



Yamaha XF425NSA7 2020

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

Authorised Yamaha Dealers



Contents

SCHEDULED SERVICE PARTS	4
BOTTOM COWLING 1	6
BOTTOM COWLING 2	9
BOTTOM COWLING 3	11
BOTTOM COWLING 4	13
BRACKET 1	15
BRACKET 2	18
BRACKET 3	21
CONTROL	23
CRANKSHAFT & PISTON	25
CYLINDER & CRANKCASE 1	28
CYLINDER & CRANKCASE 2	31
CYLINDER & CRANKCASE 3	33
CYLINDER & CRANKCASE 4	35
ELECTRICAL 1	36
ELECTRICAL 2	38
ELECTRICAL 3	40
ELECTRICAL 4	42
ELECTRICAL 5	44
ELECTRICAL 6	45
EXHAUST 1	46
EXHAUST 2	47
FUEL 1	49
FUEL 2	52
FUEL 3	54
FUEL 4	56
GENERATOR	57
GRAPHIC & TOOL	59
INTAKE	61
LOWER CASING & DRIVE 1	63
LOWER CASING & DRIVE 2	68
LOWER CASING & DRIVE 3	72
LOWER CASING & DRIVE 4	75
LOWER CASING & DRIVE 5	80
LOWER CASING & DRIVE 6	84
OIL PAN	87
OIL PUMP	90
OPTIONAL PARTS	91
POWER TRIM & TILT ASSY 1	93
POWER TRIM & TILT ASSY 2	97
REPAIR KIT 1	101
REPAIR KIT 2	103
STARTING MOTOR	106
THROTTLE BODY ASSY	108

TOP COWLING 1 109

TOP COWLING 2 111

UPPER CASING 1 113

UPPER CASING 2 116

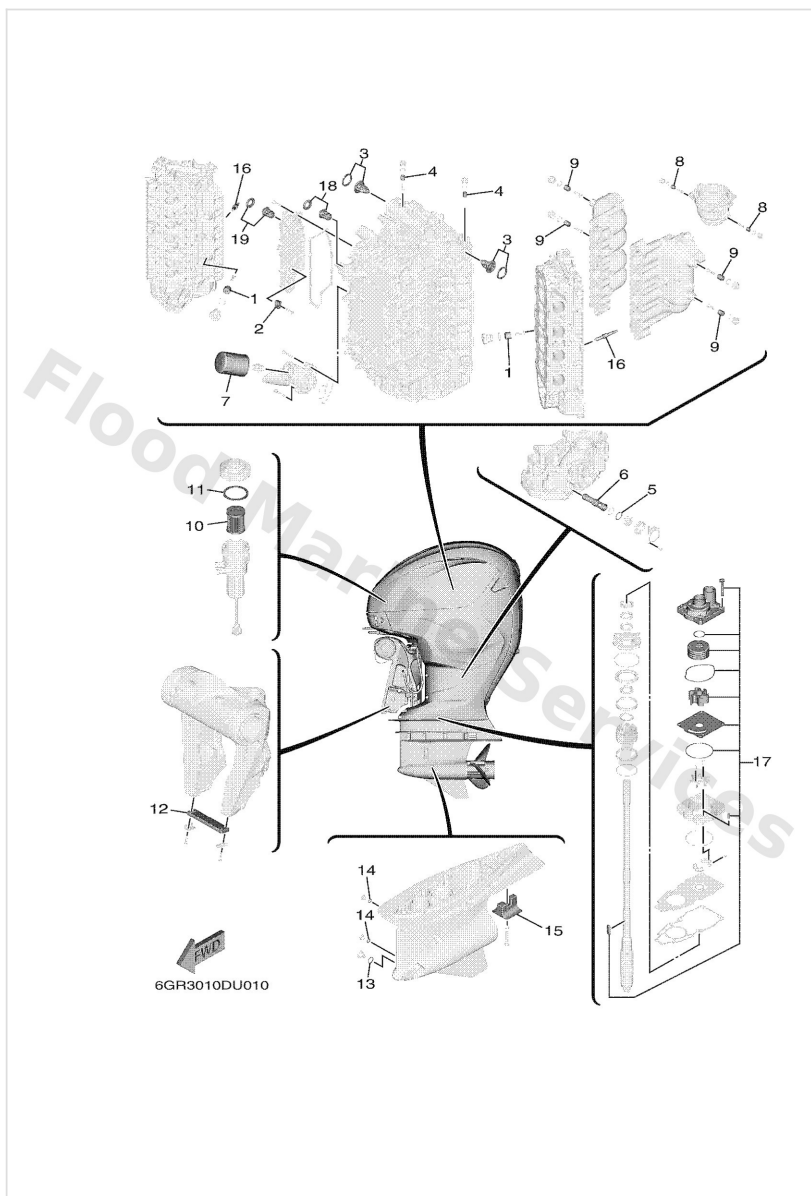
UPPER CASING 3 118

VALVE 1 119

VALVE 2 123

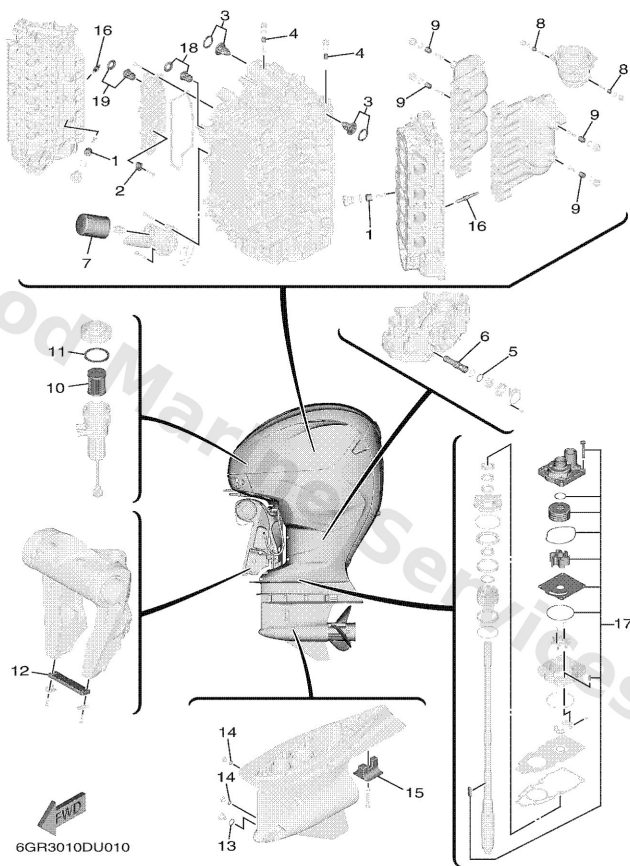
VAPOR SEPARATOR 125

Scheduled Service Parts



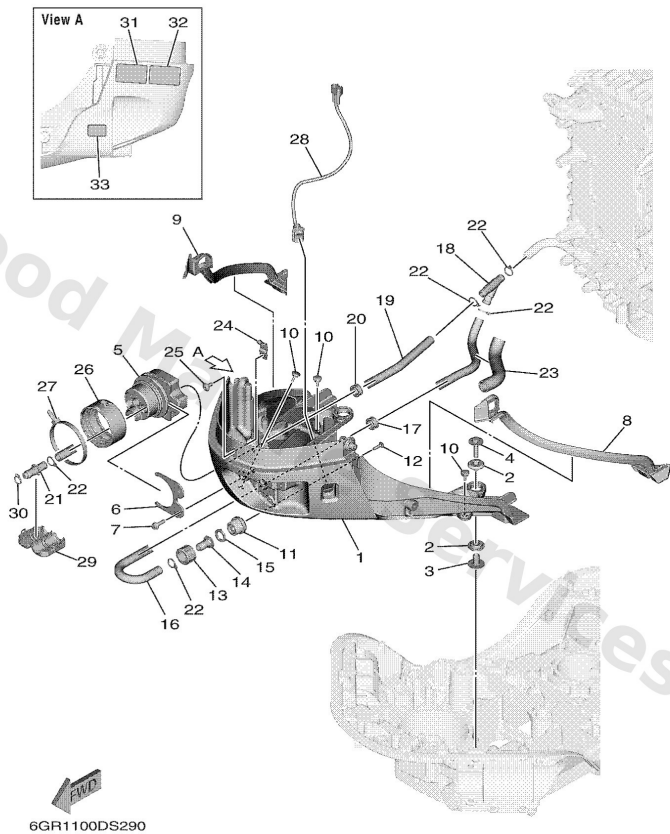
Ref	Part	
1	6AW1132L00 Anode 2	Buy now
2	6AW1132P00 Anode 5	Buy now
3	6GR1241100 Thermostat	Buy now
4	6G81132500 Anode	Buy now
5	9321034633 O-ring (21a)	Buy now
6	6GR1341100 Strainer, oil	Buy now
7	N261344003 Element assembly, oil cleaner	Buy now
10	6P32456301 Element, filter (with tag)	Buy now
11	6P32456400 Gasket	Buy now
12	6AW4525100 Anode	Buy now
13	9321019123 O-ring (646)	Buy now
14	9321009165 O-ring	Buy now
15	6AW4537300 Anode	Buy now
16	9470200442 Plug, spark (ngk ilmar7e9)	Buy now
17	6GRW007800 Water pump repair kit	Buy now

Scheduled Service Parts



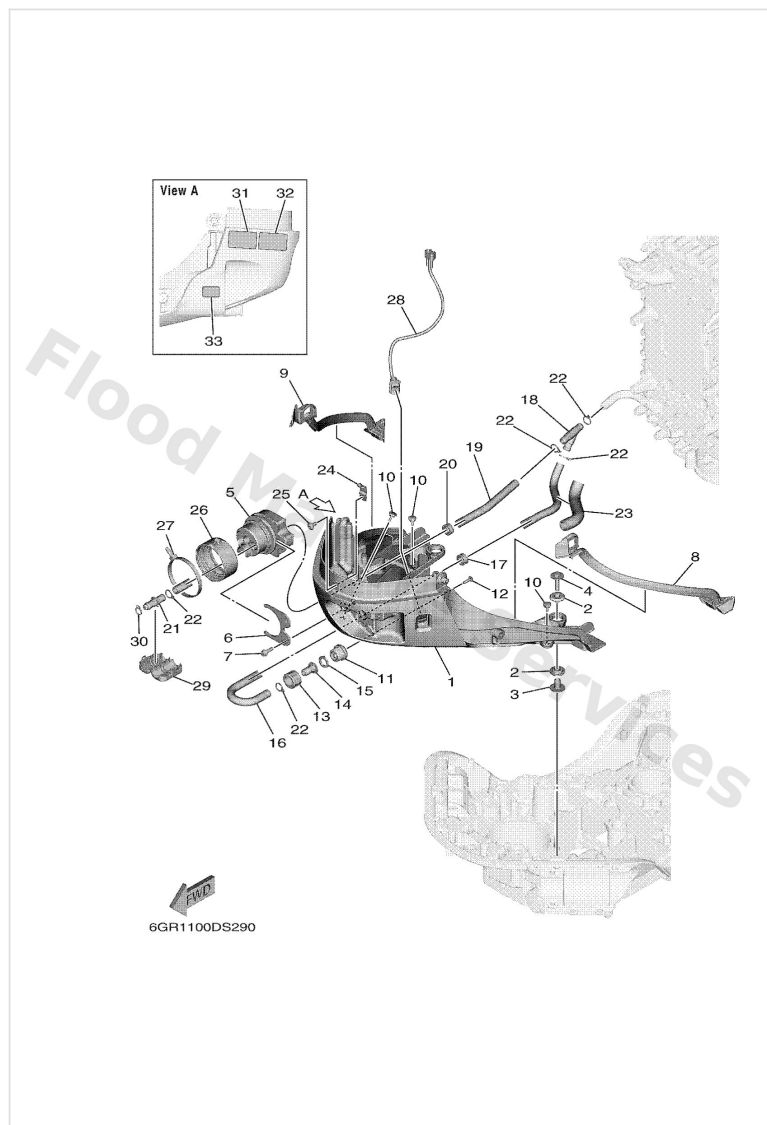
Ref	Part	
18	6H31241120 Thermostat	Buy now
19	66M1241101 Thermostat	Buy now

Bottom Cowling 1



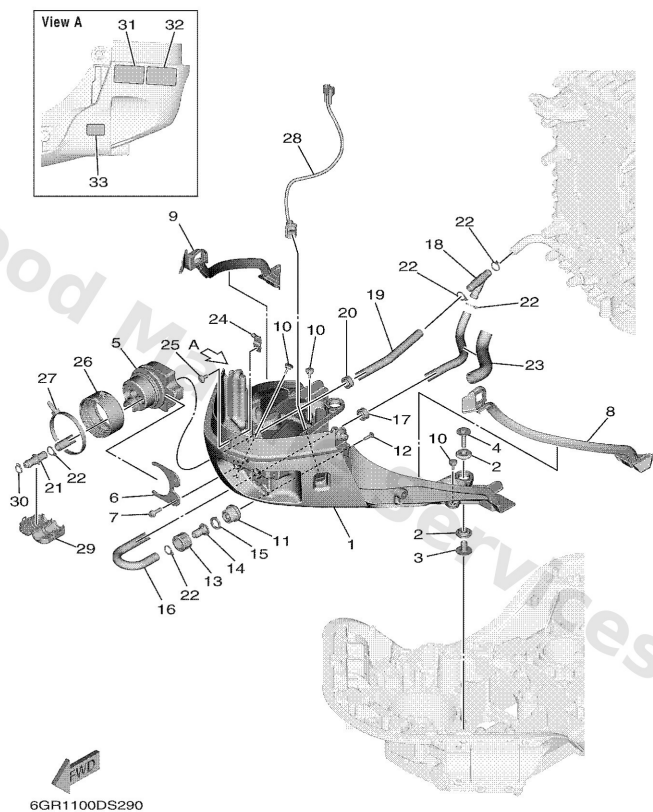
Ref	Part	
1	6GR42711008D Cowling, bottom 1 GRAY	Buy now
1	6GR4271100CE Cowling, bottom 1 WHITE	Buy now
2	9048022M81 Grommet	Buy now
3	9038708M37 Collar (6e5)	Buy now
4	9011908187 Bolt, with washer	Buy now
5	6GR4272500 Grommet	Buy now
6	6GR4276100 Stopper	Buy now
7	95D9506020 Bolt, flange deep recess	Buy now
8	6GR4271700 Rubber, seal 2	Buy now
9	6GR4271800 Rubber, seal 3	Buy now
10	6H44274800 Grommet	Buy now
11	6R31257200 Adapter	Buy now
12	9016905M00 Screw truss head tapping	Buy now
13	6R31258100 Joint, hose 1	Buy now
14	6GR1258200 Joint, hose 2	Buy now

Bottom Cowling 1



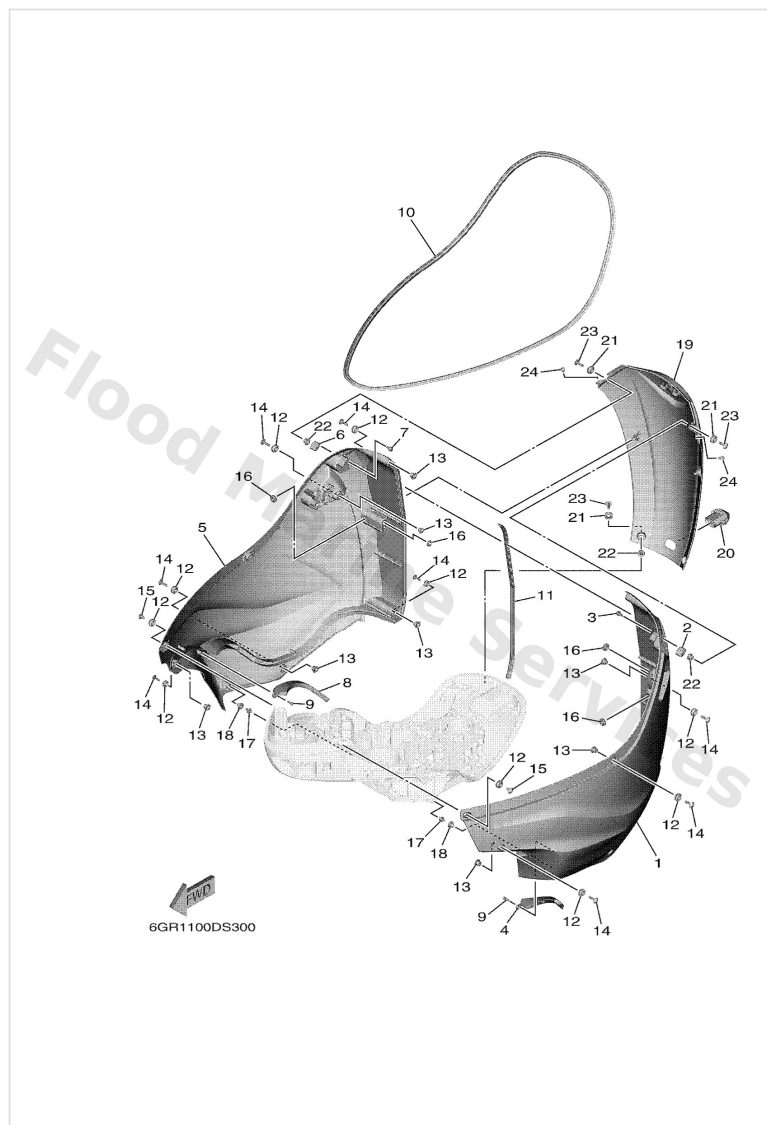
Ref	Part	
15	6R31258300 Gasket, hose joint	Buy now
16	6GR1257700 Hose 2	Buy now
17	9048020M05 Grommet (688)	Buy now
18	6GR2437800 Pipe, joint 3	Buy now
19	9044516025 Hose	Buy now
21	6GR8355800 End, nipple	Buy now
22	9046511M10 Clamp	Buy now
23	9044523003 Hose	Buy now
24	6GR4455400 Plate	Buy now
25	9011106144 Bolt, hex. socket button	Buy now
26	6GR4275300 Fastner AP	Buy now
27	9046499006 Clamp AP	Buy now
28	6GR8256300 Trim & tilt switch assembly	Buy now
29	6GR2445200 Cover AP	Buy now
30	9046015227 Band (made in canada) AP	Buy now

Bottom Cowling 1



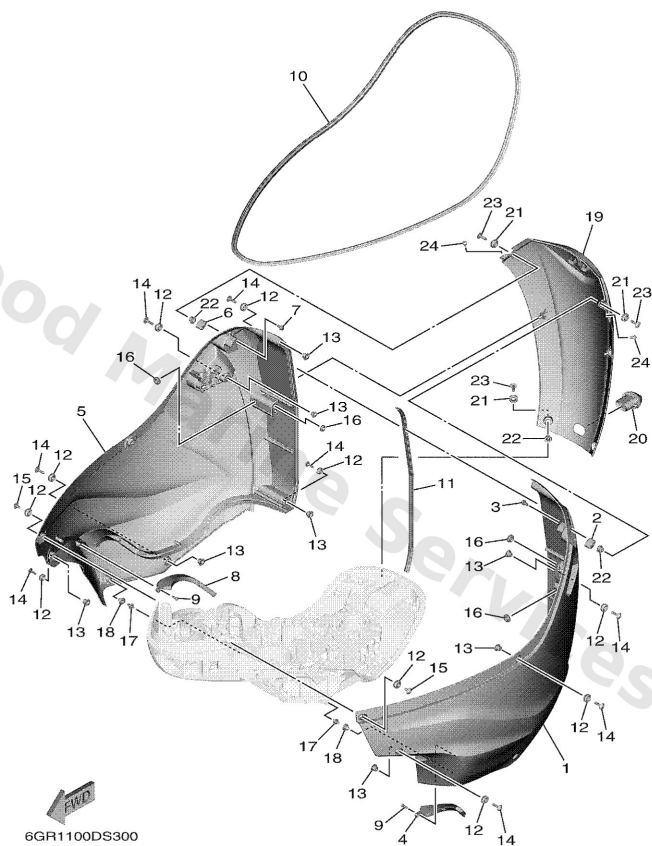
Ref	Part	
31	6EE4279440 Label, warning (general)	Buy now
32	6EE4279450 Label, warning (general)	Buy now
33	6AH8199600 Mark	Buy now

Bottom Cowling 2



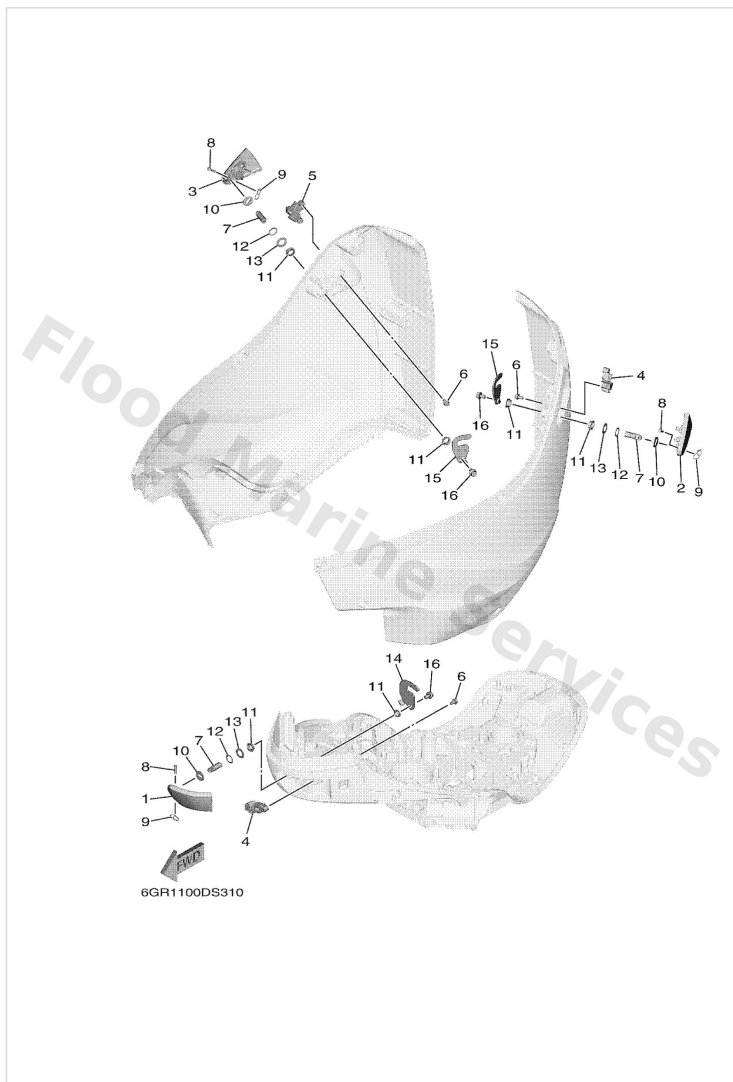
Ref	Part	
1	6GR4271200 Cowling, Bottom 2	Buy now
1	6GR42712008D Cowling, bottom 2 GRAY	Buy now
1	6GR4271200CE Cowling, bottom 2 WHITE	Buy now
2	6GR4274400 Stay	Buy now
3	95D9506012 Bolt, flange deep recess	Buy now
4	6GR4262200 Side, mole cowling 1	Buy now
5	6GR4271300 Cowling, Bottom 3	Buy now
5	6GR42713008D Cowling, bottom 3 GRAY	Buy now
5	6GR4271300CE Cowling, bottom 3 WHITE	Buy now
8	6GR4262300 Side, mole cowling 2	Buy now
9	9016705017 Screw, tapping	Buy now
10	6GR4261500 Seal	Buy now
11	6GR4276900 Seal, rubber	Buy now
12	9048016015 Grommet	Buy now
13	6GR4275800 Collar	Buy now

Bottom Cowling 2



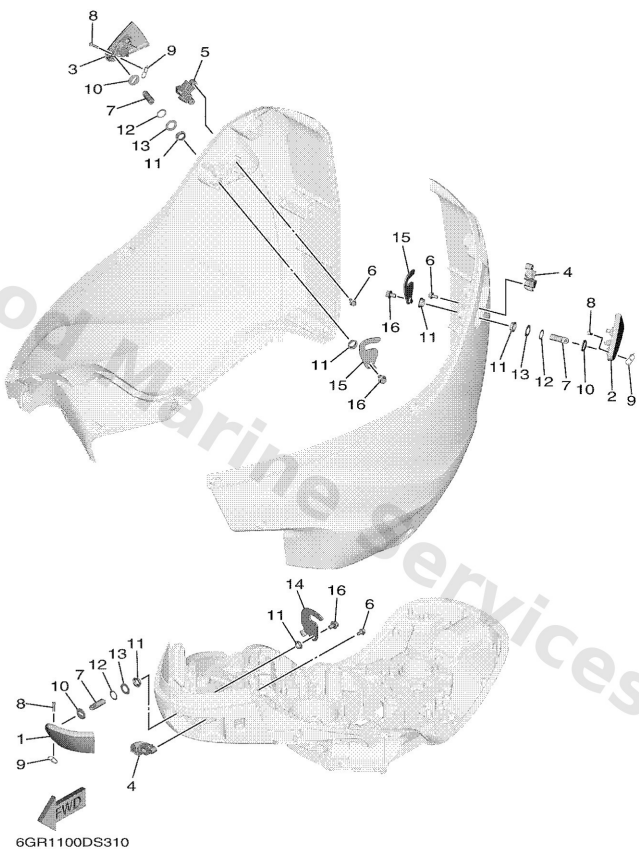
Ref	Part	
14	9011106175 Bolt,hex. socket button	Buy now
15	9011106176 Bolt,hex. socket button	Buy now
16	9048013034 Grommet	Buy now
17	69J4277410 Stay, apron 1	Buy now
18	6GR4276800 Damper	Buy now
19	6GR4262500 Panel, Rear	Buy now
19	6GR42625008D Panel, rear GRAY	Buy now
19	6GR4262500CE Panel, rear WHITE	Buy now
20	6GR4274800 Grommet	Buy now
24	9033807012 Plug	Buy now

Bottom Cowling 3



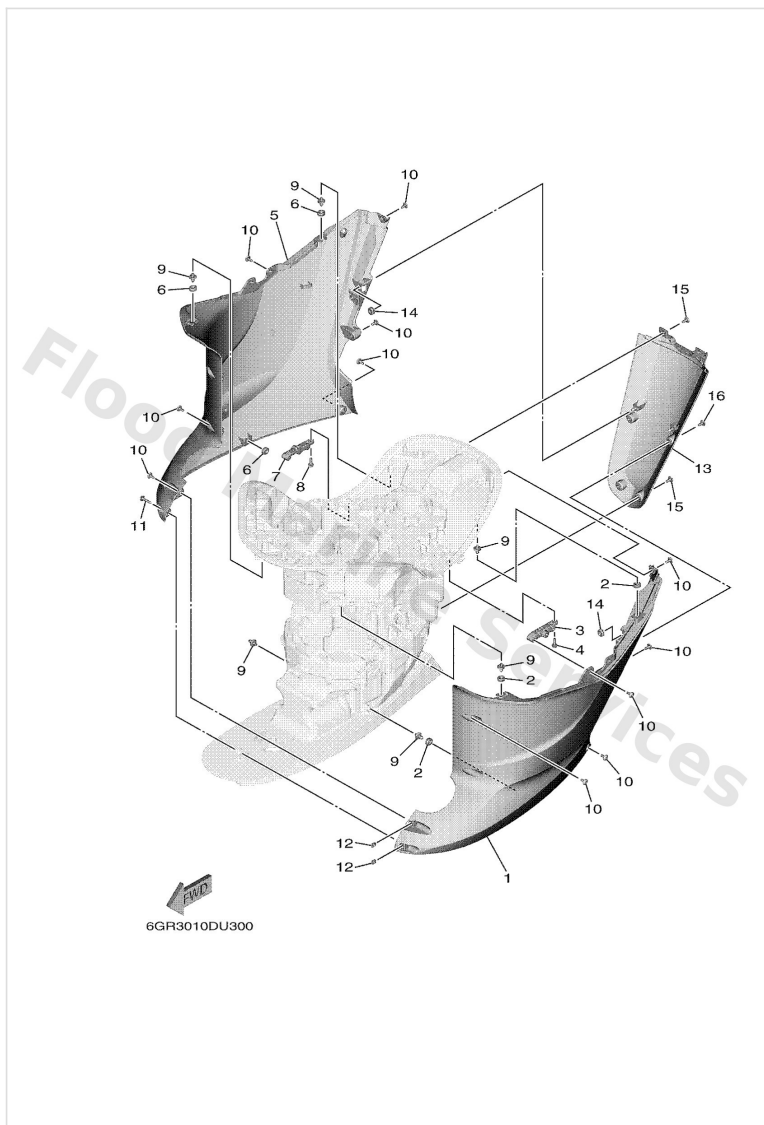
Ref	Part	
1	6GR4281500 Lever, Clamp 1	Buy now
1	6GR42815008D Lever, clamp 1 GRAY	Buy now
1	6GR4281500CE Lever, clamp 1 WHITE	Buy now
2	6GR4281600 Lever, Clamp 2	Buy now
2	6GR42816008D Lever, clamp 2 GRAY	Buy now
2	6GR4281600CE Lever, clamp 2 WHITE	Buy now
3	6GR4281700 Lever, Clamp 3	Buy now
3	6GR42817008D Lever, clamp 3 GRAY	Buy now
3	6GR4281700CE Lever, clamp 3 WHITE	Buy now
4	6GR4282800 Plate, clamp	Buy now
5	6GR4282900 Plate, clamp 2	Buy now
6	95D9506012 Bolt, flange deep recess	Buy now
7	6GR4283500 Pin, set 1	Buy now
8	9024005002 Pin, clevis	Buy now
9	68T4283500 Pin, set 1	Buy now

Bottom Cowling 3



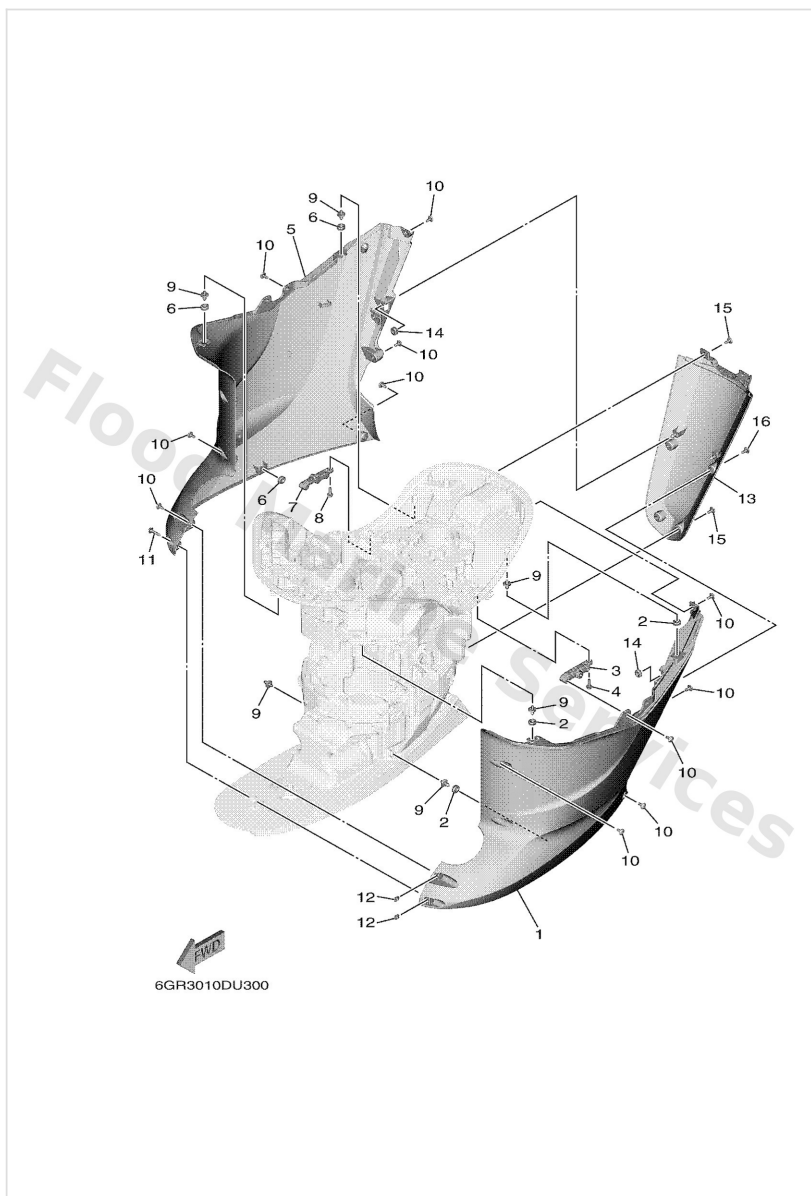
Ref	Part	
10	6GR4283300 Washer, plain	Buy now
11	9038615M73 Bush(6l2)	Buy now
12	9020615M18 Washer, wave(6l2)	Buy now
13	90201156J2 Washer, plate(j41)	Buy now
14	6GR4281800 Lever, clamp 4	Buy now
15	6GR4281900 Lever, clamp 5	Buy now
16	95D9508012 Bolt, flange deep recess	Buy now

Bottom Cowling 4



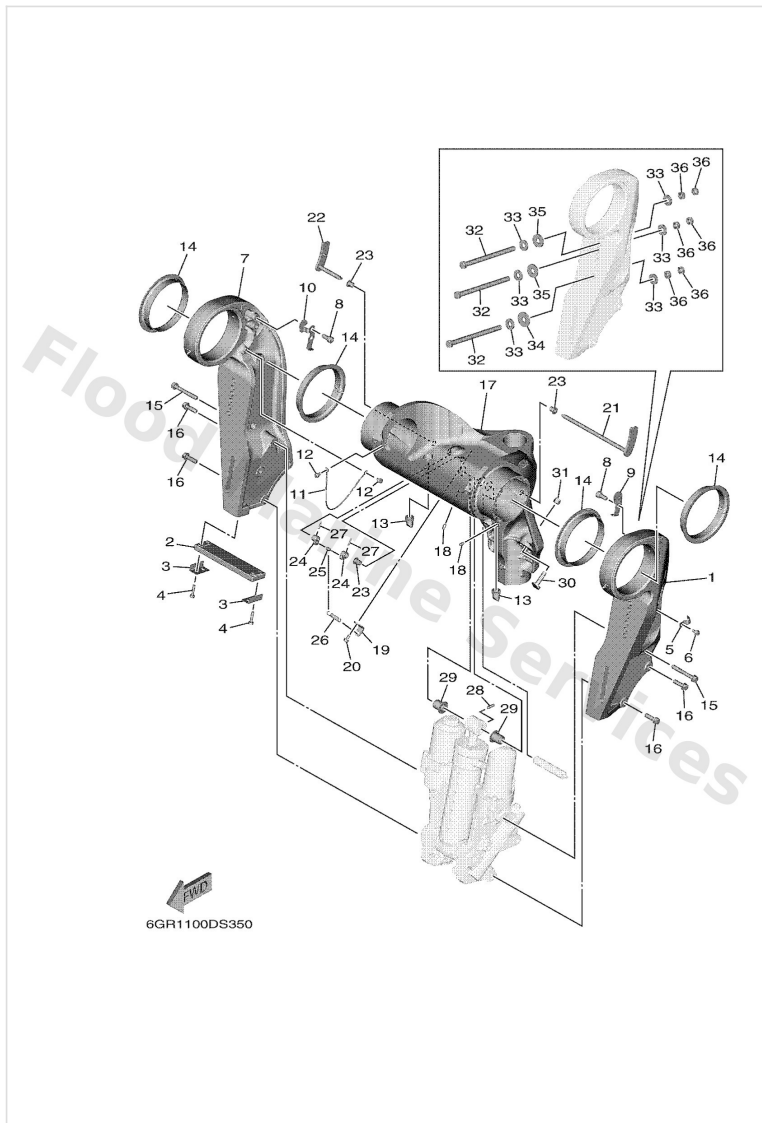
Ref	Part	
1	6GR4274000 Apron Complete 1	Buy now
1	6GR42740008D Apron complete 1 GRAY	Buy now
1	6GR4274000CE Apron complete 1 WHITE	Buy now
2	9048014M17 Grommet(6j8)	Buy now
3	6GR4277400CA Stay, apron 1	Buy now
4	95D9506020 Bolt, flange deep recess	Buy now
5	6GR4277000 Apron Complete 2	Buy now
5	6GR42770008D Apron complete 2 GRAY	Buy now
5	6GR4277000CE Apron complete 2 WHITE	Buy now
7	6GR4277500CA Stay, apron 2	Buy now
9	69J4277410 Stay, apron 1	Buy now
10	9011106144 Bolt,hex. socket button	Buy now
11	9011106142 Bolt,hex. socket button	Buy now
12	9017306001 Nut, square	Buy now
13	6GR4514100 -	Buy now

Bottom Cowling 4



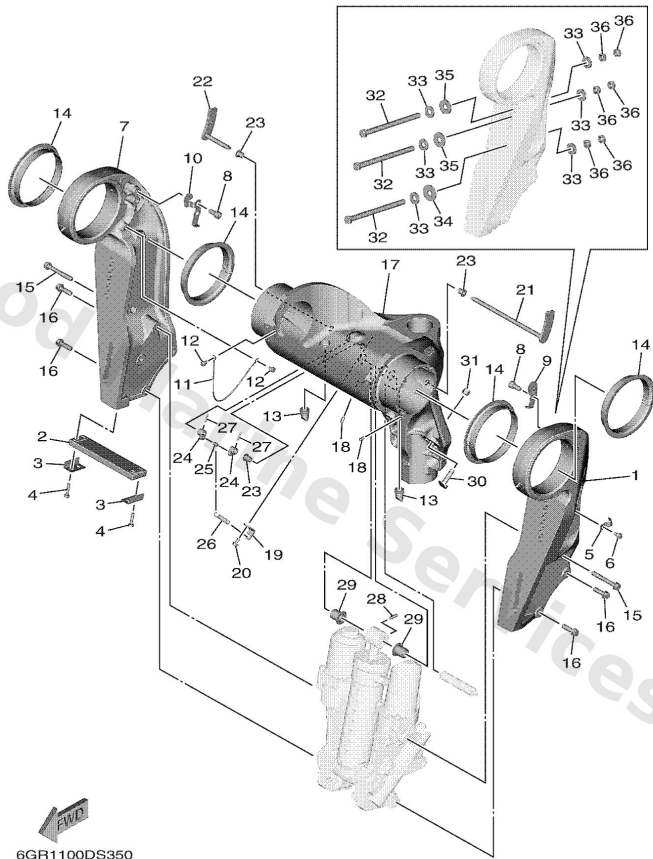
Ref	Part	
13	6GR45141008D Cover, upper casing GRAY	Buy now
13	6GR4514100CE Cover, upper casing WHITE	Buy now

Bracket 1



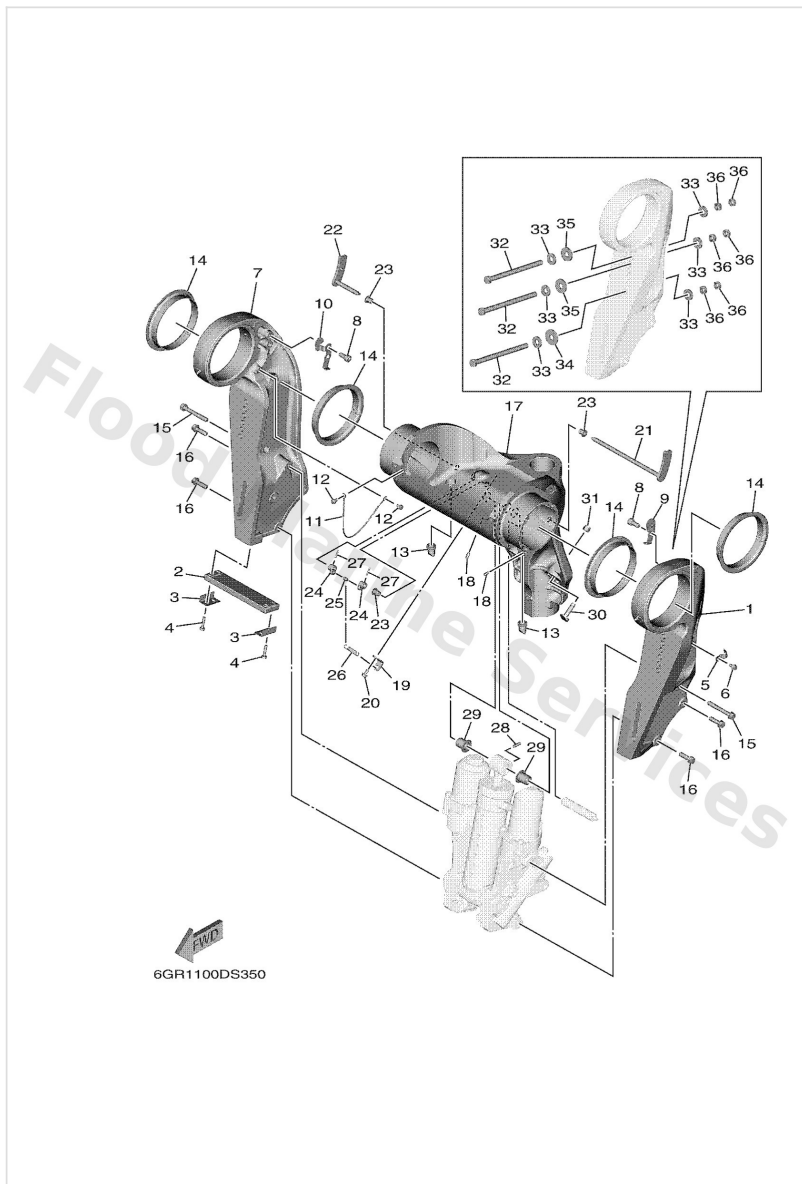
Ref	Part	
1	6GR4311A008D Bracket, clamp 1, w/nipple GRAY	Buy now
1	6GR4311A00CE Bracket, clamp 1, w/nipple WHITE	Buy now
2	6AW4525100 Anode	Buy now
3	6G54452600 Plate	Buy now
4	97E9506530 Bolt, hexagon w/w deep recess	Buy now
5	9046508M63 Clamp(61u)	Buy now
6	95D9506012 Bolt, flange deep recess	Buy now
7	6GR4311B008D Bracket, clamp 2, w/nipple GRAY	Buy now
7	6GR4311B00CE Bracket, clamp 2, w/nipple WHITE	Buy now
8	9138010020 Bolt	Buy now
9	6GR4381E00 Bracket	Buy now
10	6GR4381F00 Bracket	Buy now
11	6GR8214700 Wire, lead 5	Buy now
12	97E9506510 Bolt, hexagon w/w deep recess	Buy now
13	61A4271700 Rubber, seal 2	Buy now

Bracket 1



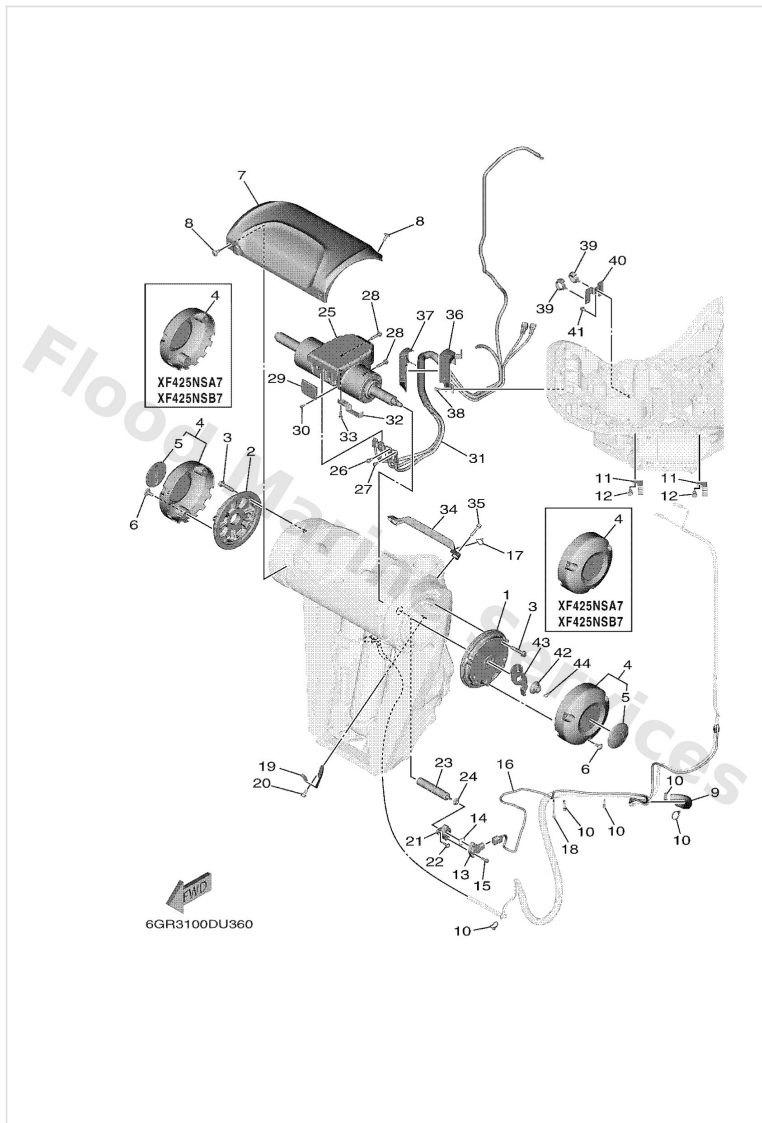
Ref	Part	
14	6GR4333300 Bush. , swivel bracket	Buy now
15	9011910064 Bolt, with washer	Buy now
16	9011910040 Bolt, with washer	Buy now
17	6GR43311008D Bracket, swivel 1 GRAY	Buy now
17	6GR4331100CE Bracket, swivel 1 WHITE	Buy now
18	9370006002 Nipple, grease	Buy now
19	6GR4314400 Hook, spring	Buy now
21	6GR4318100 Lever, tilt stop 1	Buy now
22	6GR4318500 Lever, tilt stop 2	Buy now
23	9038610M16 Bushing (688)	Buy now
24	6G54314800 Collar, distance	Buy now
25	9024906M19 Pin(6e5)	Buy now
26	9050616010 Spring, tension	Buy now
27	9169030020 Pin, spring (6h4)	Buy now
28	9169060022 Pin, spring	Buy now

Bracket 1



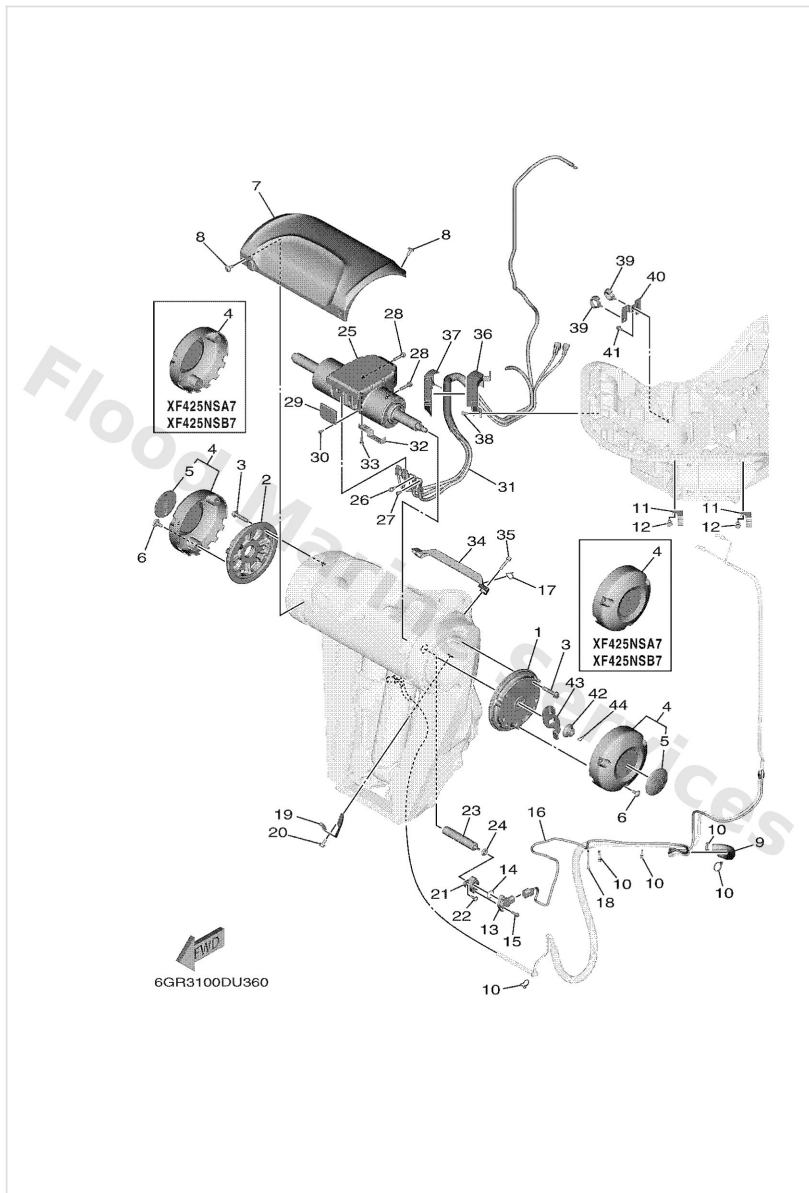
Ref	Part	
29	9038620002 Bush	Buy now
30	6GR4337600 Bolt, thrust receiver	Buy now
31	9578010300 Nut, nylon (6e5)	Buy now
32	9010112067 Bolt (150mm) AP	Buy now
32	9010112068 Bolt (170mm) AP	Buy now
32	9010112069 Bolt (210mm) AP	Buy now
32	9010112070 Bolt (230mm) AP	Buy now
32	9010112072 Bolt (110mm) AP	Buy now
32	9010112073 Bolt (180mm) AP	Buy now
32	9010112074 Bolt (200mm) AP	Buy now
33	9020112060 Washer, plate	Buy now
34	9020112426 Washer, plate(663)	Buy now
35	9020113M19 Washer, plate (663)	Buy now
36	9538012600 Nut (707)	Buy now

Bracket 2



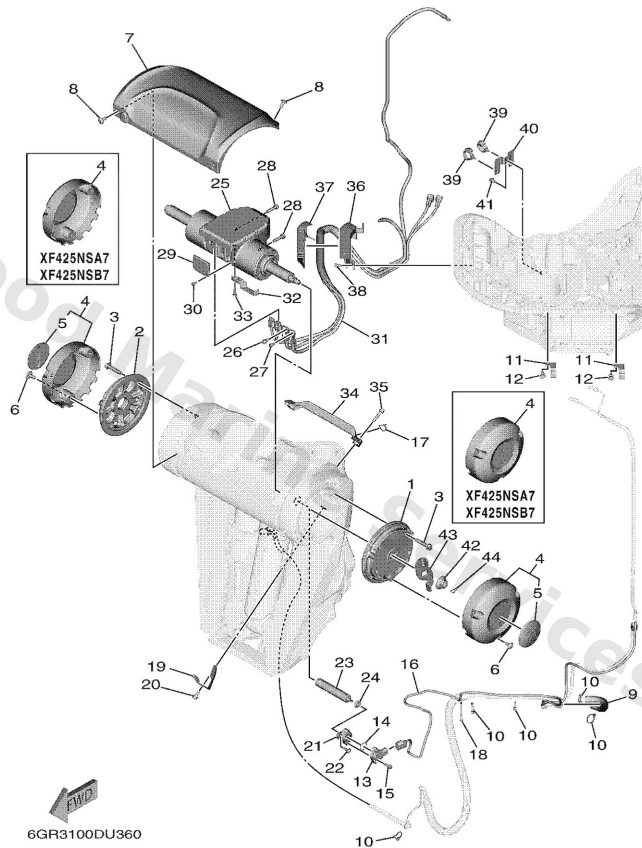
Ref	Part	
1	6GR4334100 Cover, swivel side 1	Buy now
2	6GR4334200 Cover, swivel side 2	Buy now
3	9011908176 Bolt, with washer	Buy now
4	6GR4367900 Cover	Buy now
4	6GRW436G008D Sbw side cover assembly GRAY	Buy now
4	6GRW436G00CE Sbw side cover assembly WHITE	Buy now
5	6DA4269700 Tuning fork mark	Buy now
6	9011106144 Bolt,hex. socket button	Buy now
7	6GR4331800 Cover	Buy now
7	6GR43318008D Cover GRAY	Buy now
7	6GR4331800CE Cover WHITE	Buy now
9	6GR2486400 Tube	Buy now
10	9046511M10 Clamp	Buy now
11	9046210033 Clamp	Buy now
12	95D9506012 Bolt, flange deep recess	Buy now

Bracket 2



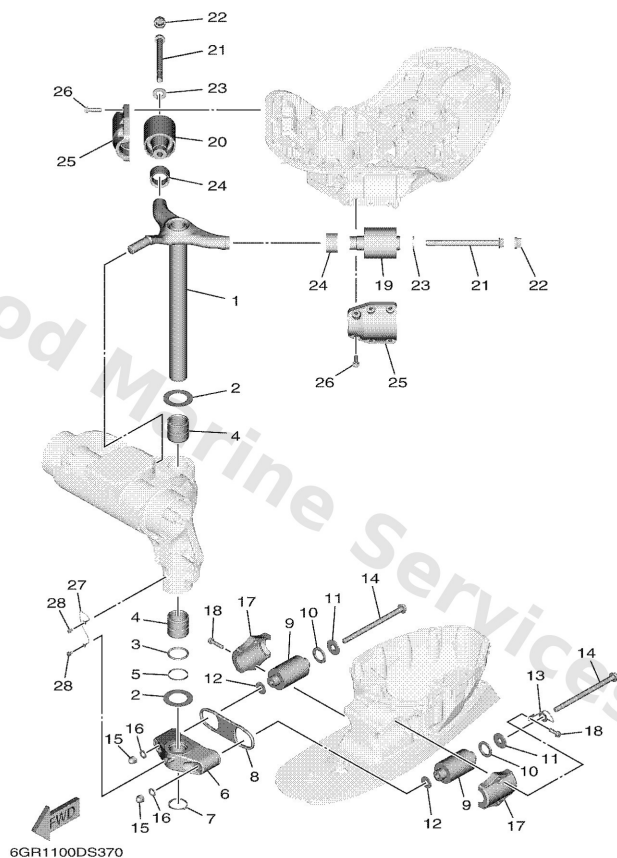
Ref	Part	
13	6GR8588700 Sensor angle	Buy now
14	9321017MF9 O-ring(6u1)	Buy now
15	9759505516 Bolt, with washer	Buy now
16	6GR8255300 Extension, wire lead	Buy now
18	9046455002 Clamp	Buy now
19	6GR4381J00 Plate	Buy now
21	6GR4382A00 Adaptor 1	Buy now
22	9014905044 Screw	Buy now
23	6GR4312600 Pin, upper shock mount	Buy now
24	9321006ME6 O-ring	Buy now
25	6GR4240101 Power steering cylinder assembly	Buy now
26	6GR4433100 Bolt, 1	Buy now
27	6GR4433200 Bolt, 2	Buy now
28	9758008535 Bolt, with washer	Buy now
29	6GR4213400 Cover	Buy now

Bracket 2



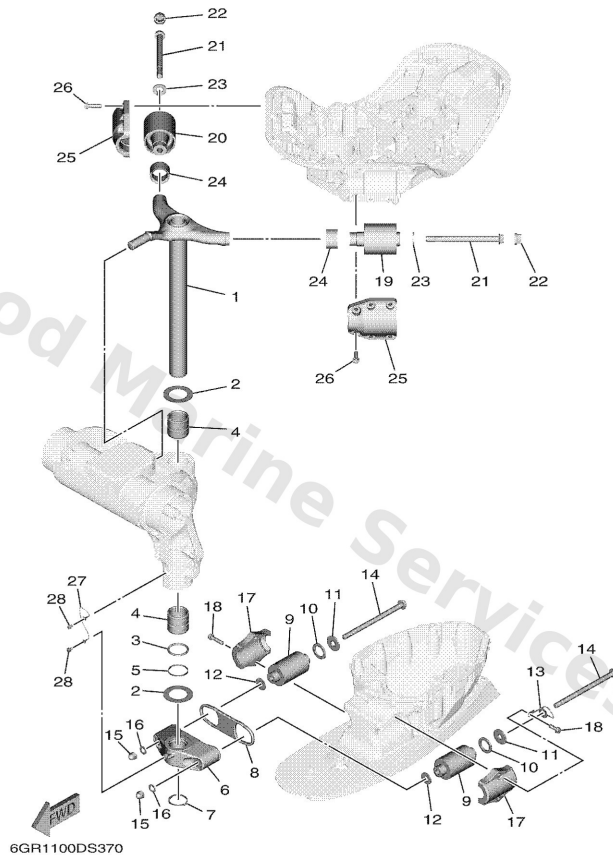
Ref	Part	
30	9138004010 Bolt,socket	Buy now
31	6GR438A001 Steering, wire harness assembly	Buy now
32	6GR4853800 Clamp, cable 1	Buy now
33	97D9506018 Bolt, hexagon deep recess	Buy now
34	6GR4771600 Cover	Buy now
35	9011006191 Bolt, hexagon socket head	Buy now
36	6GR4312100 Protector	Buy now
37	6GR4744500 Protector	Buy now
39	9046412183 Clamp(jn2)	Buy now
40	6GR4853900 Clamp, cable 2	Buy now
42	9017914007 Nut	Buy now
43	6GR4337800 Washer	Buy now
44	9149020025 Pin, cotter	Buy now

Bracket 3



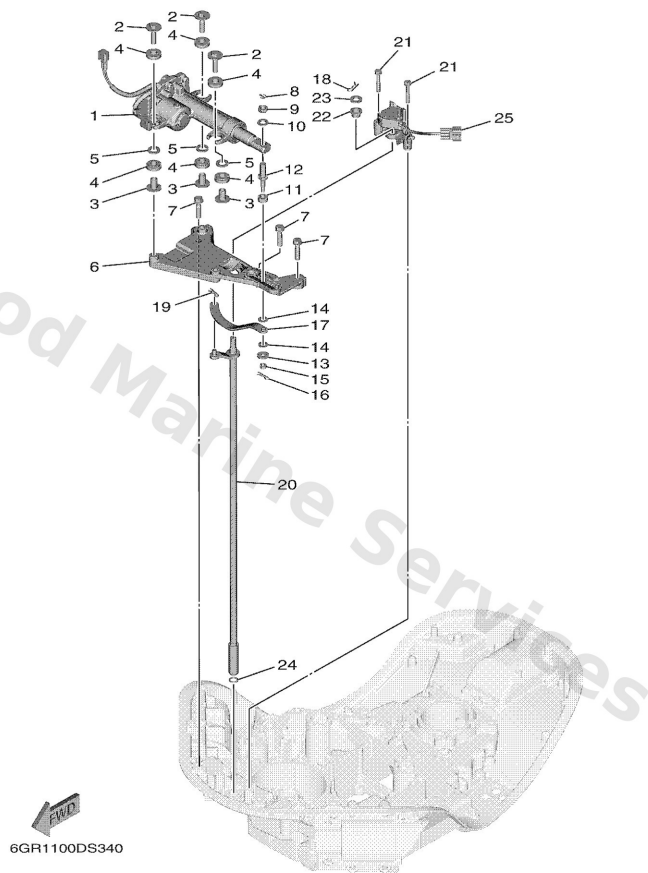
Ref	Part	
1	6GR42510008D Steering bracket assembly	Buy now
2	9020151014 Washer, plate	Buy now
3	9321049003 O-ring	Buy now
4	9038649001 Bush	Buy now
5	9020251001 Washer, plate	Buy now
6	6GR4455100CA Housing, lower mount rubber 1	Buy now
7	9341046099 Circlip	Buy now
8	6GR4457500 Damper, lower mount rubber	Buy now
9	6AW4455500 Mount damper, lower side	Buy now
10	9020232M19 Washer, plate (6e5)	Buy now
11	9020116M55 Washer, plate (6e5)	Buy now
12	9020115M58 Washer, plate (6e5)	Buy now
13	6GR8214900 Wire, lead 3	Buy now
14	9010514012 Bolt, flange	Buy now
15	9538014800 Nut, crown (6e5)	Buy now

Bracket 3



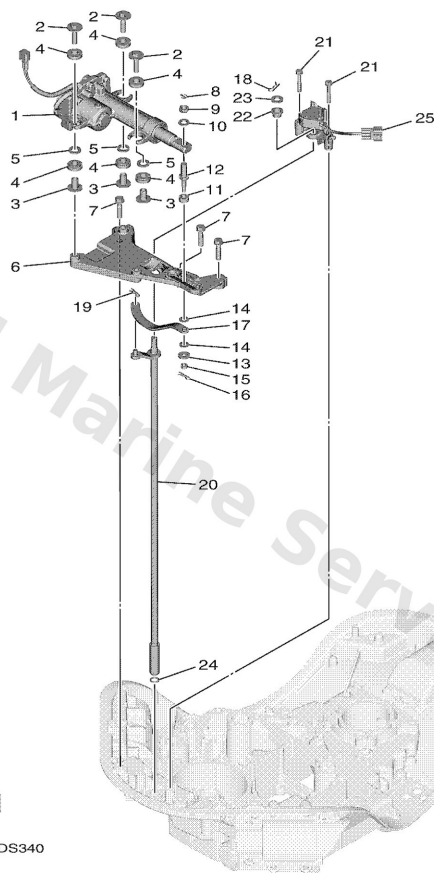
Ref	Part	
16	9299514600 Washer (6e5)	Buy now
17	6AW4455200CA Housing, lower mount rubber 2	Buy now
18	9011910024 Bolt, with washer	Buy now
19	6GR4451400 Mount damper, upper side	Buy now
20	6GR4451500 Mount rubber, upper side	Buy now
21	9010516004 Bolt, flange	Buy now
22	6GR4419400 Cap	Buy now
23	9020118030 Washer, plate	Buy now
24	6GR4453300 Damper, upper mount rubber	Buy now
25	6GR4451100CA Cover, upper mount	Buy now
26	9011910058 Bolt, with washer	Buy now
27	6T48211700 Wire, lead	Buy now
28	97E9506510 Bolt, hexagon w/w deep recess	Buy now

Control



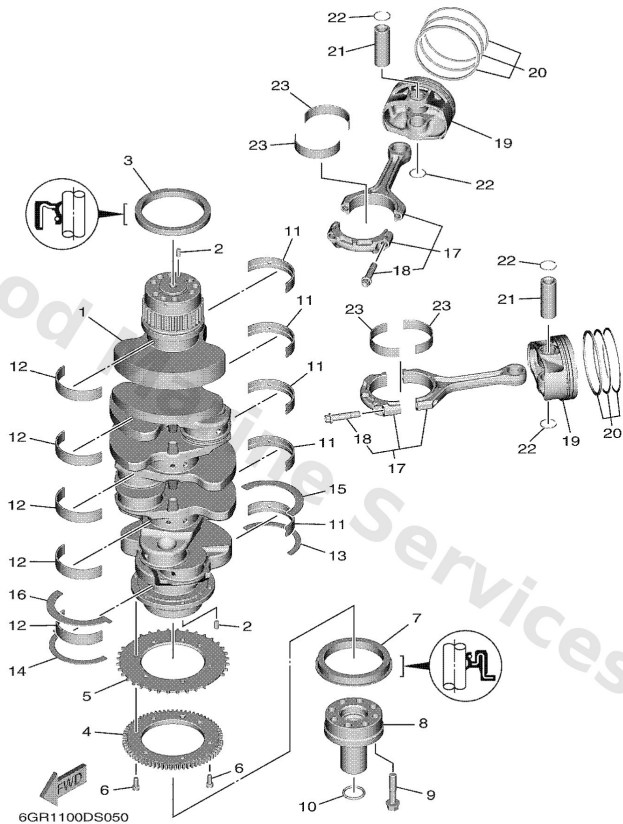
Ref	Part	
1	6GR4820A01 Actuator unit	Buy now
2	9011908175 Bolt, with washer	Buy now
3	9038708104 Collar	Buy now
4	6CE8556400 Grommet	Buy now
5	9020112064 Washer, plate	Buy now
6	6GR4411700 Bracket	Buy now
7	97E7508535 Bolt, hexagon w/w deep recess	Buy now
8	9149020015 Pin, cotter (648)	Buy now
9	9538010700 Nut (682)	Buy now
10	9020110048 Washer, plate	Buy now
11	6CE4412200 Bushing, shift rod lever	Buy now
12	6GR4219500 Pin, joint 1	Buy now
13	9020106068 Washer, plate (6k8)	Buy now
14	9020208M41 Washer, plate(6t4)	Buy now
15	9018506M07 Nut, self-locking(6e5)	Buy now

Control



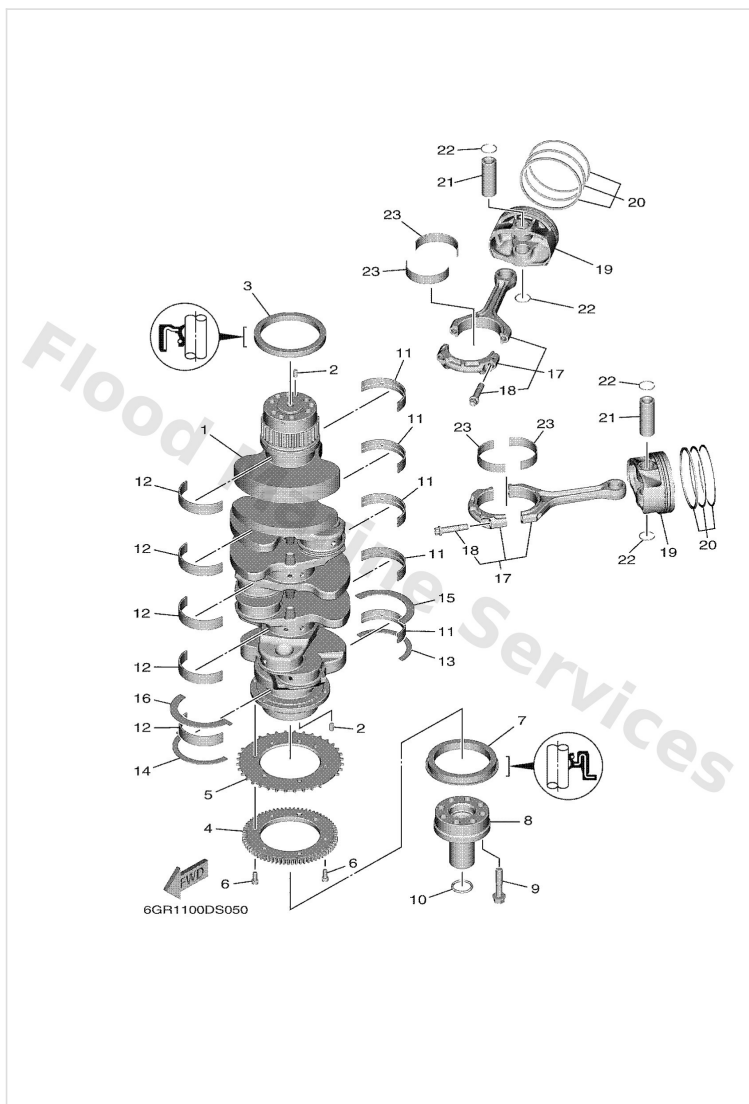
Ref	Part	
16	9046818008 Clip 620436610000	Buy now
17	6GR4412100 Lever, shift rod	Buy now
18	90468180A0 Clip	Buy now
20	6GR4412001 Handle gear shift assembly	Buy now
21	97E9506540 Bolt, hexagon w/w deep recess	Buy now
22	9038612M61 Bush(6j8)	Buy now
23	9020110081 Washer, plate	Buy now
24	9321011073 O-ring (p95)	Buy now
25	6GR6830300 Sensor assembly	Buy now

Crankshaft & Piston



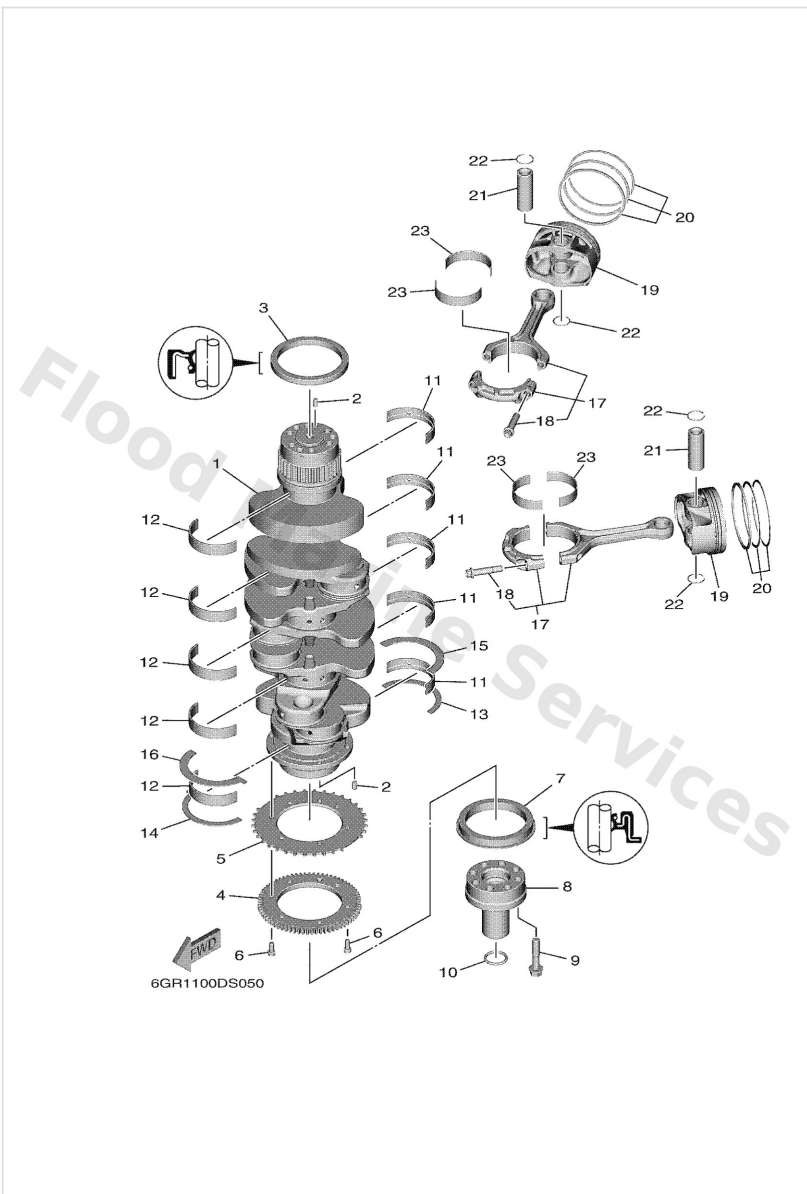
Ref	Part	
1	6GR1141101 Crankshaft	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	9310290004 Oil seal	Buy now
4	6GR1318800 Gear, drive	Buy now
5	6GR8167300 Rotor	Buy now
6	9131706014 Bolt (33m)	Buy now
7	9310285010 Oil seal	Buy now
8	6GR1219900 Flange	Buy now
9	9010510446 Bolt, flange	Buy now
10	93210260A5 O-ring(m70)	Buy now
11	6GR1141600 Plane bearing, crankshaft 1 UR BLACK	Buy now
11	6GR1141610 Plane bearing, crankshaft 1 UR BLUE	Buy now
11	6GR1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
11	6GR1141630 Plane bearing, crankshaft 1 UR WHITE	Buy now
12	6GR1141700 Plane bearing, crankshaft 2 UR BLACK	Buy now

Crankshaft & Piston



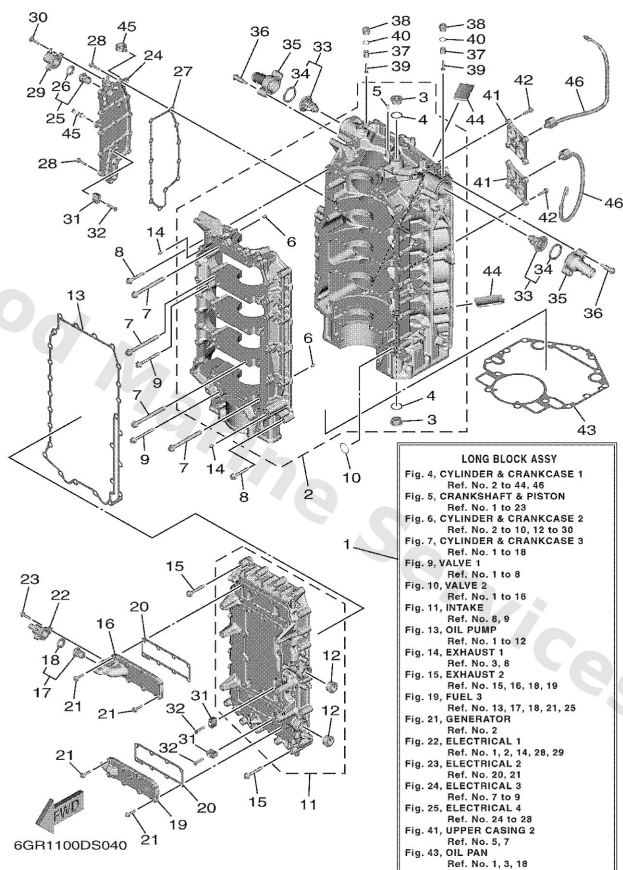
Ref	Part	
12	6GR1141710 Plane bearing, crankshaft 2 UR BLUE	Buy now
12	6GR1141720 Plane bearing, crankshaft 2 UR PINK	Buy now
12	6GR1141730 Plane bearing, crankshaft 2 UR WHITE	Buy now
13	6CB1142603 Bearing, thrust 1	Buy now
14	6CB1142703 Bearing, thrust 2	Buy now
15	6GR1142600 Bearing, thrust 1	Buy now
16	6GR1142700 Bearing, thrust 2	Buy now
17	6GRW116500 Connecting rod assembly	Buy now
18	63P1165410 Bolt, connecting rod	Buy now
19	6GR1163100 Piston (std)	Buy now
20	6GR1160300 Piston ring set (std)	Buy now
21	6GR1163300 Pin, piston	Buy now
22	6GR1163400 Clip, piston pin	Buy now
23	6GR1165600 Plane bearing, connecting rod UR YELLOW	Buy now
23	6GR1165610 Plane bearing, connecting rod UR GREEN	Buy now

Crankshaft & Piston



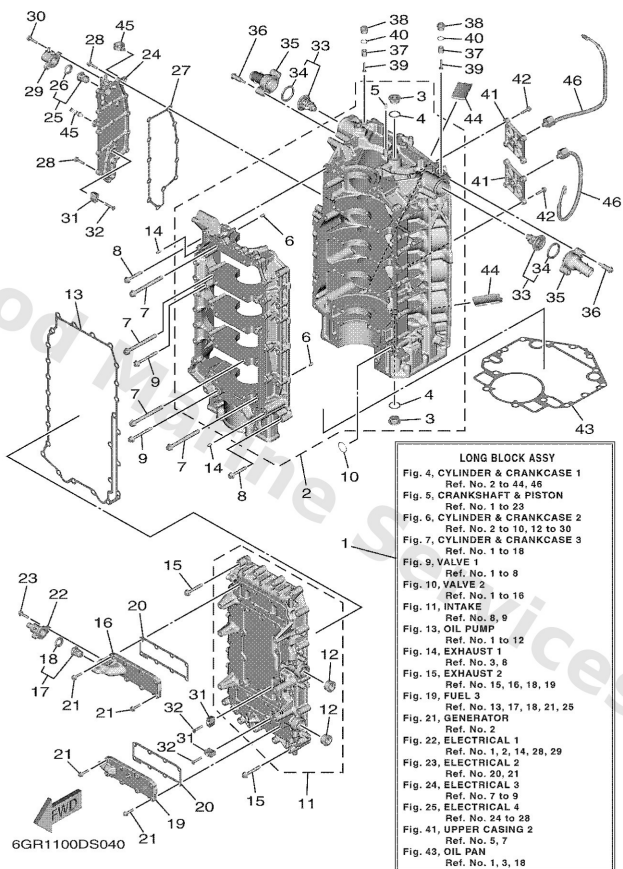
Ref	Part	
23	6GR1165620 Plane bearing, connecting rod UR BLUE	Buy now

Cylinder & Crankcase 1



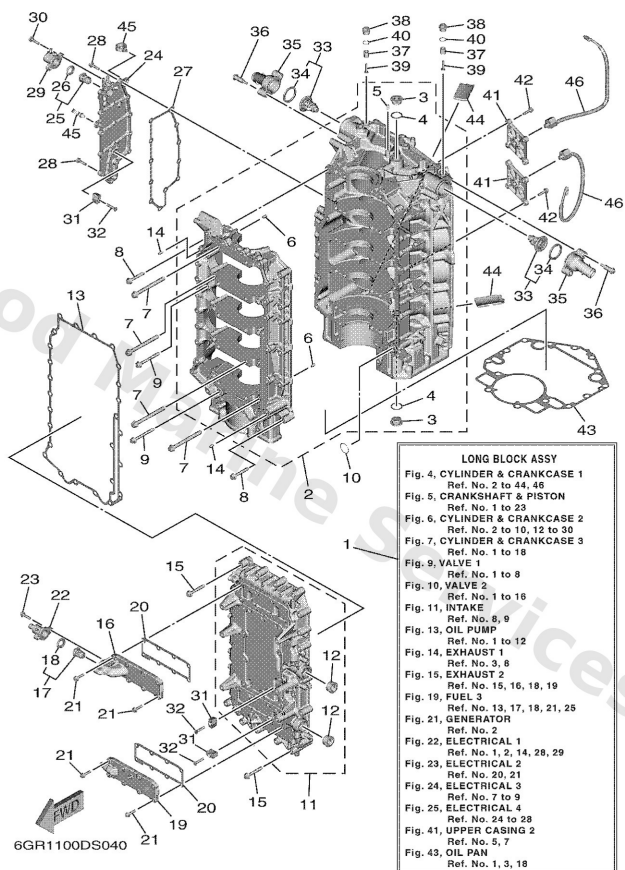
Ref	Part	
1	6GR1100001 Long block assembly	Buy now
2	6GR15109009S Crankcase assembly	Buy now
3	9034024001 Plug, straight screw	Buy now
4	9043024239 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
7	6P21518700 Bolt	Buy now
8	9010508175 Bolt, flange	Buy now
9	9010508220 Bolt, flange	Buy now
10	9321026658 O-ring(36y)	Buy now
11	6GR15411009S Cover, crankcase 1	Buy now
12	9034027001 Plug, straight screw	Buy now
13	6GR1545100 Gasket, crankcase cover 1	Buy now
16	6GR15414009S Cover 1	Buy now
17	6H31241120 Thermostat	Buy now
18	6H31241210 Seal, thermostat	Buy now

Cylinder & Crankcase 1



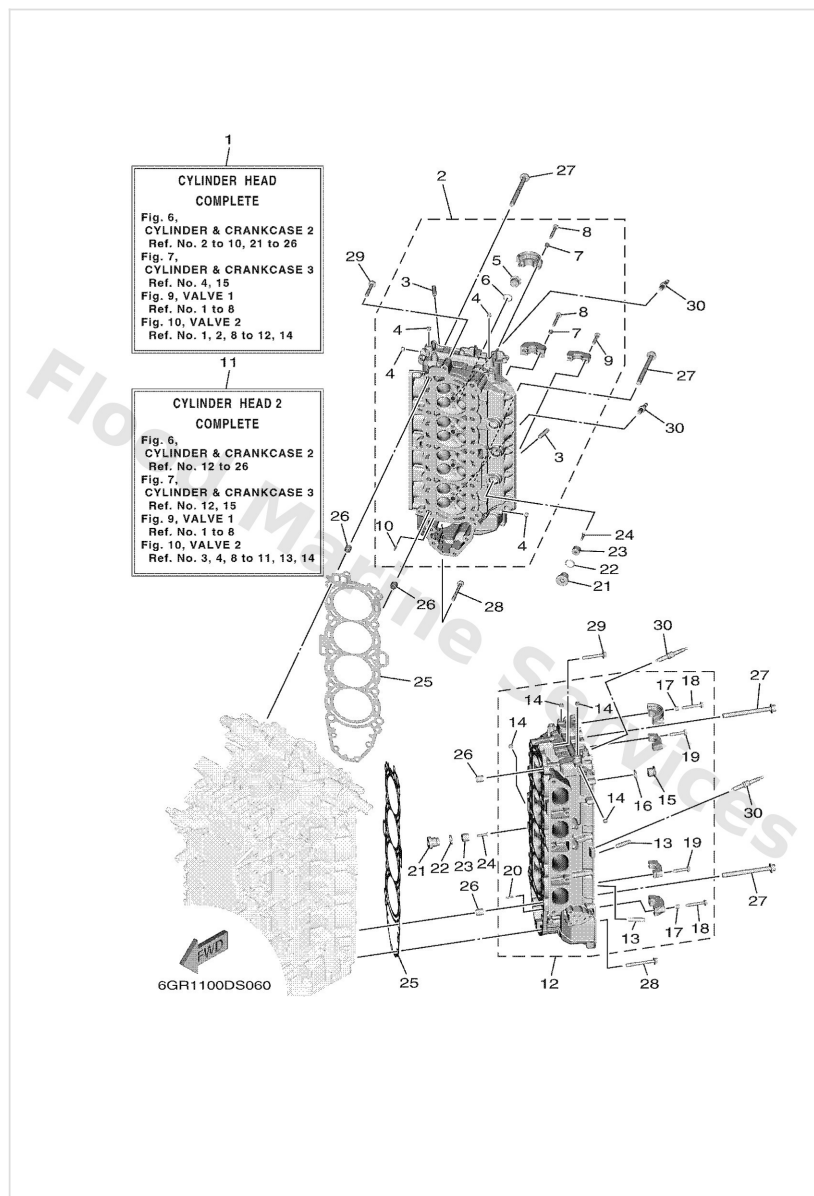
Ref	Part	
19	6GR15423009S Cover 2	Buy now
20	6GR1131B00 Gasket, cover	Buy now
21	9010506037 Bolt, flange	Buy now
22	6GR12417009S Housing, thermostat	Buy now
24	6GR15413009S Cover	Buy now
25	66M1241101 Thermostat	Buy now
26	6881241200 Seal, thermostat	Buy now
27	6GR1535300 Gasket, drain	Buy now
29	6GR1241B009S Cover, thermostat 2	Buy now
31	6AW1132P00 Anode 5	Buy now
32	9015106069 Screw, countersunk	Buy now
33	6GR1241100 Thermostat	Buy now
34	6GR1241200 Seal, thermostat	Buy now
35	6GR1241300 Cover, thermostat	Buy now
36	9010906286 Bolt	Buy now

Cylinder & Crankcase 1



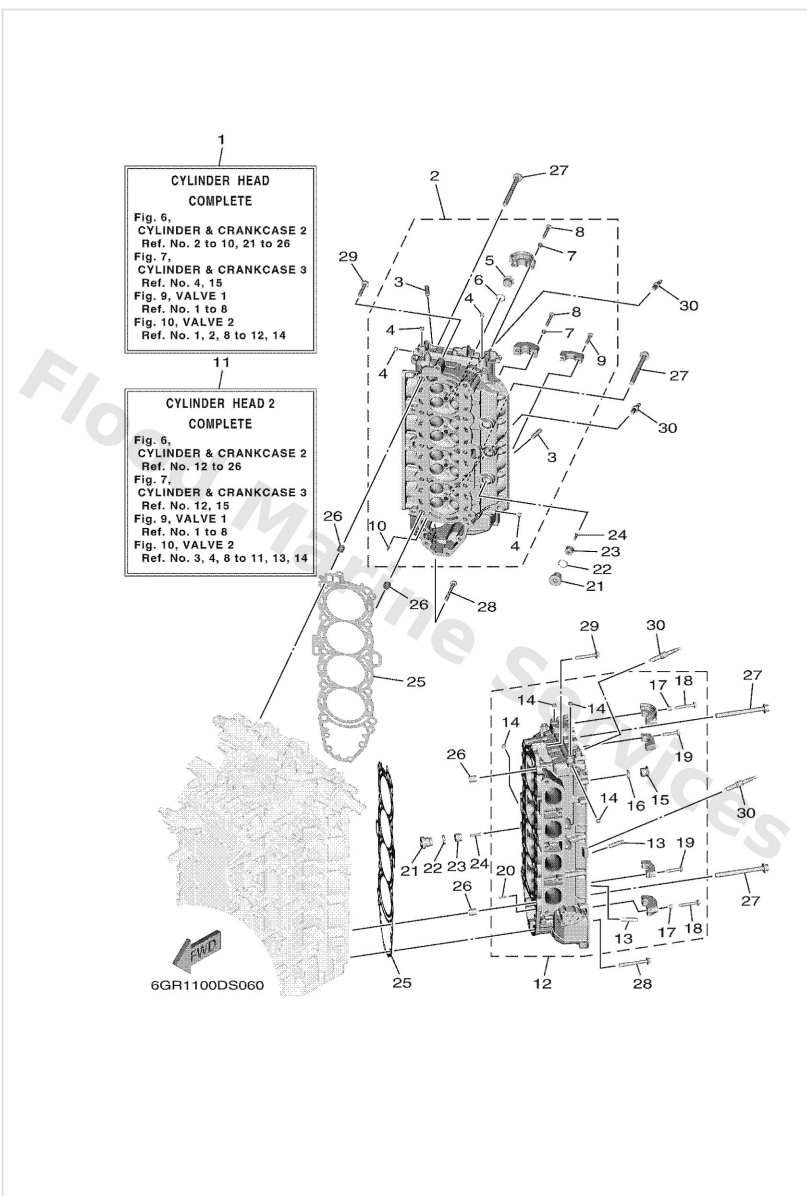
Ref	Part	
37	6G81132500 Anode	Buy now
38	6G811197A0 Plug, blind	Buy now
39	9898005025 Screw, panhead (a93)	Buy now
40	9321013M63 O-ring (6g8)	Buy now
41	6GR1135A00 Bracket	Buy now
43	6GR1135100 Gasket, cylinder	Buy now
44	6GR1466400 Grommet, water shut	Buy now
45	9046420181 Clamp(4ap)	Buy now
46	6CJ8578000 Sensor, knock	Buy now

Cylinder & Crankcase 2



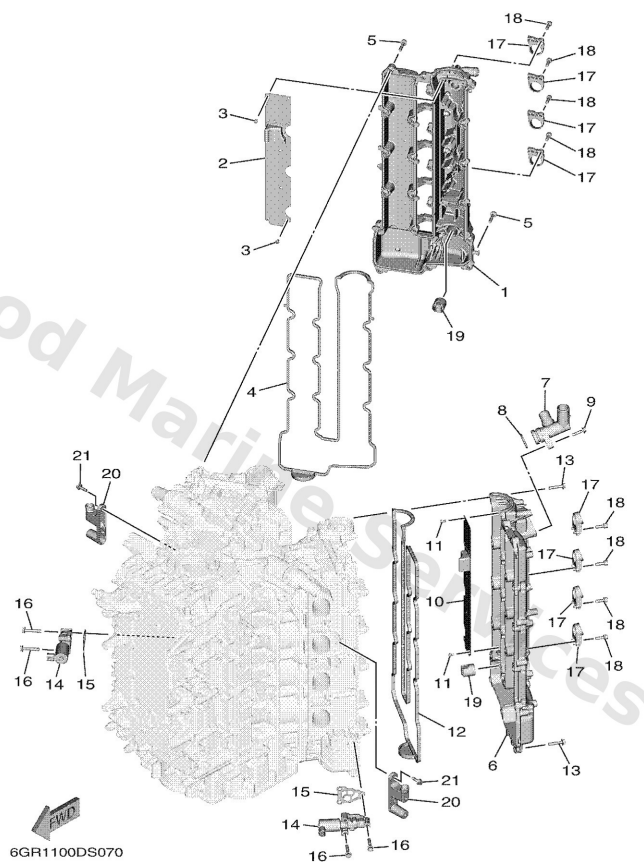
Ref	Part	
1	6GRW009A009S Cylinder head complete	Buy now
2	6GR1111000 Cylinder head assembly	Buy now
3	6DA1113310 Guide, valve 1	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9034097002 Plug, straight screw	Buy now
6	9321018322 O-ring (1I9)	Buy now
7	9180908006 Pin, dowel	Buy now
8	9011907235 Bolt, with washer	Buy now
9	9011907234 Bolt, with washer	Buy now
10	9169040018 Pin spring(664)	Buy now
11	6GRW009C009S Cylinder head 2 complete	Buy now
12	6GR1112000 Cylinder head assembly 2	Buy now
21	6GR1119700 Plug, blind	Buy now
22	9321019216 O-ring	Buy now
23	6AW1132L00 Anode 2	Buy now

Cylinder & Crankcase 2



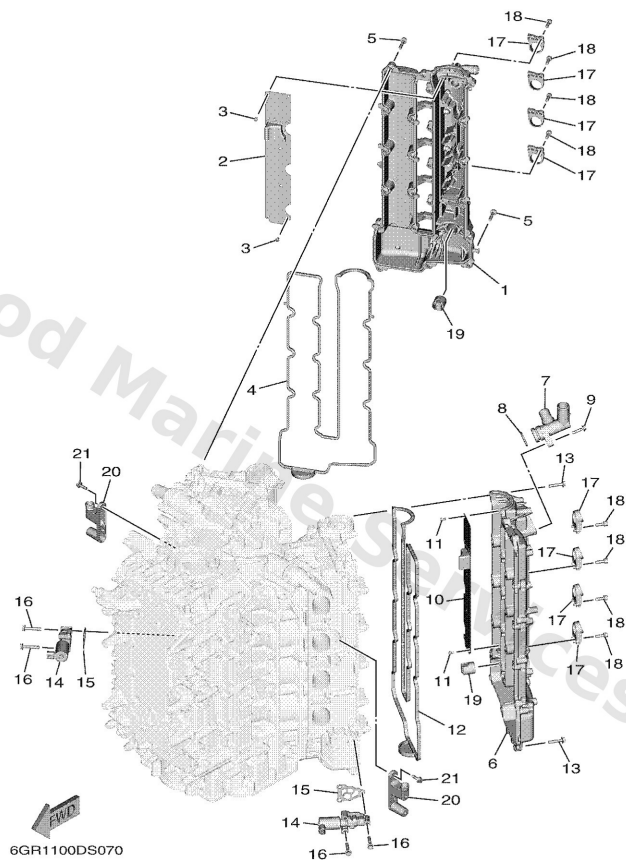
Ref	Part	
24	9878005025 Ybs53-525 screw,flat head	Buy now
25	6GR1118100 Gasket, cylinder head 1	Buy now
26	9038711005 Collar	Buy now
27	9014911001 Screw	Buy now
28	9010508220 Bolt, flange	Buy now
29	9010508175 Bolt, flange	Buy now
30	9470200442 Plug, spark (ngk ilmar7e9)	Buy now

Cylinder & Crankcase 3



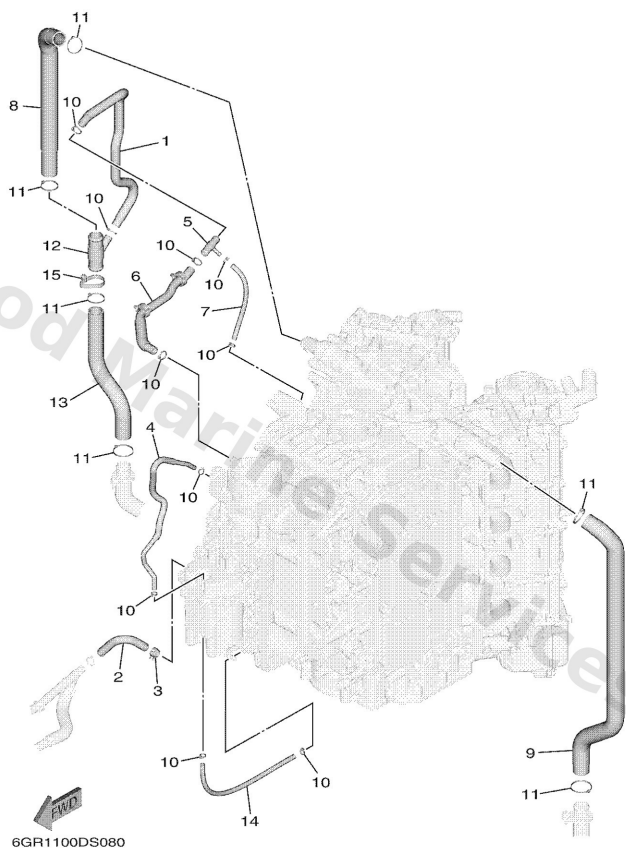
Ref	Part	
1	6GR11191009S Cover, cylinder head 1	Buy now
2	6GR1113500 Plate, breather 3	Buy now
3	9760704208 Screw, pan head with washer	Buy now
4	6GR1119300 Gasket, head cover 1	Buy now
5	95D9506030 Bolt, flange deep recess	Buy now
6	6GR11192009S Cover, cylinder head 2	Buy now
7	6GR1137200 Nipple, hose	Buy now
8	9321028646 O-ring (7or)	Buy now
9	95D9506025 Bolt, flange deep recess	Buy now
10	6GR1113600 Plate, breather 4	Buy now
12	6GR1119400 Gasket, head cover 2	Buy now
14	6GR8612000 Solenoid valve assembly	Buy now
15	6CB1242F00 Gasket, filter	Buy now
16	9010506035 Bolt, flange	Buy now
17	6GR8231600 Bracket, ignition coil	Buy now

Cylinder & Crankcase 3



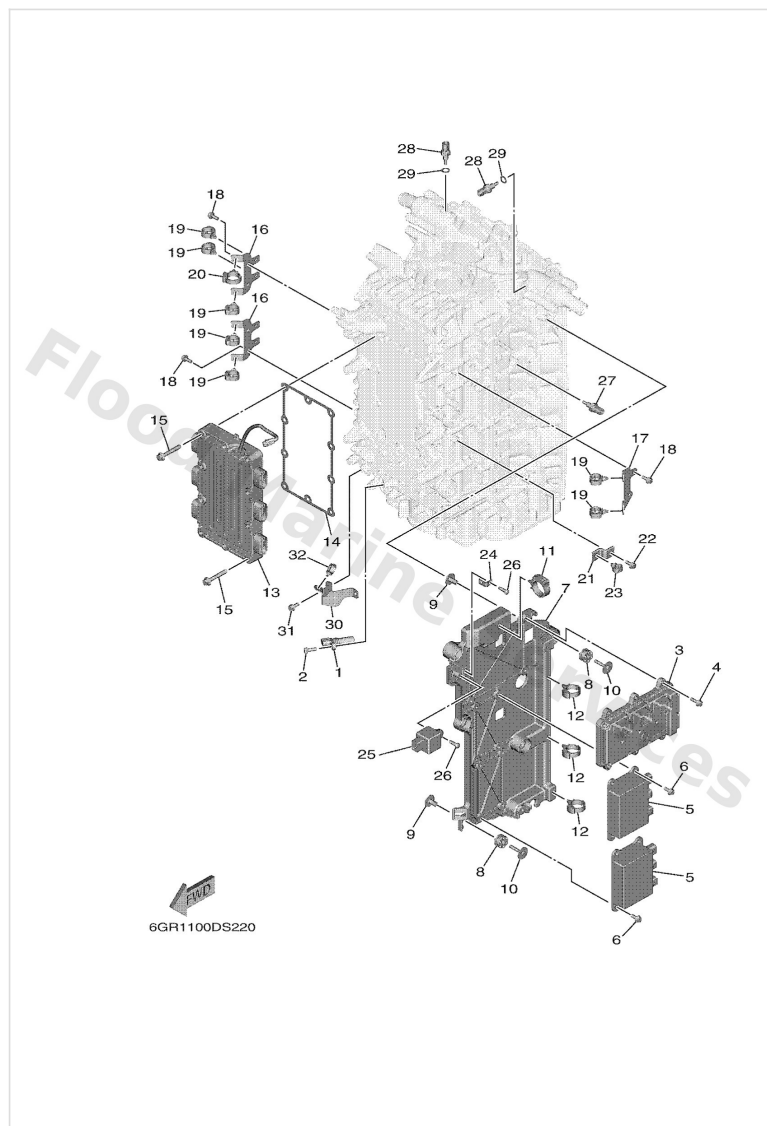
Ref	Part	
18	9011006038 Bolt, hexagon socket head	Buy now
19	6GR1192700 Lifter	Buy now
20	6GR4274300 Bracket	Buy now
21	95D9506020 Bolt, flange deep recess	Buy now

Cylinder & Crankcase 4



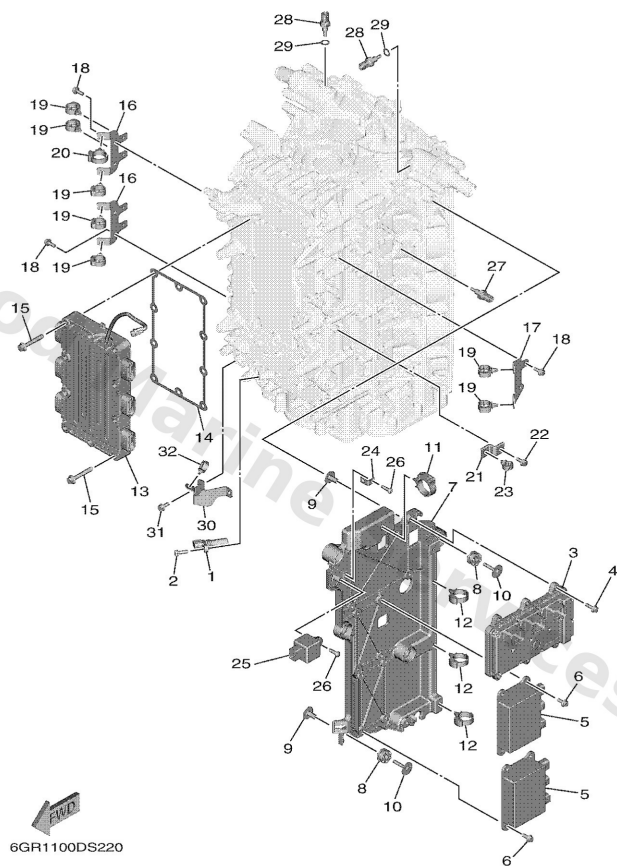
Ref	Part	
1	6GR1244J00 Hose 6	Buy now
2	6GR4254100 Pipe 1	Buy now
3	90467150A5 Clip	Buy now
4	9044509048 Hose	Buy now
5	6GR2437600 Pipe, joint 1	Buy now
6	6GR1255100 Hose 7	Buy now
7	9044509M00 Hose (l180)	Buy now
8	6GR1243A00 Hose 1	Buy now
9	6GR1243E00 Hose 2	Buy now
10	9046511M10 Clamp	Buy now
11	9046511M59 Clamp(63m)	Buy now
12	6GR1259400 Joint, hose 4	Buy now
13	6GR1244H00 Hose 5	Buy now
14	9044509304 Hose (l1500)	Buy now
15	9046513M24 Band, switch cord	Buy now

Electrical 1



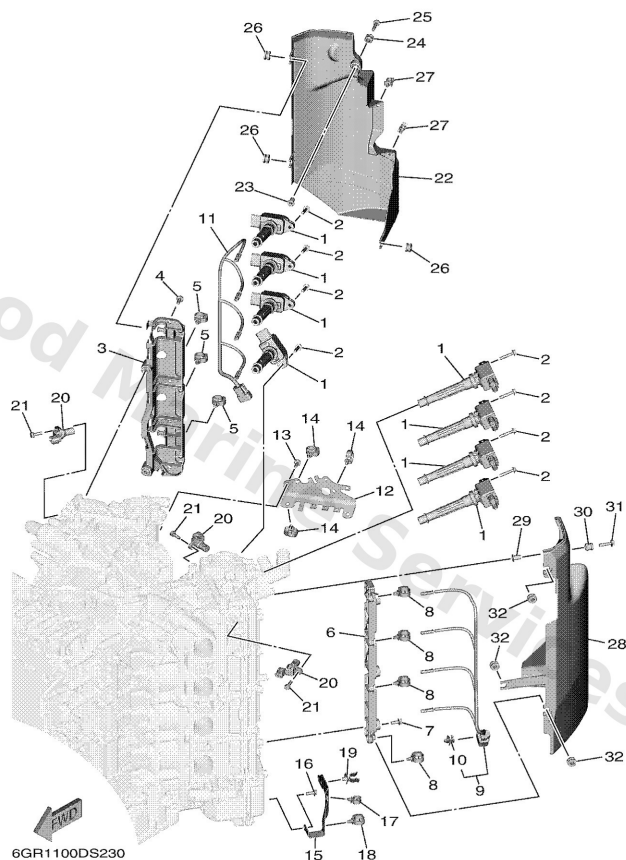
Ref	Part	
1	6GR8589500 Crank position sensor	Buy now
2	97E9506520 Bolt, hexagon w/w deep recess	Buy now
3	6GR8591A03 Engine control unit assembly FOR XF425NSA	Buy now
3	6GR8591A10 Engine Control Unit assembly FOR XF425NSB	Buy now
4	95D9506020 Bolt, flange deep recess	Buy now
5	6GR8591B00 Driver, injector assembly	Buy now
6	95D9506016 Bolt, flange deep recess	Buy now
7	6GR8194800 Bracket	Buy now
8	60V8556400 Grommet	Buy now
9	9038706176 Collar	Buy now
10	68F8511900 Bolt	Buy now
11	9046432002 Clamp	Buy now
12	9046412183 Clamp(jn2)	Buy now
13	6GR8196000 Rectifier & regulator assembly FOR XF425NSA	Buy now
13	6GR8196010 Rectifier & regulator assembly FOR XF425NSB	Buy now

Electrical 1



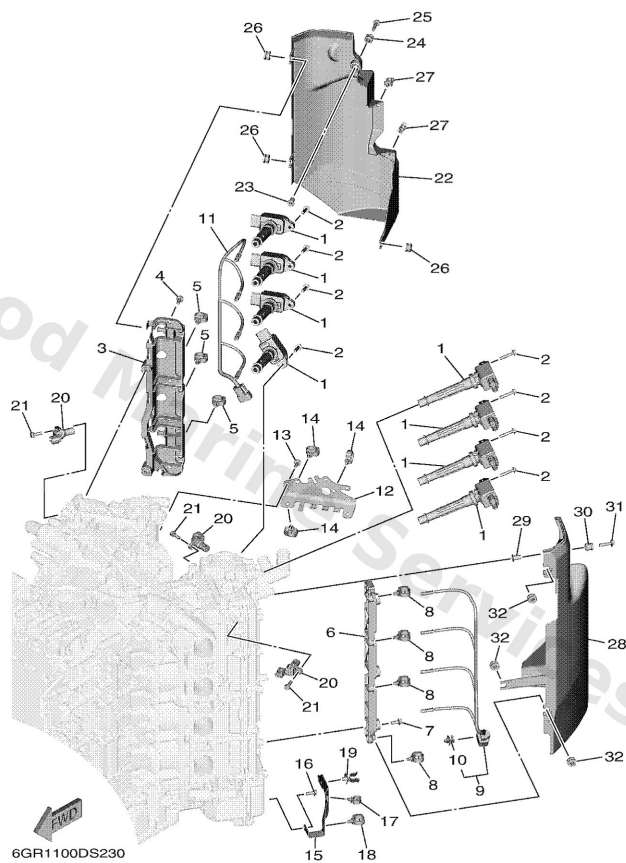
Ref	Part	
14	6GR8197500 Plate, rectifier fitting	Buy now
15	9010508175 Bolt, flange	Buy now
16	6GR8132G00 Plate	Buy now
17	6GR818D200 Plate, 2	Buy now
19	9046420181 Clamp(4ap)	Buy now
21	6DA8238800 Plate	Buy now
23	9046413249 Clamp	Buy now
24	68V8554801 Holder	Buy now
25	68V8195000 Relay assembly	Buy now
26	9778060620 Screw, tapping(6k8)	Buy now
27	4P98359100 Thermo unit	Buy now
28	6GR8579000 Thermosensor assembly	Buy now
29	9043010004 Gasket	Buy now
30	6GR8361400 Bracket	Buy now

Electrical 2



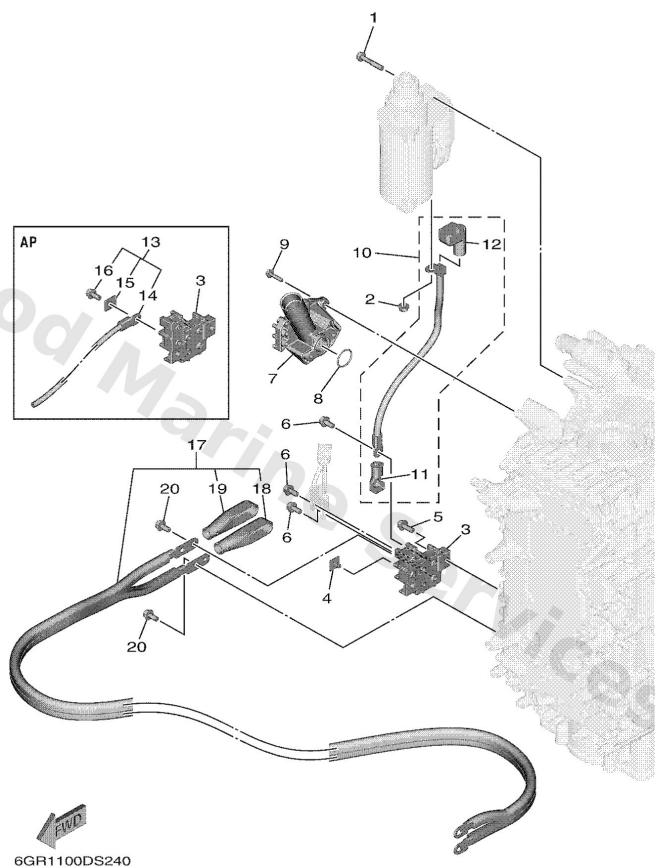
Ref	Part	
1	6GR8231000 Ignition coil assembly	Buy now
2	9010506028 Bolt, washer based	Buy now
3	6GR8272F00 Plate, guide 1	Buy now
4	95D9506016 Bolt, flange deep recess	Buy now
5	9046420181 Clamp(4ap)	Buy now
6	6GR8272G00 Plate, guide 2	Buy now
9	6GR8238600 Extension, wire harness	Buy now
10	9046409M47 Clamp(65j)	Buy now
11	6GR8238610 Extension, wire harness	Buy now
12	6GR8238800 Plate	Buy now
15	6GR8238900 Plate 2	Buy now
17	9046413249 Clamp	Buy now
19	9046412015 Clamp	Buy now
20	6GR8589600 Sensor, cam position	Buy now
21	97E9506520 Bolt, hexagon w/w deep recess	Buy now

Electrical 2



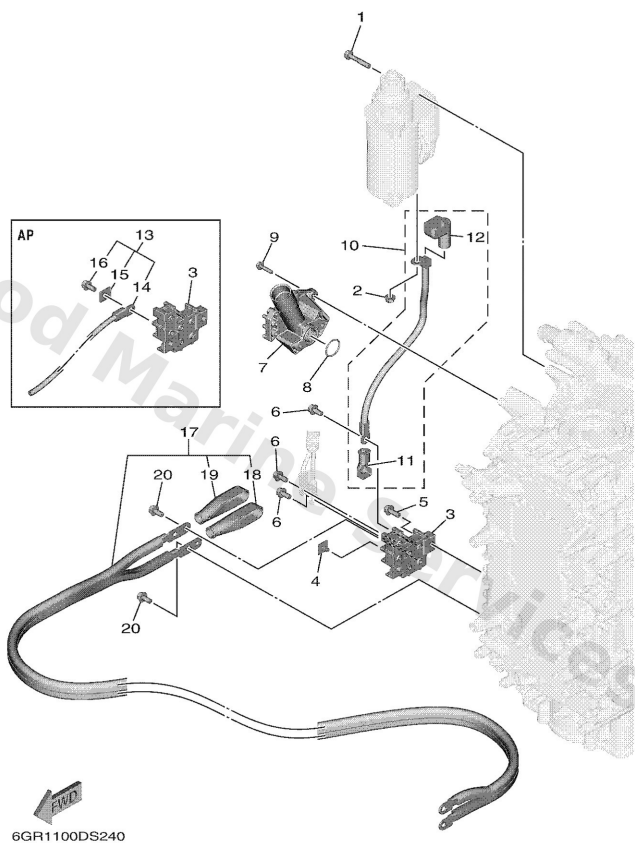
Ref	Part	
22	6GR1118600 Cover, cylinder head side 2	Buy now
23	9038706119 Collar	Buy now
24	6A08231700 Damper, ignition coil	Buy now
25	95D9506025 Bolt, flange deep recess	Buy now
26	9048012314 Grommet(3aa)	Buy now
27	9046409129 Clamp(3ld)	Buy now
28	6GR1118700 Cover, cylinder head side 3	Buy now

Electrical 3



Ref	Part	
1	9751308545 Bolt, with washer	Buy now
2	9017908003 Nut	Buy now
3	6GR8192500 Terminal	Buy now
4	6GR8191600 Cover, terminal	Buy now
5	95D9508020 Bolt, flange deep recess	Buy now
20	95D9508016 Bolt, flange deep recess AP	Buy now
7	6GR81929009S Bracket, terminal	Buy now
8	9321027370 O-ring(1kt)	Buy now
9	95D9506025 Bolt, flange deep recess	Buy now
10	6GR8211700 Wire, lead	Buy now
11	6GR8211910 Cover, lead wire	Buy now
12	6AW8211910 Cover, lead wire	Buy now
13	6GR762W000 Battery isolator kit 3.8m-13f ASK TO MARINE DIV	Buy now
14	6GR8194900 Wire, Lead	Buy now
15	6P28192300 Washer	Buy now

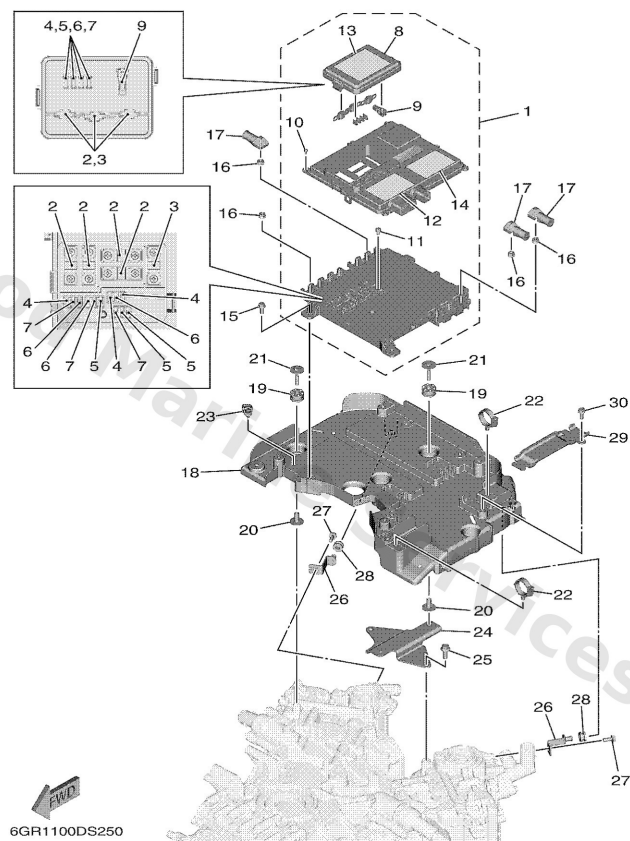
Electrical 3



6GR1100DS240

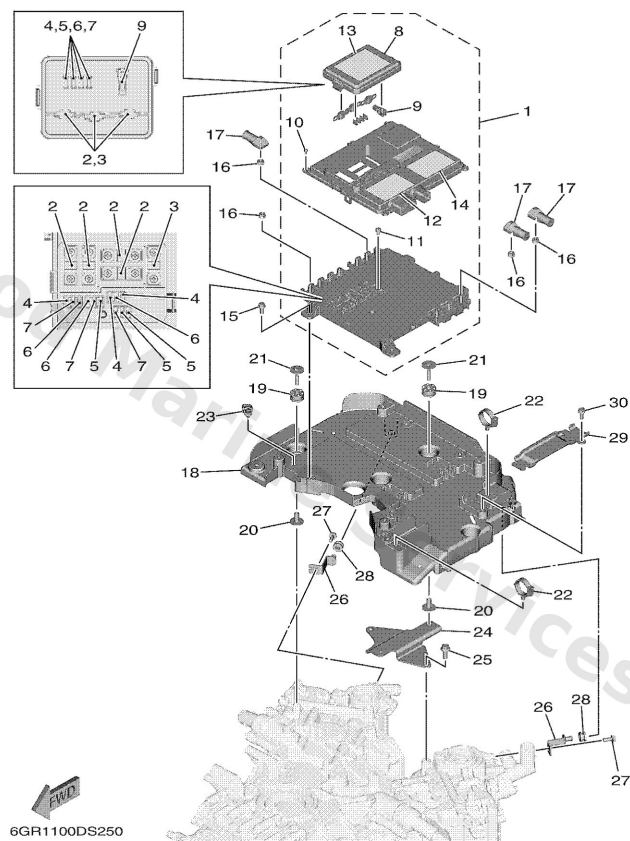
Ref	Part	
17	6GR8210501 Wire harness AP	Buy now
18	6AW8211900 Cover, lead wire (black)	Buy now
19	6AW8211920 Cover, lead wire (red)	Buy now

Electrical 4



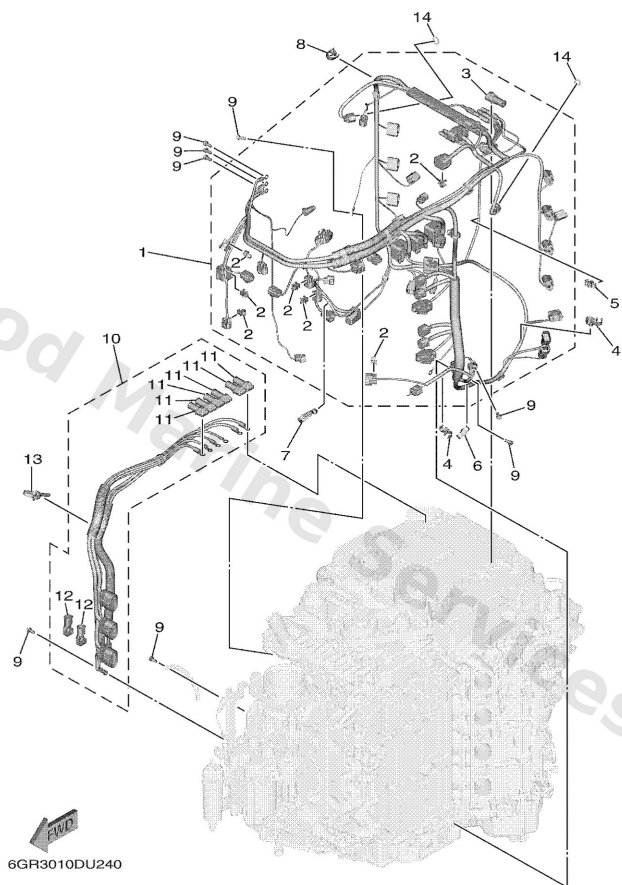
Ref	Part	
1	6GRW85AA00 Electric power management unit	Buy now
2	6GR8215110 Fuse (70a)	Buy now
3	6GR8215100 Fuse (100a)	Buy now
4	6CB8215100 Fuse (10a)	Buy now
5	6CB8215110 Fuse (15a)	Buy now
6	6CB8215120 Fuse (20a)	Buy now
7	6CB8215130 Fuse (30a)	Buy now
8	6GR8554400 Case	Buy now
9	6CB2812A00 Puller, fuse	Buy now
10	6P28211300 Screw (m3)	Buy now
11	68F8284600 Screw, pan head (m5)	Buy now
12	6GR8191900 Graphic, regulator	Buy now
13	6GR8191910 Graphic, regulator	Buy now
14	6GR8191920 Graphic, regulator	Buy now
15	95D9506016 Bolt, flange deep recess	Buy now

Electrical 4



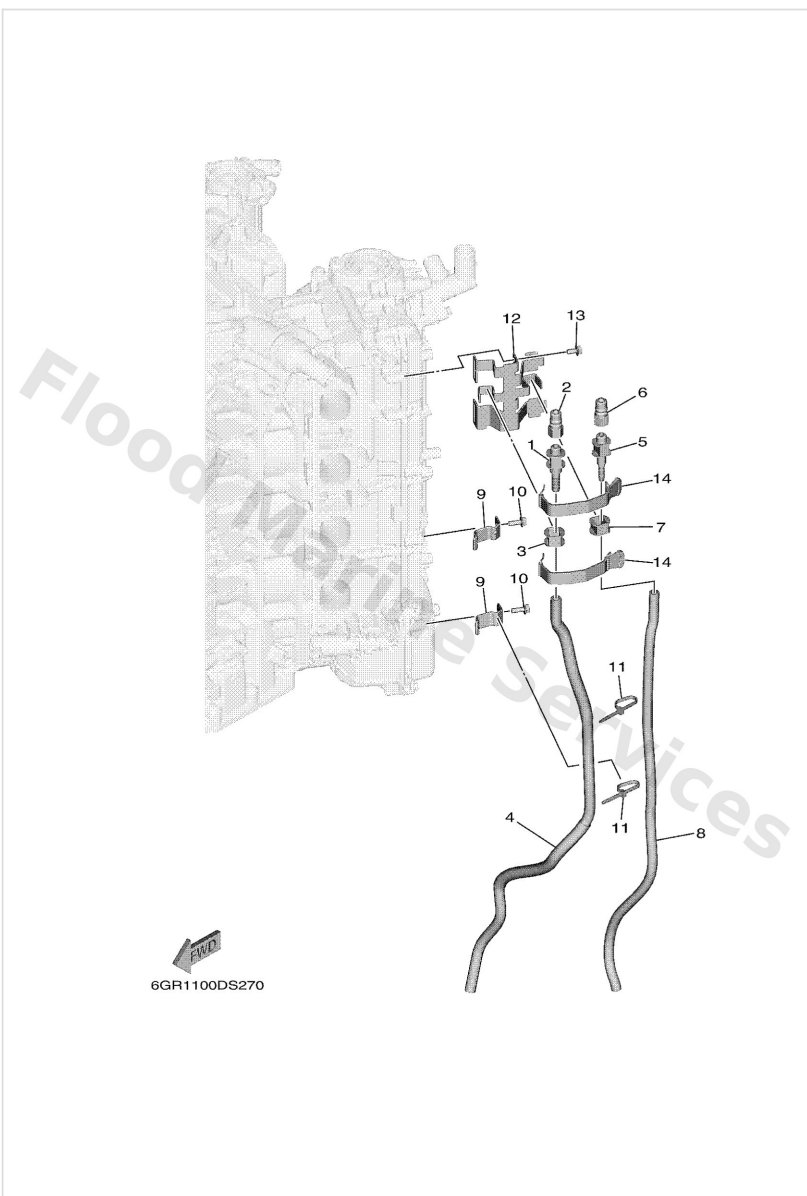
Ref	Part	
16	9578006500 Nut, flange(7nb)	Buy now
17	6GR8211900 Cover, lead wire	Buy now
18	6GR8258900 Protector, wire harness	Buy now
19	68F8551601 Spacer	Buy now
20	9038706176 Collar	Buy now
21	68F8511900 Bolt	Buy now
22	9046430001 Clamp	Buy now
23	9046413249 Clamp	Buy now
24	6GR8217100 Stay, fuse box	Buy now
25	95D9508020 Bolt, flange deep recess	Buy now
26	6GR8272U00 Plate, joint	Buy now
28	9048012314 Grommet(3aa)	Buy now
29	6GR8552500 Cover	Buy now

Electrical 5



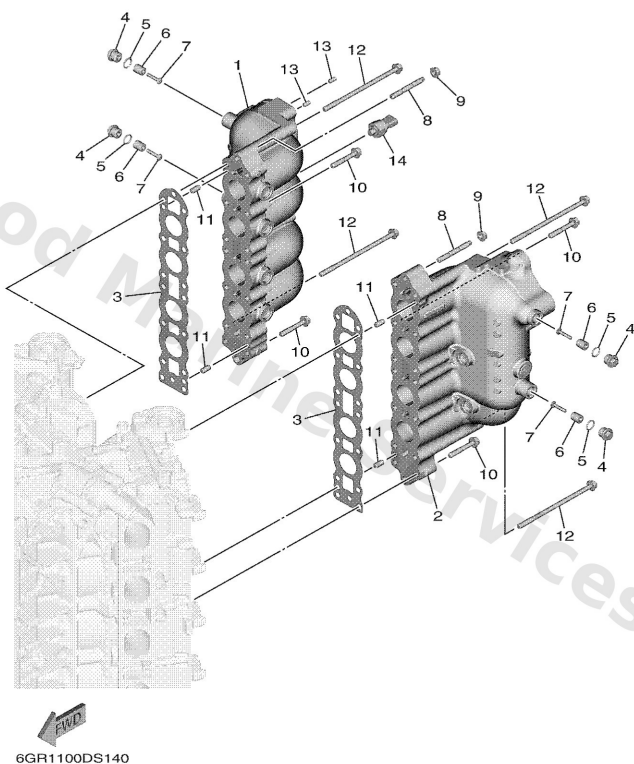
Ref	Part	
1	6GR8259001 Wire harness assembly FOR XF425NSA	Buy now
1	6GR8259010 - FOR XF425NSB	Buy now
2	9046409M47 Clamp(65j)	Buy now
3	6GR8211900 Cover, lead wire	Buy now
4	9046412012 Clamp	Buy now
5	9046409013 Clamp	Buy now
6	9046412010 Clamp	Buy now
7	9046513M24 Band, switch cord	Buy now
8	9046418004 Clamp	Buy now
9	97E9506516 Bolt, hexagon w/w deep recess	Buy now
10	6GR8259M00 Wire harness assembly 2	Buy now
12	6GR8211910 Cover, lead wire	Buy now
13	9046444002 Clamp	Buy now
14	9321011001 O-ring	Buy now

Electrical 6



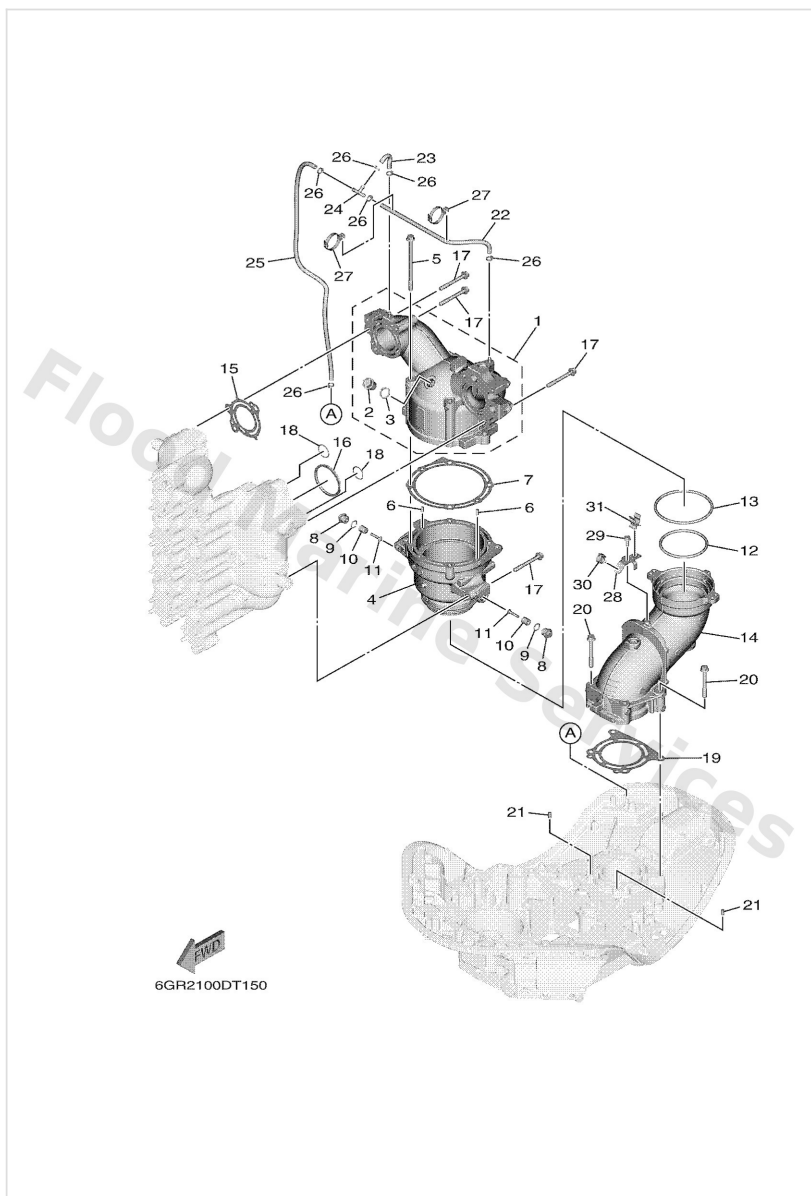
Ref	Part	
1	6GR4539400 Hose, fitting 1	Buy now
2	6GR4539300 Coupler	Buy now
3	6GR8166200 Cover, connector	Buy now
4	6GR4383E00 Hose, oil 2	Buy now
5	6GR4539500 Hose, fitting 2	Buy now
7	6GR8259900 Cover, connector	Buy now
8	6GR2318K00 Hose, air 2	Buy now
9	6GR8144300 Clamp, lead 1	Buy now
10	95D9506016 Bolt, flange deep recess	Buy now
11	9046513M97 Clamp	Buy now
12	6GR8184500 Plate	Buy now
13	95D9506012 Bolt, flange deep recess	Buy now
14	6GR8213100 Band, battery	Buy now

Exhaust 1



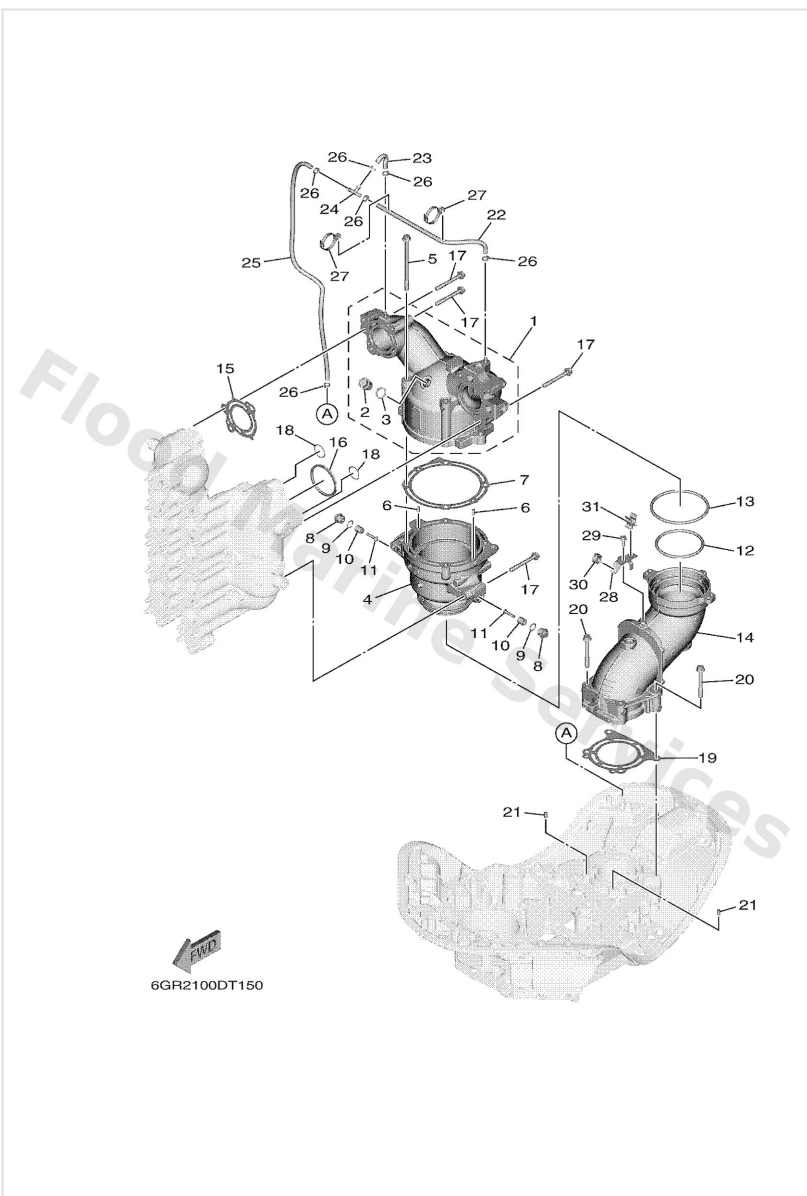
Ref	Part	
1	6GR14615019S Joint, exhaust 1	Buy now
2	6GR14625019S Joint, exhaust 2	Buy now
3	6GR1461300 Gasket, exhaust pipe	Buy now
4	6G811197A0 Plug, blind	Buy now
5	9321013M63 O-ring (6g8)	Buy now
6	6G81132500 Anode	Buy now
7	9898005025 Screw, panhead (a93)	Buy now
8	9011608037 Bolt, stud	Buy now
9	9017908M34 Nut	Buy now
10	9010508175 Bolt, flange	Buy now
11	9360816M16 Pin, dowel(6t4)	Buy now
12	9010508266 Bolt, flange	Buy now
13	9360612019 Pin, dowel (614)	Buy now
14	6GR8366B00 Sensor, water pressure	Buy now

Exhaust 2



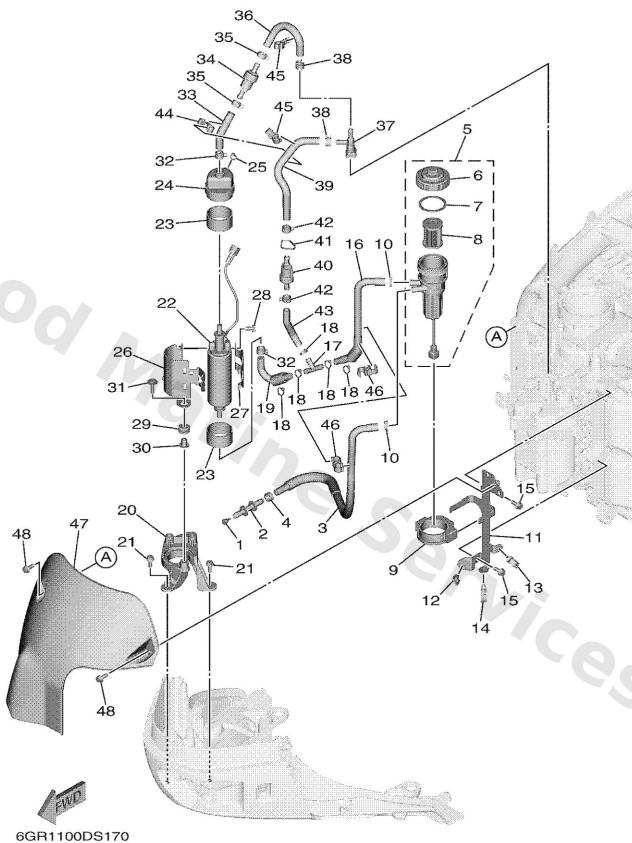
Ref	Part	
1	6GR14635009S Joint, exhaust 3	Buy now
2	9034018M09 Plug, straight screw	Buy now
3	90201186F1 Washer, plate (22f)	Buy now
4	6GR14645009S Joint, exhaust 4	Buy now
5	9010508268 Bolt, flange	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	6GR4112400 Gasket, exhaust outer cover	Buy now
8	6G811197A0 Plug, blind	Buy now
9	9321013M63 O-ring (6g8)	Buy now
10	6G81132500 Anode	Buy now
11	9898005025 Screw, panhead (a93)	Buy now
12	9321090001 O-ring	Buy now
13	9321110001 O-ring	Buy now
14	6GR14656009S Joint, exhaust 5	Buy now
15	6GR4111400 Gasket, exhaust outer cover	Buy now

Exhaust 2



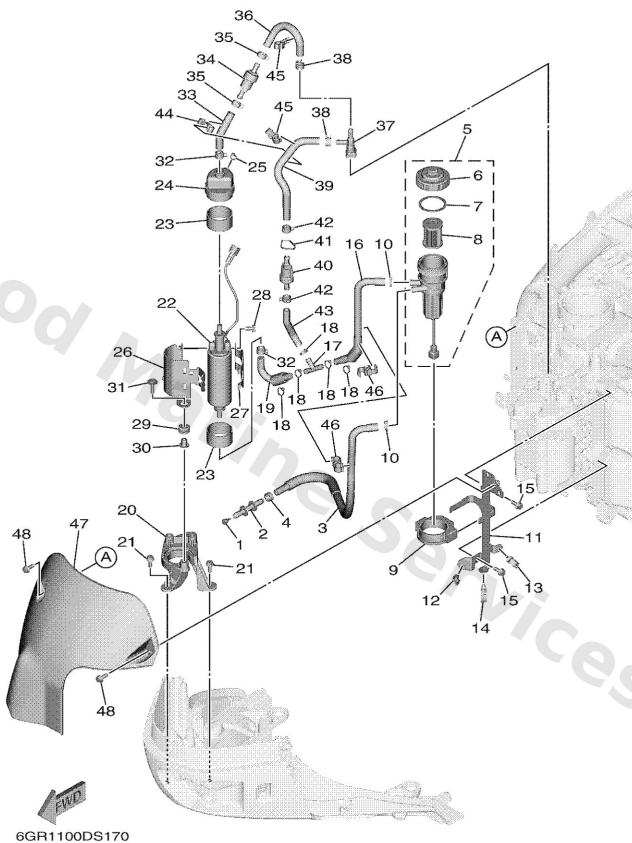
Ref	Part	
16	6GR1464300 Gasket 3	Buy now
17	9010508220 Bolt, flange	Buy now
18	9321026003 O-ring	Buy now
19	6GR4113400 Gasket, exhaust manifold	Buy now
22	9044509104 Hose (I1500)	Buy now
23	6GR1248200 Pipe 2	Buy now
24	6882437800 Pipe, joint	Buy now
25	9044509047 Hose	Buy now
26	9046511M10 Clamp	Buy now
27	9046409028 Clamp	Buy now
28	6GR8258800 Plate	Buy now
29	95D9506016 Bolt, flange deep recess	Buy now
30	9046413249 Clamp	Buy now
31	9046412015 Clamp	Buy now

Fuel 1



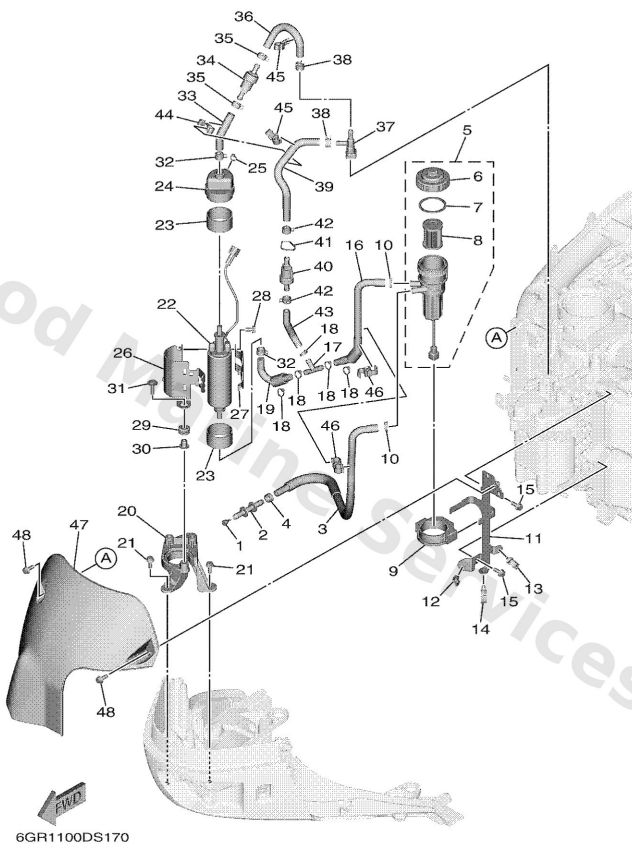
Ref	Part	
1	6898554700 Damper	Buy now
2	6AW2437701 Pipe, joint 2	Buy now
3	6GR2431100 Pipe, fuel 1	Buy now
4	6E52435151 Band 1	Buy now
5	6GR2456000 Filter assembly	Buy now
6	6GR2456100 Body,filter	Buy now
7	6P32456400 Gasket	Buy now
8	6P32456301 Element, filter (with tag)	Buy now
9	6GR2456800 Band, filter	Buy now
10	9046511M10 Clamp	Buy now
11	6GR2456600 Bracket, filter	Buy now
12	9046411121 Clamp(4gy)	Buy now
13	9046413249 Clamp	Buy now
14	9046418246 Clamp(4tr)	Buy now
15	95D9506016 Bolt, flange deep recess	Buy now

Fuel 1



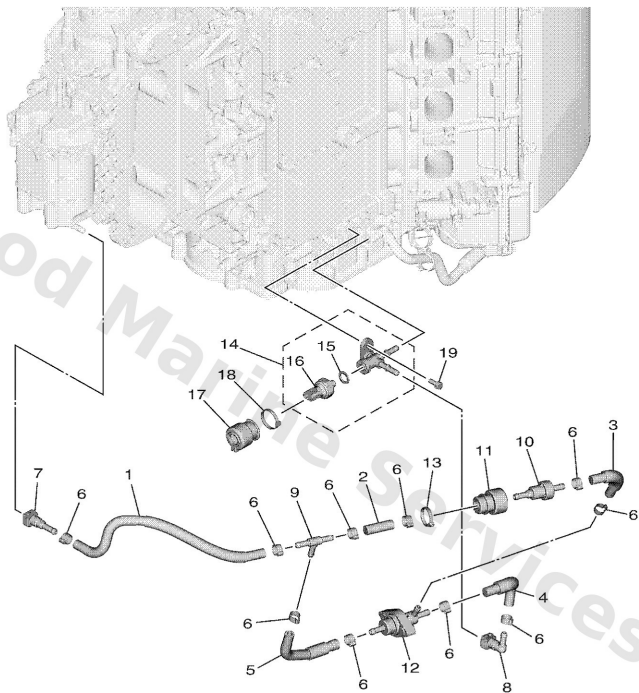
Ref	Part	
16	6GR2431200 Pipe 2	Buy now
17	6E52437800 Pipe, joint 3	Buy now
19	6GR2432100 Pipe 10	Buy now
20	6GR2442500 Bracket, fuel pump 1	Buy now
22	6GR2441000 Fuel pump assembly	Buy now
23	6DA2449200 Bush, fuel pump	Buy now
24	6GR2446200 Cap, blind	Buy now
26	6GR2449100 Bracket, fuel pump	Buy now
27	6GR2442600 Bracket, fuel pump 2	Buy now
28	95D9506012 Bolt, flange deep recess	Buy now
29	9048010M23 Grommet(6k7)	Buy now
30	9038706289 Collar	Buy now
31	9011906M17 Bolt, with washer	Buy now
32	90467140A9 Clip	Buy now
33	6GR2432200 Pipe 11	Buy now

Fuel 1



Ref	Part	
34	6R52440810 Fuel feed assembly	Buy now
36	6GR2432300 Pipe 12	Buy now
37	6P22430001 Fuel pipe joint	Buy now
38	90467120A7 Clip	Buy now
39	6GR2432400 Pipe 13	Buy now
40	6GR2446020 Relief valve assembly	Buy now
41	9046513M60 Clamp(63m)	Buy now
43	6GR2432500 Pipe 14	Buy now
44	9046412009 Clamp	Buy now
45	9046412010 Clamp	Buy now
47	6GR2459600 Cover	Buy now

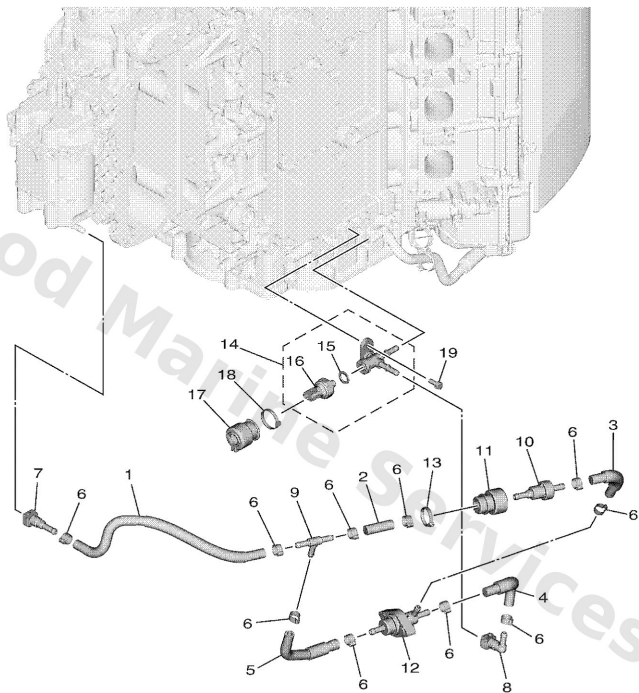
Fuel 2



6GR3010DU170

Ref	Part	
1	6GR2431300 Pipe 3	Buy now
2	6GR2431400 Pipe 4	Buy now
3	6GR2431500 Pipe 5	Buy now
4	6GR2431600 Pipe 6	Buy now
5	6GR2431710 Pipe 7	Buy now
6	90467141A1 Clip	Buy now
7	6AW2430011 Fuel pipe joint	Buy now
8	6AW2430001 Fuel pipe joint	Buy now
9	6CB2446100 Pipe, joint	Buy now
10	6GR2440801 Fuel feed assembly	Buy now
11	6GR2421700 Cover	Buy now
12	6GR2446001 Relief valve assembly	Buy now
13	9046513M97 Clamp	Buy now
14	6GR8A41100 Sensor unit 1	Buy now
15	6GR825A800 Seal, sensor	Buy now

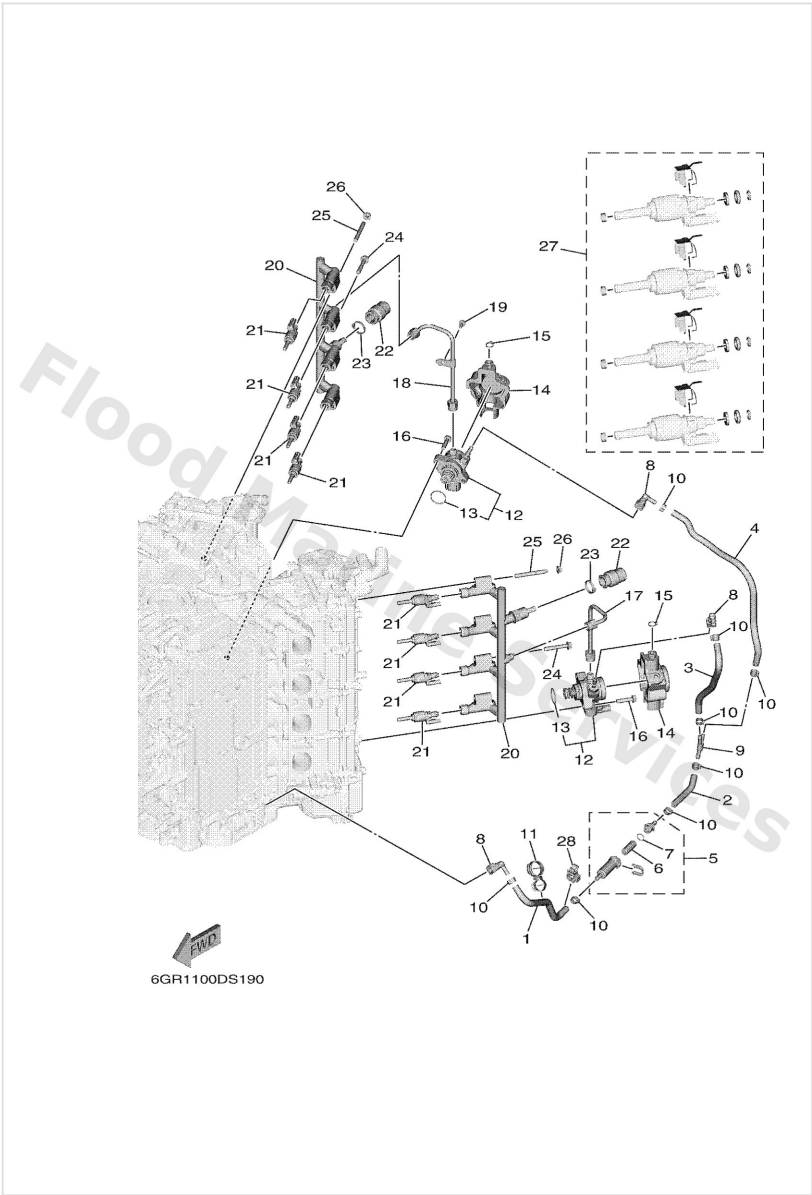
Fuel 2




 6GR3010DU170

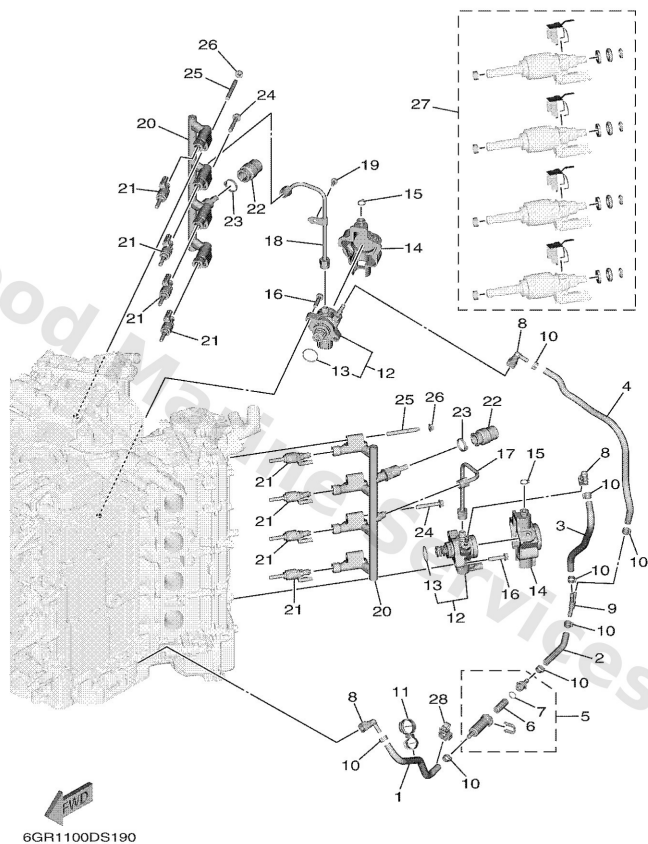
Ref	Part	
16	6GR8242100 Sensor, fuel pressure	Buy now
17	6GR2464E00 Cover, cap	Buy now
19	97E9506516 Bolt, hexagon w/w deep recess	Buy now

Fuel 3



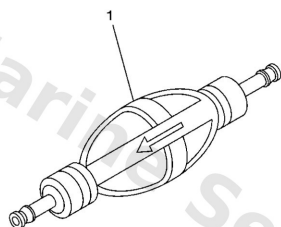
Ref	Part	
1	6GR243A100 Pipe 15	Buy now
2	6GR243A200 Pipe 16	Buy now
3	6GR243A300 Pipe 17	Buy now
4	6GR243A400 Pipe 18	Buy now
5	6GR2425100 Strainer 1	Buy now
6	6GR2450100 Filter, fuel	Buy now
7	6GR1301600 O-ring	Buy now
8	6AW2430001 Fuel pipe joint	Buy now
9	6CB2446100 Pipe, joint	Buy now
10	90467141A1 Clip	Buy now
11	9046429223 Clamp(mg5)	Buy now
12	6GR1391000 Fuel pump assembly	Buy now
13	6GR1243900 O-ring	Buy now
14	6GR2459500 Protector	Buy now
15	9046511M10 Clamp	Buy now

Fuel 3



Ref	Part	
16	97E9508535 Bolt, hexagon w/w deep recess	Buy now
17	6GR1429500 Pipe, fuel	Buy now
18	6GR1429600 Pipe, fuel 2	Buy now
19	95D9506014 Bolt, flange deep recess	Buy now
20	6GR1316009 Delivery pipe assembly 1	Buy now
21	6GR1376100 Injector	Buy now
22	6GR2459900 Cap	Buy now
23	9046513M97 Clamp	Buy now
24	9010508175 Bolt, flange	Buy now
25	9011608037 Bolt, stud	Buy now
26	9017908M34 Nut	Buy now
27	6GRW000500 O-ring set	Buy now
28	9046416015 Clamp	Buy now

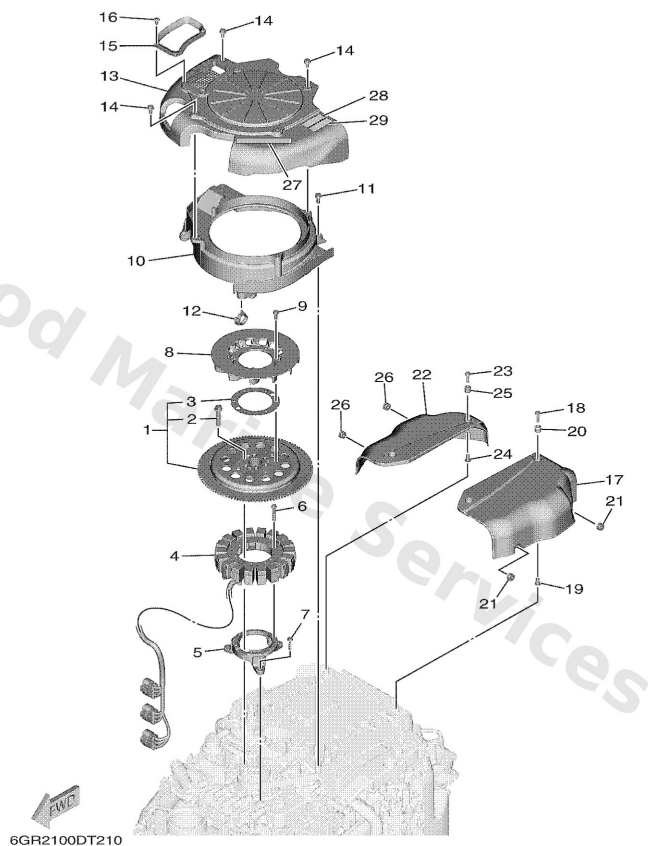
Fuel 4



68V9110-J110

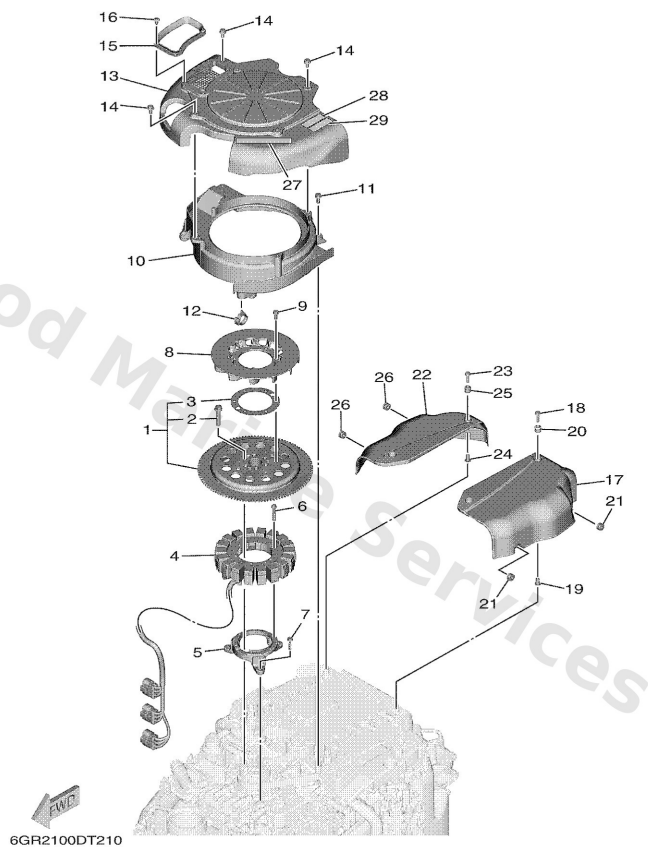
Ref	Part	
1	6AW2436001 Primer pump assembly AP	Buy now

Generator



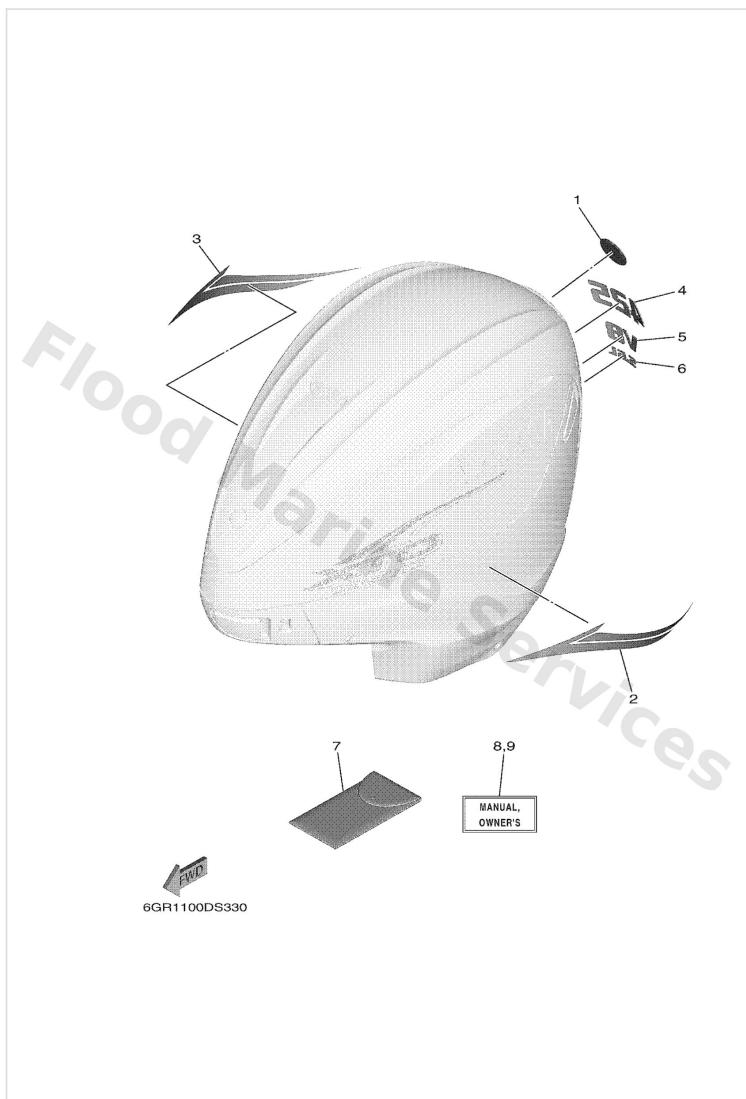
Ref	Part	
1	6GRW814501 Rotor assembly with bolts	Buy now
2	6EKW901000 Bolt set	Buy now
3	6GR8398X00 Washer, plate	Buy now
4	6GR8141000 Stator assembly	Buy now
5	6GR8556100 Base, magneto	Buy now
6	9502206035 Bolt, flange	Buy now
7	95D9506030 Bolt, flange deep recess	Buy now
8	6GR8558601 Fan	Buy now
9	97E9506516 Bolt, hexagon w/w deep recess	Buy now
10	6GR1265100 Air shroud, cylinder 1	Buy now
11	95D9506016 Bolt, flange deep recess	Buy now
12	9046412183 Clamp(jn2)	Buy now
13	6GR1265300 Air shroud, cylinder 3	Buy now
14	95D9506012 Bolt, flange deep recess	Buy now
15	6GR1265900 Damper, air shroud 2	Buy now

Generator



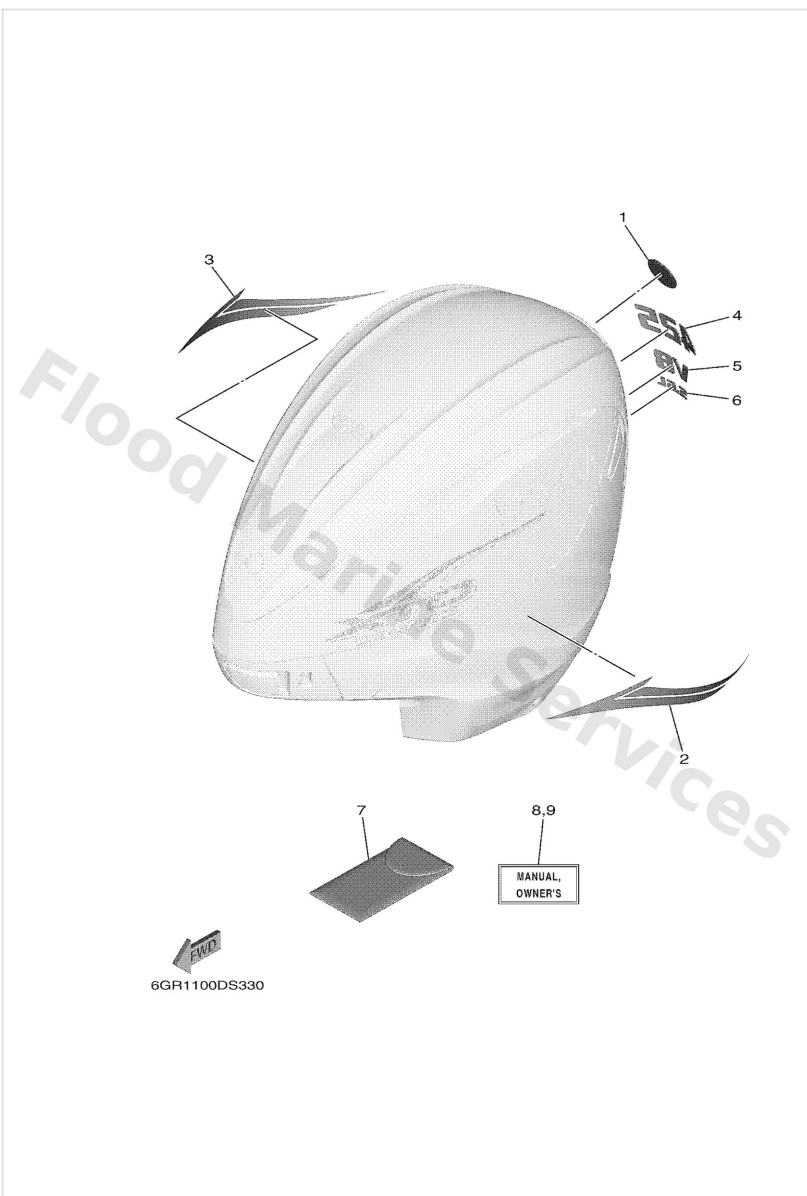
Ref	Part	
16	9033805M03 Plug (6h1)	Buy now
17	6GR8194200 Cover	Buy now
18	95D9506025 Bolt, flange deep recess	Buy now
19	9038706119 Collar	Buy now
20	6A08231700 Damper, ignition coil	Buy now
21	9048012314 Grommet(3aa)	Buy now
22	6GR8163900 Cover	Buy now
27	6GR1343760 Mark, caution	Buy now
28	6EE8199440 Label, safety	Buy now
29	6EE8199450 Label, safety	Buy now

Graphic & Tool



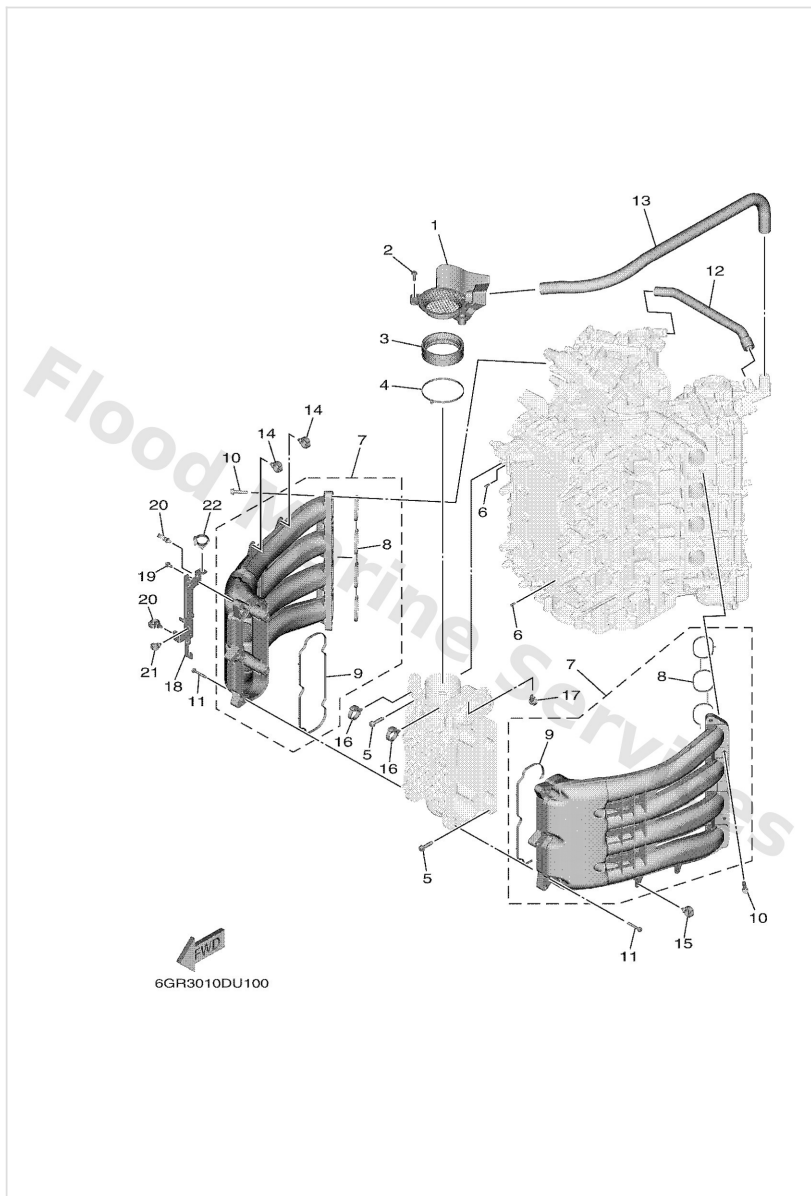
Ref	Part	
1	6AW4269710 Tuning fork mark	Buy now
2	6GR4278300 Graphic, side	Buy now
3	6GR4278400 Graphic, side	Buy now
4	6GR4267A10 Graphic, rear 2	Buy now
5	6GR4267800 Graphic, rear	Buy now
6	6GR4268200 Mark, cowling	Buy now
7	6GR2810010 Tool kit	Buy now
8	6GR2819973D0 Manual,owner's UR (NL)	Buy now
8	6GR2819973E0 Manual,owner's UR (E)	Buy now
8	6GR2819973F0 Manual,owner's UR (F)	Buy now
8	6GR2819973G0 Manual,owner's UR (D)	Buy now
8	6GR2819973H0 Manual,owner's UR (I)	Buy now
8	6GR2819973S0 Manual,owner's UR (ES)	Buy now
9	6GR2819983K0 Manual,owner's UR (DK)	Buy now
9	6GR2819983L0 Manual,owner's UR (SF)	Buy now

Graphic & Tool



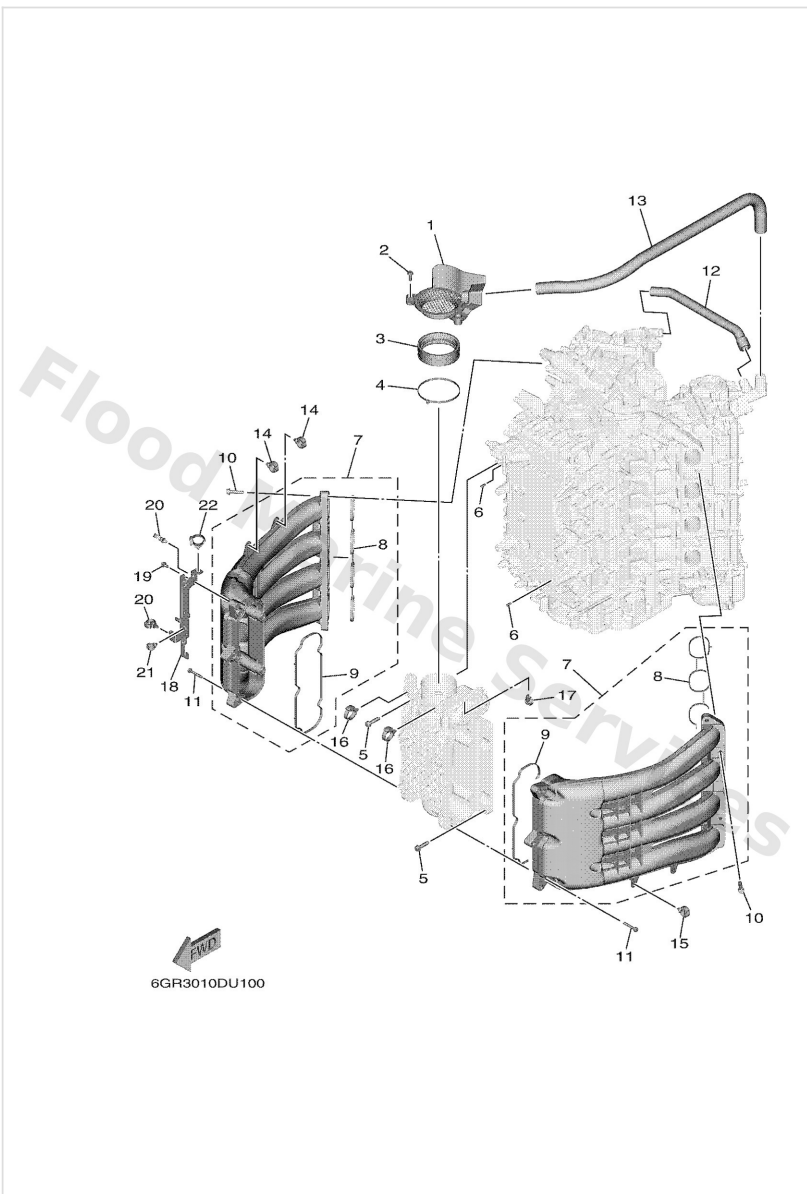
Ref	Part	
9	6GR2819983M0 Manual,owner's UR (S)	Buy now
9	6GR2819983N0 Manual,owner's UR (N)	Buy now
9	6GR2819983P0 Manual,owner's UR (P)	Buy now
9	6GR2819983R0 Manual,owner's UR (GR)	Buy now

Intake



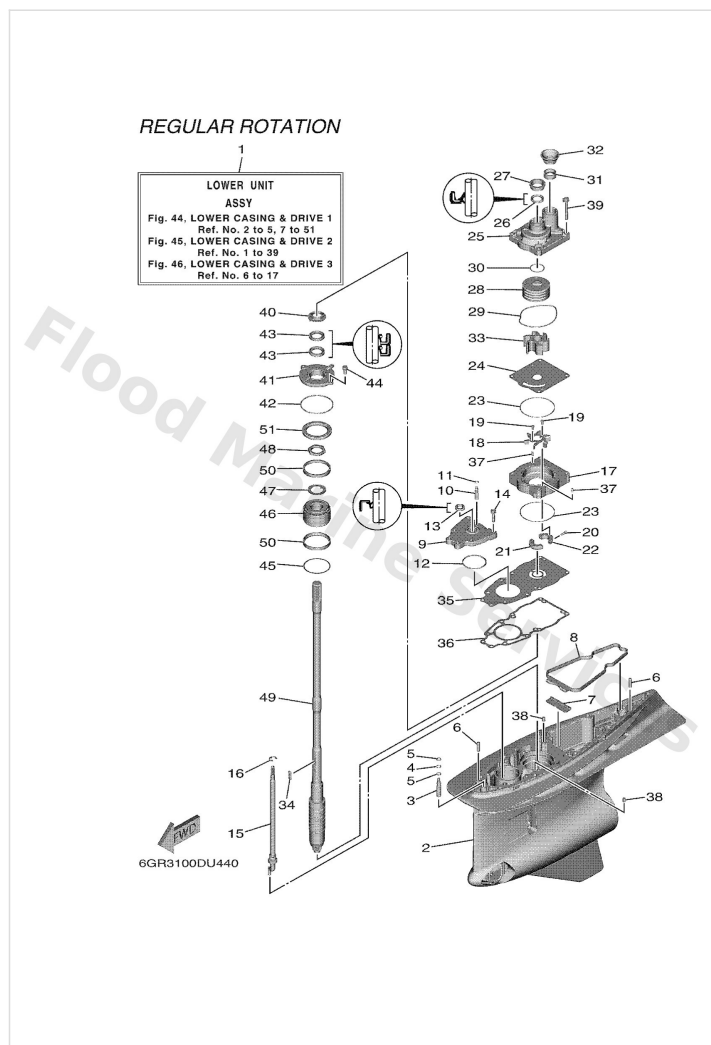
Ref	Part	
1	6GR1444000 Silencer assembly, intake	Buy now
2	95D9506020 Bolt, flange deep recess	Buy now
3	6AW1441J00 Pipe, silencer	Buy now
4	9046499004 Clamp	Buy now
5	9011908022 Bolt, with washer	Buy now
6	9169050014 Pin, spring (647)	Buy now
7	6GR1364100 Manifold, intake 1	Buy now
8	6GR1364500 Gasket, manifold 1	Buy now
9	6GR1364600 Gasket, manifold 2	Buy now
11	9011906MA6 Bolt, with washer	Buy now
12	6GR1531A00 Hose, breather 1	Buy now
13	6GR1531A10 Hose, breather 1	Buy now
14	9046420181 Clamp(4ap)	Buy now
16	9046412183 Clamp(jn2)	Buy now
17	9046413249 Clamp	Buy now

Intake



Ref	Part	
18	6GR8257G00 Clamp, cord	Buy now
19	95D9506012 Bolt, flange deep recess	Buy now

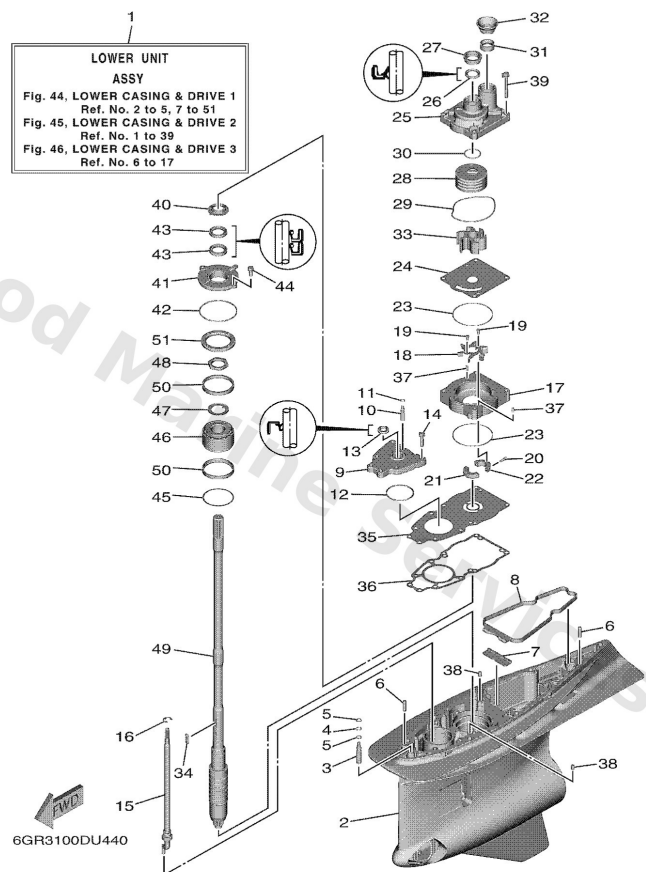
Lower Casing & Drive 1



Ref	Part	
1	6GR45300048D Lower unit assembly GRAY, X(25.2")	Buy now
1	6GR4530004CE Lower unit assembly WHITE, X(25.2")	Buy now
1	6GR45300148D Lower unit assembly GRAY, U(30.2")	Buy now
1	6GR4530014CE Lower unit assembly WHITE, U(30.2")	Buy now
1	6GR45300248D Lower unit assembly GRAY, E(35.2")	Buy now
1	6GR4530024CE Lower unit assembly WHITE, E(35.2")	Buy now
2	6GR45311018D Casing, lower GRAY	Buy now
2	6GR4531101CE Casing, lower WHITE	Buy now
3	6GR4530800 Valve assembly 1	Buy now
4	9321010010 O-ring	Buy now
5	6GR4387300 Ring, back up	Buy now
6	9948008030 Pin	Buy now
7	6GR4537600 Guide, seal damper	Buy now
8	6GR4537500 Damper, seal	Buy now
9	6GR4532100 Plate	Buy now

Lower Casing & Drive 1

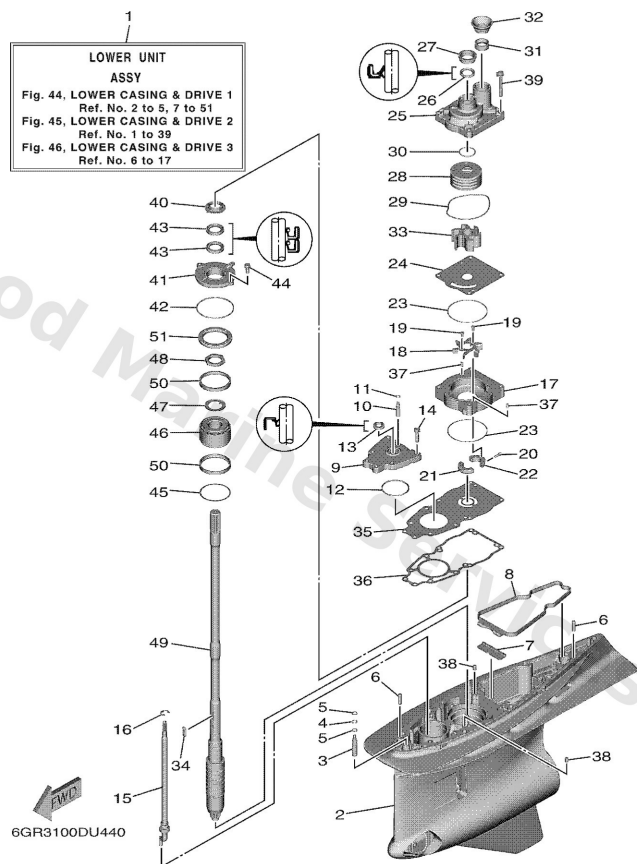
REGULAR ROTATION



Ref	Part	
10	6GR4530900 Valve assembly 2	Buy now
11	9321007100 O-ring (214)	Buy now
12	9321064488 93210-64488	Buy now
13	9310614001 Oil seal	Buy now
14	97E9508535 Bolt, hexagon w/w deep recess	Buy now
15	6GR4415001 Shift cam assembly UR X(25.2")	Buy now
15	6GR4415011 Shift cam assembly UR U(30.2")	Buy now
15	6GR4415021 Shift cam assembly UR E(35.2")	Buy now
16	9900212600 Circlip(58y)	Buy now
17	6GR4434100 Housing, water pump	Buy now
18	6GR1245100 Impeller, water pump	Buy now
19	9709505010 Bolt (682)	Buy now
20	9138005016 Bolt	Buy now
21	6GR4438100 Spacer 1	Buy now
22	6GR4438200 Spacer 2	Buy now

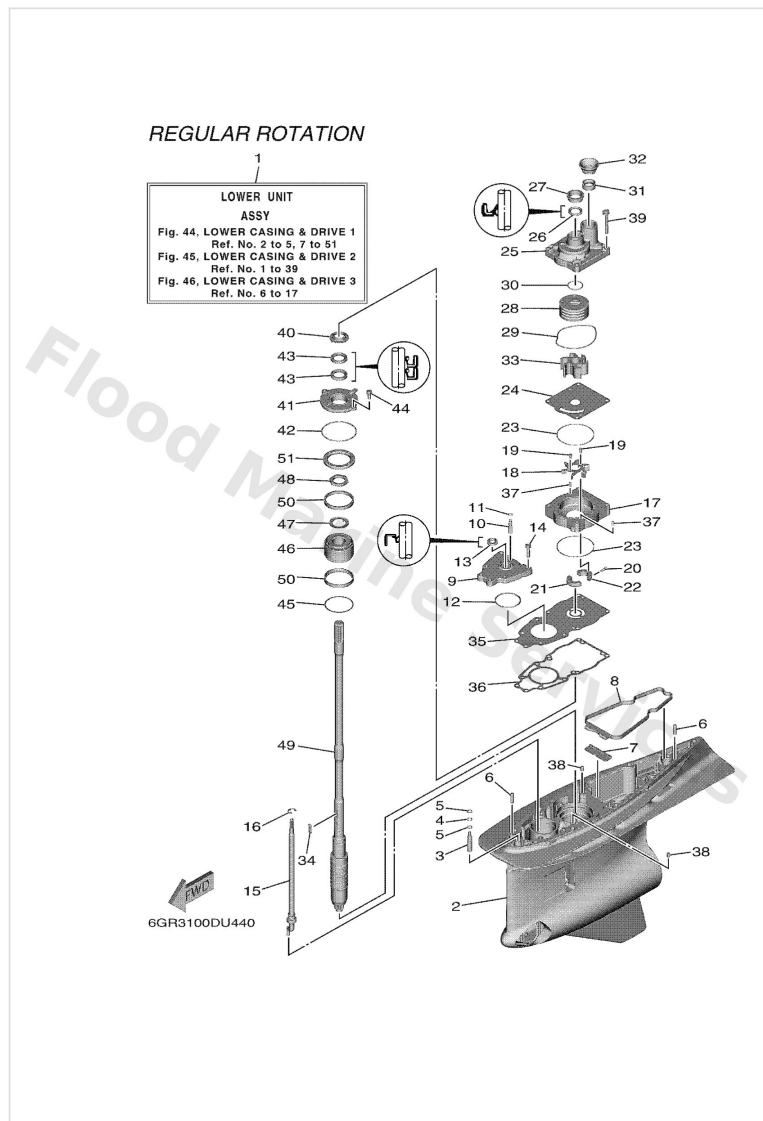
Lower Casing & Drive 1

REGULAR ROTATION



Ref	Part	
23	9321097690 O-ring(50m)	Buy now
24	6GR4432300 Outer plate, cartridge	Buy now
25	6GR4431100 Housing, water pump	Buy now
26	9310926001 Oil seal	Buy now
27	6GR4431200 Cover, water pump housing	Buy now
28	6GR4432200 Insert, cartridge	Buy now
29	9321108001 O-ring	Buy now
30	9321037160 O-ring (6g8)	Buy now
31	6GR4436500 Damper, water seal 1	Buy now
32	6GR4437900 Guide, water tube	Buy now
33	6GR4435200 Impeller	Buy now
34	6AW4433600 Key	Buy now
35	6GR4432800 Plate	Buy now
36	6GR4431500 Gasket, water pump	Buy now
37	9360612019 Pin, dowel (614)	Buy now

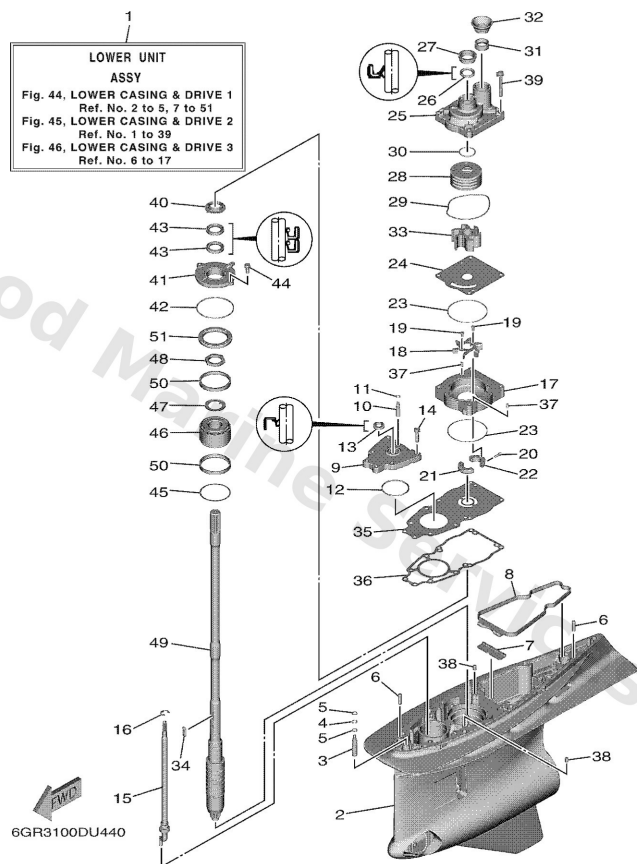
Lower Casing & Drive 1



Ref	Part	
38	9360812M05 Pin, dowel b (6e5)	Buy now
39	9011908196 Bolt, with washer	Buy now
40	6GR4534400 Cover, oil seal	Buy now
41	6GR4533500 Housing, oil seal	Buy now
42	9321089535 O-ring (70e)	Buy now
43	9310130037 Oil seal	Buy now
44	97E9508520 Bolt, hexagon w/w deep recess	Buy now
45	6884556701 Shim (t:0.10mm) UR	Buy now
45	6884556710 Shim (t:0.12mm) UR	Buy now
45	6884556720 Shim (t:0.15mm) UR	Buy now
45	6884556730 Shim (t:0.18mm) UR	Buy now
45	6884556740 Shim (t:0.30mm) UR	Buy now
45	6884556750 Shim (t:0.40mm) UR	Buy now
45	6884556760 Shim (t:0.50mm) UR	Buy now
46	9339999967 Bearing	Buy now

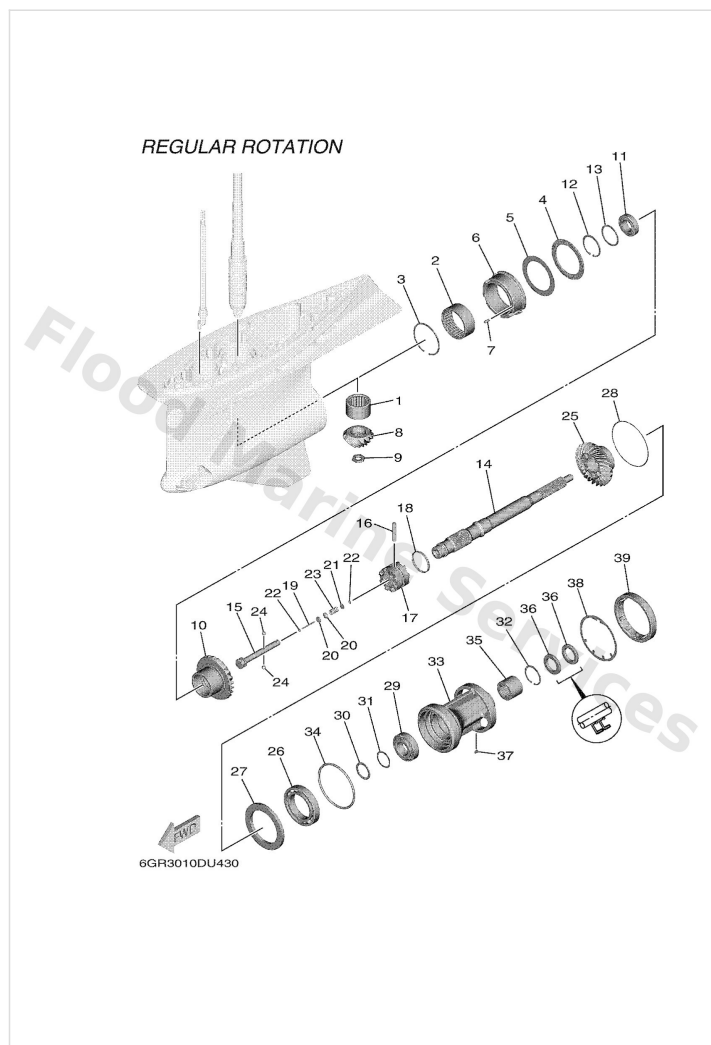
Lower Casing & Drive 1

REGULAR ROTATION



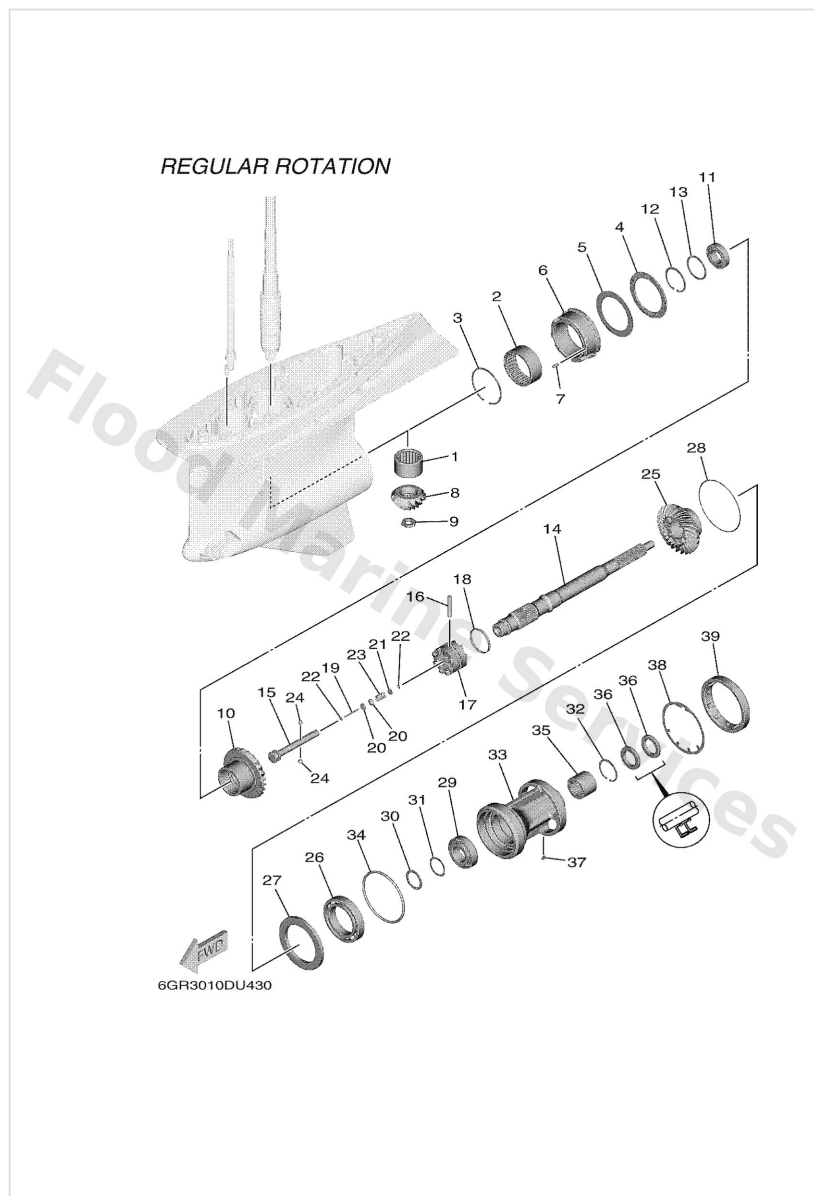
Ref	Part	
47	9021435M07 Washer, claw	Buy now
48	9017035M34 Nut	Buy now
49	6GR4550100 Drive shaft comp. UR X(25.2")	Buy now
49	6GR4550110 Drive shaft comp. UR U(30.2")	Buy now
49	6GR4550120 Drive shaft comp. UR E(35.2")	Buy now
50	6GR4553900 Spacer 2	Buy now
51	6GR4524400 Nut	Buy now

Lower Casing & Drive 2



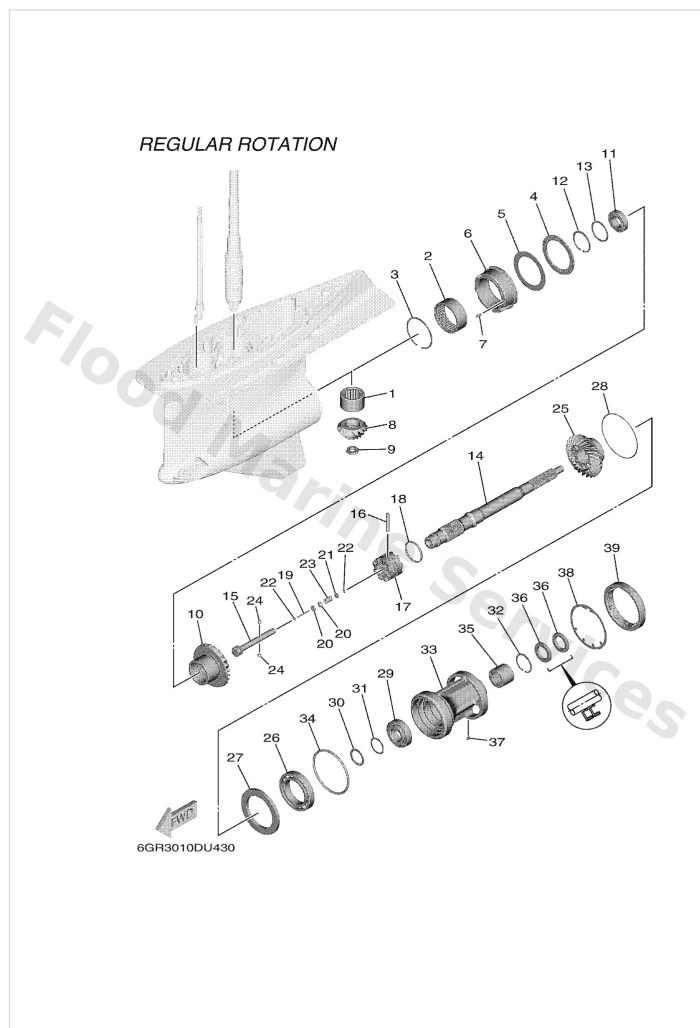
Ref	Part	
1	93311944A0 Bearing	Buy now
2	93311675A1 Bearing	Buy now
3	9345092171 Circlip	Buy now
4	9334069012 Bearing	Buy now
5	6GR4556700 Shim (t:2.00mm) UR	Buy now
5	6GR4556710 Shim (t:2.03mm) UR	Buy now
5	6GR4556720 Shim (t:2.06mm) UR	Buy now
5	6GR4556730 Shim (t:2.09mm) UR	Buy now
5	6GR4556740 Shim (t:2.12mm) UR	Buy now
5	6GR4556750 Shim (t:2.15mm) UR	Buy now
5	6GR4556760 Shim (t:2.18mm) UR	Buy now
5	6GR4556770 Shim (t:2.21mm) UR	Buy now
6	6GR4582400 Adapter	Buy now
7	9360616117 -	Buy now
8	6GR4555100 Pinion	Buy now

Lower Casing & Drive 2



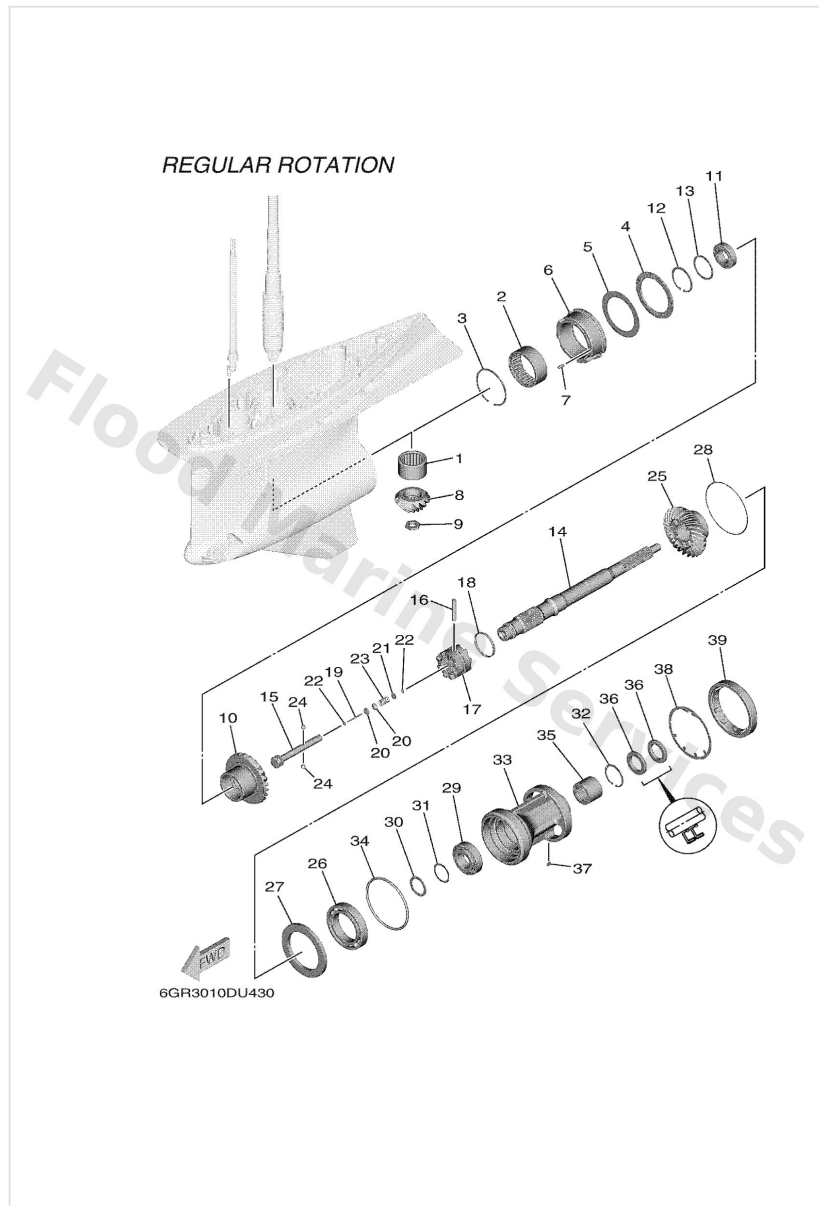
Ref	Part	
9	9017018009 Nut	Buy now
10	6GR4556100 Gear 1	Buy now
11	93332000A0 Bearing	Buy now
12	9900962500 Circlip(mf1)	Buy now
13	9020154008 Washer, plate	Buy now
14	6GR4561100 Shaft, propeller	Buy now
15	6GR4563400 Slide, shift	Buy now
16	6GR4563200 Pin, cross	Buy now
17	6GR4563100 Clutch, dog	Buy now
18	6GR4563300 Ring, cross pin	Buy now
19	6H14566800 Shaft, free 1	Buy now
20	61A4563500 Plunger, shift	Buy now
21	9020102M00 Washer, plate(61a)	Buy now
22	9018302M03 Nut, spring (6h1)	Buy now
23	9050110M77 Spring, compression(61a)	Buy now

Lower Casing & Drive 2



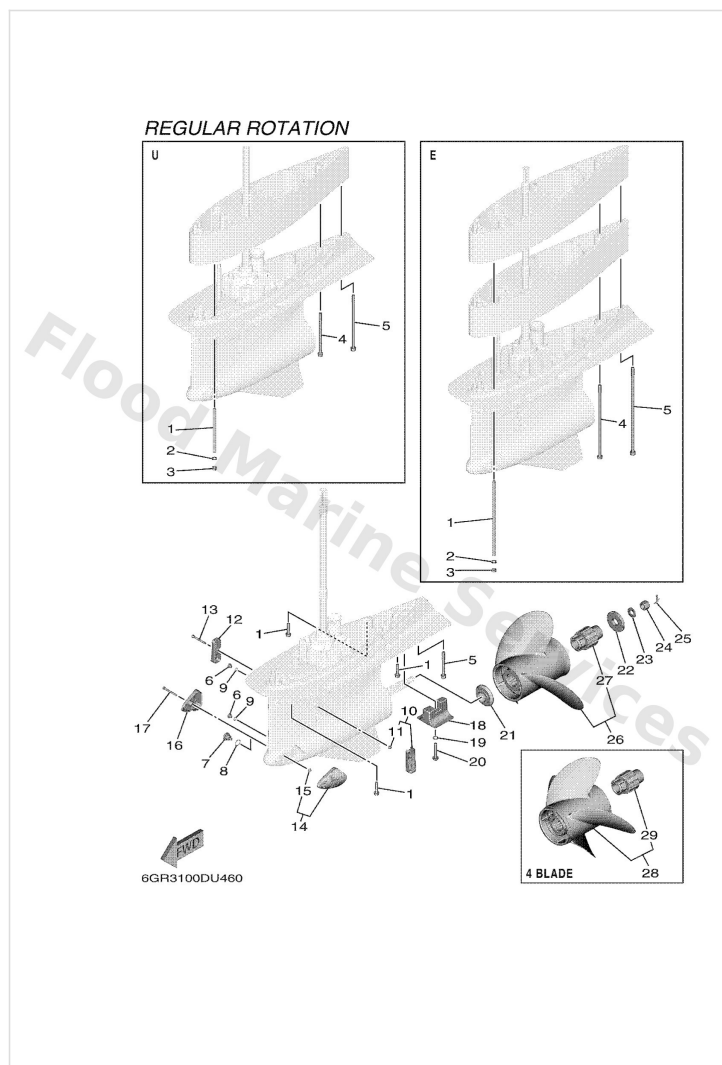
Ref	Part	
24	9350104011 Ball	Buy now
25	6GR4557100 Gear	Buy now
26	9330601501 Bearing	Buy now
27	6GR4557600 Washer, thrust 2	Buy now
28	6GR4557700 Shim (t:0.10mm) UR	Buy now
28	6GR4557710 Shim (t:0.12mm) UR	Buy now
28	6GR4557720 Shim (t:0.15mm) UR	Buy now
28	6GR4557730 Shim (t:0.18mm) UR	Buy now
28	6GR4557740 Shim (t:0.30mm) UR	Buy now
28	6GR4557750 Shim (t:0.40mm) UR	Buy now
28	6GR4557760 Shim (t:0.50mm) UR	Buy now
29	9333200042 Bearing	Buy now
30	9020140008 Washer, plate	Buy now
31	6GR4557800 Shim (t:0.10mm) UR	Buy now
31	6GR4557810 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 2



Ref	Part	
31	6GR4557820 Shim (t:0.15mm) UR	Buy now
31	6GR4557830 Shim (t:0.18mm) UR	Buy now
31	6GR4557840 Shim (t:0.30mm) UR	Buy now
31	6GR4557850 Shim (t:0.40mm) UR	Buy now
31	6GR4557860 Shim (t:0.50mm) UR	Buy now
31	6GR4557870 Shim (t:1.00mm) UR	Buy now
32	9900955500 Circlip	Buy now
33	6GR4533200 Housing, bearing	Buy now
34	9321126001 O-ring	Buy now
35	93311737A2 Bearing	Buy now
36	9310137001 Oil seal	Buy now
37	9028205008 Key, straight	Buy now
38	6GR4538300 Washer, claw	Buy now
39	6GR4538400 Nut	Buy now

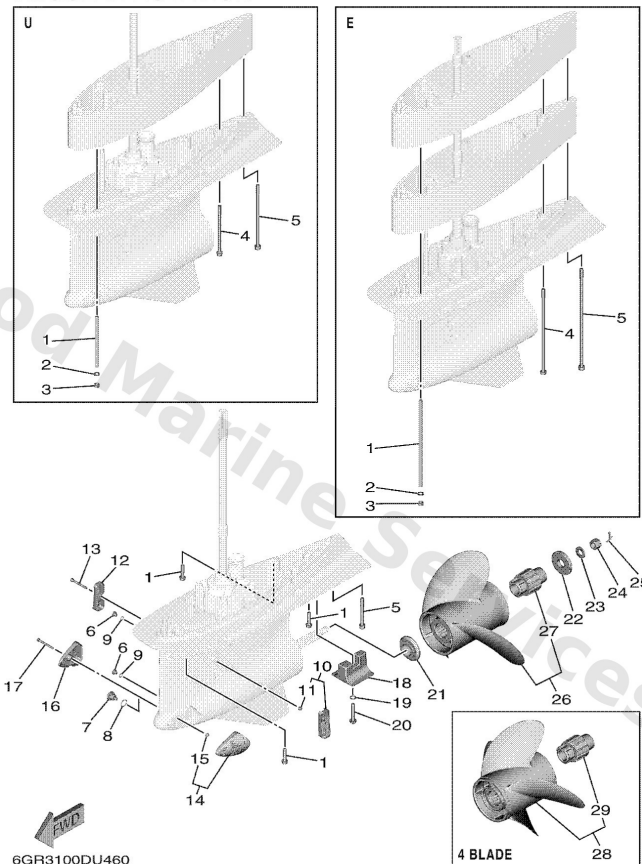
Lower Casing & Drive 3



Ref	Part	
1	9011610066 Bolt, stud UR E(35.2")	Buy now
1	9011610067 Bolt, stud UR U(30.2")	Buy now
1	9011910024 Bolt, with washer UR X(25.2")	Buy now
2	9299510600 Washer, plate U(30.2"),E(35.2")	Buy now
3	9538010600 Nut(624) U(30.2"),E(35.2")	Buy now
4	9011910009 Bolt, with washer UR U(30.2")	Buy now
4	9011910060 Bolt, with washer UR E(35.2")	Buy now
5	9011010053 Bolt, hexagon socket head UR X(25.2")	Buy now
5	9011010054 Bolt, hexagon socket head UR U(30.2")	Buy now
5	9011010055 Bolt, hexagon socket head UR E(35.2")	Buy now
6	9034008003 Plug, straight screw	Buy now
7	6GR4534100 Plug, drain	Buy now
8	9321019123 O-ring (646)	Buy now
9	9321009165 O-ring	Buy now
10	6GR4521401 Cover, water inlet 1	Buy now

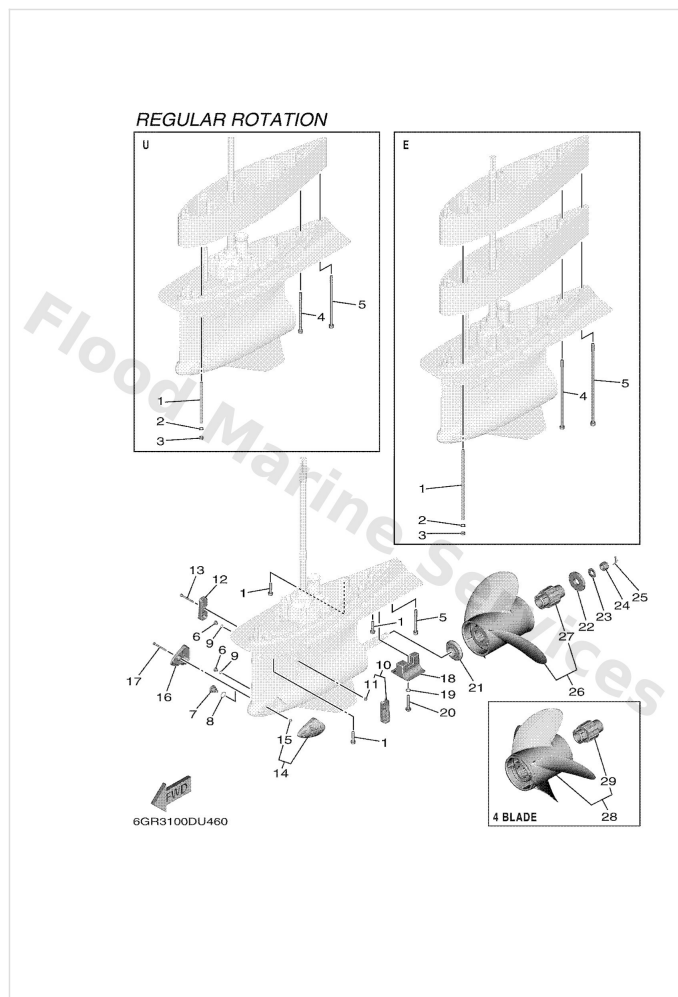
Lower Casing & Drive 3

REGULAR ROTATION



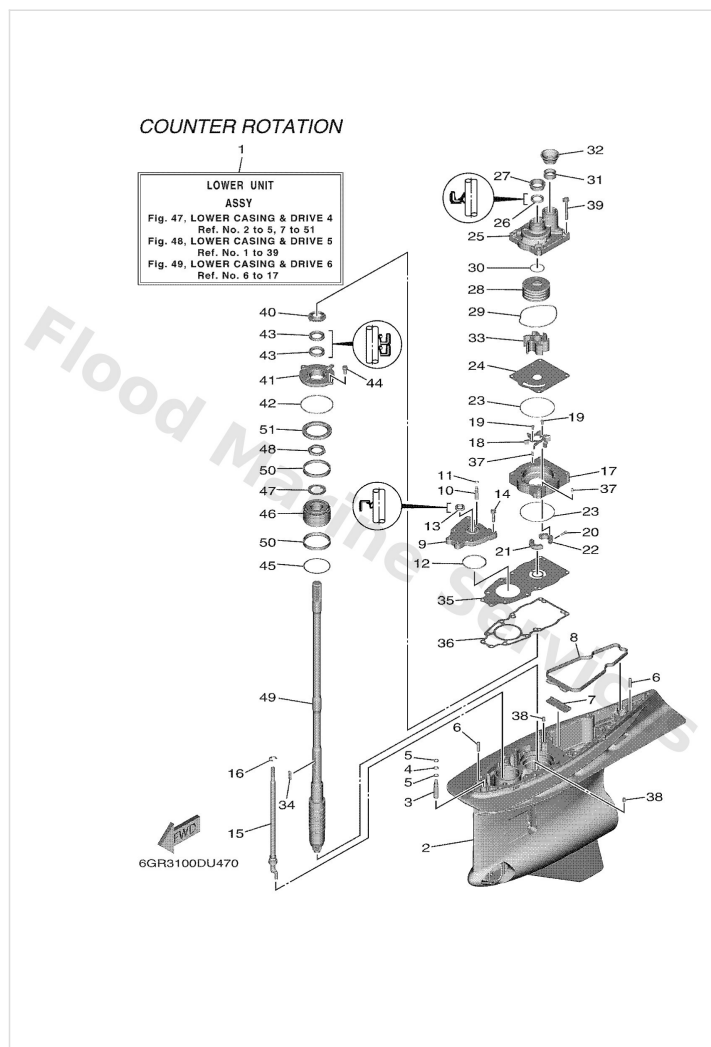
Ref	Part	
11	9018506M07 Nut, self-locking(6e5)	Buy now
12	6GR4521501 Cover, water inlet 2	Buy now
13	9011006425 Bolt, hexagon socket head	Buy now
14	6GR4522401 Cover, water inlet 3	Buy now
16	6GR4522501 Cover, water inlet 4	Buy now
18	6AW4537300 Anode	Buy now
19	9299010300 Washer	Buy now
20	9010510257 Bolt, flange	Buy now
21	6GR4598700 Spacer 1	Buy now
22	6GR4599700 Spacer 2	Buy now
23	9020119M01 Washer, plate(6u1)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
26	6GR4593010 Xto prop (ss 3 x 16 x 25-y) UR 3 BLADE	Buy now
26	6GR4593210 Xto prop (3x16" x 24"-y) UR 3 BLADE	Buy now

Lower Casing & Drive 3



Ref	Part	
26	6GR4593410 Xto prop (ss 3x16-1/8 x22"-y) UR 3 BLADE	Buy now
26	6GR4593610 Xto prop (ss 3x16-3/8 x20"-y) UR 3 BLADE	Buy now
26	6GR4593810 Xto prop (ss 3x 16-5/8 x18-y) UR 3 BLADE	Buy now
26	6GR4597010 Xto prop (ss 3x17-1/8 x15 -y) UR 3 BLADE	Buy now
26	6GR4597210 Xto prop (ss 3x16-7/8 x17"-y) UR 3 BLADE	Buy now
26	6GR4597410 Xto prop (ss 3x 16-5/8 x19-y) UR 3 BLADE	Buy now
26	6GR4597610 Xto prop (ss 3x 16-3/8 x21-y) UR 3 BLADE	Buy now
26	6GR4597810 Xto prop (ss 3x 16-1/8 x23-y) UR 3 BLADE	Buy now
26	6GR45D7010 Xto prop (ss 3x 16-7/8 x16-y) UR 3 BLADE	Buy now
26	6GR45D7210 Xto prop (ss 3x 16 x26-y) UR 3 BLADE	Buy now
27	6GR45C8110 Damper rubber, propeller 1	Buy now
28	6GR45B8600 Propeller (4X16"X23"-Y) UR 4 BLADE	Buy now
28	6GR45B8800 Propeller (4X15-7/8"X24"-Y) UR 4 BLADE	Buy now
28	6GR45B9000 Propeller (4X15-7/8"X25"-Y) UR 4 BLADE	Buy now
28	6GR45B9200 Propeller (4X15-7/8"X26"-Y) UR 4 BLADE	Buy now

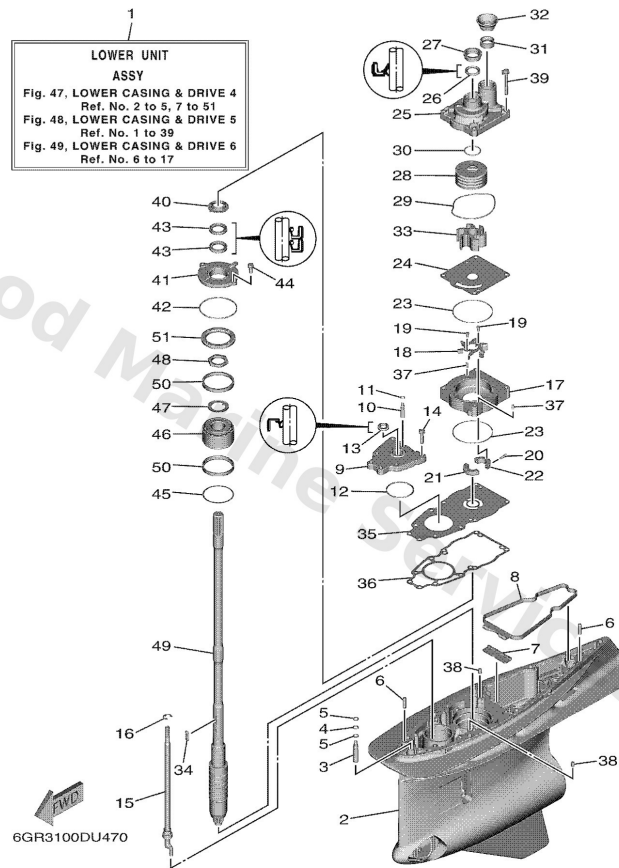
Lower Casing & Drive 4



Ref	Part	
1	6GS45300048D Lower unit assembly GRAY, X(25.2")	Buy now
1	6GS4530004CE Lower unit assembly WHITE, X(25.2")	Buy now
1	6GS45300148D Lower unit assembly GRAY, U(30.2")	Buy now
1	6GS4530014CE Lower unit assembly WHITE, U(30.2")	Buy now
1	6GS45300248D Lower unit assembly GRAY, E(35.2")	Buy now
1	6GS4530024CE Lower unit assembly WHITE, E(35.2")	Buy now
2	6GR45311018D Casing, lower GRAY	Buy now
2	6GR4531101CE Casing, lower WHITE	Buy now
3	6GR4530800 Valve assembly 1	Buy now
4	9321010010 O-ring	Buy now
5	6GR4387300 Ring, back up	Buy now
6	9948008030 Pin	Buy now
7	6GR4537600 Guide, seal damper	Buy now
8	6GR4537500 Damper, seal	Buy now
9	6GR4532100 Plate	Buy now

Lower Casing & Drive 4

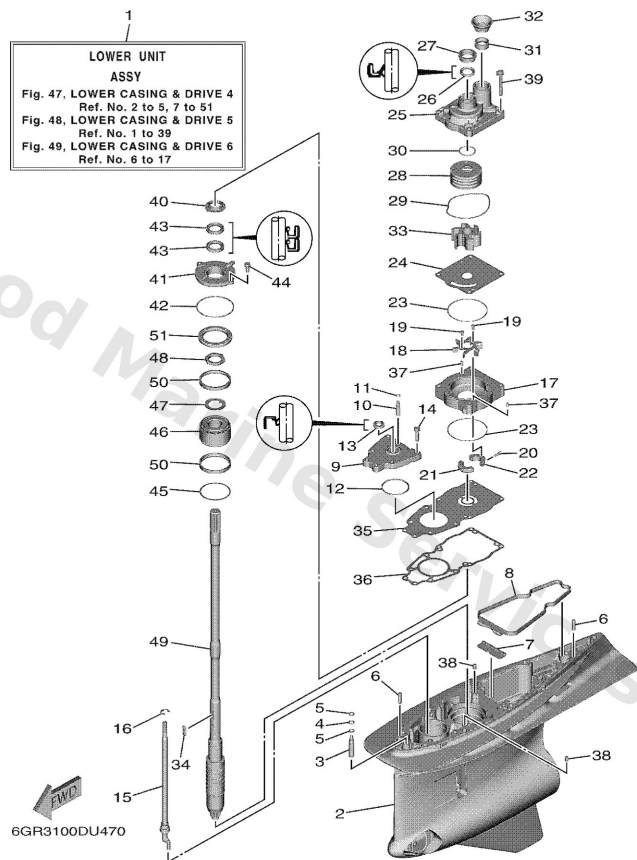
COUNTER ROTATION



Ref	Part	
10	6GR4530900 Valve assembly 2	Buy now
11	9321007100 O-ring (214)	Buy now
12	9321064488 93210-64488	Buy now
13	9310614001 Oil seal	Buy now
14	97E9508535 Bolt, hexagon w/w deep recess	Buy now
15	6GS4415001 Shift cam assembly UR X(25.2")	Buy now
15	6GS4415011 Shift cam assembly UR U(30.2")	Buy now
15	6GS4415021 Shift cam assembly UR E(35.2")	Buy now
16	9900212600 Circlip(58y)	Buy now
17	6GR4434100 Housing, water pump	Buy now
18	6GR1245100 Impeller, water pump	Buy now
19	9709505010 Bolt (682)	Buy now
20	9138005016 Bolt	Buy now
21	6GR4438100 Spacer 1	Buy now
22	6GR4438200 Spacer 2	Buy now

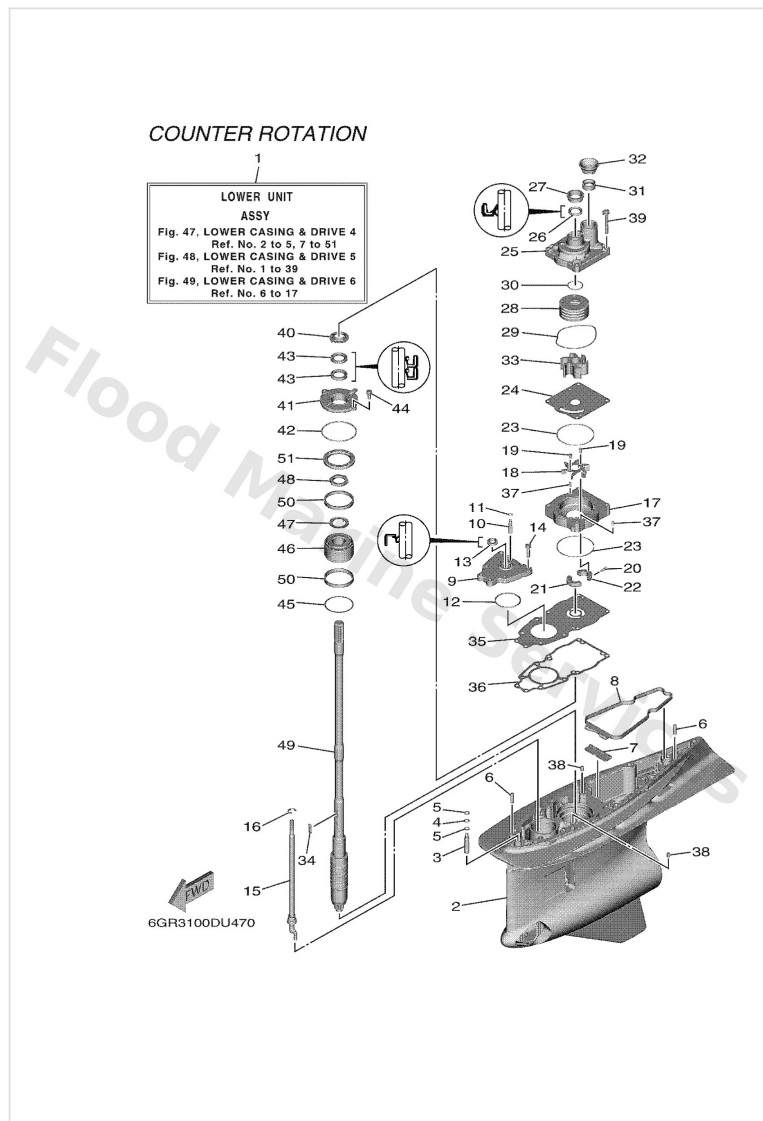
Lower Casing & Drive 4

COUNTER ROTATION



Ref	Part	
23	9321097690 O-ring(50m)	Buy now
24	6GR4432300 Outer plate, cartridge	Buy now
25	6GR4431100 Housing, water pump	Buy now
26	9310926001 Oil seal	Buy now
27	6GR4431200 Cover, water pump housing	Buy now
28	6GR4432200 Insert, cartridge	Buy now
29	9321108001 O-ring	Buy now
30	9321037160 O-ring (6g8)	Buy now
31	6GR4436500 Damper, water seal 1	Buy now
32	6GR4437900 Guide, water tube	Buy now
33	6GR4435200 Impeller	Buy now
34	6AW4433600 Key	Buy now
35	6GR4432800 Plate	Buy now
36	6GR4431500 Gasket, water pump	Buy now
37	9360612019 Pin, dowel (614)	Buy now

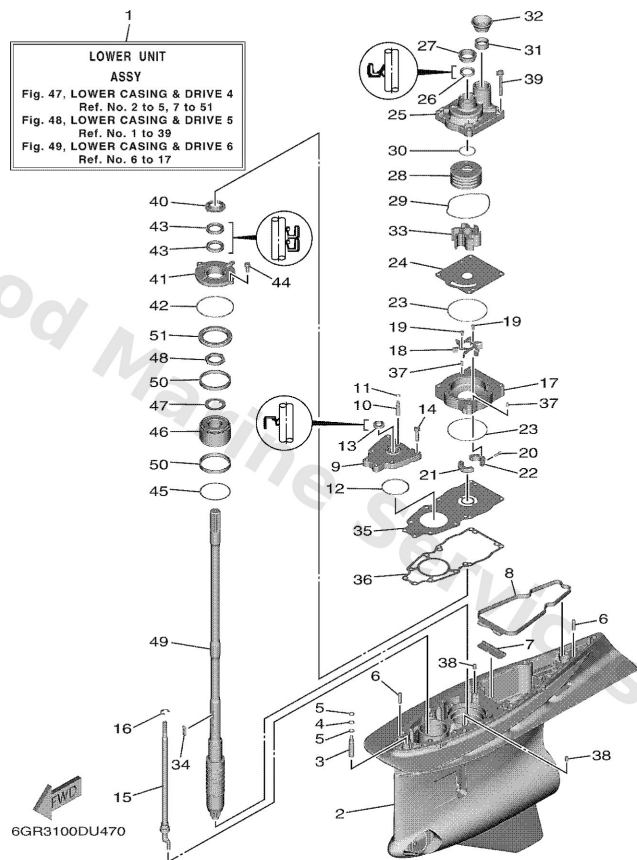
Lower Casing & Drive 4



Ref	Part	
38	9360812M05 Pin, dowel b (6e5)	Buy now
39	9011908196 Bolt, with washer	Buy now
40	6GR4534400 Cover, oil seal	Buy now
41	6GR4533500 Housing, oil seal	Buy now
42	9321089535 O-ring (70e)	Buy now
43	9310130037 Oil seal	Buy now
44	97E9508520 Bolt, hexagon w/w deep recess	Buy now
45	6884556701 Shim (t:0.10mm) UR	Buy now
45	6884556710 Shim (t:0.12mm) UR	Buy now
45	6884556720 Shim (t:0.15mm) UR	Buy now
45	6884556730 Shim (t:0.18mm) UR	Buy now
45	6884556740 Shim (t:0.30mm) UR	Buy now
45	6884556750 Shim (t:0.40mm) UR	Buy now
45	6884556760 Shim (t:0.50mm) UR	Buy now
46	9339999967 Bearing	Buy now

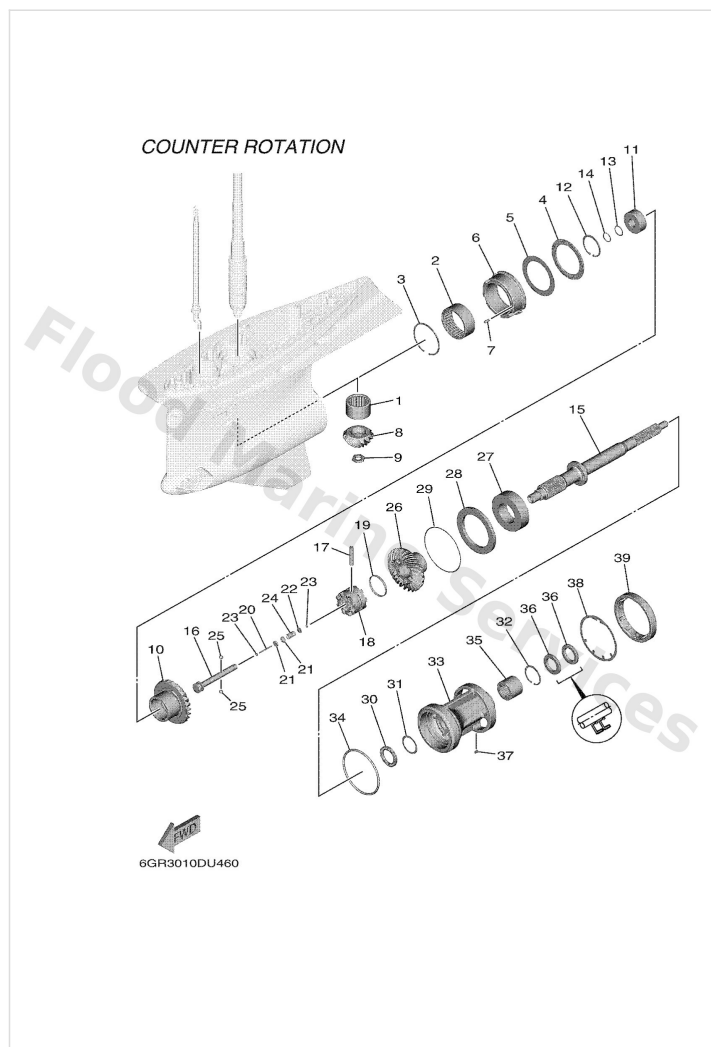
Lower Casing & Drive 4

COUNTER ROTATION



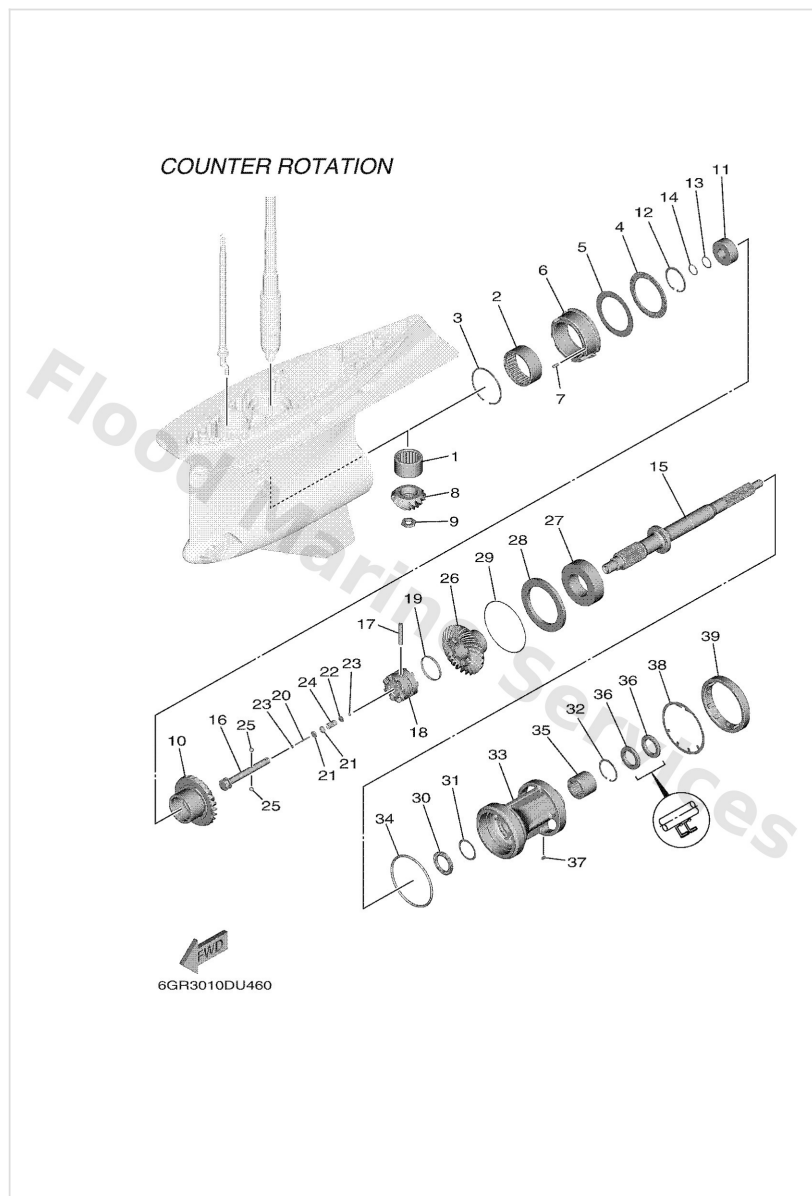
Ref	Part	
47	9021435M07 Washer, claw	Buy now
48	9017035M34 Nut	Buy now
49	6GR4550100 Drive shaft comp. UR X(25.2")	Buy now
49	6GR4550110 Drive shaft comp. UR U(30.2")	Buy now
49	6GR4550120 Drive shaft comp. UR E(35.2")	Buy now
50	6GR4553900 Spacer 2	Buy now
51	6GR4524400 Nut	Buy now

Lower Casing & Drive 5



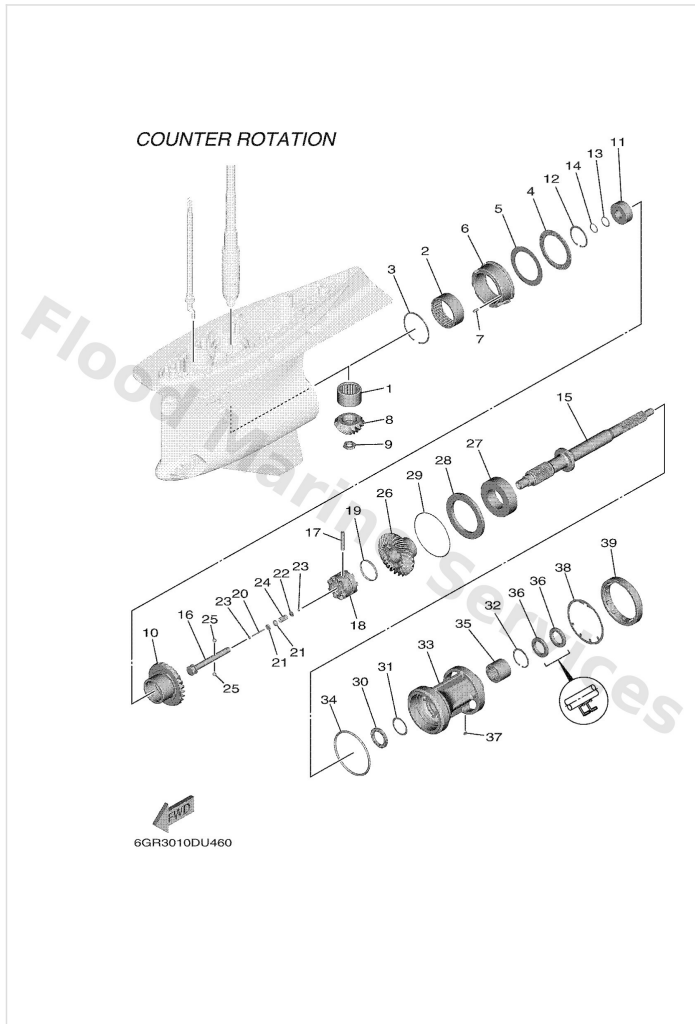
Ref	Part	
1	93311944A0 Bearing	Buy now
2	93311675A1 Bearing	Buy now
3	9345092171 Circlip	Buy now
4	9334069012 Bearing	Buy now
5	6GR4556700 Shim (t:2.00mm) UR	Buy now
5	6GR4556710 Shim (t:2.03mm) UR	Buy now
5	6GR4556720 Shim (t:2.06mm) UR	Buy now
5	6GR4556730 Shim (t:2.09mm) UR	Buy now
5	6GR4556740 Shim (t:2.12mm) UR	Buy now
5	6GR4556750 Shim (t:2.15mm) UR	Buy now
5	6GR4556760 Shim (t:2.18mm) UR	Buy now
5	6GR4556770 Shim (t:2.21mm) UR	Buy now
6	6GR4582400 Adapter	Buy now
7	9360616117 -	Buy now
8	6GR4555100 Pinion	Buy now

Lower Casing & Drive 5



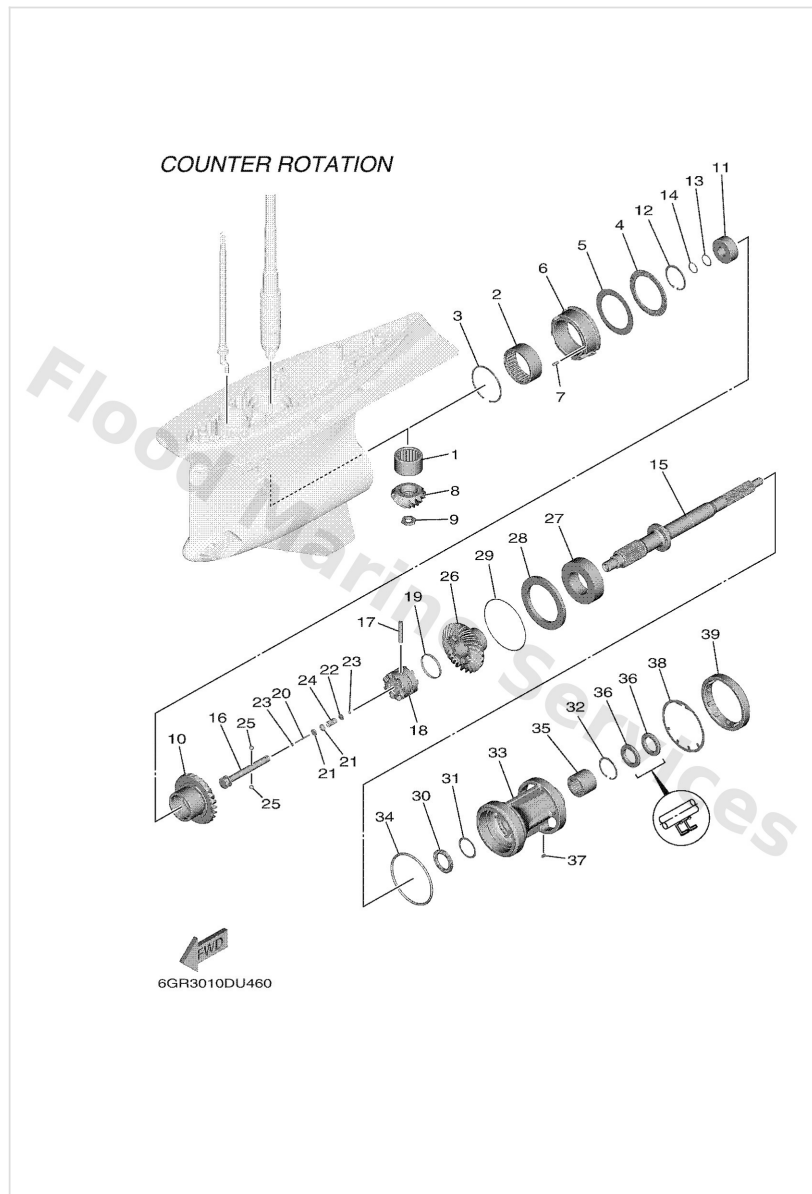
Ref	Part	
9	9017018009 Nut	Buy now
10	6GS4556100 Gear 1	Buy now
11	9339000033 Bearing	Buy now
12	9900962500 Circlip(mf1)	Buy now
13	90201253K0 Washer, plate(59w)	Buy now
14	9344025020 Circlip	Buy now
15	6GS4561101 Shaft, propeller	Buy now
16	6GR4563400 Slide, shift	Buy now
17	6GR4563200 Pin, cross	Buy now
18	6GR4563100 Clutch, dog	Buy now
19	6GR4563300 Ring, cross pin	Buy now
20	6H14566800 Shaft, free 1	Buy now
21	61A4563500 Plunger, shift	Buy now
22	9020102M00 Washer, plate(61a)	Buy now
23	9018302M03 Nut, spring (6h1)	Buy now

Lower Casing & Drive 5



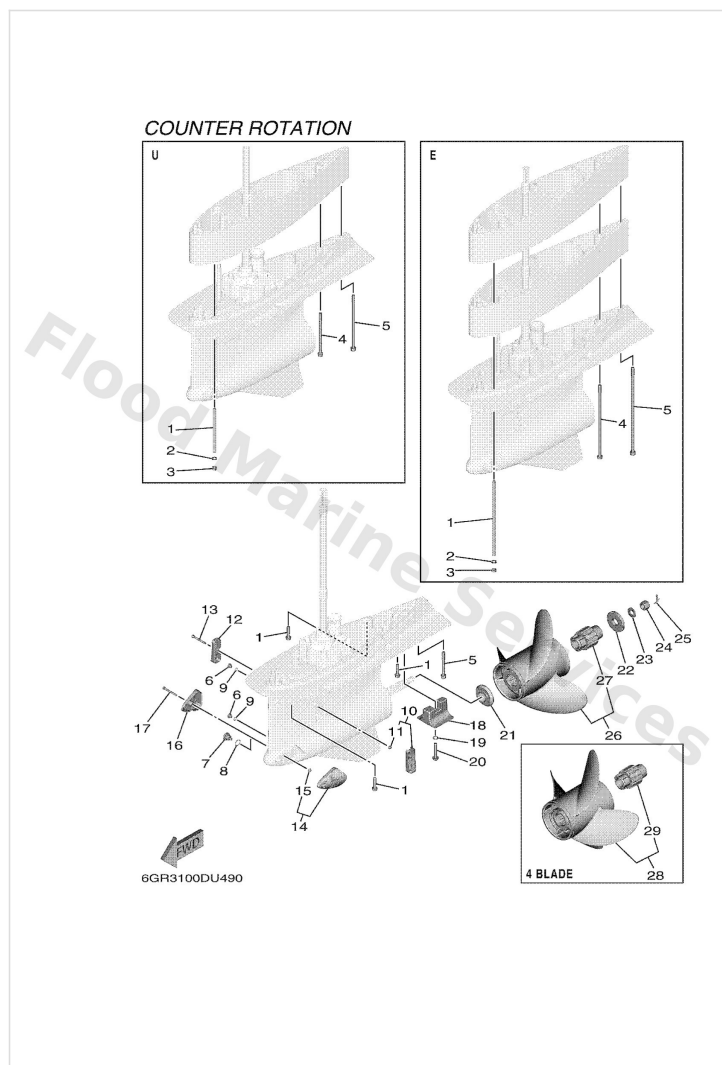
Ref	Part	
24	9050110M77 Spring, compression(61a)	Buy now
25	9350104011 Ball	Buy now
26	6GS4557100 Gear	Buy now
27	93332000B2 Bearing	Buy now
28	6GR4557600 Washer, thrust 2	Buy now
29	6GR4557700 Shim (t:0.10mm) UR	Buy now
29	6GR4557710 Shim (t:0.12mm) UR	Buy now
29	6GR4557720 Shim (t:0.15mm) UR	Buy now
29	6GR4557730 Shim (t:0.18mm) UR	Buy now
29	6GR4557740 Shim (t:0.30mm) UR	Buy now
29	6GR4557750 Shim (t:0.40mm) UR	Buy now
29	6GR4557760 Shim (t:0.50mm) UR	Buy now
30	93341440U5 Bearing, thrust (6k0)	Buy now
31	6K14557801 Shim (t:0.10mm) UR	Buy now
31	6K14557810 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 5



Ref	Part	
31	6K14557820 Shim (t:0.15mm) UR	Buy now
31	6K14557830 Shim (t:0.18mm) UR	Buy now
31	6K14557840 Shim (t:0.30mm) UR	Buy now
31	6K14557850 Shim (t:0.40mm) UR	Buy now
31	6K14557860 Shim (t:0.50mm) UR	Buy now
32	9900955500 Circlip	Buy now
33	6GS4533200 Housing, bearing	Buy now
34	9321126001 O-ring	Buy now
35	93311737A2 Bearing	Buy now
36	9310137001 Oil seal	Buy now
37	9028205008 Key, straight	Buy now
38	6GR4538300 Washer, claw	Buy now
39	6GR4538400 Nut	Buy now

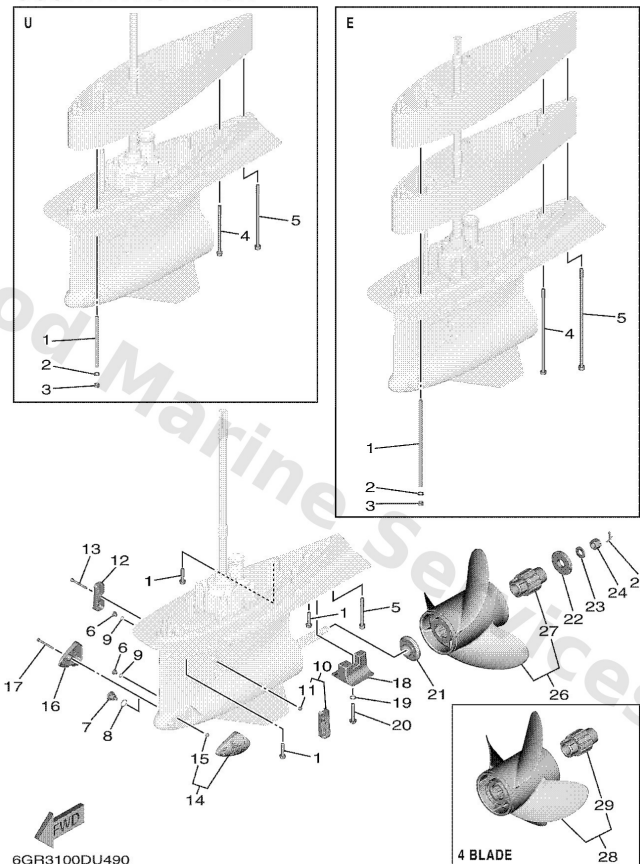
Lower Casing & Drive 6



Ref	Part	
1	9011610066 Bolt, stud UR E(35.2")	Buy now
1	9011610067 Bolt, stud UR U(30.2")	Buy now
1	9011910024 Bolt, with washer UR X(25.2")	Buy now
2	9299510600 Washer, plate U(30.2"),E(35.2")	Buy now
3	9538010600 Nut(624) U(30.2"),E(35.2")	Buy now
4	9011910009 Bolt, with washer UR U(30.2")	Buy now
4	9011910060 Bolt, with washer UR E(35.2")	Buy now
5	9011010053 Bolt, hexagon socket head UR X(25.2")	Buy now
5	9011010054 Bolt, hexagon socket head UR U(30.2")	Buy now
5	9011010055 Bolt, hexagon socket head UR E(35.2")	Buy now
6	9034008003 Plug, straight screw	Buy now
7	6GR4534100 Plug, drain	Buy now
8	9321019123 O-ring (646)	Buy now
9	9321009165 O-ring	Buy now
10	6GR4521401 Cover, water inlet 1	Buy now

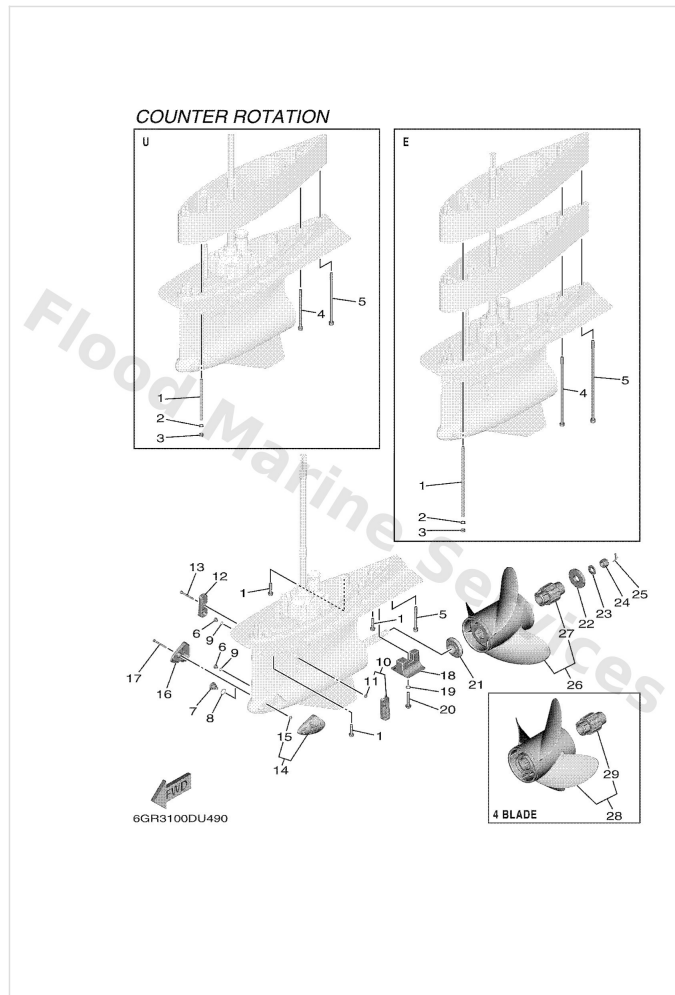
Lower Casing & Drive 6

COUNTER ROTATION



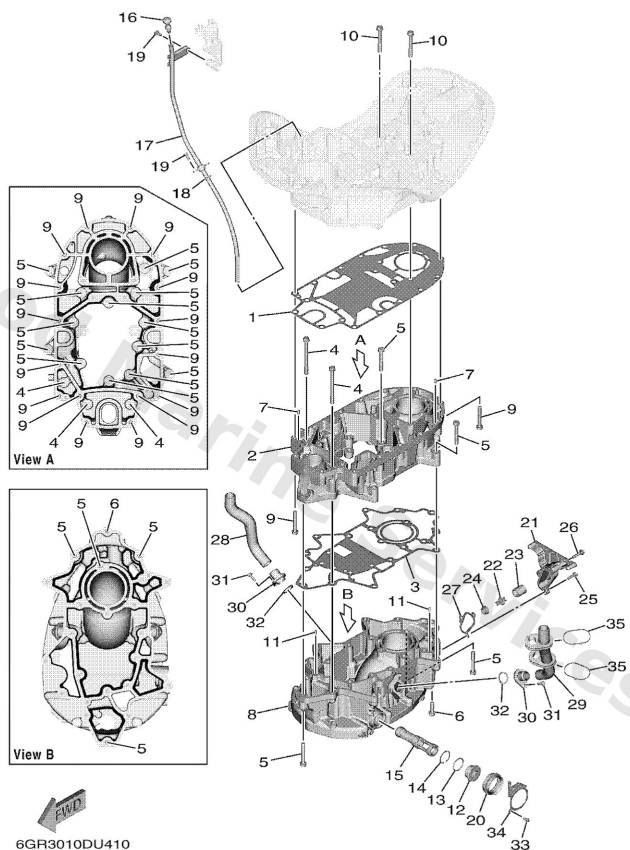
Ref	Part	
11	9018506M07 Nut, self-locking(6e5)	Buy now
12	6GR4521501 Cover, water inlet 2	Buy now
13	9011006425 Bolt, hexagon socket head	Buy now
14	6GR4522401 Cover, water inlet 3	Buy now
16	6GR4522501 Cover, water inlet 4	Buy now
18	6AW4537300 Anode	Buy now
19	9299010300 Washer	Buy now
20	9010510257 Bolt, flange	Buy now
21	6GR4598700 Spacer 1	Buy now
22	6GR4599700 Spacer 2	Buy now
23	9020119M01 Washer, plate(6u1)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
26	6GS4593010 Xto prop (ss 3x 16 x25-yl) UR 3 BLADE	Buy now
26	6GS4593210 Xto prop (3x16" x 24"-yl) UR 3 BLADE	Buy now

Lower Casing & Drive 6



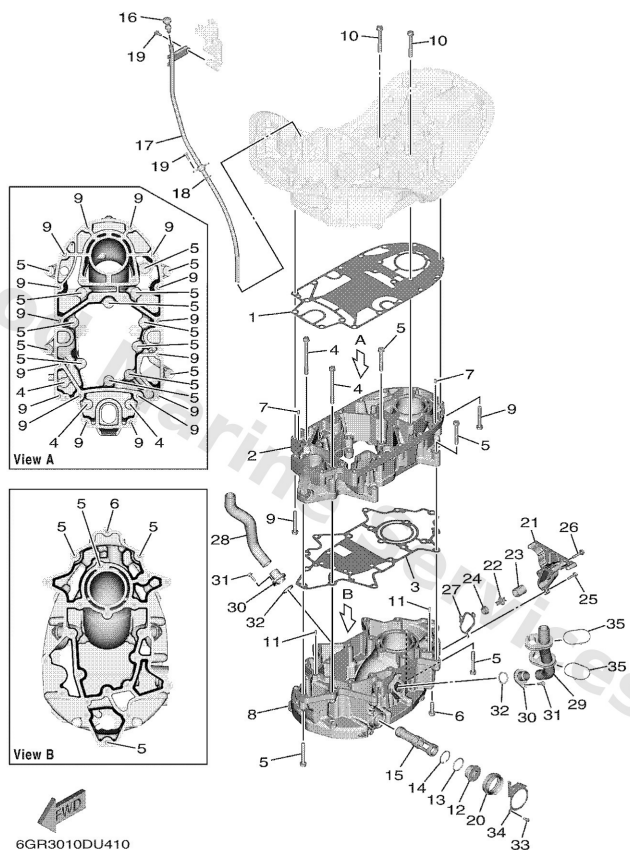
Ref	Part	
26	6GS4593410 Xto prop (ss 3x16-1/8 x22-yl) UR 3 BLADE	Buy now
26	6GS4593610 Xto prop (ss 3x16-3/8 x20-yl) UR 3 BLADE	Buy now
26	6GS4593810 Xto prop (ss 3x16-5/8 x18-yl) UR 3 BLADE	Buy now
26	6GS4597010 Xto prop (ss 3x17-1/8 x15-yl) UR 3 BLADE	Buy now
26	6GS4597210 Xto prop (ss 3x16-7/8 x17-yl) UR 3 BLADE	Buy now
26	6GS4597410 Xto prop (ss 3x16-5/8 x19-yl) UR 3 BLADE	Buy now
26	6GS4597610 Xto prop (ss 3x16-3/8 x21-yl) UR 3 BLADE	Buy now
26	6GS4597810 Xto prop (ss 3x16-1/8 x23-yl) UR 3 BLADE	Buy now
26	6GS45D7010 Xto prop (ss 3x16-7/8 x16-yl) UR 3 BLADE	Buy now
26	6GS45D7210 Xto prop (ss 3 x16 x 26-yl) UR 3 BLADE	Buy now
27	6GR45C8110 Damper rubber, propeller 1	Buy now
28	6GS45B8600 Propeller (4X16"X23"-YI) UR 4 BLADE	Buy now
28	6GS45B8800 Propeller (4X15-7/8"X24"-YI) UR 4 BLADE	Buy now
28	6GS45B9000 Propeller (4X15-7/8"X25"-YI) UR 4 BLADE	Buy now
28	6GS45B9200 Propeller (4X15-7/8"X26"-YI) UR 4 BLADE	Buy now

Oil Pan



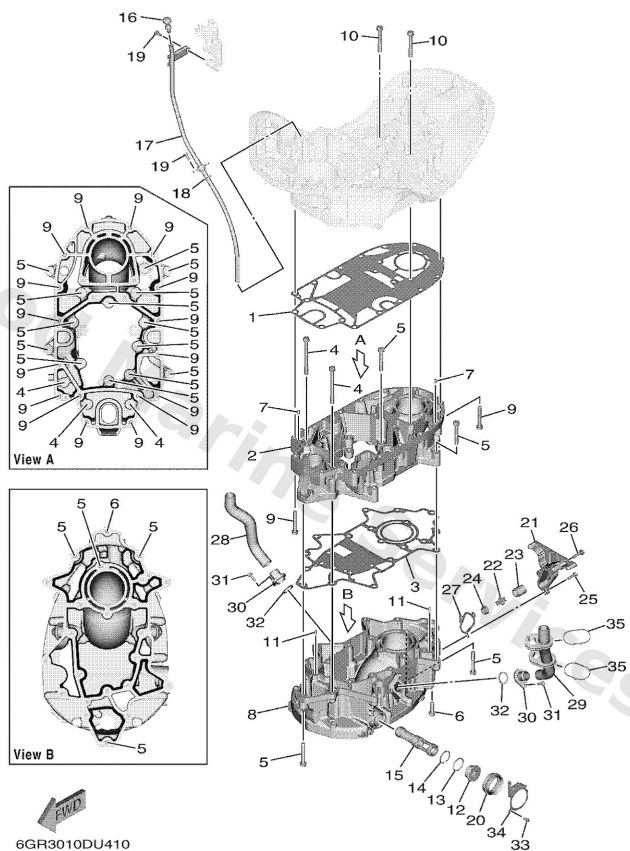
Ref	Part	
1	6GR1531200 Gasket, oil pan	Buy now
2	6GR1531B01 Oil pan 2	Buy now
3	6GR1531C00 Gasket, oil pan 2	Buy now
4	9011910074 Bolt, with washer	Buy now
5	97E7510570 Bolt, hexagon w/w deep recess	Buy now
6	9011910040 Bolt, with washer	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	6GR1531101 Oil pan	Buy now
10	97E7510580 Bolt, hexagon w/w deep recess	Buy now
12	6GR1535100 Plug, drain	Buy now
13	9321034633 O-ring (21a)	Buy now
14	9342036M01 Circlip (6a0)	Buy now
15	6GR1341100 Strainer, oil	Buy now
16	6GR1536200 Plug, oil level	Buy now
17	6GR1537700 Guide, inlet	Buy now

Oil Pan



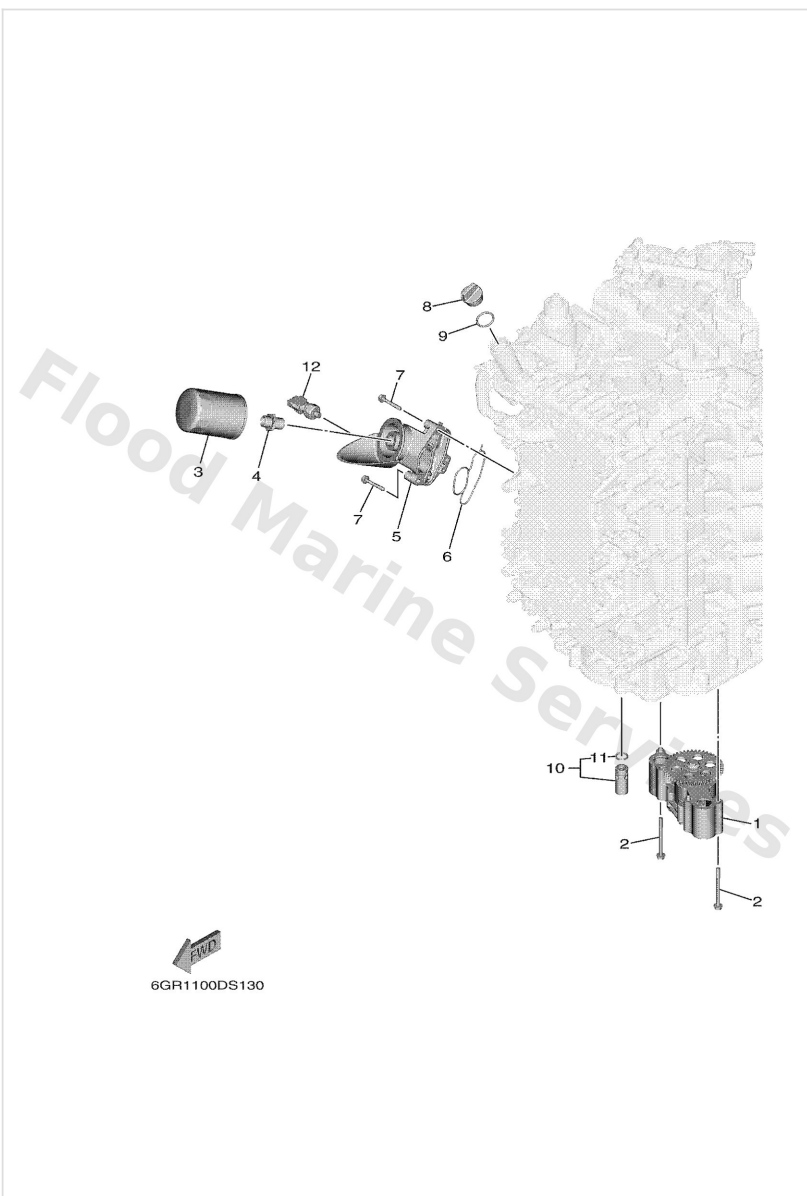
Ref	Part	
18	9321019MJ3 O-ring	Buy now
19	95D9506016 Bolt, flange deep recess	Buy now
20	6GR1531600 Damper 1	Buy now
21	6GR1246A00 Cover 1	Buy now
22	6G51241600 Valve, pressure control	Buy now
23	90501200A2 Spring, compression	Buy now
24	9048020M05 Grommet (688)	Buy now
25	95D9506025 Bolt, flange deep recess	Buy now
26	95D9506040 Bolt, flange deep recess	Buy now
27	6EK12435A0 Gasket	Buy now
28	6GR1243F00 Hose,3	Buy now
29	6GR1257A00 Hose assembly 1	Buy now
30	6GR1258100 Joint, hose 1	Buy now
31	95D9506020 Bolt, flange deep recess	Buy now
32	6GR4436600 Damper, water seal 2	Buy now

Oil Pan



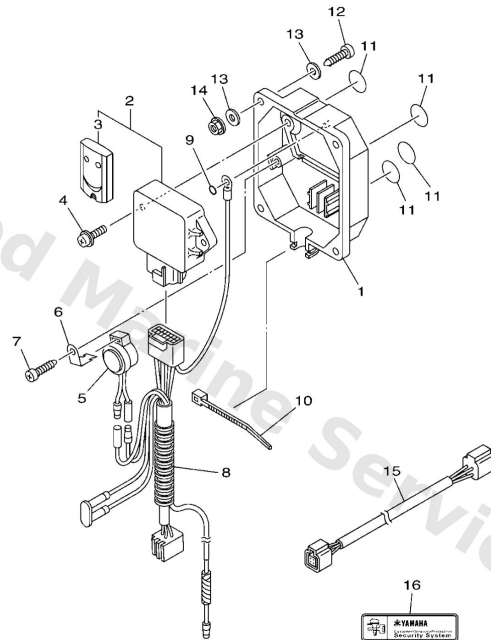
Ref	Part	
33	97D9506012 Bolt, hexagon deep recess	Buy now
34	6GR4515200 Cover, upper casing 2	Buy now
35	9046466001 Clamp	Buy now

Oil Pump



Ref	Part	
1	6GR1330001 Oil pump assembly	Buy now
2	9581706075 Bolt, flange	Buy now
3	N261344003 Element assembly, oil cleaner	Buy now
4	9040119001 Bolt, union	Buy now
5	6GR1344600 Connector	Buy now
6	6GR1347700 Gasket	Buy now
7	9010506151 Bolt, flange	Buy now
8	6G81536300 Plug, oil	Buy now
9	9321024M79 O-ring	Buy now
10	6GR1349000 Relief valve assembly	Buy now
11	6GR1347300 O-ring	Buy now
12	6AW8365100 Sender, oil pressure	Buy now

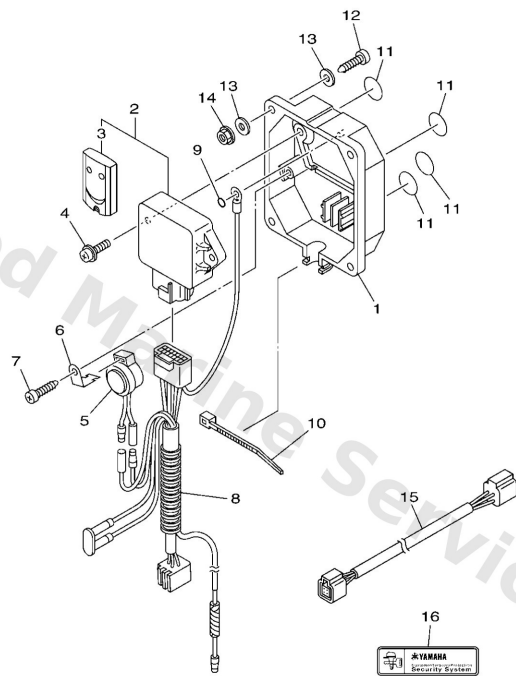
Optional Parts



6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly UR 433MHz	Buy now
2	6Y88626012 Remote control unit assembly UR 315MHz	Buy now
3	6AA8626101 Xmtr. comp. UR FOR 433MHz	Buy now
3	6AA8626122 Transmitter comp UR FOR 315MHz	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now

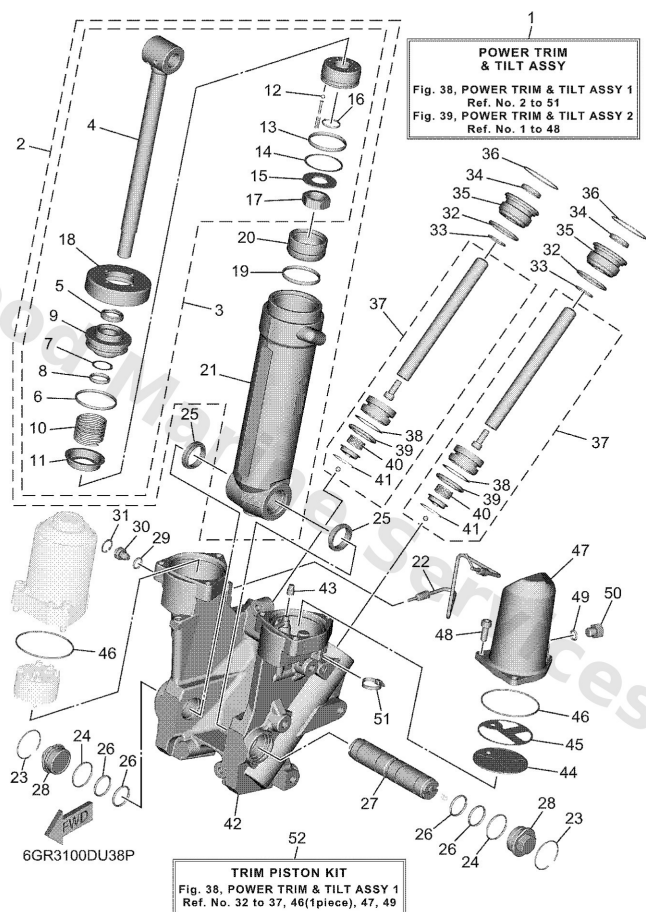
Optional Parts



6CJ1100-K370

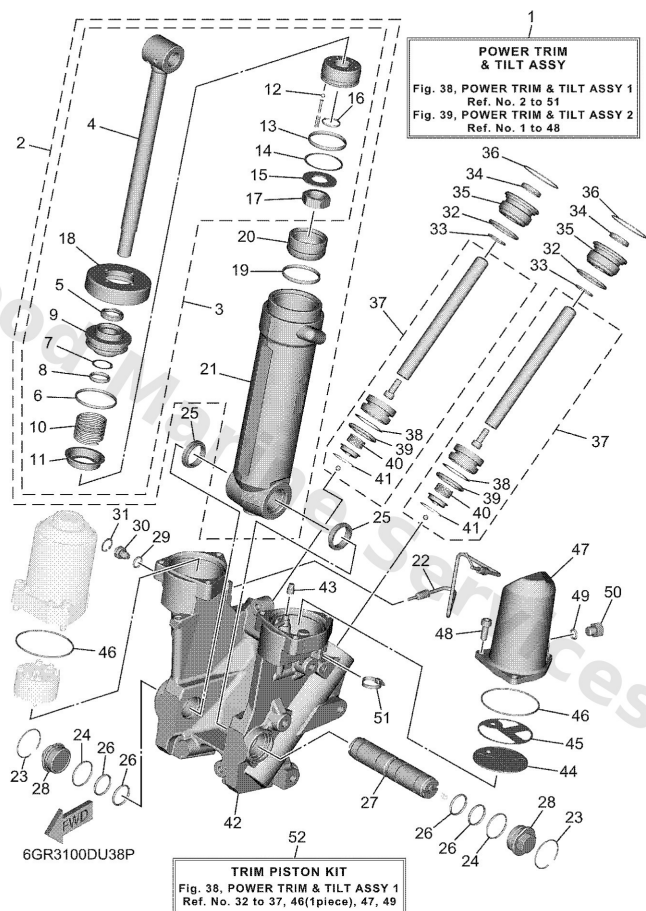
Ref	Part	
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Power Trim & Tilt Assy 1



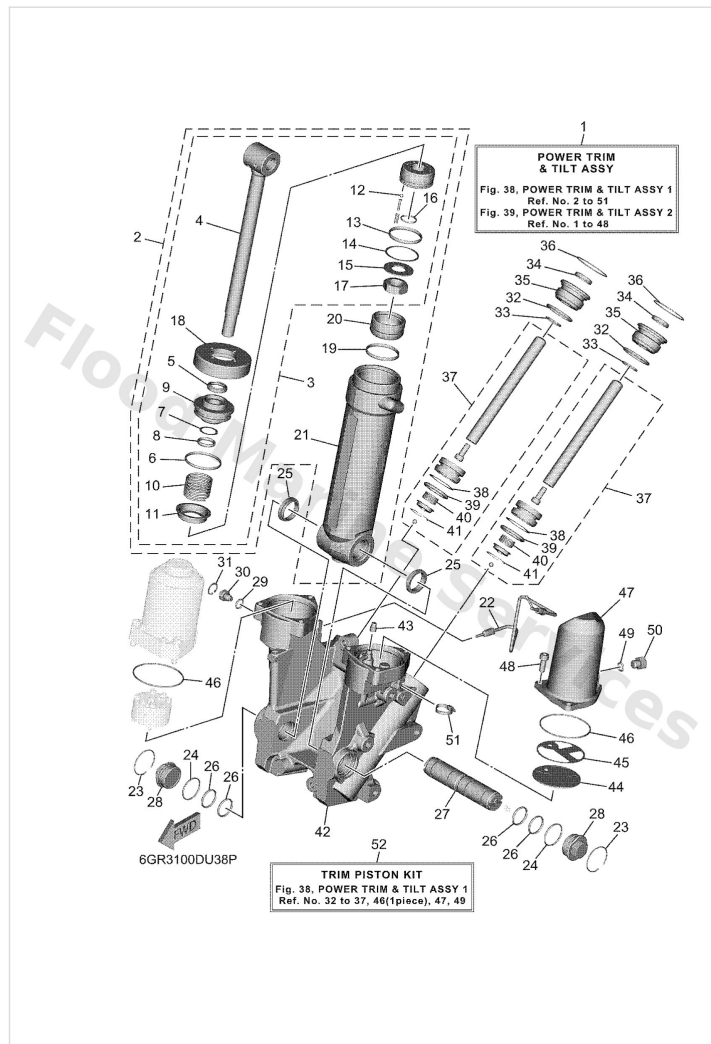
Ref	Part	
1	6GR4380007 Power trim & tilt assembly	Buy now
1	6GR4380008 Power trim & tilt assembly	Buy now
2	6GR4384000 Power tilt assembly	Buy now
3	6GR4381000 Tilt piston sub assembly	Buy now
4	6GR4380100 Rod	Buy now
5	6GR4381200 Seal, dust	Buy now
6	9321049046 O-ring (620)	Buy now
7	6GR4387200 Ring, back up	Buy now
8	6GR4386300 O-ring	Buy now
9	6GR4381100 Screw, cylinder end	Buy now
10	69J4384H00 Spring	Buy now
11	6GR4382E00 Adaptor 2	Buy now
12	9350532038 Ball(7fk)	Buy now
13	9321044006 O-ring	Buy now
14	6GR4387100 Ring, back up	Buy now

Power Trim & Tilt Assy 1



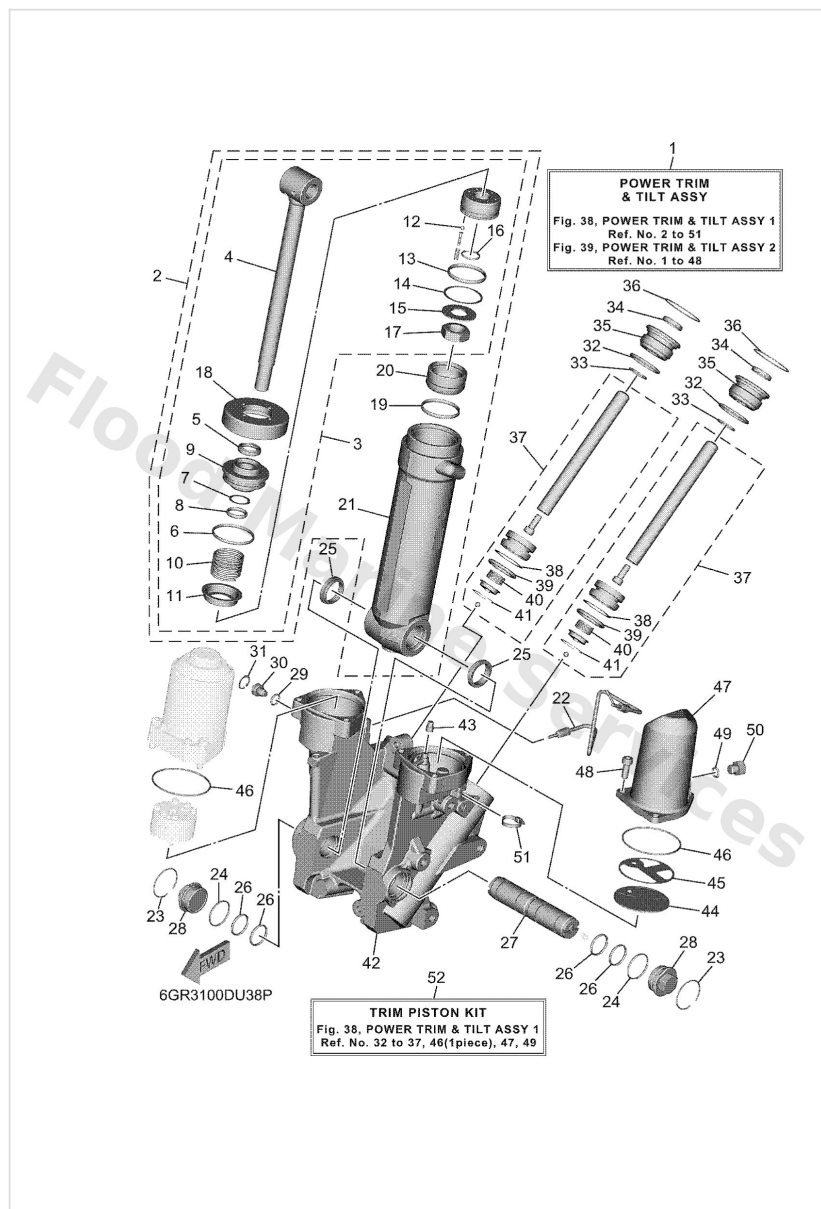
Ref	Part	
15	9020118029 Washer, plate	Buy now
16	9321018397 O-ring (6g5)	Buy now
17	6GR4365400 Nut 1	Buy now
18	6GR4382700 Ring set	Buy now
20	6GR4381400 Piston, free	Buy now
21	6GR4380K00 Cylinder, tilt sub assembly	Buy now
22	6GR4383500 Pipe	Buy now
23	9345042110 Circlip(5t9)	Buy now
24	6GR4386200 O-ring	Buy now
25	6GR4388F00 Spacer	Buy now
26	6GR4386100 O-ring	Buy now
27	6GR4381800 Pin, lower shock mount	Buy now
28	6GR2247200 Cap, case	Buy now
29	9321012327 O-ring(3ld)	Buy now
30	6GR4384500 Screw, manual release	Buy now

Power Trim & Tilt Assy 1



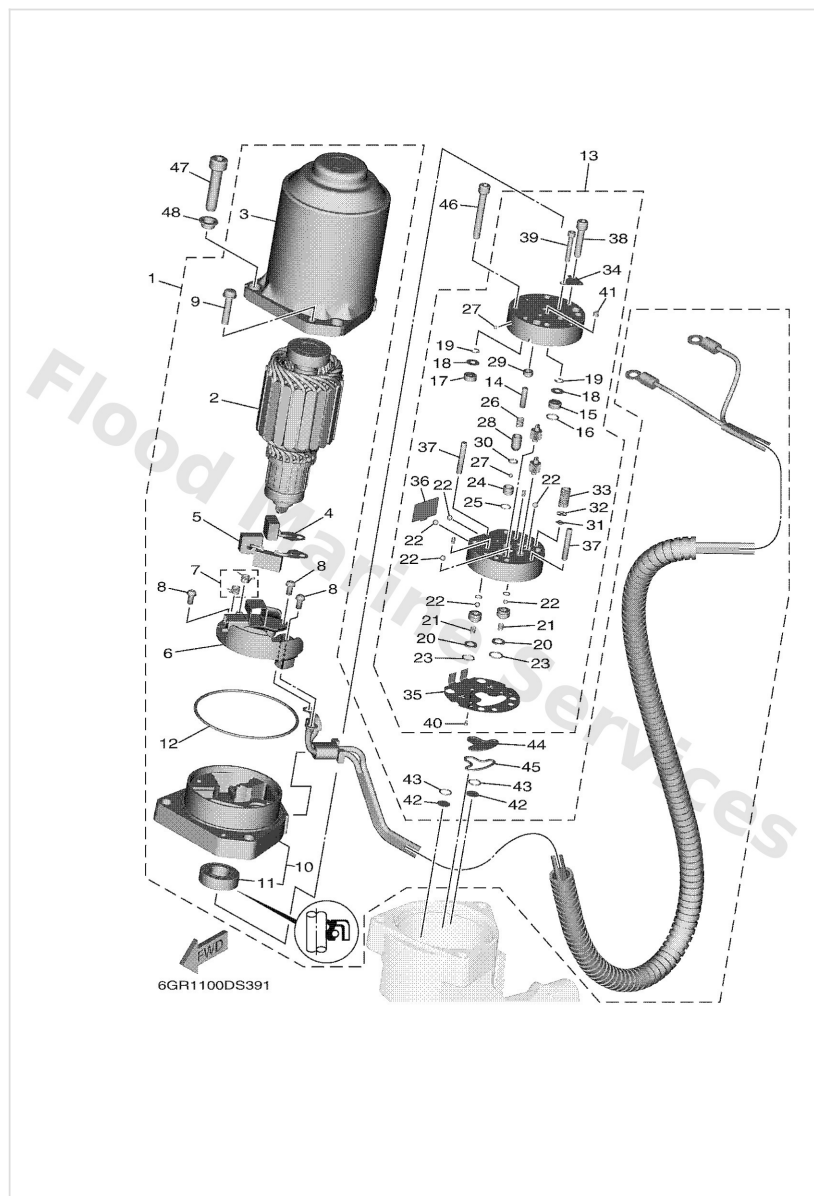
Ref	Part	
31	61A4387601 Ring, snap	Buy now
32	61A4386100 O-ring FOR 6GR-43800-08/07	Buy now
33	6D84386300 O-ring FOR 6GR-43800-08	Buy now
33	9321023587 O-ring FOR 6GR-43800-08	Buy now
34	63P4381220 Seal, dust FOR 6GR-43800-08	Buy now
34	6KN4381200 Seal, dust FOR 6GR-43800-07	Buy now
35	61A4382102 Screw, trim cylinder end FOR 6GR-43800-08	Buy now
35	6KN4382100 Screw, trim cylinder end FOR 6GR-43800-07	Buy now
36	6KN2541500 Circlip FOR 6GR-43800-07	Buy now
36	9344052N50 Circlip FOR 6GR-43800-08	Buy now
37	6GR4382000 Trim piston sub assembly FOR 6GR-43800-08	Buy now
37	6KN4382000 Trim piston sub assembly FOR 6GR-43800-07	Buy now
38	61A4387400 Ring, back up	Buy now
39	61A4386400 O-ring	Buy now
40	61A4384H10 Spring	Buy now

Power Trim & Tilt Assy 1



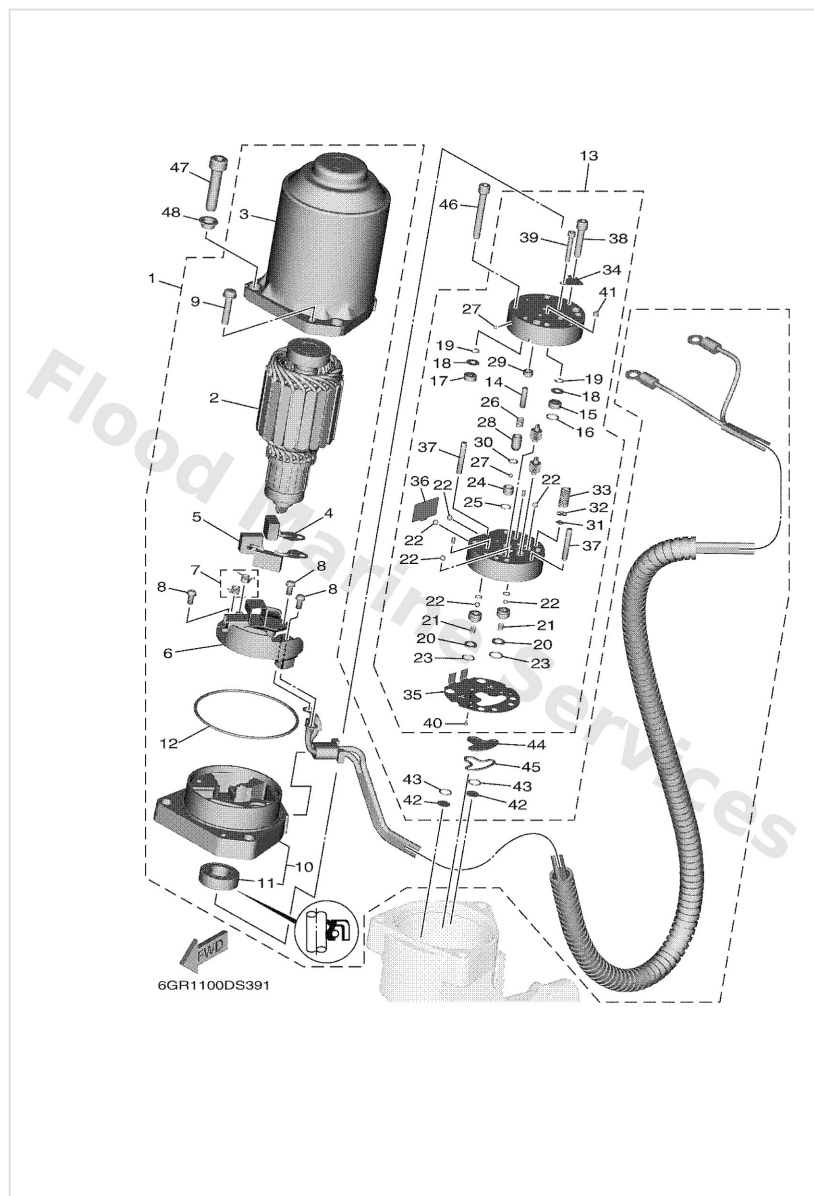
Ref	Part	
41	61A4387510 Ring, snap	Buy now
42	6GR4380L01 Housing, trim & tilt sub assembly FOR 6GR-43800-08	Buy now
42	6GR4380L03 Housing, Trim & Tilt Sub assembly FOR 6GR-43800-07	Buy now
43	6GR4388H00 Plug	Buy now
44	69J4381700 Filter 2	Buy now
45	69J4388F00 Spacer	Buy now
46	9321066001 O-ring FOR 6GR-43800-08/07	Buy now
47	6GR4382800 Body, reservoir FOR 6GR-43800-08	Buy now
47	6KN4382800 Body, reservoir FOR 6GR-43800-07	Buy now
48	69J4388800 Bolt, socket	Buy now
49	9321009165 O-ring FOR 6GR-43800-08/07	Buy now
50	6EK4382900 Plug, reservoir	Buy now
51	9046511M10 Clamp	Buy now
52	6KNW438200 Trim piston kit	Buy now

Power Trim & Tilt Assy 2



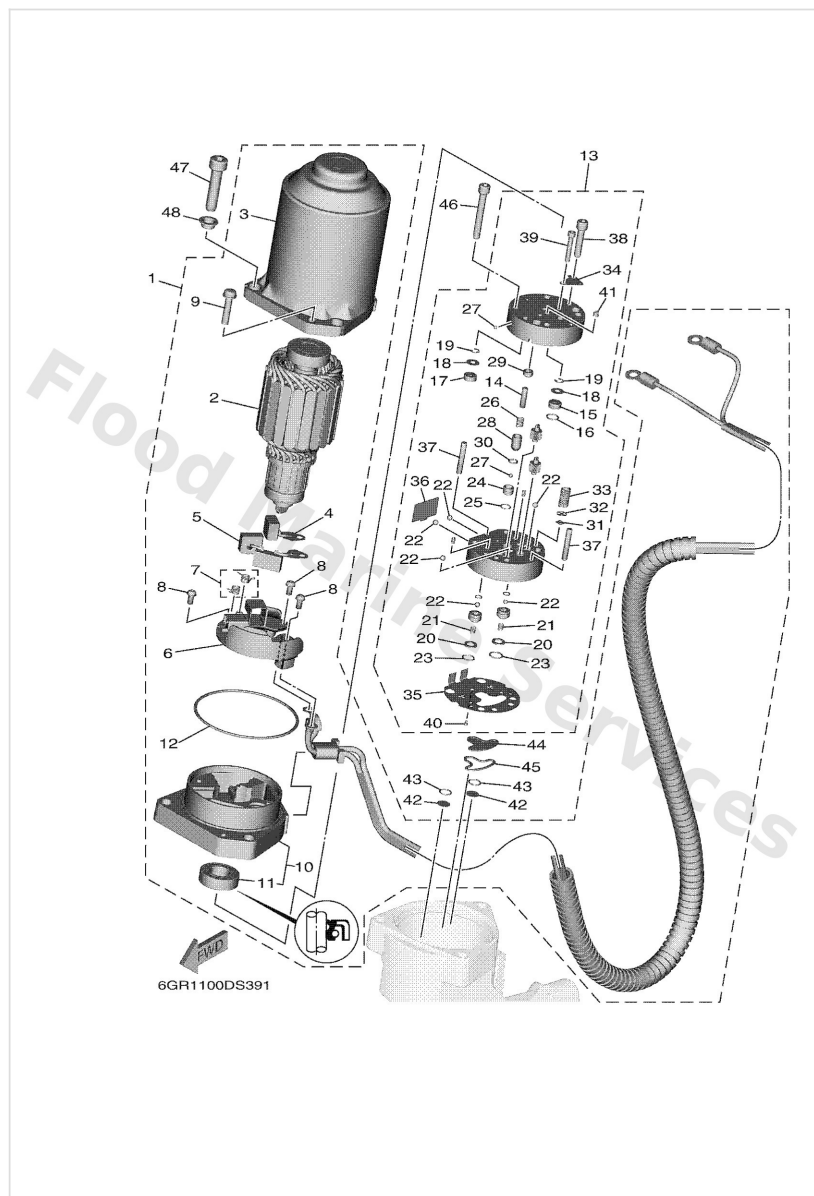
Ref	Part	
1	6GR4388001 Motor assembly	Buy now
2	6GR4380500 Armature assembly	Buy now
3	6GR4380400 Stator assembly	Buy now
4	6GR4389200 Brush 2	Buy now
5	6GR8218100 Circuit breaker comp.	Buy now
6	6GR4380F00 Plate, brush holder	Buy now
7	6GR4386K00 Spring, brush	Buy now
8	9760204310 Screw, Pan Head With Washer	Buy now
9	67C4387910 Screw, with washer	Buy now
10	6GR4388101 Frame, end	Buy now
11	6GR4388201 Oil seal	Buy now
12	6GR4386400 O-ring	Buy now
13	6GR4383000 Gear pump assembly	Buy now
14	9360308072 Pin,dowel (282)	Buy now
15	6CJ4384100 Piston, shuttle	Buy now

Power Trim & Tilt Assy 2



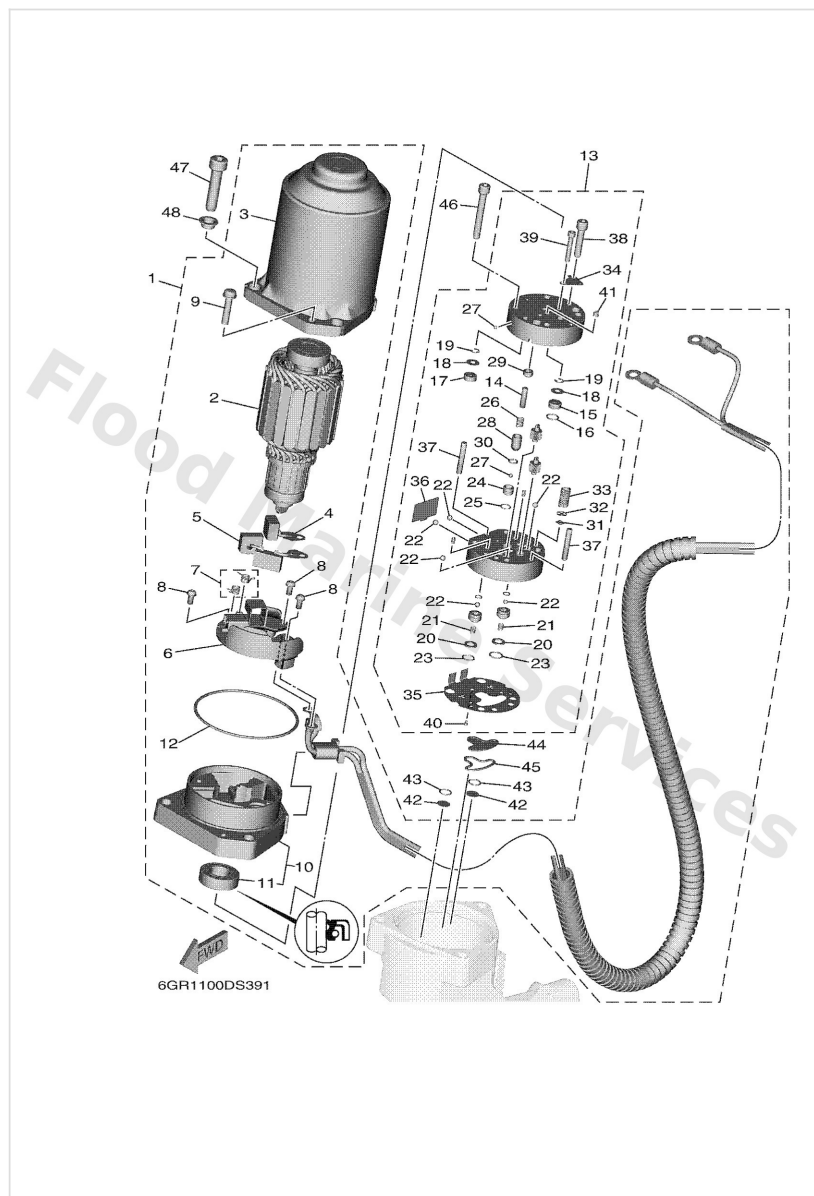
Ref	Part	
16	6H14388300 O-ring	Buy now
17	6CJ4384M00 Piston, shuttle 2	Buy now
18	69A4384F00 Seal, main valve	Buy now
19	9900203600 Circlip(6I5)	Buy now
20	6C64387G00 Washer	Buy now
21	6C64385300 Spring, main valve	Buy now
22	9350532038 Ball(7fk)	Buy now
23	69J4389J00 O-ring	Buy now
24	6GR4385100 Seat, relief valve	Buy now
25	93210064A5 O-ring(61a)	Buy now
26	6C54385510 Spring, up relief	Buy now
27	9350108001 Ball	Buy now
28	6D84384400 Pin, valve support	Buy now
29	6D84384300 Screw, valve lock	Buy now
30	9321004N51 O-ring	Buy now

Power Trim & Tilt Assy 2



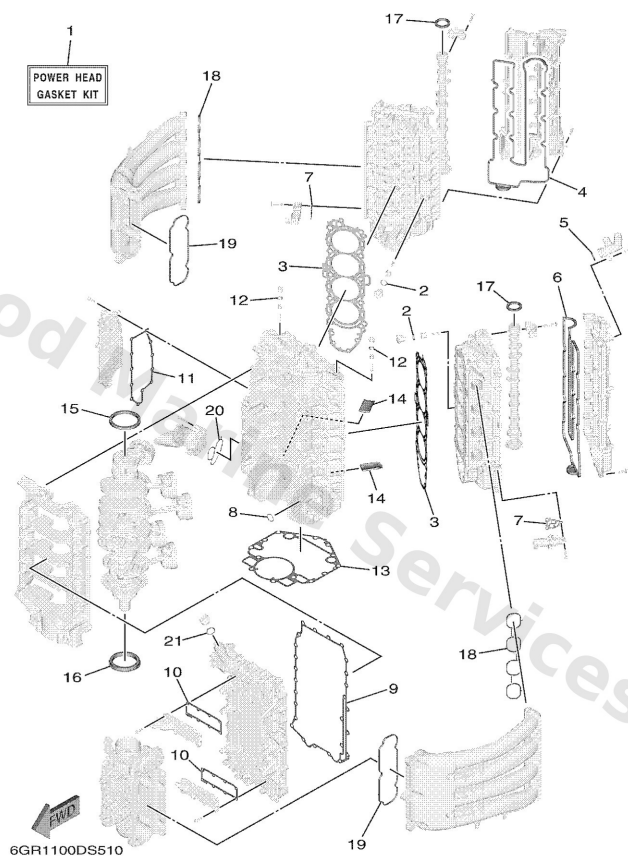
Ref	Part	
31	6H14384G11 Seal, relief valve	Buy now
32	6H14384410 Pin, valve support	Buy now
33	6GR4385600 Spring, down relief	Buy now
34	6D84382L00 Cap, relief valve	Buy now
35	6GR4389500 Seat, relief valve	Buy now
36	6C54385400 Spring, manual release	Buy now
37	9360426256 Pin, dowel	Buy now
38	9131805030 Bolt	Buy now
39	9131803025 Bolt	Buy now
40	9131803005 Bolt	Buy now
41	69J4383100 Connector, shaft	Buy now
42	6C64381700 Filter 2	Buy now
44	6C54381600 Filter 1	Buy now
45	6C54380G00 Plate	Buy now
46	9131805045 Bolt	Buy now

Power Trim & Tilt Assy 2



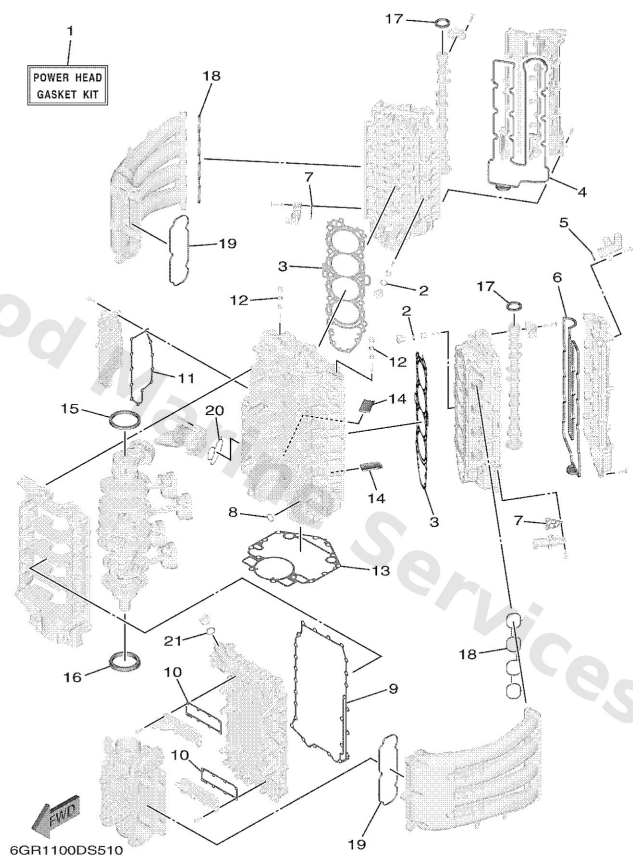
Ref	Part	
47	9011008M05 Bolt, hexagon socket head	Buy now
48	6GR2311300 Collar	Buy now

Repair Kit 1



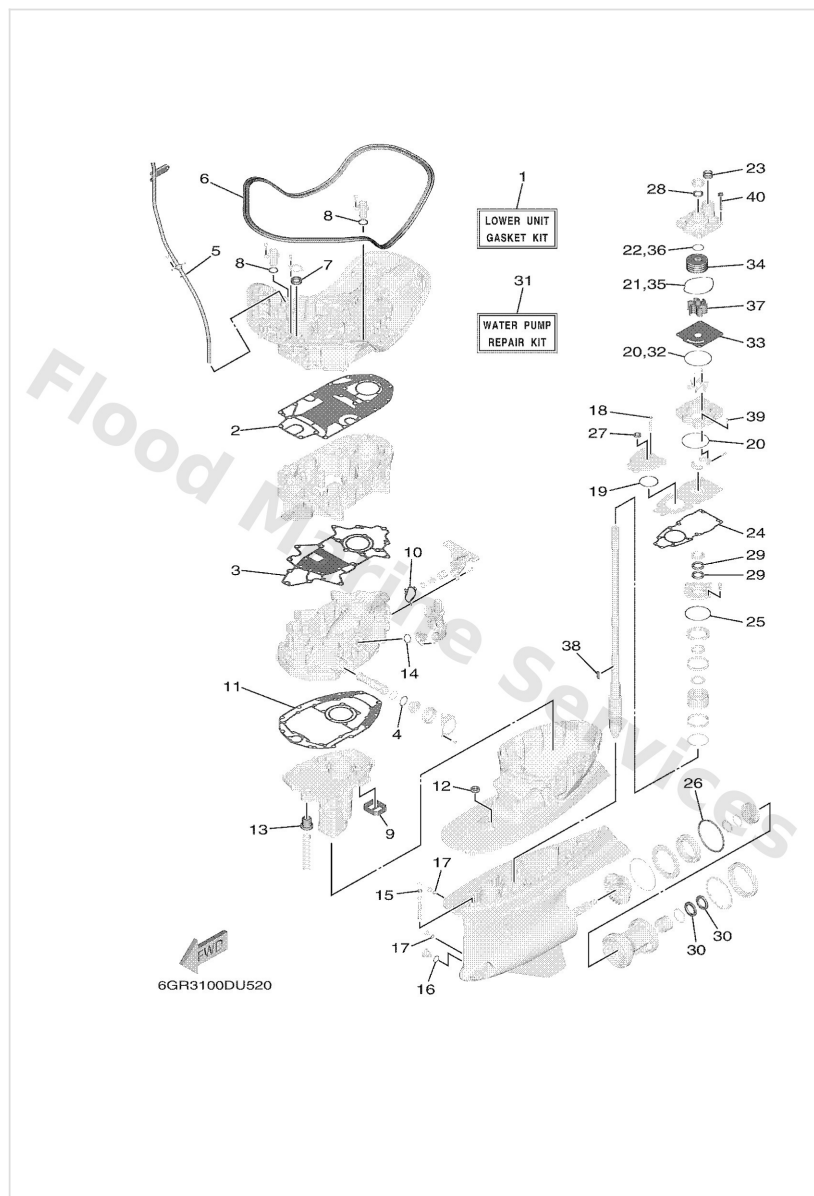
Ref	Part	
1	6GRW000100 Power head gasket kit	Buy now
2	9321019216 O-ring	Buy now
3	6GR1118100 Gasket, cylinder head 1	Buy now
4	6GR1119300 Gasket, head cover 1	Buy now
5	9321028646 O-ring (7or)	Buy now
6	6GR1119400 Gasket, head cover 2	Buy now
7	6CB1242F00 Gasket, filter	Buy now
8	9321026658 O-ring(36y)	Buy now
9	6GR1545100 Gasket, crankcase cover 1	Buy now
10	6GR1131B00 Gasket, cover	Buy now
11	6GR1535300 Gasket, drain	Buy now
12	9321013M63 O-ring (6g8)	Buy now
13	6GR1135100 Gasket, cylinder	Buy now
14	6GR1466400 Grommet, water shut	Buy now
15	9310290004 Oil seal	Buy now

Repair Kit 1



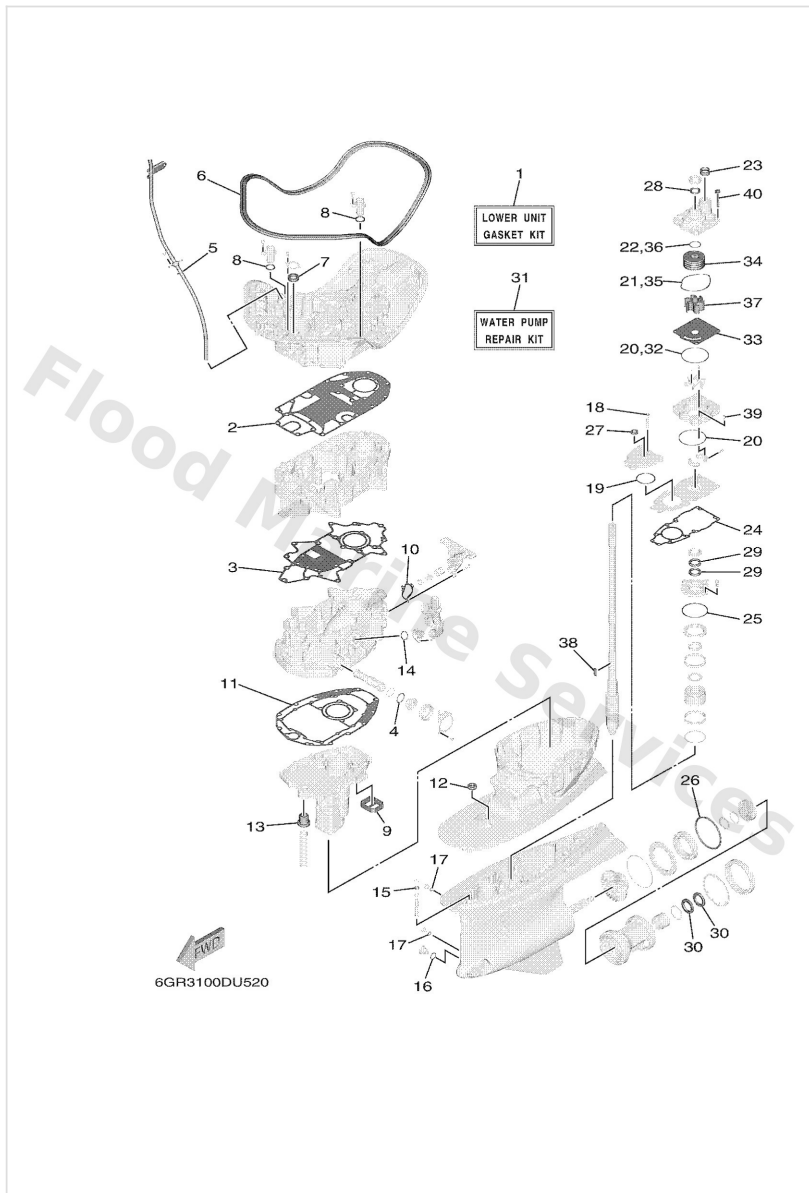
Ref	Part	
16	9310285010 Oil seal	Buy now
17	9310238008 Oil seal	Buy now
18	6GR1364500 Gasket, manifold 1	Buy now
19	6GR1364600 Gasket, manifold 2	Buy now
20	6GR1347700 Gasket	Buy now
21	9321024M79 O-ring	Buy now

Repair Kit 2



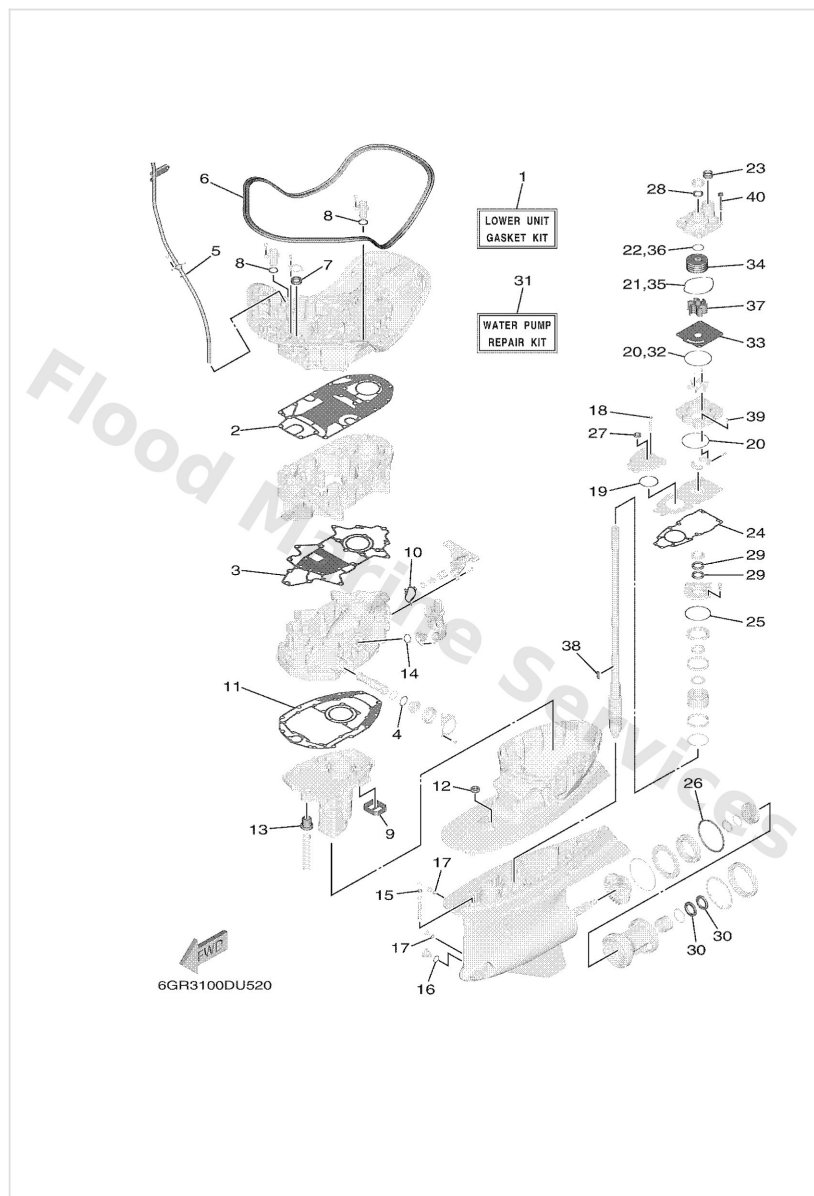
Ref	Part	
1	6GRW000121 Lower unit gasket kit	Buy now
2	6GR1531200 Gasket, oil pan	Buy now
3	6GR1531C00 Gasket, oil pan 2	Buy now
4	9321034633 O-ring (21a)	Buy now
5	9321019MJ3 O-ring	Buy now
6	6GR4271600 Rubber seal 1	Buy now
7	9310226004 Oil seal	Buy now
8	6GR4436600 Damper, water seal 2	Buy now
9	6GR4512700 Seal	Buy now
10	6EK12435A0 Gasket	Buy now
11	6GR4511300 Gasket, upper casing	Buy now
12	6GR4452100 Seal	Buy now
13	6GR4436700 Damper, water seal 3	Buy now
15	9321010010 O-ring	Buy now
16	9321019123 O-ring (646)	Buy now

Repair Kit 2



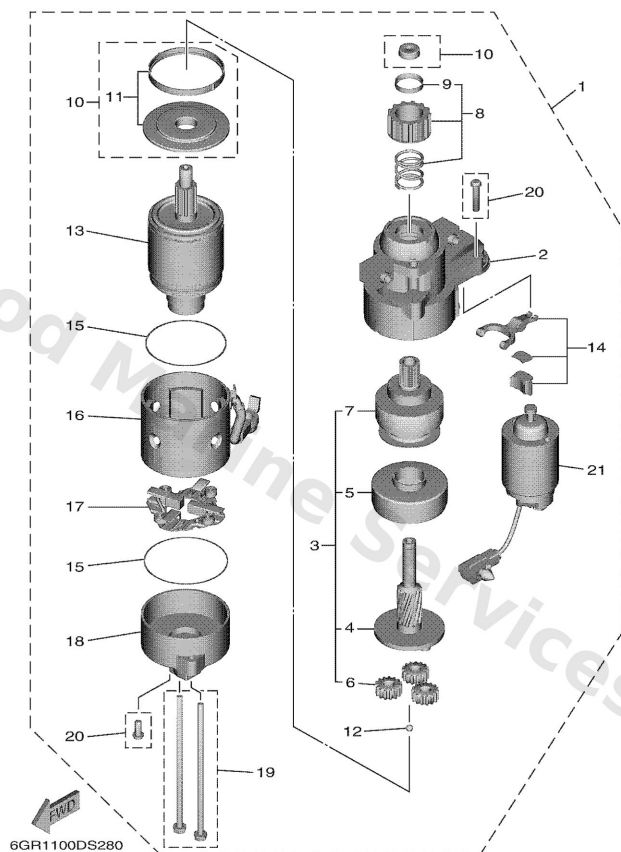
Ref	Part	
17	9321009165 O-ring	Buy now
18	9321007100 O-ring (214)	Buy now
19	9321064488 93210-64488	Buy now
20	9321097690 O-ring(50m)	Buy now
21	9321108001 O-ring	Buy now
22	9321037160 O-ring (6g8)	Buy now
23	6GR4436500 Damper, water seal 1	Buy now
24	6GR4431500 Gasket, water pump	Buy now
25	9321089535 O-ring (70e)	Buy now
26	9321126001 O-ring	Buy now
27	9310614001 Oil seal	Buy now
28	9310926001 Oil seal	Buy now
29	9310130037 Oil seal	Buy now
30	9310137001 Oil seal	Buy now
31	6GRW007801 Water pump repair kit	Buy now

Repair Kit 2



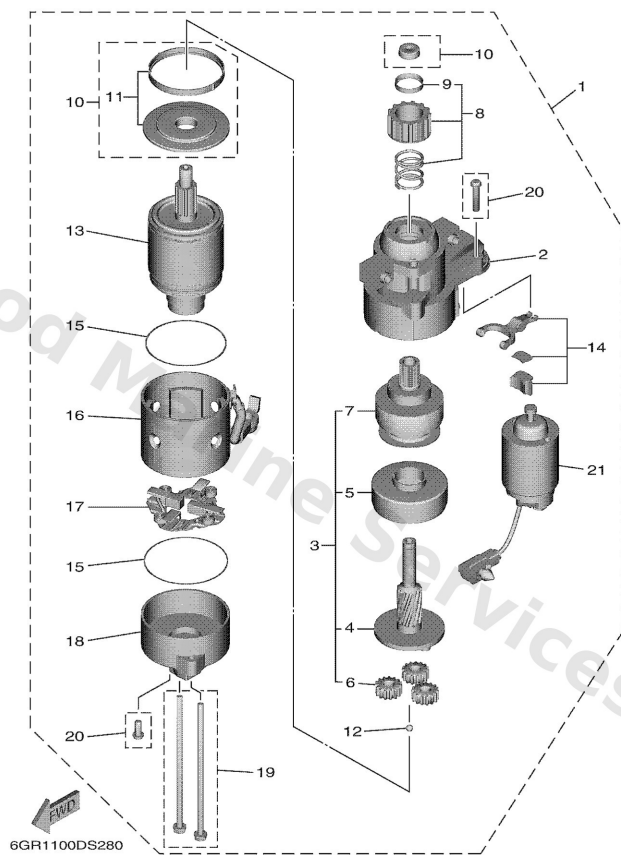
Ref	Part	
33	6GR4432300 Outer plate, cartridge	Buy now
34	6GR4432200 Insert, cartridge	Buy now
37	6GR4435200 Impeller	Buy now
38	6AW4433600 Key	Buy now
39	9360612019 Pin, dowel (614)	Buy now
40	9011908196 Bolt, with washer	Buy now

Starting Motor



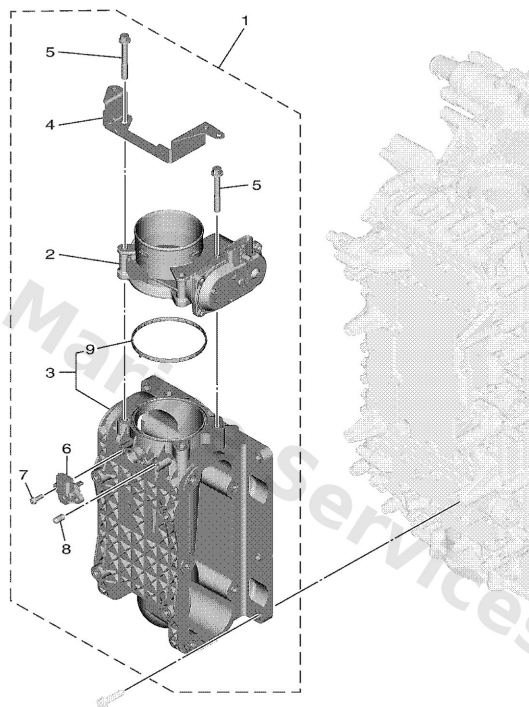
Ref	Part	
1	6AW8180000 Starting motor assembly	Buy now
2	6AW8183000 Front bracket assembly	Buy now
3	6AW8180700 Gear assembly, starting motor	Buy now
4	6AW8183600 Spring, lever	Buy now
5	6AW8189100 Gear, ring	Buy now
6	6AW8183T00 Gear, idler	Buy now
7	6AW8183200 Clutch, over run	Buy now
8	6AW8180800 Pinion assembly	Buy now
9	6AW8185700 Pinion stopper set	Buy now
10	6AW8186200 Cap	Buy now
11	6AW8183R00 Packing set	Buy now
12	6AW8185400 Ball, steel	Buy now
13	6AW8185000 Armature assembly	Buy now
14	6AW8183900 Lever assembly	Buy now
15	6AW8184200 Packing	Buy now

Starting Motor



Ref	Part	
16	6AW8181000 Stator assembly	Buy now
17	6AW8184000 Brush holder assembly	Buy now
18	6AW8182000 Rear bracket assembly	Buy now
19	6AW8182600 Bolt	Buy now
20	6AW8184600 Screw	Buy now
21	6AW8194100 Starter relay assembly	Buy now

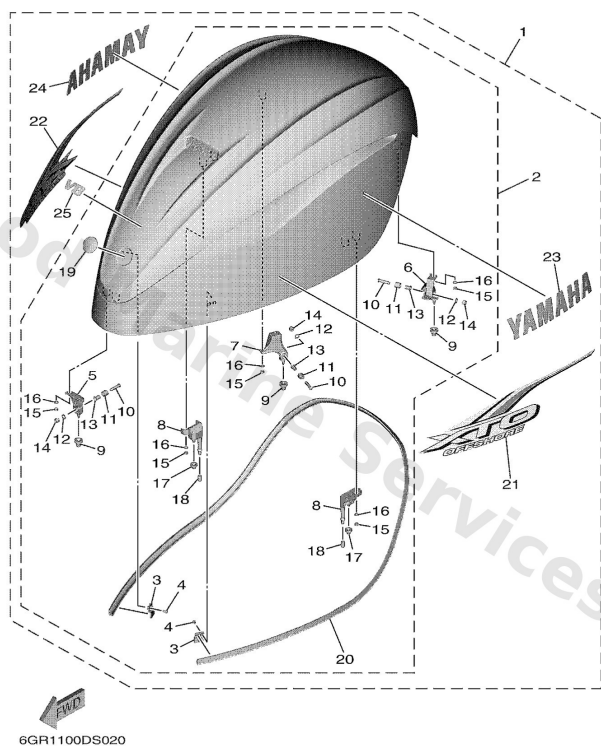
Throttle Body Assy



6GR1100DS121

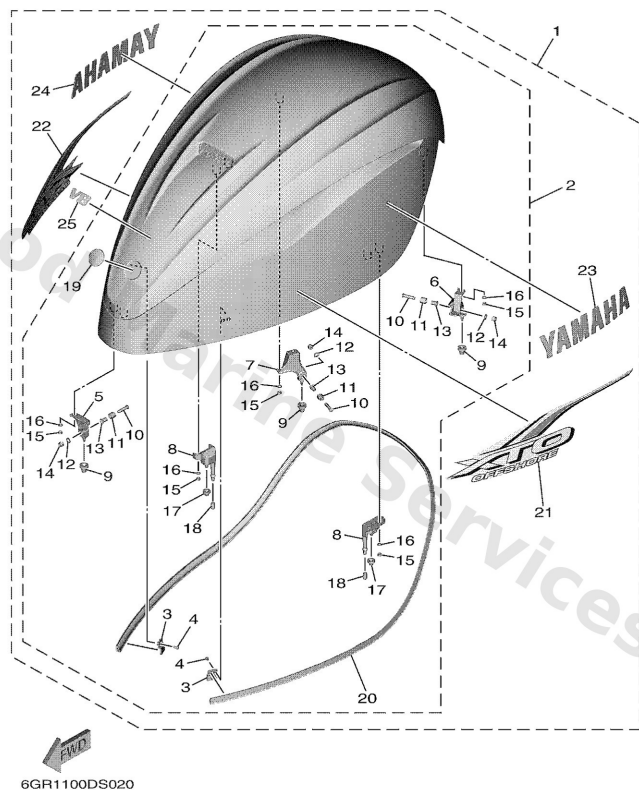
Ref	Part	
1	6GR1375000 Throttle body assembly	Buy now
2	6GR1375100 Body, throttle 1	Buy now
3	6GR1371100 Mixing body	Buy now
4	6GR1389800 Holder	Buy now
5	9010508M36 Bolt (6g8)	Buy now
6	68F8368810 Sensor assembly	Buy now
7	68V8114700 Screw 3	Buy now
8	63P1364300 Cap	Buy now
9	6GR1355600 Gasket, manifold	Buy now

Top Cowling 1



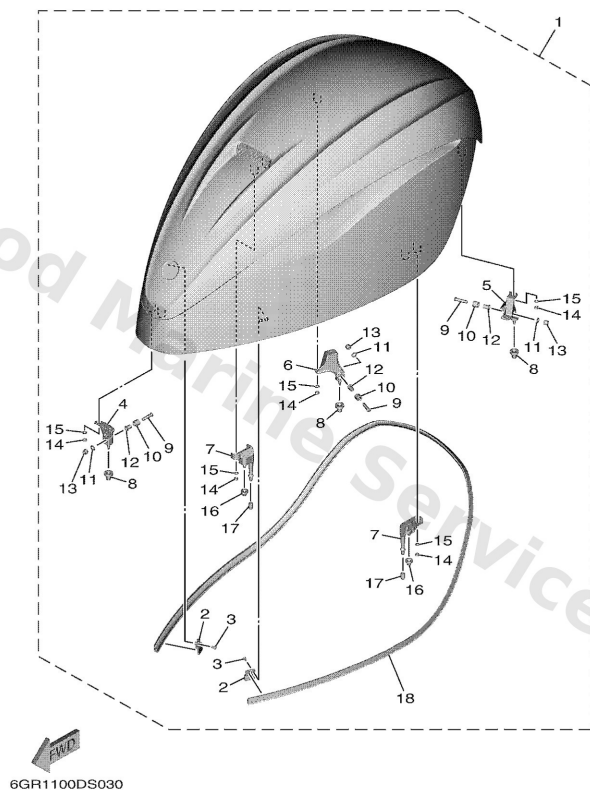
Ref	Part	
1	6GR42610018D Top cowling assembly GRAY	Buy now
1	6GR4261001CE Top cowling assembly WHITE	Buy now
2	6GR4261A018D Top cowling w/o graphics GRAY	Buy now
2	6GR4261A01CE Top cowling w/o graphics WHITE	Buy now
3	6GR4247700 Plate, lock	Buy now
4	9798505210 Screw, With Washer	Buy now
5	6GR4264700 Holder, clamp band	Buy now
6	6GR4264800 Holder, clamp band	Buy now
7	6GR4264900 Holder, clamp band	Buy now
8	6GR4264300 Plate, clamp	Buy now
9	6AW4266300 Damper 2	Buy now
10	9011108078 Bolt,hex. socket button	Buy now
11	9038710094 Collar	Buy now
12	9299008600 Washer, plain (663)	Buy now
13	9038708M45 Collar (6f5)	Buy now

Top Cowling 1



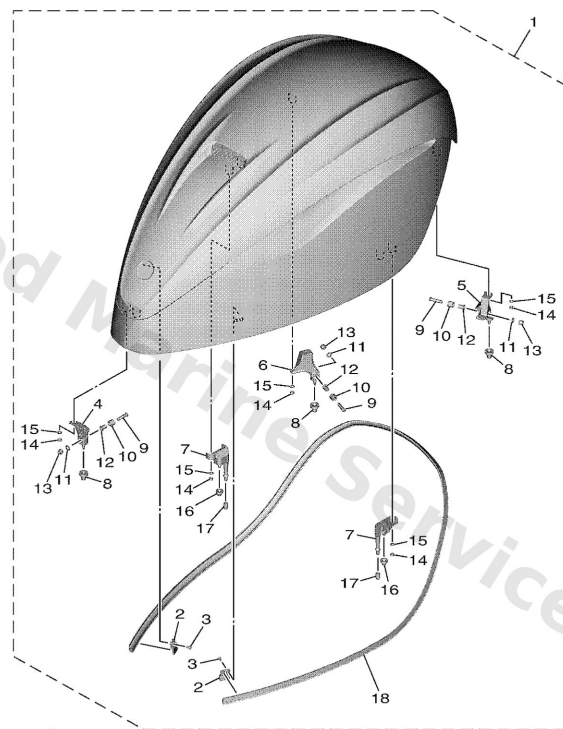
Ref	Part	
14	9578008300 Nut, nylon (6j8)	Buy now
15	9538006600 Nut(661)	Buy now
16	9299006100 Washer(6a1)	Buy now
17	6634266200 Damper	Buy now
18	67F1344800 Cap	Buy now
19	F2S6411H00 Emblem, tuning fork	Buy now
20	6GR4262900 Seal	Buy now
21	6GR4267500 Graphic, side 1	Buy now
22	6GR4267600 Graphic, side 2	Buy now
23	6GR2153A00 Emblem, yamaha	Buy now
24	6GR2153B00 Emblem, yamaha	Buy now
25	6GR4267700 Graphic, front	Buy now

Top Cowling 2



Ref	Part	
1	6GR4261011 -	Buy now
2	6GR4247700 Plate, lock	Buy now
3	9798505210 Screw, With Washer	Buy now
4	6GR4264700 Holder, clamp band	Buy now
5	6GR4264800 Holder, clamp band	Buy now
6	6GR4264900 Holder, clamp band	Buy now
7	6GR4264300 Plate, clamp	Buy now
8	6AW4266300 Damper 2	Buy now
9	9011108078 Bolt,hex. socket button	Buy now
10	9038710094 Collar	Buy now
11	9299008600 Washer, plain (663)	Buy now
12	9038708M45 Collar (6f5)	Buy now
13	9578008300 Nut, nylon (6j8)	Buy now
14	9538006600 Nut(661)	Buy now
15	9299006100 Washer(6a1)	Buy now

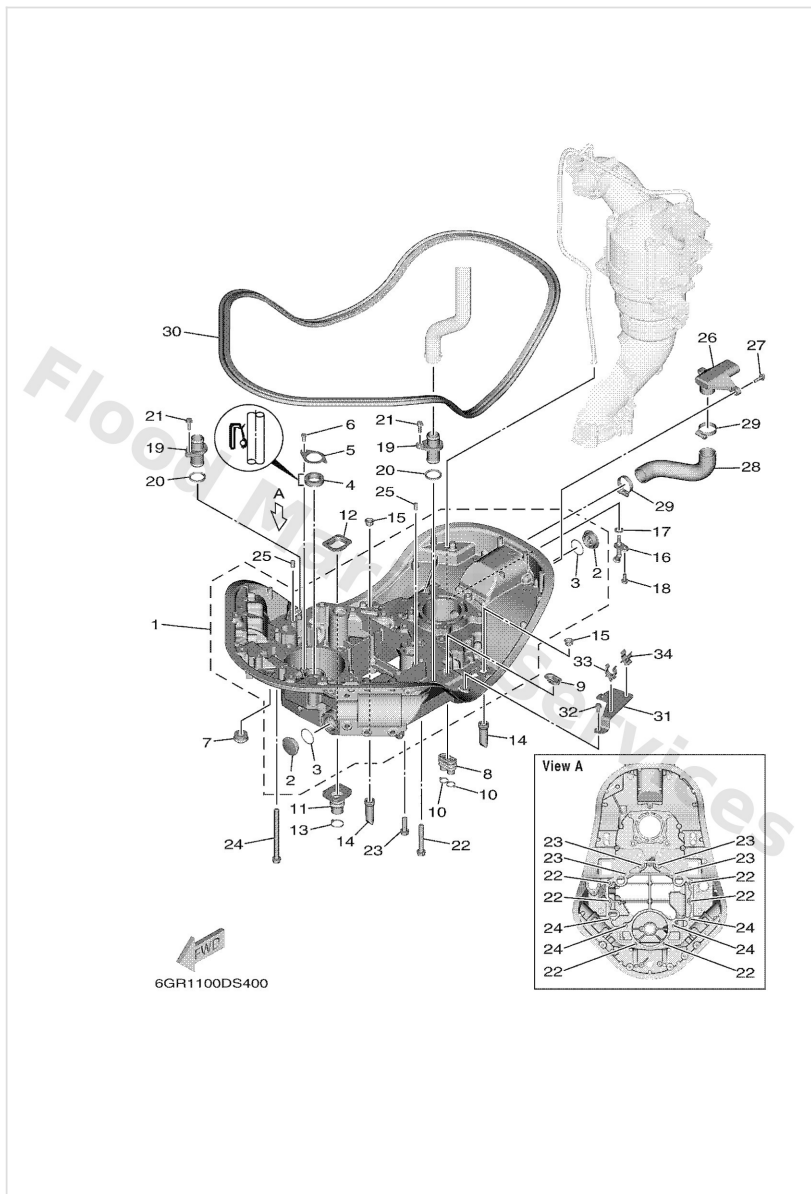
Top Cowling 2



6GR1100DS030

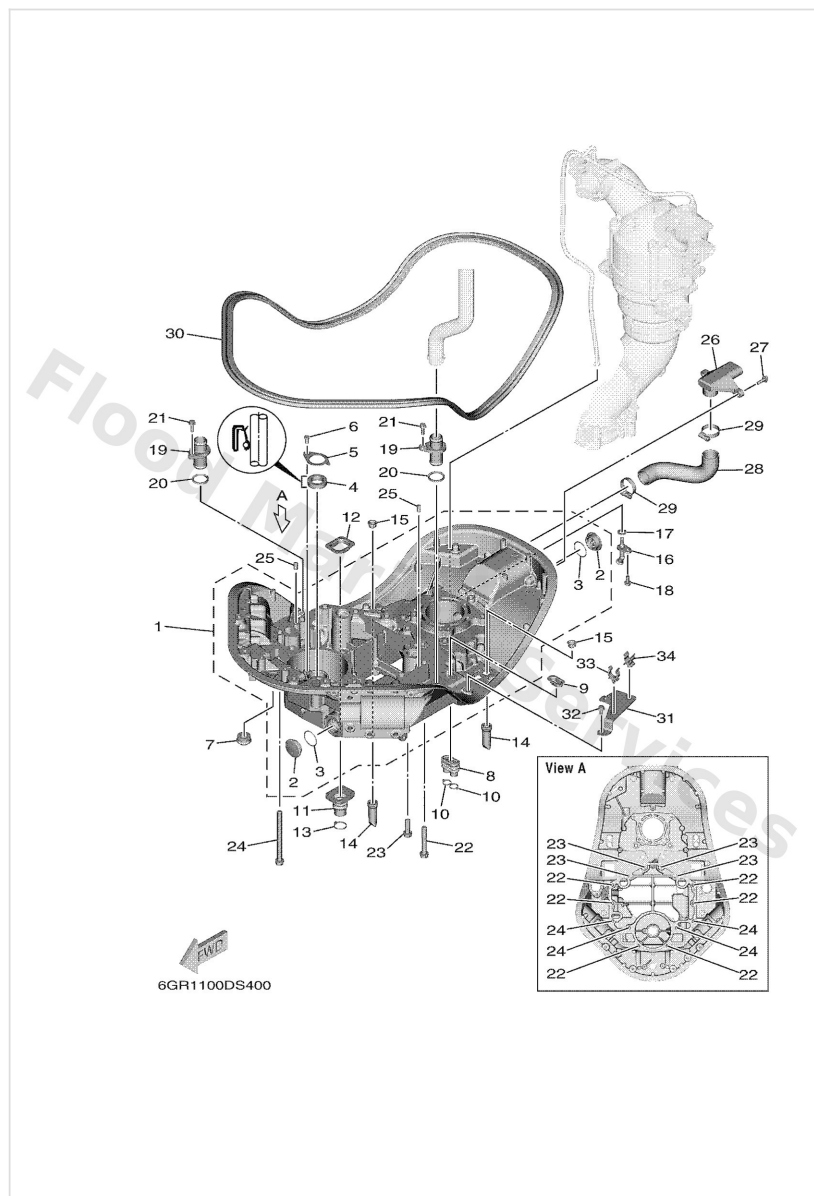
Ref	Part	
16	6634266200 Damper	Buy now
17	67F1344800 Cap	Buy now
18	6GR4262900 Seal	Buy now

Upper Casing 1



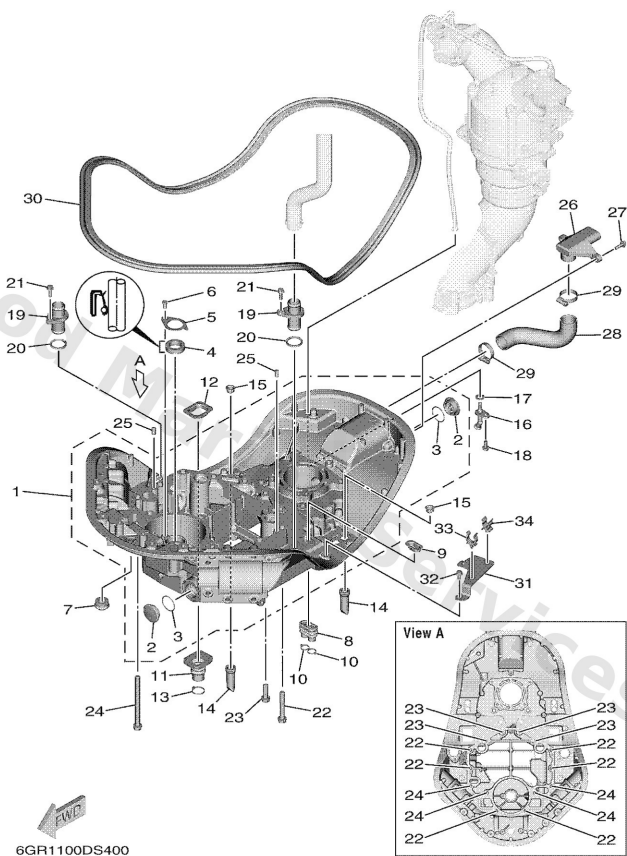
Ref	Part	
1	6GR4113700 Guide, exhaust	Buy now
2	9034032011 Plug, straight screw	Buy now
3	9321032172 O-ring (341)	Buy now
4	9310226004 Oil seal	Buy now
5	6GR4129700 Washer, 1	Buy now
6	97D9506012 Bolt, hexagon deep recess	Buy now
7	6AW4272400 Grommet	Buy now
8	6H14272621 Grommet	Buy now
9	6BG4238400 Seal, cap	Buy now
10	9046511M10 Clamp	Buy now
11	6GR4272400 Grommet	Buy now
12	6GR4238400 Seal, cap	Buy now
13	9046511M59 Clamp(63m)	Buy now
14	6DA4271700 Rubber, seal 2	Buy now
15	6DA4238400 Seal, cap	Buy now

Upper Casing 1



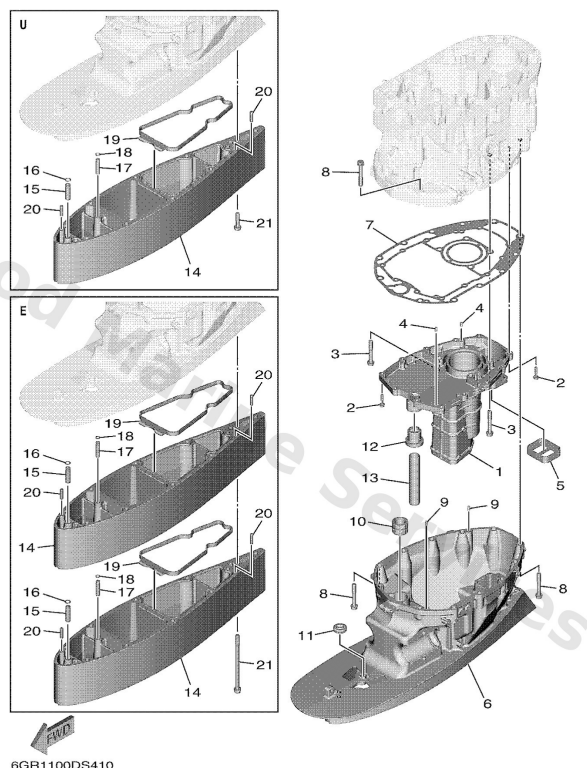
Ref	Part	
16	6GR4439100 Nipple, hose	Buy now
17	60V4274710 Pad	Buy now
18	95D9506016 Bolt, flange deep recess	Buy now
19	6GR1258400 Joint, hose 3	Buy now
20	6GR4436600 Damper, water seal 2	Buy now
21	95D9506020 Bolt, flange deep recess	Buy now
22	97E7510570 Bolt, hexagon w/w deep recess	Buy now
23	9011910040 Bolt, with washer	Buy now
24	9011910075 Bolt, with washer	Buy now
25	9360816M16 Pin, dowel(6t4)	Buy now
26	6GR1475300 Silencer, exhaust	Buy now
28	6GR4513500 Pipe	Buy now
29	9045035003 Hose clamp assembly	Buy now
30	6GR4271600 Rubber seal 1	Buy now
31	6GR8239800 Plate 3	Buy now

Upper Casing 1



Ref	Part	
32	95D9506012 Bolt, flange deep recess	Buy now
33	9046419M45 Clamp(65j)	Buy now
34	9046412015 Clamp	Buy now

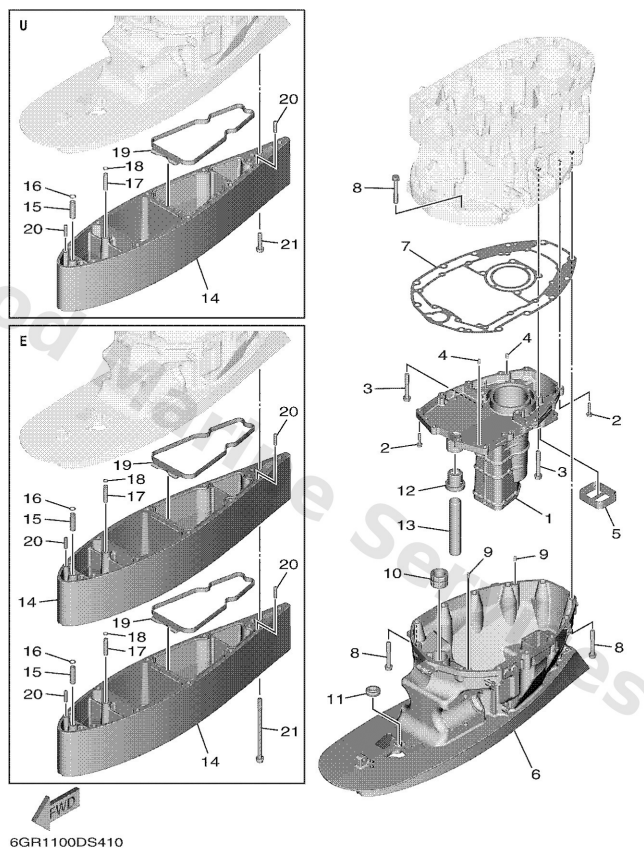
Upper Casing 2



6GR1100DS410

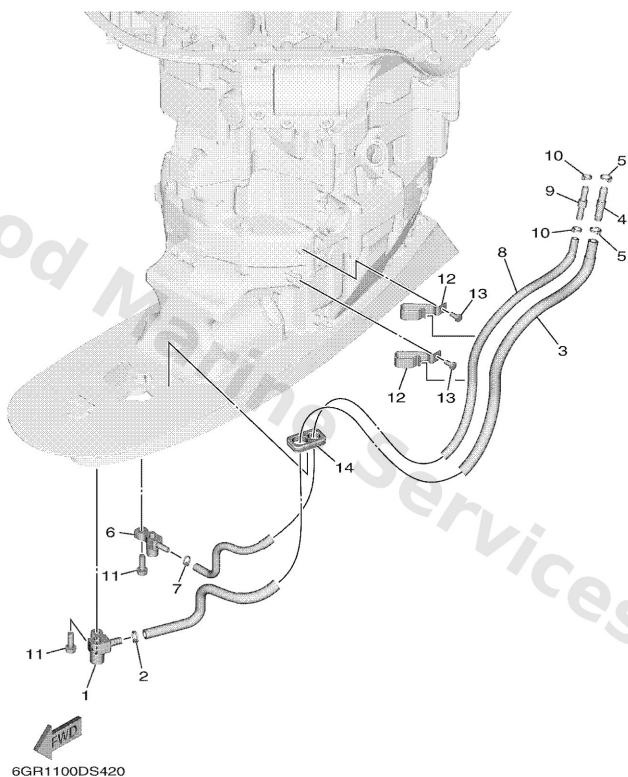
Ref	Part	
1	6GR1471100 Muffler 1	Buy now
2	95D9506030 Bolt, flange deep recess	Buy now
3	97E7510570 Bolt, hexagon w/w deep recess	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	6GR4512700 Seal	Buy now
6	6GR45111008D Casing, upper GRAY	Buy now
6	6GR4511100CE Casing, upper WHITE	Buy now
7	6GR4511300 Gasket, upper casing	Buy now
10	6GR4531800 Bushing, drive shaft	Buy now
11	6GR4452100 Seal	Buy now
12	6GR4436700 Damper, water seal 3	Buy now
13	9044027001 Pipe UR X(25.2")	Buy now
13	9044027002 Pipe UR U(30.2")	Buy now
13	9044027003 Pipe UR E(35.2")	Buy now
14	6GR45211008D Extension UR GRAY,U(30.2")	Buy now

Upper Casing 2



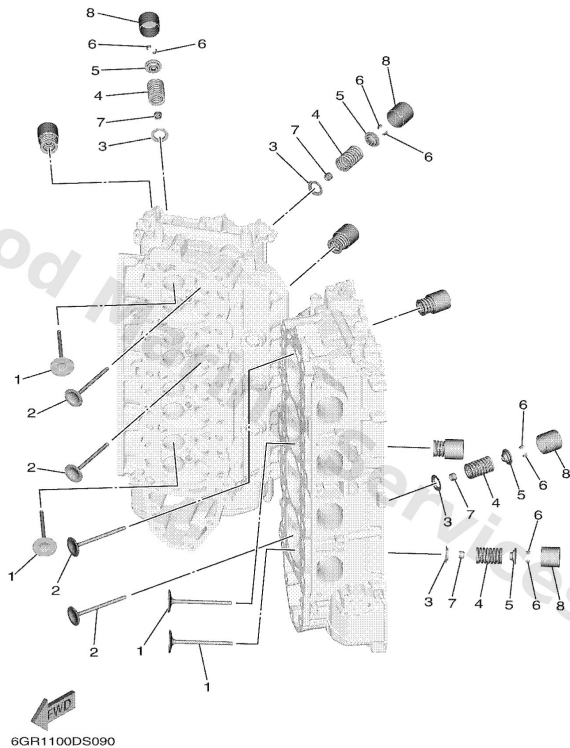
Ref	Part	
14	6GR4521100CE Extension UR WHITE,U(30.2")	Buy now
15	6GR4539800 Nipple, 1 UR U(30.2")	Buy now
16	9321010010 O-ring UR U(30.2")	Buy now
17	6GR4539900 Nipple, 2 UR U(30.2")	Buy now
18	9321007100 O-ring (214) UR U(30.2")	Buy now
19	6GR4537500 Damper, seal UR U(30.2")	Buy now
20	9948008030 Pin UR U(30.2")	Buy now
21	9011910009 Bolt, with washer UR E(35.2")	Buy now
21	9011910024 Bolt, with washer UR U(30.2")	Buy now

Upper Casing 3



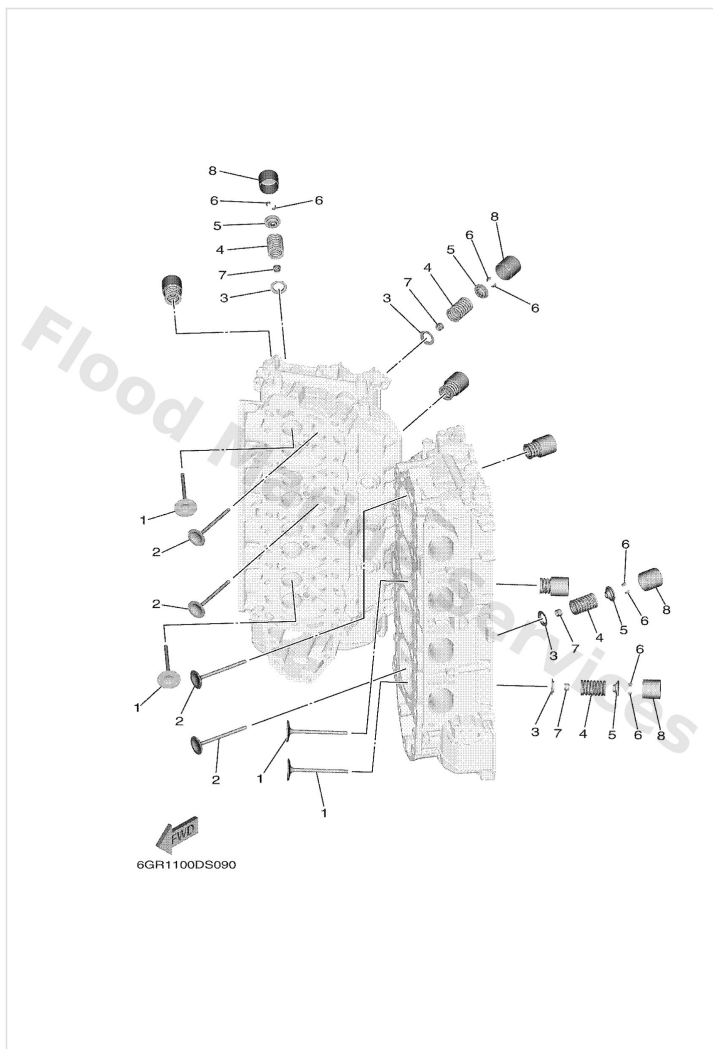
Ref	Part	
1	6GR4536800 Joint, hose 1	Buy now
2	9046511M10 Clamp	Buy now
3	6GR4383K00 Hose, oil 1	Buy now
4	6AW4278500 Pipe	Buy now
6	6GR4536900 Joint, hose 2	Buy now
8	6GR2318F00 Hose, air	Buy now
9	6E52437900 Pipe, joint 4	Buy now
11	97E9508525 Bolt, hexagon w/w deep recess	Buy now
12	6GR1249100 Clamp 1	Buy now
13	97D9506012 Bolt, hexagon deep recess	Buy now
14	6GR4515900 Damper	Buy now

Valve 1



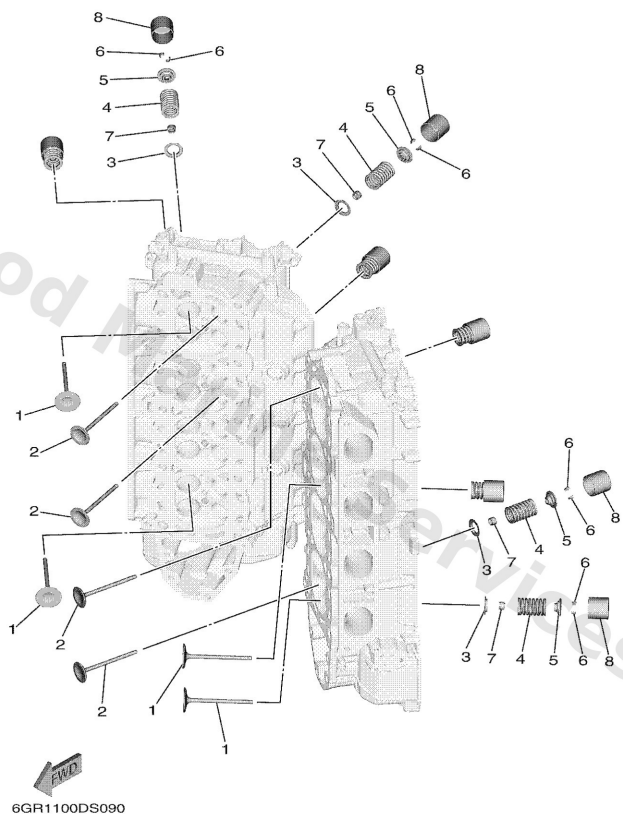
Ref	Part	
1	6GR1211100 Valve, intake	Buy now
2	6DX1212100 Valve, exhaust	Buy now
3	K0FA374300 Seat, valve spring	Buy now
4	6CB1211300 Spring, valve inner	Buy now
5	K0FA374100 Retainer, valve spring	Buy now
6	K0FA374200 Lock, valve spring retainer	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6GR1215300 Lifter, valve (3.000) UR	Buy now
8	6GR1215310 Lifter, valve (3.025) UR	Buy now
8	6GR1215320 Lifter, valve (3.050) UR	Buy now
8	6GR1215330 Lifter, valve (3.075) UR	Buy now
8	6GR1215340 Lifter, valve (3.100) UR	Buy now
8	6GR1215350 Lifter, valve (3.120) UR	Buy now
8	6GR1215360 Lifter, valve (3.140) UR	Buy now
8	6GR1215370 Lifter, valve (3.160) UR	Buy now

Valve 1



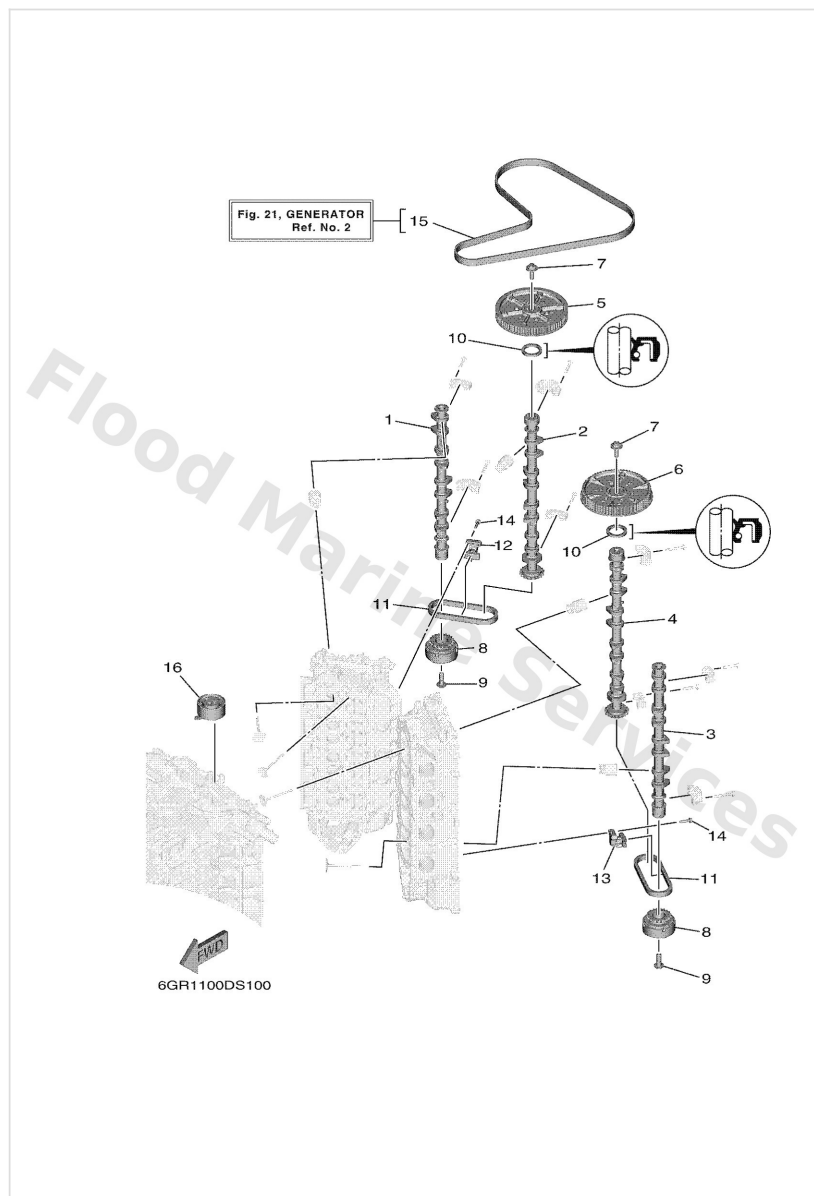
Ref	Part	
8	6GR1215380 Lifter, valve (3.180) UR	Buy now
8	6GR1215390 Lifter, valve (3.200) UR	Buy now
8	6GR12153A0 Lifter, valve (3.220) UR	Buy now
8	6GR12153B0 Lifter, valve (3.240) UR	Buy now
8	6GR12153C0 Lifter, valve (3.260) UR	Buy now
8	6GR12153D0 Lifter, valve (3.280) UR	Buy now
8	6GR12153E0 Lifter, valve (3.300) UR	Buy now
8	6GR12153F0 Lifter, valve (3.320) UR	Buy now
8	6GR12153G0 Lifter, valve (3.340) UR	Buy now
8	6GR12153H0 Lifter, valve (3.360) UR	Buy now
8	6GR12153J0 Lifter, valve (3.380) UR	Buy now
8	6GR12153K0 Lifter, valve (3.400) UR	Buy now
8	6GR1214500 Lifter, valve (3.560) UR	Buy now
8	6GR1214510 Lifter, valve (3.580) UR	Buy now
8	6GR1214520 Lifter, valve (3.600) UR	Buy now

Valve 1



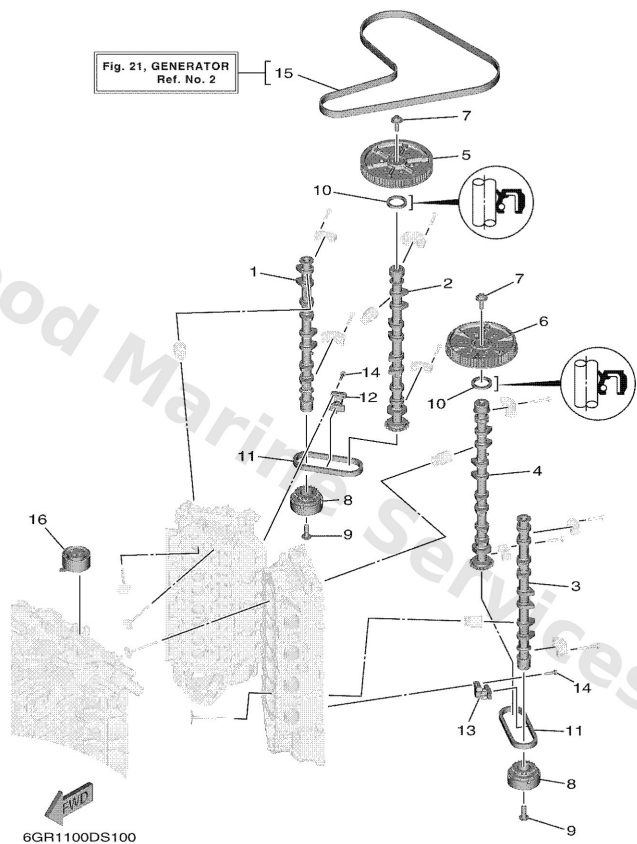
Ref	Part	
8	6GR1214530 Lifter, valve (3.625) UR	Buy now
8	6GR1214540 Lifter, valve (3.650) UR	Buy now
8	6GR1214550 Lifter, valve (3.675) UR	Buy now
8	6GR1214560 Lifter, valve (3.700) UR	Buy now
8	6GR12153L0 Lifter, valve (3.420) UR	Buy now
8	6GR12153M0 Lifter, valve (3.440) UR	Buy now
8	6GR12153N0 Lifter, valve (3.460) UR	Buy now
8	6GR12153P0 Lifter, valve (3.480) UR	Buy now
8	6GR12153R0 Lifter, valve (3.500) UR	Buy now
8	6GR12153S0 Lifter, valve (3.520) UR	Buy now
8	6GR12153T0 Lifter, valve (3.540) UR	Buy now

Valve 2



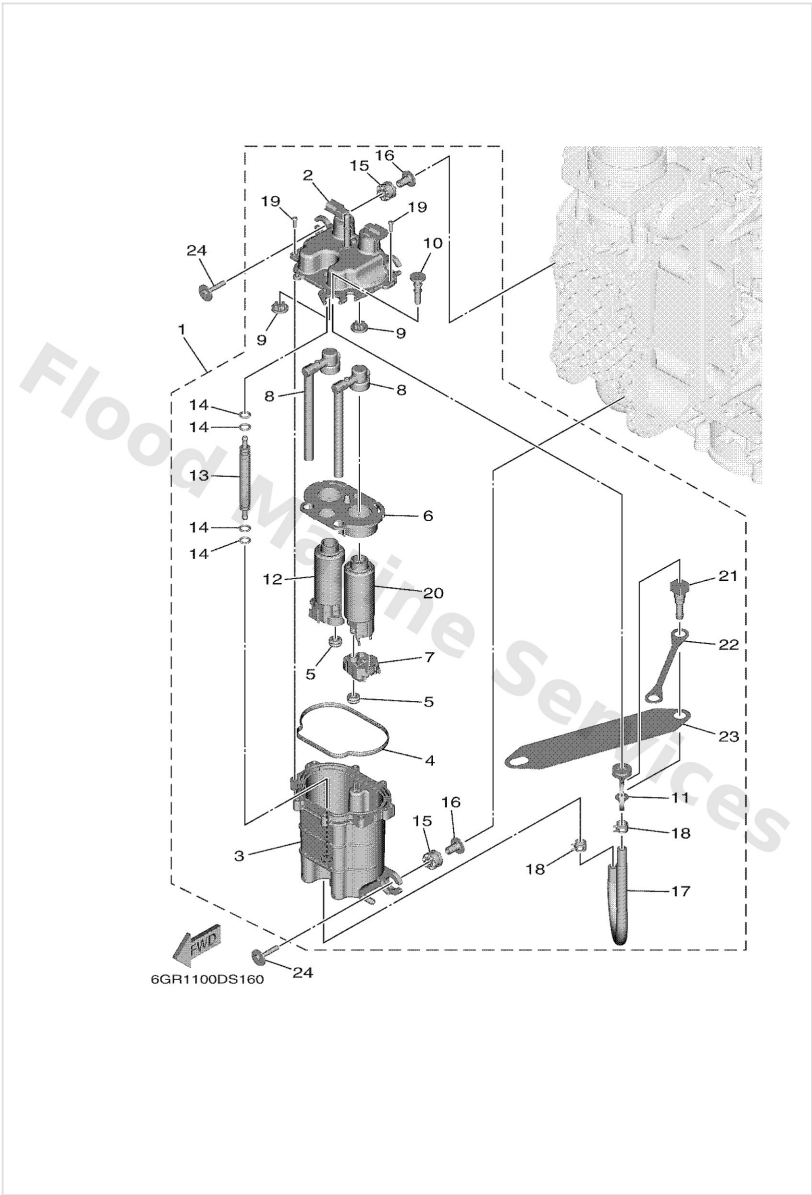
Ref	Part	
1	6GR1217100 Camshaft 1	Buy now
2	6GR1218100 Camshaft 2	Buy now
3	6GR1217200 Camshaft 3	Buy now
4	6GR1218200 Camshaft 4	Buy now
5	6GR115A000 Driven gear assembly	Buy now
6	6GR1156700 Gear, driven 2	Buy now
7	9011910050 Bolt, with washer	Buy now
8	6GR1264500 Pulley assembly 1	Buy now
9	9040112002 Bolt, union	Buy now
10	9310238008 Oil seal	Buy now
11	9458199044 Chain	Buy now
12	6GR1221000 Tensioner assembly, cam chain	Buy now
13	6GR1223000 Tensioner assembly, cam chain 2	Buy now
14	9010506037 Bolt, flange	Buy now
15	6GRW462400 Belt (with rotor bolts)	Buy now

Valve 2



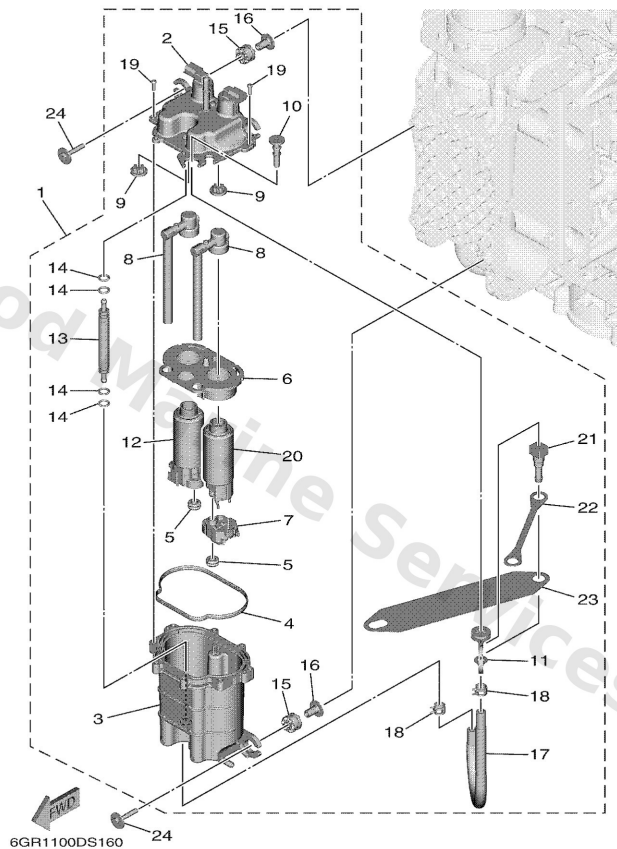
Ref	Part	
16	6P21159001 Tensioner assembly	Buy now

Vapor Separator



Ref	Part	
1	6GR2422001 Fuel tank comp. 2	Buy now
2	6GR2422300 Cover, fuel tank assembly	Buy now
3	6GR2422400 Case, fuel tank assembly.	Buy now
4	6GR2421800 Gasket	Buy now
5	6GR1378100 Damper, pump	Buy now
6	6GR2441R00 Plate, baffle 1	Buy now
7	6GR244A100 Case, pump 1	Buy now
8	6GR1393800 Pipe	Buy now
9	6GR1359300 Damper	Buy now
10	6GR2419600 Plug, drain	Buy now
11	6GR2419A00 Holder	Buy now
12	6GR2443000 Fuel pump assembly	Buy now
13	6GR2184100 Cooler	Buy now
14	6FM1456200 O-ring	Buy now
15	6CB1359300 Damper	Buy now

Vapor Separator



Ref	Part	
16	6GR1371600 Collar	Buy now
17	6GR1419700 Pipe	Buy now
18	68V1357700 Clip	Buy now
19	6GR1456700 Screw	Buy now
20	6GR2442010 Fuel pump assembly	Buy now
21	6AW2430011 Fuel pipe joint	Buy now
22	6GR2411300 Plate, connecting	Buy now
23	6GR2415H00 Label, warning	Buy now
24	9011906269 Bolt, with washer	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.