



Yamaha VF115B 2025

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

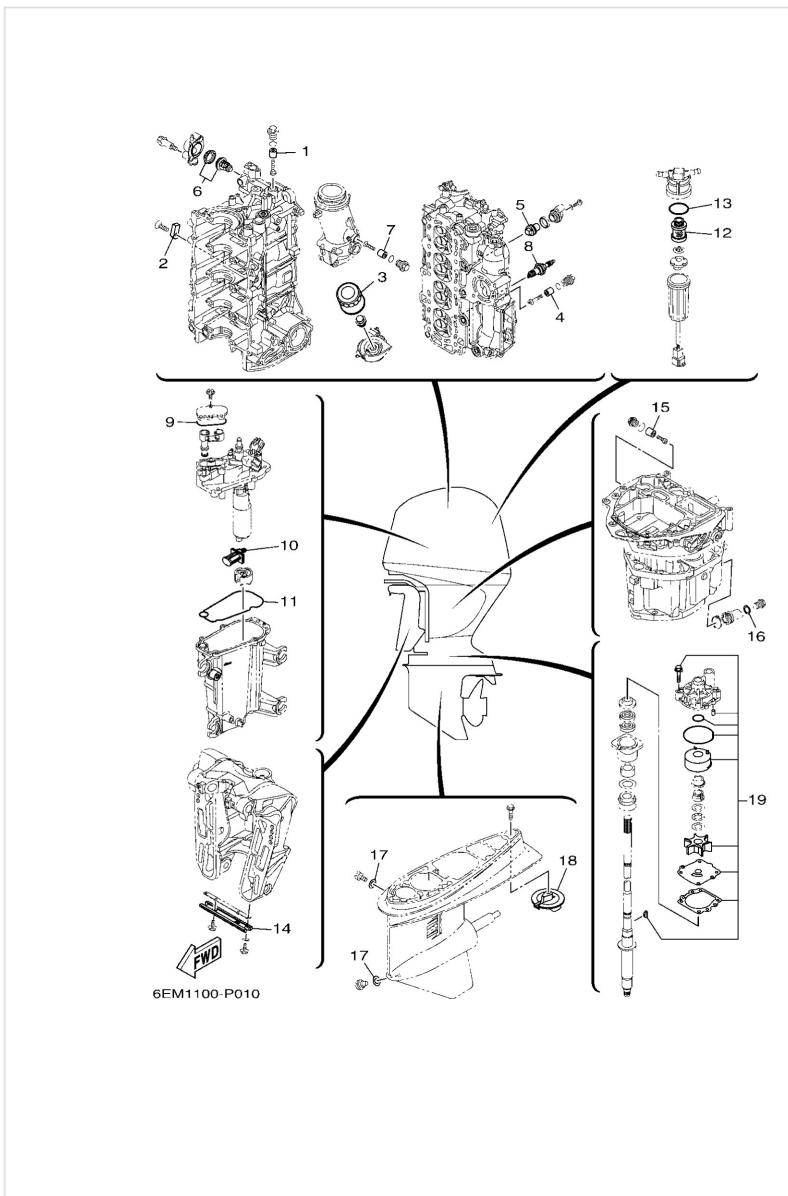
Authorised Yamaha Dealers



Contents

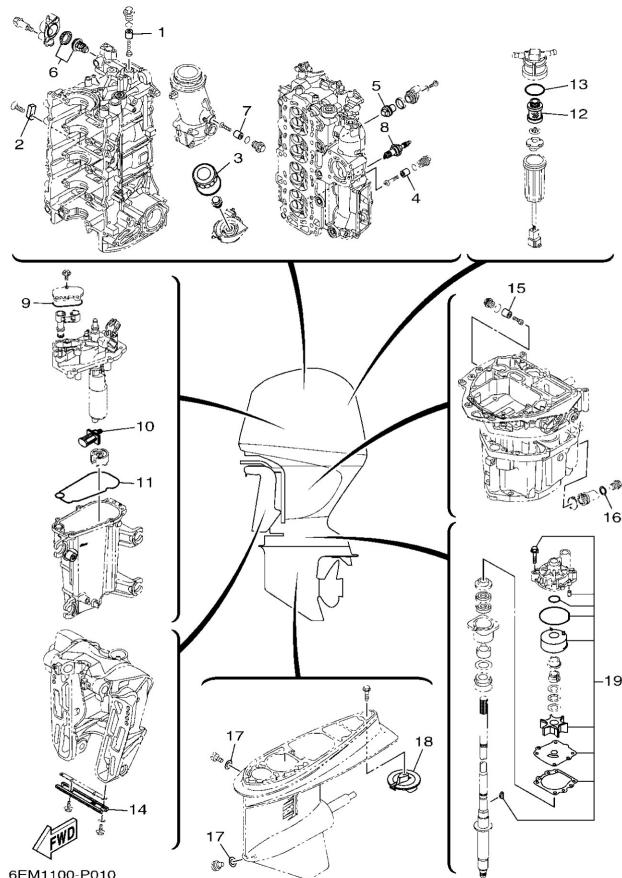
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	7
BRACKET 1	9
BRACKET 2	13
CONTROL	15
CRANKSHAFT & PISTON	18
CYLINDER & CRANKCASE 1	20
CYLINDER & CRANKCASE 2	23
ELECTRICAL 1	26
ELECTRICAL 2	27
ELECTRICAL 3	29
ELECTRICAL 4	30
ELECTRICAL 5	31
EXHAUST	33
FUEL 1	35
FUEL 2	38
FUEL INJECTION PUMP 1	39
FUEL INJECTION PUMP 2	42
GENERATOR	43
INTAKE 1	45
INTAKE 2	47
INTAKE 3	49
LOWER CASING & DRIVE 1	51
LOWER CASING & DRIVE 2	57
OIL PAN	66
OPTIONAL PARTS 1	68
OPTIONAL PARTS 2	72
OPTIONAL PARTS 3	74
OPTIONAL PARTS 4	75
OPTIONAL PARTS 5	77
OPTIONAL PARTS 6	79
POWER TRIM & TILT ASSY 1	80
POWER TRIM & TILT ASSY 2	85
REPAIR KIT 1	86
REPAIR KIT 2	88
STARTING MOTOR	90
STEERING GUIDE	92
TOP COWLING	93
UPPER CASING	95
VALVE	98

Scheduled Service Parts



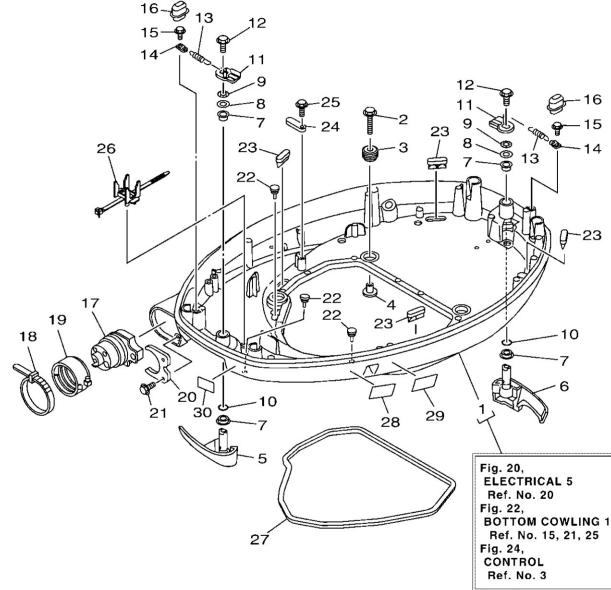
Ref	Part	
1	6G81132500 Anode	Buy now
2	63P1132501 Anode	Buy now
3	5GH1344072 Element assembly, oil cleaner	Buy now
5	6ML1132500 Anode	Buy now
6	6EK1241100 Thermostat	Buy now
7	6EK1132500 Anode	Buy now
8	9470200437 Plug, spark (lkr6e)	Buy now
9	6CB1301600 O-ring	Buy now
10	63P1391500 Filter	Buy now
11	6CB1498400 Gasket, float chamber	Buy now
12	6D82456300 Element, filter (with tag)	Buy now
13	6D82456400 Gasket	Buy now
14	6H14525103 Anode	Buy now
16	9043014M09 Gasket	Buy now
17	9043008003 Gasket	Buy now

Scheduled Service Parts



Ref	Part	
18	6E54537101 Trim tab	Buy now
19	68VW007801 Water pump repair kit	Buy now

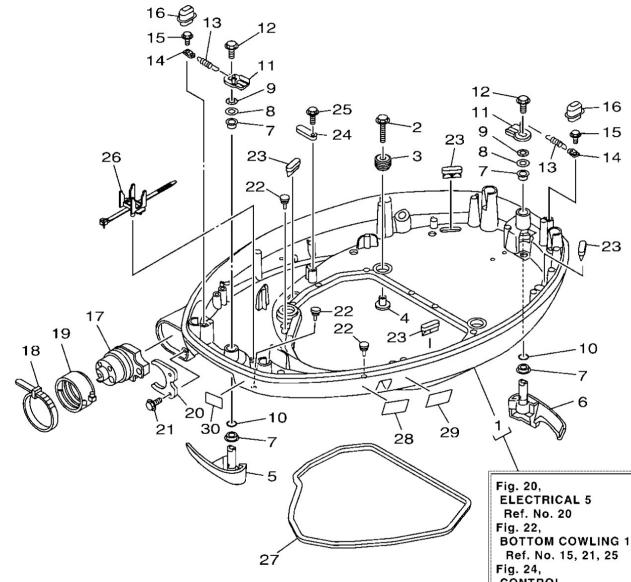
Bottom Cowling 1



6KM1100-U220

Ref	Part	
1	6EK4271001 Bottom cowling assembly	Buy now
2	9011908187 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	6EK42815018D Lever, clamp	Buy now
6	6EK42816018D Lever, clamp	Buy now
7	9038615M73 Bush(6l2)	Buy now
8	90201156J2 Washer, plate(j41)	Buy now
9	9020615M18 Washer, wave(6l2)	Buy now
10	9321013M63 O-ring (6g8)	Buy now
11	6CB4281800 Lever, clamp	Buy now
12	95D9508012 Bolt, flange deep recess	Buy now
13	9050622001 Spring, tension	Buy now
14	66T4314400 Hook, spring	Buy now
15	9010906M86 Bolt	Buy now

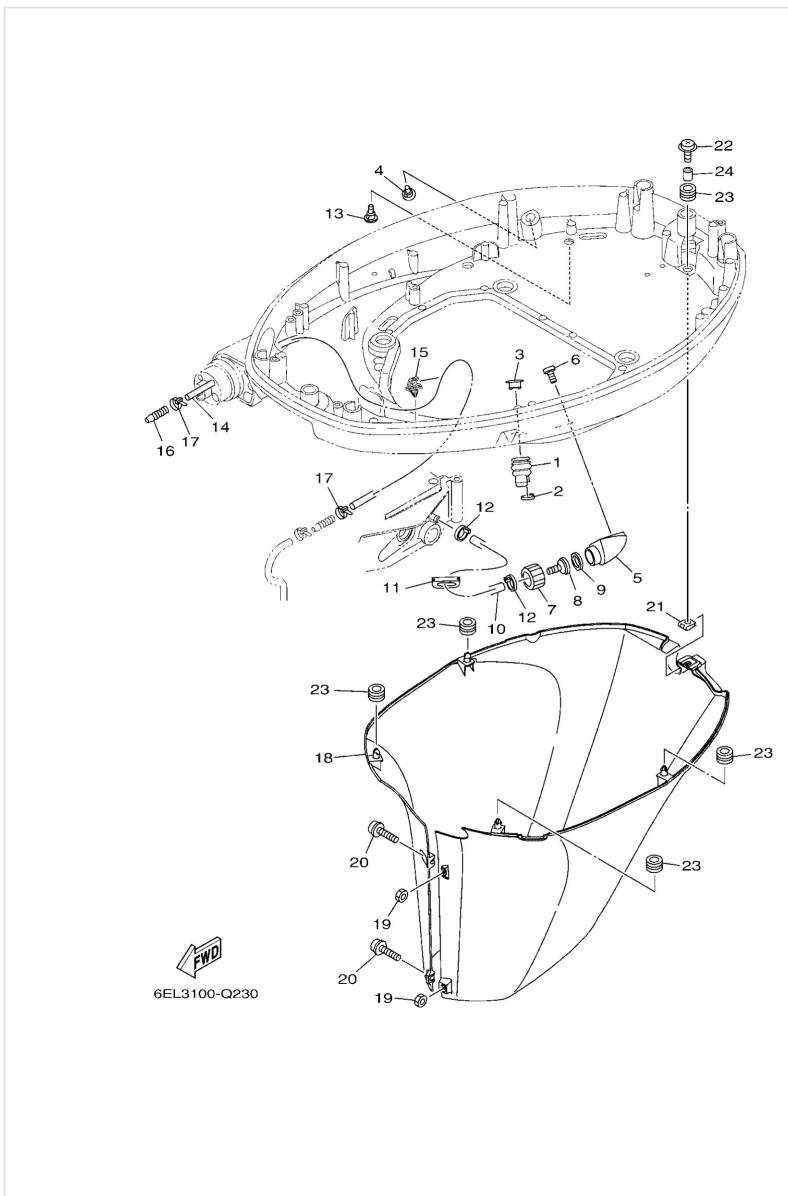
Bottom Cowling 1



6KM1100-U220

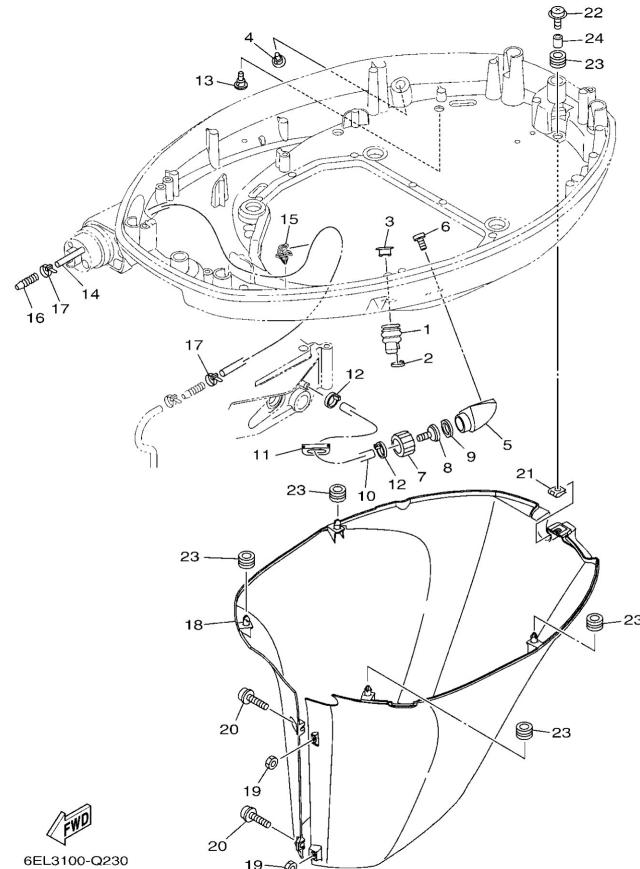
Ref	Part	
16	6EK4272801 Cap	Buy now
17	6EK4272510 Grommet	Buy now
18	9046420258 Clamp AP	Buy now
19	68F4275300 Fastner AP	Buy now
20	6CB4276100 Stopper	Buy now
21	9010906316 Bolt	Buy now
22	6H44274801 Grommet	Buy now
23	67F4271700 Rubber, seal 2	Buy now
24	6E58258800 Plate	Buy now
25	9010906M81 Bolt	Buy now
26	6888259400 Clamp	Buy now
27	6EK4271601 Rubber seal 1	Buy now
28	6EE4279441 Label, Warning (General)	Buy now
29	6EE4279451 Label, Warning (General)	Buy now
30	6AH8199601 Mark	Buy now

Bottom Cowling 2



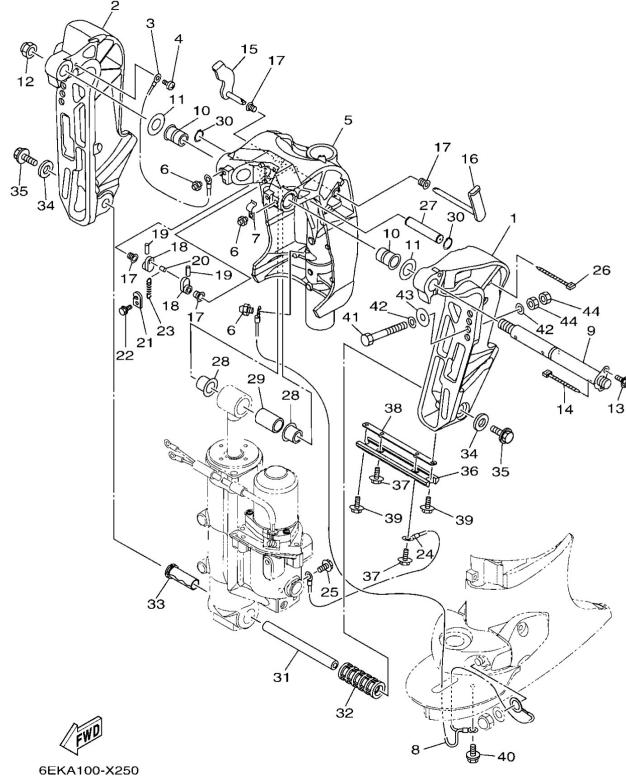
Ref	Part	
1	6H14272631 Grommet	Buy now
2	9046511M10 Clamp	Buy now
3	6BG4238400 Seal, cap	Buy now
4	6P24439100 Nipple, hose	Buy now
5	6AW1257200 Adapter	Buy now
6	9778060520 Screw, tapping(6k8)	Buy now
7	6R31258100 Joint, hose 1	Buy now
8	6R31258200 Joint, hose 2	Buy now
9	6R31258300 Gasket, hose joint	Buy now
10	6EK4254100 Pipe 1	Buy now
11	6AH4272601 Grommet	Buy now
14	90445073F9 Hose (I1700)	Buy now
15	9046407259 Clamp	Buy now
16	6E58355800 End, nipple	Buy now
18	6EK42741008D Apron	Buy now

Bottom Cowling 2



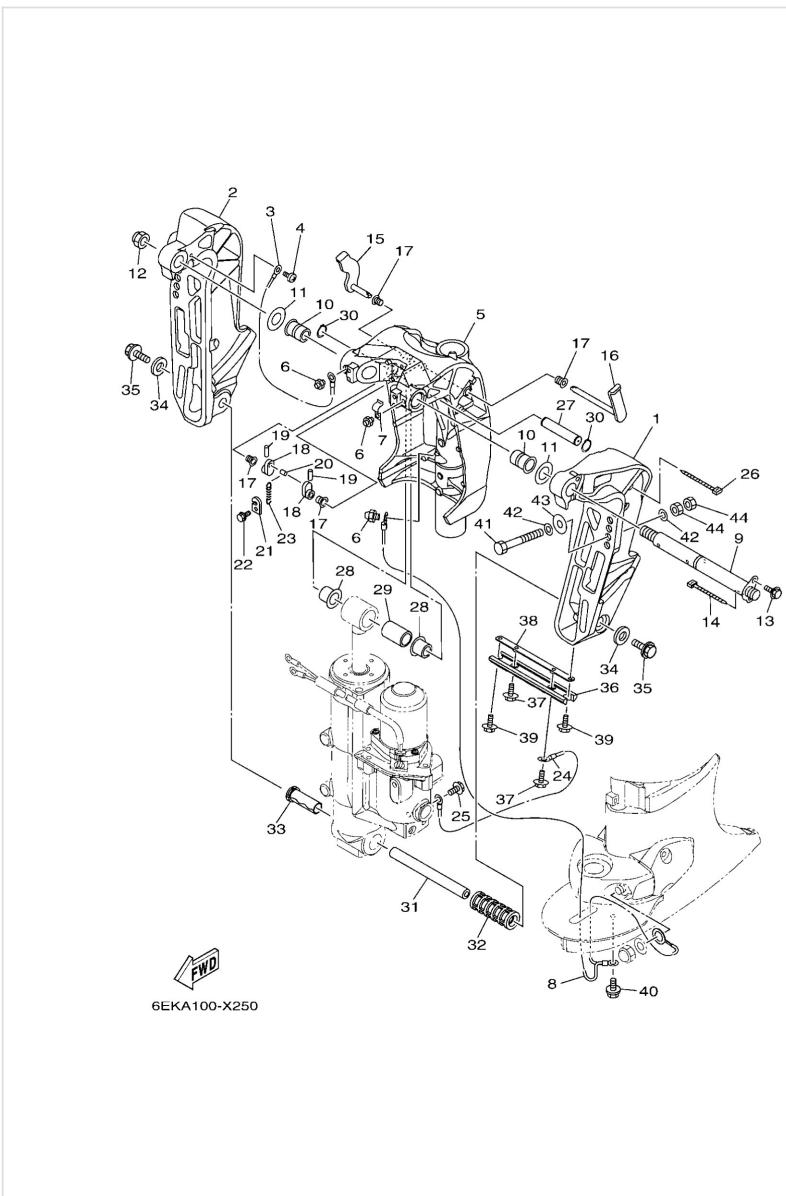
Ref	Part	
19	9538006600 Nut(661)	Buy now
20	9015906M28 Screw, with washer	Buy now
21	90183061A8 Nut, spring	Buy now
22	9015906053 Screw, with washer	Buy now
23	9048013M24 Grommet (6e9)	Buy now
24	9038706M43 Coller (6e9)	Buy now

Bracket 1



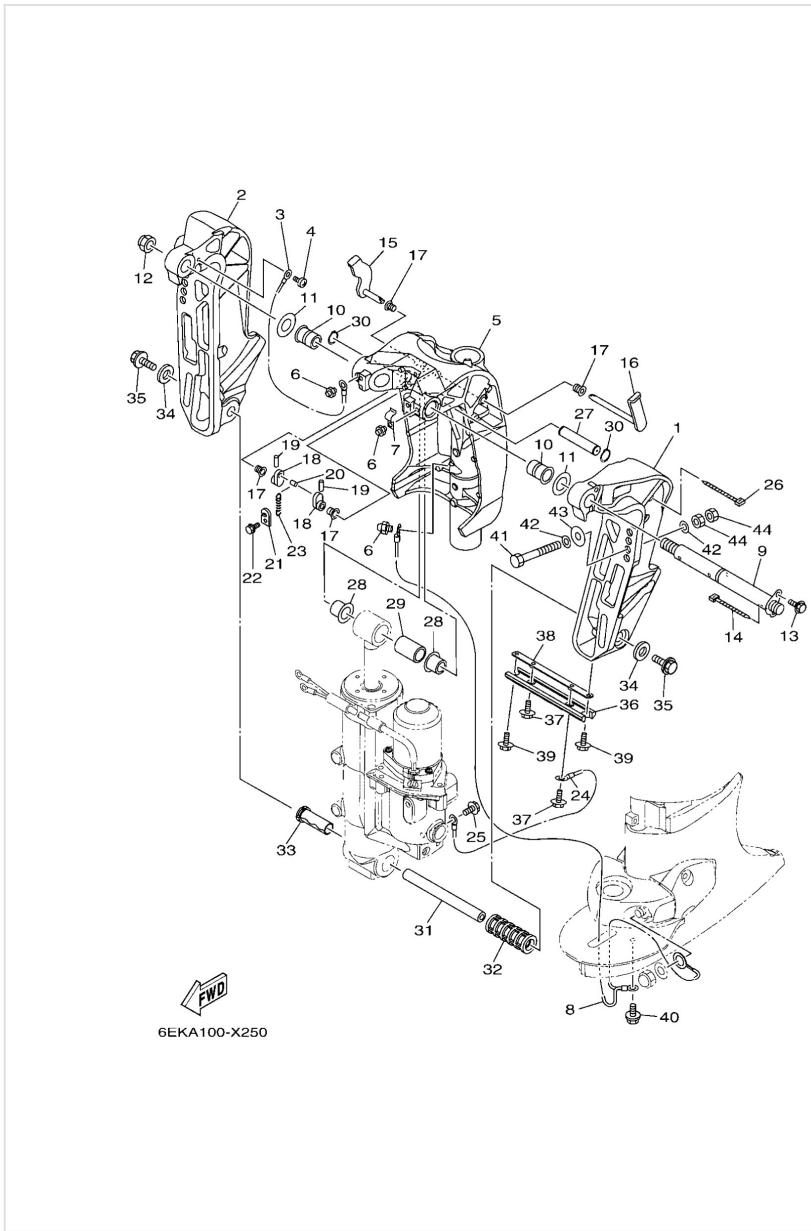
Ref	Part	
1	6EK43111008D Bracket, clamp 1	Buy now
2	6EK43112008D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	6EK43311008D Bracket, swivel 1 L(20.3")	Buy now
5	6EK43311108D Bracket, swivel 1 X(25.3")	Buy now
6	9370006002 Nipple, grease	Buy now
7	9046508M63 Clamp(61u)	Buy now
8	66K8214900 Wire, lead 3 L(20.3")	Buy now
8	68V8214930 Wire, lead 3 X(25.3")	Buy now
9	64E4313130 Bolt, clamp bracket	Buy now
10	9038625M31 Bushing (6e5)	Buy now
11	9020126M59 Washer, plate (6e5)	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	97E9508520 Bolt, hexagon w/w deep recess	Buy now

Bracket 1



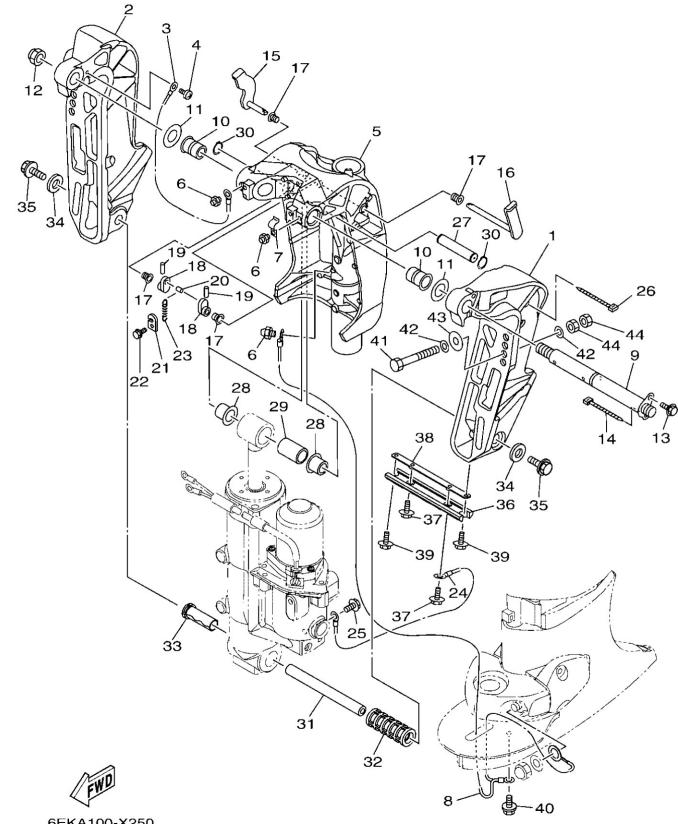
Ref	Part	
14	9046511M10 Clamp	Buy now
15	6EK4318100 Lever, tilt stop 1	Buy now
16	6EK4318500 Lever, tilt stop 2	Buy now
17	9038610M16 Bushing (688)	Buy now
18	6G54314800 Collar, distance	Buy now
19	9169030020 Pin, spring (6h4)	Buy now
20	9024906M19 Pin(6e5)	Buy now
21	66T4314400 Hook, spring	Buy now
22	97E9506512 Bolt, hexagon w/w deep recess	Buy now
23	9050614M24 Spring, tension(6e5)	Buy now
24	6D88214800 Wire, lead 4	Buy now
25	97E9506510 Bolt, hexagon w/w deep recess	Buy now
26	9046513M18 Clamp	Buy now
27	6EK4312600 Pin, upper shock mount	Buy now
28	9038618M35 Bush (688)	Buy now

Bracket 1



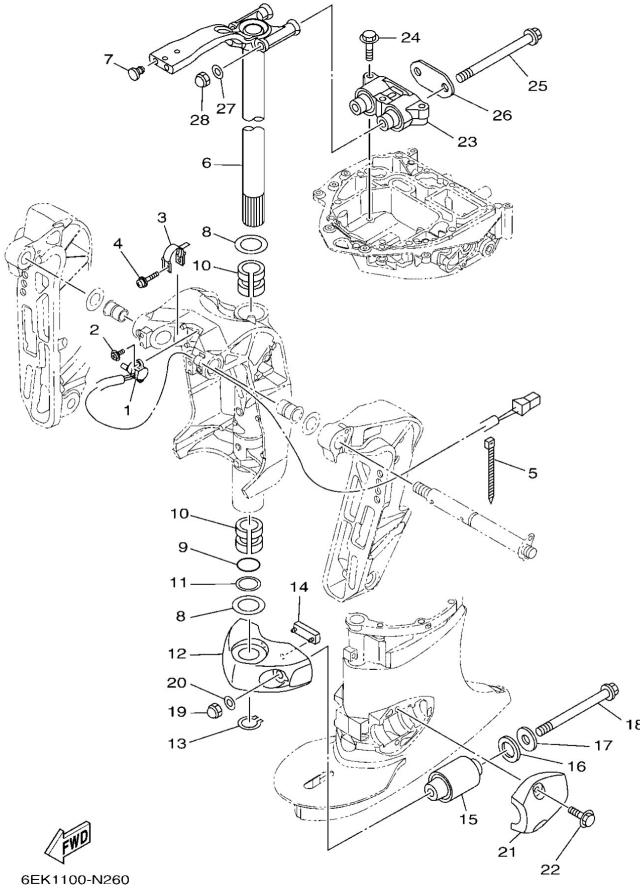
Ref	Part	
29	9038618001 Bush	Buy now
30	9341018M05 Circlip (6f2)	Buy now
31	6EK4381800 Pin, lower shock mount	Buy now
32	6H14383410 Pipe	Buy now
33	9038320001 Bush, formed	Buy now
34	9020110060 Washer, plate	Buy now
35	9011910054 Bolt, with washer	Buy now
36	6H14525103 Anode	Buy now
37	9011906276 Bolt, with washer	Buy now
38	6EK4453600 Plate 2	Buy now
39	97E9506616 Bolt, hexagon w/w deep recess	Buy now
40	95D9506010 Bolt, flange deep recess	Buy now
41	9010112065 Bolt (l:130mm) UR L(20.3")	Buy now
41	9010112066 Bolt (l:150mm) UR	Buy now
42	9020113M01 Washer, plate(6e5)	Buy now

Bracket 1



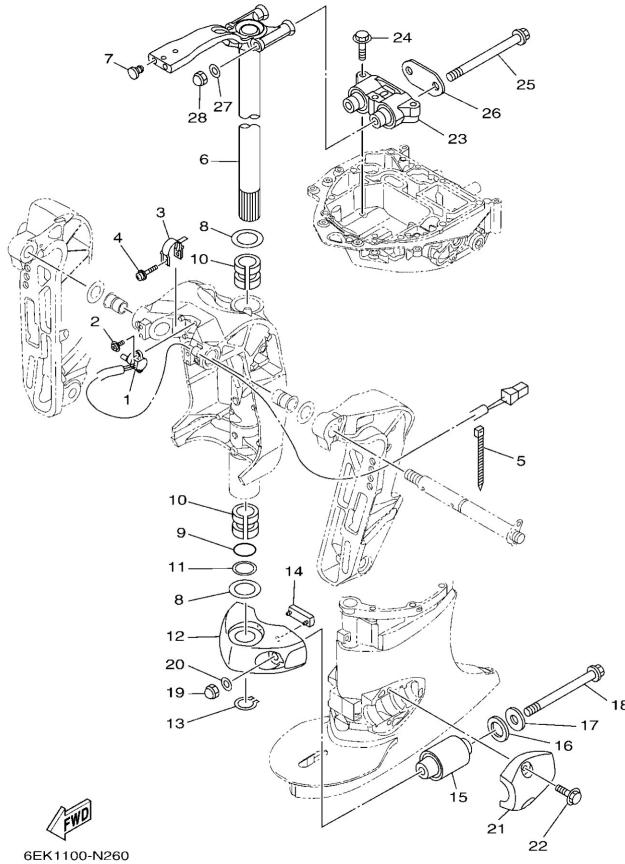
Ref	Part	
43	9020112426 Washe, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

Bracket 2



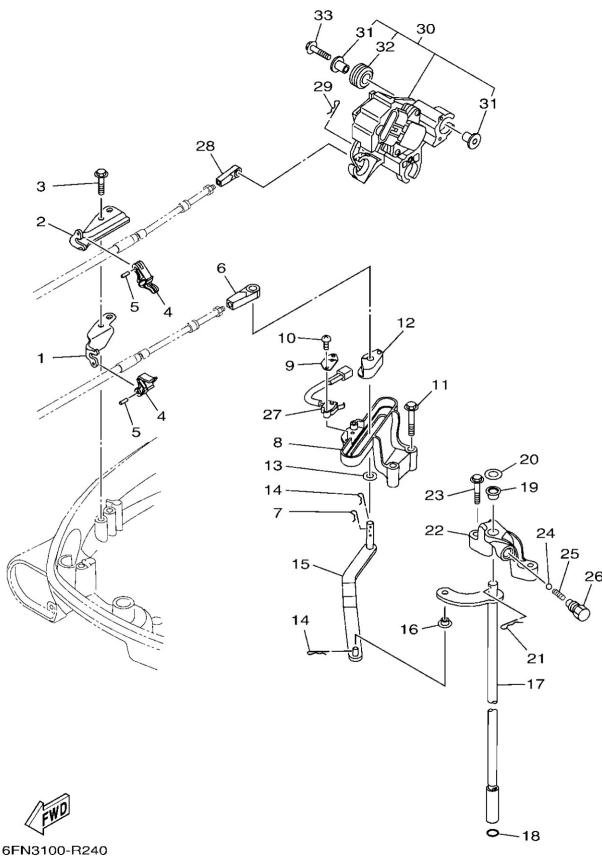
Ref	Part	
1	67H8367202 Trim sender	Buy now
2	9798506216 Screw, with washer(6h2)	Buy now
3	64E4313911 Cam, trim sender	Buy now
4	9015905059 Screw, with washer	Buy now
5	9046511M10 Clamp	Buy now
6	6EK42510008D Steering bracket assembly L(20.3")	Buy now
6	6EK42510108D Steering bracket assembly X(25.3")	Buy now
7	9033808174 Plug (1hx)	Buy now
8	9020138M60 Washer, plate (6e5)	Buy now
9	9321037MH7 O-ring(61u)	Buy now
10	9038638M32 Bush(6e5)	Buy now
11	9020240M47 Washer, plate(61a)	Buy now
12	6EK44551008D Housing, lower mount rubber 1	Buy now
13	9341036102 Circlip	Buy now
14	61A4457501 Damper, lower mount rubber	Buy now

Bracket 2



Ref	Part	
15	63P4455500 Mount damper, lower side	Buy now
16	9020232M19 Washer, plate (6e5)	Buy now
17	9020116M55 Washer, plate (6e5)	Buy now
18	9010514013 Bolt, flange	Buy now
19	9017614002 Nut, crown	Buy now
20	9299514600 Washer (6e5)	Buy now
21	6EK44553008D Cover, lower mount	Buy now
22	9011910058 Bolt, with washer	Buy now
23	6EK4451400 Mount damper, upper side	Buy now
24	95D7510060 Bolt, flange deep recess	Buy now
25	9010514007 Bolt, flange	Buy now
26	6EK4452600 Plate	Buy now

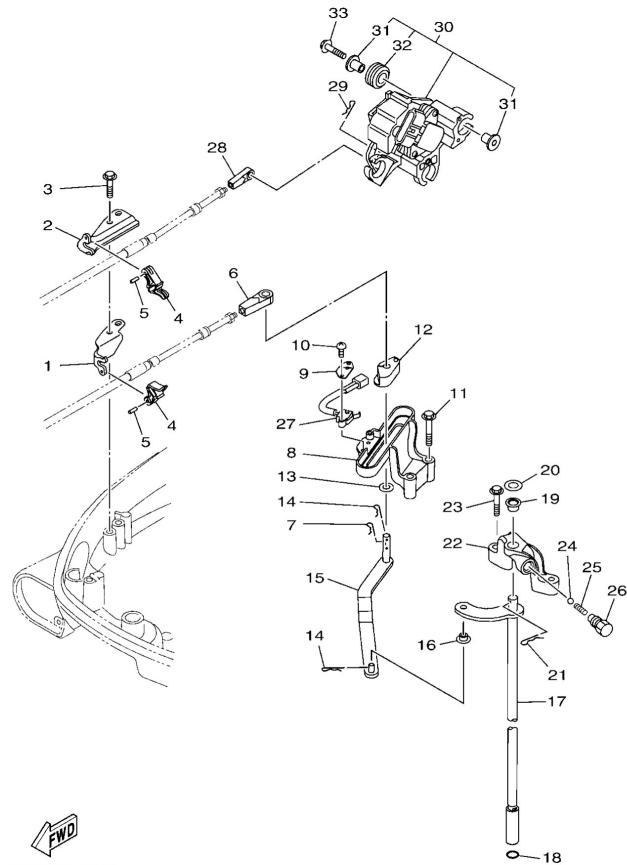
Control



6FN3100-R240

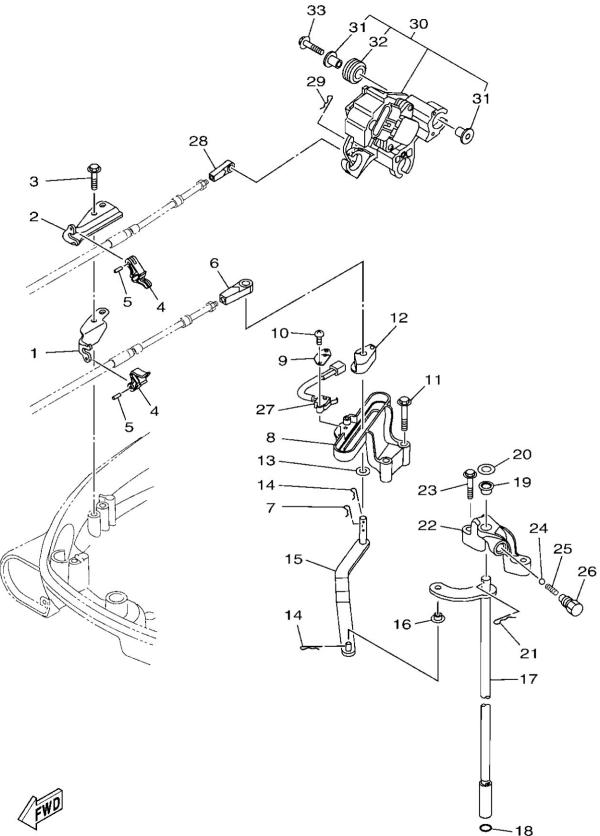
Ref	Part	
1	6EK4853101 Bracket, remote control 1	Buy now
2	6EK4853200 Bracket, remote control 2	Buy now
3	9010906M81 Bolt	Buy now
4	6EK4853800 Clamp, cable 1	Buy now
5	9169030010 Pin, spring (663)	Buy now
6	6E54834400 Cable end, remote control	Buy now
7	9046818008 Clip 620436610000	Buy now
8	6EK4411701 Bracket	Buy now
9	61A8258801 Plate	Buy now
10	9798504116 Screw, with washer(61b)	Buy now
11	95D7506040 Bolt, flange deep recess	Buy now
12	63P4412200 Bushing, shift rod lever	Buy now
13	9020208M20 Washer, plate (6e5)	Buy now
15	6EK4412100 Lever, shift rod	Buy now
16	9038606M12 Bushing (688)	Buy now

Control



Ref	Part	
17	6EK4412001 Handle gear shift assembly L(20.3")	Buy now
17	6EK4412011 Handle gear shift assembly X(25.3")	Buy now
18	9321009165 O-ring	Buy now
19	9038610001 Bush	Buy now
20	9020111008 Washer, plate	Buy now
21	90468180A0 Clip	Buy now
22	6EK4411800 Bracket	Buy now
23	95D9506030 Bolt, flange deep recess	Buy now
24	9350104M02 Ball (697)	Buy now
25	9050112082 Spring 6484411600	Buy now
26	6484271500 Bushing 2	Buy now
27	60V8259F01 Switch assembly	Buy now
30	6EM8A41000 Sensor unit	Buy now
31	691371600 Collar	Buy now
32	6EM1359300 Damper	Buy now

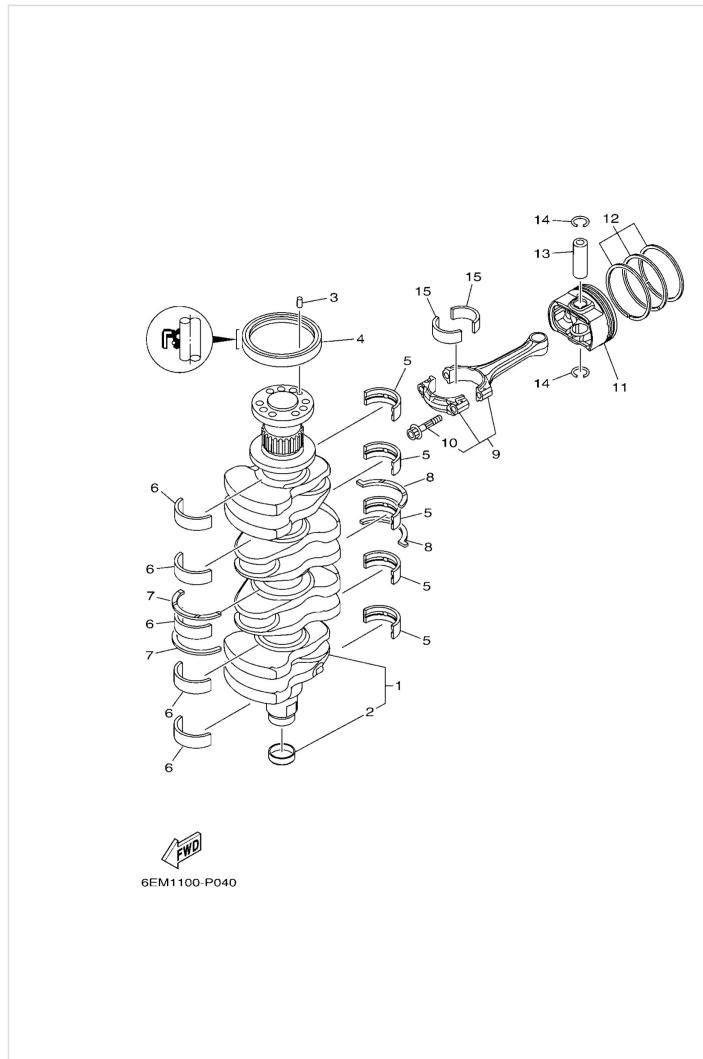
Control



6FN3100-R240

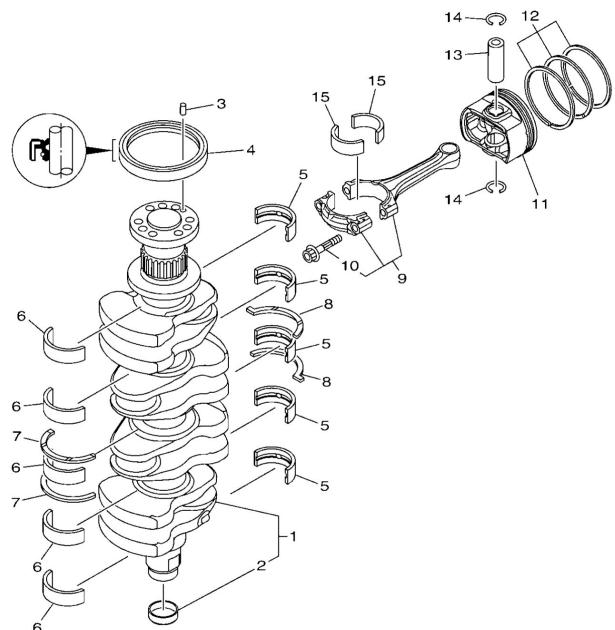
Ref	Part	
33	9011906297 Bolt, with washer	Buy now

Crankshaft & Piston



Ref	Part	
1	6EK1141001 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9310285008 Oil seal	Buy now
5	6EK1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
5	6EK1141610 Plane bearing, crankshaft 1 UR GREEN	Buy now
5	6EK1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	6EK1141630 Plane bearing, crankshaft 1 UR RED	Buy now
5	6EK1141640 Plane bearing, crankshaft 1 UR BLACK	Buy now
6	6EK1141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
6	6EK1141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
6	6EK1141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
6	6EK1141730 Plane bearing, crankshaft 2 UR RED	Buy now
6	6EK1141740 Plane bearing, crankshaft 2 UR BLACK	Buy now
7	6EK1142601 Bearing, thrust 1	Buy now

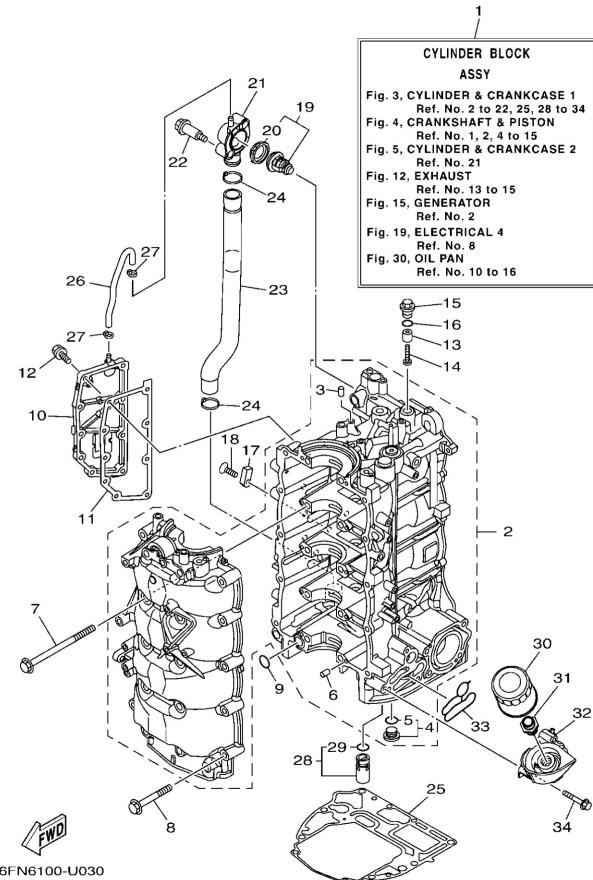
Crankshaft & Piston



6EM1100-P040

Ref	Part	
8	6EK1142700 Bearing, thrust 2	Buy now
9	6EKW116500 Connecting rod assembly	Buy now
10	K1CA327500 Bolt, connecting rod	Buy now
11	6EK116310294 Piston (std)	Buy now
11	6EK1163502 Piston (0.25mm o/s) AP	Buy now
12	6EK1160301 Piston ring set (std)	Buy now
12	6EK1160401 Piston ring set (0.25mm o/s) AP	Buy now
13	6EK1163300 Pin, piston	Buy now
14	9345019052 Circlip (2f1)	Buy now
15	6EK1165600 Plane bearing, connecting rod UR YELLOW	Buy now
15	6EK1165610 Plane bearing, connecting rod UR GREEN	Buy now
15	6EK1165620 Plane bearing, connecting rod UR BLUE	Buy now
15	6EK1165630 Plane bearing, connecting rod UR RED	Buy now
15	6EK1165640 Plane bearing, connecting rod UR BLACK	Buy now

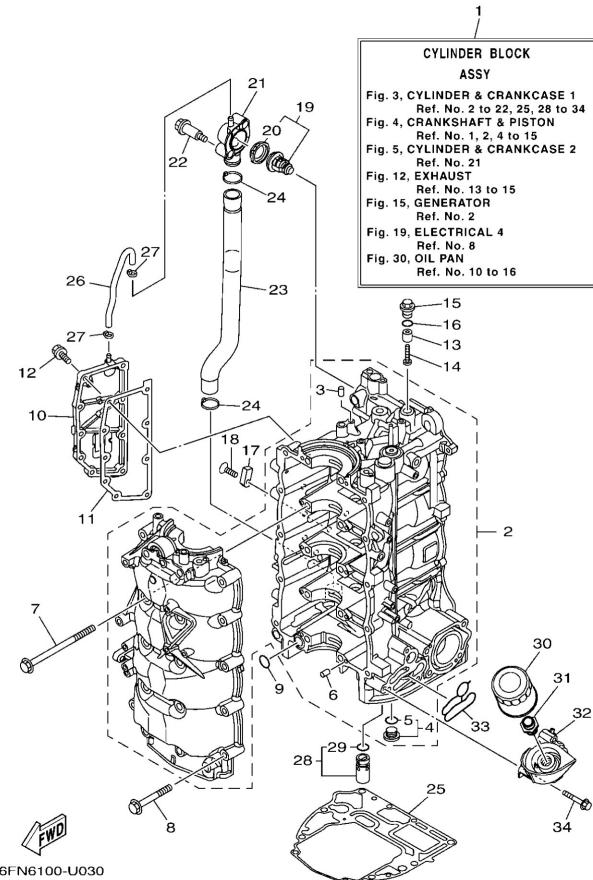
Cylinder & Crankcase 1



6FN6100-U030

Ref	Part	
1	6EKW009B149S Cylinder block assembly	Buy now
2	6EK15109029S Crankcase assembly	Buy now
3	9360619M23 Pin, dowel	Buy now
4	6EK1131300 Plug, blind	Buy now
5	93210207A0 O-ring	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	9011910057 Bolt, with washer	Buy now
8	9010508170 Bolt, flange	Buy now
9	9321019MJ1 O-ring	Buy now
10	6EK15414009S Cover, air cleaner	Buy now
11	6EK1535301 Gasket, drain	Buy now
12	9010506037 Bolt, flange	Buy now
13	6G81132500 Anode	Buy now
14	9898005025 Screw, panhead (a93)	Buy now
15	6G811197A0 Plug, blind	Buy now

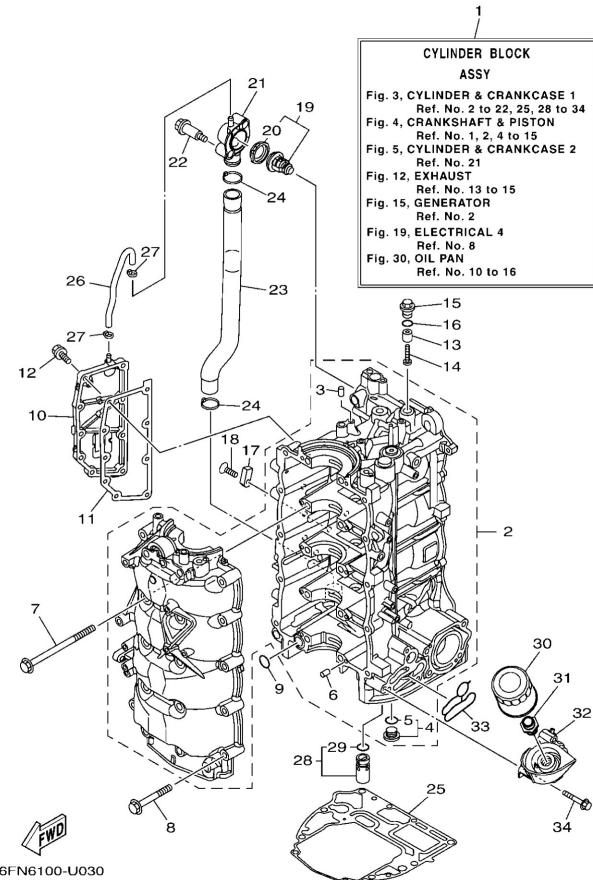
Cylinder & Crankcase 1



6FN6100-U030

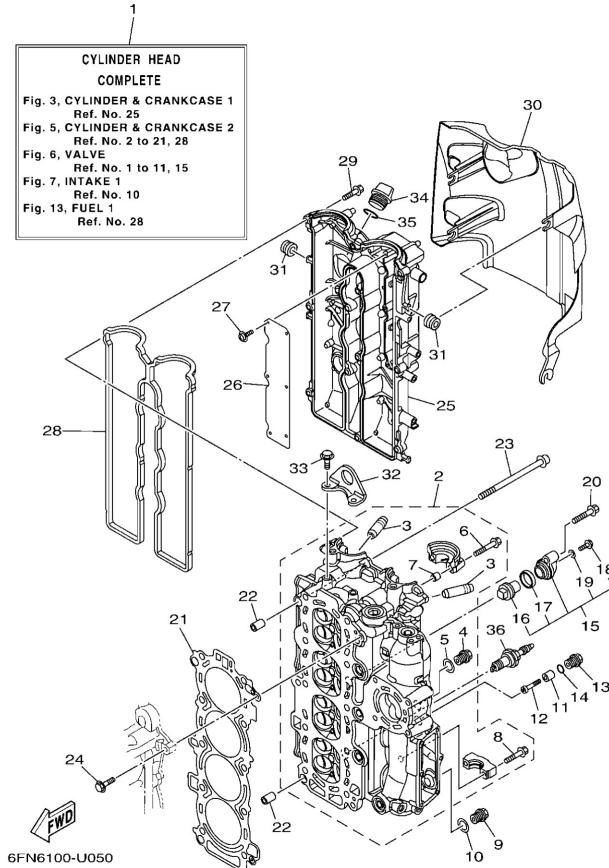
Ref	Part	
16	9321013M63 O-ring (6g8)	Buy now
17	63P1132501 Anode	Buy now
18	9015106M02 Screw, countersunk	Buy now
19	6EK1241100 Thermostat	Buy now
20	6EK1241200 Seal, thermostat	Buy now
21	6EK1241300 Cover, thermostat	Buy now
22	9010906286 Bolt	Buy now
23	6EK1243A00 Hose 1	Buy now
24	9046511M59 Clamp(63m)	Buy now
25	6EK1135101 Gasket, cylinder	Buy now
26	6EK1248300 Pipe 3	Buy now
27	9046511M10 Clamp	Buy now
28	6EK1349000 Relief valve assembly	Buy now
29	6CB1347300 O-ring	Buy now
30	5GH1344072 Element assembly, oil cleaner	Buy now

Cylinder & Crankcase 1



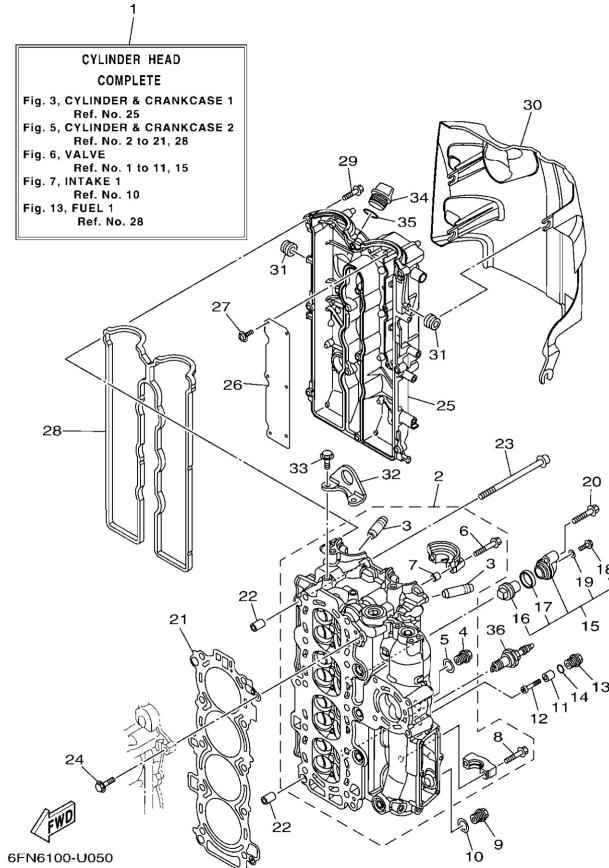
Ref	Part	
31	9040120007 Bolt, union	Buy now
32	6EK1344600 Connector	Buy now
33	6EK1347500 Gasket	Buy now
34	9010506151 Bolt, flange	Buy now

Cylinder & Crankcase 2



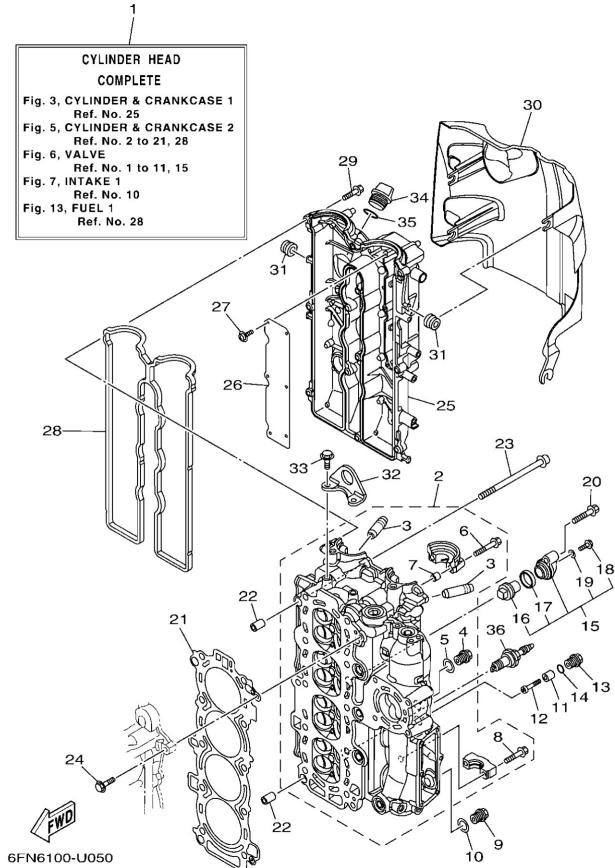
Ref	Part	
1	6EMW009A039S Cylinder head complete	Buy now
2	6EM1110009S Cylinder head assembly	Buy now
3	6DA1113310 Guide, valve 1	Buy now
4	9034018M09 Plug, straight screw	Buy now
5	90201186F1 Washer, plate (22f)	Buy now
6	9011907235 Bolt, with washer	Buy now
7	9180908006 Pin, dowel	Buy now
8	9011907234 Bolt, with washer	Buy now
9	9034014M06 Plug, straight screw(62y)	Buy now
10	9043014115 Gasket (663)	Buy now
11	6G81132500 Anode	Buy now
12	9898005025 Screw, panhead (a93)	Buy now
13	6G811197A0 Plug, blind	Buy now
14	9321013M63 O-ring (6g8)	Buy now
15	69J1130102 Anode cover assembly	Buy now

Cylinder & Crankcase 2



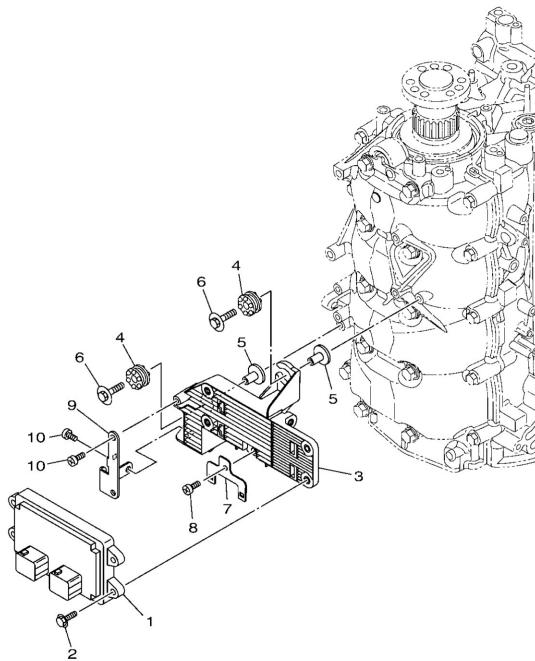
Ref	Part	
16	6ML1132500 Anode	Buy now
17	67F1132801 Grommet, anode	Buy now
18	9010506M07 Bolt (689)	Buy now
19	9043006M03 Gasket (6f5)	Buy now
20	95D7508040 Bolt, flange deep recess	Buy now
21	6EK1118100 Gasket, cylinder head 1	Buy now
22	9953014016 Pin, dowel	Buy now
23	9014910072 Screw	Buy now
24	9010506037 Bolt, flange	Buy now
25	6EM1119100 Cover, cylinder head 1	Buy now
26	6EK1116800 Cover, breather	Buy now
27	9760704208 Screw, pan head with washer	Buy now
28	6EK1119300 Gasket, head cover 1	Buy now
29	95D9506030 Bolt, flange deep recess	Buy now
30	6EK1119201 Cover, cylinder head 2	Buy now

Cylinder & Crankcase 2



Ref	Part	
31	9048012314 Grommet(3aa)	Buy now
32	6EK1111900 Hanger, engine	Buy now
33	95D9508020 Bolt, flange deep recess	Buy now
34	6G81536300 Plug, oil	Buy now
35	9321024M79 O-ring	Buy now
36	9470200437 Plug, spark (lkr6e)	Buy now

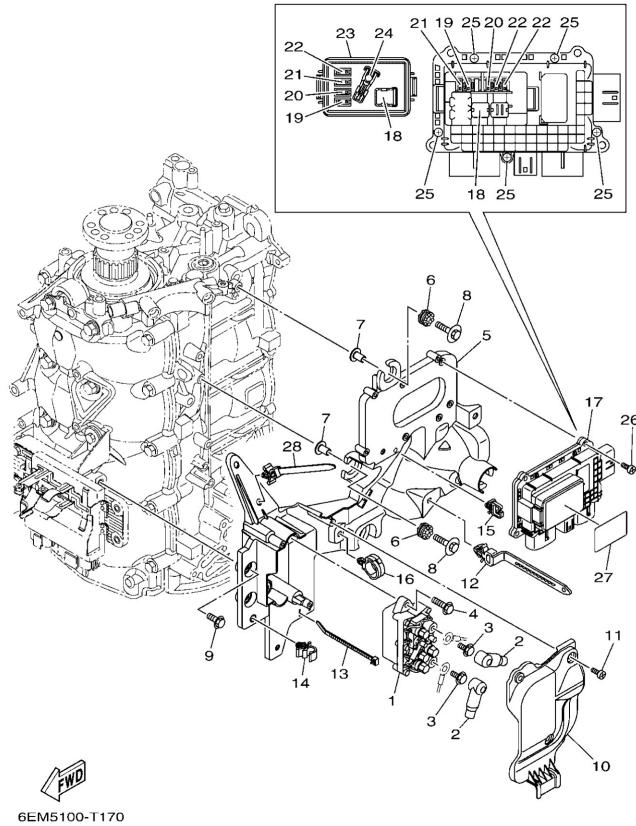
Electrical 1



6EM5100-T160

Ref	Part	
1	6FN8591A11 Engine control unit assembly	Buy now
2	97E9506520 Bolt, hexagon w/w deep recess	Buy now
3	6EM8194801 Bracket	Buy now
4	60V8556400 Grommet	Buy now
5	9038706176 Collar	Buy now
6	68F8511900 Bolt	Buy now
7	6C58257V00 Plate, connector	Buy now
8	9778060620 Screw, tapping(6k8)	Buy now
9	6EK8554800 Holder	Buy now

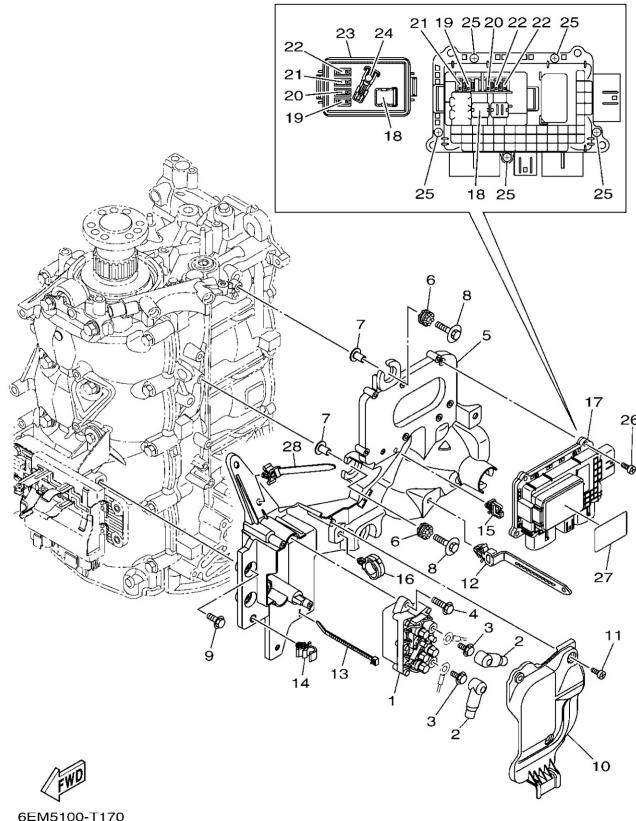
Electrical 2



6EM5100-T170

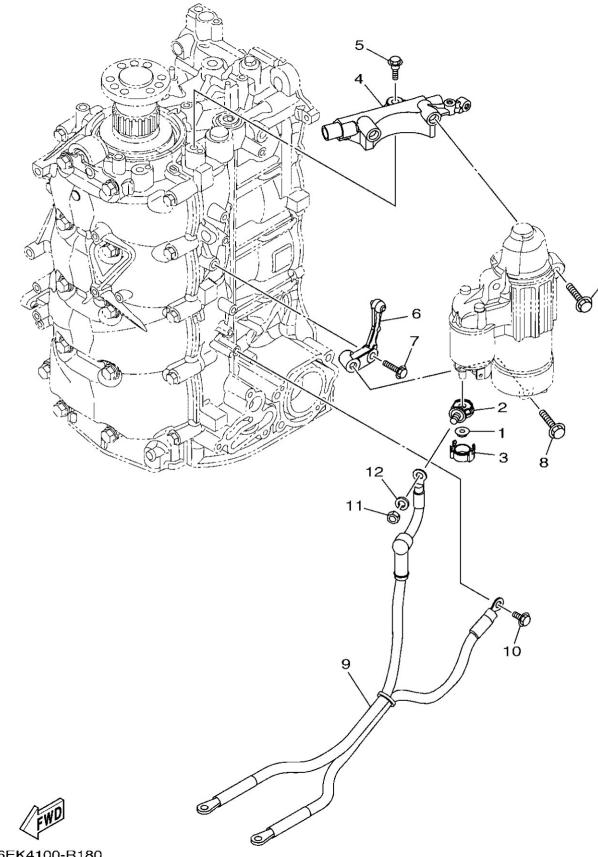
Ref	Part	
1	63PW819500 Relay assembly	Buy now
2	6828211901 Cover, lead wire	Buy now
3	97E9506610 Bolt, hexagon w/w deep recess	Buy now
4	97E9506520 Bolt, hexagon w/w deep recess	Buy now
5	6EK8195210 Holder, relay	Buy now
6	60V8556400 Grommet	Buy now
7	9038706176 Collar	Buy now
8	68F8511900 Bolt	Buy now
9	95D9506016 Bolt, flange deep recess	Buy now
10	6EK8194210 Cover	Buy now
11	9016905M00 Screw truss head tapping	Buy now
12	9046513M76 Clamp	Buy now
13	9046511M52 Clamp(6e7)	Buy now
14	9046410M32 Clamp(6m7)	Buy now
15	9046408004 Clamp	Buy now

Electrical 2



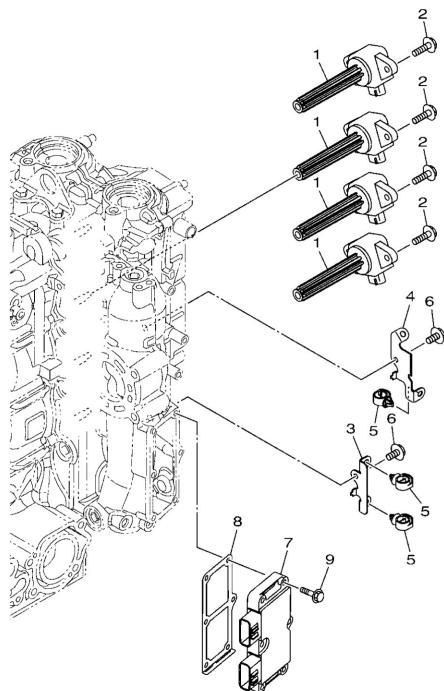
Ref	Part	
16	9046412183 Clamp(jn2)	Buy now
17	6EM8217012 Fuse box assembly	Buy now
18	6FP8215101 Fuse	Buy now
19	6CB8215100 Fuse (10a)	Buy now
20	6CB8215110 Fuse (15a)	Buy now
21	6CB8215120 Fuse (20a)	Buy now
22	6CB8215130 Fuse (30a)	Buy now
23	6CB8554410 Cover	Buy now
24	6CB2812A00 Puller, fuse	Buy now
25	6P28211300 Screw (m3)	Buy now
26	9778050620 Screw, tapping	Buy now
27	6EM8191911 Graphic, regulator	Buy now
28	9046512M56 Clamp(62t)	Buy now

Electrical 3



Ref	Part	
1	9017908003 Nut	Buy now
2	60V8192500 Terminal	Buy now
3	68F8258200 Cover, wire harness	Buy now
4	6EK8182201 Bracket, starting motor	Buy now
5	9010908240 Bolt	Buy now
6	6EK8182300 Stay, starting motor	Buy now
7	9581208030 Bolt, flange	Buy now
8	9010508248 Bolt, flange	Buy now
9	68V8210502 Battery cable AP	Buy now
10	9010506M14 Bolt (6e0) AP	Buy now
11	9533308600 Nut(6l2) AP	Buy now
12	9290308100 Ybs67-8 washer, spring AP	Buy now

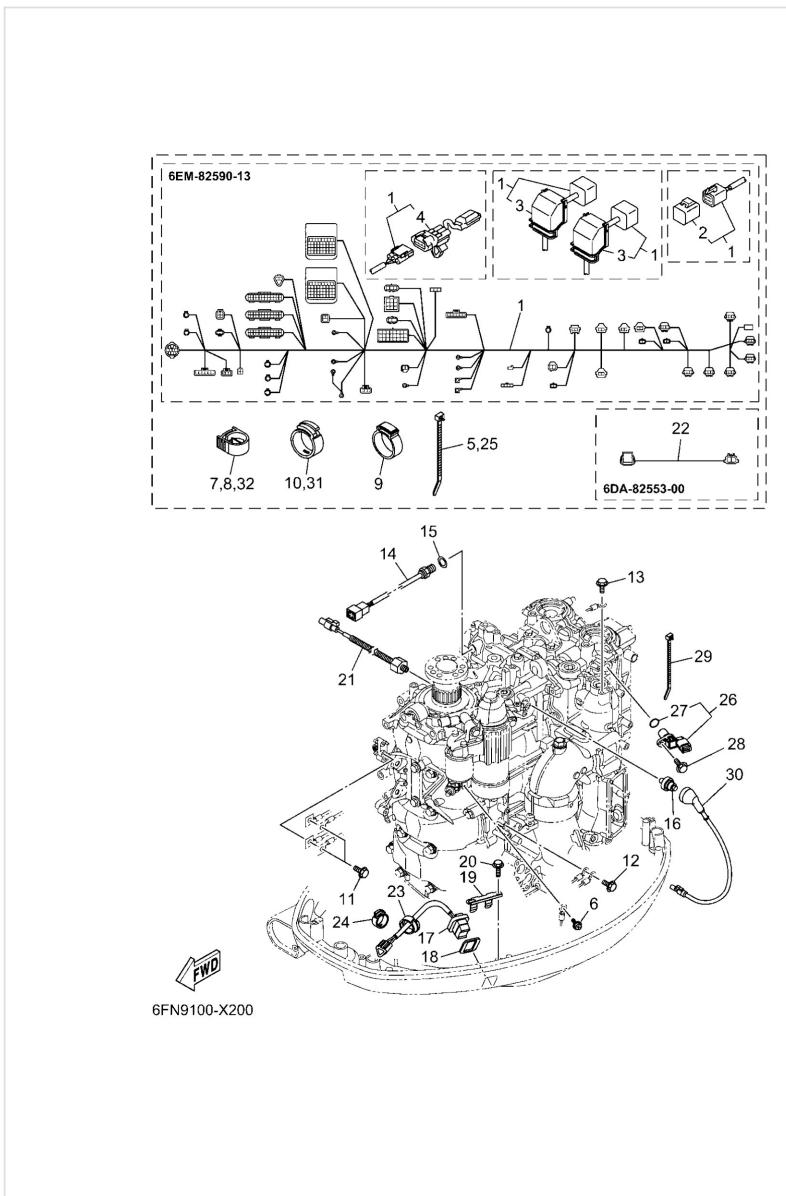
Electrical 4



6FN3100-R190

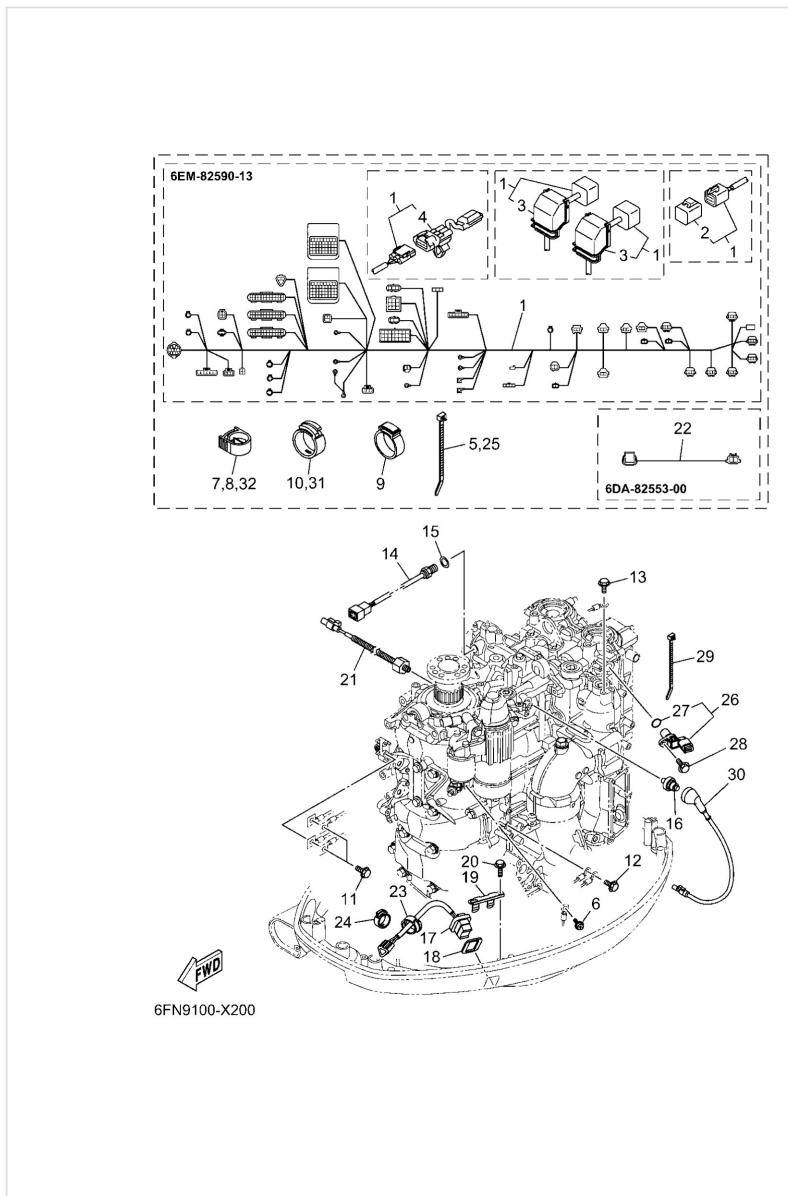
Ref	Part	
1	6P28231003 Ignition coil assembly	Buy now
2	95D9506020 Bolt, flange deep recess	Buy now
3	6EM8238800 Plate	Buy now
4	6EM8238900 Plate 2	Buy now
5	9046413249 Clamp	Buy now
6	95D9506012 Bolt, flange deep recess	Buy now
7	6EK8196010 Rectifier & regulator assembly	Buy now
8	6EK8197501 Plate, rectifier fitting	Buy now
9	97E9506530 Bolt, hexagon w/w deep recess	Buy now

Electrical 5



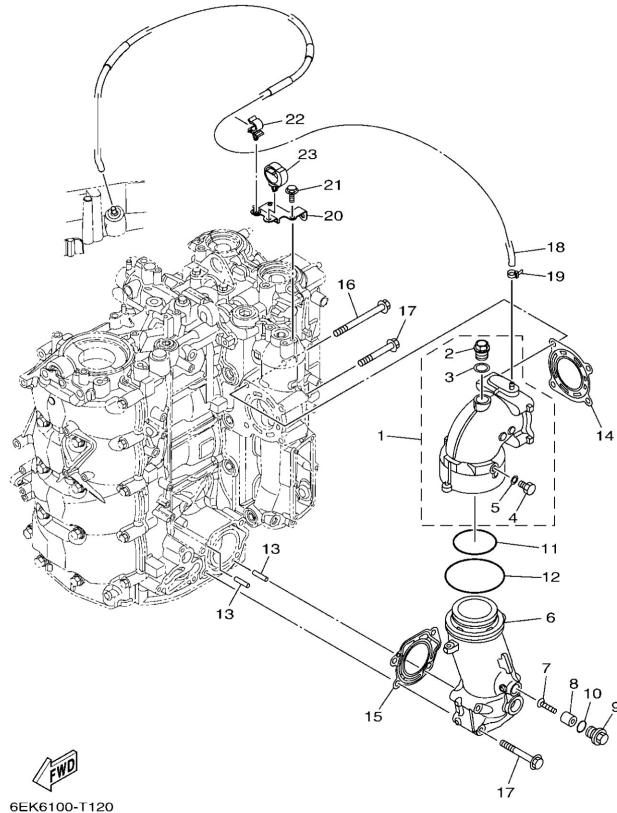
Ref	Part	
1	6EM8259013 Wire harness assembly	Buy now
2	6Y88258211 White cap 1 (4pin)	Buy now
3	6EM8259900 Cover, connecter	Buy now
4	6EK8198001 Diode assembly	Buy now
5	9046513M18 Clamp	Buy now
6	9798504308 Screw, with washer	Buy now
7	9046418004 Clamp	Buy now
9	9046426001 Clamp	Buy now
10	9046416001 Clamp	Buy now
11	97E9506516 Bolt, hexagon w/w deep recess	Buy now
13	97E9506512 Bolt, hexagon w/w deep recess	Buy now
14	6CJ8579000 Thermosensor assembly	Buy now
15	9043014115 Gasket (663)	Buy now
16	68V8250400 Oil pressure switch assembly	Buy now
17	69J8256301 Trim & tilt switch assembly	Buy now

Electrical 5



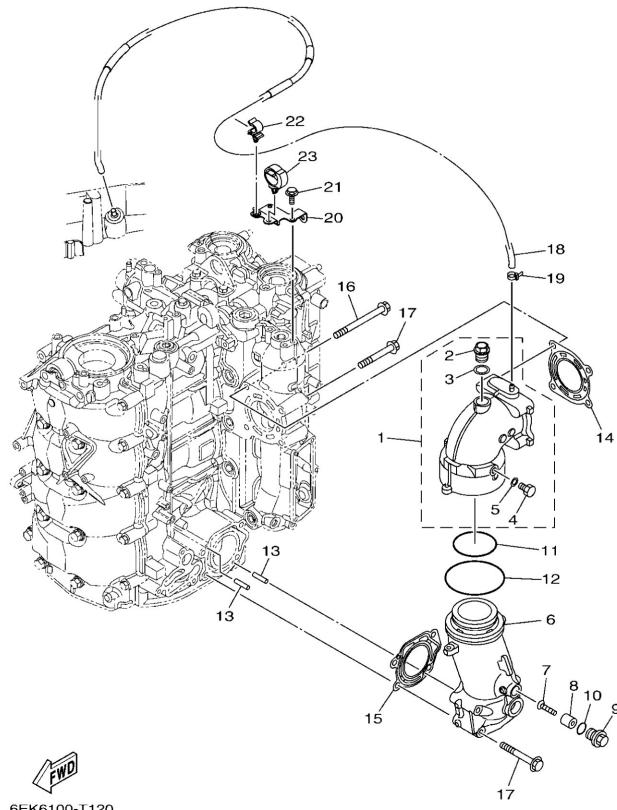
Ref	Part	
18	69J8258701 Gasket	Buy now
19	69J8361400 Bracket	Buy now
20	9010906M86 Bolt	Buy now
21	6CJ8578002 Sensor, knock	Buy now
22	6DA8255300 Extension, wire lead	Buy now
26	6P28589600 Sensor, cam position	Buy now
27	6P28507500 O-ring	Buy now
28	95D9506016 Bolt, flange deep recess	Buy now
29	9046511M59 Clamp(63m)	Buy now
30	6EK8255311 Extension, wire lead	Buy now

Exhaust



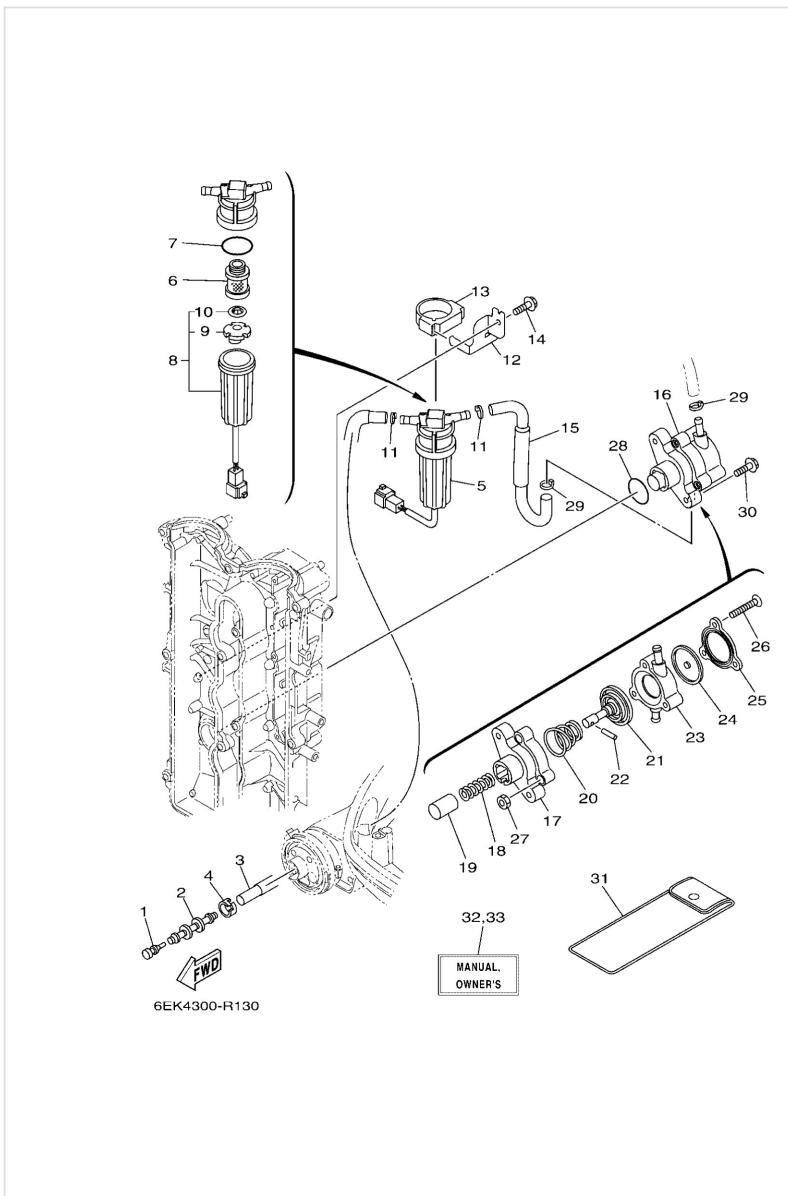
Ref	Part	
1	6EK1461510 Joint, exhaust 1	Buy now
2	9034018M09 Plug, straight screw	Buy now
3	90201186F1 Washer, plate (22f)	Buy now
4	97D9508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	6EK1462500 Joint, exhaust 2	Buy now
7	9878005025 Ybs53-525 screw,flat head	Buy now
8	6EK1132500 Anode	Buy now
9	6G811197A0 Plug, blind	Buy now
10	9321013M63 O-ring (6g8)	Buy now
11	9321064001 O-ring	Buy now
12	9321084001 O-ring	Buy now
13	9169050014 Pin, spring (647)	Buy now
14	6EK4111401 Gasket, Exhaust Outer Cover	Buy now
15	6EK4112401 Gasket, Exhaust Outer Cover	Buy now

Exhaust



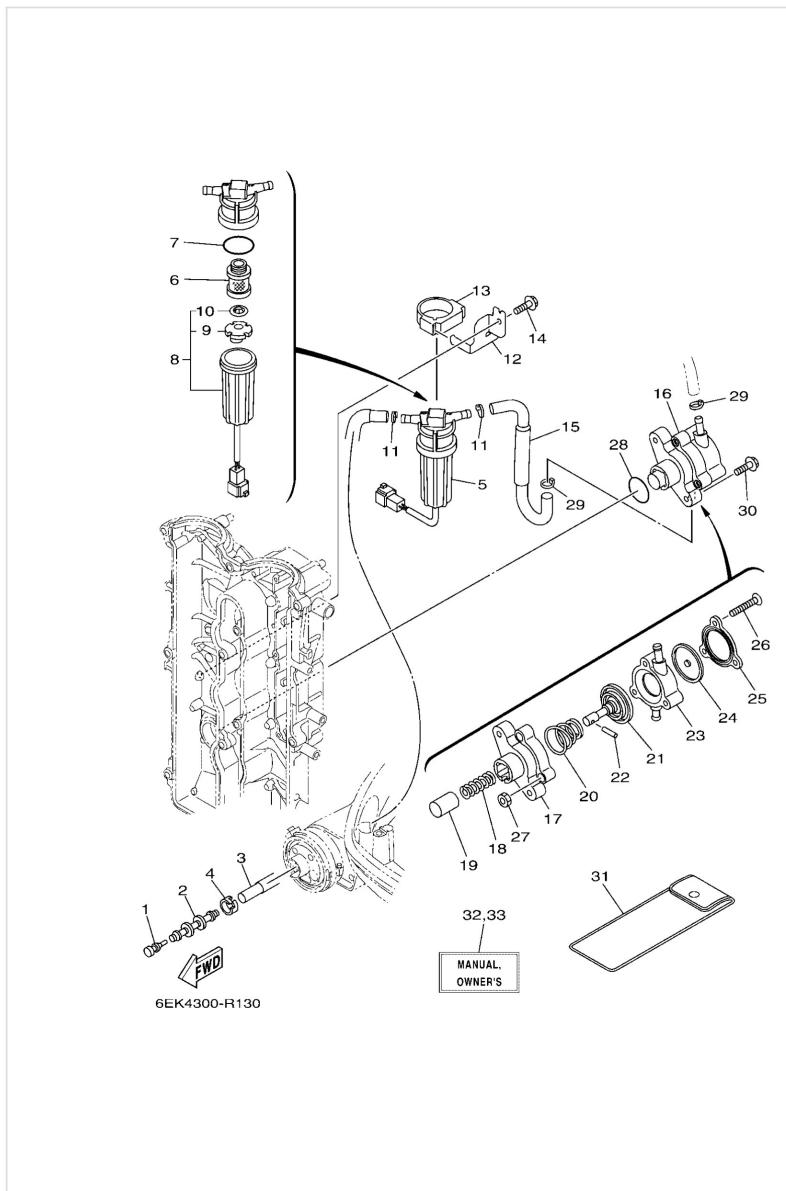
Ref	Part	
16	9010508247 Bolt, flange	Buy now
17	9010508220 Bolt, flange	Buy now
18	6EM4254200 Pipe	Buy now
19	9046511M10 Clamp	Buy now
20	6EK8239800 Plate 3	Buy now
21	95D9506012 Bolt, flange deep recess	Buy now
22	9046409129 Clamp(3ld)	Buy now
23	9046412183 Clamp(jn2)	Buy now

Fuel 1



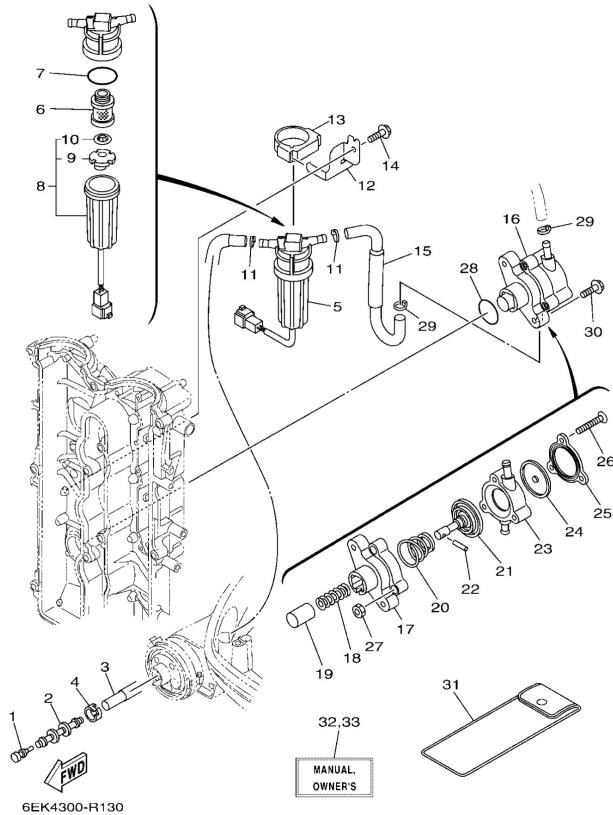
Ref	Part	
1	6898554701 Damper	Buy now
2	6AW2437701 Pipe, joint 2	Buy now
3	6EK2431400 Pipe 4	Buy now
4	6E52435151 Band 1	Buy now
5	6EK2456000 Filter assembly	Buy now
6	6D82456300 Element, filter (with tag)	Buy now
7	6D82456400 Gasket	Buy now
8	6D82456200 Cup, filter (with tag)	Buy now
9	6D82446900 Float, water level	Buy now
10	6D82451900 Clip	Buy now
11	9046511M10 Clamp	Buy now
12	6EK2456600 Bracket, filter	Buy now
13	6EK2456800 Band, filter	Buy now
14	95D9506016 Bolt, flange deep recess	Buy now
15	6EK2431100 Pipe, fuel 1	Buy now

Fuel 1



Ref	Part	
16	6EK2441000 Fuel pump assembly	Buy now
17	68V2441200 Body 1	Buy now
18	68V2445400 Spring	Buy now
19	63P1313100 Plunger	Buy now
20	63P2442300 Spring, diaphragm	Buy now
21	68V2441100 Diaphragm	Buy now
22	68V2437400 Pin	Buy now
23	6EK2441300 Body 2	Buy now
24	68V2447110 Diaphragm	Buy now
25	6EK2441400 Body 3	Buy now
26	68V2444400 Screw	Buy now
27	68V2414900 Nut	Buy now
28	9321030682 O-ring (371)	Buy now
30	9010506208 Bolt, washer based	Buy now
31	67F2810003 Tool kit AP	Buy now

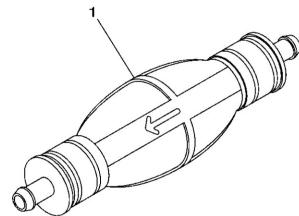
Fuel 1



Ref	Part	
32	6FN2819976D0 Manual,Owner's UR (NL)	Buy now
32	6FN2819976E0 Manual,Owner's UR (E)	Buy now
32	6FN2819976F0 Manual,Owner's UR (F)	Buy now
32	6FN2819976G0 Manual,Owner's UR (D)	Buy now
32	6FN2819976H0 Manual,Owner's UR (I)	Buy now
32	6FN2819976S0 Manual,Owner's UR (ES)	Buy now
33	6FN2819986K0 Manual,Owner's UR (DK)	Buy now
33	6FN2819986L0 Manual,Owner's UR (SF)	Buy now
33	6FN2819986M0 Manual,Owner's UR (S)	Buy now
33	6FN2819986N0 Manual,Owner's UR (N)	Buy now
33	6FN2819986P0 Manual,Owner's UR (P)	Buy now
33	6FN2819986R0 Manual,Owner's UR (GR)	Buy now

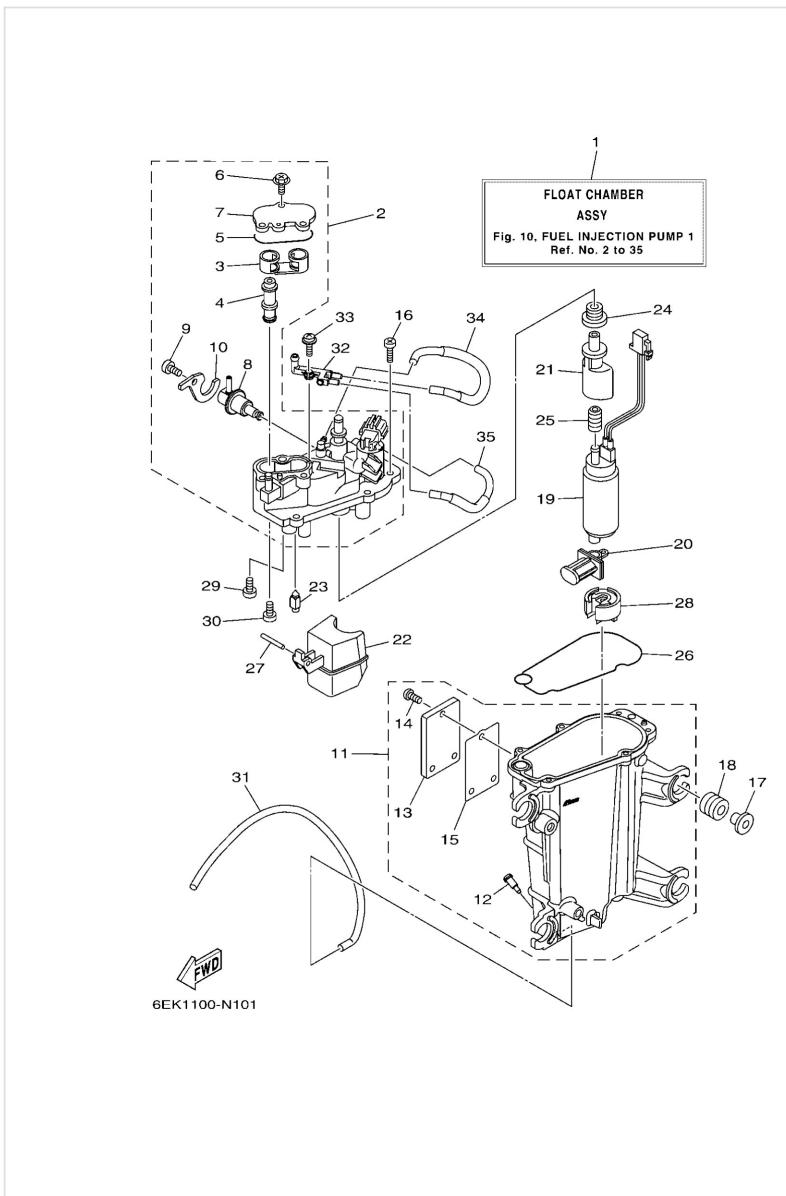
Fuel 2

Ref	Part	
1	6YK2436073 Primer pump assembly AP	Buy now



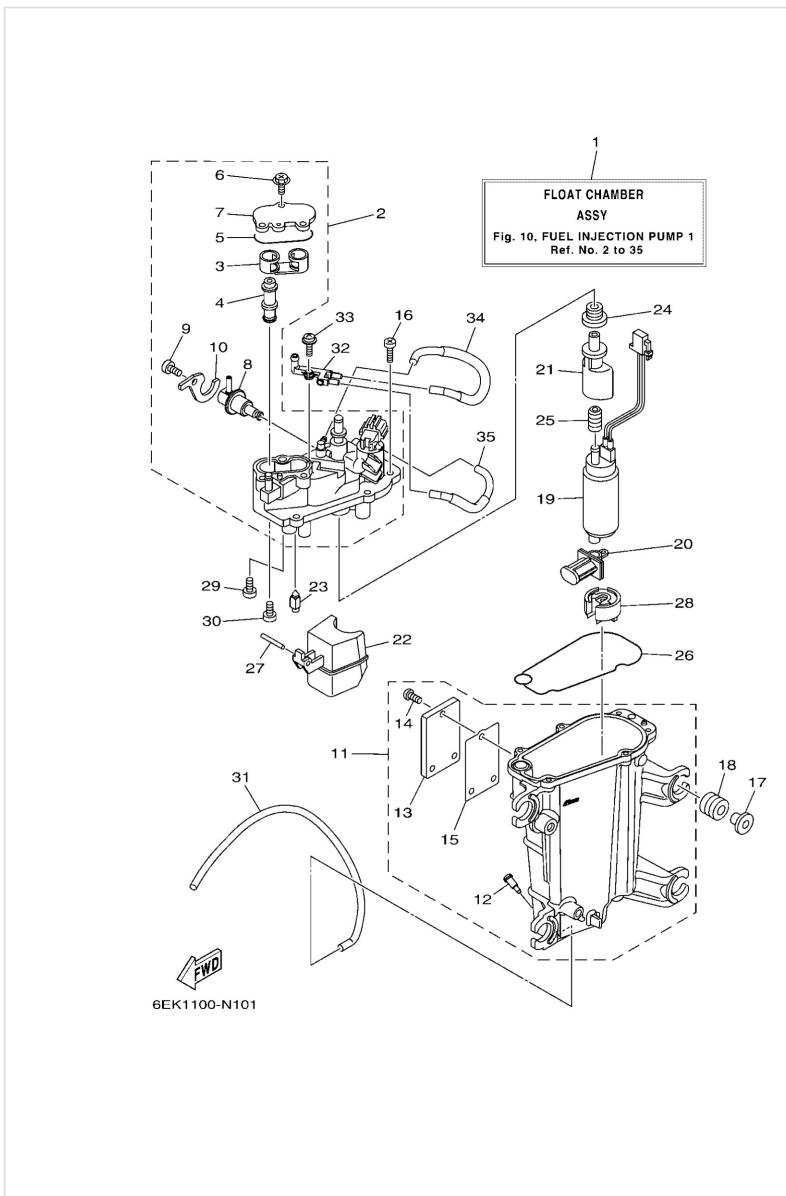
68VC100-L120

Fuel Injection Pump 1



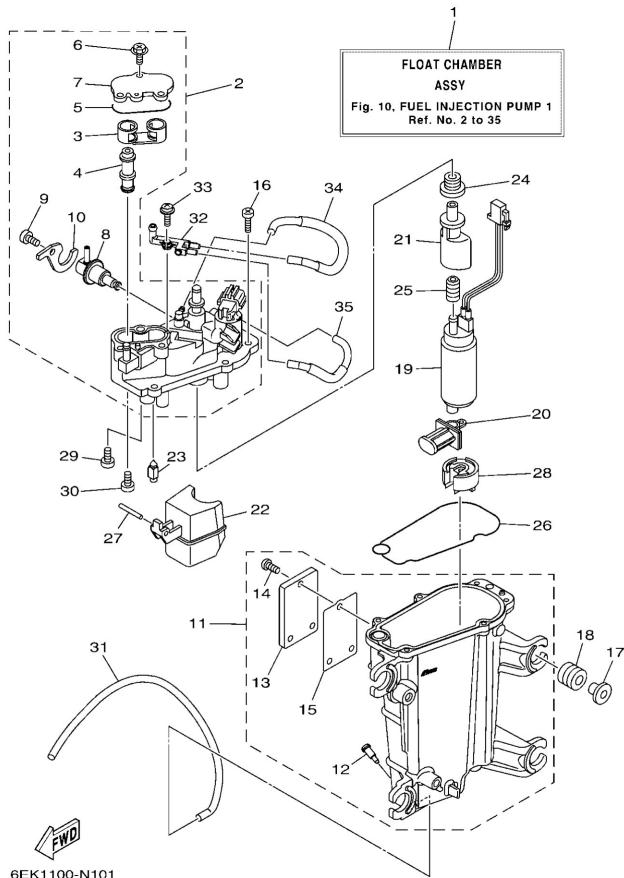
Ref	Part	
1	6EK1418004 Float chamber assembly	Buy now
2	6EK1418200 Cover, float chamber	Buy now
3	6EK2447800 Joint	Buy now
4	6EK2448100 Plug	Buy now
5	6CB1301600 O-ring	Buy now
6	6CB1421600 Screw	Buy now
7	6CB2421700 Cover	Buy now
8	6CB1390601 Regulator, pressure	Buy now
9	6CB1456400 Screw	Buy now
10	6DA1414600 Plate	Buy now
11	6EK1418100 Body, float chamber 1	Buy now
12	6P21419100 Plug, drain	Buy now
13	6EK2445200 Cover	Buy now
14	6K81459110 Screw	Buy now
15	6CB2448200 Gasket 1	Buy now

Fuel Injection Pump 1



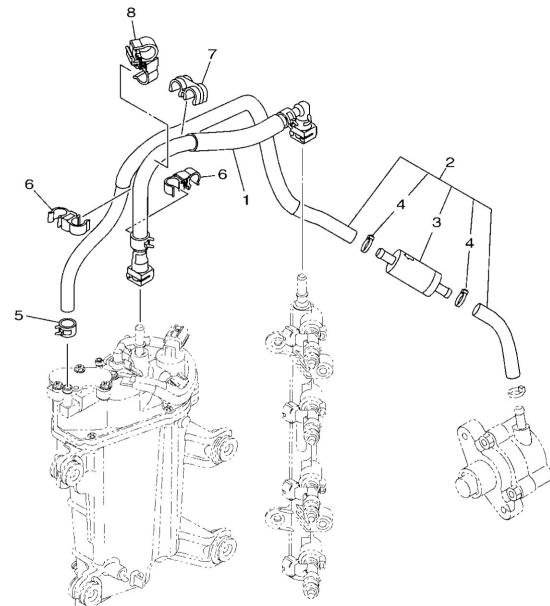
Ref	Part	
16	63P1456700 Screw	Buy now
17	63P1371600 Collar	Buy now
18	6CB1359300 Damper	Buy now
19	68V1390722 Fuel pump comp.	Buy now
20	63P1391500 Filter	Buy now
21	6KA1313200 Joint	Buy now
22	6CB1498500 Float	Buy now
23	6CB1454600 Valve, needle	Buy now
24	6LH1447B00 Bush 1	Buy now
25	6AW1378100 Damper, pump	Buy now
26	6CB1498400 Gasket, float chamber	Buy now
27	6P21438600 Pin, float	Buy now
28	6AW1378400 Cover, pump	Buy now
29	4SV2445300 Screw	Buy now
30	9850704008 Screw, pan head(jg1)	Buy now

Fuel Injection Pump 1



Ref	Part	
31	6AW1419700 Pipe	Buy now
32	68V2437910 Pipe, joint 4	Buy now
33	68V1421600 Screw	Buy now
34	6EK1475H00 Pipe 5	Buy now
35	6EK1475J00 Pipe 6	Buy now

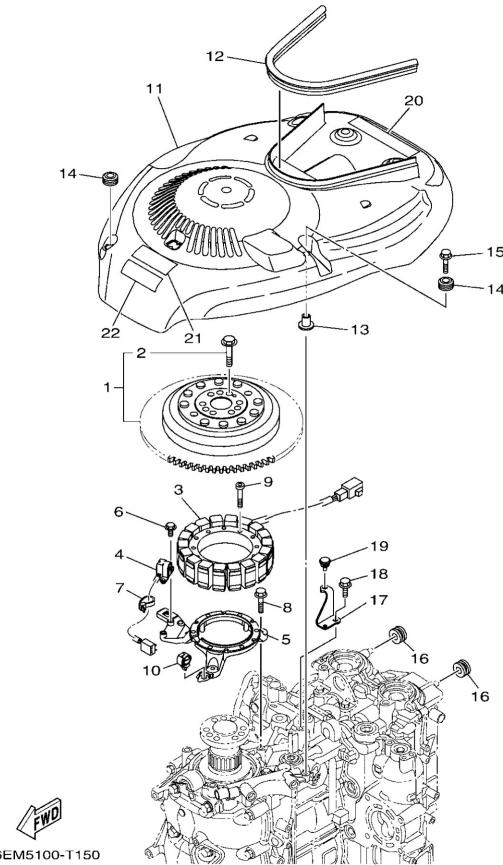
Fuel Injection Pump 2



6EK1100-N110

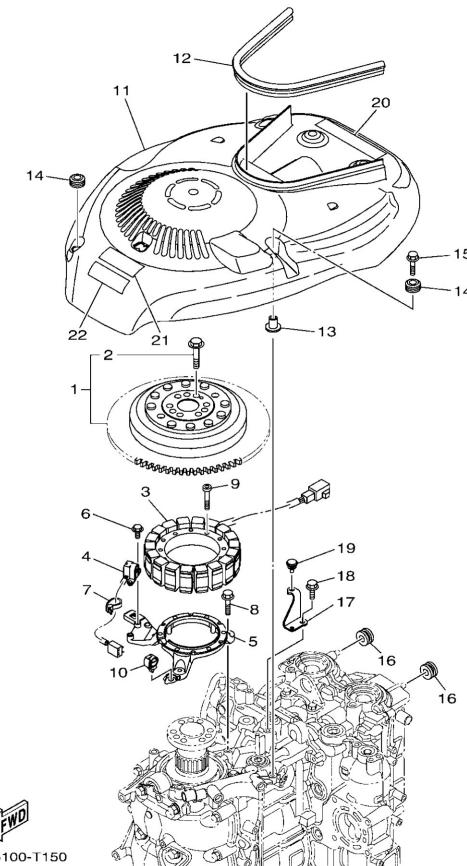
Ref	Part	
1	6EK2450B01 Fuel hose assembly	Buy now
2	6EK2433002 Fuel pipe assembly	Buy now
3	6C52425101 Strainer 1	Buy now
4	9046511M10 Clamp	Buy now
5	90467120A7 Clip	Buy now
6	9046412009 Clamp	Buy now
7	9046412224 Clamp(4pe)	Buy now
8	9046412012 Clamp	Buy now

Generator



Ref	Part	
1	6EKW814502 Rotor assembly With Bolts	Buy now
2	6EKW901000 Bolt set	Buy now
3	6EK8141000 Stator assembly	Buy now
4	6CB8558001 Coil, pulser	Buy now
5	6EK8556100 Base, magneto	Buy now
6	9759505516 Bolt, with washer	Buy now
7	9046513M97 Clamp	Buy now
8	95D9506030 Bolt, flange deep recess	Buy now
9	9131206035 Bolt(j17)	Buy now
10	9046413249 Clamp	Buy now
11	6EK8133701 Cover, flywheel	Buy now
12	6EK4261700 Damper, form	Buy now
13	9038706119 Collar	Buy now
14	6A08231701 Damper, ignition coil	Buy now
16	9048012314 Grommet(3aa)	Buy now

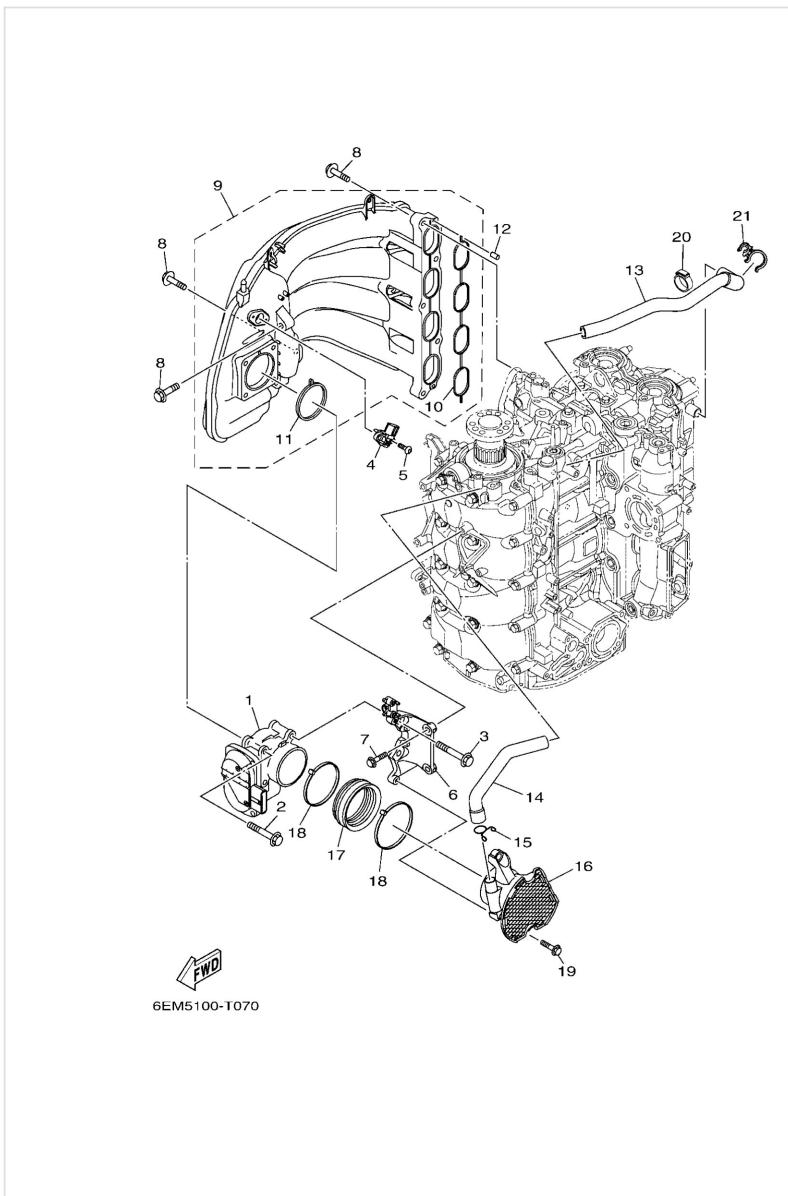
Generator



6EM5100-T150

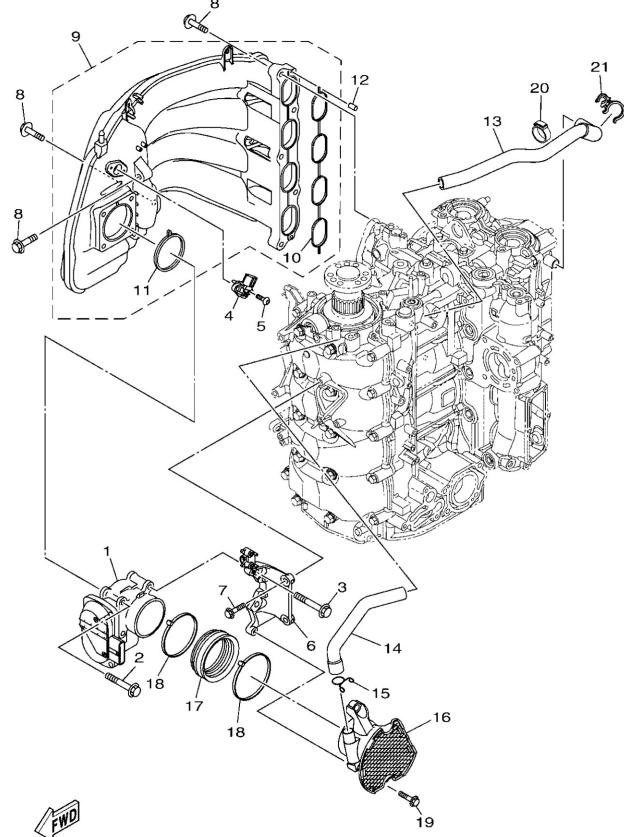
Ref	Part	
17	6EK8132G00 Plate	Buy now
18	95D9506016 Bolt, flange deep recess	Buy now
19	9048006M19 Grommet (6e3)	Buy now
20	6EK1343762 Mark, caution	Buy now
21	6EE8199441 Label, Safety	Buy now
22	6EE8199451 Label, Safety	Buy now

Intake 1



Ref	Part	
1	6EM1375101 Body, throttle 1	Buy now
2	95D7508060 Bolt, flange deep recess	Buy now
3	9010508186 Bolt, flange	Buy now
4	68F8368810 Sensor assembly	Buy now
5	9011105037 Bolt, hex. socket button	Buy now
6	6EK1315202 Stay 2	Buy now
7	95D7506025 Bolt, flange deep recess	Buy now
8	9011908022 Bolt, with washer	Buy now
9	6EM1364100 Manifold, intake 1	Buy now
10	6EK1364500 Gasket, manifold 1	Buy now
11	6EK1364600 Gasket, manifold 2	Buy now
12	9169050014 Pin, spring (647)	Buy now
13	6EK1537310 Pipe, breather	Buy now
14	6EK1539300 Pipe, breather 2	Buy now
15	9046723M16 Clip	Buy now

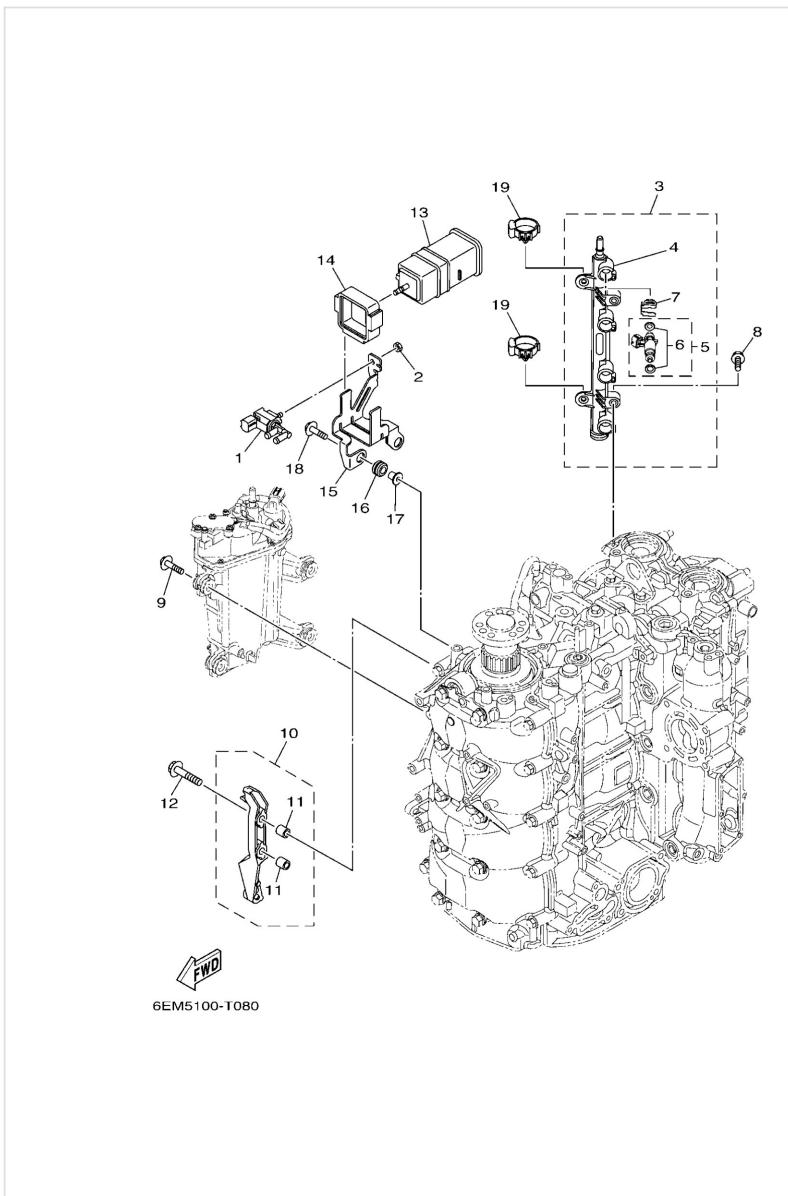
Intake 1



6EM5100-T070

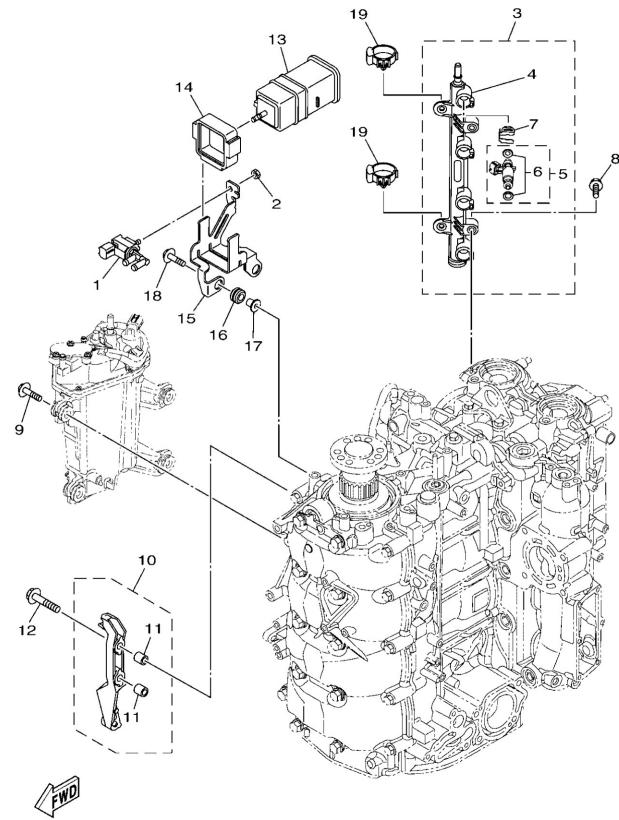
Ref	Part	
16	6DA1444000 Silencer assembly, intake	Buy now
17	6P21441J01 Pipe, silencer	Buy now
18	9046499004 Clamp	Buy now
20	9046426001 Clamp	Buy now
21	9046421002 Clamp	Buy now

Intake 2



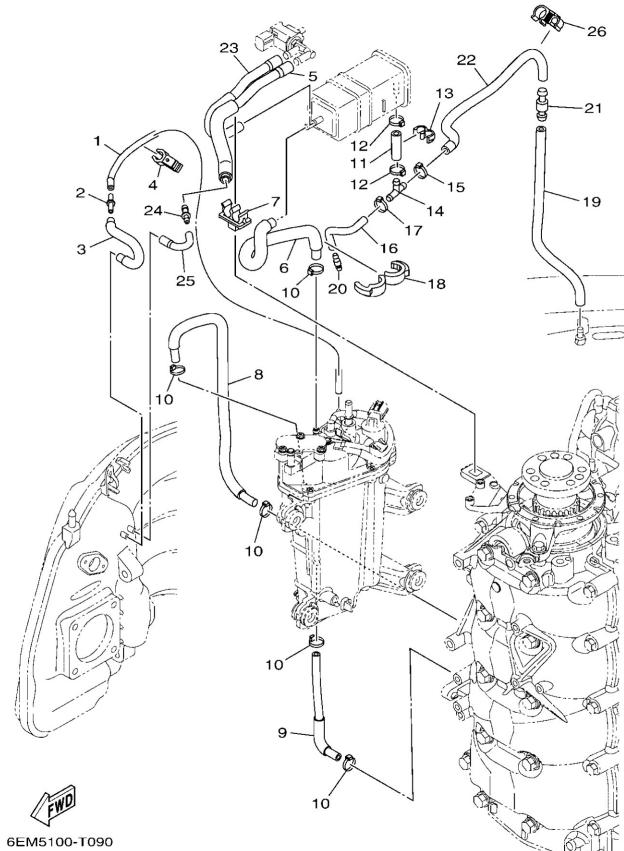
Ref	Part	
1	6C58612000 Solenoid valve assembly	Buy now
2	9538006600 Nut(661)	Buy now
3	6EK1316001 Delivery pipe assembly 1	Buy now
4	6EK1316100 Pipe, delivery 1	Buy now
5	6EK1376101 Injector	Buy now
6	6AW1410B00 Packing kit	Buy now
7	6AW1357710 Clip	Buy now
8	9010506M08 Bolt (689)	Buy now
9	9011906299 Bolt, with washer	Buy now
10	6EM1429100 Bracket 1	Buy now
11	9959010114 Pin, dowel	Buy now
12	9010508M87 Bolt, washer based	Buy now
13	6P22417000 Canister assembly	Buy now
14	6FP2419E01 Cover, canister	Buy now
15	6EK2134X10 Bracket, canister	Buy now

Intake 2



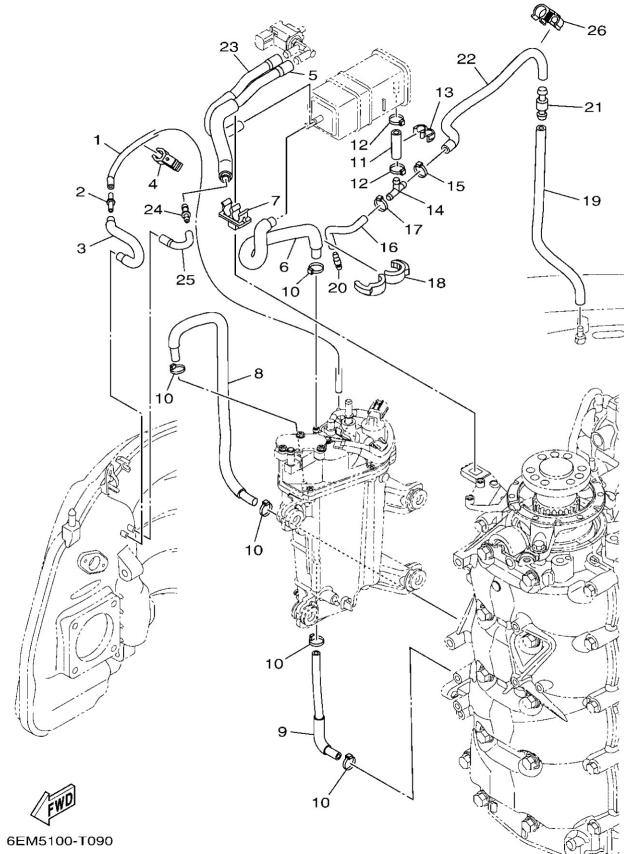
Ref	Part	
16	9048010M23 Grommet(6k7)	Buy now
17	9038706289 Collar	Buy now
18	9011906309 Bolt, with washer	Buy now
19	9046407209 Clamp(m80)	Buy now

Intake 3



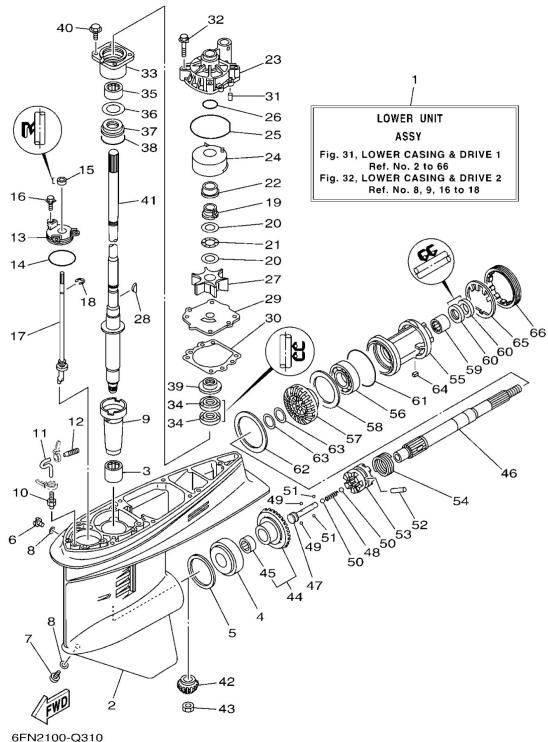
Ref	Part	
1	6EK1353200 Hose, vacuum sensing 3	Buy now
2	5PS1456800 Joint	Buy now
3	6EM1475H00 Pipe 5	Buy now
4	9046412006 Clamp	Buy now
5	6EM2416A10 Hose	Buy now
6	6EM1475A00 Pipe 1	Buy now
7	9046411012 Clamp	Buy now
8	6EK1257600 Hose 1	Buy now
9	6EK1257700 Hose 2	Buy now
10	9046511M10 Clamp	Buy now
11	6AW1354510 Hose 1	Buy now
13	9046410M57 Clamp	Buy now
14	6882437800 Pipe, joint	Buy now
16	6EK1354600 Hose 2	Buy now
18	9046416001 Clamp	Buy now

Intake 3



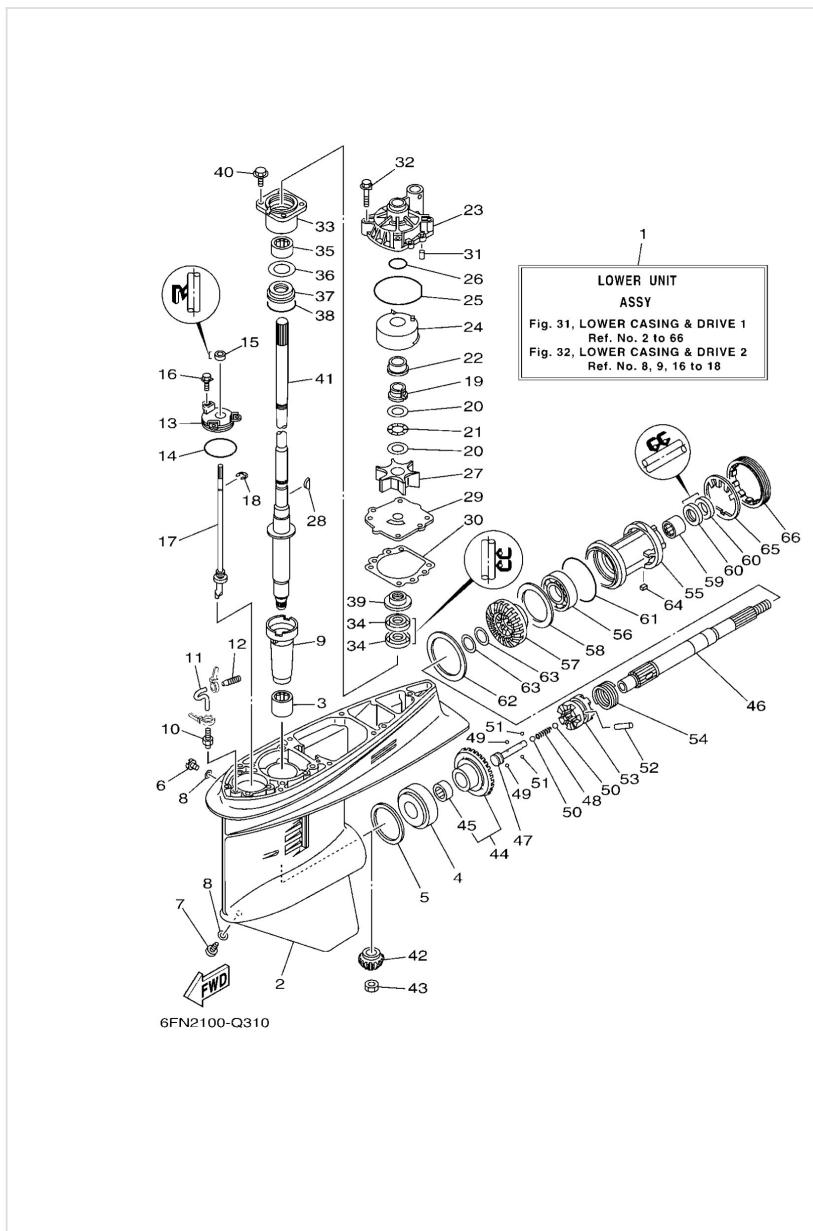
Ref	Part	
19	6EK1354700 Hose 3	Buy now
20	6E52174400 Breezer	Buy now
21	63D2174400 Breather	Buy now
22	6EK1354801 Hose, air 4	Buy now
23	6EK1475F10 Pipe 3	Buy now
24	6EK1498900 Orifice, air vent	Buy now
25	6EM1475G00 Pipe 4	Buy now
26	9046412010 Clamp	Buy now

Lower Casing & Drive 1



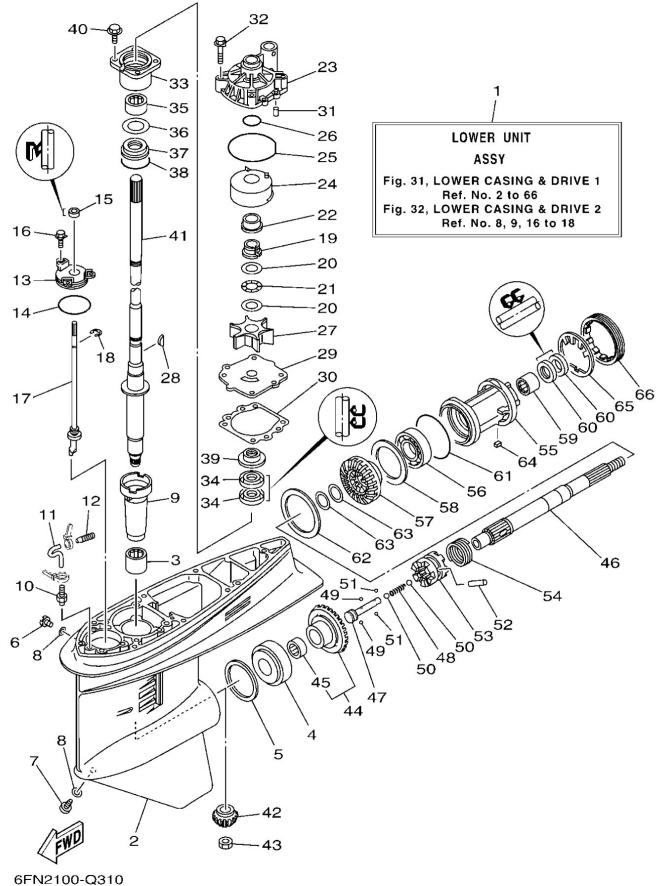
Ref	Part	
1	6FN4530003NA Lower unit assembly L(20.3")	Buy now
1	6FN4530013NA Lower unit assembly X(25.3")	Buy now
2	6E54530107NA Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E54556701 Shim (t:0.10mm) UR	Buy now
5	6E54556710 Shim (t:0.12mm) UR	Buy now
5	6E54556720 Shim (t:0.15mm) UR	Buy now
5	6E54556730 Shim (t:0.18mm) UR	Buy now
5	6E54556740 Shim (t:0.30mm) UR	Buy now
5	6E54556750 Shim (t:0.40mm) UR	Buy now
5	6E54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008003 Gasket	Buy now

Lower Casing & Drive 1



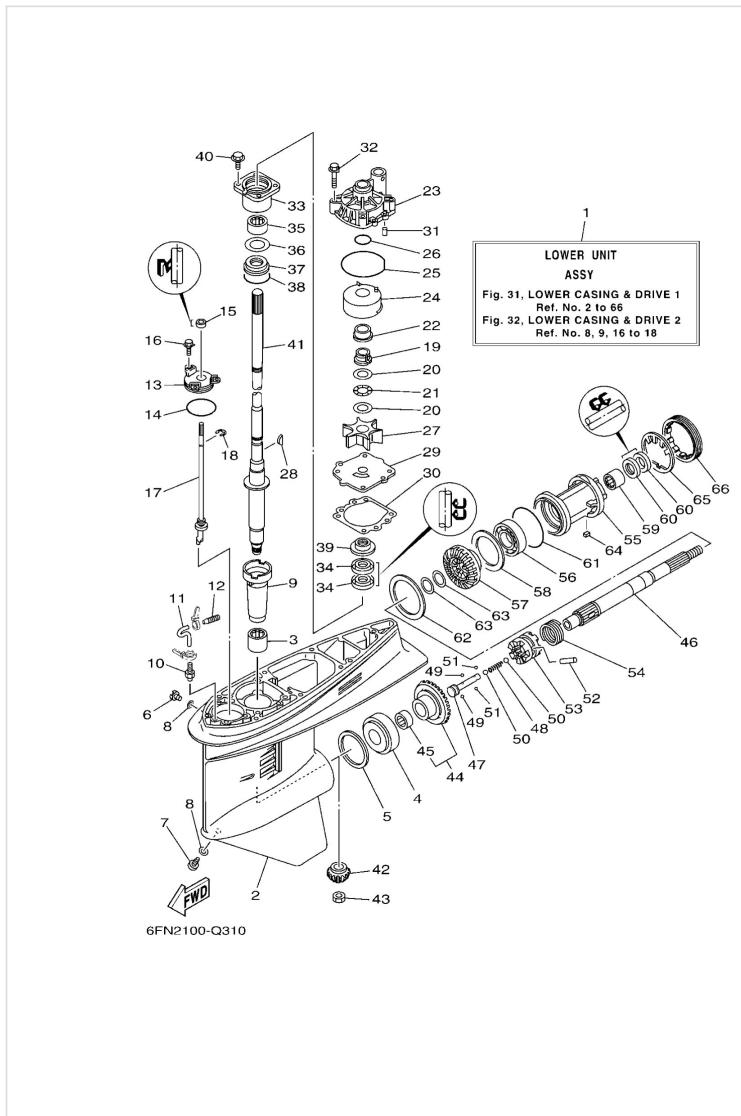
Ref	Part	
9	6E54553600 Sleeve, drive shaft	Buy now
10	6E54537800 Nipple, hose	Buy now
11	9044507ME8 Hose (l250) L(20.3")	Buy now
11	9044507ME9 Hose (l250) X(25.3")	Buy now
12	6E58355810 End, nipple	Buy now
13	6E54532100 Plate	Buy now
14	9321058144 O-ring(47x)	Buy now
15	9310609014 Oil seal	Buy now
16	9011906286 Bolt, with washer	Buy now
17	6E54415003 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	61A4553800 Spacer, 1	Buy now
20	9020122M01 Washer, plate(61a)	Buy now
21	9020622M19 Washer, wave(61a)	Buy now
22	61A4552700 Collar, drive shaft	Buy now

Lower Casing & Drive 1



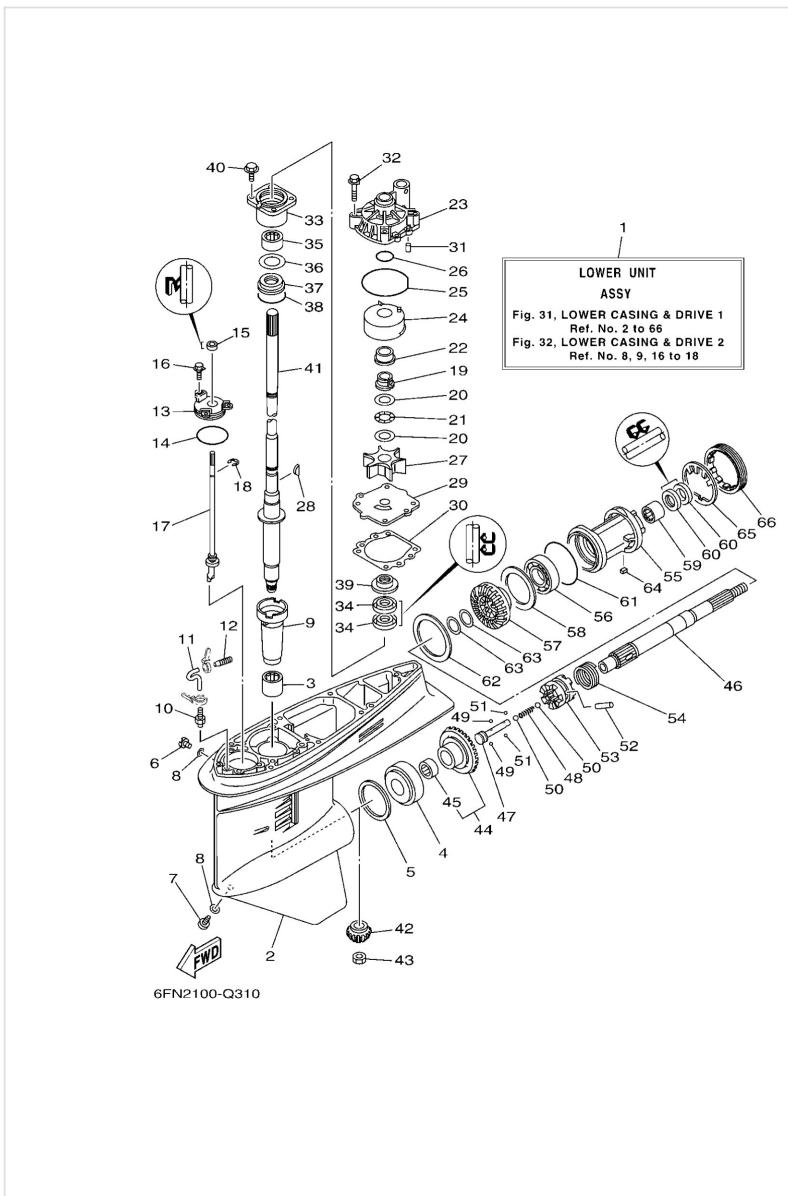
Ref	Part	
23	61A4431101 Housing, water pump	Buy now
24	61A4432202 Insert, cartridge	Buy now
25	9321086M38 O-ring (6e5)	Buy now
26	9321037160 O-ring (6g8)	Buy now
27	6E54435201 Impeller	Buy now
28	9028004M05 Key, woodruff (6e5)	Buy now
29	6EK4432300 Outer plate, cartridge	Buy now
30	6E544315A0 Gasket,water pump	Buy now
31	9360612019 Pin, dowel (614)	Buy now
32	9011908191 Bolt, with washer	Buy now
33	6E545331009S Housing, bearing	Buy now
34	9310128M16 Oil seal (6e5)	Buy now
35	93317330U2 Bearing, cylindrical(6k0)	Buy now
36	6E54558701 Shim (t:0.10mm) UR	Buy now
36	6E54558710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



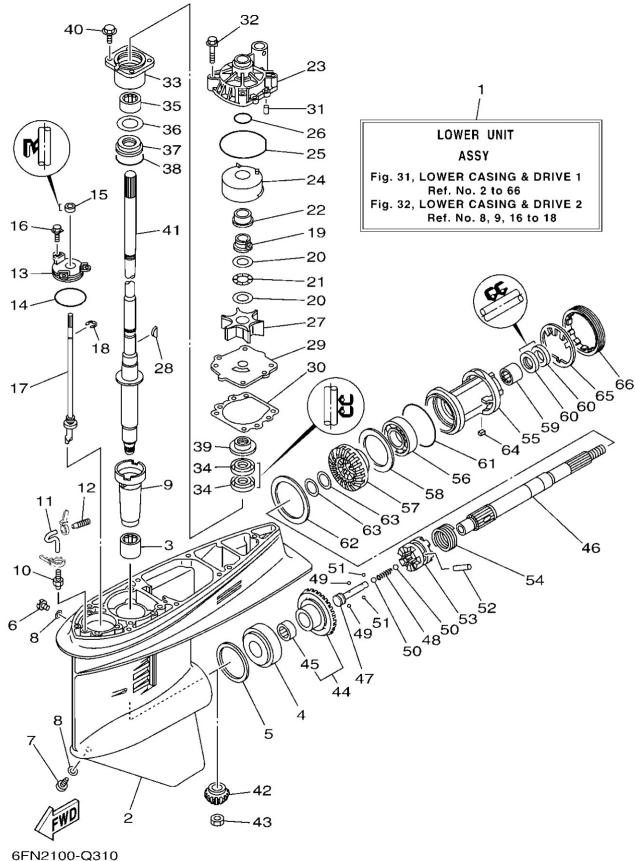
Ref	Part	
36	6E54558720 Shim (t:0.15mm) UR	Buy now
36	6E54558730 Shim (t:0.18mm) UR	Buy now
36	6E54558740 Shim (t:0.30mm) UR	Buy now
36	6E54558750 Shim (t:0.40mm) UR	Buy now
36	6E54558760 Shim (t:0.50mm) UR	Buy now
37	93341930V2 Bearing, thrust(64d)	Buy now
38	9321055M14 O-ring (70e)	Buy now
39	6E54534400 Cover, oil seal	Buy now
40	97E9508525 Bolt, hexagon w/w deep recess	Buy now
41	6EK4550100 Drive shaft comp. L(20.3")	Buy now
41	6EK4550110 Drive shaft comp. X(25.3")	Buy now
42	6EM4555100 Pinion	Buy now
43	9017016M01 Nut, hexagon (688)	Buy now
44	6EM4556000 Gear	Buy now
45	93315425U7 Brg,cyl-cal roller (6e5)	Buy now

Lower Casing & Drive 1



Ref	Part	
46	6E54561101 Shaft, propeller	Buy now
47	6E54563402 Slide, shift	Buy now
48	9050116M37 Spring (6g5)	Buy now
49	9350732009 Ball (12r)	Buy now
50	9351132017 Ball (498)	Buy now
51	9350316003 Ball	Buy now
52	9025008M07 Pin, straight (6g5)	Buy now
53	68V4563102 Clutch, dog	Buy now
54	6E54563301 Ring, cross pin	Buy now
55	6E5453200CA Housing, bearing	Buy now
56	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
57	68V4557100 Gear	Buy now
58	6E54557600 Washer, thrust 2	Buy now
59	93315430U8 Bearing	Buy now
60	9310130M17 Oil seal (6e5)	Buy now

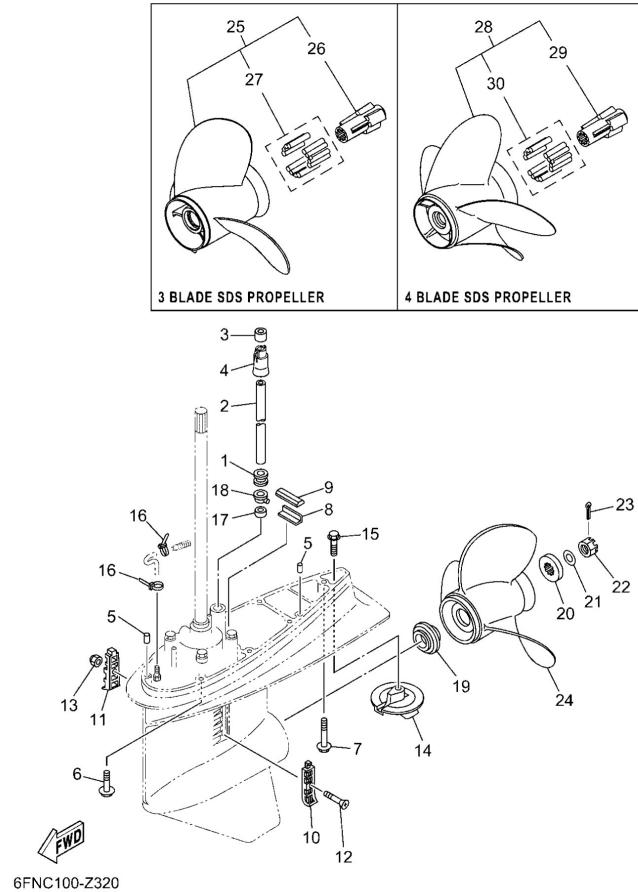
Lower Casing & Drive 1



6FN2100-Q310

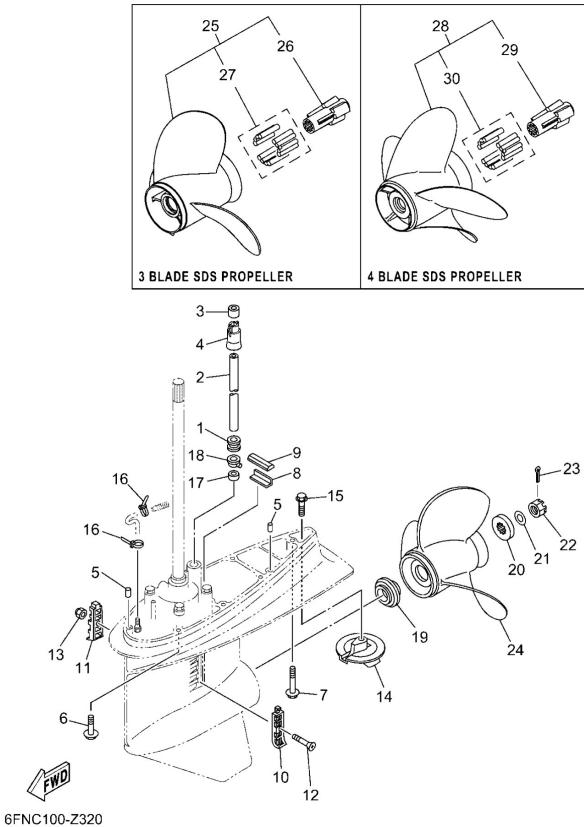
Ref	Part	
61	9321086M39 O-ring (6e5)	Buy now
62	6L64557700 Shim (t:0.10mm) UR	Buy now
62	6L64557710 Shim (t:0.12mm) UR	Buy now
62	6L64557720 Shim (t:0.15mm) UR	Buy now
62	6L64557730 Shim (t:0.18mm) UR	Buy now
62	6L64557740 Shim (t:0.30mm) UR	Buy now
62	6L64557750 Shim (t:0.40mm) UR	Buy now
62	6L64557760 Shim (t:0.50mm) UR	Buy now
63	9020130M92 Washer (6g5)	Buy now
64	9028204010 Key, strait(663)	Buy now
65	6884538302 Washer, claw	Buy now
66	6884538402 Nut	Buy now

Lower Casing & Drive 2



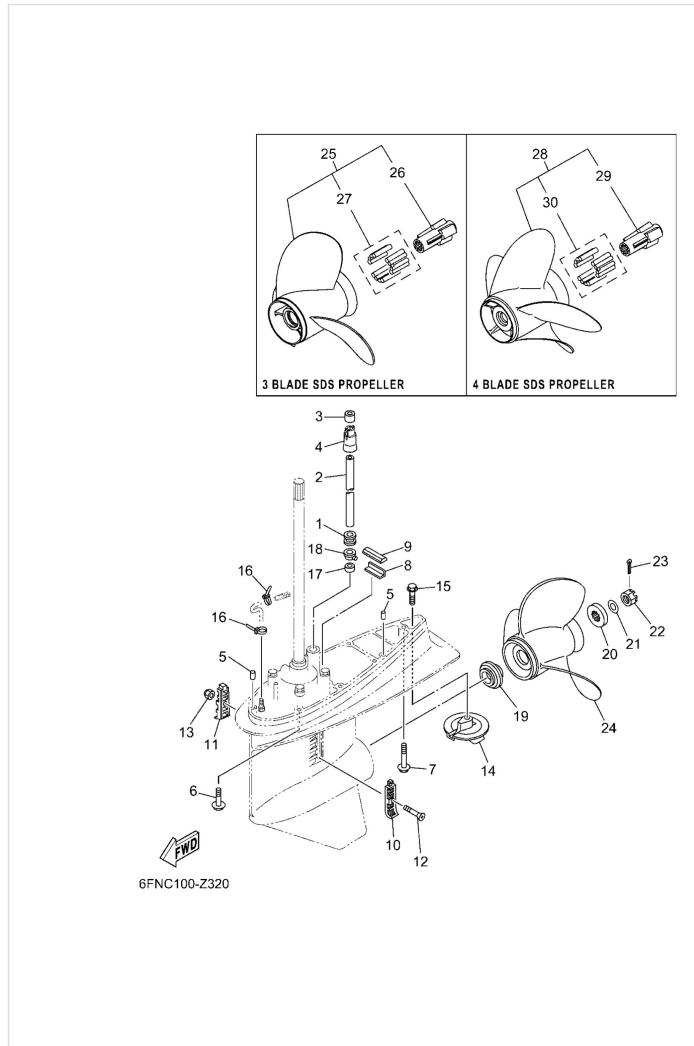
Ref	Part	
1	6E54436601 Damper, water seal 2	Buy now
2	9044016001 Pipe L(20.3")	Buy now
2	9044016002 Pipe X(25.3")	Buy now
3	6EK4436501 Damper, water seal 1	Buy now
4	6EK4437900 Guide, water tube	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	97E9510545 Bolt, hexagon w/w deep recess	Buy now
7	9011910071 Bolt, with washer	Buy now
8	6634537600 Guide, seal damper	Buy now
9	6884537500 Damper, seal 2	Buy now
10	6884521402 Cover, water inlet	Buy now
11	6884521502 Cover, water inlet	Buy now
12	9015205M07 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6E54537101 Trim tab	Buy now

Lower Casing & Drive 2



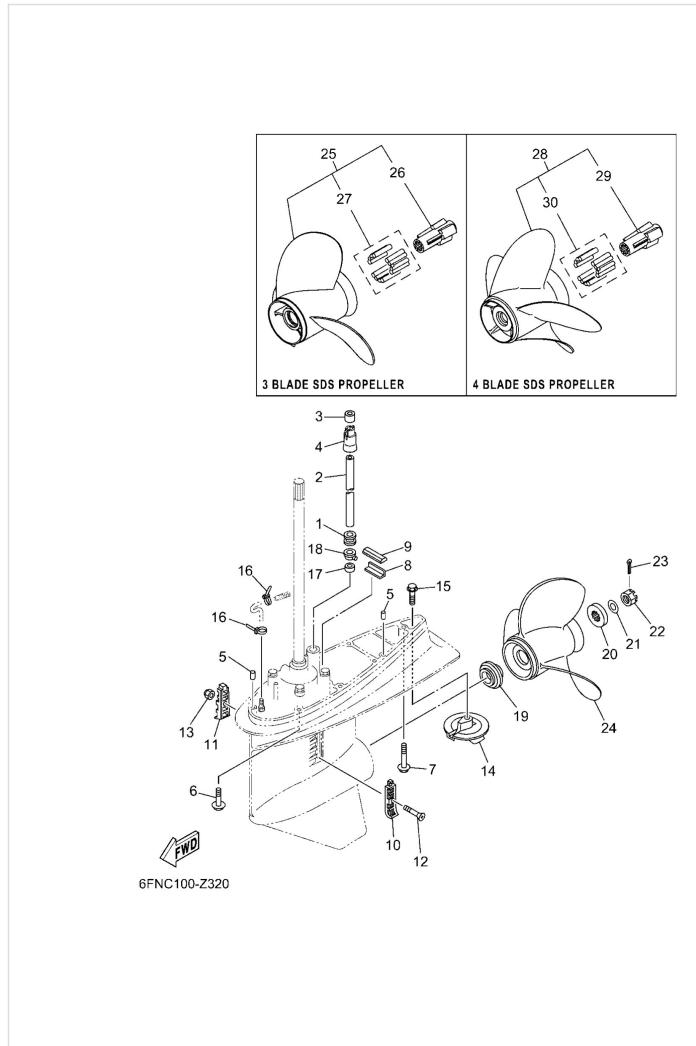
Ref	Part	
15	9010510M00 Bolt, hexagon (663)	Buy now
16	9046511M10 Clamp	Buy now
17	6E54436501 Damper, water seal 1	Buy now
18	6E54431200 Cover, water pump housing	Buy now
19	6E54598701 Spacer 1	Buy now
20	6884599701 Spacer 2	Buy now
21	9299018200 Washer (6e5)	Buy now
22	9017118M04 Nut, castle (6e5)	Buy now
23	9149040030 Pin, cotter (663)	Buy now
24	6E54594900 Propeller (3x13-5/8"x13"-k) UR	Buy now
24	6E54595400 Propeller (3x14"x11"-k) UR	Buy now
24	6E54595800 Propeller (3x13-5/8"x14"-k) UR	Buy now
24	62A4597010 Propeller (3X13-1/2"X21"-K) UR	Buy now
24	62A4597210 Propeller (3X13-1/2"X23"-K) UR	Buy now
24	62A4597410 Propeller (3X13-1/2"X19"-K) UR	Buy now

Lower Casing & Drive 2



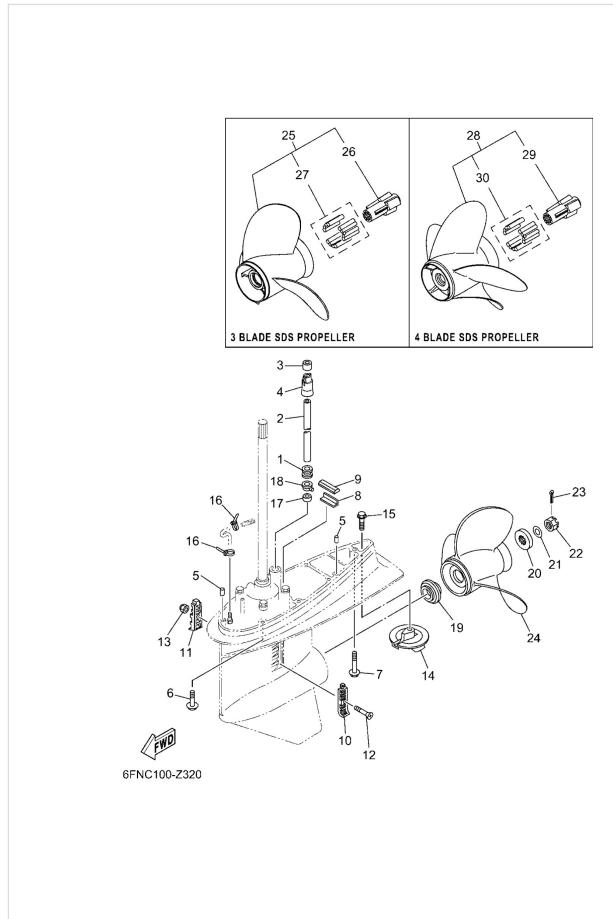
Ref	Part	
24	62A4597600 Propeller (3X13-1/2"X17"-K) UR	Buy now
24	6884593002 Propeller (3x13x17) UR	Buy now
24	6884593260 Propeller (3x13-1/2"x14"-k) UR	Buy now
24	6884597003 Propeller (3x13"x19"-k) UR	Buy now
24	6884597202 Propeller (3x13"x21"-k) UR	Buy now
24	6884597402 Propeller (3x13"x23"-k) UR	Buy now
24	6884597601 Propeller (ss 3x13"x25"-k) UR	Buy now
24	6884597860 Propeller (3x13-1/2"x16"-k) UR	Buy now
24	68V4594100 Propeller (3X13-1/2"X17"-K) UR	Buy now
24	68V4594300 Propeller (3X13-1/2"X19"-K) UR	Buy now
24	6E54594100 Propeller (3x13x19-k) UR	Buy now
24	6E54594300 Propeller (3x12-5/8"x21"-k) UR	Buy now
24	6E54594501 Propeller (3x13-1/4x17-k) UR	Buy now
24	6E54594700 Propeller (3x13-1/2x15-k) UR	Buy now
24	6E54595200 Propeller (3x13"x23"-k) UR	Buy now

Lower Casing & Drive 2



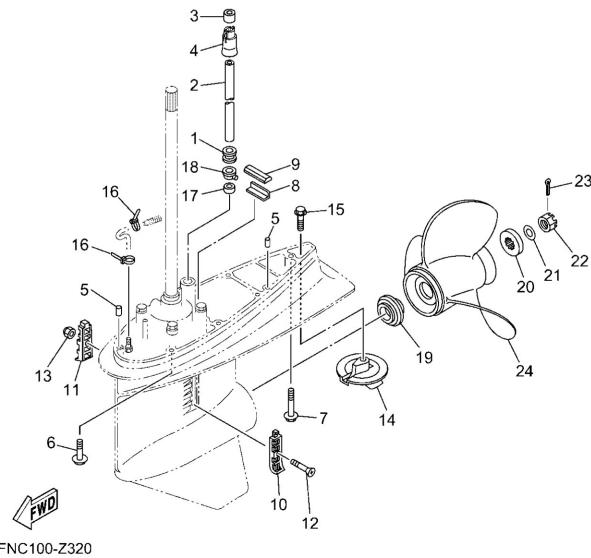
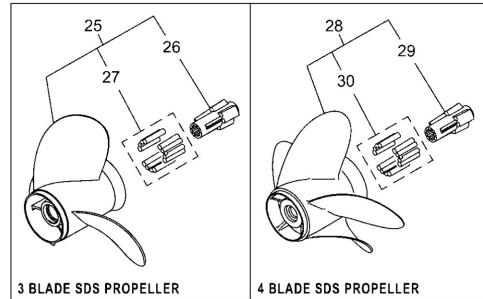
Ref	Part	
24	6E54595600 Propeller (3x13"x25"-k) UR	Buy now
25	6EK4594100 Propeller (3x13-1/2 x 9-k) UR SDS 3 BLADE	Buy now
25	6EK4594300 Propeller 3x13-1/2 x 10-1/2-k UR SDS 3 BLADE	Buy now
25	6EK4594500 Propeller (3x13-1/2 x 12 -k) UR SDS 3 BLADE	Buy now
25	6EK4594700 Propeller (3x13-1/2 x 14 -k) UR SDS 3 BLADE	Buy now
25	6EK4594900 Propeller (3x13-1/2 x 16 -k) UR SDS 3 BLADE	Buy now
25	6FP4594100 Propeller (al 3x13-5/8 x14 -k) UR SDS 3 BLADE	Buy now
25	6FP4594300 Propeller (al 3x13-1/2 x15 -k) UR SDS 3 BLADE	Buy now
25	6FP4594500 Propeller (al 3x13-1/4 x16 -k) UR SDS 3 BLADE	Buy now
25	6FP4594700 Propeller (al 3x13-1/8 x17 -k) UR SDS 3 BLADE	Buy now
25	6FP4594900 Propeller (al 3x13 x18 -k) UR SDS 3 BLADE	Buy now
25	6H14597000 Propeller (3X14"X9"-K) UR SDS 3 BLADE	Buy now
25	6H14597200 Propeller (3X14"X10"-K) UR SDS 3 BLADE	Buy now
25	6H14597400 Propeller (3X14"X11"-K) UR SDS 3 BLADE	Buy now
25	6H14597600 Propeller (3X14"X12"-K) UR SDS 3 BLADE	Buy now

Lower Casing & Drive 2



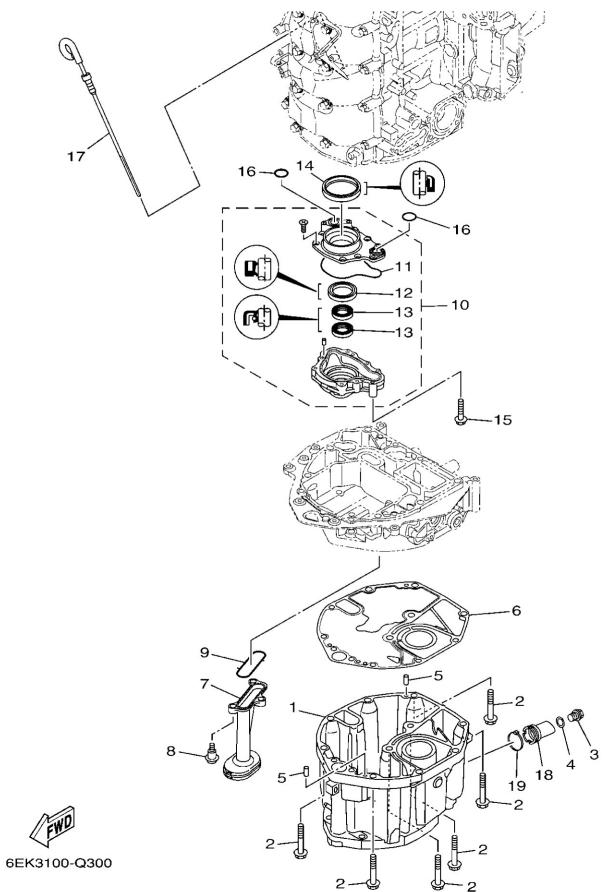
Ref	Part	
25	6H14597800 Propeller (3X14"X13"-K) UR SDS 3 BLADE	Buy now
25	6N74593000 Talon 3 x 13-1/8 x 22-sds UR SDS 3 BLADE	Buy now
25	6N74593200 Talon 3 x 13-1/8 x 24-sds UR SDS 3 BLADE	Buy now
25	6N74597000 Talon 3 x 13-1/8 x 14-sds UR SDS 3 BLADE	Buy now
25	6N74597200 Talon 3 x 13-1/8 x 16-sds UR SDS 3 BLADE	Buy now
25	6N74597400 Talon 3 x 13-1/8 x 18-sds UR SDS 3 BLADE	Buy now
25	6N74597600 Talon 3 x 13-1/8 x 19-sds UR SDS 3 BLADE	Buy now
25	6N74597800 Talon 3 x 13-1/8 x 20-sds UR SDS 3 BLADE	Buy now
26	6EK4598200 Bush, propeller	Buy now
27	6EK45C8209 Damper rubber, propeller 2	Buy now
28	6N645B7000 Propeller (4X13-1/4"X14"-X) UR SDS 4 BLADE	Buy now
28	6N645B7200 Prop - 4 x 13 1/4" x 16" (sds) UR SDS 4 BLADE	Buy now
28	6N645B7400 Propeller (4X13-1/4"X18"-X) UR SDS 4 BLADE	Buy now
28	6N645B7600 Propeller (4X13-1/4"X20"-X) UR SDS 4 BLADE	Buy now
28	6N645B7800 Propeller (4X13-1/4"X22"-X) UR SDS 4 BLADE	Buy now

Lower Casing & Drive 2



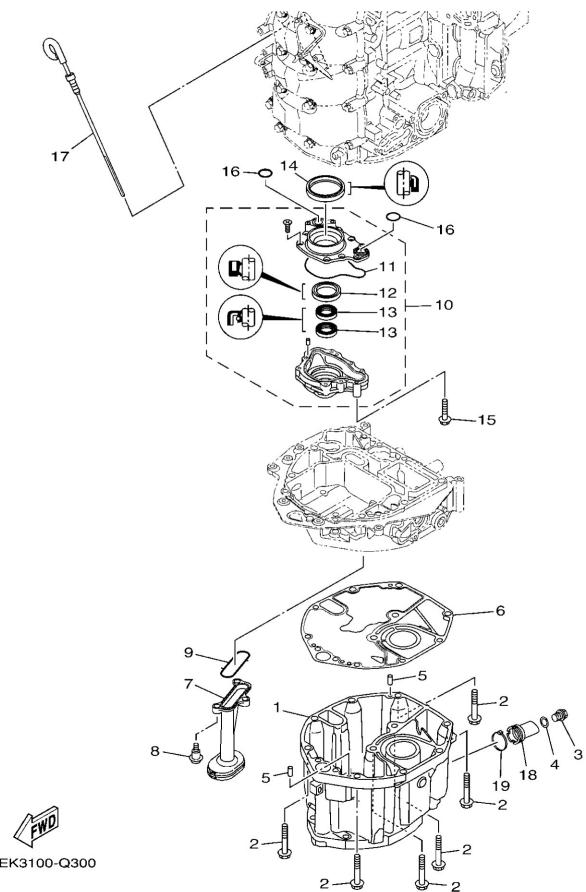
Ref	Part	
28	6N645B8000 Propeller (4X13-1/4"X23"-X) UR SDS 4 BLADE	Buy now

Oil Pan



Ref	Part	
1	6EK1531102CA Oil pan	Buy now
2	97E7510545 Bolt, hexagon w/w deep recess	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	6EK1531201 Gasket, oil pan	Buy now
7	67F1341100 Strainer, oil	Buy now
8	9010906292 Bolt	Buy now
9	67F1341500 Seal, oil strainer	Buy now
10	6EK1330000 Oil pump assembly	Buy now
11	6EK1332900 Gasket, pump cover	Buy now
12	6AW1311900 Oil seal	Buy now
13	69J1363100 Oil seal	Buy now
14	69J1135500 Seal, cylinder 1	Buy now
15	9010506151 Bolt, flange	Buy now

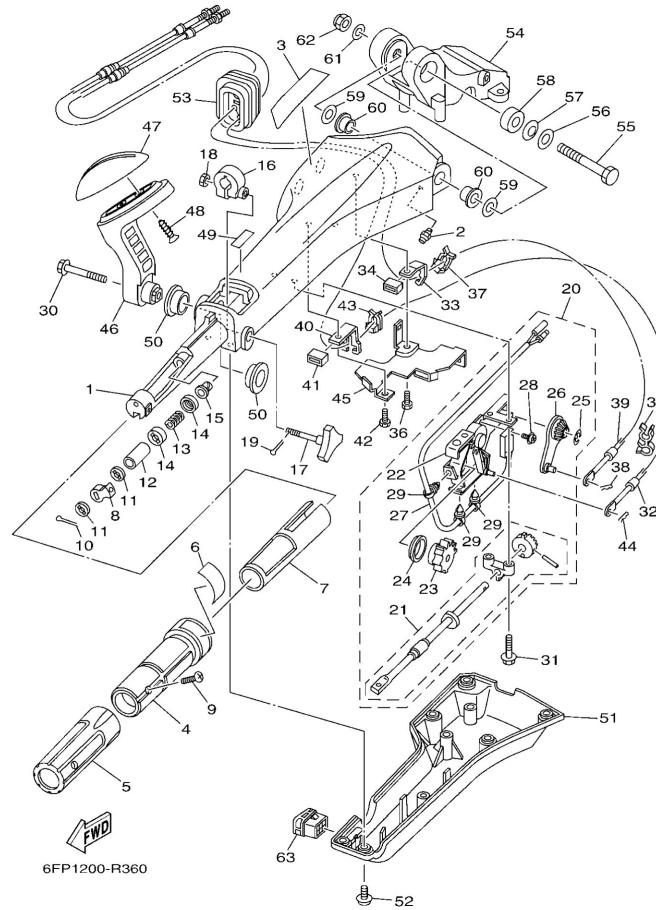
Oil Pan



6EK3100-Q300

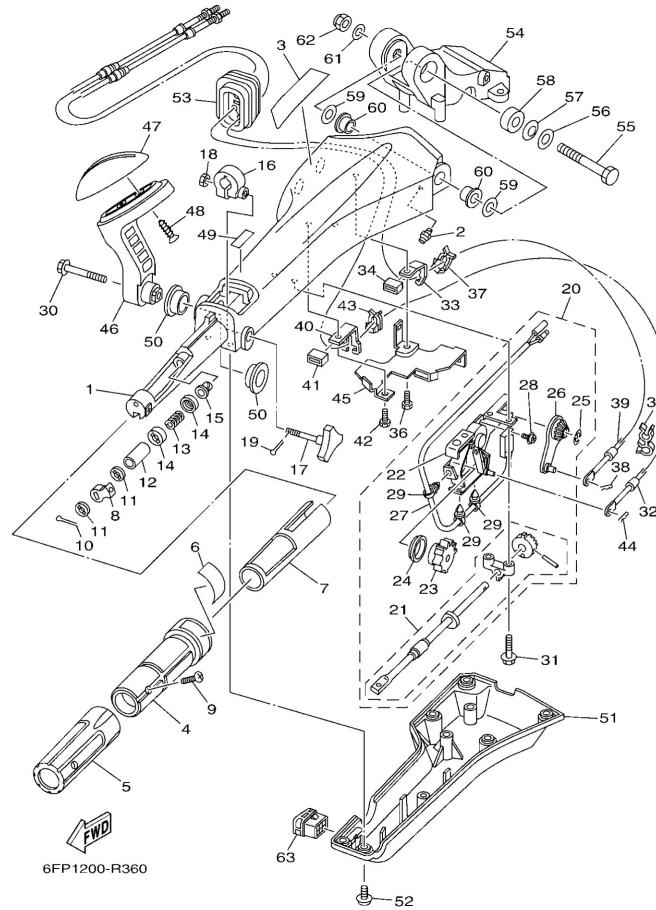
Ref	Part	
16	9321019MJ1 O-ring	Buy now
17	6EK1536210 Plug, oil level	Buy now
18	6EK1531600 Damper 1	Buy now
19	9046511M59 Clamp(63m)	Buy now

Optional Parts 1



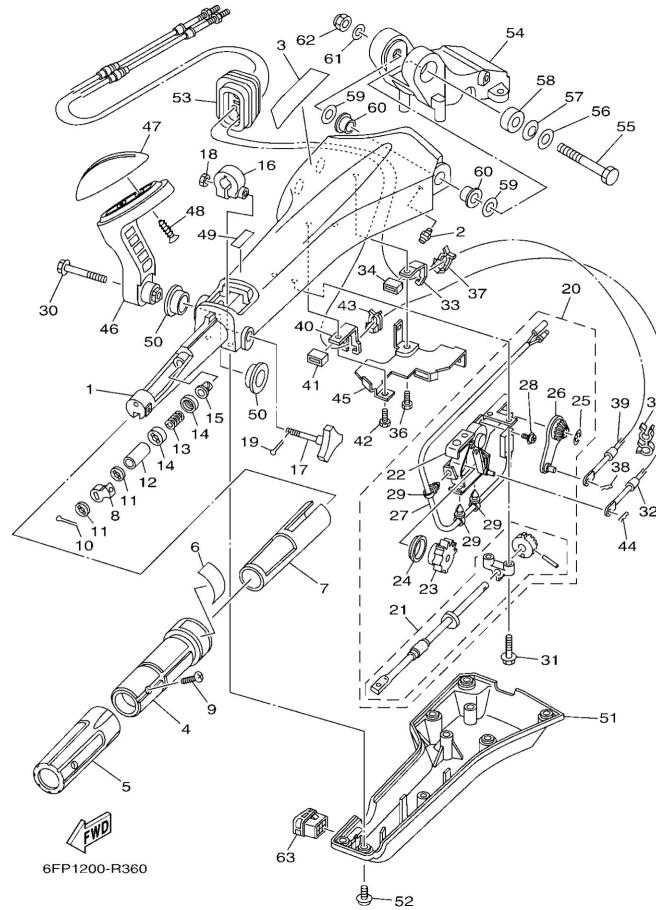
Ref	Part	
1	6X442111028D Handle, steering	Buy now
2	9370006002 Nipple, grease	Buy now
3	6X44821500 Graphic	Buy now
4	6X44211901 Grip, steering handle	Buy now
5	6X44217701 Rubber, handle	Buy now
6	6X44213700 Indicator, throttle	Buy now
7	6X44129100 Bushing	Buy now
8	6X44413901 Collar	Buy now
9	9015205007 Screw, countersunk	Buy now
10	9149020010 Pin, cotter	Buy now
11	6X44417700 Washer	Buy now
12	6X44212800 Collar, distance 1	Buy now
13	9050123215 Spring (655)	Buy now
14	6X44418800 Washer	Buy now
15	9038608032 Bushing (650)	Buy now

Optional Parts 1



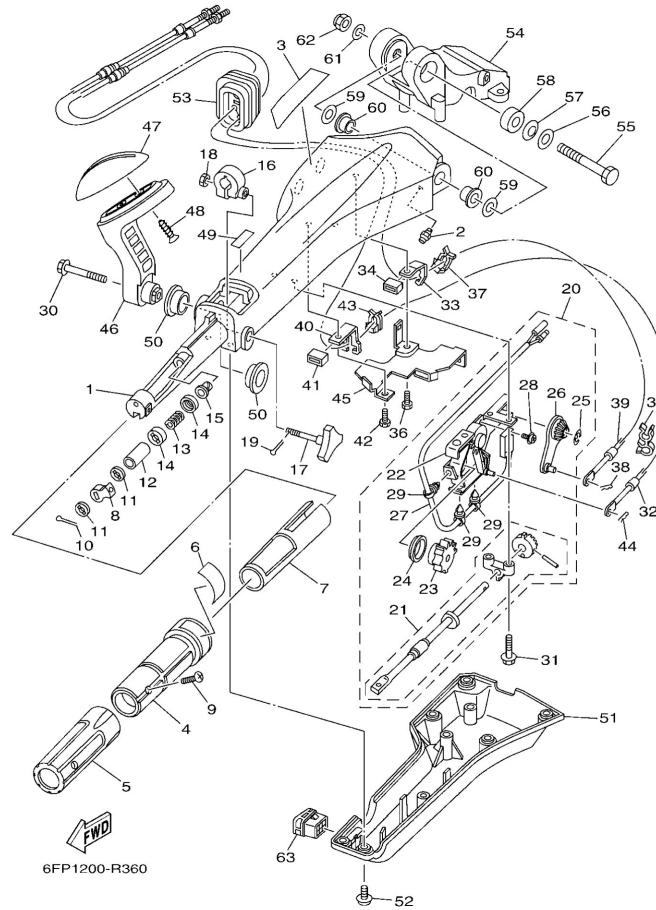
Ref	Part	
16	63D4212600 Friction, steering handle grip	Buy now
17	6X44815400 Knob, throttle	Buy now
18	9538006600 Nut(661)	Buy now
20	6X44410001 Shift link assembly	Buy now
21	6X44211500 Shaft, steering handle	Buy now
22	6X44410200 Shift assist assembly.	Buy now
23	6X44773101 Gear, drive	Buy now
24	6X44413200 Bushing	Buy now
25	6X41413700 Clip	Buy now
26	6X44826100 Arm, throttle	Buy now
27	6X48254000 Neutral switch assembly	Buy now
28	7034812900 Screw 3	Buy now
29	6X44282100 Band, clamp	Buy now
30	97E9508540 Bolt, hexagon w/w deep recess	Buy now
31	97E9506530 Bolt, hexagon w/w deep recess	Buy now

Optional Parts 1



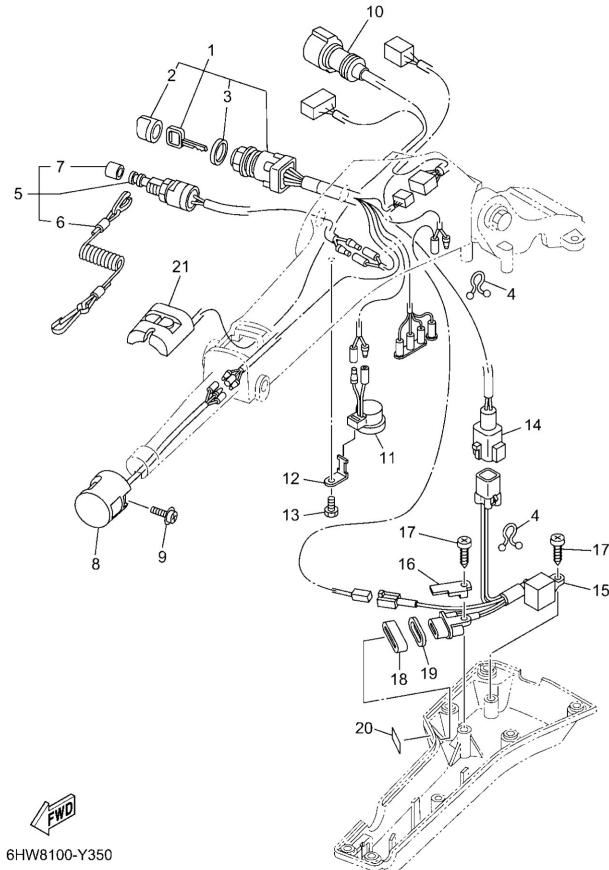
Ref	Part	
32	6EK4832100 Cable	Buy now
33	6X44853800 Clamp, cable 1	Buy now
34	6X42636701 Protector	Buy now
35	9046409M42 Clamp(6b0)	Buy now
36	97D9506014 Bolt, hexagon deep recess	Buy now
37	63D4853800 Clamp, cable 1	Buy now
38	9046810005 Pin, hair 6264123500	Buy now
39	6EK2630100 Throttle cable assembly	Buy now
40	6X44853810 Clamp, cable 1	Buy now
45	6X44215900 Stay	Buy now
46	6X444159A08D Handle, gear shift	Buy now
47	6X44417300 Lever, shift control	Buy now
48	9778060920 Screw, tapping	Buy now
49	6X34419100 Indicator, shift	Buy now
50	9038626MA3 Bush	Buy now

Optional Parts 1



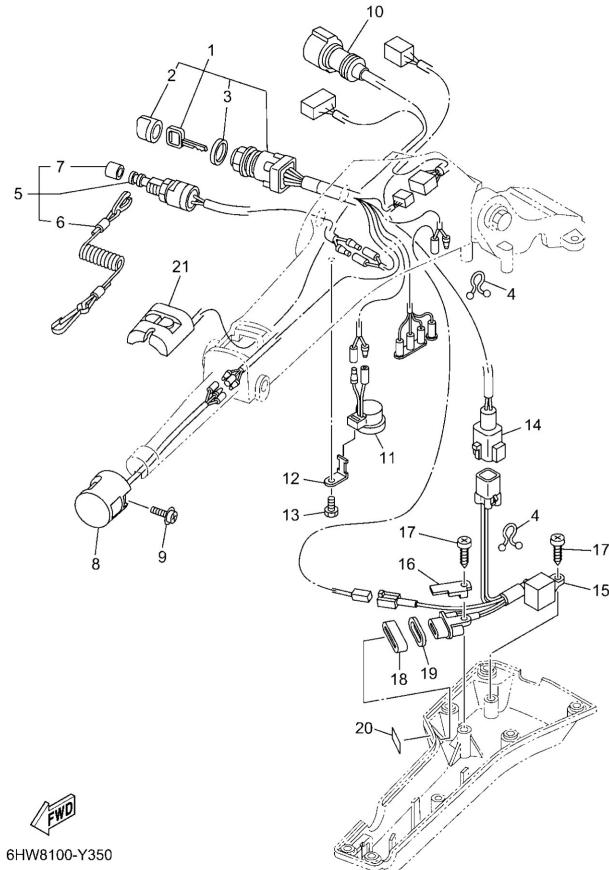
Ref	Part	
51	6X44213111 Cover, handle steering	Buy now
52	9798506216 Screw, with washer(6h2)	Buy now
53	6X44272501 Grommet	Buy now
54	63D42121228D Bracket	Buy now
55	9010112014 Bolt	Buy now
56	9299012200 Ybs66-12 washer,plain	Buy now
57	9020612M22 Washer, wave(6b0)	Buy now
58	9038712M02 Collar(6b0)	Buy now
59	9020112035 Washer, plate	Buy now
60	9038612003 Bush	Buy now
61	9299012600 Washer, plate(663)	Buy now
62	9018512M12 Nut, self-locking(6e5)	Buy now
63	6X44272810 Cap	Buy now

Optional Parts 2



Ref	Part	
1	6X48251042 Main switch assembly	Buy now
2	6768257701 Cap, key	Buy now
3	7038253200 Cap	Buy now
4	9046408M07 Clamp	Buy now
5	69W8257500 Engine stop switch assembly	Buy now
6	6828255600 Lanyard, stop switch	Buy now
7	6898257Y00 Cap	Buy now
8	6X48256301 Trim & tilt switch assembly	Buy now
9	9798006216 Screw, with washer(6h2)	Buy now
10	6X48258611 Ext., wire harness (l:950mm)	Buy now
11	6X48338300 Buzzer	Buy now
12	6X48338600 Stay, buzzer	Buy now
13	97D9506014 Bolt, hexagon deep recess	Buy now
14	6X48365320 Wire, lead (l: 700mm)	Buy now
15	6C58430110 Pilot light assembly 1	Buy now

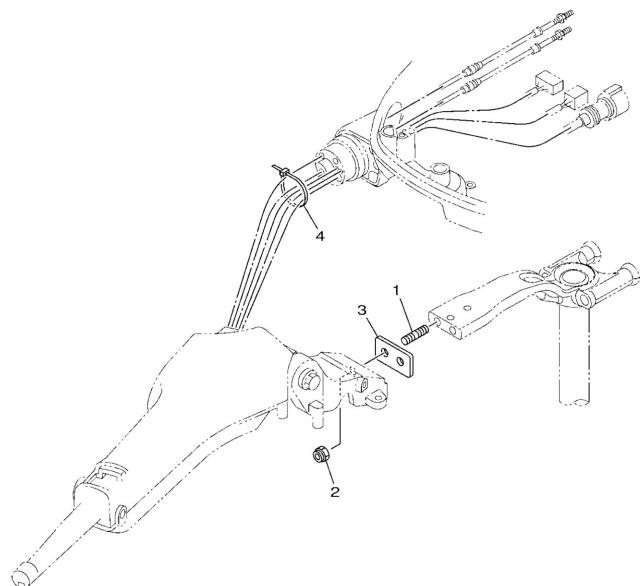
Optional Parts 2



6HW8100-Y350

Ref	Part	
16	6X44411400 Stopper	Buy now
17	9778060620 Screw, tapping(6k8)	Buy now
18	6X44272701 Grommet	Buy now
19	6FM8358900 Gasket	Buy now
20	6X48541500 Mark, signal lamp	Buy now
21	6X48186000 Switch assembly	Buy now

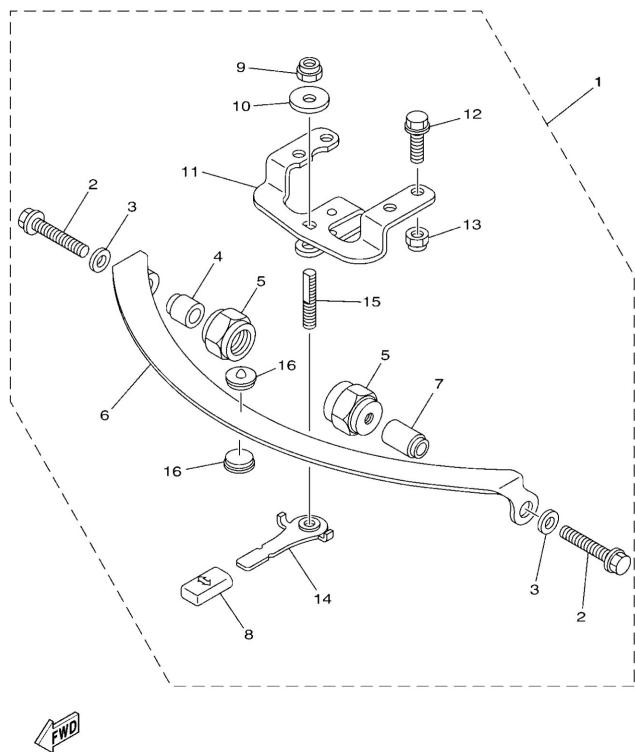
Optional Parts 3



6FP1200-R380

Ref	Part	
1	9011610063 Bolt, stud	Buy now
2	9018510027 Nut, self-locking	Buy now
3	6EK4212100 Bracket	Buy now
4	9046513M24 Band, switch cord	Buy now

Optional Parts 4

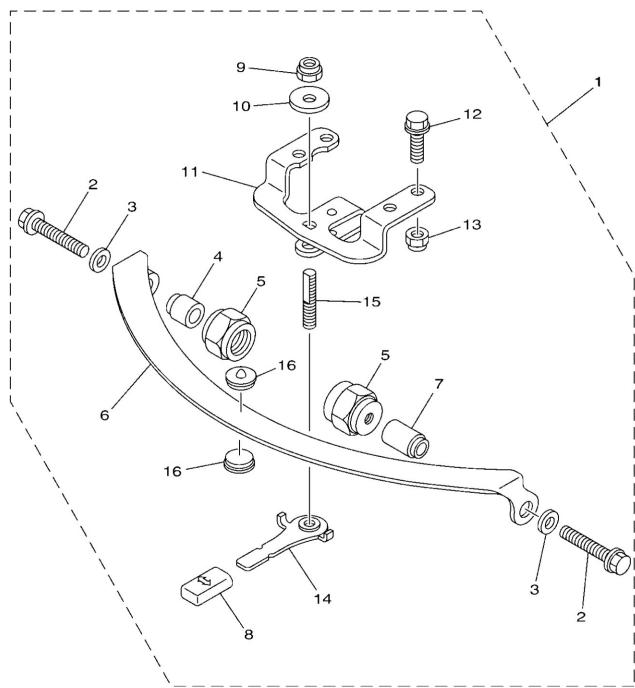


6FP1200-R390

Ref	Part	
1	67G4250812 Steering friction assembly	Buy now
2	9011908193 Bolt, with washer	Buy now
3	9020108M01 Washer, plate(6l2)	Buy now
4	67G4254100 Pipe 1	Buy now
5	67G4254600 Nut	Buy now
6	63D4252700 Plate, friction	Buy now
7	67G4254110 Pipe 1	Buy now
8	6824331801 Cover	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	9020110M76 Washer, plate (6e5)	Buy now
11	6X44252600 Plate, friction	Buy now
12	97E9508525 Bolt, hexagon w/w deep recess	Buy now
13	9018508057 Nut, nylon (6j8)	Buy now
14	67G4256100 Knob, steering lock	Buy now
15	67G4256200 Shaft, steering lock	Buy now

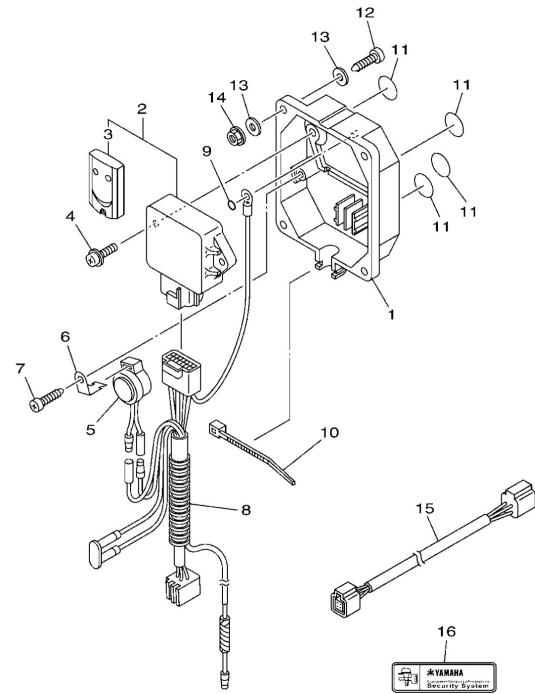
Optional Parts 4

Ref	Part	
16	63D4252800 Plate, friction	Buy now



6FP1200-R390

Optional Parts 5

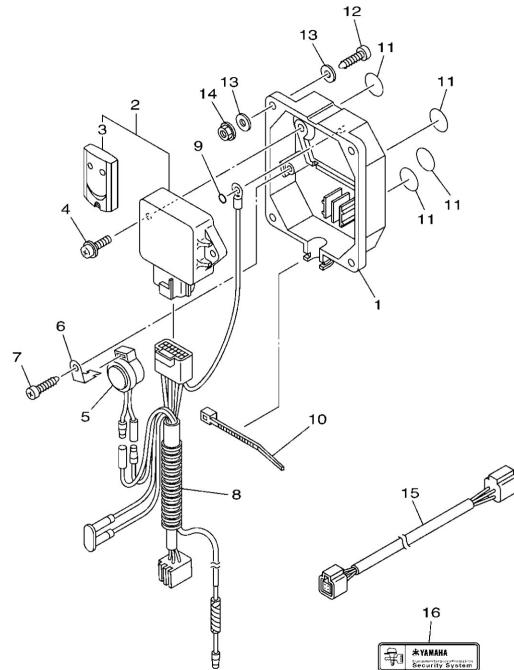


6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

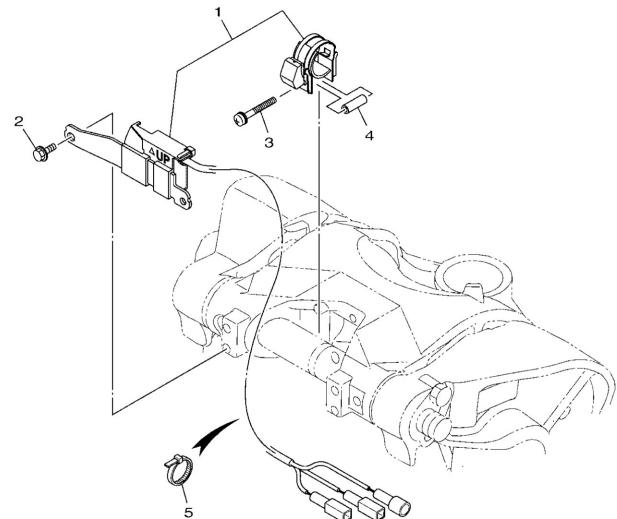
Optional Parts 5

Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now



6CJ1100-K370

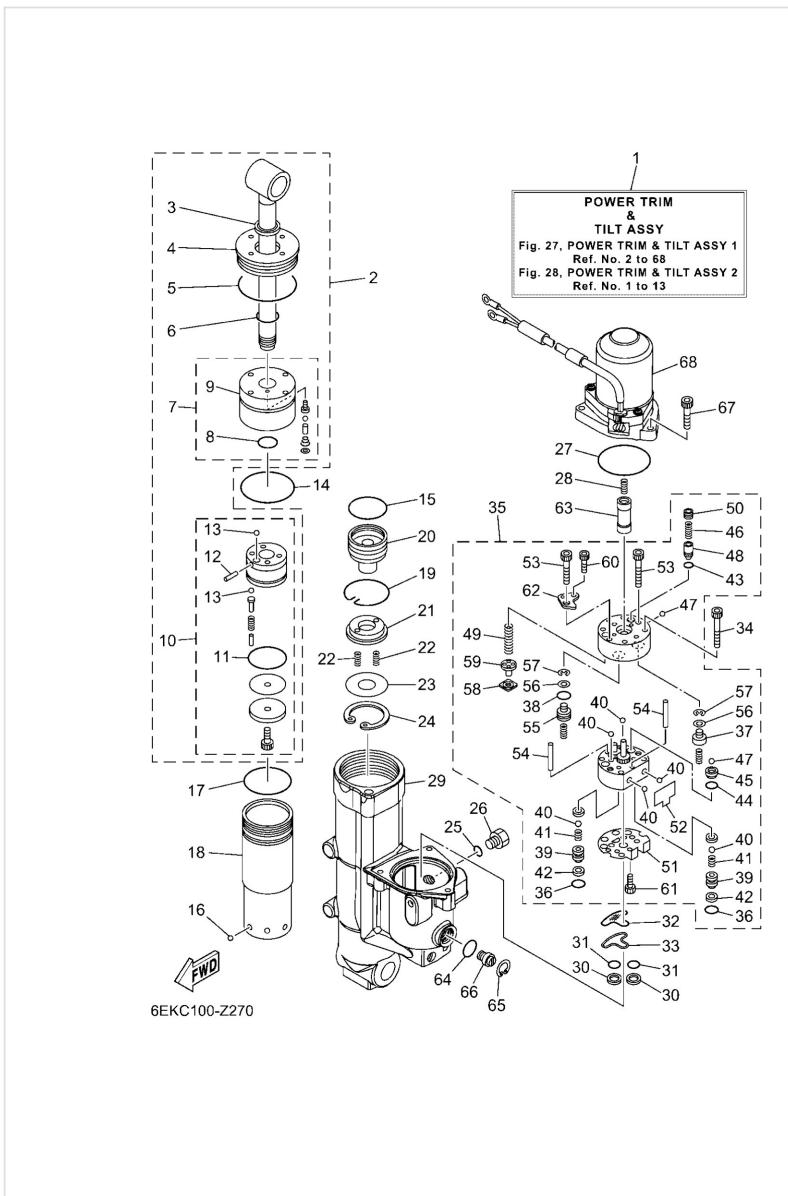
Optional Parts 6



6EK3100-Q390

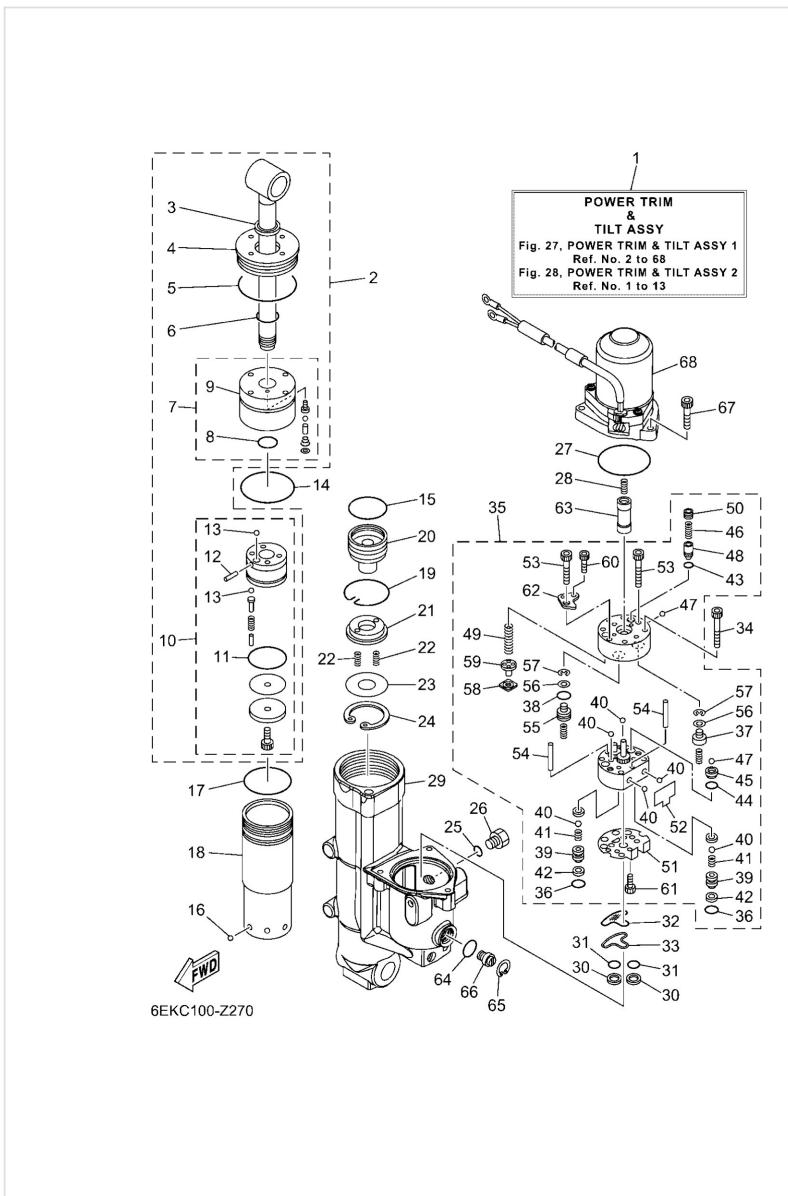
Ref	Part	
1	63P825E002 Tilt limit switch assembly	Buy now
2	97E9506516 Bolt, hexagon w/w deep recess	Buy now
3	9015905059 Screw, with washer	Buy now
4	9038705004 Collar	Buy now
5	9046511M10 Clamp	Buy now

Power Trim & Tilt Assy 1



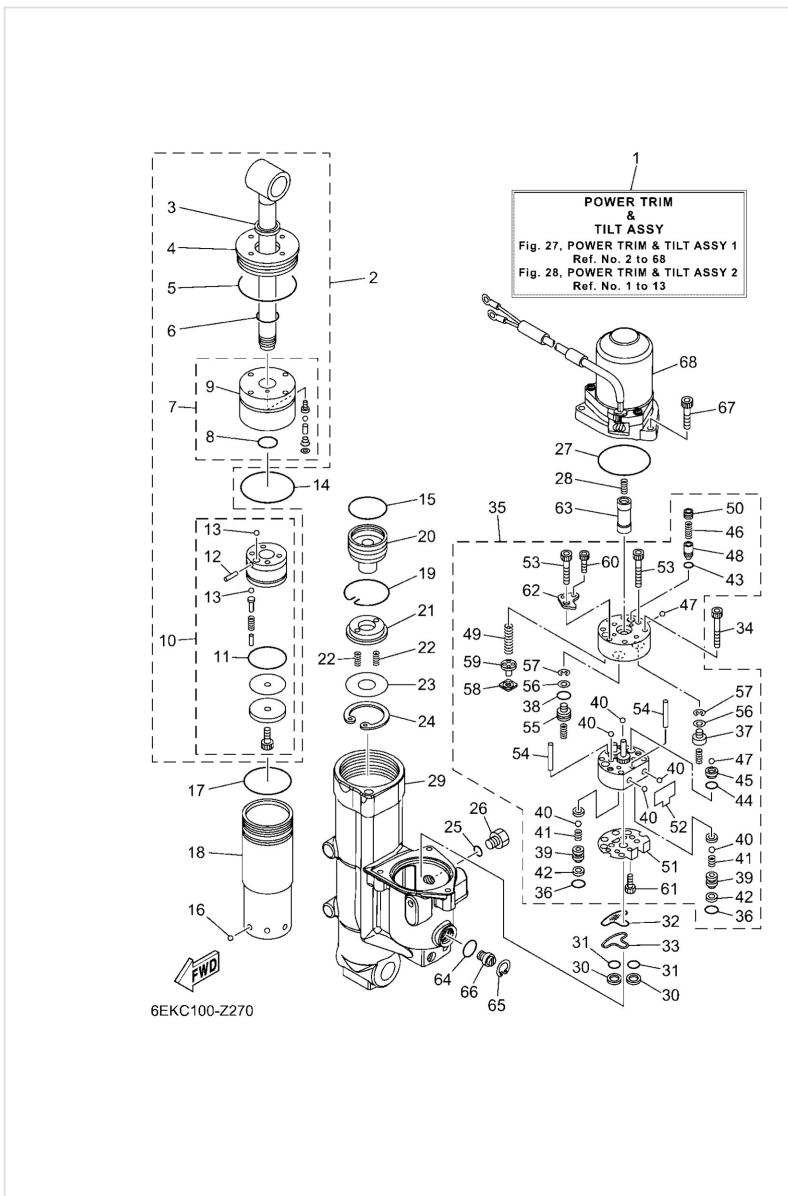
Ref	Part	
1	6EK438004 Power trim & tilt assembly	Buy now
2	6EK438100 Tilt piston sub assembly	Buy now
3	6H14381200 Seal dast	Buy now
4	6EK4382100 Screw, trim cylinder end	Buy now
5	6EK4386100 O-ring	Buy now
6	6D84386100 O-ring	Buy now
7	6EK4380R00 Cylinder end sub assembly	Buy now
9	6EK4381100 Screw, cylinder end	Buy now
10	6EK4380P00 Piston sub assembly	Buy now
11	6H14386200 O-ring	Buy now
12	9160916012 91609-16012	Buy now
13	9350532038 Ball(7fk)	Buy now
14	67F4386500 O-ring	Buy now
16	9350316003 Ball	Buy now
17	7BBG386100 O-ring	Buy now

Power Trim & Tilt Assy 1



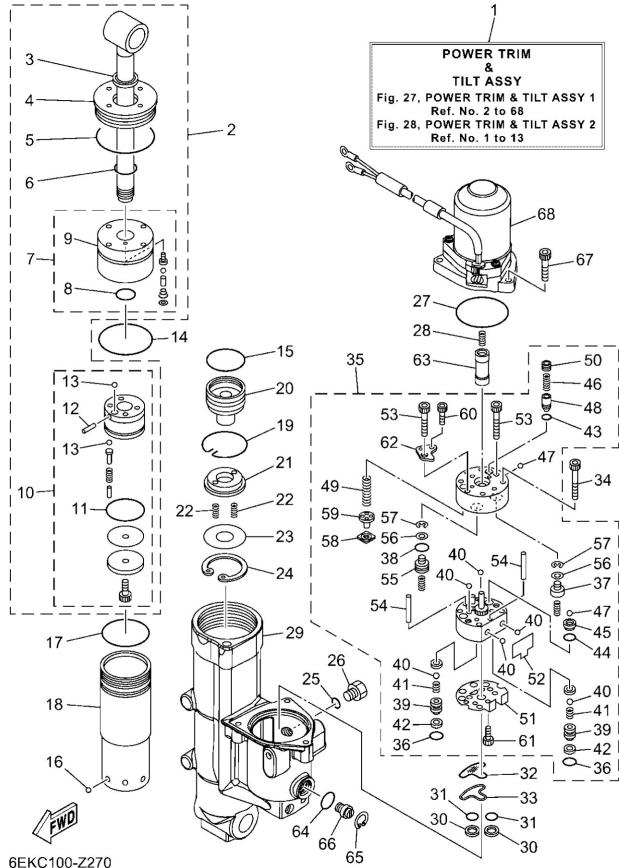
Ref	Part	
18	6EK2247101 Cylinder, shock absorber	Buy now
19	6EK4387500 Ring, snap	Buy now
20	6EK4381B00 Free piston sub assembly	Buy now
21	6EK4389900 Plate stopper	Buy now
22	62X4384H00 Spring	Buy now
23	6EK2243400 Plate, valve 1	Buy now
24	9900947500 Circlip(48y)	Buy now
25	9321009165 O-ring	Buy now
26	6EK4382900 Plug, reservoir	Buy now
27	9321068N50 O-ring	Buy now
29	6EK4380K04 Cylinder, tilt sub assembly	Buy now
30	6C64381700 Filter 2	Buy now
31	69J4389J00 O-ring	Buy now
32	6C54381600 Filter 1	Buy now
33	6C54380G00 Plate	Buy now

Power Trim & Tilt Assy 1



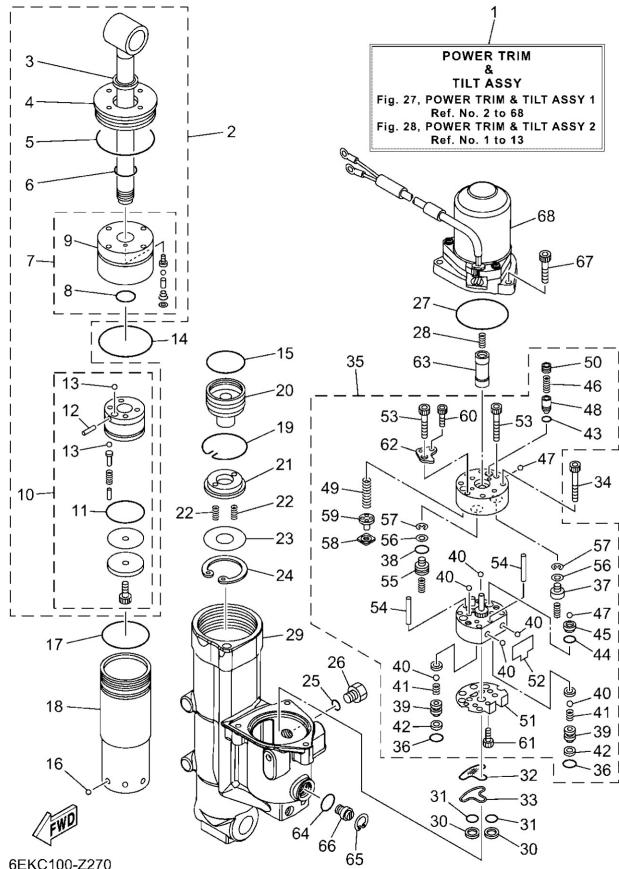
Ref	Part	
34	9131805045 Bolt	Buy now
35	6EK4383000 Gear pump assembly	Buy now
37	6D84384M00 Piston, shuttle 2	Buy now
38	6H14388300 O-ring	Buy now
39	6EK4382E00 Adaptor 2	Buy now
41	6C64385300 Spring, main valve	Buy now
42	6C64387G00 Washer	Buy now
43	9321004N51 O-ring	Buy now
44	93210064A5 O-ring(61a)	Buy now
45	6D84385100 Seat, relief valve	Buy now
46	6C54385510 Spring, up relief	Buy now
47	9350108001 Ball	Buy now
48	6D84384400 Pin, valve support	Buy now
49	6EK4385600 Spring, down relief	Buy now
50	6D84384300 Screw, valve lock	Buy now

Power Trim & Tilt Assy 1



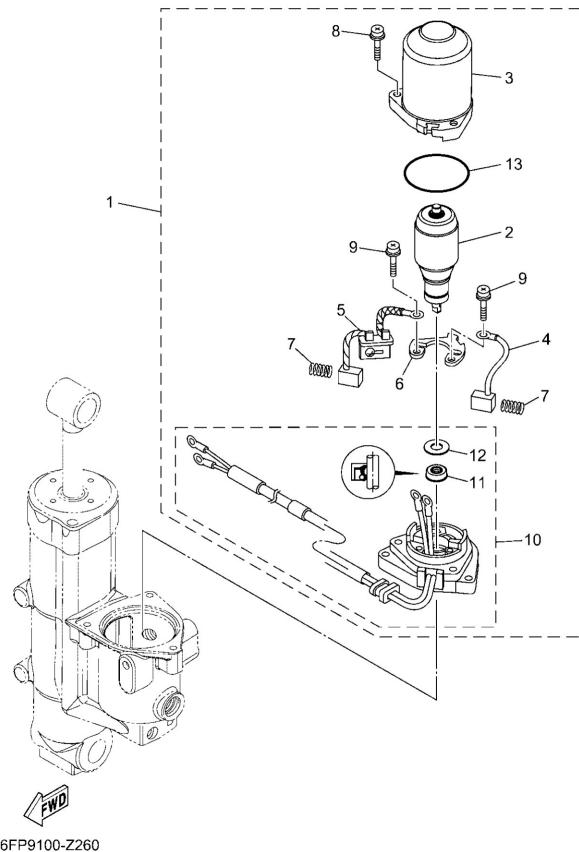
Ref	Part	
51	6C54389500 Seat, relief valve	Buy now
52	6C54385400 Spring, manual release	Buy now
53	9131805030 Bolt	Buy now
54	9360426256 Pin, dowel	Buy now
55	6D84384100 Piston, shuttle	Buy now
56	69A4384F00 Seal, main valve	Buy now
57	9900203600 Circlip(615)	Buy now
58	6H14384G11 Seal, relief valve	Buy now
59	6H14384410 Pin, valve support	Buy now
60	9131803025 Bolt	Buy now
61	9131803005 Bolt	Buy now
62	6D84382L00 Cap, relief valve	Buy now
63	6EK4383100 Connector, shaft	Buy now
64	6D84386300 O-ring	Buy now
65	6H14387500 Ring, snap	Buy now

Power Trim & Tilt Assy 1



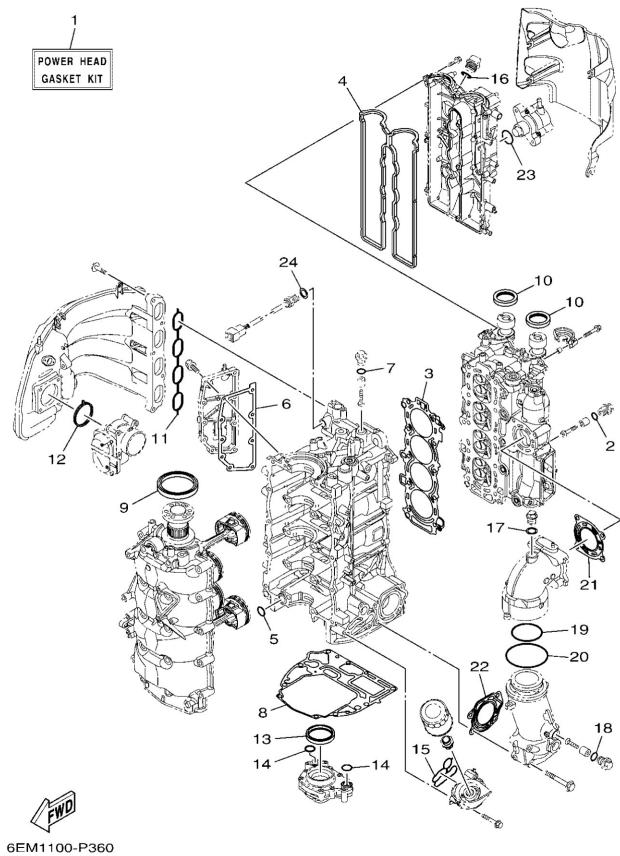
Ref	Part	
66	6EK4384500 Screw, manual release	Buy now
67	9138006025 Bolt,socket	Buy now
68	6EK4388014 Motor assembly REFER TO FIG.28	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
1	6EK4388014 Motor assembly	Buy now
2	6LH4380500 Armature assembly	Buy now
3	6EK4380411 Stator assembly	Buy now
4	6EK4389200 Brush 2	Buy now
5	6EK8218100 Circuit breaker comp.	Buy now
6	6EK4380F00 Plate, brush holder	Buy now
7	62X4386K00 Spring, brush	Buy now
8	63P4387910 Screw, with washer	Buy now
9	9760204316 Screw, pan head with washer	Buy now
10	6EK4388114 Frame, End	Buy now
11	6LH4388200 Oil seal	Buy now
12	6LH4387G00 Washer	Buy now
13	6EK4386201 O-ring	Buy now

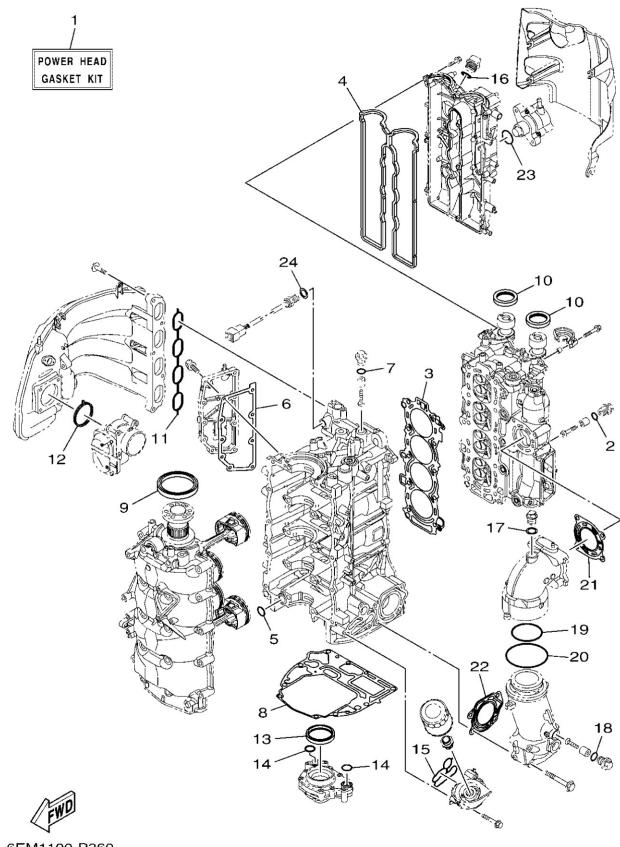
Repair Kit 1



6EM1100-P360

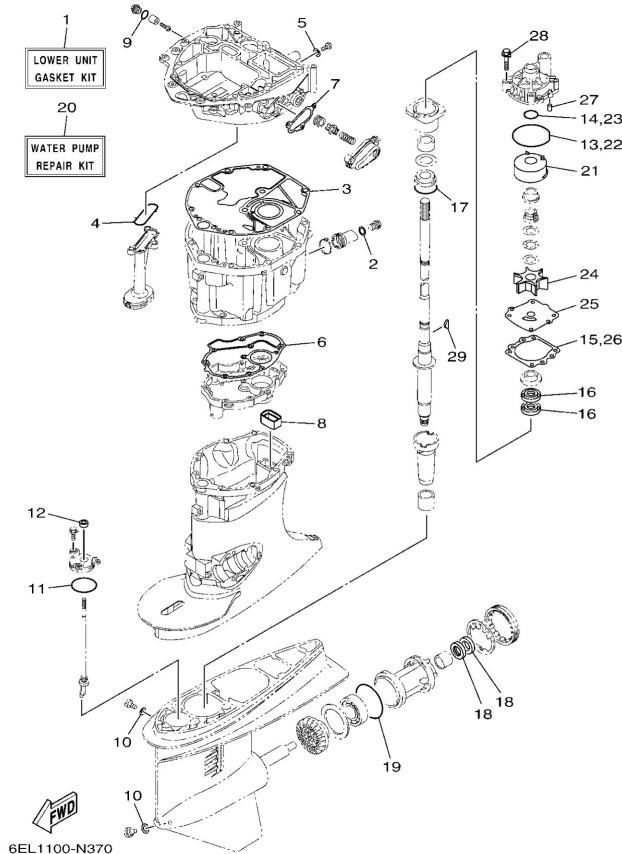
Ref	Part	
1	6EKW000102 Power Head Gasket Kit	Buy now
2	9321013M63 O-ring (6g8)	Buy now
3	6EK1118100 Gasket, cylinder head 1	Buy now
4	6EK1119300 Gasket, head cover 1	Buy now
5	9321019MJ1 O-ring	Buy now
6	6EK1535301 Gasket, drain	Buy now
8	6EK1135101 Gasket, cylinder	Buy now
9	9310285008 Oil seal	Buy now
10	9310238008 Oil seal	Buy now
11	6EK1364500 Gasket, manifold 1	Buy now
12	6EK1364600 Gasket, manifold 2	Buy now
13	69J1135500 Seal, cylinder 1	Buy now
15	6EK1347500 Gasket	Buy now
16	9321024M79 O-ring	Buy now
17	90201186F1 Washer, plate (22f)	Buy now

Repair Kit 1



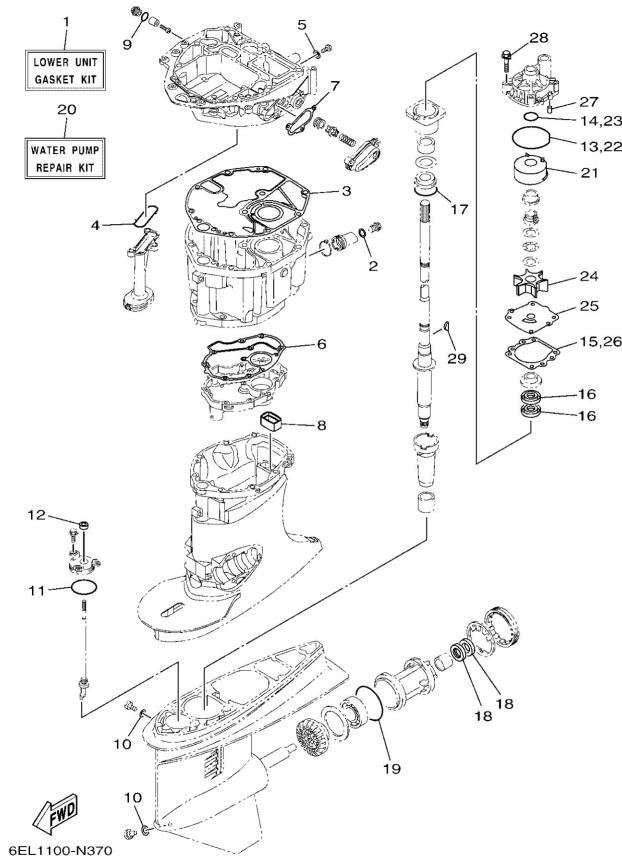
Ref	Part	
19	9321064001 O-ring	Buy now
20	9321084001 O-ring	Buy now
21	6EK4111401 Gasket, Exhaust Outer Cover	Buy now
22	6EK4112401 Gasket, Exhaust Outer Cover	Buy now
23	9321030682 O-ring (371)	Buy now
24	9043014115 Gasket (663)	Buy now

Repair Kit 2



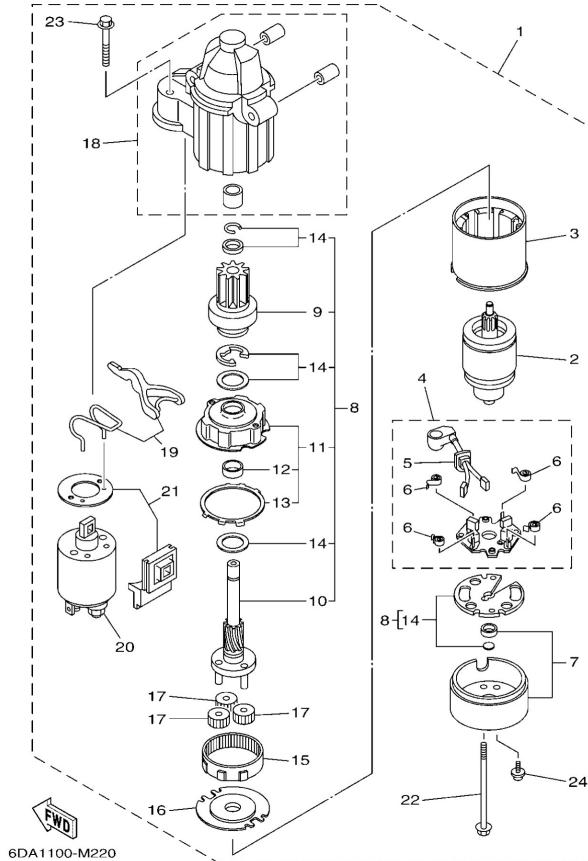
Ref	Part	
1	6EKW000121 Lower unit gasket kit	Buy now
2	9043014M09 Gasket	Buy now
3	6EK1531201 Gasket, oil pan	Buy now
4	67F1341500 Seal, oil strainer	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	6EK4113400 Gasket, exhaust manifold	Buy now
7	6EK12435A0 Gasket	Buy now
8	67F4512700 Seal	Buy now
9	9321013M63 O-ring (6g8)	Buy now
10	9043008003 Gasket	Buy now
11	9321058144 O-ring(47x)	Buy now
12	9310609014 Oil seal	Buy now
13	9321086M38 O-ring (6e5)	Buy now
14	9321037160 O-ring (6g8)	Buy now
15	6E544315A0 Gasket,water pump	Buy now

Repair Kit 2



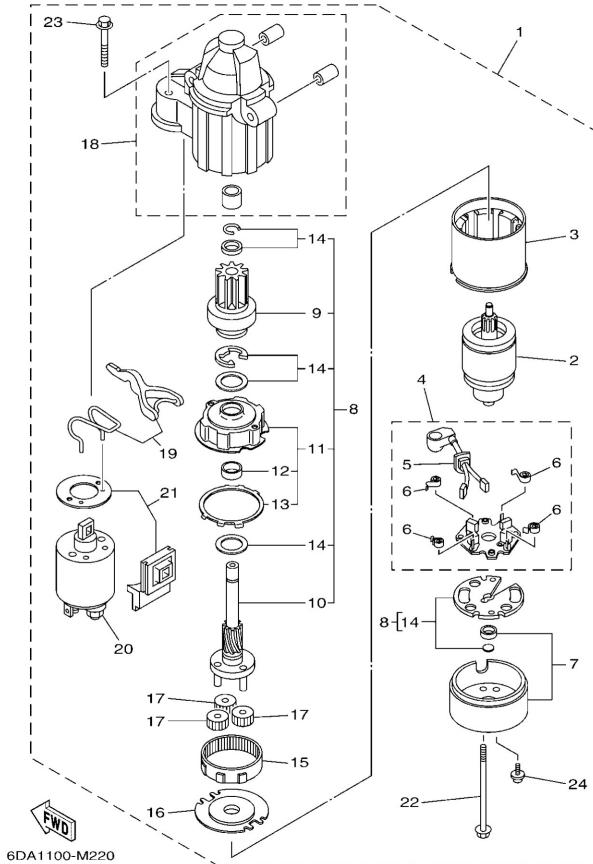
Ref	Part	
16	9310128M16 Oil seal (6e5)	Buy now
17	9321055M14 O-ring (70e)	Buy now
18	9310130M17 Oil seal (6e5)	Buy now
19	9321086M39 O-ring (6e5)	Buy now
20	68VW007801 Water pump repair kit	Buy now
21	61A4432202 Insert, cartridge	Buy now
24	6E54435201 Impeller	Buy now
25	6EK4432300 Outer plate, cartridge	Buy now
27	9360612019 Pin, dowel (614)	Buy now
28	9011908191 Bolt, with washer	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



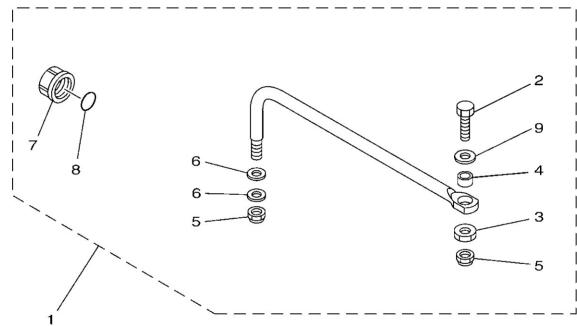
Ref	Part	
1	6EM8180002 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184011 Brush holder assembly	Buy now
5	69J8180111 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	6CB8182000 Rear bracket assembly	Buy now
8	6CB8180700 Gear assembly, starting motor	Buy now
9	6CB8183200 Clutch, over run	Buy now
10	6CB8183600 Spring, lever	Buy now
11	67F8182100 Bracket, center 1	Buy now
12	67F8184100 Bearing	Buy now
13	67F8183R00 Gasket	Buy now
14	6CB8180900 Washer kit	Buy now
15	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now

Starting Motor



Ref	Part	
16	67F8183000 Bracket, center 2	Buy now
17	60V8183T00 Gear, idler	Buy now
18	6CB8184200 Cover	Buy now
19	6C58183900 Lever assembly	Buy now
20	6EM8194101 Starter relay assembly	Buy now
21	6C58186900 Cover, dust	Buy now
22	6CB8182600 Bolt	Buy now
23	69J8182800 Bolt 2	Buy now
24	67F8184600 Screw	Buy now

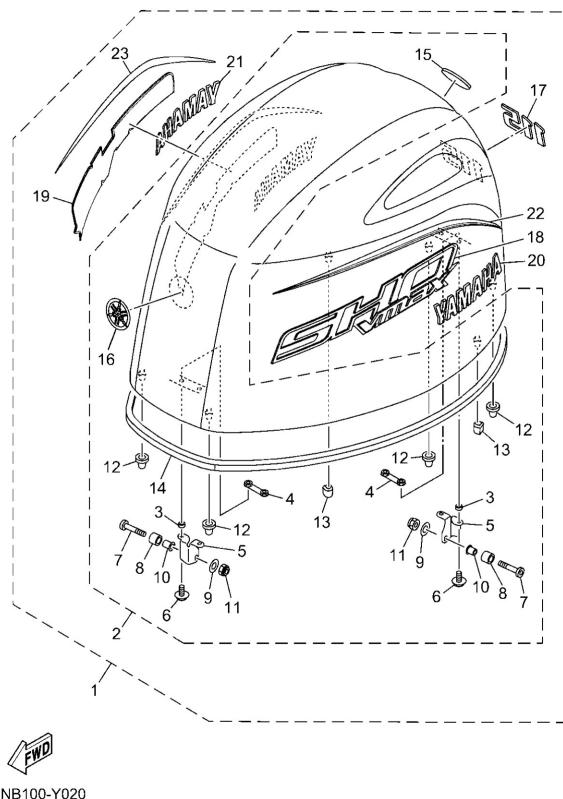
Steering Guide



6EK1100-N330

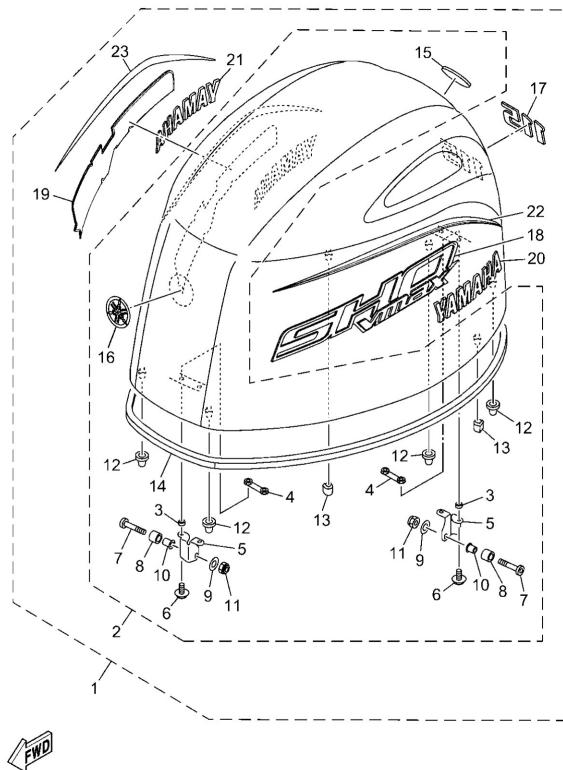
Ref	Part	
1	6EK6135000 Steering guide attachment kit AP	Buy now
2	6E56135500 Bolt	Buy now
3	9017009M03 Nut (689)	Buy now
4	9038710M42 Collet (688)	Buy now
5	9018509M01 Nut, nylon (663)	Buy now
6	9020110M20 Washer, plate (663)	Buy now
7	6E54314501 Cap, clamp bracket	Buy now
8	9321016275 O-ring	Buy now
9	9020110081 Washer, plate	Buy now

Top Cowling



Ref	Part	
1	6FN4261010NA Top cowling assembly	Buy now
2	6FN4261A10NA Top cowling w/o graphics	Buy now
3	9038707046 Collar	Buy now
4	6EK4264600 Plate, clamp	Buy now
5	6EK4264700 Holder, clamp band	Buy now
6	9010506039 Bolt, flange	Buy now
7	9011108078 Bolt, hex. socket button	Buy now
8	9038710094 Collar	Buy now
9	9299008600 Washer, plain (663)	Buy now
10	9038708M45 Coller (6f5)	Buy now
11	9578008300 Nut, nylon (6j8)	Buy now
12	68F4266301 Damper 2	Buy now
13	6EK4266201 Damper	Buy now
14	6EK4261501 Seal	Buy now
15	6DA4269700 Tuning fork mark	Buy now

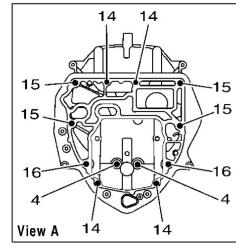
Top Cowling



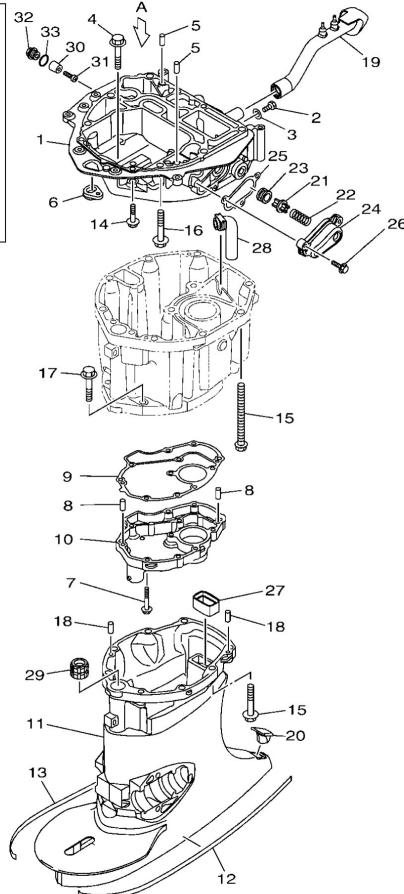
6FNB100-Y020

Ref	Part	
16	6EH4269700 Tuning fork mark	Buy now
17	6FN4267810 Graphic, rear	Buy now
18	6FN4267510 Graphic, side 1	Buy now
19	6FN4267610 Graphic, side 2	Buy now
20	6FN2153A00 Emblem, yamaha	Buy now
21	6FN2153B00 Emblem, yamaha	Buy now
22	6FN4268300 Mark, cowling	Buy now
23	6FN4268400 Mark, cowling	Buy now

Upper Casing

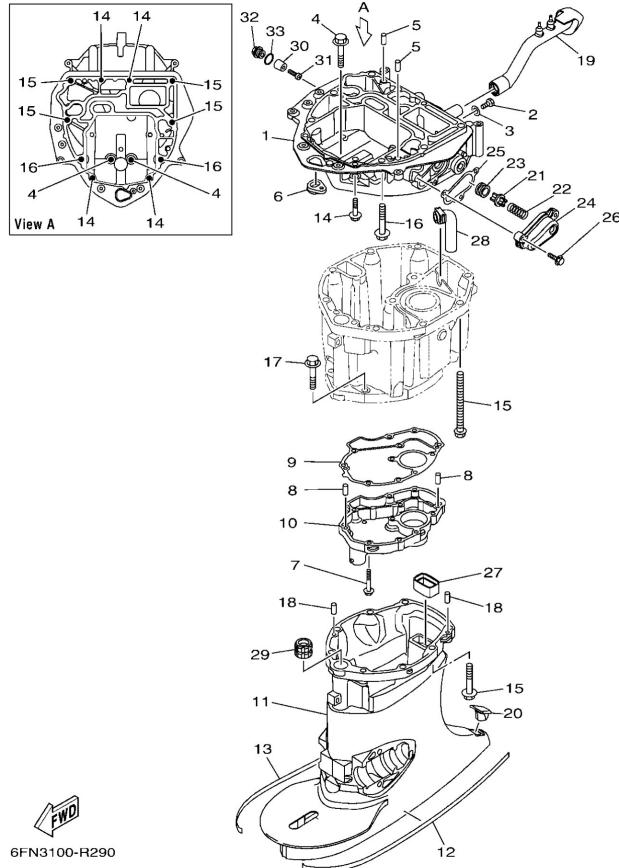


 6FN3100-R290



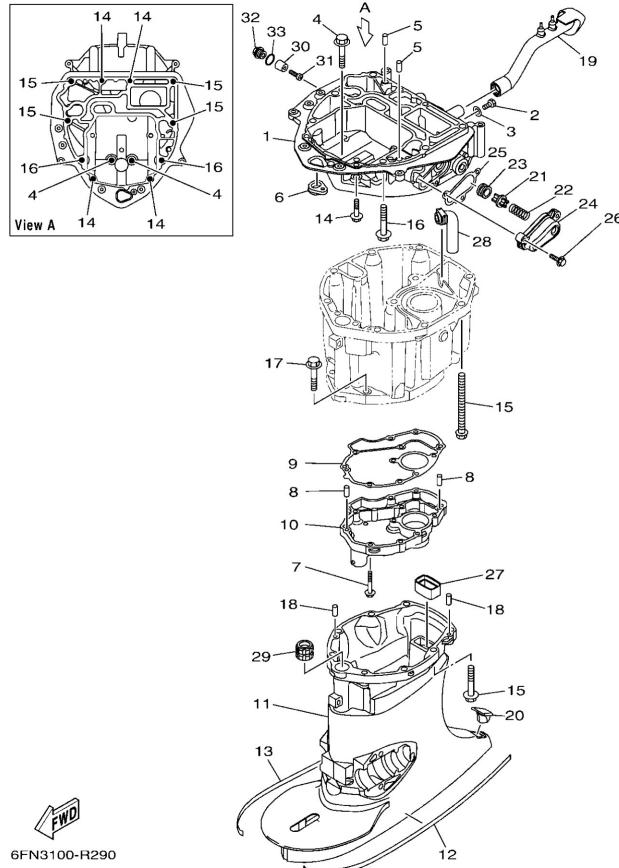
Ref	Part	
1	6EK4113702CA Guide, exhaust	Buy now
2	97D9508014 Bolt, hexagon deep recess	Buy now
3	9043008143 Gasket (256-11198-00)	Buy now
4	97E7510545 Bolt, hexagon w/w deep recess	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	6EK4272701 Grommet	Buy now
7	95D9506030 Bolt, flange deep recess	Buy now
8	9360612019 Pin, dowel (614)	Buy now
9	6EK4113400 Gasket, exhaust manifold	Buy now
10	6EK4518101 Plate	Buy now
11	6EK45111008D Casing, upper L(20.3")	Buy now
11	6EK4511108D Casing, upper X(25.3")	Buy now
12	6N94279141 Mark 1	Buy now
13	6N94279241 Mark 2	Buy now
14	97E7508535 Bolt, hexagon w/w deep recess	Buy now

Upper Casing



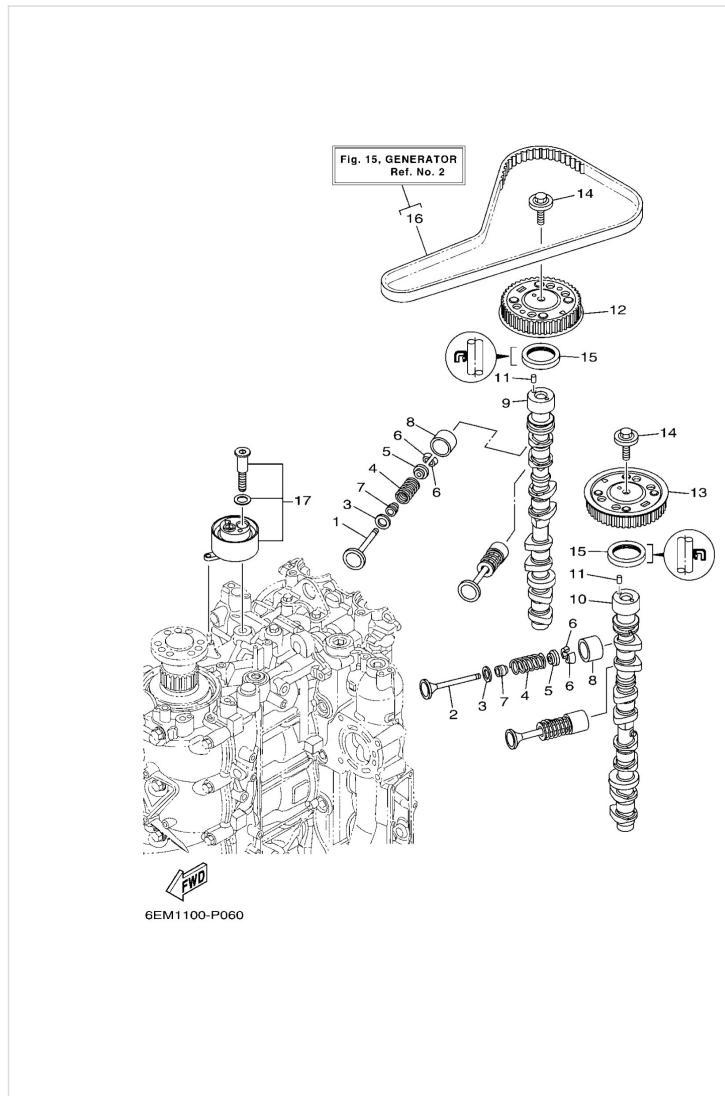
Ref	Part	
15	9011910007 Bolt, with washer	Buy now
19	6EK4276901 Seal, rubber	Buy now
20	6C54515502 Cap	Buy now
21	6G51241600 Valve, pressure control	Buy now
22	90501200A2 Spring, compression	Buy now
23	9048020M05 Grommet (688)	Buy now
24	6EK1246A009S Cover 1	Buy now
25	6EK12435A0 Gasket	Buy now
26	95D9506025 Bolt, flange deep recess	Buy now
27	67F4512700 Seal	Buy now
28	6EK4513500 Pipe	Buy now
29	6EK4531800 Bushing, drive shaft X(25.3")	Buy now
30	6G81132500 Anode	Buy now
31	9898005025 Screw, panhead (a93)	Buy now
32	6G811197A0 Plug, blind	Buy now

Upper Casing



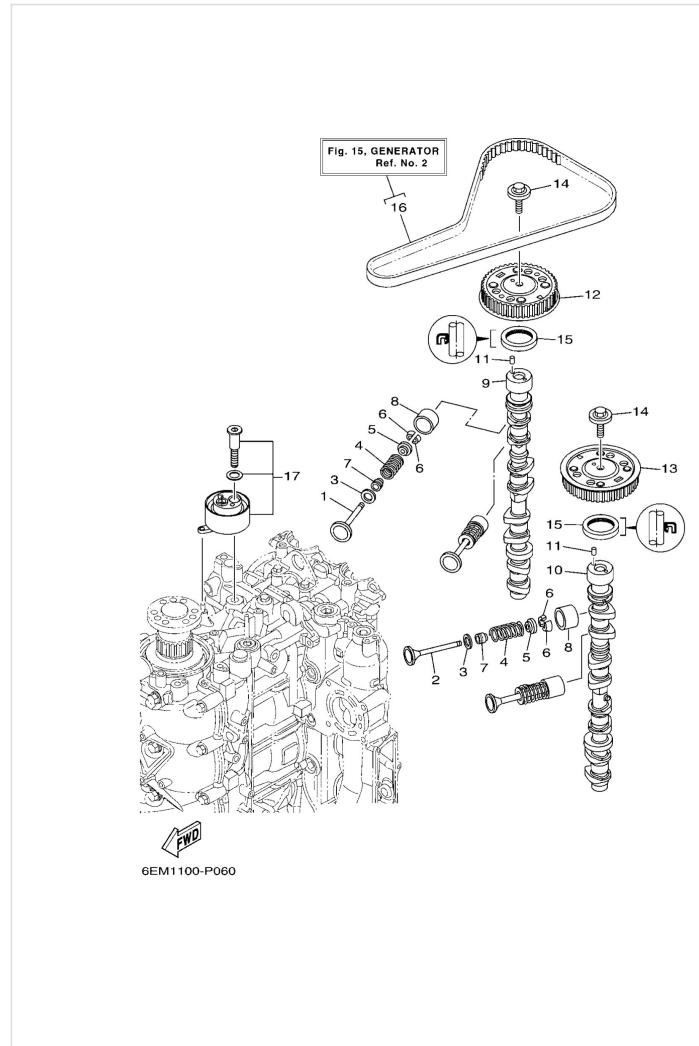
Ref	Part	
33	9321013M63 O-ring (6g8)	Buy now

Valve



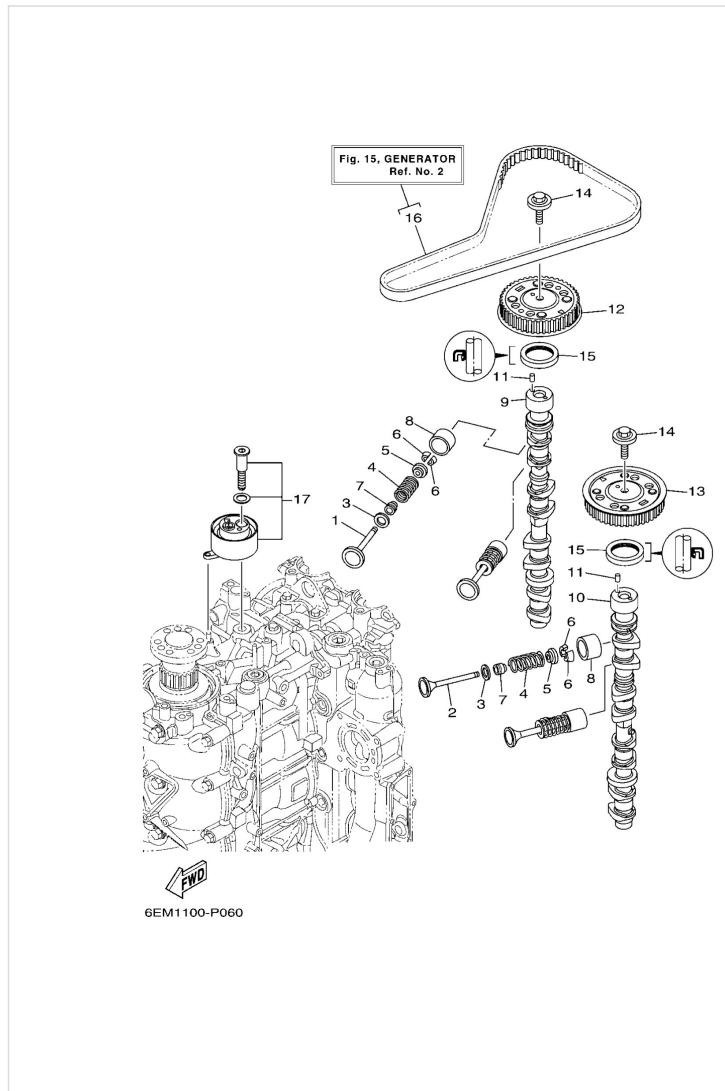
Ref	Part	
1	6EK1211100 Valve, intake	Buy now
2	6EK1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	30X1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6D81215300 Lifter, valve (12) UR	Buy now
8	6D81215310 Lifter, valve (14) UR	Buy now
8	6D81215320 Lifter, valve (16) UR	Buy now
8	6D81215330 Lifter, valve (18) UR	Buy now
8	6D81215340 Lifter, valve (20) UR	Buy now
8	6D81215350 Lifter, valve (22) UR	Buy now
8	6D81215360 Lifter, valve (24) UR	Buy now
8	6D81215370 Lifter, valve (26) UR	Buy now

Valve



Ref	Part	
8	6D81215380 Lifter, valve (28) UR	Buy now
8	6D81215390 Lifter, valve (30) UR	Buy now
8	6D812153A0 Lifter, valve (32) UR	Buy now
8	6D812153B0 Lifter, valve (34) UR	Buy now
8	6D812153C0 Lifter, valve (36) UR	Buy now
8	6D812153D0 Lifter, valve (38) UR	Buy now
8	6D812153E0 Lifter, valve (40) UR	Buy now
8	6D812153F0 Lifter, valve (42) UR	Buy now
8	6D812153G0 Lifter, valve (44) UR	Buy now
8	6D812153H0 Lifter, valve (46) UR	Buy now
8	6D812153I0 Lifter, valve (48) UR	Buy now
8	6D812153K0 Lifter, valve (50) UR	Buy now
8	6D812153L0 Lifter, valve (52) UR	Buy now
8	6D812153M0 Lifter, valve (54) UR	Buy now
8	6D812153N0 Lifter, valve (56) UR	Buy now

Valve



Ref	Part	
8	6D812153P0 Lifter, valve (58) UR	Buy now
8	6D812153R0 Lifter, valve (60) UR	Buy now
8	6D812153S0 Lifter, valve (62) UR	Buy now
8	6D812153T0 Lifter, valve (64) UR	Buy now
8	6D812153U0 Lifter, valve (66) UR	Buy now
8	6D812153V0 Lifter, valve (68) UR	Buy now
9	6EM1217100 Camshaft 1	Buy now
10	6EK1218100 Camshaft 2	Buy now
11	9360510108 Pin, dowel (8g8)	Buy now
12	6EK1153700 Gear, driven	Buy now
13	6EK1156700 Gear, driven 2	Buy now
14	9011910050 Bolt, with washer	Buy now
15	9310238008 Oil seal	Buy now
16	6EKW462400 Belt (with rotor bolts)	Buy now
17	6EK1159003 Tensioner assembly	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.