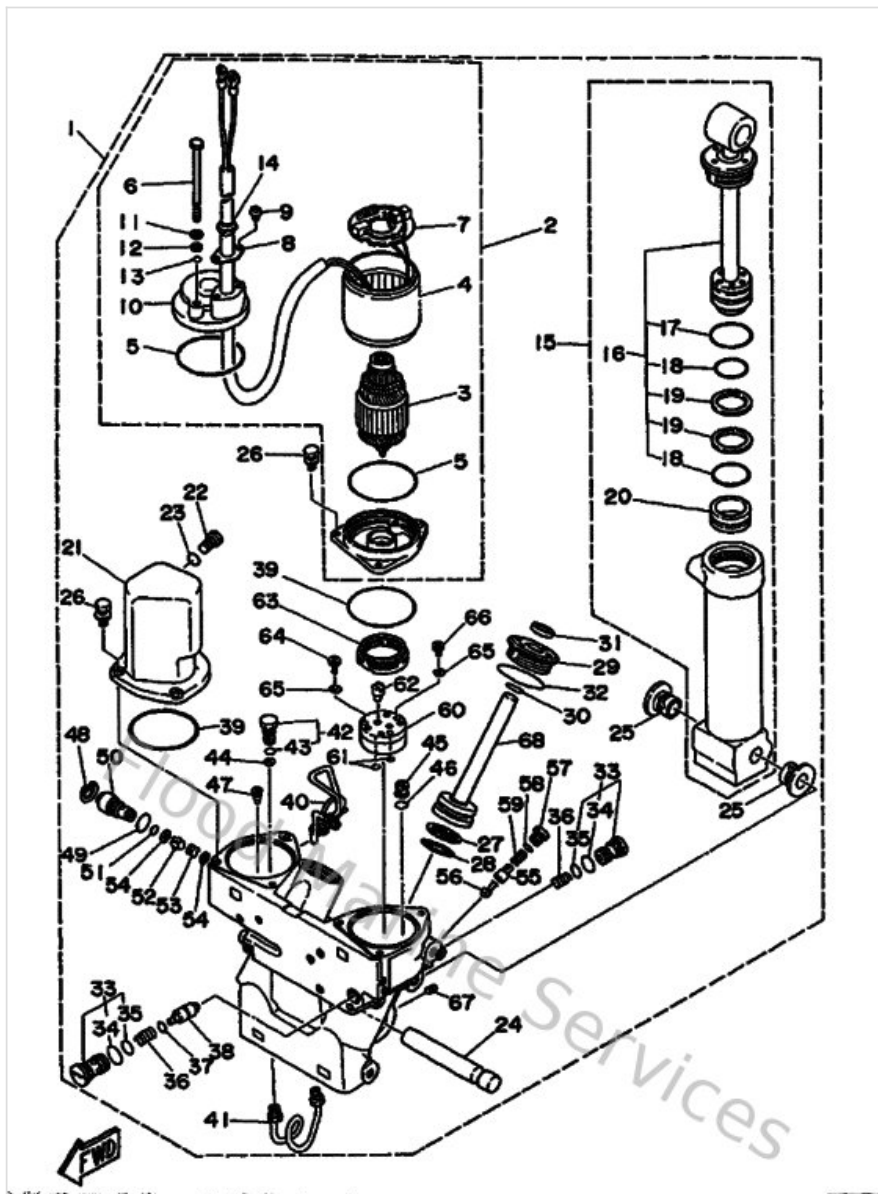
Ref	Part	
18	9046513M3900 Clamp(6e8)	Buy now
20	6G5861190000 Wire, Pull	Buy now
21	916903001000 Pin, spring (663)	Buy now
25	932100326100 O-ring (663)	Buy now
26	688825601000 Thermo switch assembly	Buy now
27	9046508M3300 Clamp(6t4)	Buy now
28	9046510M1400 Clamp	Buy now
29	6R3825901300 Wire Harness Assembly	Buy now
30	682821510000 Fuse	Buy now
31	705821510000 Fuse (30a)	Buy now
32	6G5821520000 Holder, fuse	Buy now
33	904650802800 Clamp (1e6)	Buy now
34	6R3821050800 Wire Harness	Buy now
35	6K7821170000 Wire, lead	Buy now
36	6R3825190000 Wire, earth lead	Buy now

Partie Electrique 2



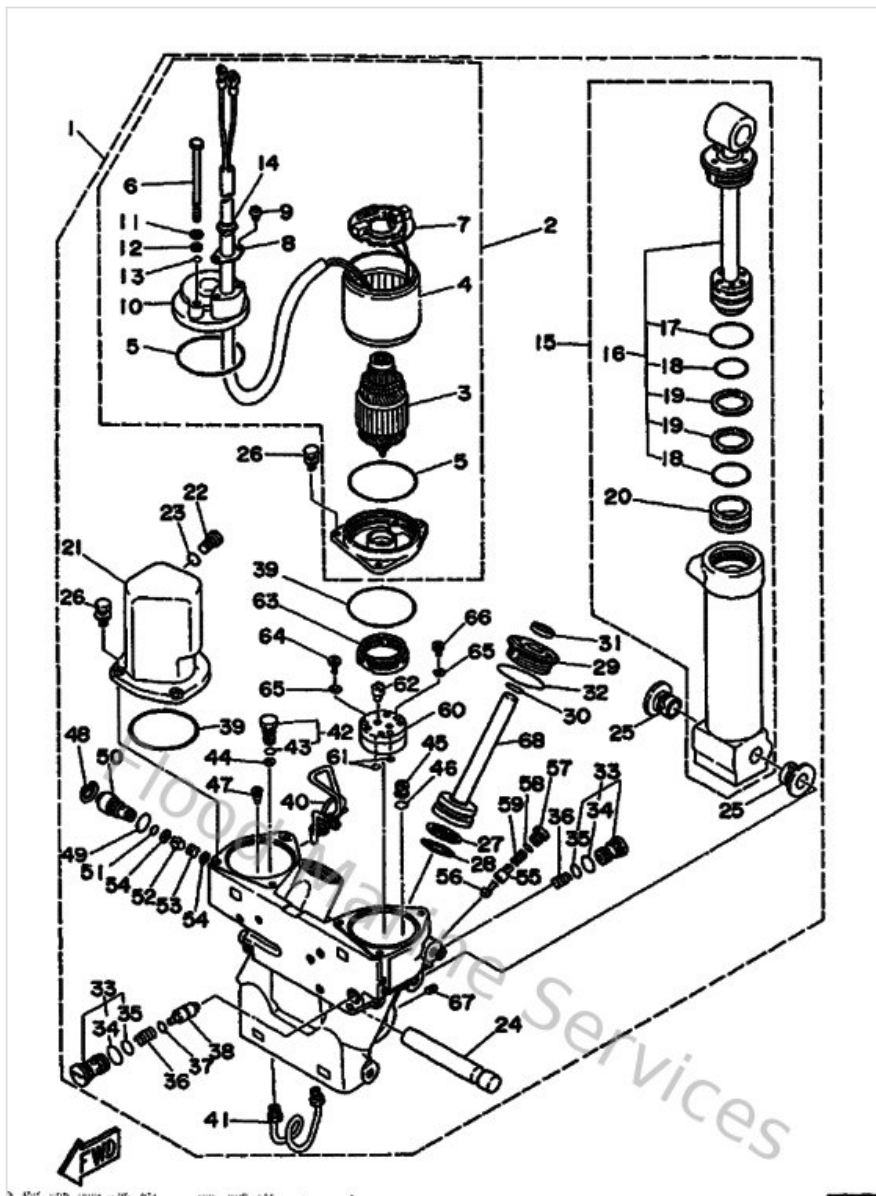
Ref	Part	
37	6E5825310000 Wire, lead	Buy now
38	970800601200 Bolt(gh1)	Buy now
40	9046512M2500 Clamp (6e5)	Buy now
41	970950601200 Bolt(gh1)	Buy now
43	6R3825630100 Trim & tilt switch assembly	Buy now
44	6E5825870000 Gasket	Buy now
45	6R3836140000 Bracket	Buy now
47	6G5821190000 Cover, lead wire	Buy now

Power Trim & Tilt Assy



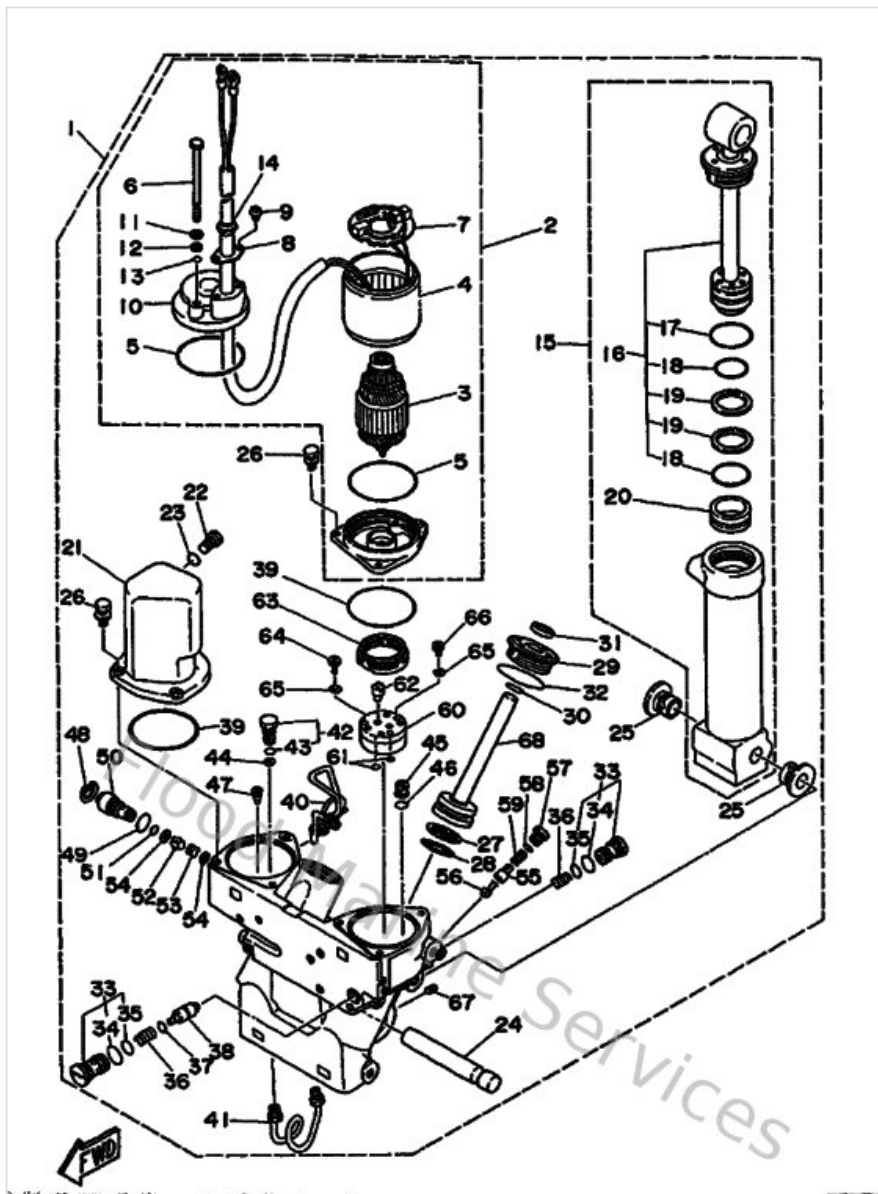
Ref	Part	
1	6G543800054D Power tilt & trimkit	Buy now
2	6G5438800200 Motor assembly	Buy now
4	6G5438040000 Stator assembly	Buy now
5	6G5438650000 O-ring	Buy now
6	6G5438870000 Bolt	Buy now
7	6G5438060000 Brush, Holder assembly	Buy now
8	6G5438990000 Plate Stopper	Buy now
9	6G5438860000 Bolt	Buy now
10	6G5438840000 Frame, Commutator End	Buy now
11	6G5438930000 Washer	Buy now
13	6G5438670000 O-Ring	Buy now
14	6G5438850000 Grommet	Buy now
15	6G54380E0100 Tilt Cylinder Assembly	Buy now
16	6G5438100000 Piston sub-assembly	Buy now
17	6E5438610000 O-ring 1	Buy now

Power Trim & Tilt Assy



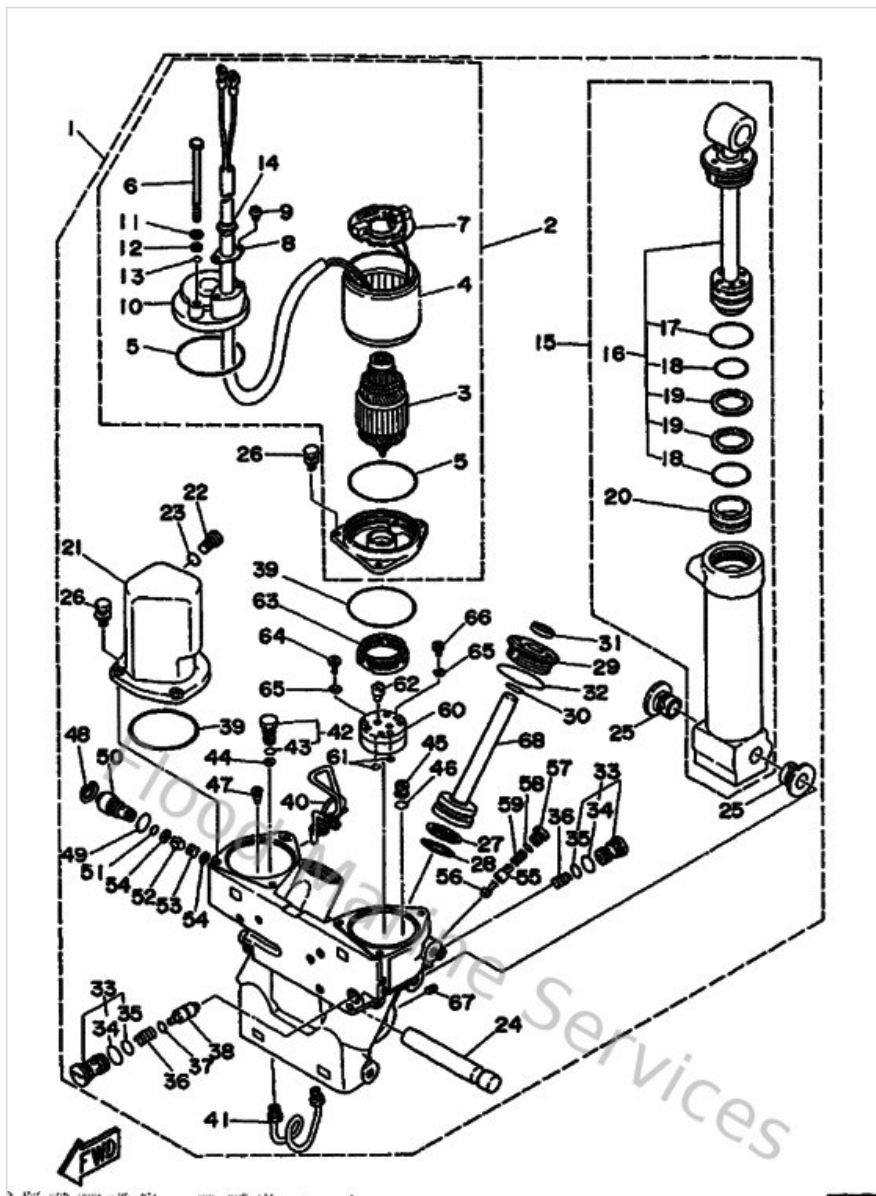
Ref	Part	
18	6G5438620000 O-ring	Buy now
19	6E5438720000 Ring, back-up 2	Buy now
20	6E5438140200 Piston, free	Buy now
22	6E5438290000 Plug, reservoir	Buy now
23	6E5438630000 O-ring	Buy now
25	9038618M1400 Bushing (6e5)	Buy now
26	9011906M4200 Bolt, with washer(6e5)	Buy now
27	6G5438740000 Ring, back up	Buy now
28	6G5438640000 O-ring 4	Buy now
29	6G5438210100 Screw, trim cylinder end	Buy now
30	6E5438650000 O-ring 5	Buy now
31	6E5438220100 Seal, trim dust	Buy now
32	6G5438610000 O-ring 1	Buy now
33	6G5438020100 Valve sub assembly	Buy now
34	6E5438660000 O-ring	Buy now

Power Trim & Tilt Assy



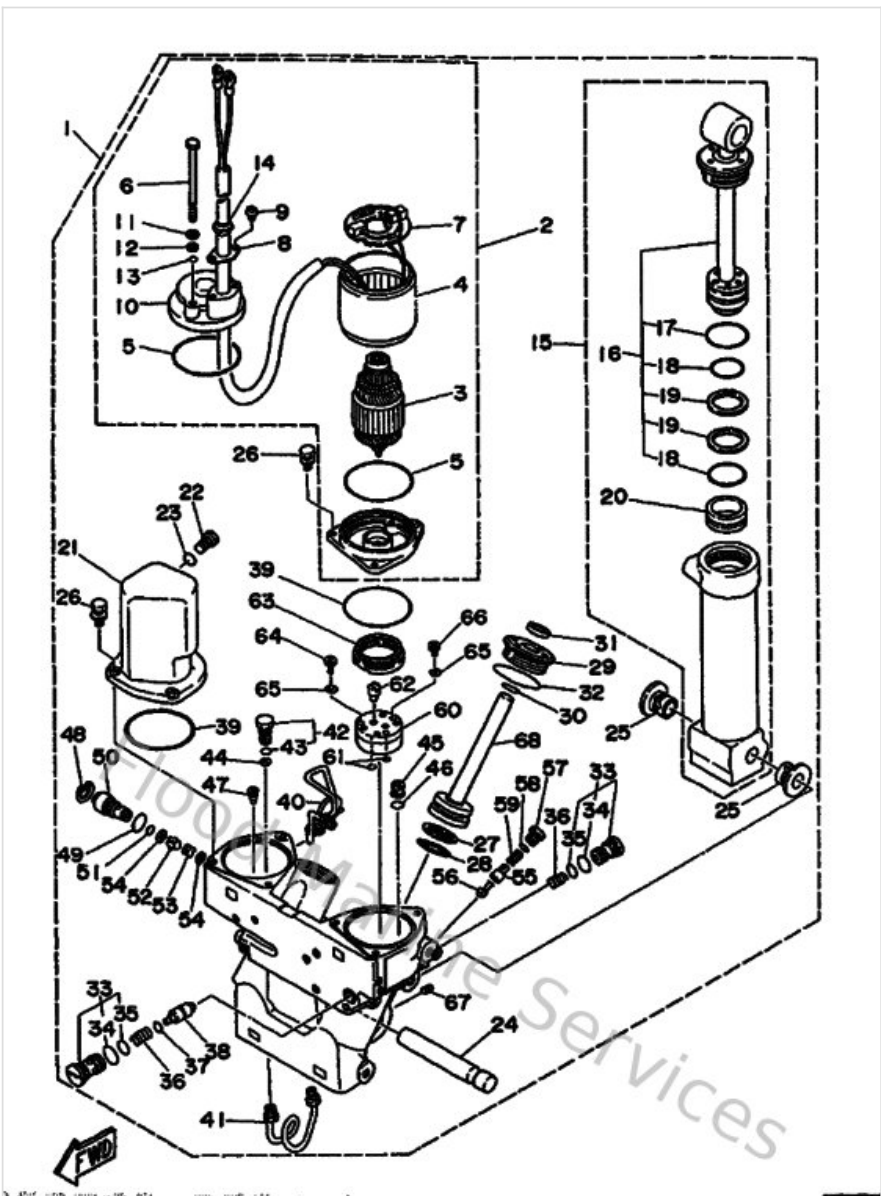
Ref	Part	
35	6E5438670000 O-ring	Buy now
36	6G5438940000 Spring, Shuttle Return	Buy now
37	6E5438680000 O-Ring	Buy now
38	6G5438410000 Piston, Shuttle	Buy now
39	6E5438690000 O-ring 9	Buy now
41	6G5438330000 Pipe	Buy now
42	6G5438090100 Seat, Valve Comp 2	Buy now
43	6E5438960000 O-ring	Buy now
44	6G5438160000 Filter 1	Buy now
45	6G5438080200 Seat Valve Comp 1	Buy now
46	6E5438830000 O-ring 10	Buy now
47	6G5438030000 Case Valve Comp	Buy now
48	6E5438750000 Ring, snap	Buy now
49	9321018M7500 O-ring (6e5)	Buy now
50	6G5438450000 Screw, Manual Release	Buy now

Power Trim & Tilt Assy



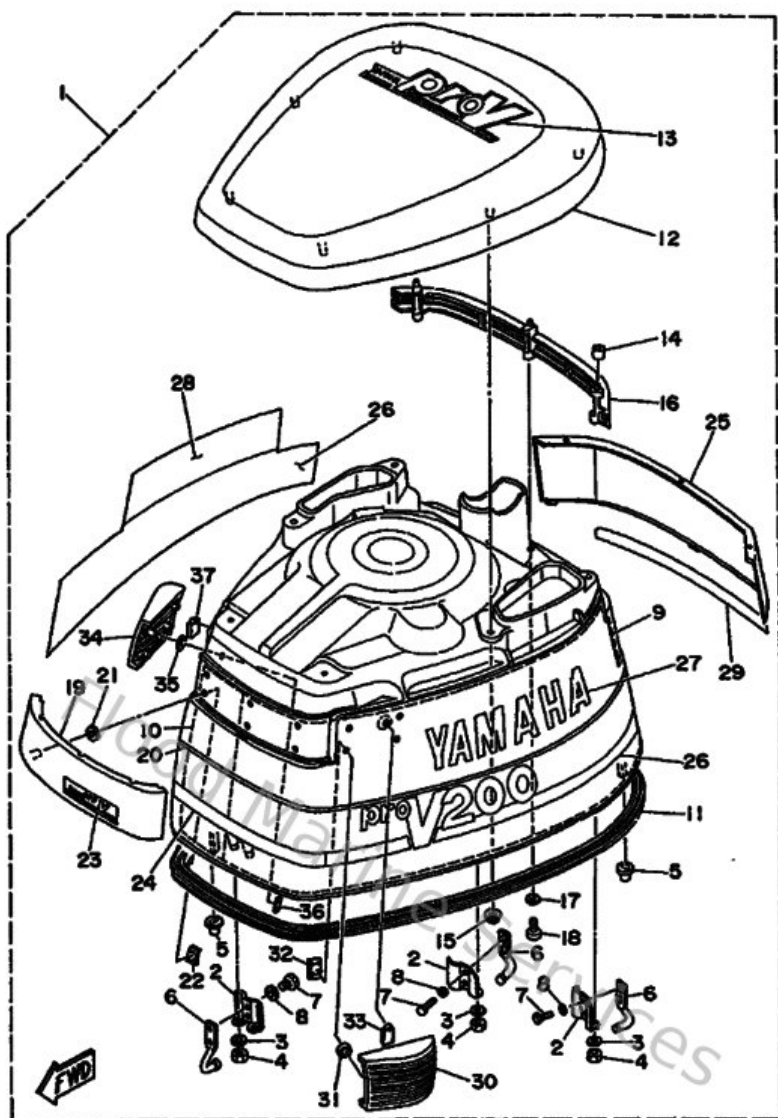
Ref	Part	
51	9321010M7400 O-ring	Buy now
52	6E54382A0000 Adaptor 1	Buy now
53	6E5438540100 Spring, manual release	Buy now
54	6E5438470000 Seat, manual valve	Buy now
55	6G5438490000 Pin, Valve Support	Buy now
57	6G5438420000 Screw, Valve Seat	Buy now
58	6G5438660000 O-ring 3	Buy now
59	6E5438240100 Spring Down Relief 2	Buy now
61	6G5438630000 O-ring 3	Buy now
62	64E438310000 Connector, shaft	Buy now
63	6G5438170000 Filter 2	Buy now
64	6G5438780100 Bolt, Socket	Buy now
65	9020105M0000 Washer (6E5)	Buy now
66	6G5438880100 Bolt, Socket	Buy now
67	6G5438781000 Bolt, Socket	Buy now

Power Trim & Tilt Assy



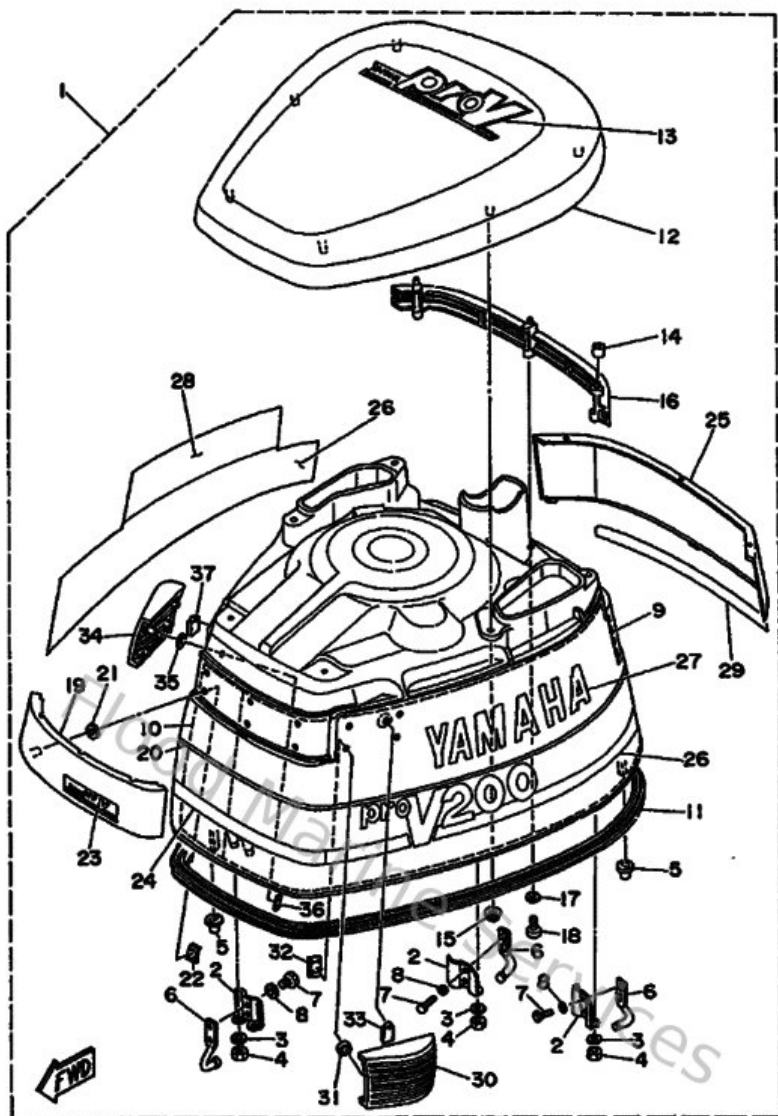
Ref	Part	
68	6G5438200100 Piston sub assembly	Buy now

Top Cowling



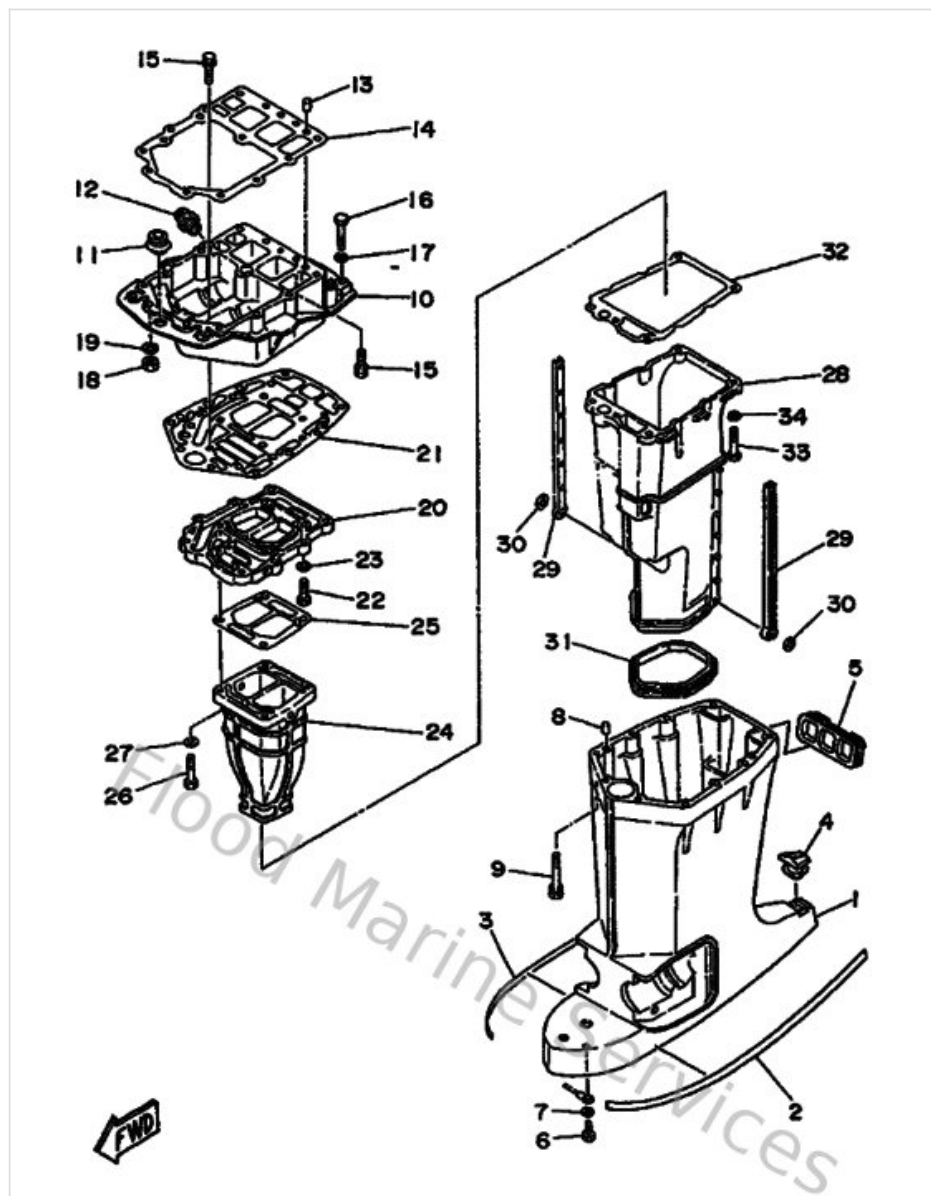
Ref	Part	
2	6R3426470000 Holder, clamp band	Buy now
3	929950610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	6R3426620000 Damper	Buy now
6	6R3428140000 Hook, clamp	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	6R3426150100 Seal	Buy now
12	6R342613004D Molding, Air Duct	Buy now
14	9038504M0500 Bush(6r2)	Buy now
15	9017906M2400 Nut(6j8)	Buy now
16	6R3426360000 Louver 2	Buy now
17	929900460000 Washer, plain (646)	Buy now
18	977804012000 Ybs83-420 screw,panh,tapping	Buy now
21	9043005M0600 Gasket	Buy now

Top Cowling



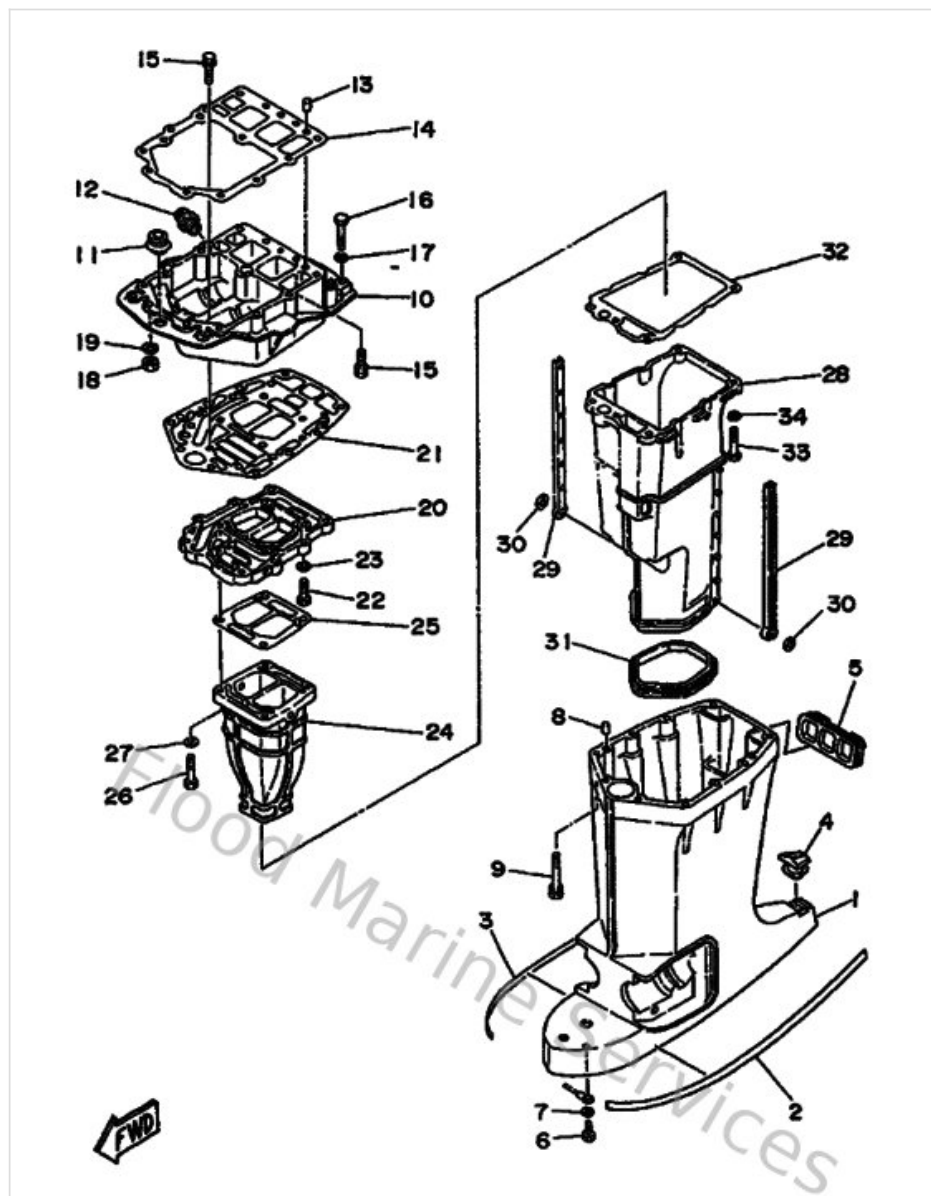
Ref	Part	
22	9018305M0100 Nut, spring (6a0)	Buy now

Upper Casing



Ref	Part	
1	6E545111004D Casing, Upper	Buy now
2	6N9427914000 Mark 1	Buy now
3	6N9427924000 Mark 2	Buy now
4	6E5451550000 Cap	Buy now
5	6E5427690000 Seal, rubber	Buy now
6	970850601000 Bolt	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	9360812M0500 Pin, dowel b (6e5)	Buy now
9	9011908M7800 Bolt, with washer	Buy now
10	6G541137KT94 element	Buy now
11	6E5427240000 Grommet	Buy now
12	6G5125810000 Joint, hose	Buy now
14	6G545113A200 Gasket, upper casing	Buy now
15	9011908M7900 Bolt, hexagon (fj1)	Buy now
16	973950804500 Bolt, hexagon	Buy now

Upper Casing



Ref	Part	
17	929900810000 Ybs67-8 washer, spring	Buy now
18	953800870000 Nut(661)	Buy now
20	6G541131005B Manifold, ext. 1	Buy now
21	6G545114A000 Gasket, upper casing	Buy now
22	970800803000 Bolt, hexagon (fj1)	Buy now
23	929900860000 Washer, plain (663)	Buy now
25	6G541134A000 Gasket, exhaust manifold	Buy now
26	970950804500 Bolt, hexagon	Buy now
28	6E514711005B Muffler 1	Buy now
29	6E5147370000 Damper, muffler	Buy now
30	9018305M0200 Nut, spring (6e5)	Buy now
31	6E5451230000 Gasket, muffler	Buy now
32	6E541135A000 Gasket, exhaust manifold	Buy now

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