



Yamaha VF150XA 2022

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

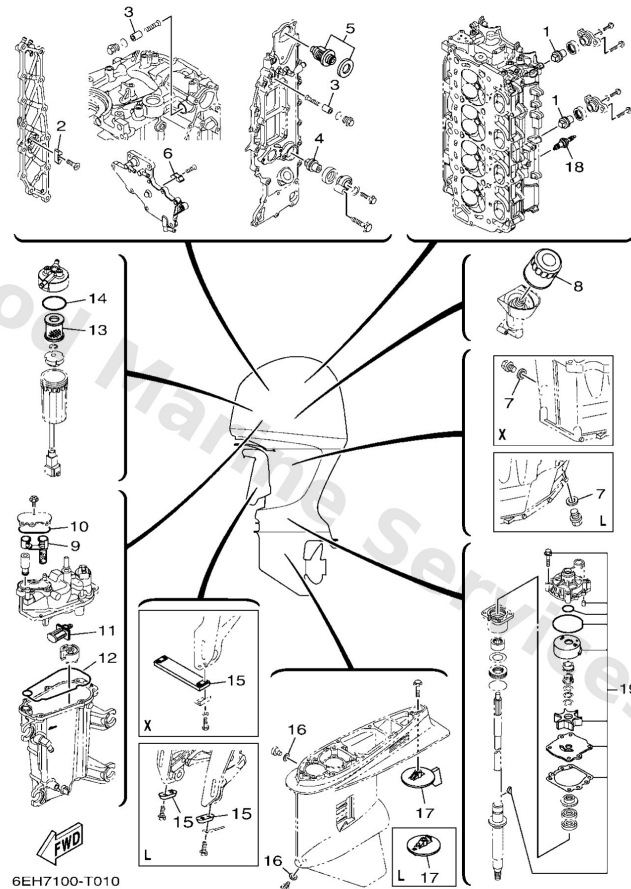
Authorised Yamaha Dealers



Contents

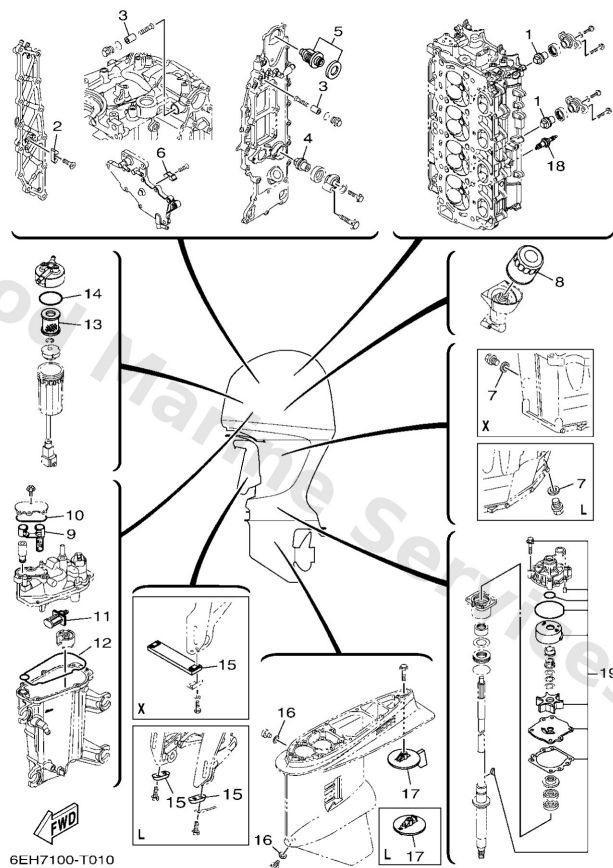
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	8
BOTTOM COWLING 3	9
BRACKET 1	11
BRACKET 2	14
BRACKET 3	17
BRACKET 4	20
CONTROL	23
CRANKSHAFT & PISTON	26
CYLINDER & CRANKCASE 1	28
CYLINDER & CRANKCASE 2	30
CYLINDER & CRANKCASE 3	32
CYLINDER & CRANKCASE 4	36
ELECTRICAL 1	38
ELECTRICAL 2	40
ELECTRICAL 3	42
ELECTRICAL 4	43
ELECTRICAL 5	45
FUEL 1	46
FUEL 2	49
FUEL INJECTION PUMP 1	50
FUEL INJECTION PUMP 2	53
GENERATOR	55
INTAKE 1	57
INTAKE 2	59
INTAKE 3	62
LOWER CASING & DRIVE 1	64
LOWER CASING & DRIVE 2	70
OIL PAN	72
OPTIONAL PARTS 1	74
OPTIONAL PARTS 2	76
POWER TRIM & TILT ASSY 1	77
POWER TRIM & TILT ASSY 2	82
REPAIR KIT 1	83
REPAIR KIT 2	85
STARTING MOTOR	87
STEERING GUIDE	89
TOP COWLING	90
UPPER CASING	92
VALVE	95

Scheduled Service Parts



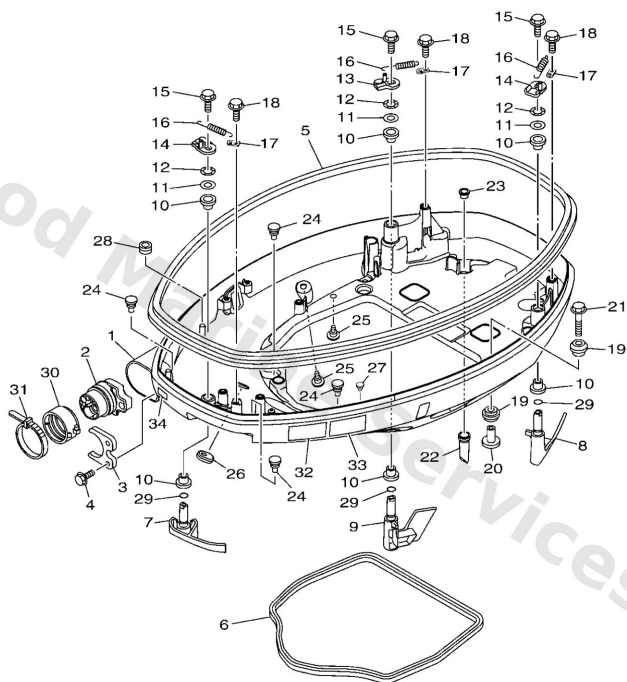
Ref	Part	
1	67F1132501 Anode	Buy now
2	6E51132500 Anode	Buy now
3	68T1132500 Anode	Buy now
5	6DA1241101 Thermostat	Buy now
7	9043014M09 Gasket	Buy now
8	69J1344004 Element assembly, oil cleaner	Buy now
9	6CB2450101 Filter, fuel	Buy now
10	6CB1301600 O-ring	Buy now
11	63P1391500 Filter	Buy now
12	6CB1498400 Gasket, float chamber	Buy now
13	6P32456302 Element, filter (with tag)	Buy now
14	6P32456400 Gasket	Buy now
15	65W4525100 Anode L(20.3")	Buy now
15	6AW4525100 Anode X(25.3")	Buy now
16	9043008003 Gasket	Buy now

Scheduled Service Parts



Ref	Part	
17	6CE4537300 Anode L(20.3")	Buy now
17	6J94537101 Tab-trim X(25.3")	Buy now
18	9470200400 Plug, spark (lfr6a-11)	Buy now
19	61AW0078A4 Water pump repair kit	Buy now

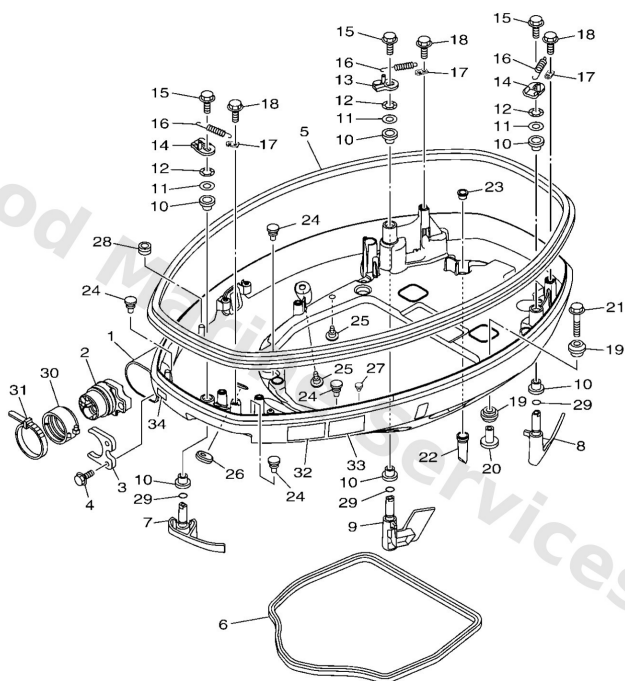
Bottom Cowling 1




6EH9100-V230

Ref	Part	
1	6DA42710008D Bottom cowling assembly	Buy now
2	6DA4272503 Grommet	Buy now
3	6CB4276100 Stopper	Buy now
4	95D9506014 Bolt, flange deep recess	Buy now
5	6DA4261500 Seal	Buy now
6	63P4271601 Rubber seal 1	Buy now
7	6DA42815018D Lever, clamp	Buy now
8	6DA42816028D Lever, clamp	Buy now
9	6DA42817028D Lever, clamp	Buy now
10	9038615M73 Bush(6I2)	Buy now
11	90201156J2 Washer, plate(j41)	Buy now
12	9020615M18 Washer, wave(6I2)	Buy now
13	6CB4281800 Lever, clamp	Buy now
14	6CB4281900 Lever, clamp	Buy now
15	95D9508012 Bolt, flange deep recess	Buy now

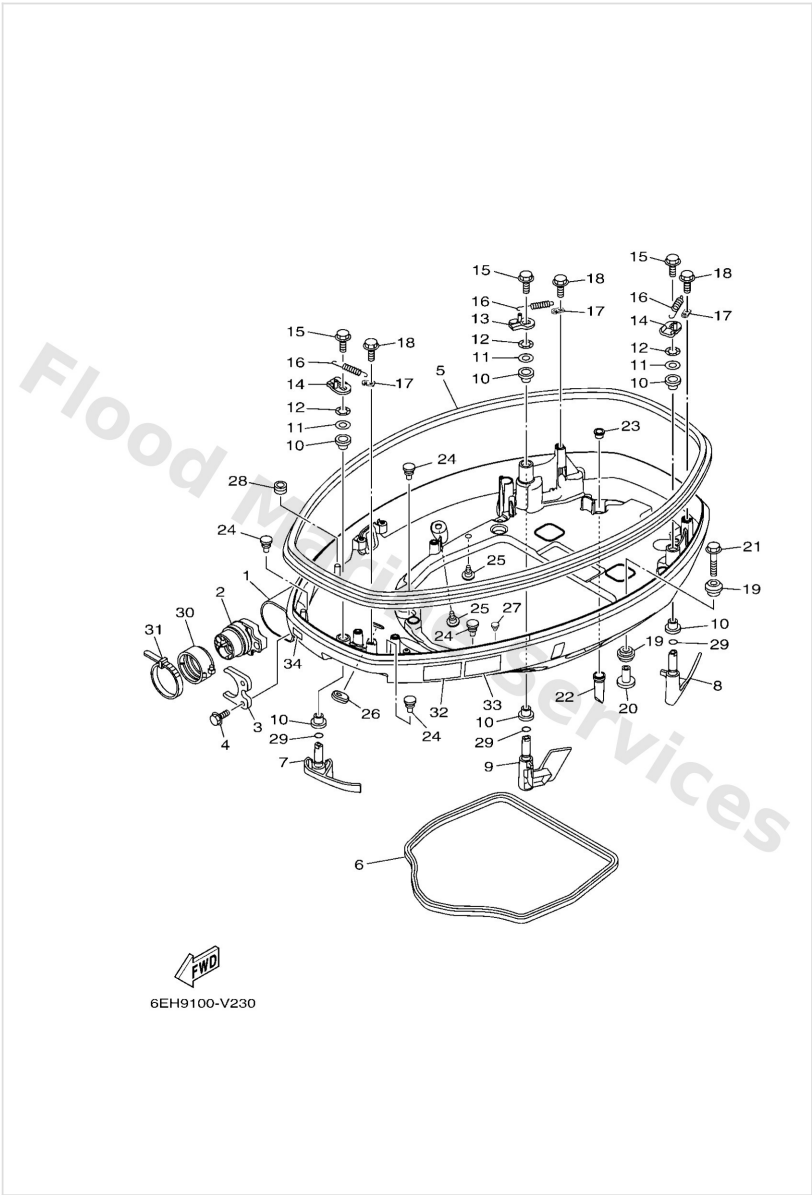
Bottom Cowling 1




6EH9100-V230

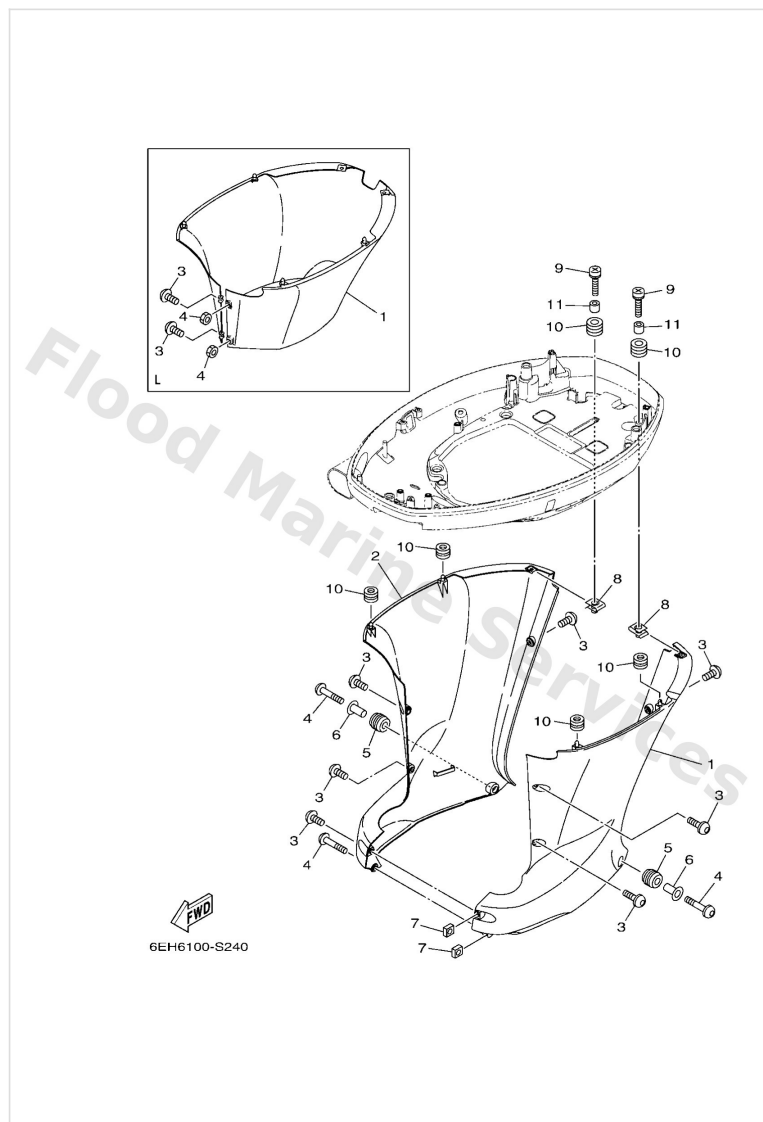
Ref	Part	
16	9050622001 Spring, tension	Buy now
17	66T4314400 Hook, spring	Buy now
18	95D9506012 Bolt, flange deep recess	Buy now
19	9048022M81 Grommet	Buy now
20	9038708M37 Coller (6e5)	Buy now
21	9011908187 Bolt, with washer	Buy now
22	6DA4271701 Rubber, seal 2	Buy now
23	6DA4238400 Seal, cap	Buy now
24	6H44274801 Grommet	Buy now
25	6P24439100 Nipple, hose	Buy now
26	61A4272701 Grommet	Buy now
27	9026907003 Rivet	Buy now
28	9048013163 Grommet (1e5)	Buy now
29	9321013M63 O-ring (6g8)	Buy now
30	68F4275300 Fastner AP	Buy now

Bottom Cowling 1



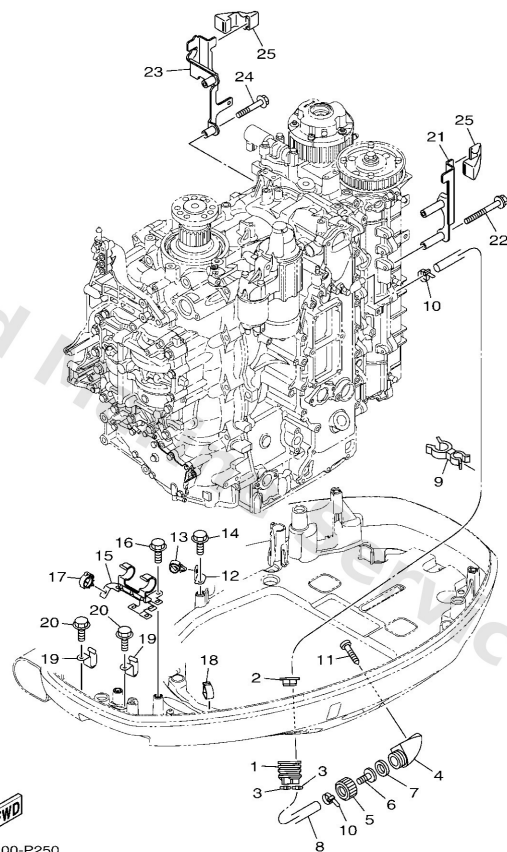
Ref	Part	
31	9046420258 Clamp AP	Buy now
32	6EE4279440 Label, warning (general)	Buy now
33	6EE4279450 Label, warning (general)	Buy now
34	6AH8199600 Mark	Buy now

Bottom Cowling 2



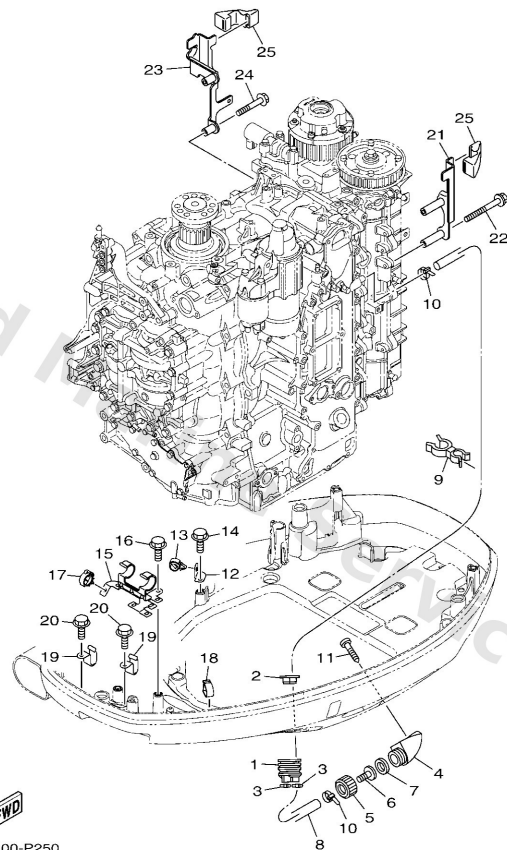
Ref	Part	
1	6DA4274001 Apron complete 1 X(25.3")	Buy now
1	6DA42741118D Apron L(20.3")	Buy now
2	6DA4277001 Apron complete 2 X(25.3")	Buy now
3	9011106144 Bolt,hex. socket button X(25.3")	Buy now
3	9015906M28 Screw, with washer L(20.3")	Buy now
4	9011106142 Bolt,hex. socket button X(25.3")	Buy now
4	9538006600 Nut(661) L(20.3")	Buy now
5	9048016009 Grommet X(25.3")	Buy now
6	9038707028 Collar X(25.3")	Buy now
7	9017306001 Nut, square X(25.3")	Buy now
8	90183061A8 Nut, spring	Buy now
9	9015906053 Screw, with washer	Buy now
10	9048013M24 Grommet (6e9)	Buy now
11	9038706M43 Coller (6e9)	Buy now

Bottom Cowling 3



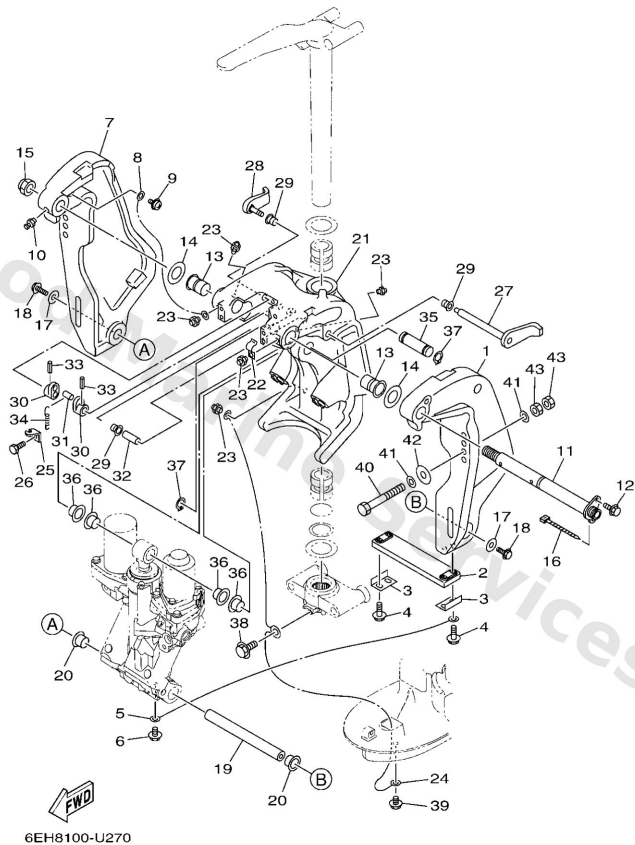
Ref	Part	
1	6H14272622 Grommet	Buy now
2	6BG4238400 Seal, cap	Buy now
3	9046511M10 Clamp	Buy now
4	6AW1257200 Adapter	Buy now
5	6R31258100 Joint, hose 1	Buy now
6	6AW1258200 Joint, hose 2	Buy now
7	6R31258300 Gasket, hose joint	Buy now
8	6DA4254100 Pipe 1	Buy now
9	9046421256 Clamp	Buy now
11	9778060520 Screw, tapping(6k8)	Buy now
12	63P4275600 Stay, clamp	Buy now
13	9046413249 Clamp	Buy now
14	95D9506012 Bolt, flange deep recess	Buy now
15	6DA8366G00 Bracket 3	Buy now
17	9046418246 Clamp(4tr)	Buy now

Bottom Cowling 3



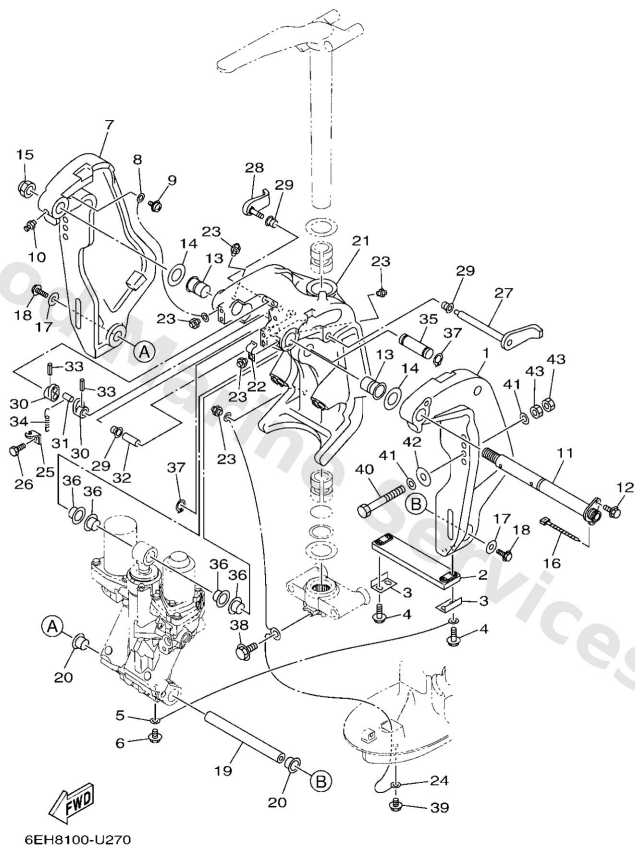
Ref	Part	
18	9046418004 Clamp	Buy now
19	9046212013 Clamp	Buy now
21	6DA1199800 Bracket 1	Buy now
22	95D9506065 Bolt, flange deep recess	Buy now
23	6DA1199900 Bracket 2	Buy now
24	95D9506040 Bolt, flange deep recess	Buy now
25	6CB4266202 Damper	Buy now

Bracket 1



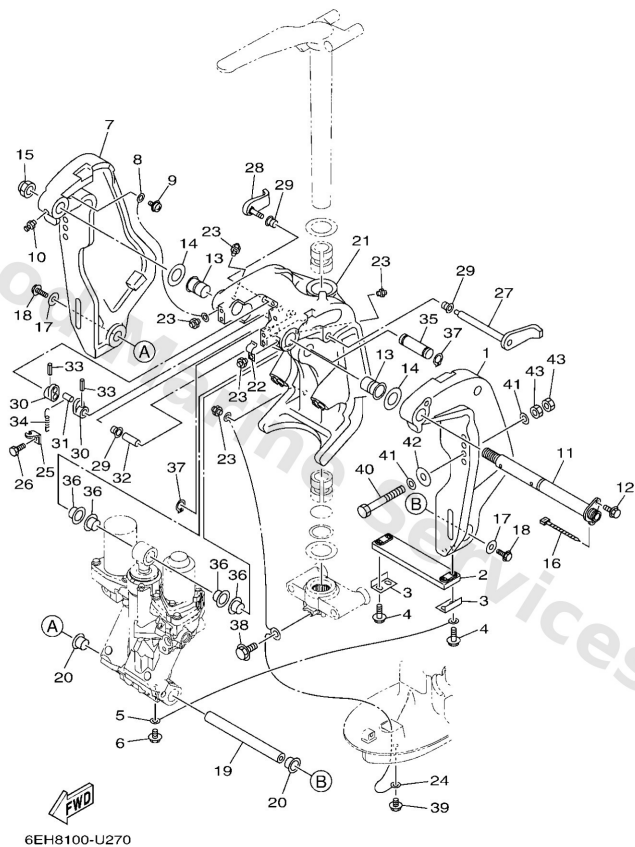
Ref	Part	
1	64E43111028D Bracket, clamp	Buy now
2	6AW4525100 Anode	Buy now
3	6G54452600 Plate	Buy now
4	97E9506530 Bolt, hexagon w/w deep recess	Buy now
5	6E58214800 Wire, lead 5	Buy now
6	97E9506510 Bolt, hexagon w/w deep recess	Buy now
7	64E43112028D Bracket, clamp	Buy now
9	9798506212 Screw, with washer(6h3)	Buy now
10	9370006002 Nipple, grease	Buy now
11	64E4313130 Bolt, clamp bracket	Buy now
12	97E9508520 Bolt, hexagon w/w deep recess	Buy now
13	9038625M31 Bushing (6e5)	Buy now
14	9020126M59 Washer, plate (6e5)	Buy now
15	9018522M11 Nut, self-locking	Buy now
16	9046511M10 Clamp	Buy now

Bracket 1



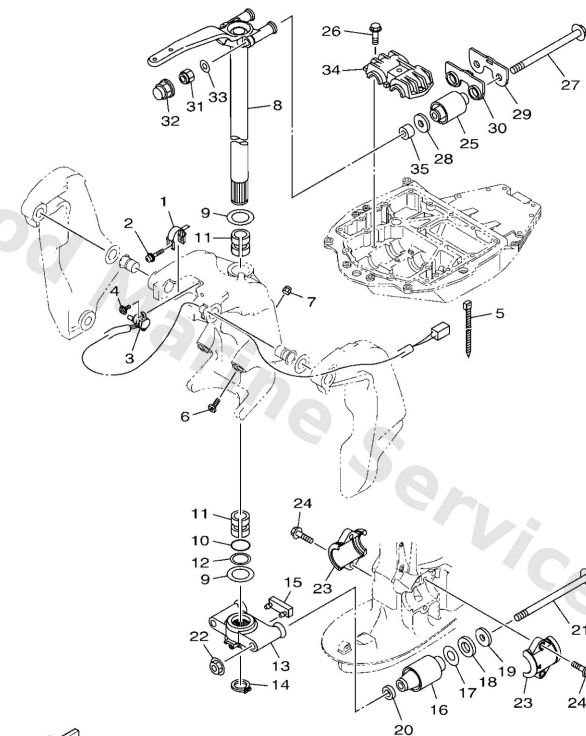
Ref	Part	
17	9020110060 Washer, plate	Buy now
18	9011910054 Bolt, with washer	Buy now
19	6BC4381800 Pin, lower shock mount	Buy now
20	9038622M98 Bush(61u)	Buy now
21	64E43311208D Bracket, swivel	Buy now
22	9046508M63 Clamp(61u)	Buy now
24	6DA8214900 Wire, lead 3	Buy now
25	6G54314400 Hook, spring	Buy now
26	97D9506010 Bolt, hexagon deep recess	Buy now
27	6G54318102 Lever, tilt stop 1	Buy now
28	6G54318502 Lever, tilt stop 2	Buy now
29	9038610M16 Bushing (688)	Buy now
30	6G54314800 Collar, distance	Buy now
31	9024906M19 Pin(6e5)	Buy now
32	9038710M05 Collar(6e5)	Buy now

Bracket 1



Ref	Part	
33	9169030020 Pin, spring (6h4)	Buy now
34	9050616003 Spring, tension	Buy now
35	64E4312610 Pin, upper shock mount	Buy now
37	9341022M11 Circlip(61u)	Buy now
38	95D9506010 Bolt, flange deep recess	Buy now
40	9010112065 Bolt (l:130mm) UR	Buy now
40	9010112066 Bolt (l:150mm) UR	Buy now
41	9020113M01 Washer, plate(6e5)	Buy now
42	9020112426 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

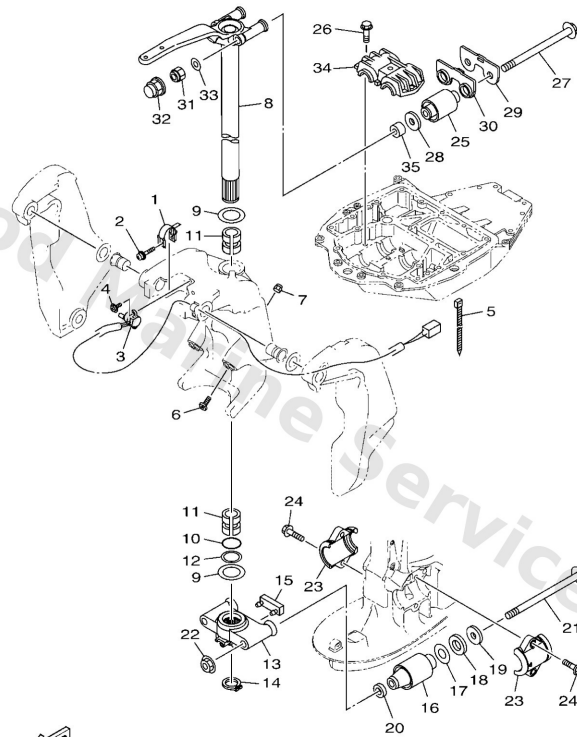
Bracket 2



6EHA100-W280

Ref	Part	
1	64E4313911 Cam, trim sender	Buy now
2	9015905059 Screw, with washer	Buy now
3	67H8367202 Trim sender	Buy now
4	9798506216 Screw, with washer(6h2)	Buy now
5	9046511M10 Clamp	Buy now
6	61A4337600 Bolt, thrust receiver	Buy now
7	9578010300 Nut, nylon (6e5)	Buy now
8	6DA42510008D Steering bracket assembly	Buy now
9	9020138M60 Washer, plate (6e5)	Buy now
10	9321037MH7 O-ring(61u)	Buy now
11	9038638M32 Bush(6e5)	Buy now
12	9020240M47 Washer, plate(61a)	Buy now
13	6DA4455100CA Housing, lower mount rubber 1	Buy now
14	9341037M04 Circlip (6e5)	Buy now
15	6DA4457500 Damper, lower mount rubber	Buy now

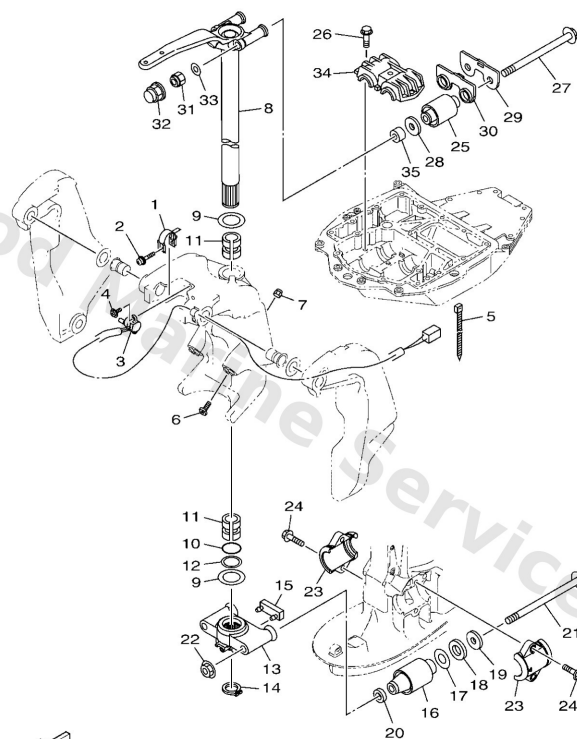
Bracket 2



6EHA100-W280

Ref	Part	
16	60X4455500 Mount damper, lower side	Buy now
17	9020135008 Washer, plate	Buy now
18	9020232M19 Washer, plate (6e5)	Buy now
19	9020116M55 Washer, plate (6e5)	Buy now
20	9020115M58 Washer, plate (6e5)	Buy now
21	9010514012 Bolt, flange	Buy now
22	9560414200 Nut, self-locking(4tr)	Buy now
23	6DA4455200CA Housing, lower mount rubber 2	Buy now
24	9011910058 Bolt, with washer	Buy now
25	6DA4451400 Mount damper, upper side	Buy now
26	9011910024 Bolt, with washer	Buy now
27	9010514009 Bolt, flange	Buy now
28	9020116M01 Washer, plate(61a)	Buy now
29	6DA4452600 Plate	Buy now
30	6DA4453200 Stopper, upper mount	Buy now

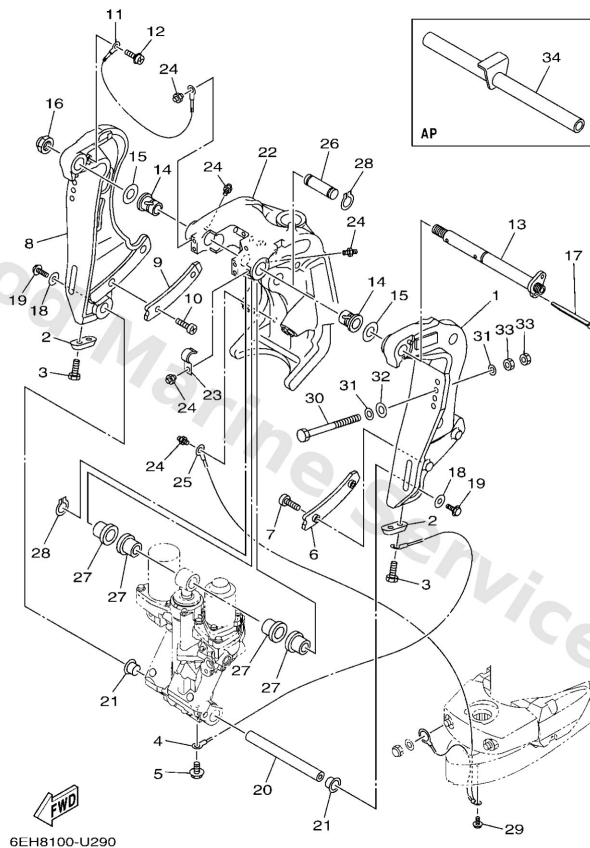
Bracket 2



6EHA100-W280

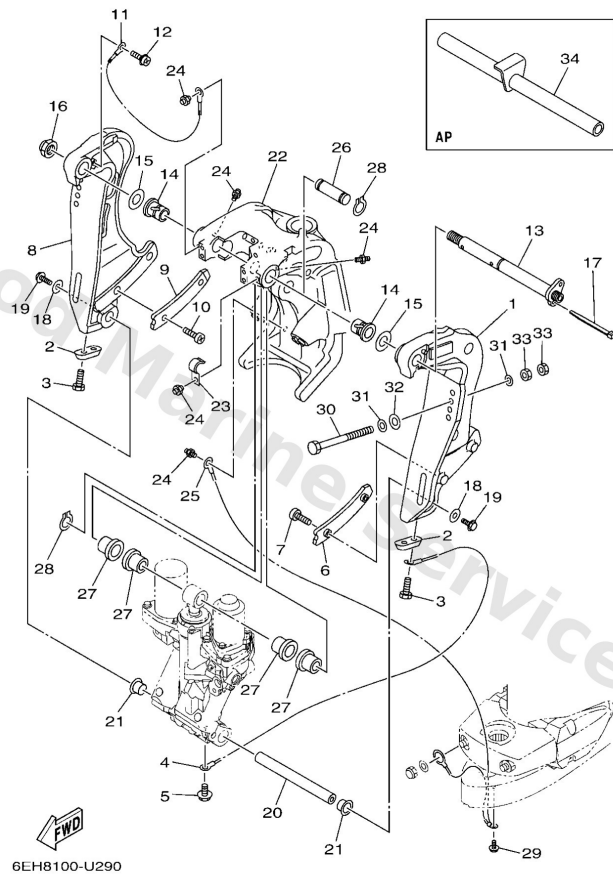
Ref	Part	
31	9018514M00 Nut, self-locking(61a)	Buy now
32	6DA4419400 Cap	Buy now
33	9299514600 Washer (6e5)	Buy now
34	63P4451100 Cover, upper mount	Buy now
35	9038714004 Collar	Buy now

Bracket 3



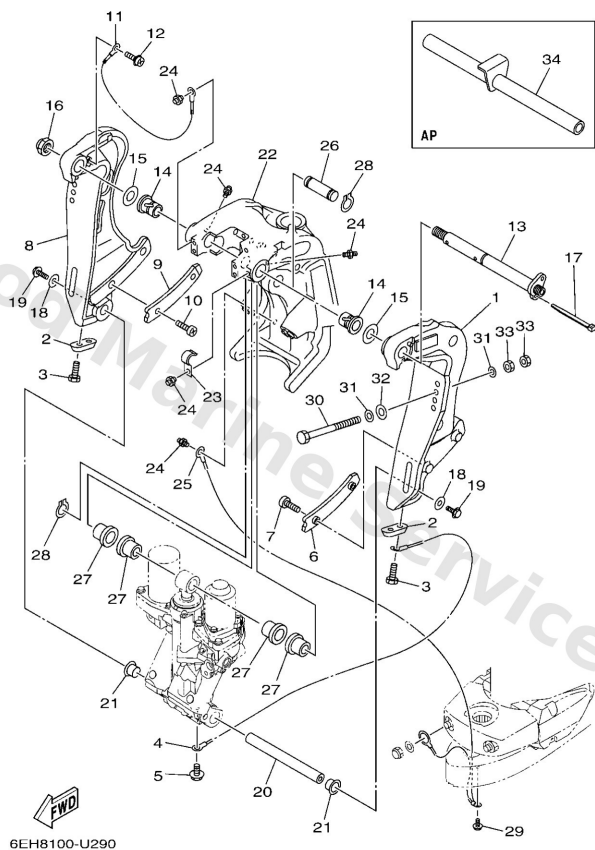
Ref	Part	
1	6CB43111108D Bracket, clamp 1	Buy now
2	65W4525100 Anode	Buy now
3	9010106020 Bolt	Buy now
4	6E58214800 Wire, lead 5	Buy now
5	97E9506510 Bolt, hexagon w/w deep recess	Buy now
6	61A4313201 Washer, friction	Buy now
7	9788506010 Screw pan head	Buy now
8	6CB43112108D Bracket, clamp 2	Buy now
9	61A4313301 Washer, friction	Buy now
12	9798506212 Screw, with washer(6h3)	Buy now
13	64E4313130 Bolt, clamp bracket	Buy now
14	9038625M31 Bushing (6e5)	Buy now
15	9020126M59 Washer, plate (6e5)	Buy now
16	9018522M11 Nut, self-locking	Buy now
17	9046511M10 Clamp	Buy now

Bracket 3



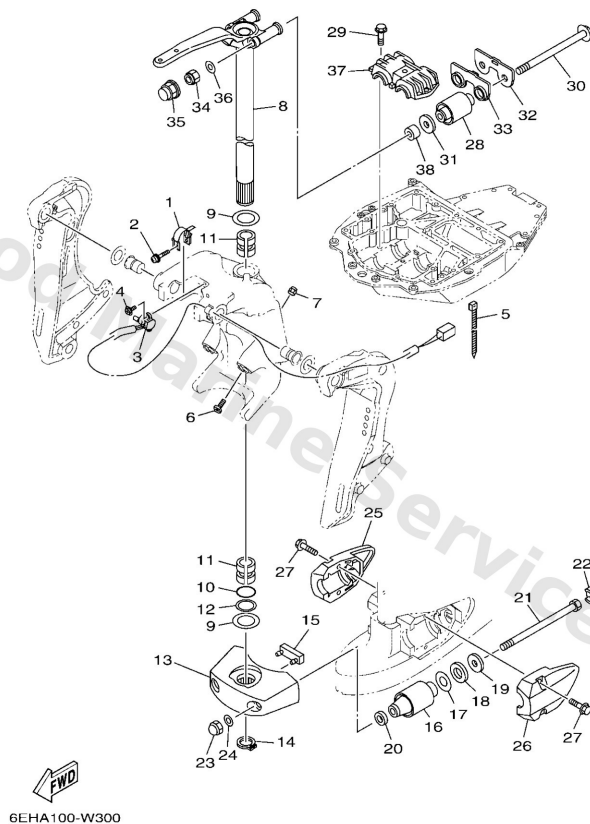
Ref	Part	
18	9020110060 Washer, plate	Buy now
19	9011910054 Bolt, with washer	Buy now
20	6BC4381800 Pin, lower shock mount	Buy now
21	9038622M98 Bush(61u)	Buy now
22	64E43311108D Bracket, swivel	Buy now
23	9046508M63 Clamp(61u)	Buy now
24	9370006002 Nipple, grease	Buy now
25	66K8214900 Wire, lead 3	Buy now
26	64E4312610 Pin, upper shock mount	Buy now
28	9341022M11 Circlip(61u)	Buy now
29	95D9506010 Bolt, flange deep recess	Buy now
30	9010112065 Bolt (l:130mm) UR	Buy now
30	9010112066 Bolt (l:150mm) UR	Buy now
31	9020113M01 Washer, plate(6e5)	Buy now
32	9020112426 Washe, plate(663)	Buy now

Bracket 3



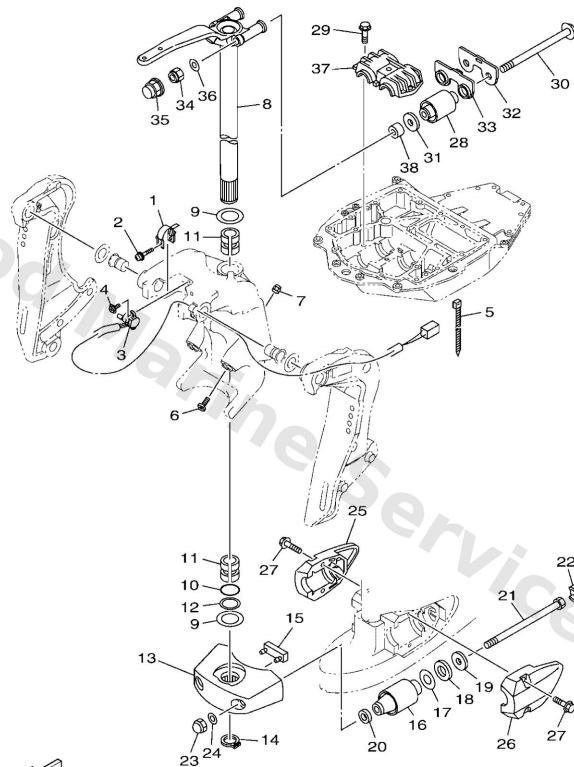
Ref	Part	
33	9538012600 Nut (707)	Buy now
34	6CB4361100 Shaft, tilt lock AP	Buy now

Bracket 4



Ref	Part	
1	64E4313911 Cam, trim sender	Buy now
2	9015905059 Screw, with washer	Buy now
3	67H8367202 Trim sender	Buy now
4	9798506216 Screw, with washer(6h2)	Buy now
5	9046511M10 Clamp	Buy now
6	61A4337600 Bolt, thrust receiver	Buy now
7	9578010300 Nut, nylon (6e5)	Buy now
8	6DA42510108D Steering bracket assembly	Buy now
9	9020138M60 Washer, plate (6e5)	Buy now
10	9321037MH7 O-ring(61u)	Buy now
11	9038638M32 Bush(6e5)	Buy now
12	9020240M47 Washer, plate(61a)	Buy now
13	68V44551008D Housing, lower mount rubber	Buy now
14	9341037M04 Circlip (6e5)	Buy now
15	61A4457501 Damper, lower mount rubber	Buy now

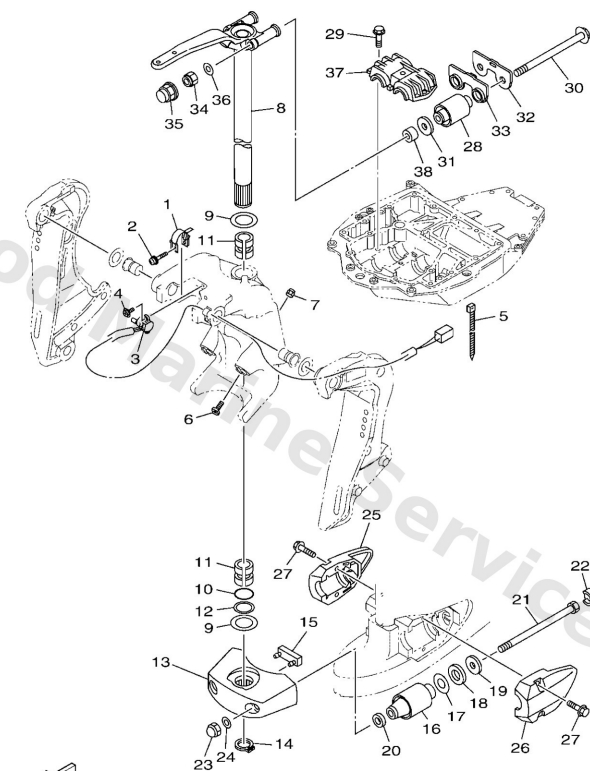
Bracket 4



FWD
6EHA100-W300

Ref	Part	
16	60V4455500 Mount damper, lower side	Buy now
17	9020135008 Washer, plate	Buy now
18	9020232M19 Washer, plate (6e5)	Buy now
19	9020116M55 Washer, plate (6e5)	Buy now
20	9020115M58 Washer, plate (6e5)	Buy now
21	9010114005 Bolt	Buy now
22	69J4453300 Damper, upper mount rubber	Buy now
23	9017614002 Nut, crown	Buy now
24	9299514600 Washer (6e5)	Buy now
25	63P44553008D Cover, lower mount	Buy now
26	63P44556008D Cover, lower mount 2	Buy now
27	9011910058 Bolt, with washer	Buy now
28	6DA4451400 Mount damper, upper side	Buy now
29	9011910024 Bolt, with washer	Buy now
30	9010514009 Bolt, flange	Buy now

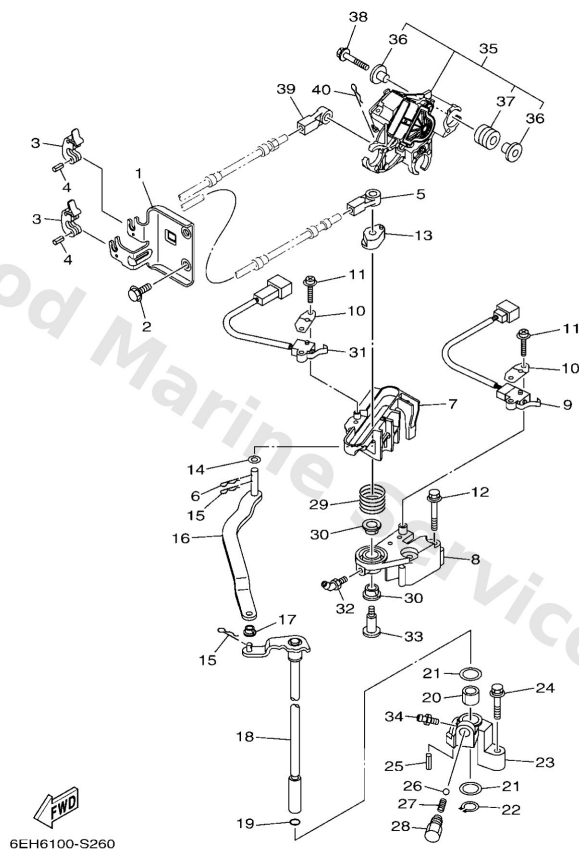
Bracket 4



FWD
6EHA100-W300

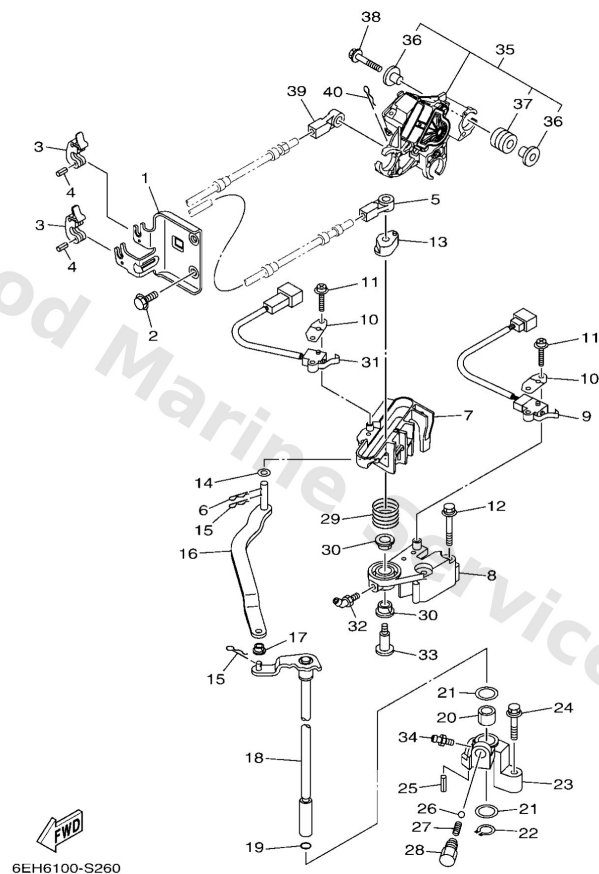
Ref	Part	
31	9020116M01 Washer, plate(61a)	Buy now
32	6DA4452600 Plate	Buy now
33	6DA4453200 Stopper, upper mount	Buy now
34	9018514M00 Nut, self-locking(61a)	Buy now
35	6DA4419400 Cap	Buy now
37	63P4451100 Cover, upper mount	Buy now
38	9038714004 Collar	Buy now

Control



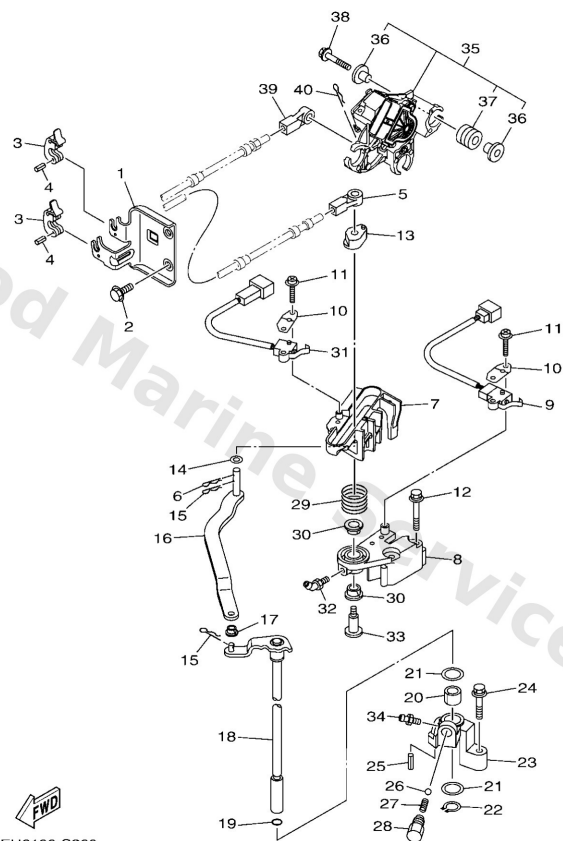
Ref	Part	
1	6DA4853100 Bracket, remote control 1	Buy now
2	95D9508020 Bolt, flange deep recess	Buy now
3	6E54853800 Clamp, cable	Buy now
4	9169030010 Pin, spring (663)	Buy now
5	6E54834400 Cable end, remote control	Buy now
6	9046818008 Clip 620436610000	Buy now
7	6DA4417600 Bracket	Buy now
8	63P4411701 Bracket	Buy now
9	69J8259F00 Switch assembly	Buy now
10	61A8258801 Plate	Buy now
11	9798504116 Screw, with washer(61b)	Buy now
12	97E9506550 Bolt, hexagon w/w deep recess	Buy now
13	63P4412200 Bushing, shift rod lever	Buy now
14	9020208M20 Washer, plate (6e5)	Buy now
16	6DA4412100 Lever, shift rod	Buy now

Control



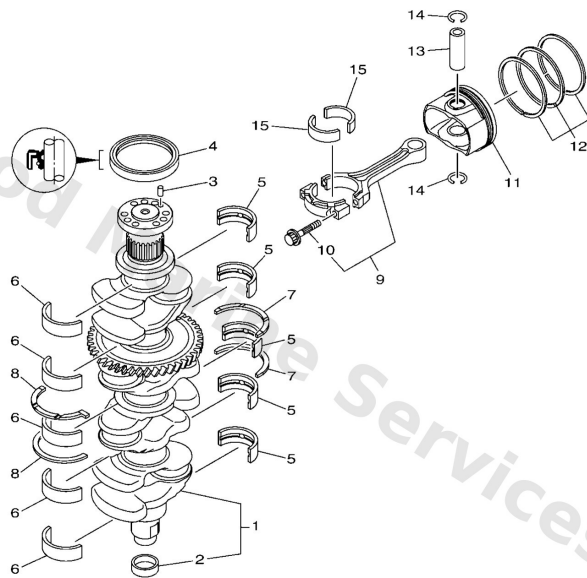
Ref	Part	
17	9038606M12 Bushing (688)	Buy now
18	6DA4412002 Handle gear shift assembly X(25.3")	Buy now
18	6DA4412012 Handle gear shift assembly L(20.3")	Buy now
19	9321009165 O-ring	Buy now
20	9038616M66 Bush(6e5)	Buy now
21	9020216061 Washer, plate(663)	Buy now
22	9341016006 Circlip	Buy now
23	63P4411800 Bracket	Buy now
24	97E7506535 Bolt, hexagon w/w deep recess	Buy now
26	9350104M02 Ball (697)	Buy now
27	9050112082 Spring 6484411600	Buy now
28	6484271500 Bushing 2	Buy now
29	9050820M31 Spring, torsion(61a)	Buy now
30	9038612069 Bush(666)	Buy now
31	60V8259F01 Switch assembly	Buy now

Control



Ref	Part	
32	9370006M01 Nipple, grease(61a)	Buy now
33	9010908019 Bolt	Buy now
34	9370006M03 Nipple, grease(6a1)	Buy now
35	6DA8A41002 Sensor unit	Buy now
36	69J1371600 Collar	Buy now
37	6CB1359300 Damper	Buy now
38	9011906297 Bolt, with washer	Buy now

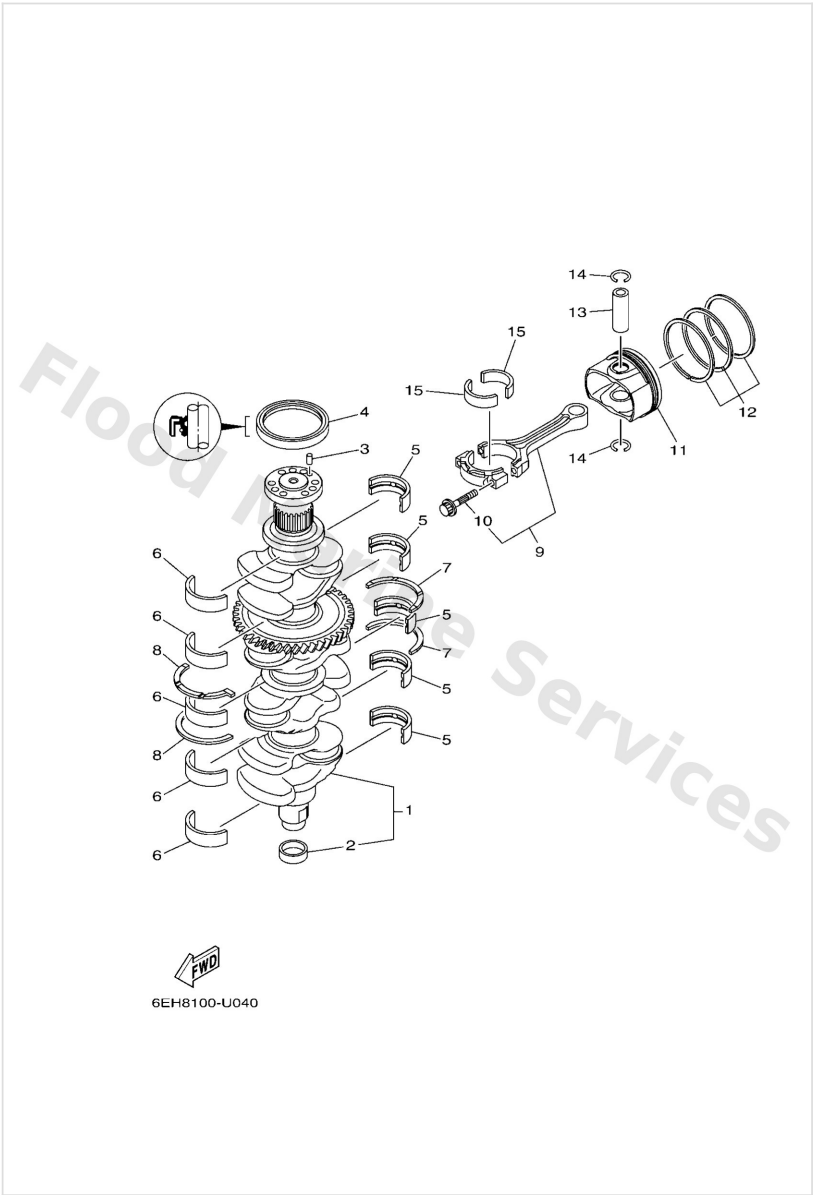
Crankshaft & Piston



6EH8100-U040

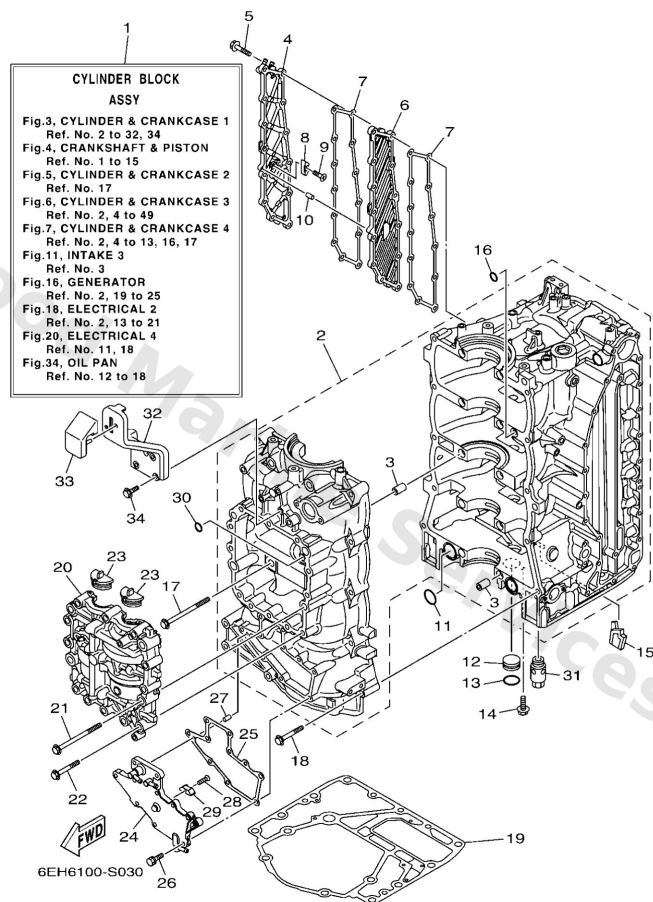
Ref	Part	
1	6DA1141000 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9310285008 Oil seal	Buy now
5	6DA1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
5	6DA1141610 Plane bearing, crankshaft 1 UR GREEN	Buy now
5	6DA1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
6	6DA1141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
6	6DA1141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
6	6DA1141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
7	6DA1142600 Bearing, thrust 1	Buy now
8	6DA1142700 Bearing, thrust 2	Buy now
9	6CBW116510 Connecting rod assembly	Buy now
10	63P1165410 Bolt, connecting rod	Buy now
11	6DA116312094 Piston (std)	Buy now

Crankshaft & Piston



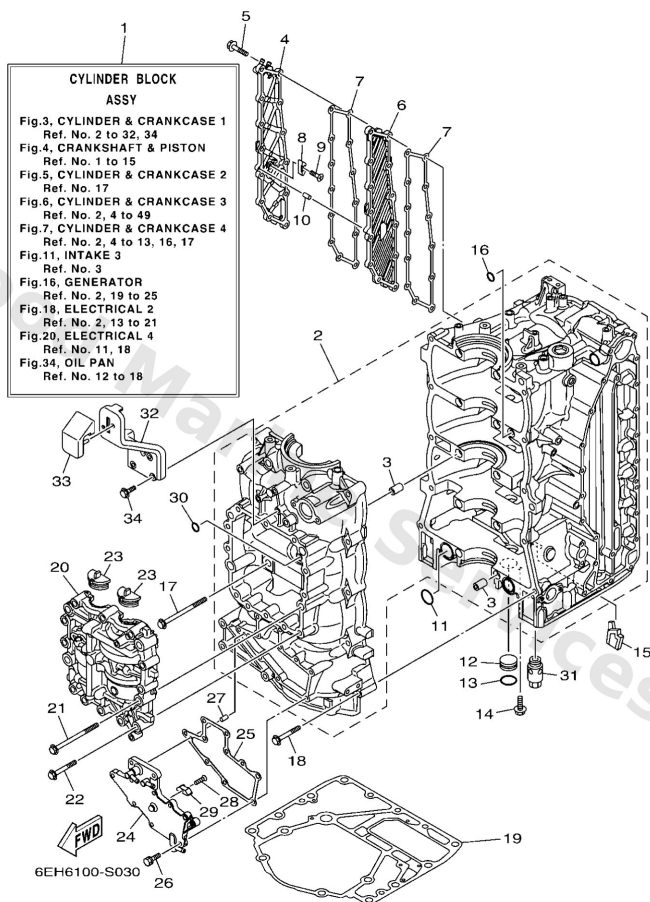
Ref	Part	
12	6CB1160300 Piston ring set (std)	Buy now
13	6CB1163300 Pin, piston	Buy now
14	K0FA323300 Ring, hole snap	Buy now
15	6JD1165600 Plane bearing, connecting rod UR BLACK	Buy now
15	6JD1165610 Plane bearing, connecting rod UR PINK	Buy now
15	6JD1165620 Plane bearing, connecting rod UR RED	Buy now

Cylinder & Crankcase 1



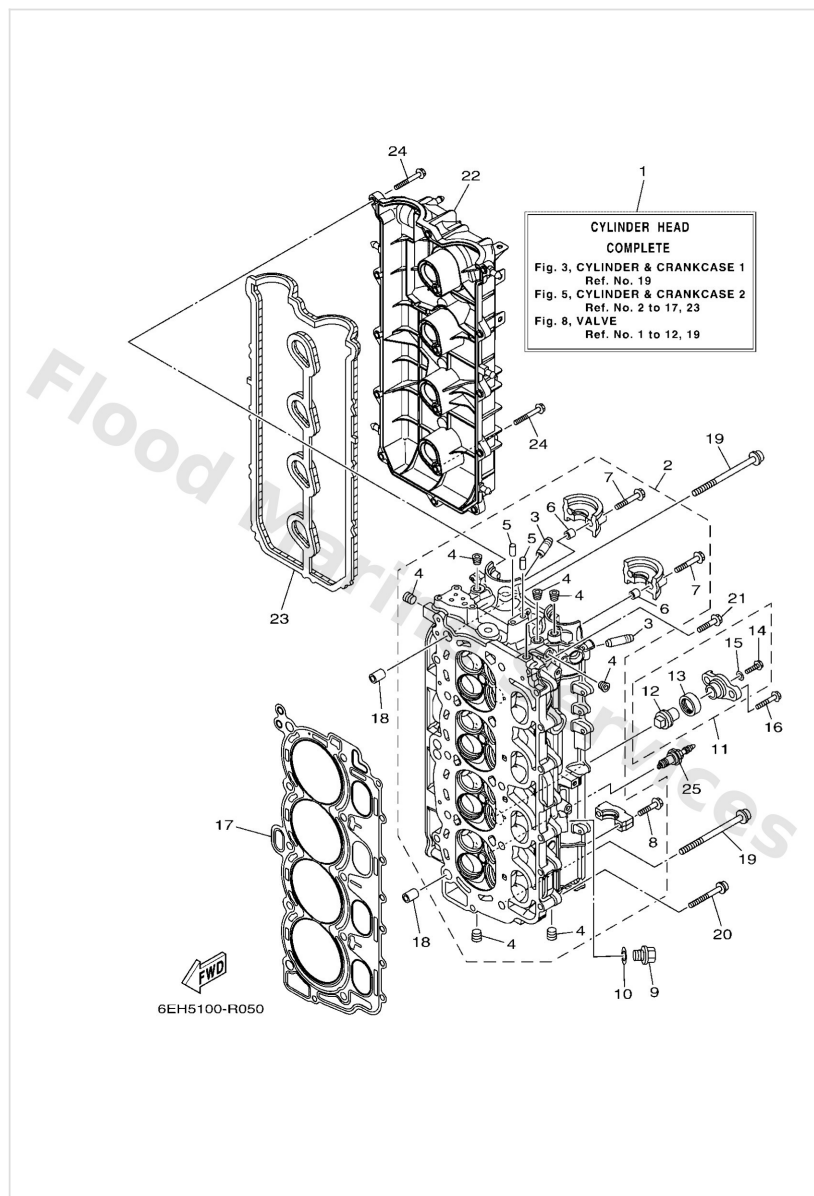
Ref	Part	
1	6DAW009B139S Cylinder block assembly	Buy now
2	6DA15109019S Crankcase assembly	Buy now
3	9181418002 Pin, dowel	Buy now
4	6DA15414009S Cover, air cleaner	Buy now
5	9010506028 Bolt, washer based	Buy now
6	6DA15423009S Cover 2	Buy now
7	6DA1535301 Gasket, drain	Buy now
8	6E51132500 Anode	Buy now
9	9878004016 Screw, flat head(ga5)	Buy now
10	9169040010 Pin, spring	Buy now
11	9321025552 O-ring (22f)	Buy now
12	9033825004 Plug	Buy now
13	9321025647 O-ring (7or)	Buy now
14	9011906276 Bolt, with washer	Buy now
15	6DA1466401 Grommet, water shut	Buy now

Cylinder & Crankcase 1



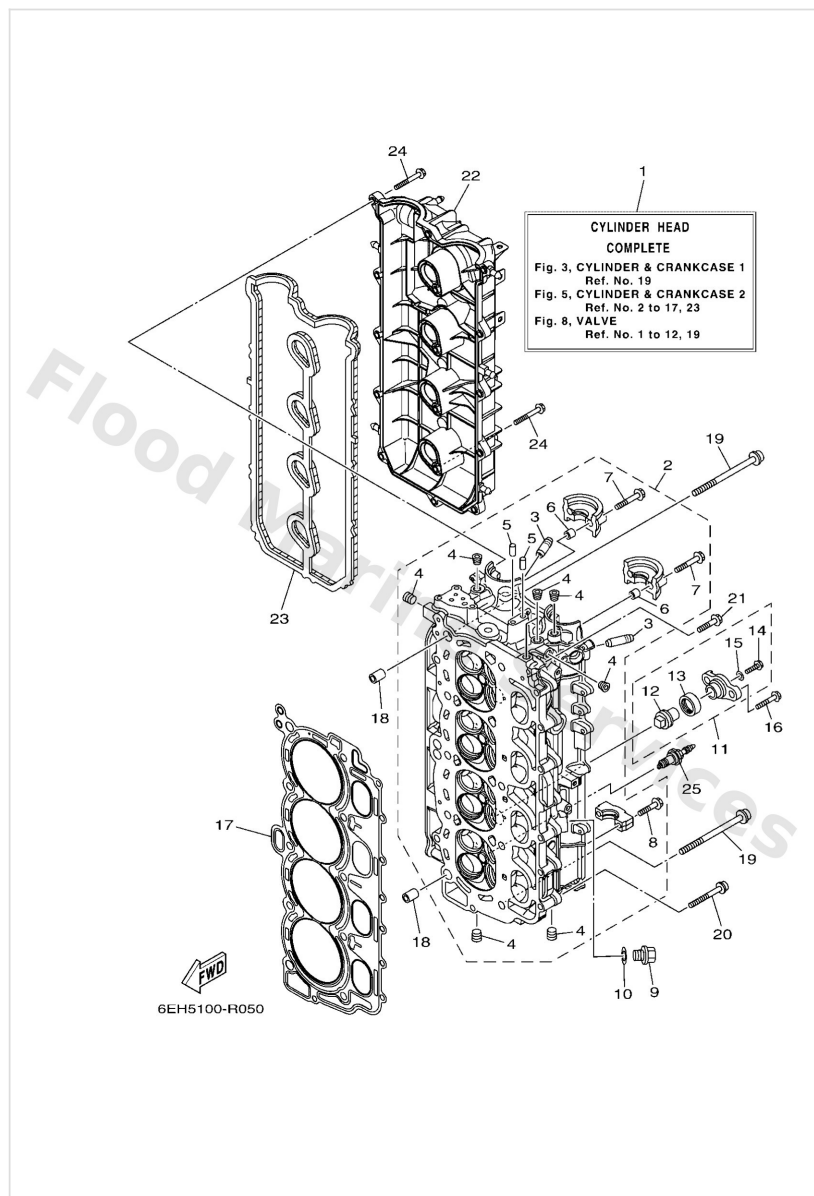
Ref	Part	
16	9321012648 O-ring (7or)	Buy now
17	9010510406 Bolt, flange	Buy now
18	9011908M66 Bolt, with washer	Buy now
19	63P1135103 Gasket, cylinder	Buy now
20	6DA1150000 Balancer assembly	Buy now
22	9010508175 Bolt, flange	Buy now
23	63P1151200 Seal, crank cover	Buy now
24	6DA15411009S Cover, crankcase 1	Buy now
25	6DA1545101 Gasket, crankcase cover 1	Buy now
26	9011906MA3 Bolt, with washer	Buy now
30	9321008001 O-ring	Buy now
31	63P1349000 Relief valve assembly	Buy now
32	6DA4274400 Stay	Buy now
33	6DA4266201 Damper	Buy now
34	9010506196 Bolt, flange	Buy now

Cylinder & Crankcase 2



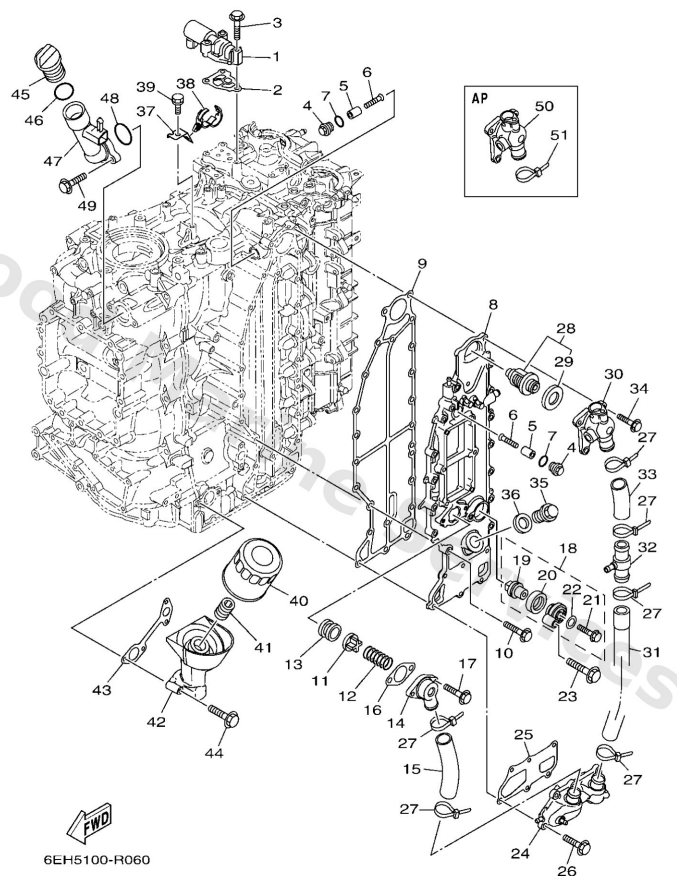
Ref	Part	
1	6DAW009A039S Cylinder head complete	Buy now
2	6DA11110029S Cylinder head assembly	Buy now
3	6DA1113310 Guide, valve 1	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907001 Bolt, with washer	Buy now
8	9011907234 Bolt, with washer	Buy now
9	9034014M06 Plug, straight screw(62y)	Buy now
10	9043014115 Gasket (663)	Buy now
11	67F1130101 Anode cover assembly	Buy now
12	67F1132501 Anode	Buy now
13	67F1132801 Grommet, anode	Buy now
14	9010506M07 Bolt (689)	Buy now
15	9043006M03 Gasket (6f5)	Buy now

Cylinder & Crankcase 2



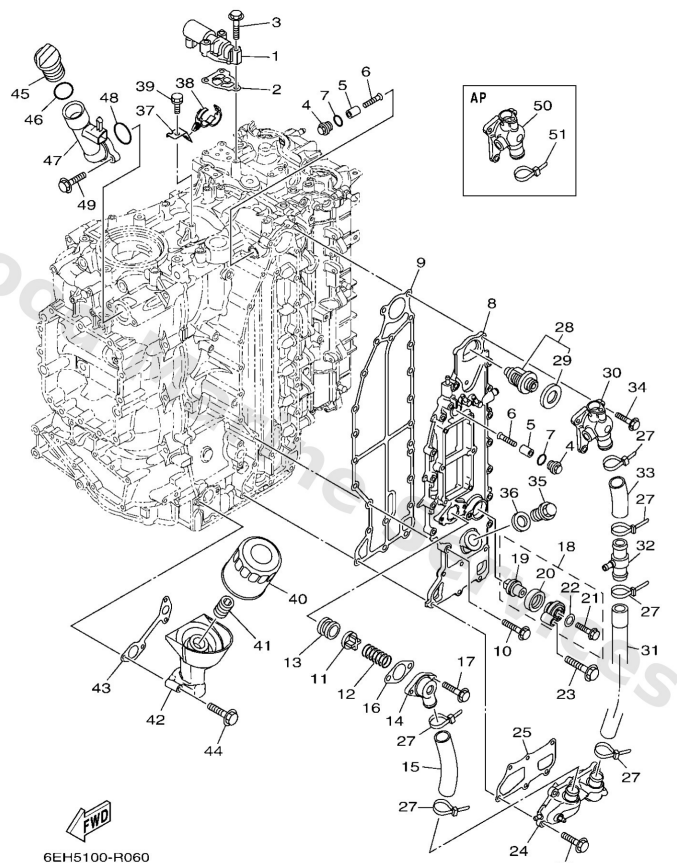
Ref	Part	
16	95D9508025 Bolt, flange deep recess	Buy now
17	6DA1118100 Gasket, cylinder head 1	Buy now
18	9038711005 Collar	Buy now
19	9014911001 Screw	Buy now
20	9010508175 Bolt, flange	Buy now
21	9010506151 Bolt, flange	Buy now
22	6DA1119100 Cover, cylinder head 1	Buy now
23	6DA1119300 Gasket, head cover 1	Buy now
24	95D9506030 Bolt, flange deep recess	Buy now
25	9470200400 Plug, spark (lfr6a-11)	Buy now

Cylinder & Crankcase 3



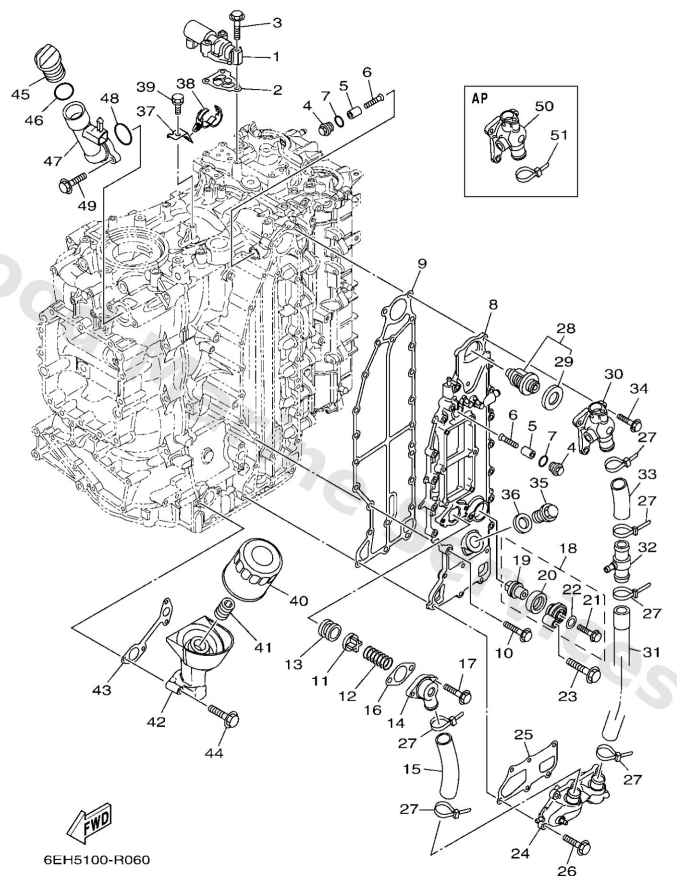
Ref	Part	
1	6CB8612000 Solenoid valve assembly	Buy now
2	6CB1242F00 Gasket, filter	Buy now
3	9010506035 Bolt, flange	Buy now
4	6G811197A0 Plug, blind	Buy now
5	68T1132500 Anode	Buy now
6	9015105M05 Screw, countersunk	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	6DA41113009S Outer cover, exhaust	Buy now
9	6DA4111401 Gasket, exhaust outer cover	Buy now
10	9010506028 Bolt, washer based	Buy now
11	60H1241600 Valve, pressure control	Buy now
12	9050116M11 Spring, compression (688)	Buy now
13	9048020M05 Grommet (688)	Buy now
14	6G51137200 Cover, bypass 2	Buy now
15	6DA1243A00 Hose 1	Buy now

Cylinder & Crankcase 3



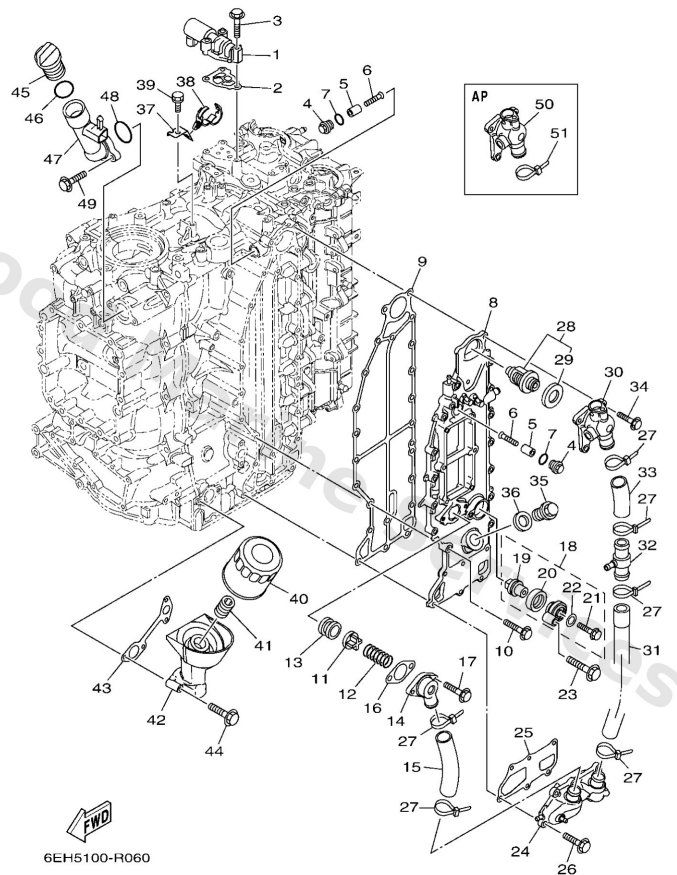
Ref	Part	
16	60V11382A0 Gasket 2	Buy now
17	9011906MA3 Bolt, with washer	Buy now
18	69J1130101 Anode cover assembly	Buy now
19	67F1132501 Anode	Buy now
20	67F1132801 Grommet, anode	Buy now
21	9010506M07 Bolt (689)	Buy now
22	9043006M03 Gasket (6f5)	Buy now
23	97E7508540 Bolt, hexagon w/w deep recess	Buy now
24	6DA12527009S Cover, water by-pass	Buy now
25	6DA1138101 Gasket 1	Buy now
51	9046511M59 Clamp(63m) AP WATER TEMP SENSOR	Buy now
28	6DA1241101 Thermostat	Buy now
29	6AW1241200 Seal, thermostat	Buy now
30	6DA12413A09S Cover, thermostat	Buy now
31	6DA1243E00 Hose 2	Buy now

Cylinder & Crankcase 3



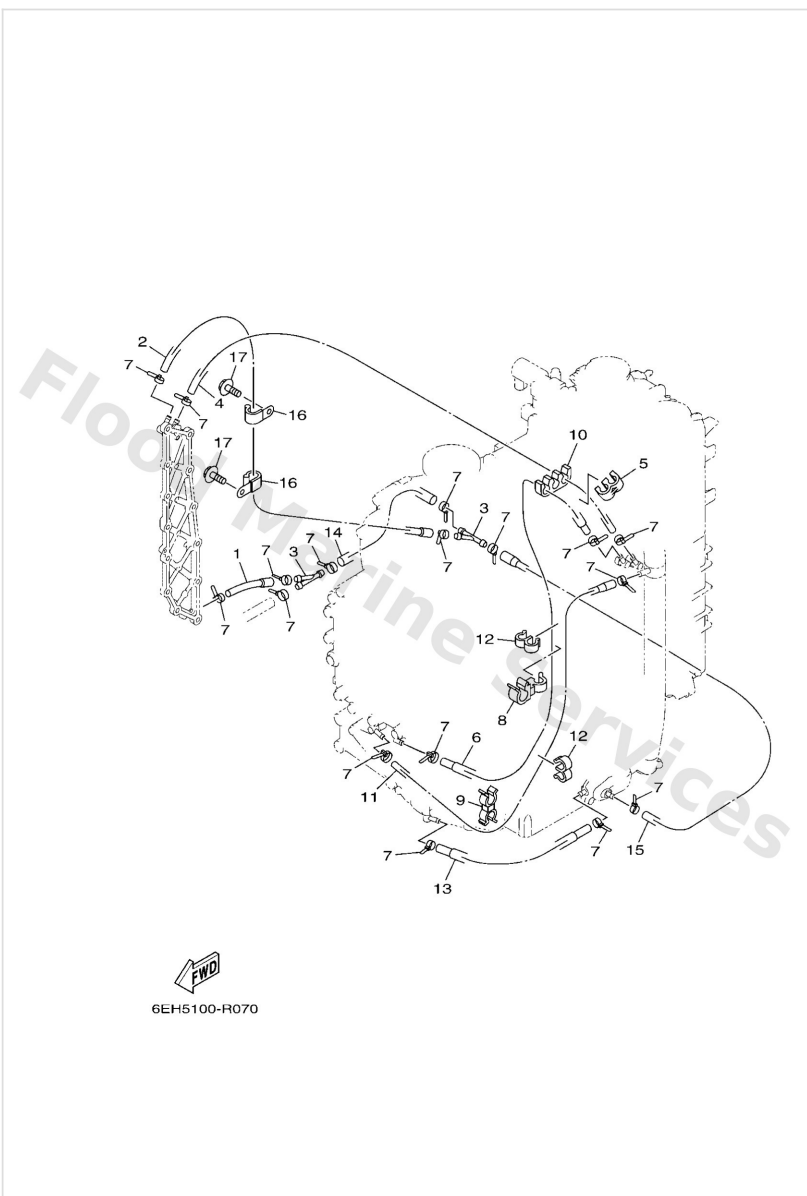
Ref	Part	
32	6CE2437800 Pipe, joint 3	Buy now
33	6DA1244H00 Hose 5	Buy now
35	9034018M09 Plug, straight screw	Buy now
36	90201186F1 Washer, plate (22f)	Buy now
37	6DA1249100 Clamp 1	Buy now
38	9046420181 Clamp(4ap)	Buy now
39	9011906078 Bolt, with washer	Buy now
40	69J1344004 Element assembly, oil cleaner	Buy now
41	6S51285800 Bolt, union	Buy now
42	6DA1344601 Connector	Buy now
43	6DA1347500 Gasket	Buy now
44	9010506151 Bolt, flange	Buy now
45	6G81536300 Plug, oil	Buy now
46	9321024M79 O-ring	Buy now
47	6DA1531900 Joint	Buy now

Cylinder & Crankcase 3



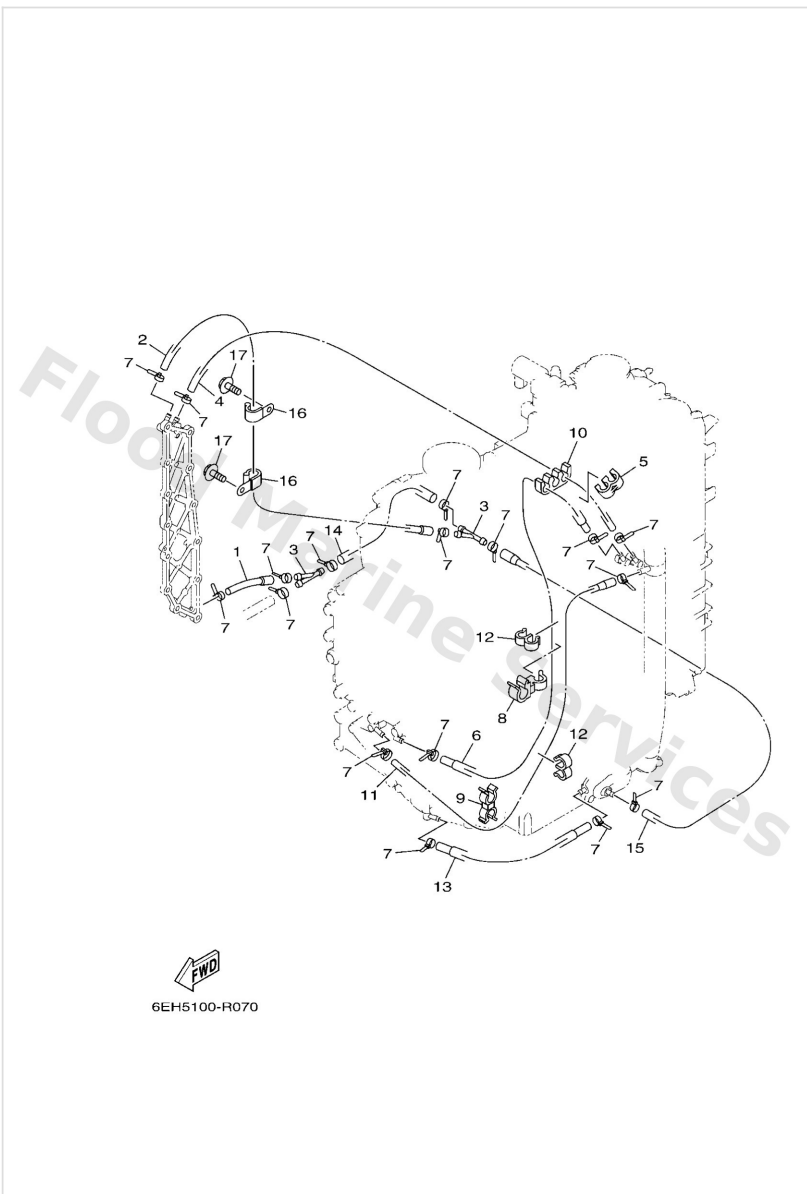
Ref	Part	
48	93210357A3 O-ring	Buy now
49	9010506037 Bolt, flange	Buy now
50	6DA1241BA09S Cover, thermostat 2 AP WATER TEMP SENSOR	Buy now

Cylinder & Crankcase 4



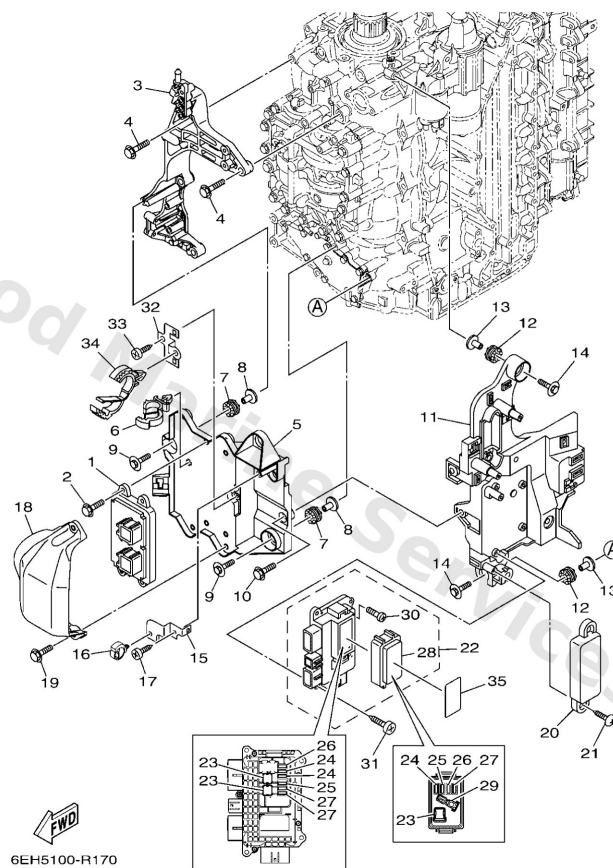
Ref	Part	
1	6DA1257600 Hose 1	Buy now
2	6DA1258900 Hose 6	Buy now
3	6CE2437700 Pipe, joint 2	Buy now
4	9044509008 Hose (I580)	Buy now
5	9046409M21 Clamp(6j8)	Buy now
6	6DA1257800 Hose 3	Buy now
7	9046511M10 Clamp	Buy now
8	9046412010 Clamp	Buy now
9	9046409142 Clamp(3xv)	Buy now
10	9046409020 Clamp	Buy now
11	6DA1257900 Hose 4	Buy now
12	9046409M31 Clamp(6m7)	Buy now
13	6DA1255200 Hose 8	Buy now
14	9044510057 Hose (I170)	Buy now
16	9046508M83 Clamp	Buy now

Cylinder & Crankcase 4



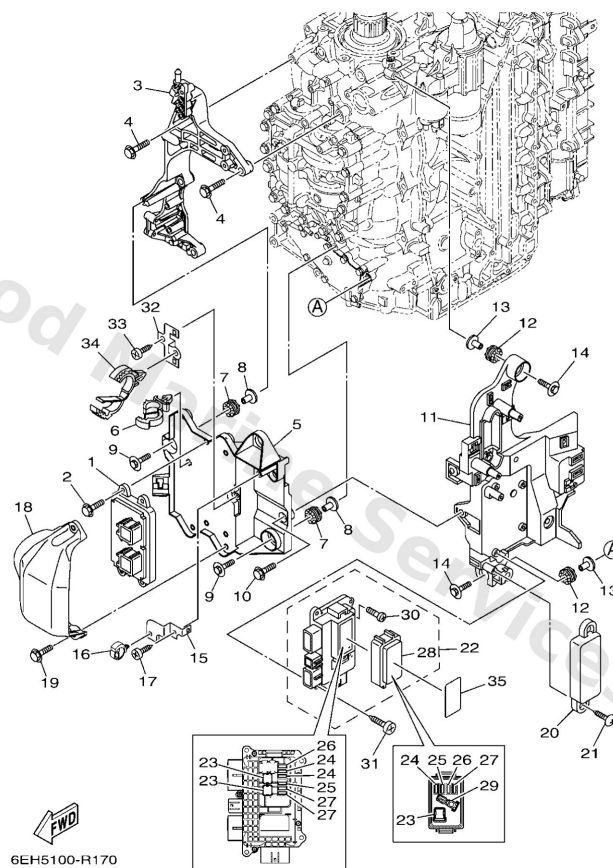
Ref	Part	
17	95D9506012 Bolt, flange deep recess	Buy now

Electrical 1



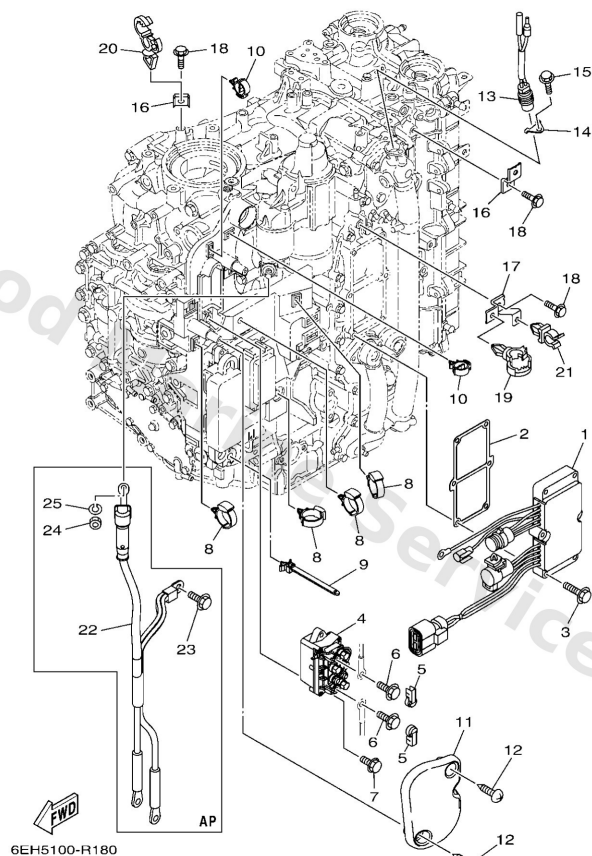
Ref	Part	
1	6EH8591A11 Engine control unit assembly	Buy now
2	95D9506020 Bolt, flange deep recess	Buy now
3	6DA8599100 Bracket, unit	Buy now
4	95D7508035 Bolt, flange deep recess	Buy now
5	6DA8194801 Bracket	Buy now
6	9046412183 Clamp(jn2)	Buy now
7	68F8551601 Spacer	Buy now
8	9038706176 Collar	Buy now
9	68F8511900 Bolt	Buy now
10	95D9506016 Bolt, flange deep recess	Buy now
11	6DA8195210 Holder, relay	Buy now
15	6DA8554810 Holder	Buy now
16	9046420181 Clamp(4ap)	Buy now
17	9778060620 Screw, tapping(6k8)	Buy now
18	6DA8163901 Cover	Buy now

Electrical 1



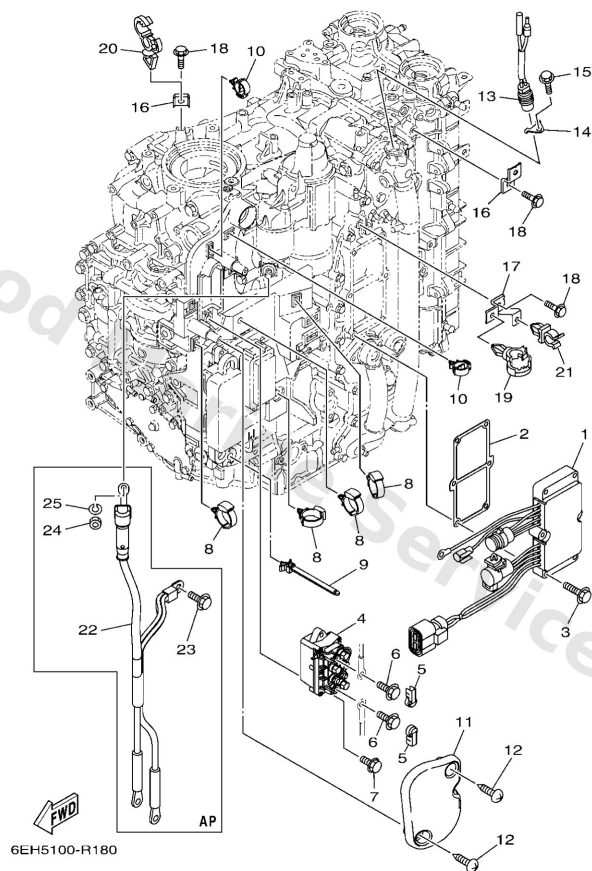
Ref	Part	
20	6DA8252U01 Cover	Buy now
21	9016905M00 Screw truss head tapping	Buy now
22	6DA8217011 Fuse box assembly	Buy now
23	6CB8215141 Fuse (60a)	Buy now
24	6CB8215100 Fuse (10a)	Buy now
25	6CB8215110 Fuse (15a)	Buy now
26	6CB8215120 Fuse (20a)	Buy now
27	6CB8215130 Fuse (30a)	Buy now
28	6CB8554410 Cover	Buy now
29	6CB2812A00 Puller, fuse	Buy now
30	6P28211300 Screw (m3)	Buy now
31	9778050620 Screw, tapping	Buy now
32	6DA8257V00 Plate, connector	Buy now
34	9046432002 Clamp	Buy now
35	6DA8191911 Graphic, regulator	Buy now

Electrical 2



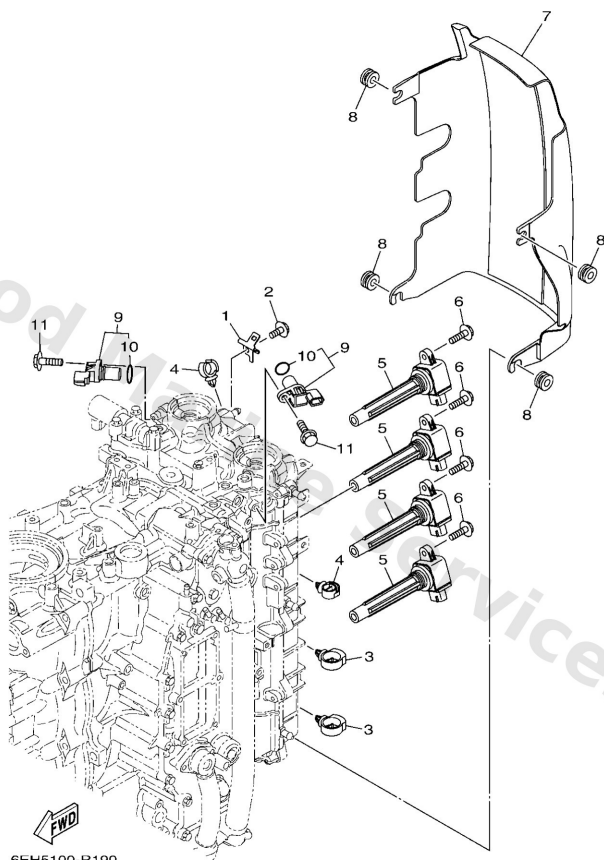
Ref	Part	
1	6DA8196010 Rectifier & regulator assembly	Buy now
2	6DA8197501 Plate, rectifier fitting	Buy now
3	97E9506535 Bolt, hexagon w/w deep recess	Buy now
4	63P8195000 Relay assembly	Buy now
5	6P28183X00 Cap, terminal	Buy now
6	97E9506610 Bolt, hexagon w/w deep recess	Buy now
7	97E9506520 Bolt, hexagon w/w deep recess	Buy now
8	9046412183 Clamp(jn2)	Buy now
9	9046412089 Clamp(2tv)	Buy now
10	9046418246 Clamp(4tr)	Buy now
11	6DA8194201 Cover	Buy now
12	9016905M00 Screw truss head tapping	Buy now
13	6P28256001 Thermo switch assembly	Buy now
14	6E98258800 Plate	Buy now
15	95D9506012 Bolt, flange deep recess	Buy now

Electrical 2



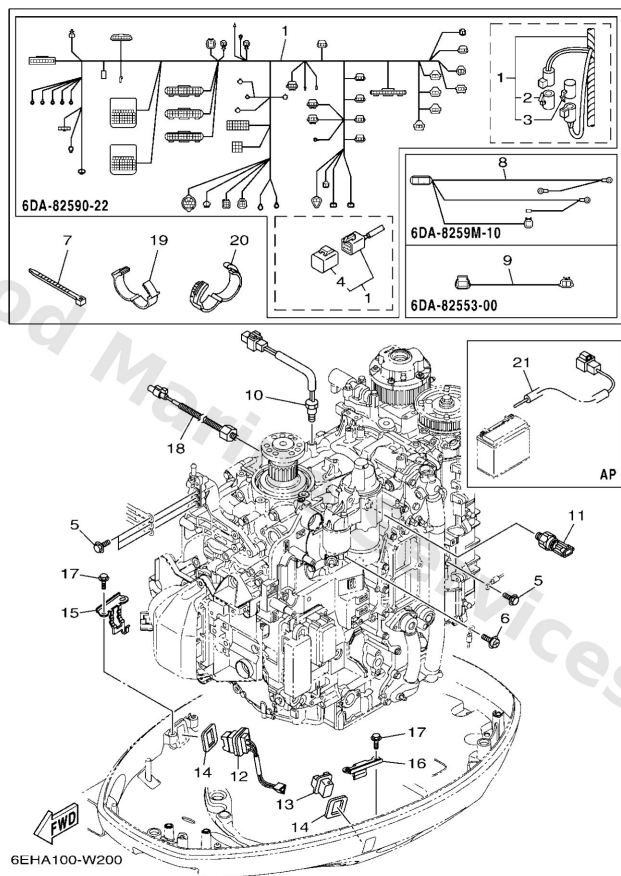
Ref	Part	
16	6DA8238800 Plate	Buy now
17	6DA8238900 Plate 2	Buy now
18	95D9506016 Bolt, flange deep recess	Buy now
19	9046420181 Clamp(4ap)	Buy now
20	9046413249 Clamp	Buy now
21	9046409008 Clamp	Buy now
22	6DA8210502 Wire harness AP	Buy now
23	95D9508016 Bolt, flange deep recess AP	Buy now
24	9533308600 Nut(6I2) AP	Buy now
25	9290308100 Ybs67-8 washer, spring AP	Buy now

Electrical 3



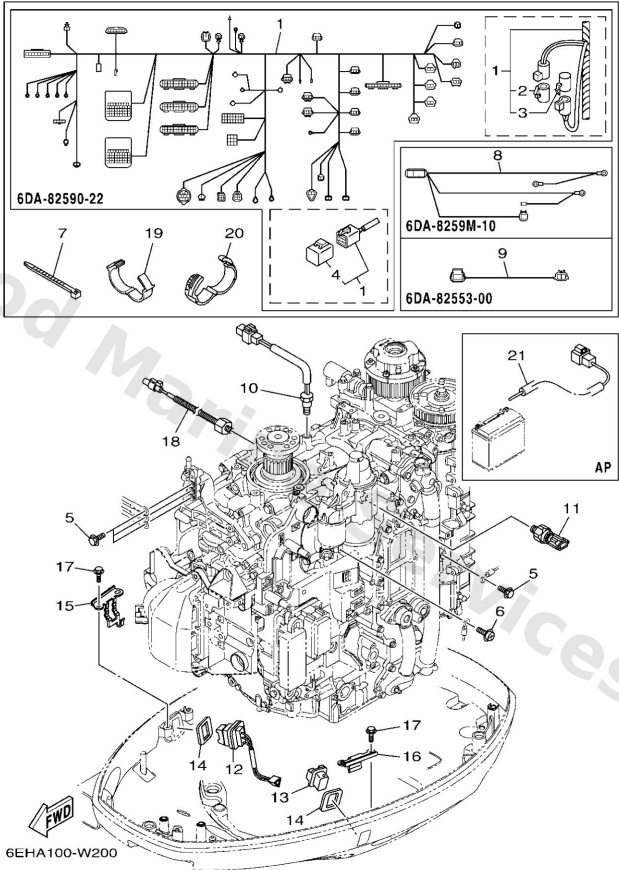
Ref	Part	
1	6D88238901 Plate 2	Buy now
2	95D9506012 Bolt, flange deep recess	Buy now
3	9046420181 Clamp(4ap) Go to P/N) PE0-OM-220012	Buy now
4	9046413249 Clamp Go to P/N) PE0-OM-220012	Buy now
5	6CB8231002 Ignition coil assembly	Buy now
6	95D9506025 Bolt, flange deep recess	Buy now
7	6DA8231401 Cover, ignition coil	Buy now
8	9048012314 Grommet(3aa)	Buy now
9	6P28589600 Sensor, cam position	Buy now
10	6P28507500 O-ring	Buy now
11	97E9506520 Bolt, hexagon w/w deep recess	Buy now

Electrical 4



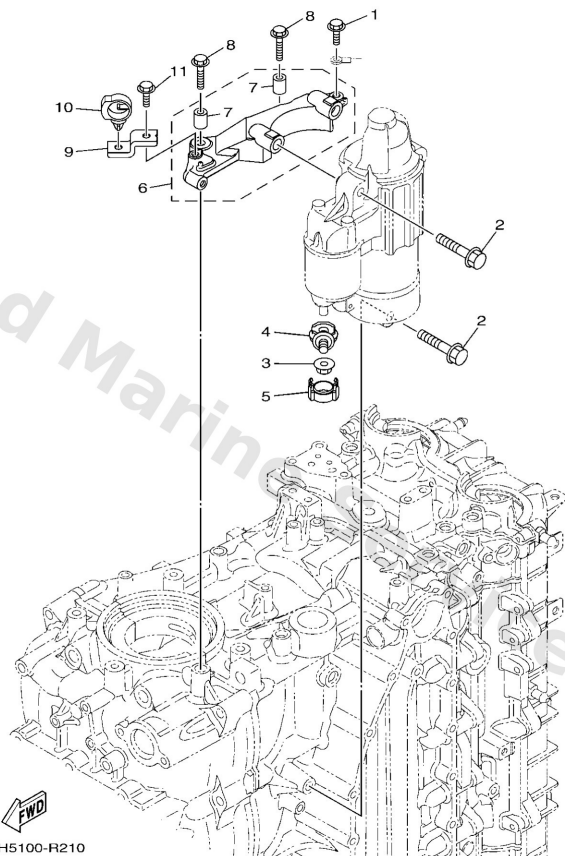
Ref	Part	
1	6DA8259022 Wire harness assembly	Buy now
2	6DA8258200 Cap 1 (female)	Buy now
3	6DA8258210 Cap 1 (male)	Buy now
4	6Y88258211 White cap 1 (4pin)	Buy now
5	97E9506516 Bolt, hexagon w/w deep recess	Buy now
6	9798504308 Screw, with washer	Buy now
7	9046511M59 Clamp(63m)	Buy now
8	6DA8259M10 Wire harness assembly 2	Buy now
9	6DA8255300 Extension, wire lead	Buy now
10	6CB8579000 Thermosensor assembly	Buy now
11	6AW8365101 Sender, oil pressure	Buy now
12	69J8256301 Trim & tilt switch assembly	Buy now
13	69J4272301 Cover, bottom	Buy now
14	69J8258701 Gasket	Buy now
15	63P8361401 Bracket	Buy now

Electrical 4



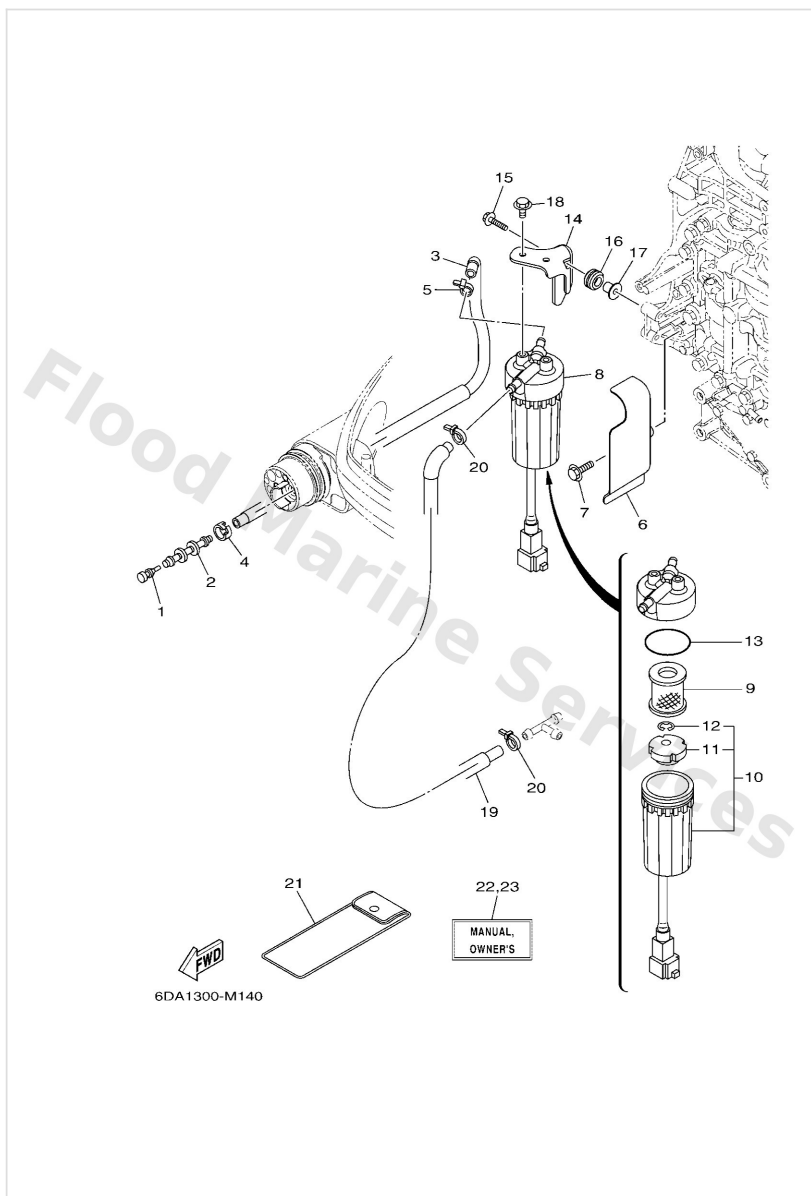
Ref	Part	
16	6DA8361400 Bracket	Buy now
17	95D9506012 Bolt, flange deep recess	Buy now
18	6CJ8578001 Sensor, knock	Buy now
19	9046426001 Clamp	Buy now
20	9046428003 Clamp Go to P/N) PE0-OM-220012	Buy now
21	69J8194903 Wire, lead (isolator, 3.8m) AP	Buy now

Electrical 5



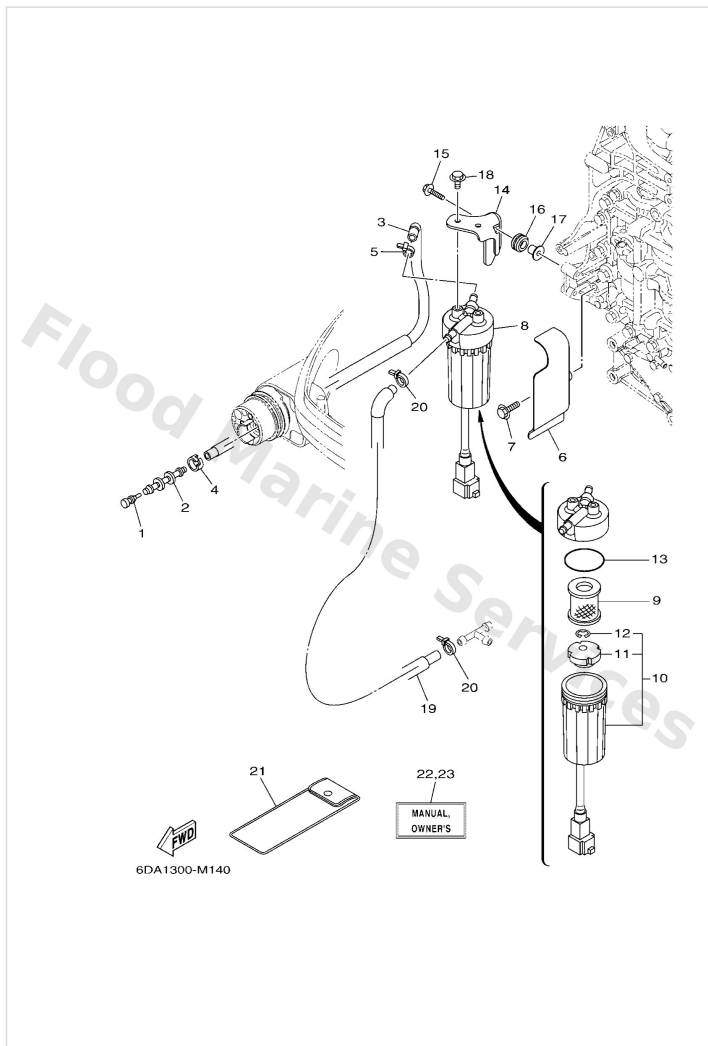
Ref	Part	
1	97E9506516 Bolt, hexagon w/w deep recess	Buy now
2	9751308545 Bolt, with washer	Buy now
3	9017908003 Nut	Buy now
4	60V8192500 Terminal	Buy now
5	68F8258200 Cover, wire harness	Buy now
6	6DA8182200 Bracket, starting motor	Buy now
7	9959010114 Pin, dowel	Buy now
8	9010508M87 Bolt, washer based	Buy now
9	6DA8238800 Plate	Buy now
10	9046420181 Clamp(4ap)	Buy now
11	95D9506016 Bolt, flange deep recess	Buy now

Fuel 1



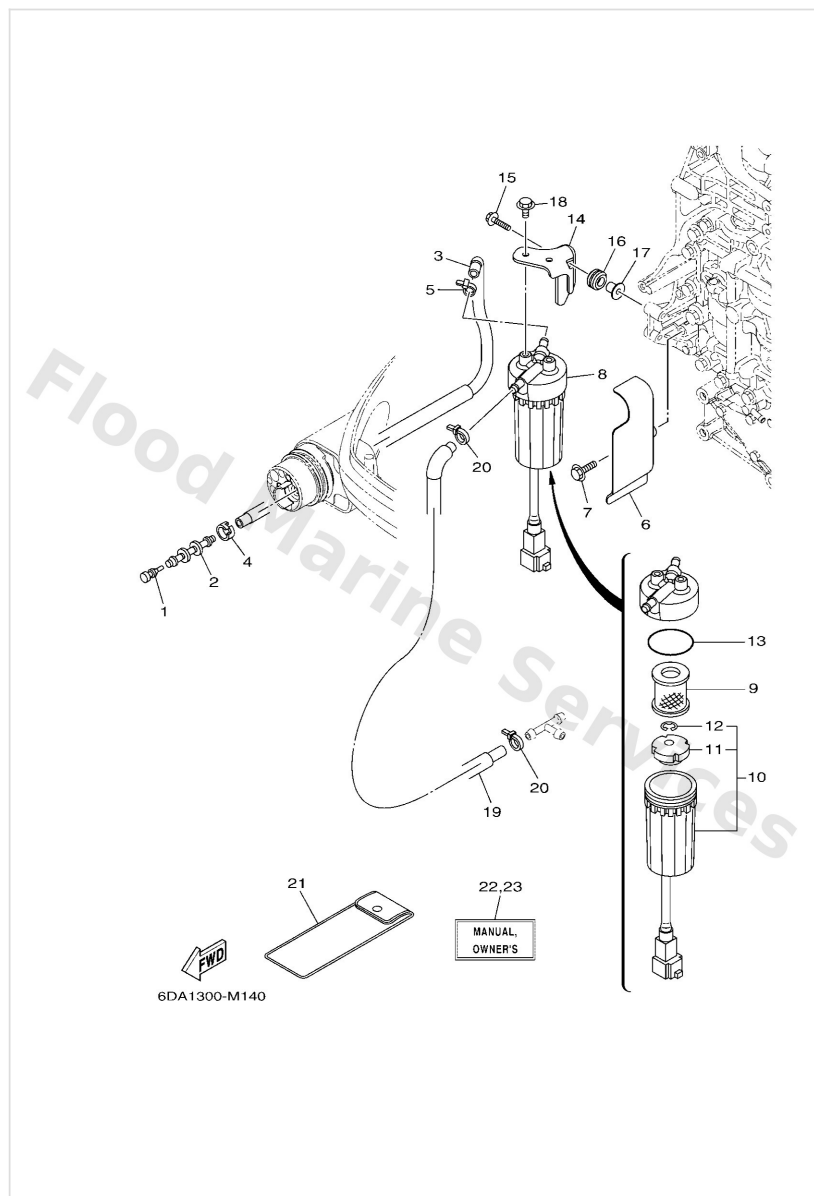
Ref	Part	
1	6898554701 Damper	Buy now
2	6AW2437701 Pipe, joint 2	Buy now
3	6DA2431400 Pipe 4	Buy now
4	6E52435151 Band 1	Buy now
5	9046511M10 Clamp	Buy now
6	6DA2459601 Cover	Buy now
7	95D9506025 Bolt, flange deep recess	Buy now
8	6P32456004 Filter assembly	Buy now
9	6P32456302 Element, filter (with tag)	Buy now
10	6P32456203 Cup, filter (with tag)	Buy now
11	6P32446900 Float, water level	Buy now
12	6P32451900 Clip	Buy now
13	6P32456400 Gasket	Buy now
14	6DA2456600 Bracket, filter	Buy now
15	9011906309 Bolt, with washer	Buy now

Fuel 1



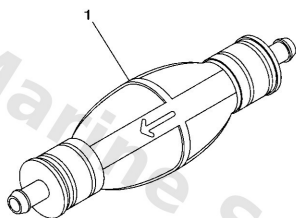
Ref	Part	
16	9048015013 Grommet	Buy now
17	9038706289 Collar	Buy now
18	95D9506012 Bolt, flange deep recess	Buy now
19	6DA2431300 Pipe 3	Buy now
21	69J2810003 Tool kit AP	Buy now
22	6EH2819972D0 Manual, owner's UR (NL)	Buy now
22	6EH2819972E0 Manual, owner's UR (E)	Buy now
22	6EH2819972F0 Manual, owner's UR (F)	Buy now
22	6EH2819972G0 Manual, owner's UR (D)	Buy now
22	6EH2819972H0 Manual, owner's UR (I)	Buy now
22	6EH2819972S0 Manual, owner's UR (ES)	Buy now
23	6EH2819982K0 Manual, owner's UR (DK)	Buy now
23	6EH2819982L0 Manual, owner's UR (SF)	Buy now
23	6EH2819982M0 Manual, owner's UR (S)	Buy now
23	6EH2819982N0 Manual, owner's UR (N)	Buy now

Fuel 1



Ref	Part	
23	6EH2819982P0 Manual,owner's UR (P)	Buy now
23	6EH2819982R0 Manual,owner's UR (GR)	Buy now

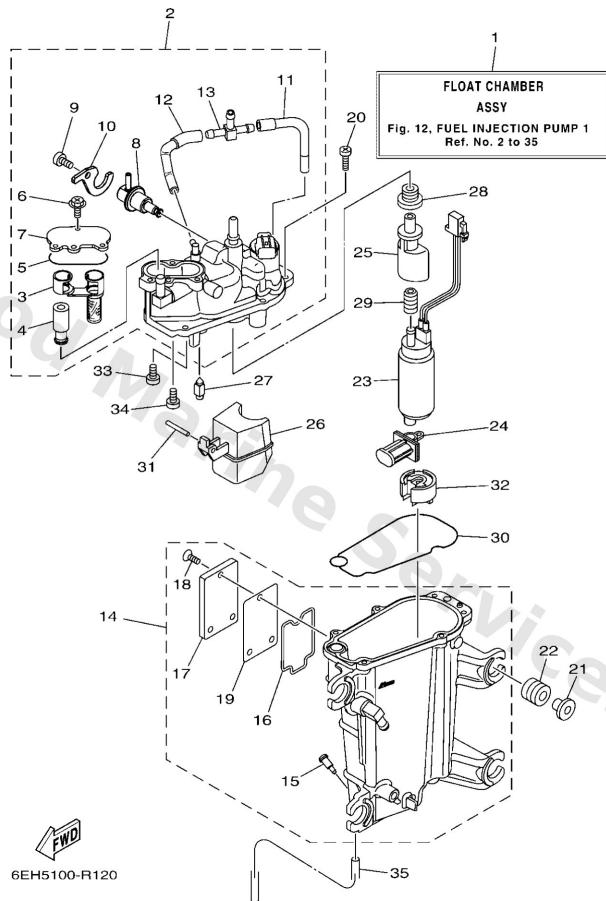
Fuel 2




68VC100-L120

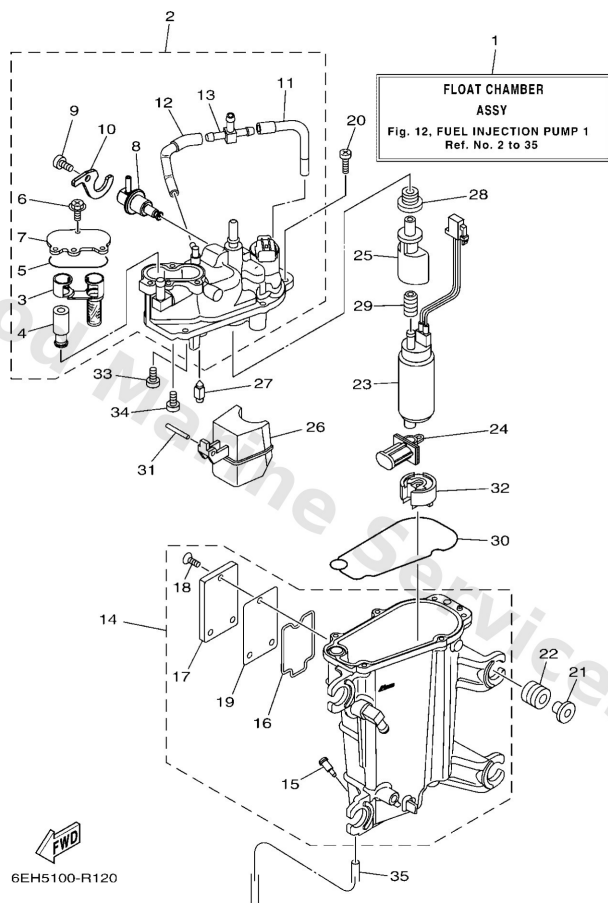
Ref	Part	
1	6YK2436073 Primer pump assembly AP	Buy now

Fuel Injection Pump 1



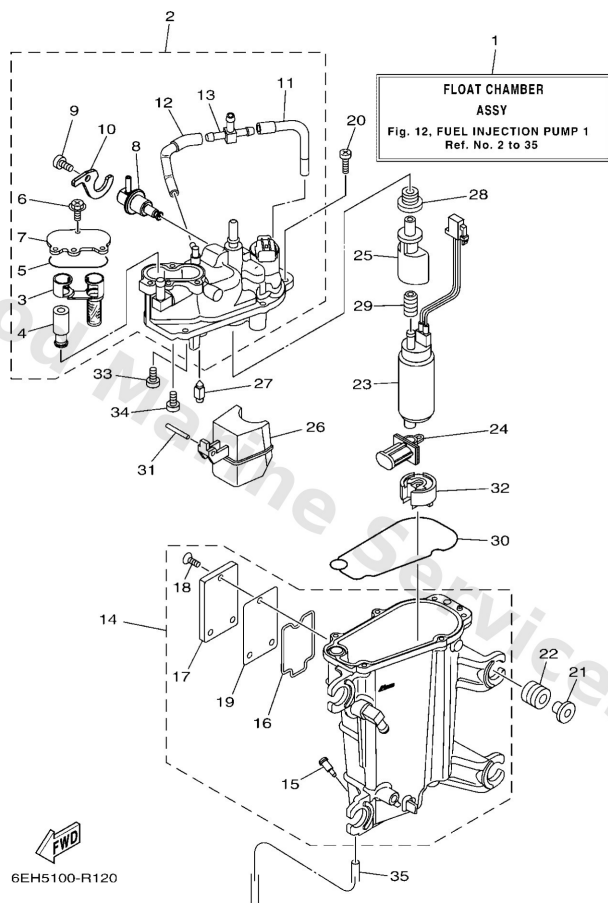
Ref	Part	
1	6DA1418003 Float chamber assembly	Buy now
2	6DA1418200 Cover, float chamber	Buy now
3	6CB2450101 Filter, fuel	Buy now
4	6CB2446000 Relief valve assembly	Buy now
5	6CB1301600 O-ring	Buy now
6	6CB1421600 Screw	Buy now
7	6CB2421700 Cover	Buy now
8	6CB1390601 Regulator, pressure	Buy now
9	6CB1456400 Screw	Buy now
10	6DA1414600 Plate	Buy now
11	6DA1389200 Hose, air 2	Buy now
12	6DA1389300 Hose, air 3	Buy now
13	69J2437900 Pipe, joint 4	Buy now
14	6DA1418100 Body, float chamber 1	Buy now
15	6P21419100 Plug, drain	Buy now

Fuel Injection Pump 1



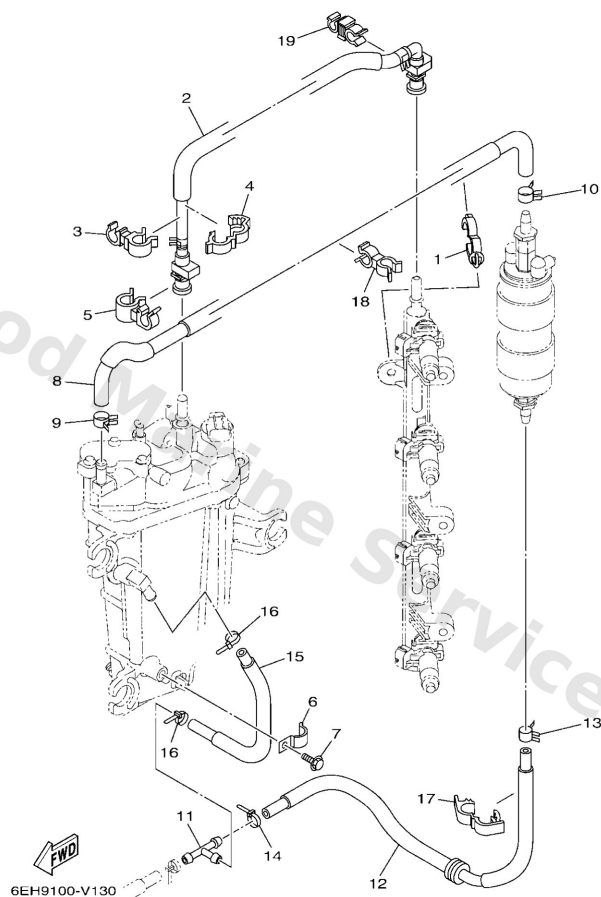
Ref	Part	
16	6CB1423900 Seal	Buy now
17	6CB2445210 Cover	Buy now
18	6CB1442901 Screw	Buy now
19	6CB2448200 Gasket 1	Buy now
20	63P1456700 Screw	Buy now
21	63P1371600 Collar	Buy now
22	6CB1359300 Damper	Buy now
23	6P21390722 Fuel pump comp.	Buy now
24	63P1391500 Filter	Buy now
25	6AW1313200 Joint	Buy now
26	6CB1498500 Float	Buy now
27	6CB1454600 Valve, needle	Buy now
28	6CB1447B00 Bush and joint set	Buy now
29	6AW1378100 Damper, pump	Buy now
30	6CB1498400 Gasket, float chamber	Buy now

Fuel Injection Pump 1



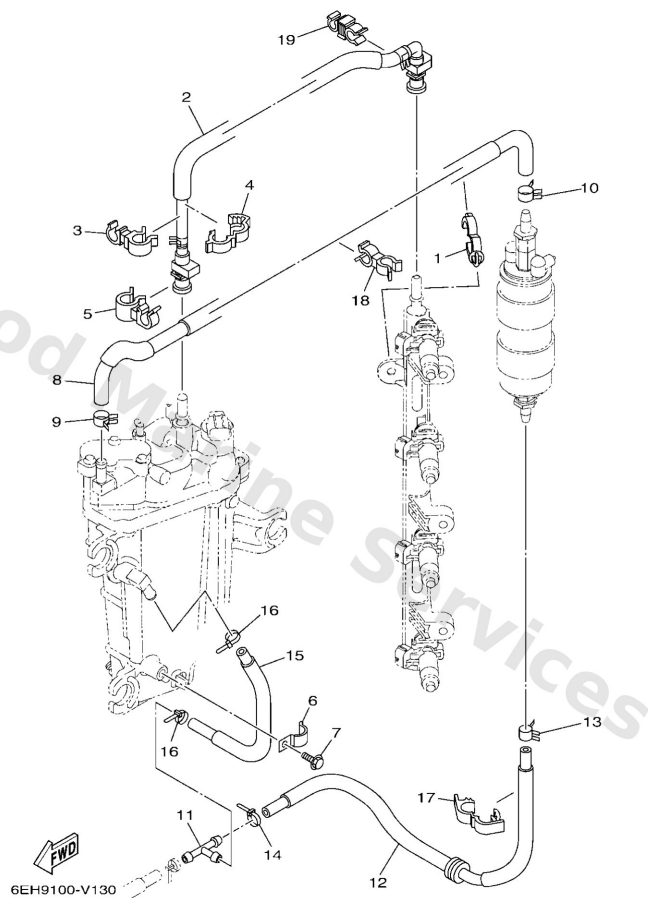
Ref	Part	
31	6P21438600 Pin, float	Buy now
32	6AW1378400 Cover, pump	Buy now
33	4SV2445300 Screw	Buy now
34	9850704008 Screw, pan head(jg1)	Buy now
35	6P21414900 Pipe	Buy now

Fuel Injection Pump 2



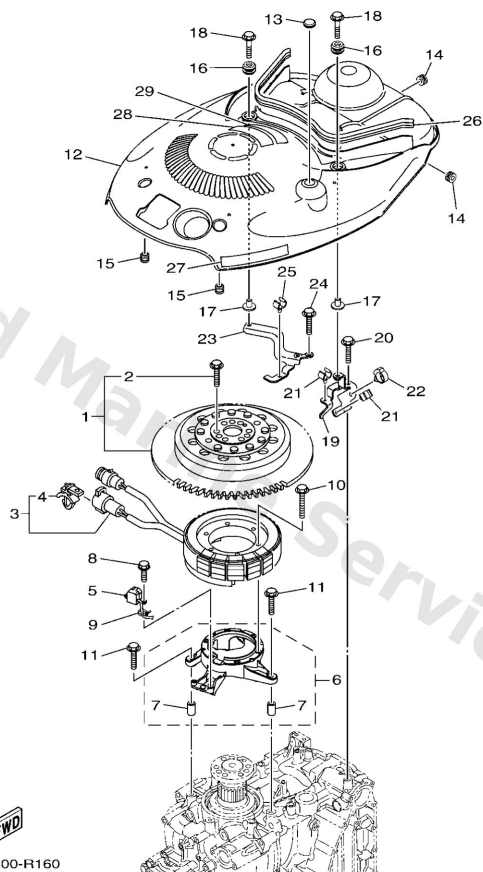
Ref	Part	
1	9046420181 Clamp(4ap)	Buy now
2	6DA2431001 Fuel pipe assembly	Buy now
3	9046412010 Clamp	Buy now
4	9046416003 Clamp	Buy now
5	9046415007 Clamp	Buy now
6	9046508M63 Clamp(61u)	Buy now
7	95D9506010 Bolt, flange deep recess	Buy now
8	6DA2432400 Pipe 13	Buy now
9	90467120A7 Clip	Buy now
10	90467140A9 Clip	Buy now
11	6E52437800 Pipe, joint 3	Buy now
12	6DA2431700 Pipe 7	Buy now
13	90467141A2 Clip	Buy now
14	9046511M10 Clamp	Buy now
15	6DA2432300 Pipe 12	Buy now

Fuel Injection Pump 2



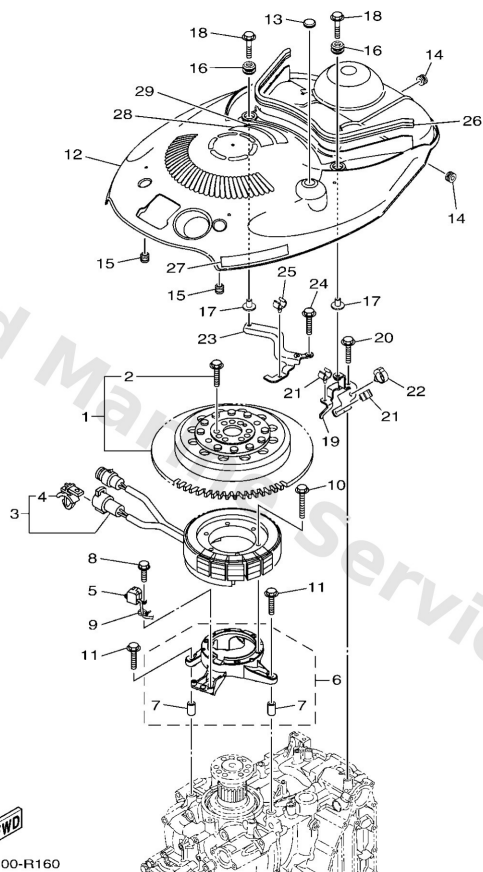
Ref	Part	
17	9046418004 Clamp	Buy now
18	9046413260 Clamp	Buy now
19	9046413013 Clamp	Buy now

Generator



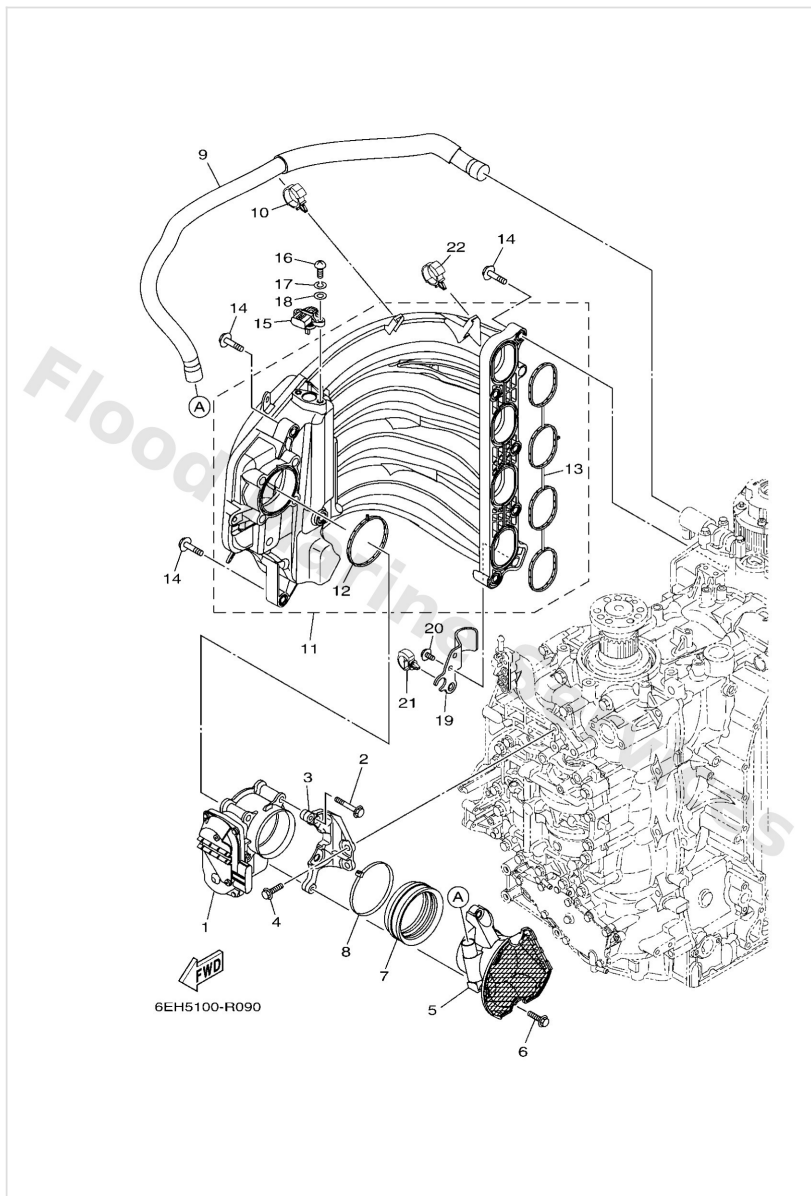
Ref	Part	
1	6DAW814500 Rotor assembly with bolts	Buy now
2	6EKW901000 Bolt set	Buy now
3	6DA8141000 Stator assembly	Buy now
4	9046412002 Clamp	Buy now
5	6CB8558000 Coil, pulser	Buy now
6	6DA8556100 Base, magneto	Buy now
7	9953008012 Pin, dowel(6g8)	Buy now
8	9759505520 Bolt, With Washer	Buy now
9	9046513M97 Clamp	Buy now
10	9502206035 Bolt, flange	Buy now
11	95D9506030 Bolt, flange deep recess	Buy now
12	6DA8133701 Cover, flywheel	Buy now
13	9048016025 Grommet (715)	Buy now
14	9048012314 Grommet(3aa)	Buy now
15	6A08231701 Damper, ignition coil	Buy now

Generator



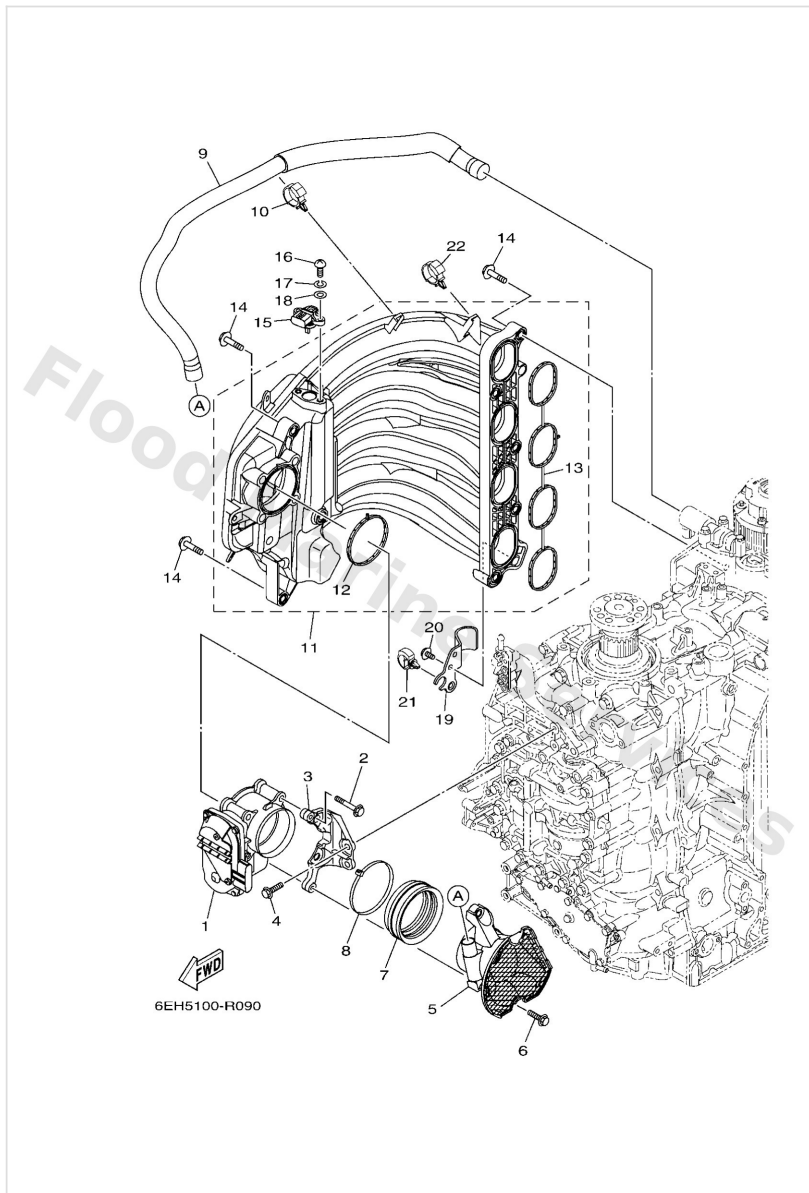
Ref	Part	
16	6BG4274801 Grommet	Buy now
17	9038706M69 Collar (688)	Buy now
18	9011906291 Bolt, with washer	Buy now
19	6DA8132G01 Plate	Buy now
20	95D9506016 Bolt, flange deep recess	Buy now
21	9046409130 Clamp(3ld)	Buy now
22	9046420181 Clamp(4ap)	Buy now
23	6DA8239801 Plate 3	Buy now
26	6DA4261700 Damper, form	Buy now
27	63P1343763 Mark, caution	Buy now
28	6EE8199440 Label, safety	Buy now
29	6EE8199450 Label, safety	Buy now

Intake 1



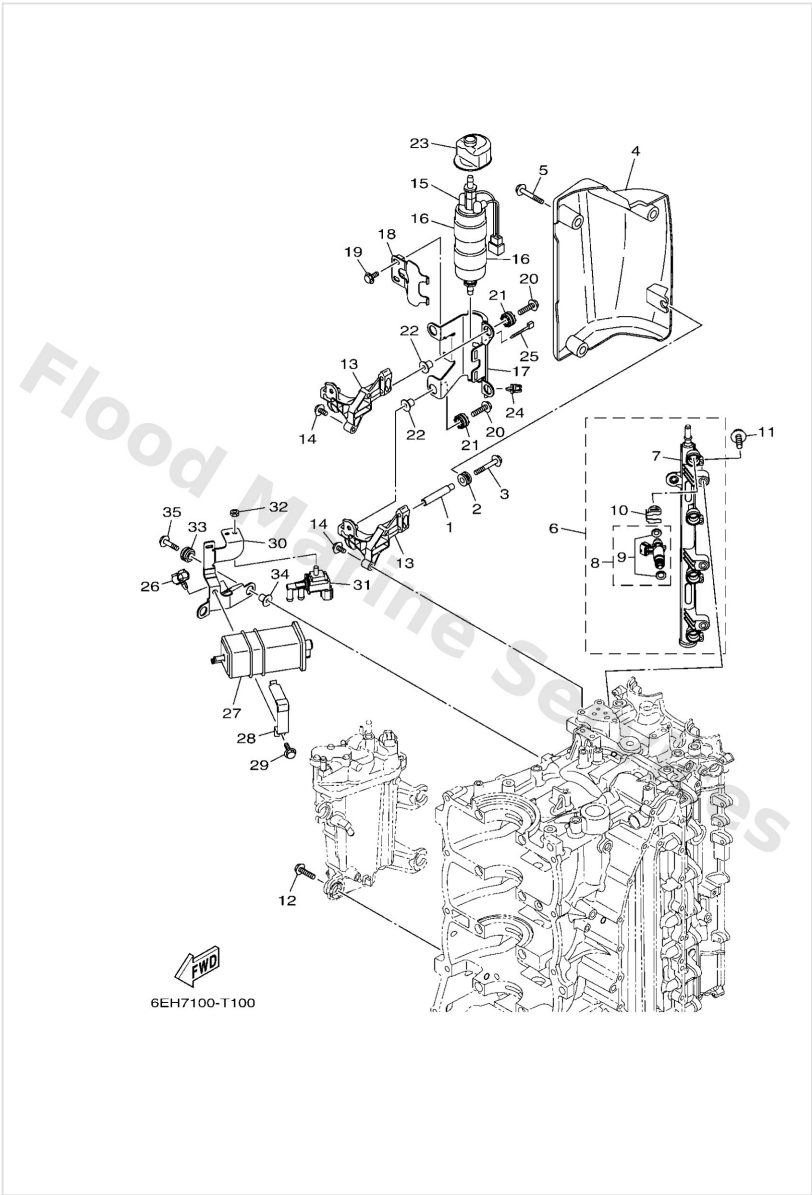
Ref	Part	
1	6DA1375101 Body, throttle 1	Buy now
2	97E7508560 Bolt, hexagon w/w deep recess	Buy now
3	6DA1315200 Stay 2	Buy now
4	95D7506025 Bolt, flange deep recess	Buy now
5	6DA1444000 Silencer assembly, intake	Buy now
7	6P21441J01 Pipe, silencer	Buy now
8	9046499004 Clamp	Buy now
9	6DA1537300 Pipe, breather	Buy now
10	9046412183 Clamp(jn2)	Buy now
11	6DA1364100 Manifold, intake 1	Buy now
12	6DA1364600 Gasket, manifold 2	Buy now
13	6DA1364500 Gasket, manifold 1	Buy now
14	9011908020 Bolt, with washer	Buy now
15	68F8368810 Sensor assembly	Buy now
16	9788505016 Screw, pan head(6b0)	Buy now

Intake 1



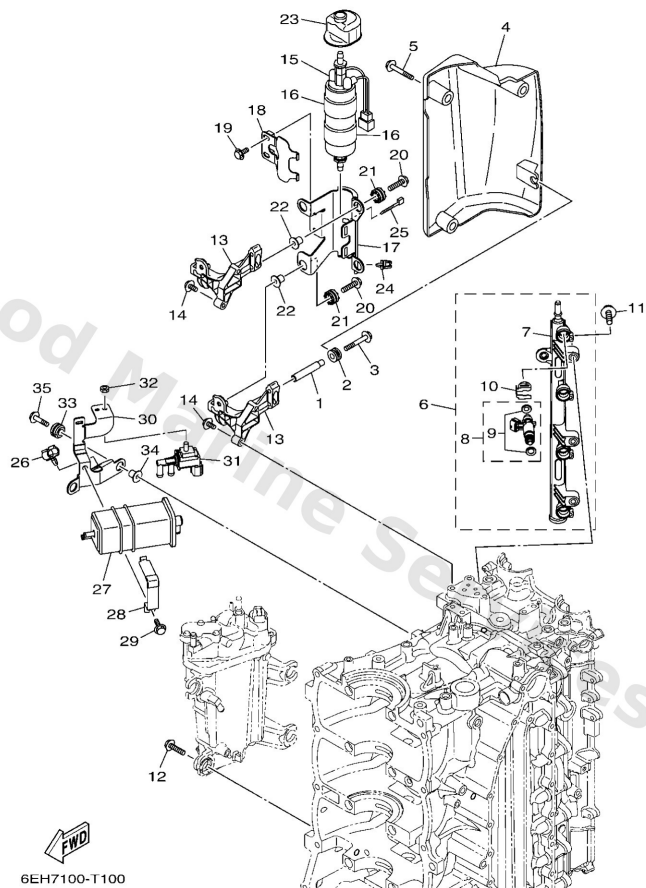
Ref	Part	
17	9299505100 Ybs67-5 washer, spring	Buy now
18	9299505600 Washer, plain (646)	Buy now
19	6DA1388100 Cover 1	Buy now
20	95D9506012 Bolt, flange deep recess	Buy now
21	9046420181 Clamp(4ap)	Buy now

Intake 2



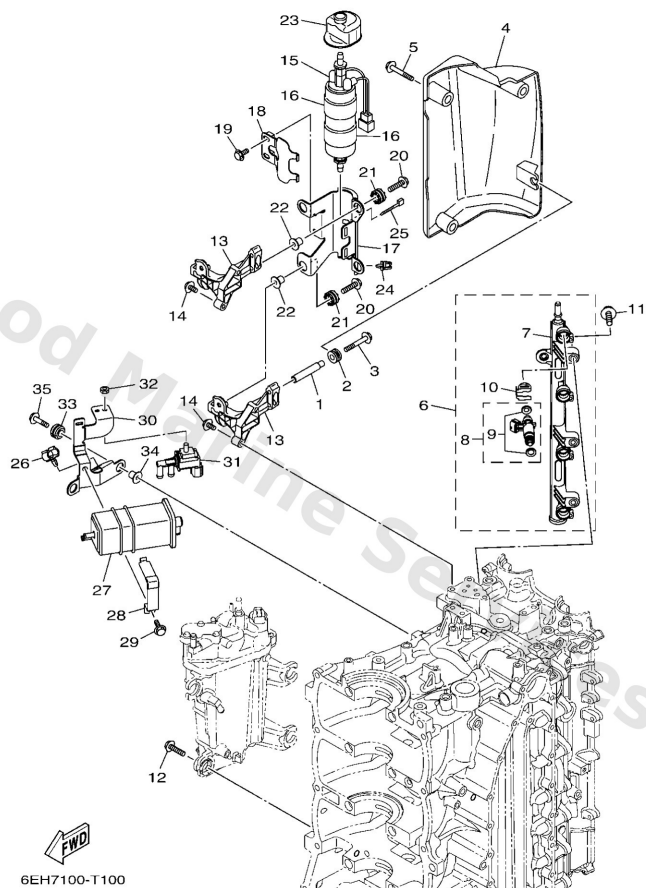
Ref	Part	
1	9038706283 Collar	Buy now
2	9048012314 Grommet(3aa)	Buy now
3	9010506054 Bolt, flange	Buy now
4	6DA1356401 Cover, manifold	Buy now
5	95D9506020 Bolt, flange deep recess	Buy now
6	6DA1316002 Delivery pipe assembly 1	Buy now
7	6DA1316102 Pipe, delivery 1	Buy now
8	6DA1376101 Injector	Buy now
9	6AW1410B00 Packing kit	Buy now
10	6AW1357710 Clip	Buy now
11	9010506M08 Bolt (689)	Buy now
12	9011906299 Bolt, with washer	Buy now
13	6DA2442500 Bracket, fuel pump 1	Buy now
15	6GR2441001 Fuel pump assembly	Buy now
16	6DA2449201 Bush, fuel pump	Buy now

Intake 2



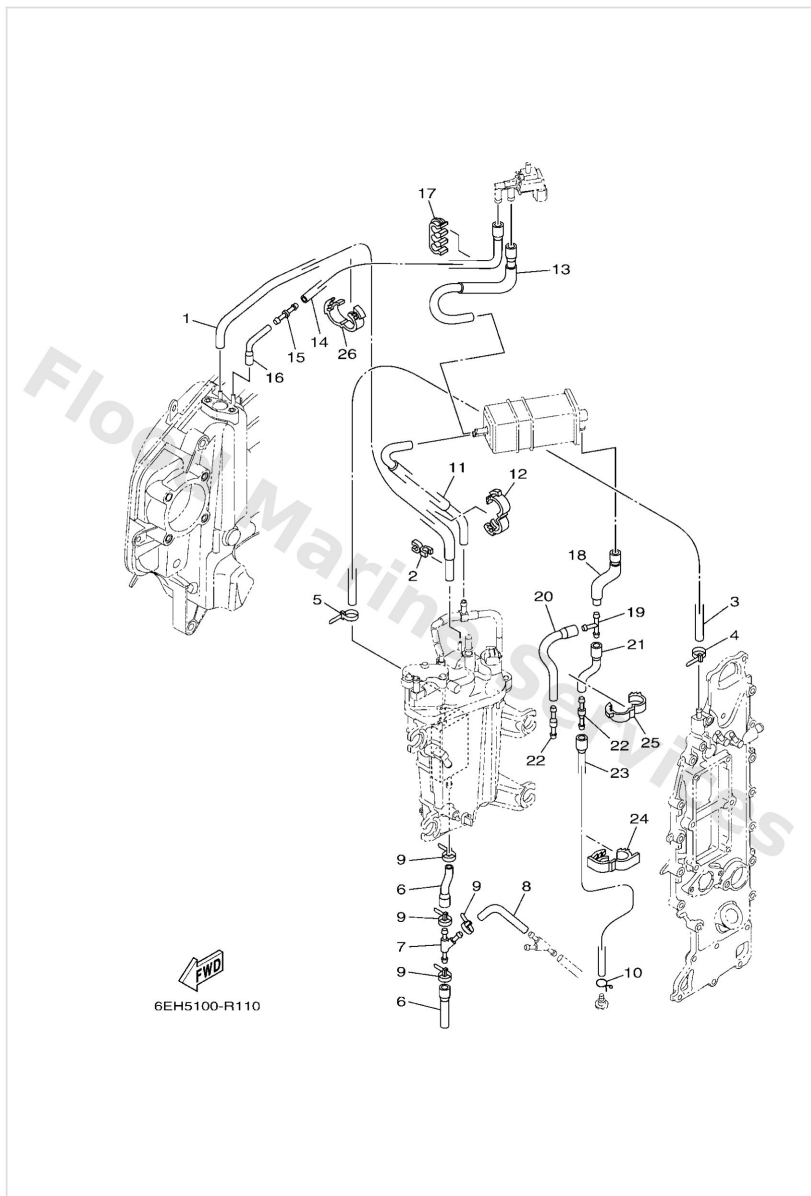
Ref	Part	
17	6DA2449100 Bracket, fuel pump	Buy now
18	6DA2442600 Bracket, fuel pump 2	Buy now
19	95D9506012 Bolt, flange deep recess	Buy now
20	9011906309 Bolt, with washer	Buy now
21	60V8551600 Spacer	Buy now
22	9038706289 Collar	Buy now
23	6DA2446200 Cap, blind	Buy now
24	9046411121 Clamp(4gy)	Buy now
25	9046511M10 Clamp	Buy now
26	9046409130 Clamp(3ld)	Buy now
27	6P22417000 Canister assembly	Buy now
28	63P2419A01 Holder	Buy now
29	95D9506016 Bolt, flange deep recess	Buy now
30	6DA2134X00 Bracket, canister	Buy now
31	6C58612000 Solenoid valve assembly	Buy now

Intake 2



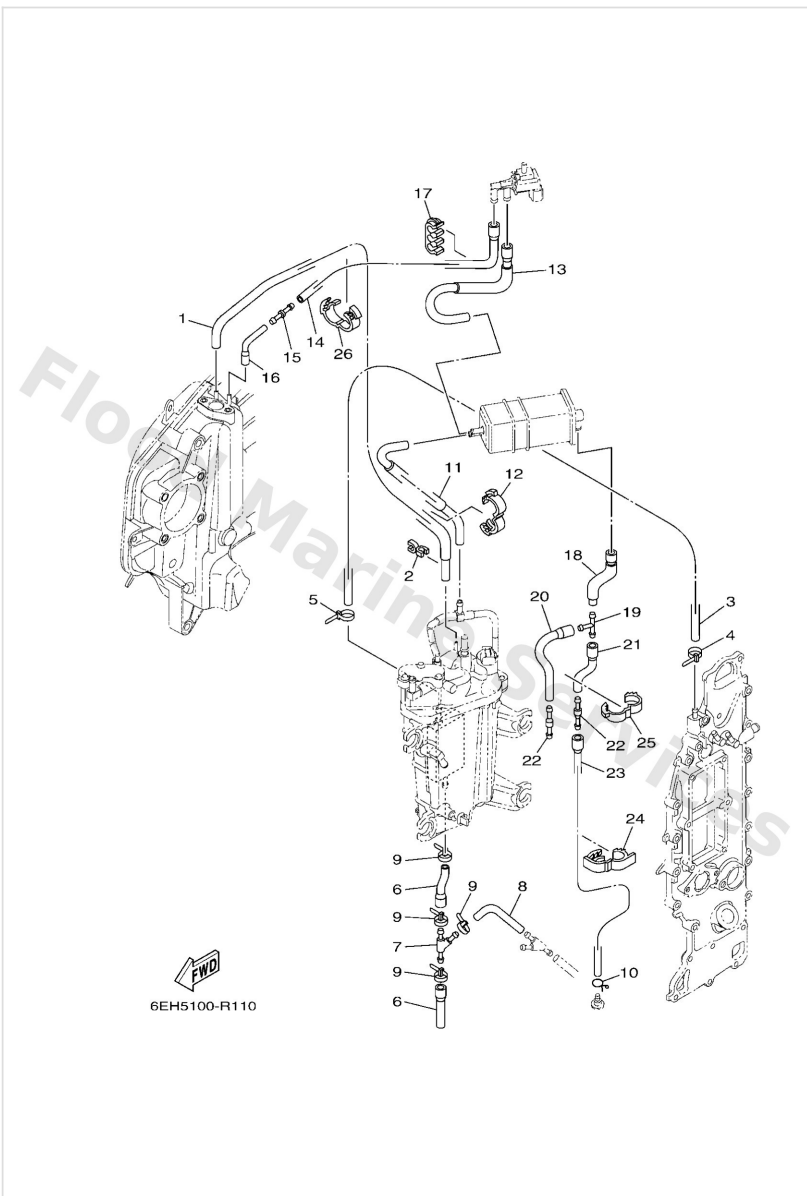
Ref	Part	
32	9538006600 Nut(661)	Buy now
33	9048014031 Grommet	Buy now

Intake 3



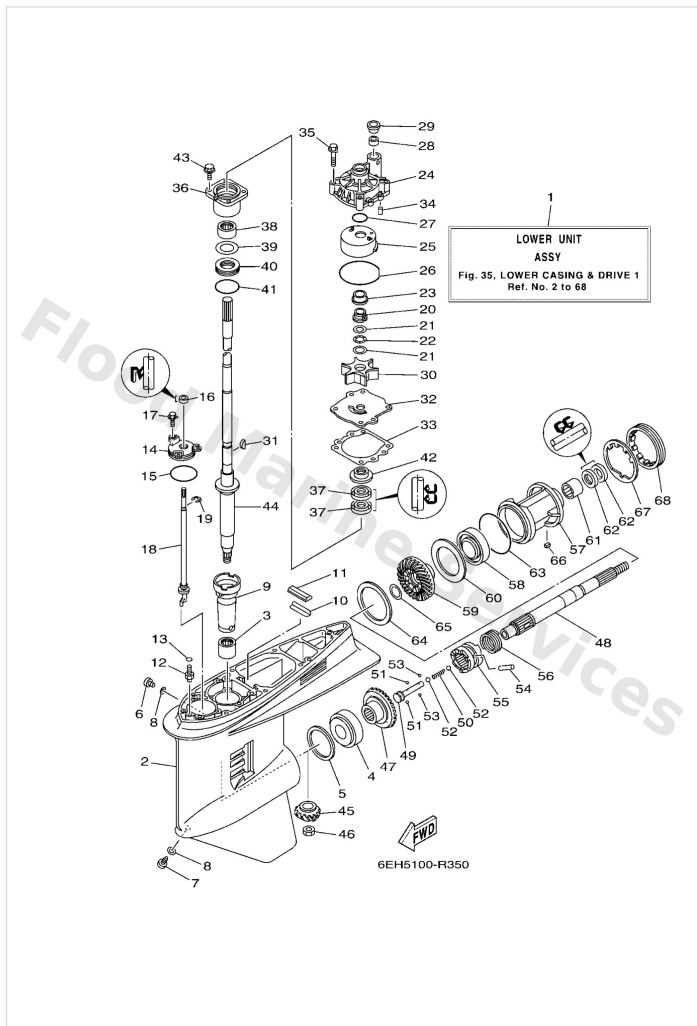
Ref	Part	
1	6DA1353200 Hose, vacuum sensing 3	Buy now
2	9046407M41 Clamp(62y)	Buy now
3	9044509120 Hose (l1500)	Buy now
4	9046511M10 Clamp	Buy now
6	6DA1257600 Hose 1	Buy now
7	6CE2437700 Pipe, joint 2	Buy now
8	9044510056 Hose (l85)	Buy now
10	9046709M09 Clip(6k8)	Buy now
11	6DA1475A00 Pipe 1	Buy now
12	9046416001 Clamp	Buy now
13	6DA1475F00 Pipe 3	Buy now
14	6DA2416A00 Hose	Buy now
15	6CB1498900 Orifice, air vent	Buy now
16	6DA1475G00 Pipe 4	Buy now
17	9046410011 Clamp	Buy now

Intake 3



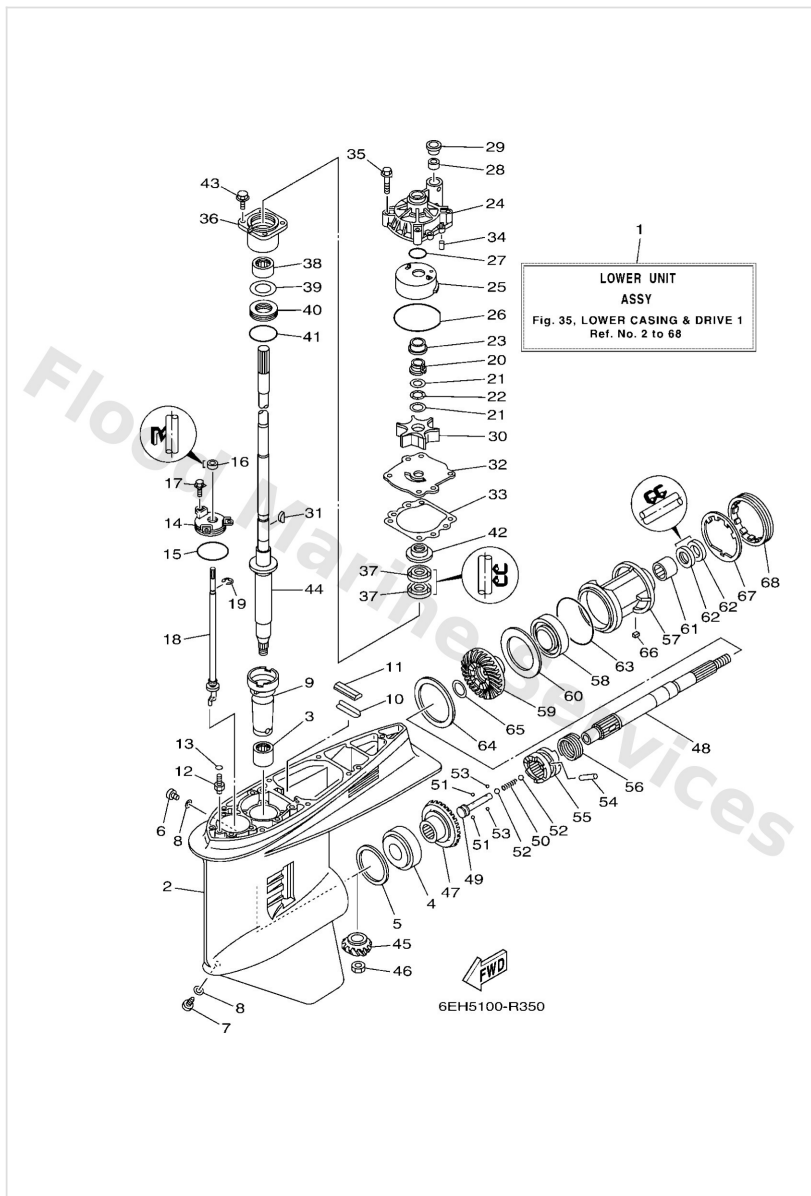
Ref	Part	
18	6DA1354500 Hose 1	Buy now
19	6882437800 Pipe, joint	Buy now
20	68V1354610 Hose 2	Buy now
21	6DA1354800 Hose, air 4	Buy now
22	6E52174400 Breezer	Buy now
23	6DA1354700 Hose 3	Buy now
24	9046418004 Clamp	Buy now

Lower Casing & Drive 1



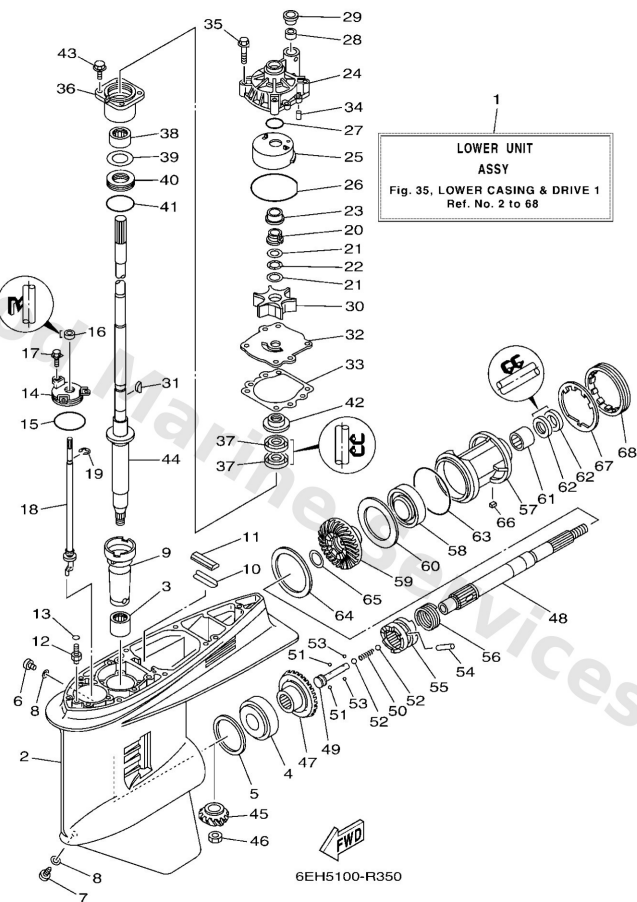
Ref	Part	
1	6EH4530003NA Lower unit assembly L(20.3")	Buy now
1	6EH4530014NA Lower unit assembly X(25.3")	Buy now
2	6J94530107NA Casing, lower	Buy now
3	93311928U5 Bearing, needle (6g5)	Buy now
4	93332000V3 Bearing, taper roller (6g5)	Buy now
5	6G54556701 Shim (t:0.10mm) UR	Buy now
5	6G54556710 Shim (t:0.12mm) UR	Buy now
5	6G54556720 Shim (t:0.15mm) UR	Buy now
5	6G54556730 Shim (t:0.18mm) UR	Buy now
5	6G54556740 Shim (t:0.30mm) UR	Buy now
5	6G54556750 Shim (t:0.40mm) UR	Buy now
5	6G54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008003 Gasket	Buy now

Lower Casing & Drive 1



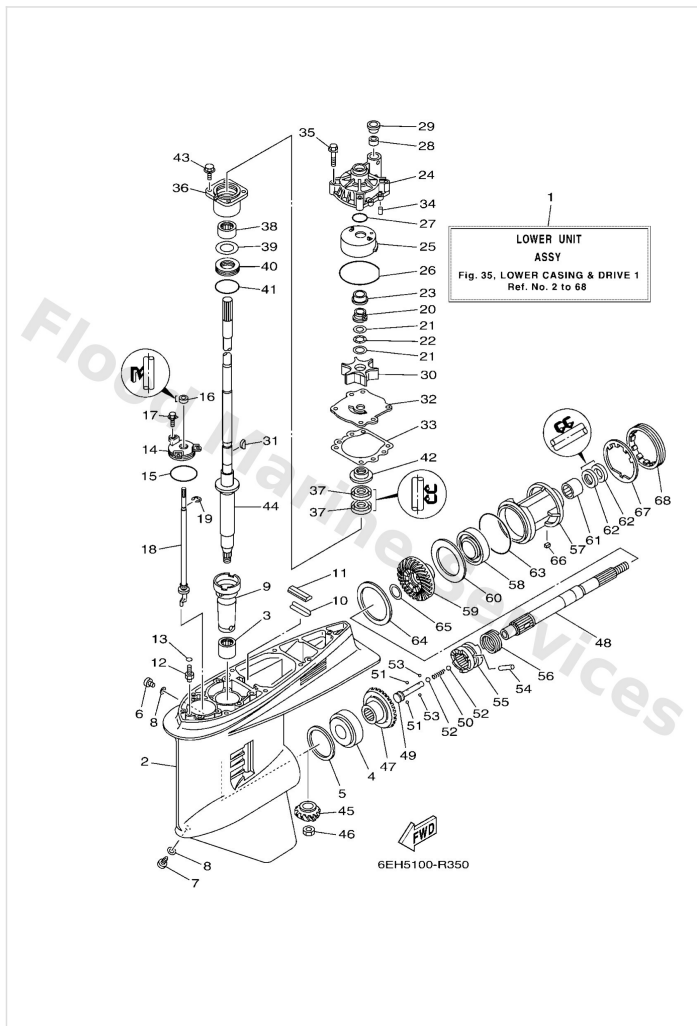
Ref	Part	
9	6G54553601 Sleeve, drive shaft	Buy now
10	6634537600 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	63P4537800 Nipple, hose	Buy now
13	9321007003 O-ring (11m)	Buy now
14	6E54532100 Plate	Buy now
15	9321058144 O-ring(47x)	Buy now
16	9310609014 Oil seal	Buy now
17	9011906286 Bolt, with washer	Buy now
18	63P4415001 Shift cam assembly	Buy now
19	9900108600 Circlip(2r6)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now
23	61A4552700 Collar, drive shaft	Buy now

Lower Casing & Drive 1



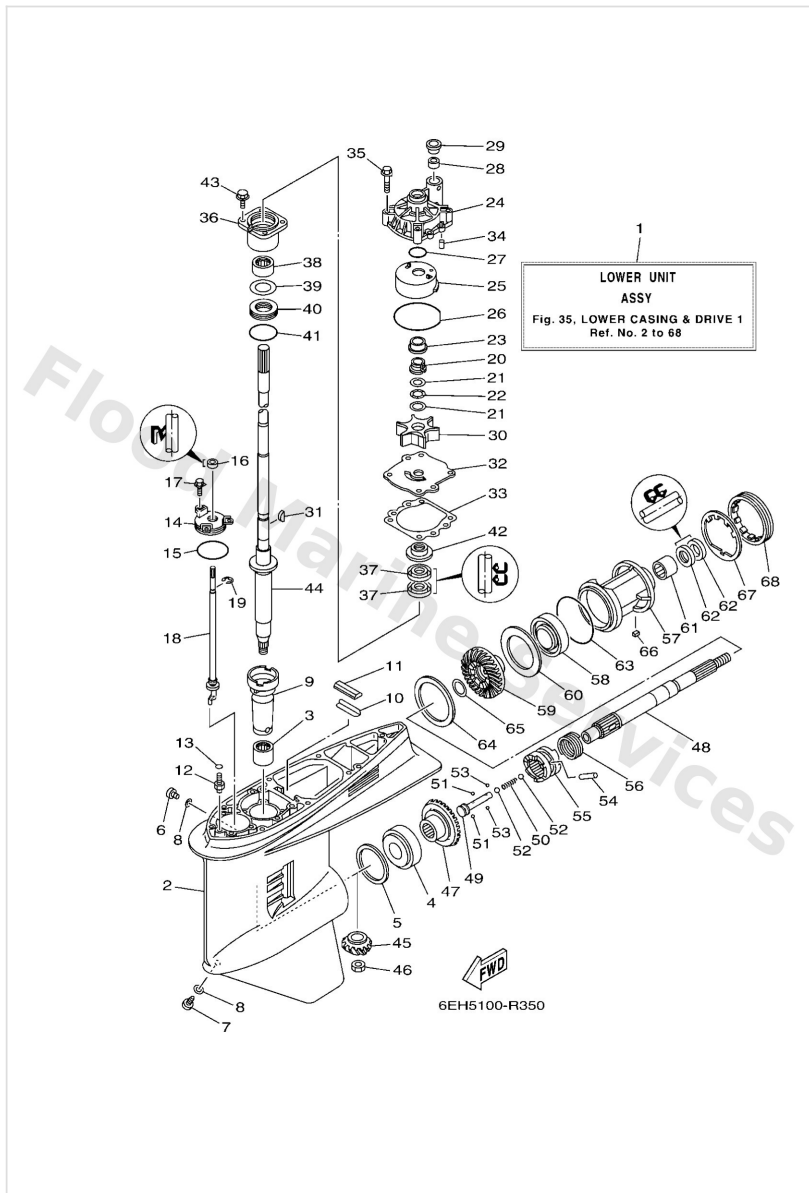
Ref	Part	
24	61A4431101 Housing, water pump	Buy now
25	61A4432202 Insert, cartridge	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54436501 Damper, water seal 1	Buy now
29	6E54431200 Cover, water pump housing	Buy now
30	6E54435201 Impeller	Buy now
31	9028004M05 Key, woodruff (6e5)	Buy now
32	6G54432301 Outer plate, cartridge	Buy now
33	6E544315A0 Gasket,water pump	Buy now
34	9360612019 Pin, dowel (614)	Buy now
35	9011908191 Bolt, with washer	Buy now
36	6E545331009S Housing, bearing	Buy now
37	9310128M16 Oil seal (6e5)	Buy now
38	93317330U2 Bearing, cylindrical(6k0)	Buy now

Lower Casing & Drive 1



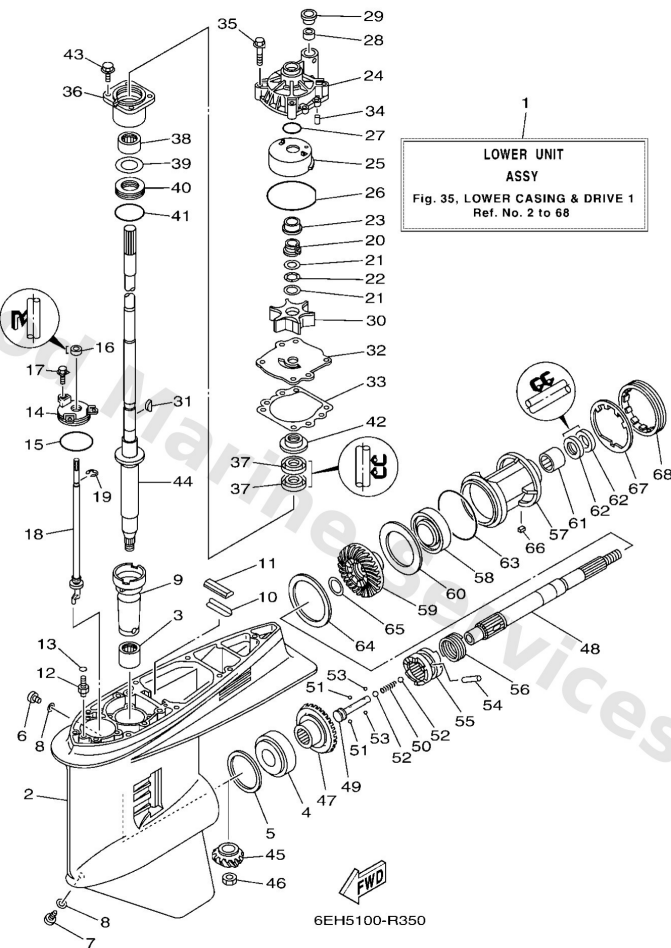
Ref	Part	
39	6E54558701 Shim (t:0.10mm) UR	Buy now
39	6E54558710 Shim (t:0.12mm) UR	Buy now
39	6E54558720 Shim (t:0.15mm) UR	Buy now
39	6E54558730 Shim (t:0.18mm) UR	Buy now
39	6E54558740 Shim (t:0.30mm) UR	Buy now
39	6E54558750 Shim (t:0.40mm) UR	Buy now
39	6E54558760 Shim (t:0.50mm) UR	Buy now
40	93341930V2 Bearing, thrust(64d)	Buy now
41	9321055M14 O-ring (70e)	Buy now
42	6E54534400 Cover, oil seal	Buy now
43	97E9508525 Bolt, hexagon w/w deep recess	Buy now
44	63P4550101 Drive shaft comp. L(20.3")	Buy now
44	6DA4550110 Drive shaft comp. X(25.3")	Buy now
45	63P4555100 Pinion	Buy now
46	9017016M01 Nut, hexagon (688)	Buy now

Lower Casing & Drive 1



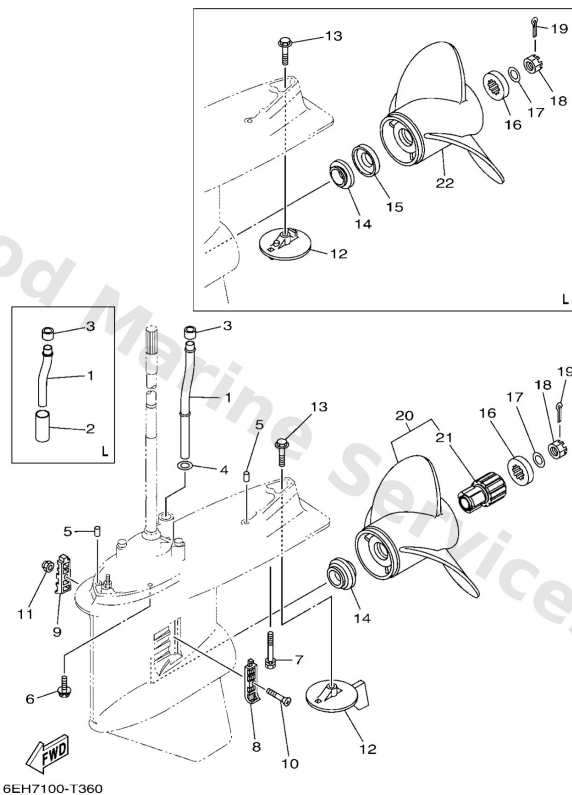
Ref	Part	
47	6EH4556000 Gear 1 (28t)	Buy now
48	6J94561101 Shaft, propeller	Buy now
49	6E54563402 Slide, shift	Buy now
50	9050116M37 Spring (6g5)	Buy now
51	9350732009 Ball (12r)	Buy now
52	9351132017 Ball (498)	Buy now
53	9350316003 Ball	Buy now
54	9025008M07 Pin, straight (6g5)	Buy now
55	6DA4563101 Clutch, dog	Buy now
56	6E54563301 Ring, cross pin	Buy now
57	6J94533200CA Housing, bearing	Buy now
58	93306209U0 Bearing (6g5)	Buy now
59	6EH4557100 Gear 2 (28t)	Buy now
60	6G54557610 Washer, thrust 2	Buy now
61	9331543061 Bearing	Buy now

Lower Casing & Drive 1



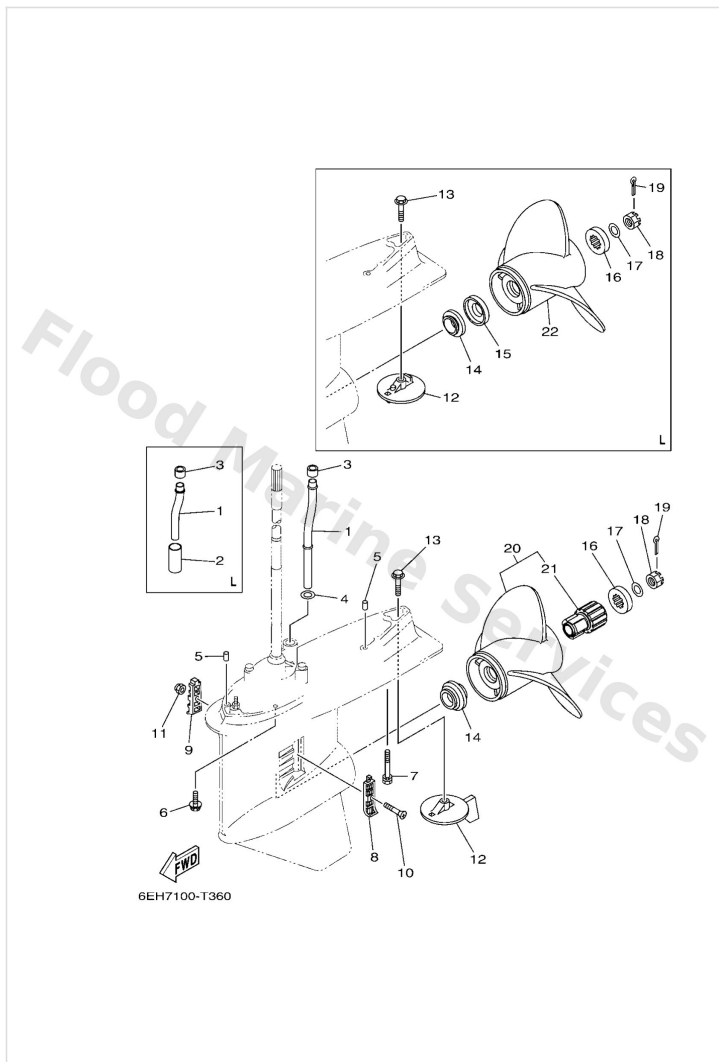
Ref	Part	
62	9310130M17 Oil seal (6e5)	Buy now
63	9321097M55 O-ring (6g5)	Buy now
64	6G54557702 Shim (t:0.10mm) UR	Buy now
64	6G54557710 Shim (t:0.12mm) UR	Buy now
64	6G54557720 Shim (t:0.15mm) UR	Buy now
64	6G54557730 Shim (t:0.18mm) UR	Buy now
64	6G54557740 Shim (t:0.30mm) UR	Buy now
64	6G54557750 Shim (t:0.40mm) UR	Buy now
64	6G54557760 Shim (t:0.50mm) UR	Buy now
65	9020130M92 Washer (6g5)	Buy now
66	9028204M00 Key, straight(6g5)	Buy now
67	6G54538301 Washer, claw	Buy now
68	6G54538402 Nut	Buy now

Lower Casing & Drive 2



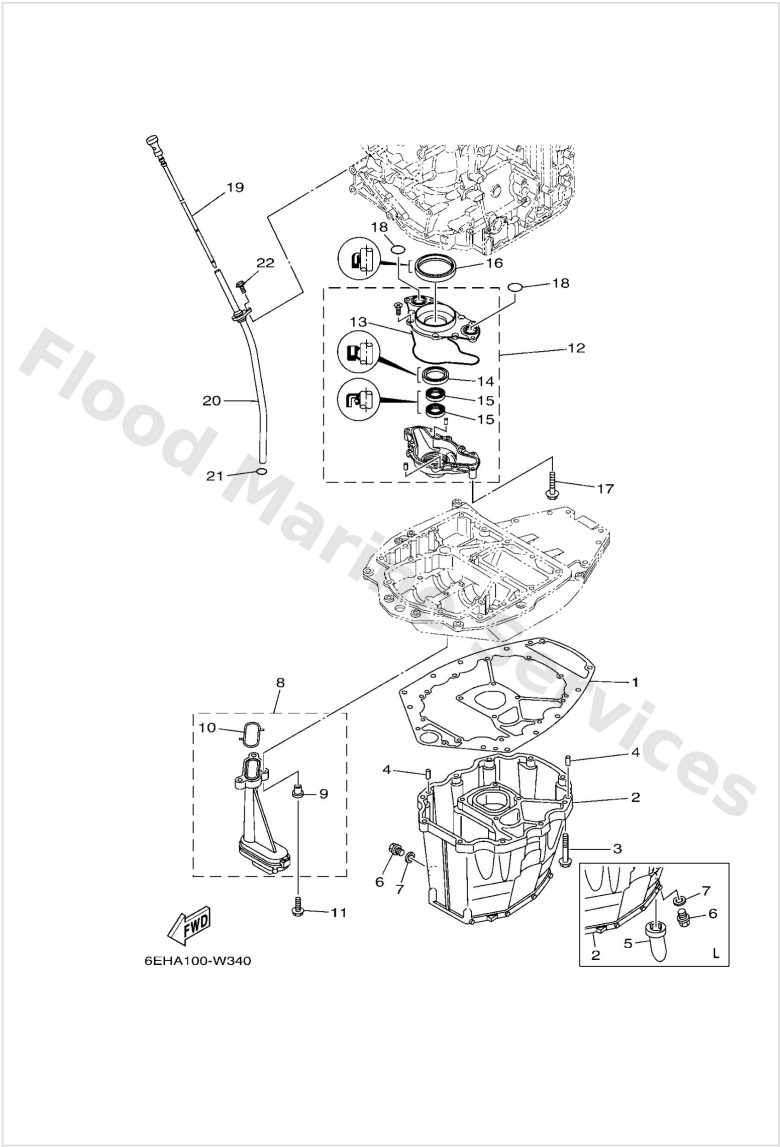
Ref	Part	
1	6DA4436100 Tube, water 1 X(25.3")	Buy now
1	6DA4436110 Tube, water 1 L(20.3")	Buy now
2	9044523002 Hose L(20.3")	Buy now
3	6E54436501 Damper, water seal 1	Buy now
4	9020216061 Washer, plate(663) X(25.3")	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	97E9510645 Bolt, hexagon w/w deep recess	Buy now
7	9011910072 Bolt, with washer	Buy now
8	6J94521400 Cover, water inlet	Buy now
9	6J94521500 Cover, water inlet	Buy now
10	9015205M08 Screw, countersunk	Buy now
11	9018505002 Nut nylon (sus)(ex4)	Buy now
12	6CE4537300 Anode L(20.3")	Buy now
12	6J94537101 Tab-trim X(25.3")	Buy now
13	9010510M00 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 2



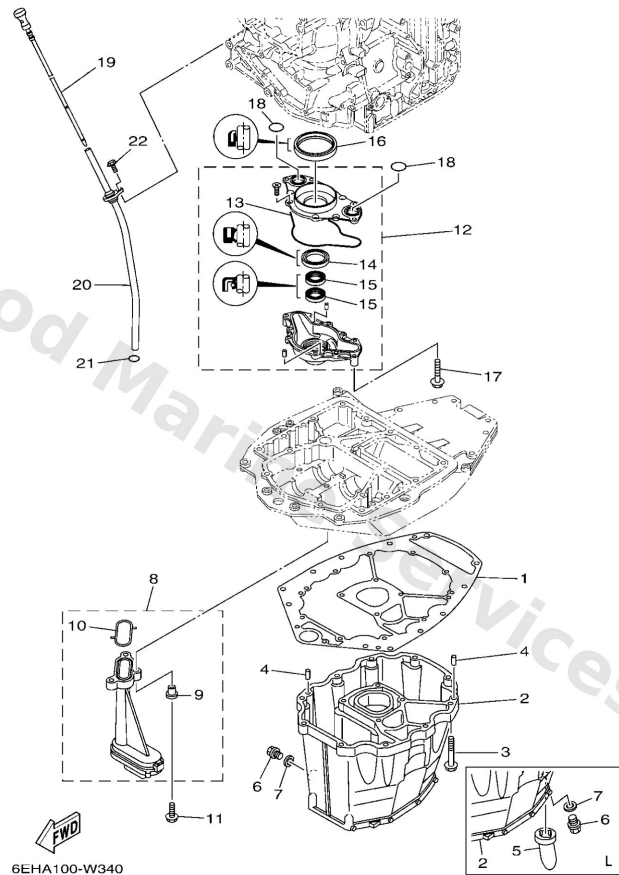
Ref	Part	
14	60X4598710 Spacer 1 L(20.3")	Buy now
14	63P4598700 Spacer 1 X(25.3")	Buy now
15	60X4599500 Spacer 3 L(20.3")	Buy now
16	6884599701 Spacer 2	Buy now
17	9299018200 Washer (6e5)	Buy now
18	9017118M04 Nut, castle (6e5)	Buy now
19	9149040030 Pin, cotter (663)	Buy now
20	68F4597020 Reliance sds (3x14-1/2"x15"-m) UR SDS PROP.	Buy now
20	68F4597220 Reliance sds (3x14-1/4"x17"-m) UR SDS PROP.	Buy now
20	68F4597420 Reliance sds (3x13-3/4"x19"-m) UR SDS PROP.	Buy now
20	68F4597620 Reliance sds (3x13-3/4"x21"-m) UR SDS PROP.	Buy now
20	68F4597820 Reliance sds (3x14-1/4"x18"-m) UR SDS PROP.	Buy now
21	6CE45C8110 Damper rubber, propeller 1	Buy now
22	6CB4593211 Vmax sho 15 1/8 x 22r UR	Buy now
22	6CB4597411 Vmax sho 15 1/8 x 23r UR	Buy now

Oil Pan



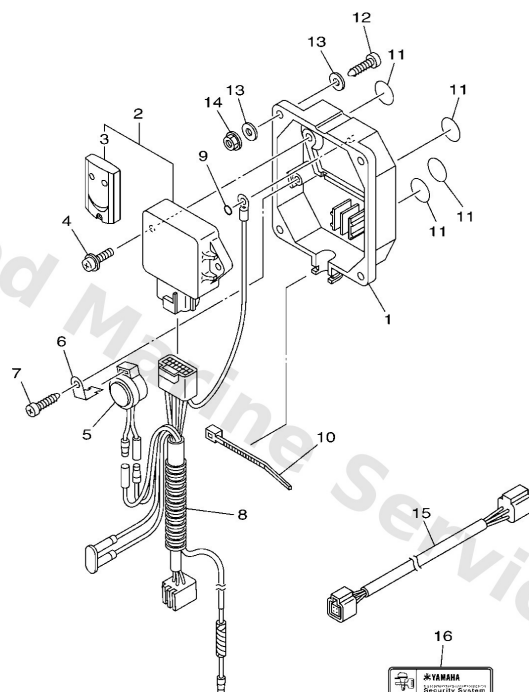
Ref	Part	
1	63P1531202 Gasket, oil pan	Buy now
2	63P1531103 Oil pan L(20.3")	Buy now
2	6DA1531101 Oil pan X(25.3")	Buy now
3	97E7508535 Bolt, hexagon w/w deep recess	Buy now
4	9360816M16 Pin, dowel(6t4)	Buy now
5	63P1531601 Damper 1 L(20.3")	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	63P1341100 Strainer, oil	Buy now
9	9038706263 Collar	Buy now
10	63P1341500 Seal, oil strainer	Buy now
11	9581206025 Bolt, flange	Buy now
12	6DA1330000 Oil pump assembly	Buy now
13	6DA1332900 Gasket, pump cover	Buy now
14	6AW1311900 Oil seal	Buy now

Oil Pan



Ref	Part	
15	69J1363100 Oil seal	Buy now
16	6CB1135500 Seal, cylinder 1	Buy now
17	97E7506540 Bolt, hexagon w/w deep recess	Buy now
18	9321025552 O-ring (22f)	Buy now
19	6DA1536200 Plug, oil level	Buy now
20	6DA1537700 Guide, inlet	Buy now
21	9321019MJ3 O-ring	Buy now
22	95D9506016 Bolt, flange deep recess	Buy now

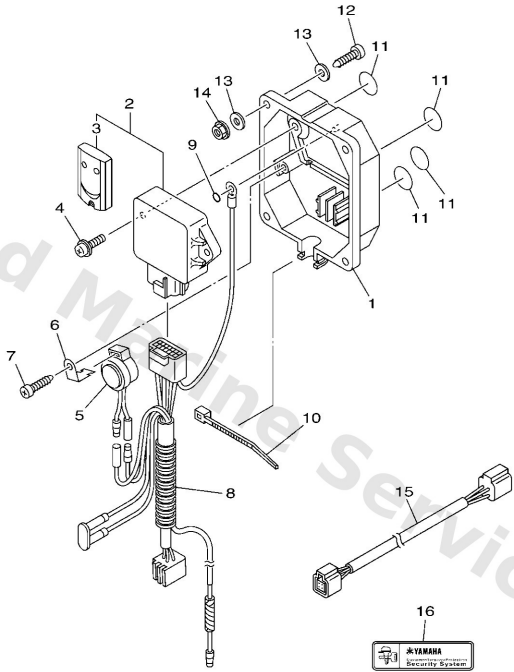
Optional Parts 1



6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

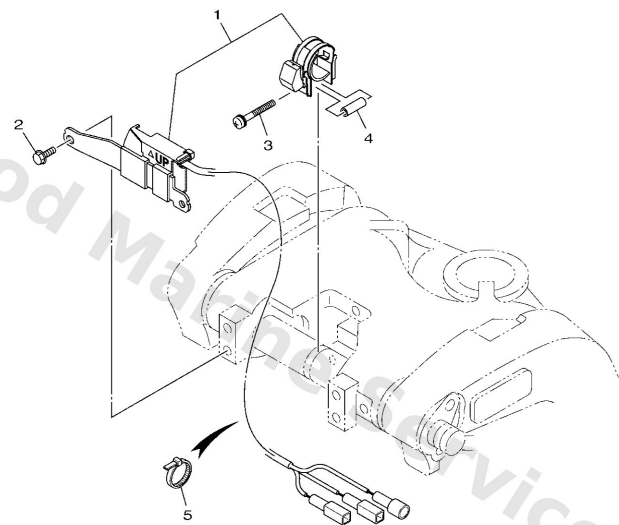
Optional Parts 1



6CJ1100-K370

Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

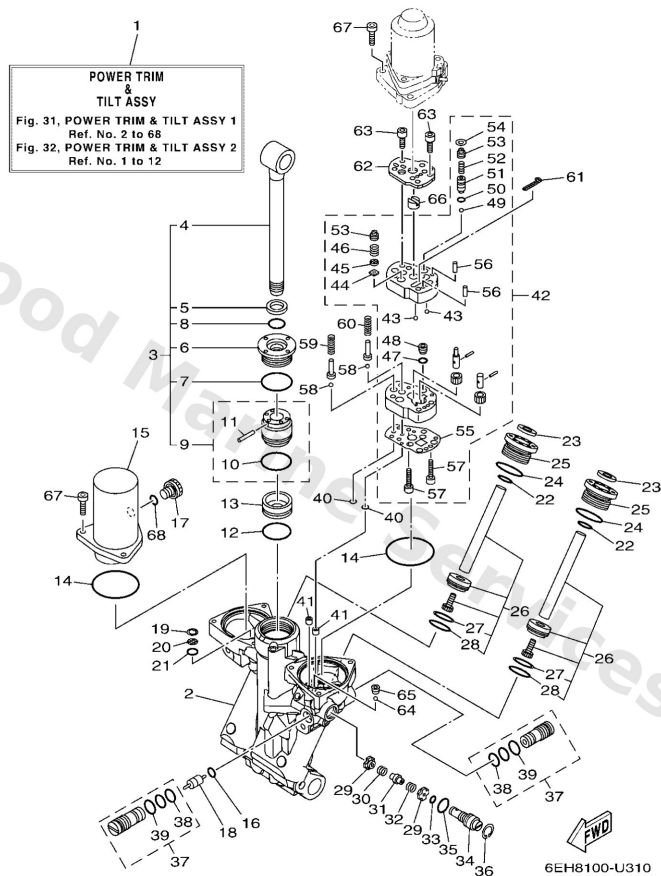
Optional Parts 2




6DA4100-Q370

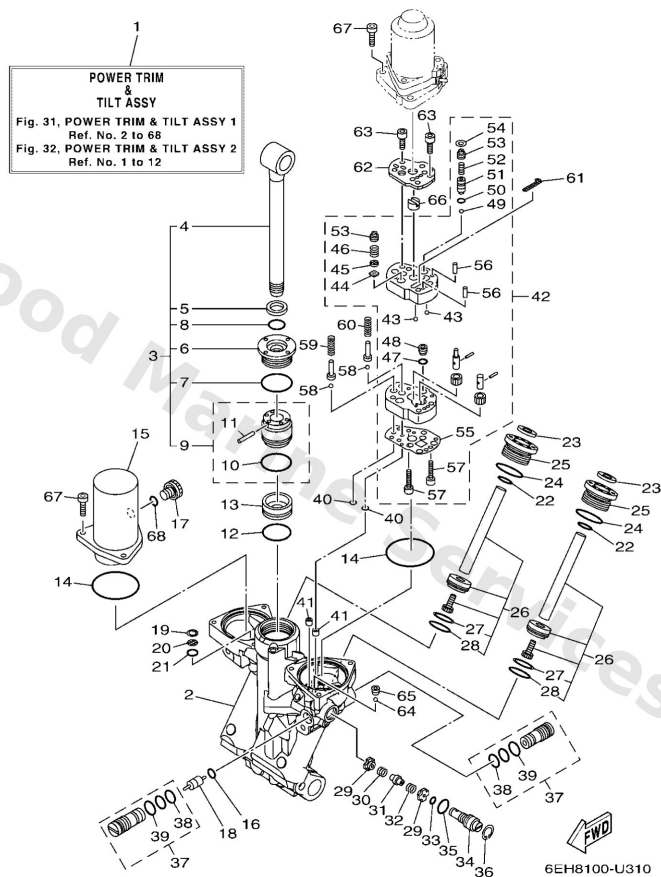
Ref	Part	
1	63P825E002 Tilt limit switch assembly	Buy now
2	97E9506516 Bolt, hexagon w/w deep recess	Buy now
3	9015905059 Screw, with washer	Buy now
4	9038705004 Collar	Buy now
5	9046511M10 Clamp	Buy now

Power Trim & Tilt Assy 1



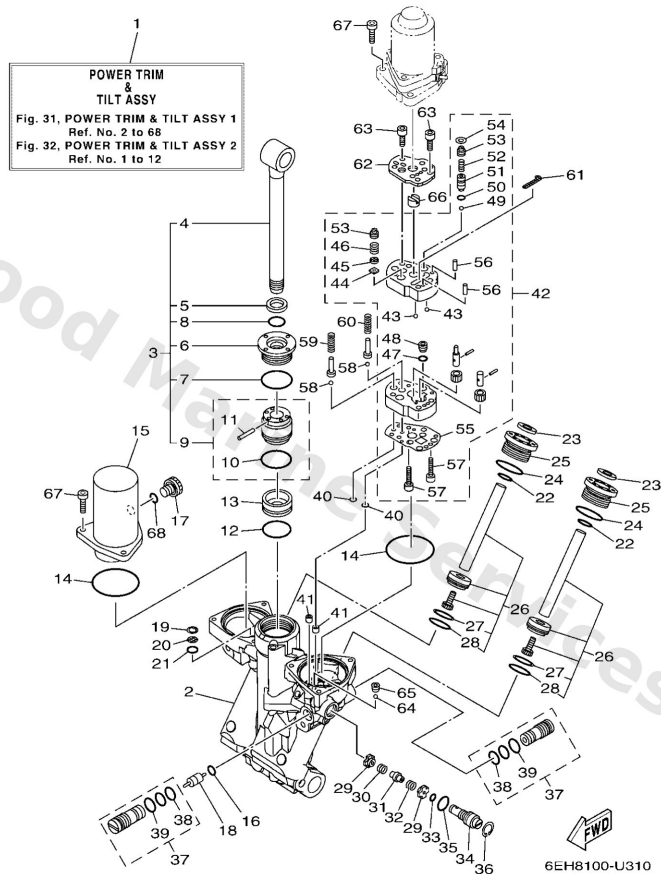
Ref	Part	
1	6CB4380013 Power trim & tilt assembly	Buy now
2	6CB4380L13 Housing, trim & tilt sub assembly	Buy now
3	63P4381021 Tilt piston sub assembly	Buy now
4	63P4380110 Rod	Buy now
5	9310619001 Oil seal	Buy now
6	63P4381120 Screw, cylinder end	Buy now
7	63P4386120 O-ring	Buy now
8	63P4386310 O-ring	Buy now
9	63P4380P20 Piston sub assembly	Buy now
10	6H14386200 O-ring	Buy now
11	9160916010 Pin, spring	Buy now
13	63P4381420 Piston, free	Buy now
14	9321068N50 O-ring	Buy now
15	63P4382C20 Body, reservoir 2	Buy now
16	9321009165 O-ring	Buy now

Power Trim & Tilt Assy 1



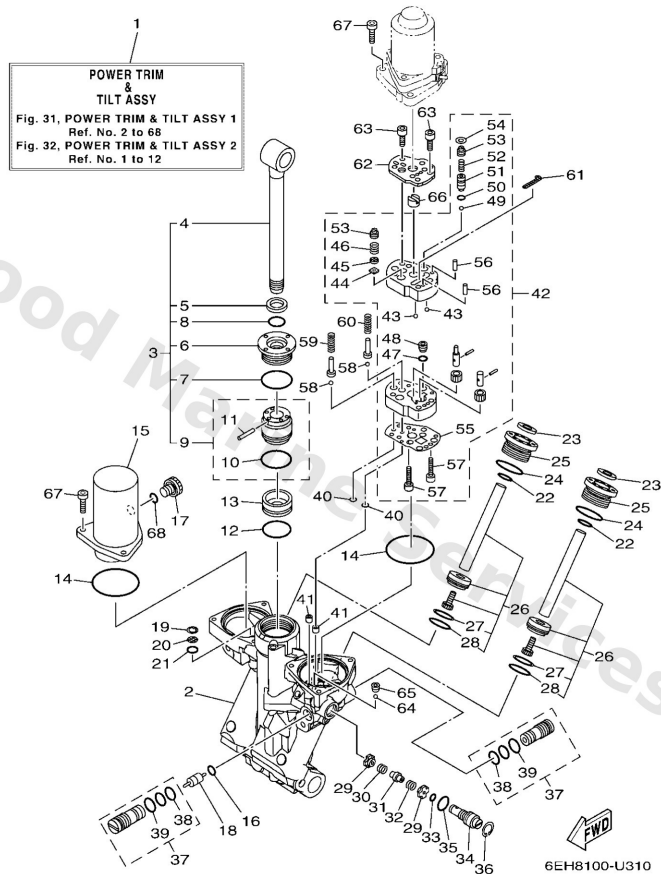
Ref	Part	
17	6CJ4382910 Plug, reservoir	Buy now
18	6H14384111 Piston, shuttle	Buy now
19	63P4387610 Ring, snap	Buy now
20	63P4381610 Filter 1	Buy now
21	9321011N52 O-ring	Buy now
22	6D84386300 O-ring	Buy now
23	63P4381220 Seal, dust	Buy now
24	63P4386210 O-ring	Buy now
25	63P4382121 Screw, trim cylinder end	Buy now
26	63P4382020 Trim piston sub assembly	Buy now
27	62X4387100 Ring, back up	Buy now
28	9321029375 O-ring (j10)	Buy now
29	63P4384710 Seat, manual valve	Buy now
30	63P4385410 Spring, manual release	Buy now
31	63P4382A10 Adaptor 1	Buy now

Power Trim & Tilt Assy 1



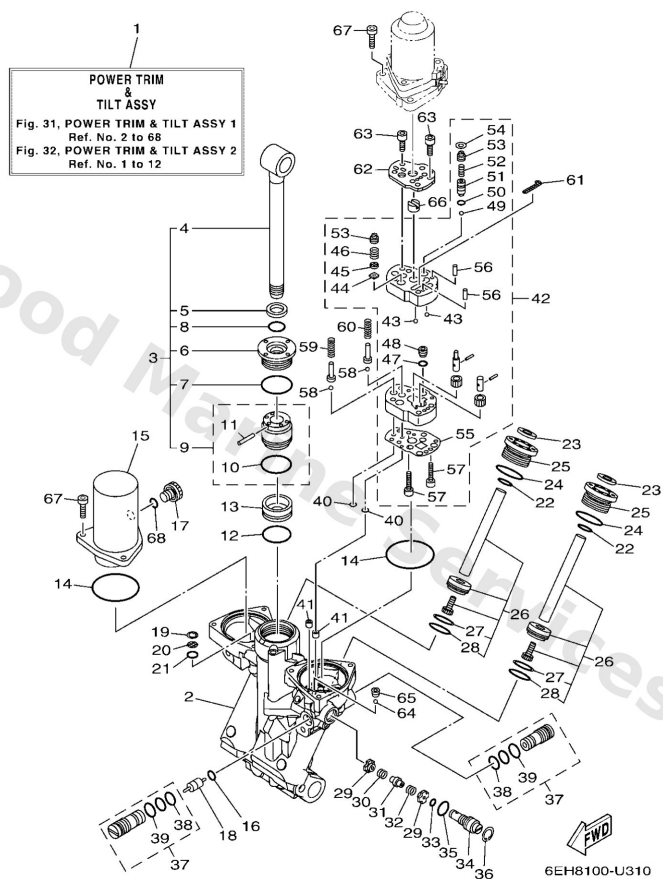
Ref	Part	
32	63P4384H10 Spring	Buy now
33	69J4389J00 O-ring	Buy now
34	63P4384520 Screw, manual release	Buy now
35	9321012327 O-ring(3ld)	Buy now
36	61A4387601 Ring, snap	Buy now
37	63P4380221 Valve sub assembly	Buy now
38	9321012N52 O-ring	Buy now
39	6H14386601 O-ring	Buy now
40	93210064A5 O-ring(61a)	Buy now
41	63P4381C20 Filter 3	Buy now
42	63P4383020 Gear pump assembly	Buy now
43	9350316003 Ball	Buy now
44	6H14384G11 Seal, relief valve	Buy now
45	6H14384410 Pin, valve support	Buy now
46	6H14385610 Spring, down relief	Buy now

Power Trim & Tilt Assy 1



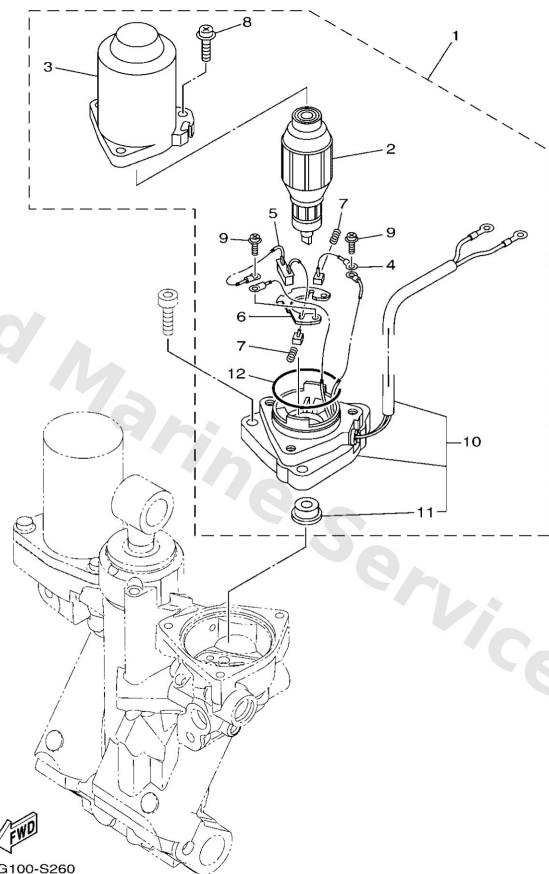
Ref	Part	
47	9321007N51 O-ring	Buy now
48	63P4385120 Seat, relief valve	Buy now
49	9350108001 Ball	Buy now
51	63P4384420 Pin, valve support	Buy now
52	69J4385500 Spring, up relief	Buy now
53	63P4384310 Screw, valve lock	Buy now
54	63P4333810 Washer, wave	Buy now
55	63P4384G20 Seal, relief valve	Buy now
56	9360410011 Pin,dowel (603)	Buy now
57	9131204020 Bolt	Buy now
59	63P4385710 Spring, absorber valve	Buy now
60	63P4385H10 Spring, seal	Buy now
61	6CJ4381600 Filter 1	Buy now
62	63P4381J10 Plate	Buy now
63	9131205035 Bolt Hexagon Socket Head(M01)	Buy now

Power Trim & Tilt Assy 1



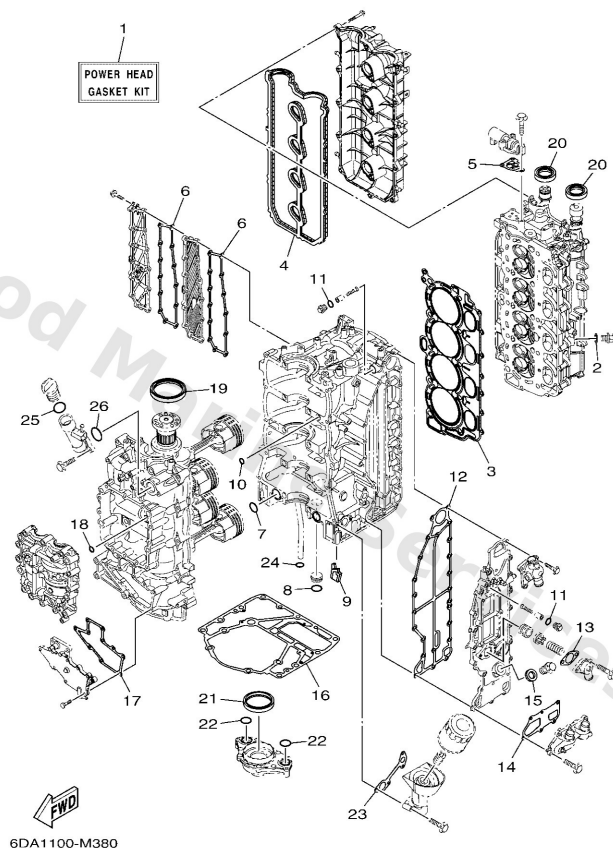
Ref	Part	
64	9350532038 Ball(7fk)	Buy now
65	61A4387800 Bolt, socket	Buy now
66	69J4383100 Connector, shaft	Buy now
67	9138006025 Bolt,socket	Buy now
68	6CJ4386110 O-ring	Buy now

Power Trim & Tilt Assy 2



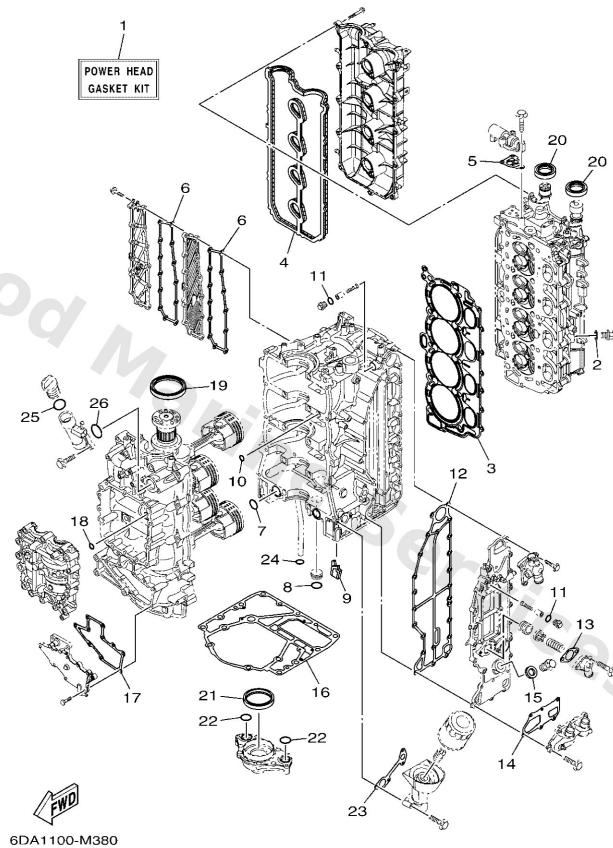
Ref	Part	
1	6KW4388001 Motor assembly	Buy now
2	6EK4380501 Armature assembly	Buy now
3	6EK4380411 Stator assembly	Buy now
4	6EK4389200 Brush 2	Buy now
5	63P8218120 Circuit breaker comp.	Buy now
6	6EK4380F00 Plate, brush holder	Buy now
7	62X4386K00 Spring, brush	Buy now
8	63P4387910 Screw, with washer	Buy now
9	9760204316 Screw, pan head with washer	Buy now
10	63P4388122 Frame, end	Buy now
11	6EK4388200 Oil seal	Buy now
12	6EK4386201 O-ring	Buy now

Repair Kit 1



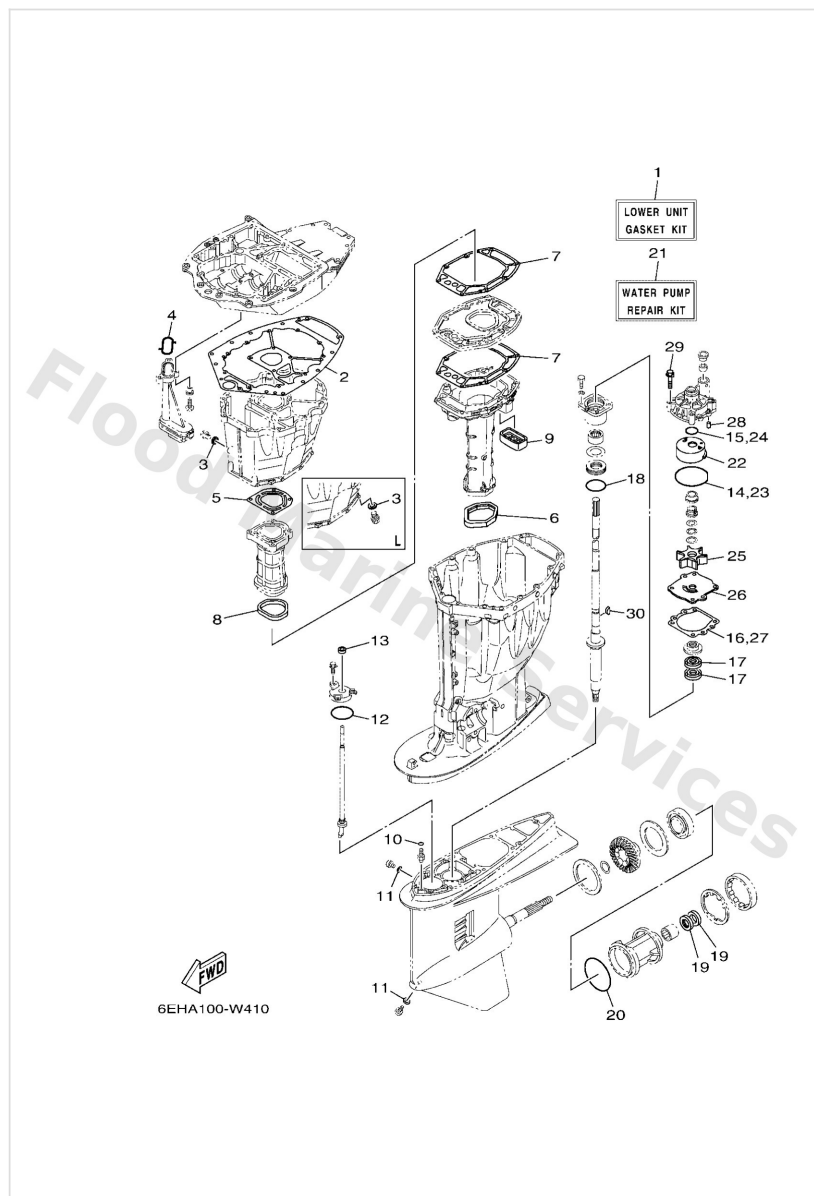
Ref	Part	
1	6DAW000101 Power head gasket kit	Buy now
2	9043014115 Gasket (663)	Buy now
3	6DA1118100 Gasket, cylinder head 1	Buy now
4	6DA1119300 Gasket, head cover 1	Buy now
5	6CB1242F00 Gasket, filter	Buy now
6	6DA1535301 Gasket, drain	Buy now
7	9321025552 O-ring (22f)	Buy now
8	9321025647 O-ring (7or)	Buy now
9	6DA1466400 Grommet, water shut	Buy now
10	9321012648 O-ring (7or)	Buy now
11	9321013M63 O-ring (6g8)	Buy now
12	6DA4111401 Gasket, exhaust outer cover	Buy now
13	60V11382A0 Gasket 2	Buy now
14	6DA1138101 Gasket 1	Buy now
15	90201186F1 Washer, plate (22f)	Buy now

Repair Kit 1



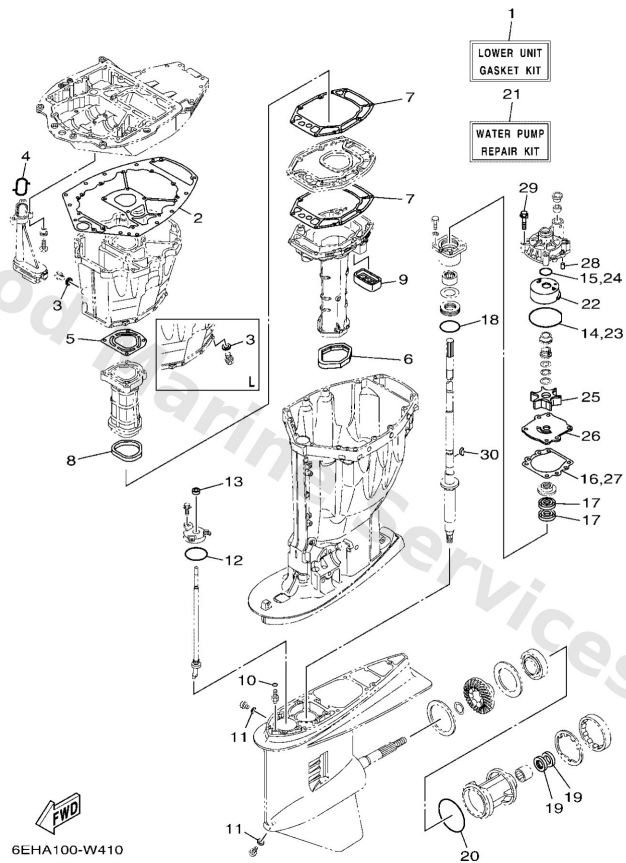
Ref	Part	
16	63P1135103 Gasket, cylinder	Buy now
17	6DA1545101 Gasket, crankcase cover 1	Buy now
18	9321008001 O-ring	Buy now
19	9310285008 Oil seal	Buy now
20	9310238008 Oil seal	Buy now
21	6CB1135500 Seal, cylinder 1	Buy now
23	6DA1347500 Gasket	Buy now
24	9321019MJ3 O-ring	Buy now
25	9321024M79 O-ring	Buy now
26	93210357A3 O-ring	Buy now

Repair Kit 2



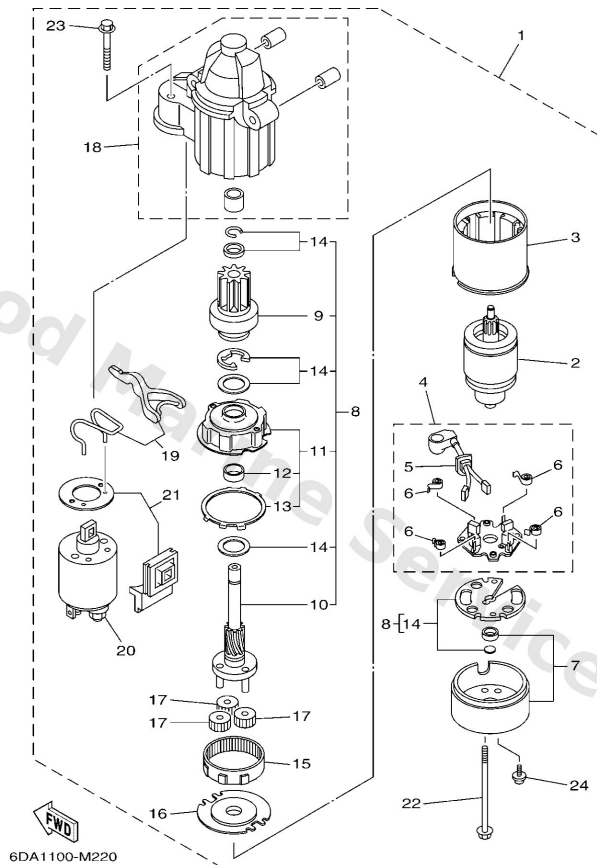
Ref	Part	
1	63PW000122 Lower unit gasket kit	Buy now
2	63P1531202 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	63P1341500 Seal, oil strainer	Buy now
5	63P41133A0 Gasket, exhaust manifold 1	Buy now
6	69J4512300 Gasket, muffler	Buy now
7	63P41134A1 Gasket, exhaust manifold	Buy now
8	63P4113800 Seal, ext. 1	Buy now
9	69J4512701 Seal	Buy now
10	9321007003 O-ring (11m)	Buy now
11	9043008003 Gasket	Buy now
12	9321058144 O-ring(47x)	Buy now
13	9310609014 Oil seal	Buy now
14	9321086M38 O-ring (6e5)	Buy now
15	9321037160 O-ring (6g8)	Buy now

Repair Kit 2



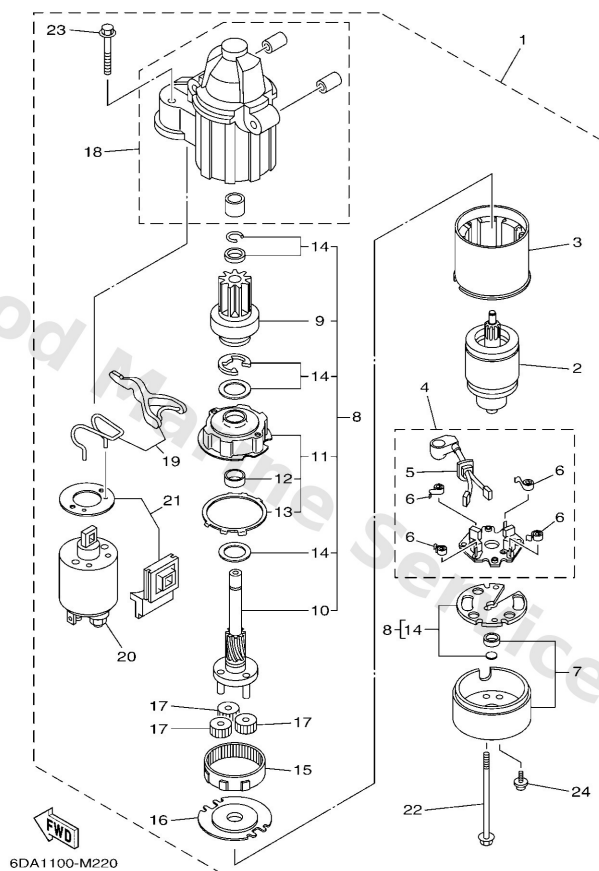
Ref	Part	
16	6E544315A0 Gasket, water pump	Buy now
17	9310128M16 Oil seal (6e5)	Buy now
18	9321055M14 O-ring (70e)	Buy now
19	9310130M17 Oil seal (6e5)	Buy now
20	9321097M55 O-ring (6g5)	Buy now
21	61AW0078A4 Water pump repair kit	Buy now
22	61A4432202 Insert, cartridge	Buy now
25	6E54435201 Impeller	Buy now
26	6G54432301 Outer plate, cartridge	Buy now
28	9360612019 Pin, dowel (614)	Buy now
29	9011908191 Bolt, with washer	Buy now
30	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



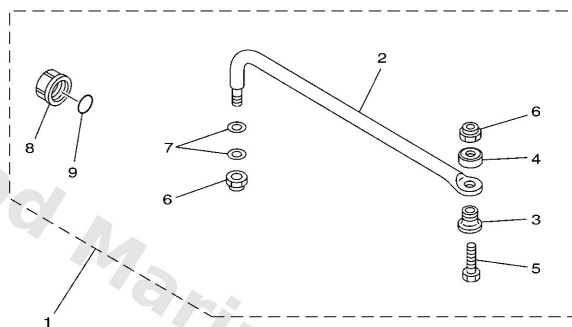
Ref	Part	
1	6CB8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184011 Brush holder assembly	Buy now
5	69J8180111 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	6CB8182000 Rear bracket assembly	Buy now
8	6CB8180700 Gear assembly, starting motor	Buy now
9	6CB8183200 Clutch, over run	Buy now
10	6CB8183600 Spring, lever	Buy now
11	67F8182100 Bracket, center 1	Buy now
12	67F8184100 Bearing	Buy now
13	67F8183R00 Gasket	Buy now
14	6CB8180900 Washer kit	Buy now
15	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now

Starting Motor



Ref	Part	
16	67F8183000 Bracket, center 2	Buy now
17	60V8183T00 Gear, idler	Buy now
18	6CB8184200 Cover	Buy now
19	6C58183900 Lever assembly	Buy now
20	6C58194100 Starter relay assembly	Buy now
21	6C58186900 Cover, dust	Buy now
22	6CB8182600 Bolt	Buy now
23	69J8182800 Bolt 2	Buy now
24	67F8184600 Screw	Buy now

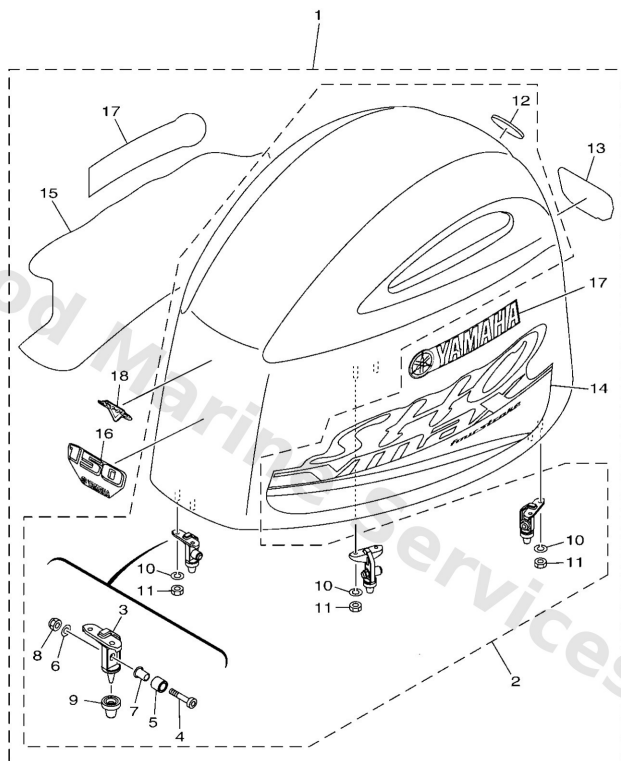
Steering Guide



67H0100-9290

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

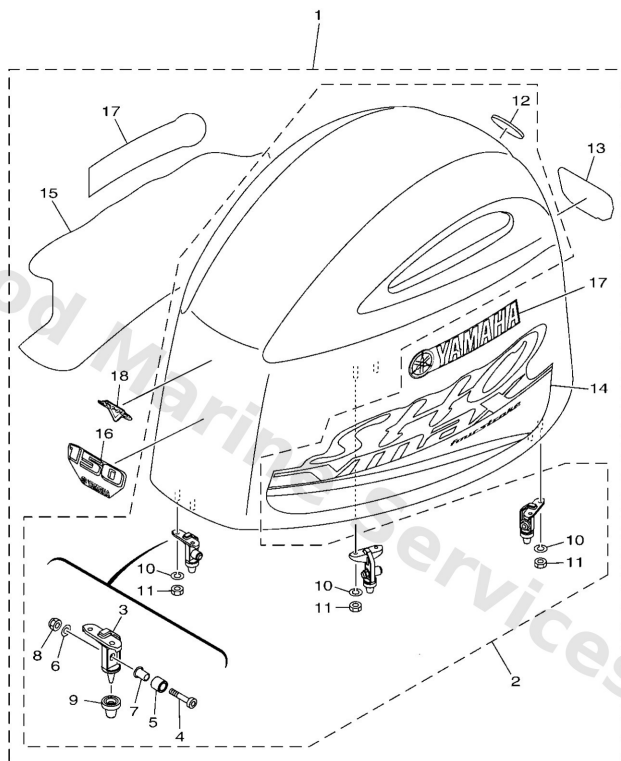
Top Cowling



6EH5100-R020

Ref	Part	
1	6EH4261004 Top cowling assembly	Buy now
2	6EH4261A03 Top cowling w/o graphics	Buy now
3	6CB42647A0 Holder, clamp band	Buy now
4	9011108078 Bolt,hex. socket button	Buy now
5	9038710094 Collar	Buy now
6	9299008600 Washer, plain (663)	Buy now
7	9038708M45 Coller (6f5)	Buy now
8	9578008300 Nut, nylon (6j8)	Buy now
9	6AW4266301 Damper 2	Buy now
10	9299006100 Washer(6a1)	Buy now
11	9538006600 Nut(661)	Buy now
12	6DA4269700 Tuning fork mark	Buy now
13	6EH4267800 Graphic, rear	Buy now
14	6CB4267510 Graphic, side 1	Buy now
15	6CB4267610 Graphic, side 2	Buy now

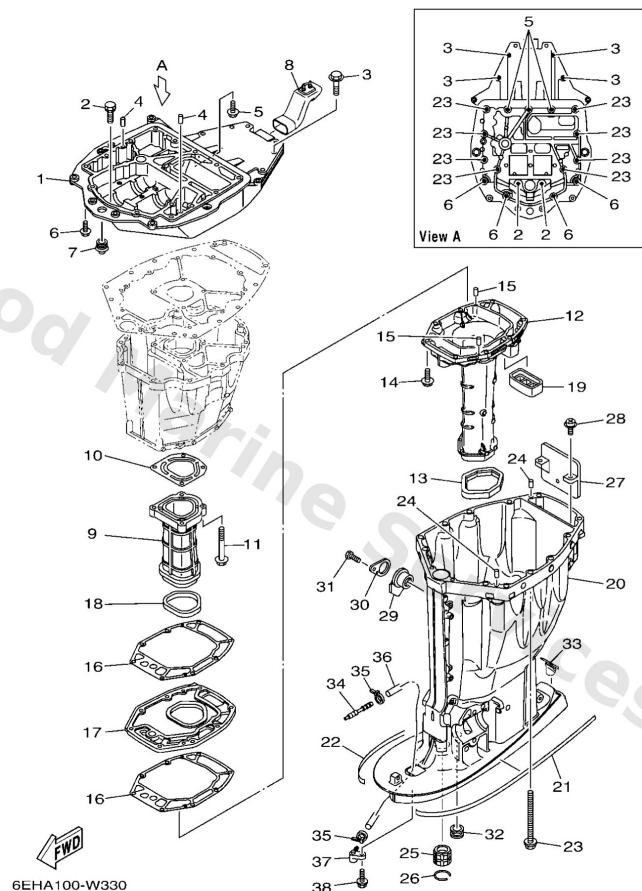
Top Cowling




6EH5100-R020

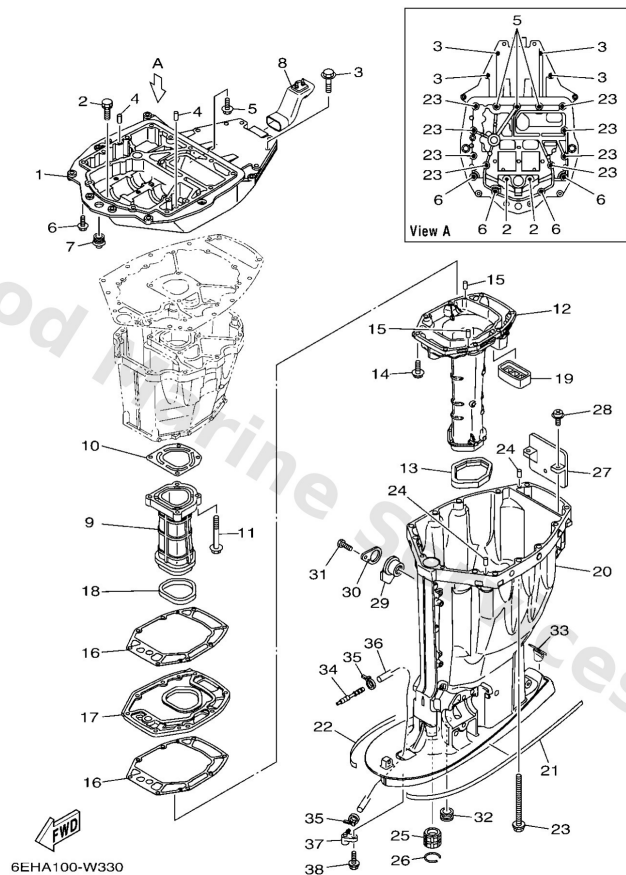
Ref	Part	
16	63P4267740 Graphic, front	Buy now
17	6D64268100 Mark, cowling	Buy now
18	6EH4268200 Mark, cowling	Buy now

Upper Casing



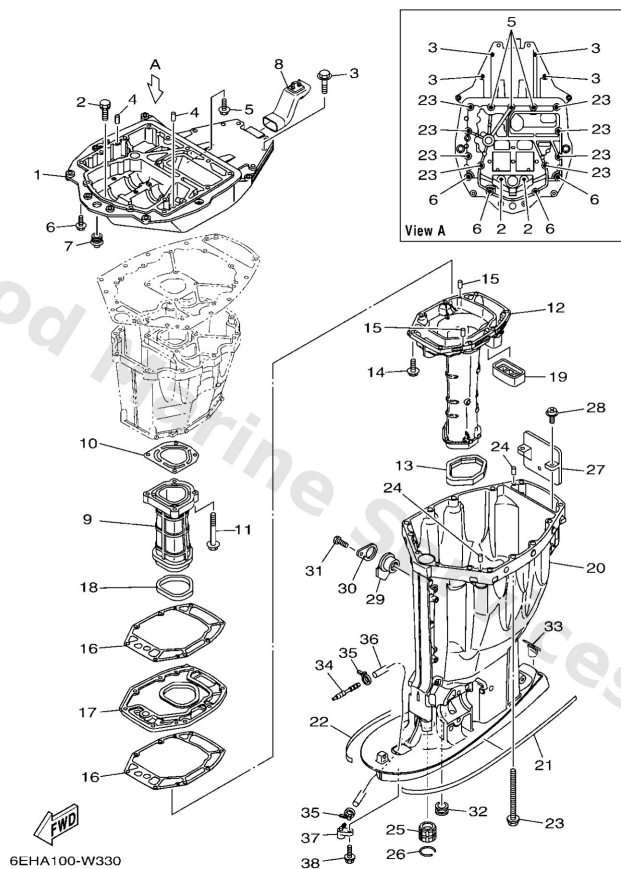
Ref	Part	
1	63P4113706 Guide, exhaust	Buy now
2	9011908182 Bolt, with washer	Buy now
3	97E7510545 Bolt, hexagon w/w deep recess	Buy now
4	9360816M16 Pin, dowel(6t4)	Buy now
5	9011908189 Bolt, with washer	Buy now
6	97E7510535 Bolt, hexagon w/w deep recess	Buy now
7	6E54272401 Grommet	Buy now
8	6DA4276901 Seal, rubber	Buy now
9	63P4113102 Manifold, ext. 1	Buy now
10	63P41133A0 Gasket, exhaust manifold 1	Buy now
11	97E7508560 Bolt, hexagon w/w deep recess	Buy now
12	6DA1471101 Muffler 1 X(25.3")	Buy now
12	6DA1471111 Muffler 1 L(20.3")	Buy now
13	69J4512300 Gasket, muffler	Buy now
14	97E7508535 Bolt, hexagon w/w deep recess	Buy now

Upper Casing



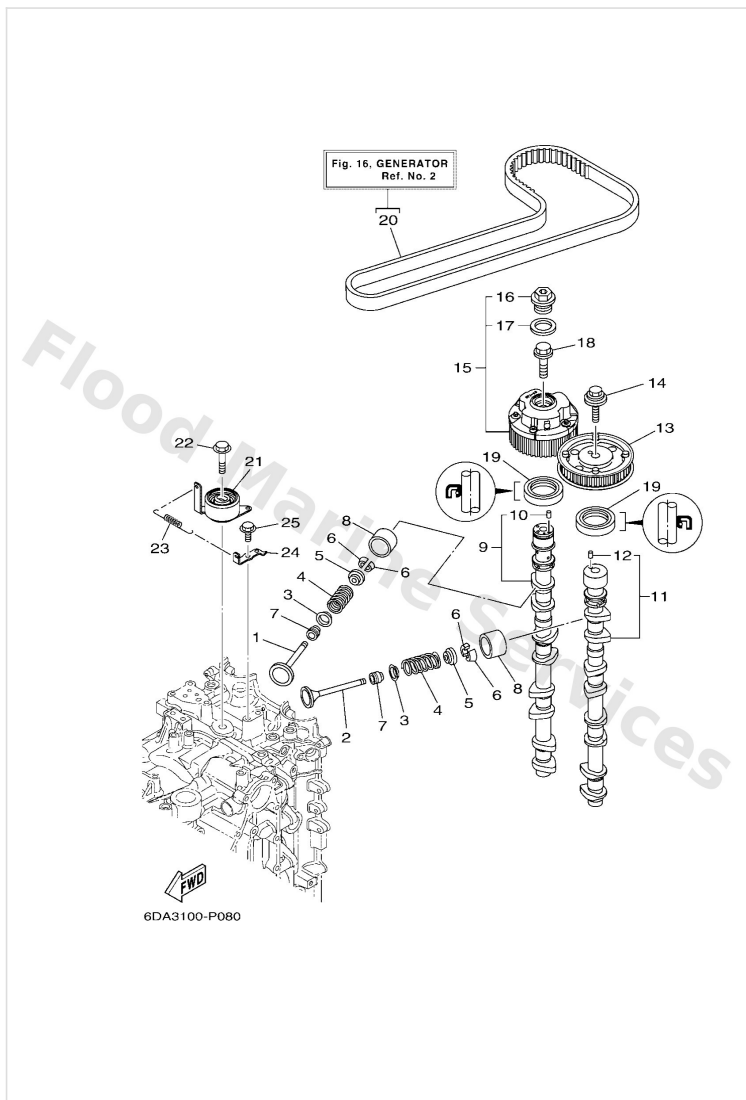
Ref	Part	
15	9360619M23 Pin, dowel	Buy now
16	63P41134A1 Gasket, exhaust manifold	Buy now
17	63P4518102 Plate	Buy now
18	63P4113800 Seal, ext. 1	Buy now
19	69J4512701 Seal	Buy now
20	6DA45111018D Casing, upper X(25.3")	Buy now
20	6DA45111108D Casing, upper L(20.3")	Buy now
21	6N94279141 Mark 1	Buy now
22	6N94279241 Mark 2	Buy now
23	9011910007 Bolt, with washer	Buy now
25	6E54531800 Bushing, drive shaft 3	Buy now
26	9342036M01 Circlip (6a0)	Buy now
27	69J1462401 Cover, exhaust	Buy now
28	9798006216 Screw, with washer(6h2)	Buy now
29	6BB1531601 Damper 1 X(25.3")	Buy now

Upper Casing



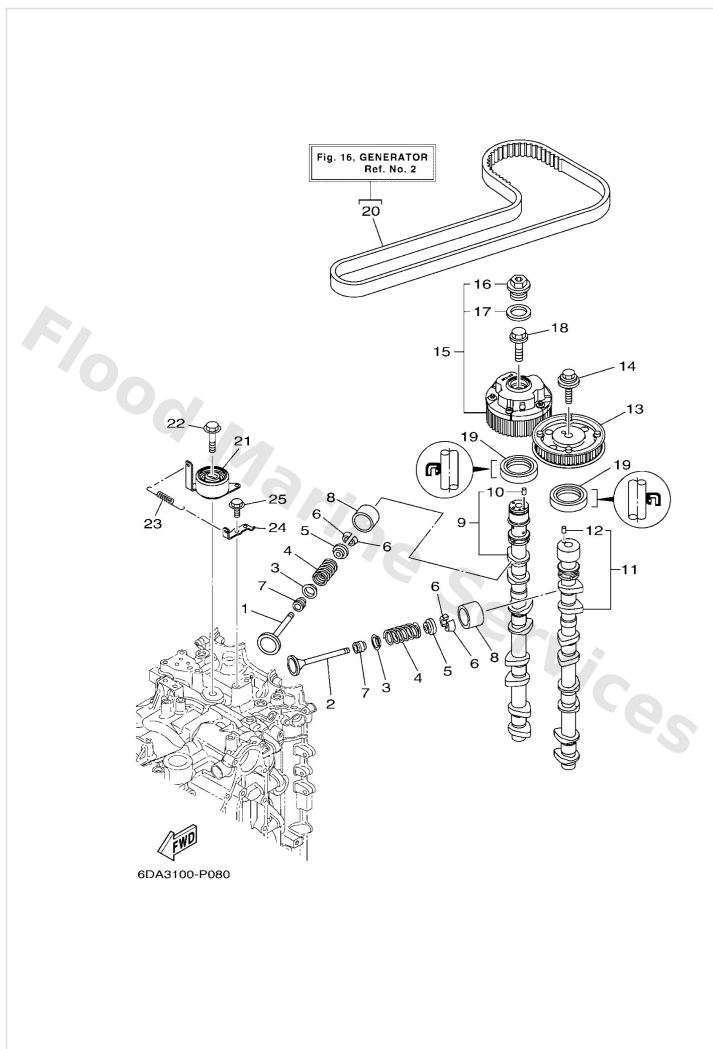
Ref	Part	
30	6BB4515201 Cover, upper casing 2 X(25.3")	Buy now
31	97D9506012 Bolt, hexagon deep recess X(25.3")	Buy now
32	6E54436601 Damper, water seal 2	Buy now
33	6C54515501 Cap L(20.3")	Buy now
33	6DA4515501 Cap X(25.3")	Buy now
34	6E58355800 End, nipple	Buy now
35	9046511M10 Clamp	Buy now
36	9044507010 Hose (I1457) L(20.3")	Buy now
36	9044507018 Hose (I1457) X(25.3")	Buy now
37	63P4537900 Nipple, hose	Buy now
38	9011906287 Bolt, with washer	Buy now

Valve



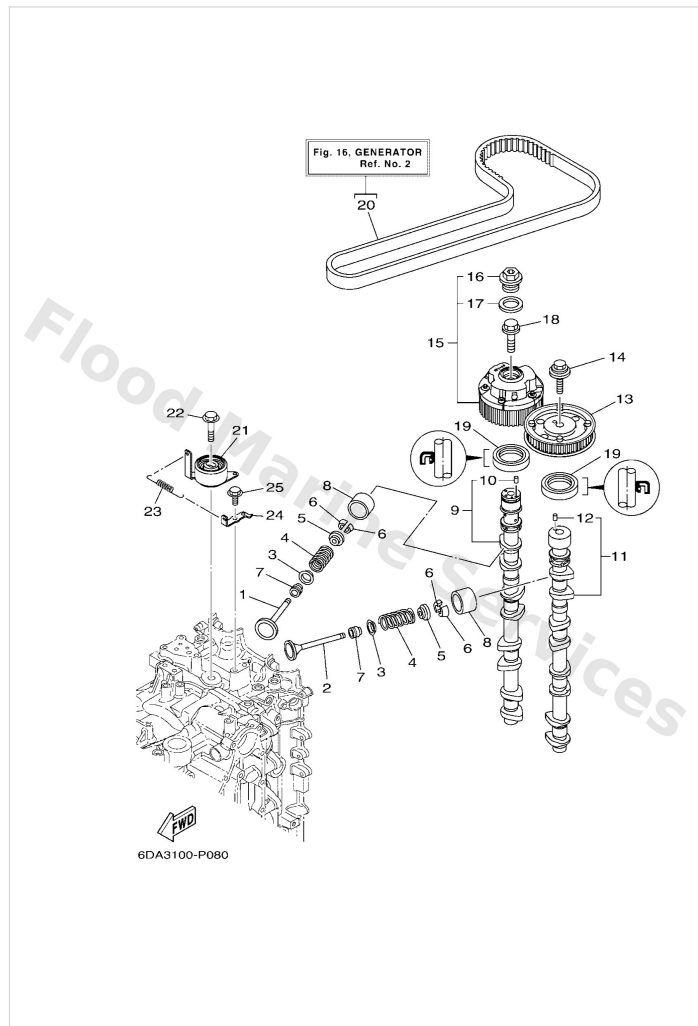
Ref	Part	
1	6CB1211100 Valve, intake	Buy now
2	6DA1212100 Valve, exhaust	Buy now
3	K0FA374300 Seat, valve spring	Buy now
4	6CB1211300 Spring, valve inner	Buy now
5	K0FA374100 Retainer, valve spring	Buy now
6	K0FA374200 Lock, valve spring retainer	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	K0FA375100 Lifter, valvek (3.000) UR	Buy now
8	K0FA375110 Lifter, valve (3.025) UR	Buy now
8	K0FA375120 Lifter, valve (3.050) UR	Buy now
8	K0FA375130 Lifter, valve (3.075) UR	Buy now
8	K0FA375140 Lifter, valve (3.100) UR	Buy now
8	K0FA375150 Lifter, valve (3.122) UR	Buy now
8	K0FA375160 Lifter, valve (3.142) UR	Buy now
8	K0FA375170 Lifter, valve (3.162) UR	Buy now

Valve



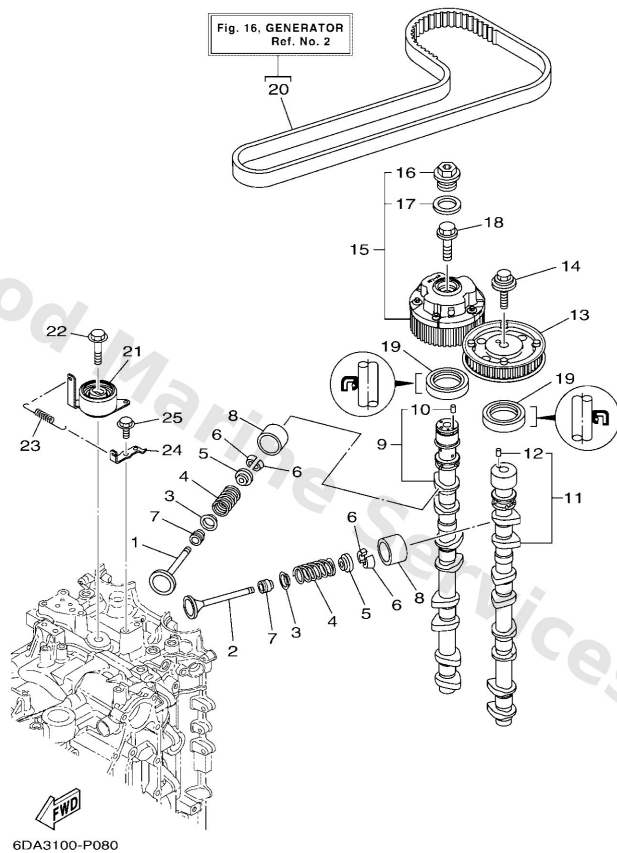
Ref	Part	
8	K0FA375180 Lifter, valve (3.182) UR	Buy now
8	K0FA375190 Lifter, valve (3.202) UR	Buy now
8	K0FA3751A0 Lifter, valve (3.222) UR	Buy now
8	K0FA3751B0 Lifter, valve (3.242) UR	Buy now
8	K0FA3751C0 Lifter, valve (3.262) UR	Buy now
8	K0FA3751D0 Lifter, valve (3.282) UR	Buy now
8	K0FA3751E0 Lifter, valve (3.302) UR	Buy now
8	K0FA3751F0 Lifter, valve (3.322) UR	Buy now
8	K0FA3751G0 Lifter, valve (3.342) UR	Buy now
8	K0FA3751H0 Lifter, valve (3.362) UR	Buy now
8	K0FA3751J0 Lifter, valve (3.382) UR	Buy now
8	K0FA3751K0 Lifter, valve (3.402) UR	Buy now
8	K0FA3751L0 Lifter, valve (3.422) UR	Buy now
8	K0FA3751M0 Lifter, valve (3.442) UR	Buy now
8	K0FA3751N0 Lifter, valve (3.462) UR	Buy now

Valve



Ref	Part	
8	K0FA3751P0 Lifter, valve (3.482) UR	Buy now
8	K0FA3751R0 Lifter, valve (3.502) UR	Buy now
8	K0FA3751S0 Lifter, valve (3.522) UR	Buy now
8	K0FA3751T0 Lifter, valve (3.542) UR	Buy now
8	K0FA375300 Lifter, valve (3.562) UR	Buy now
8	K0FA375310 Lifter, valve (3.582) UR	Buy now
8	K0FA375320 Lifter, valve (3.602) UR	Buy now
8	K0FA375330 Lifter, valve (3.625) UR	Buy now
8	K0FA375340 Lifter, valve (3.650) UR	Buy now
8	K0FA375350 Lifter, valve (3.675) UR	Buy now
8	K0FA375360 Lifter, valve (3.700) UR	Buy now
8	K0FA375370 Lifter, valve (3.725) UR	Buy now
9	6DA1217101 Camshaft 1	Buy now
10	9360510108 Pin, dowel (8g8)	Buy now
11	6DA1218101 Camshaft 2	Buy now

Valve



Ref	Part	
13	6FA115A000 Driven gear assembly	Buy now
14	9011910050 Bolt, with washer	Buy now
15	6P21264522 Pulley assembly 1	Buy now
16	6P21262300 Bolt	Buy now
17	6P21266300 Gasket	Buy now
18	6P21261500 Bolt	Buy now
19	9310238008 Oil seal	Buy now
20	6DAW462400 Belt (with rotor bolts)	Buy now
21	6DA1159000 #ensioner assembly	Buy now
22	9011910M07 Bolt (6f5)	Buy now
23	9050618025 Spring, tension	Buy now
24	6DA1159500 Plate, valve	Buy now
25	97E7506516 Bolt, hexagon w/w deep recess	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.