



Yamaha XZZ150Q 2001

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

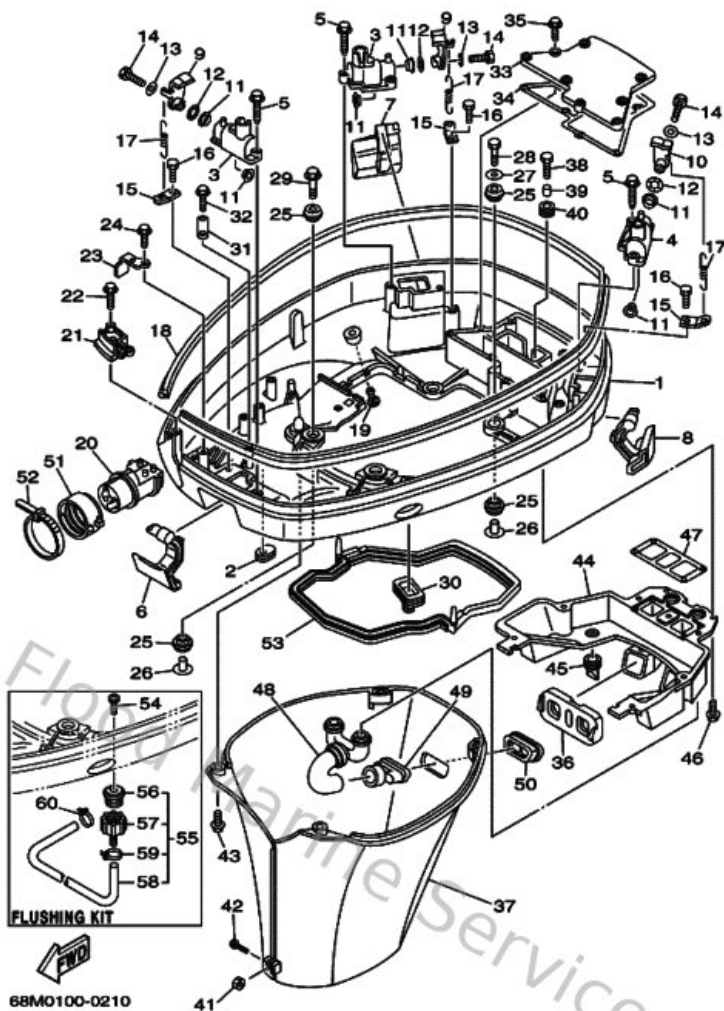
Authorised Yamaha Dealers



Contents

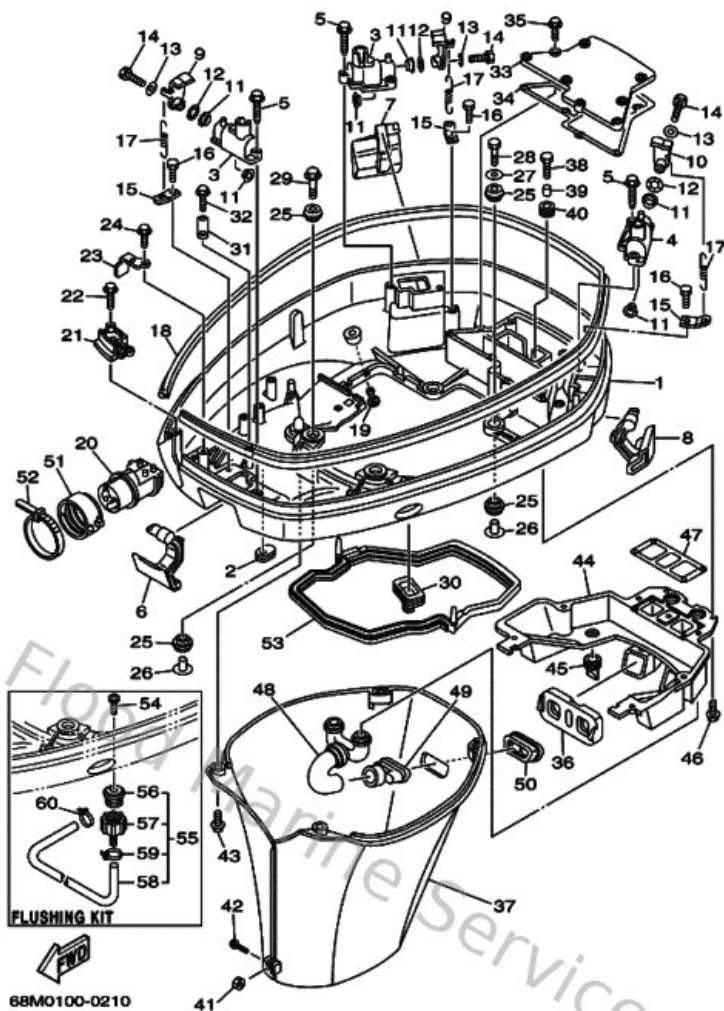
Bottom Cowling	3
Bracket 1	7
Bracket 2	10
Control	13
Crankshaft & Piston	16
Cylinder & Crankcase	18
Cylinder & Crankcase 2	21
Electrical 1	24
Electrical 2	26
Electrical 3	28
Electrical 4	32
Fuel	33
Fuel 2	37
Fuel Injection Nozzle	38
Fuel Injection Pump	40
Fuel Pump Drive Gear	43
Generator	45
Intake	47
Lower Casing & Drive 1	49
Lower Casing & Drive 2	54
Meter	56
Oil Pump	58
Oil Tank	61
Optional Parts 1	64
Power Trim & Tilt Assy 1	65
Power Trim & Tilt Assy 2	68
Remote Control Assy 1	71
Remote Control Box	76
Repair Kit 1	77
Repair Kit 2	79
Starting Motor	81
Steering Guide	84
Top Cowling	85
Upper Casing	87
Vapor Separator 1	89
Vapor Separator 2	93

Bottom Cowling



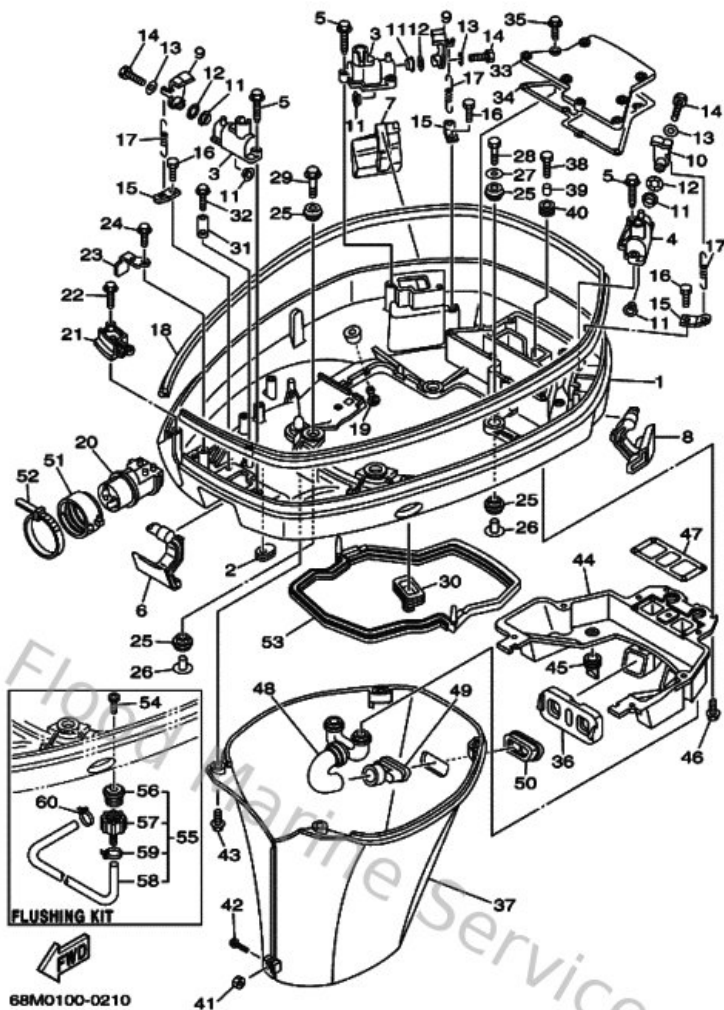
Ref	Part	
1	68F42711008D Cowling, Bottom 1	Buy now
2	61A427270000 Grommet	Buy now
3	68F428280094 Plate, clamp	Buy now
4	68F42828119S Plate, clamp	Buy now
5	9010906M8200 Bolt	Buy now
6	68F42815008D Lever, clamp	Buy now
7	68F42816008D Lever, clamp	Buy now
8	68F42817008D Lever, clamp	Buy now
9	68F428180000 Lever, clamp	Buy now
10	67F428180000 Lever, clamp	Buy now
11	9038615M7300 Bush(6l2)	Buy now
12	9020615M1800 Washer, wave(6l2)	Buy now
13	902010606800 Washer,plate (6k8)	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
15	64D431440000 Hook, spring	Buy now

Bottom Cowling



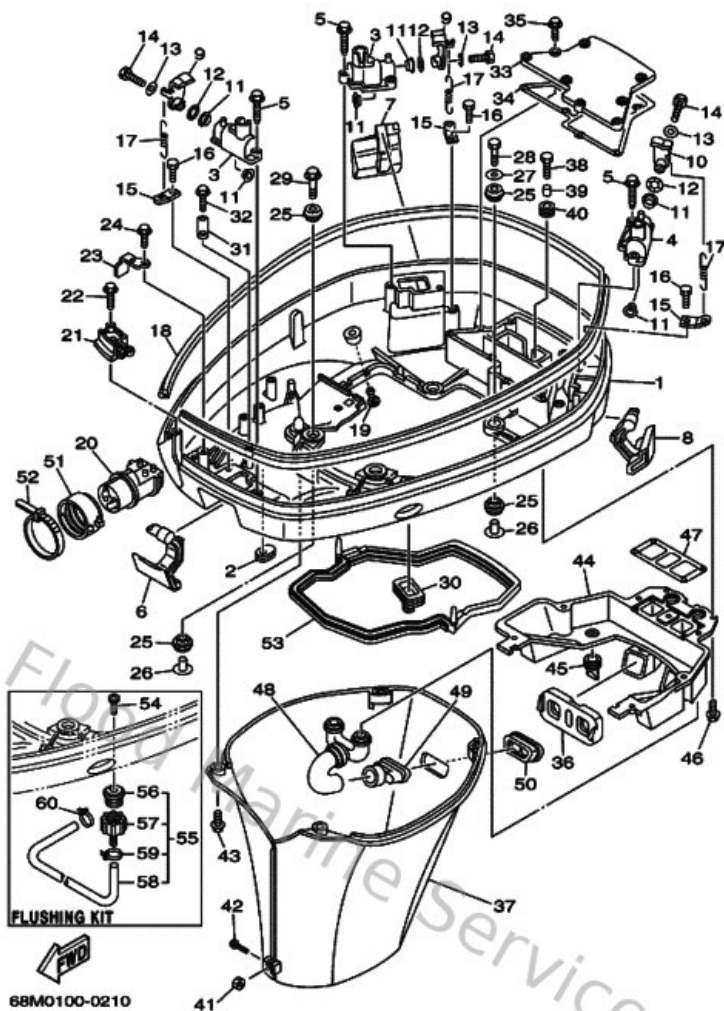
Ref	Part	
16	9010906M8000 Bolt	Buy now
17	9050616M3400 Spring, tension(64d)	Buy now
18	68F426150000 Seal	Buy now
19	6E5443910000 Nipple, hose	Buy now
20	68F427250100 Grommet	Buy now
21	68F42738005B Plate, fitting	Buy now
22	9010906M8600 Bolt	Buy now
23	64D427381100 Plate, fitting	Buy now
25	9048022M8100 Grommet	Buy now
26	9038708M3700 Collar (6e5)	Buy now
27	9020108M5400 Washer, plate (6e5)	Buy now
28	970750803500 Bolt(70w)	Buy now
29	9011908M2200 Bolt, with washer	Buy now
30	688427261000 Grommet	Buy now
31	6E5825880000 Plate	Buy now

Bottom Cowling



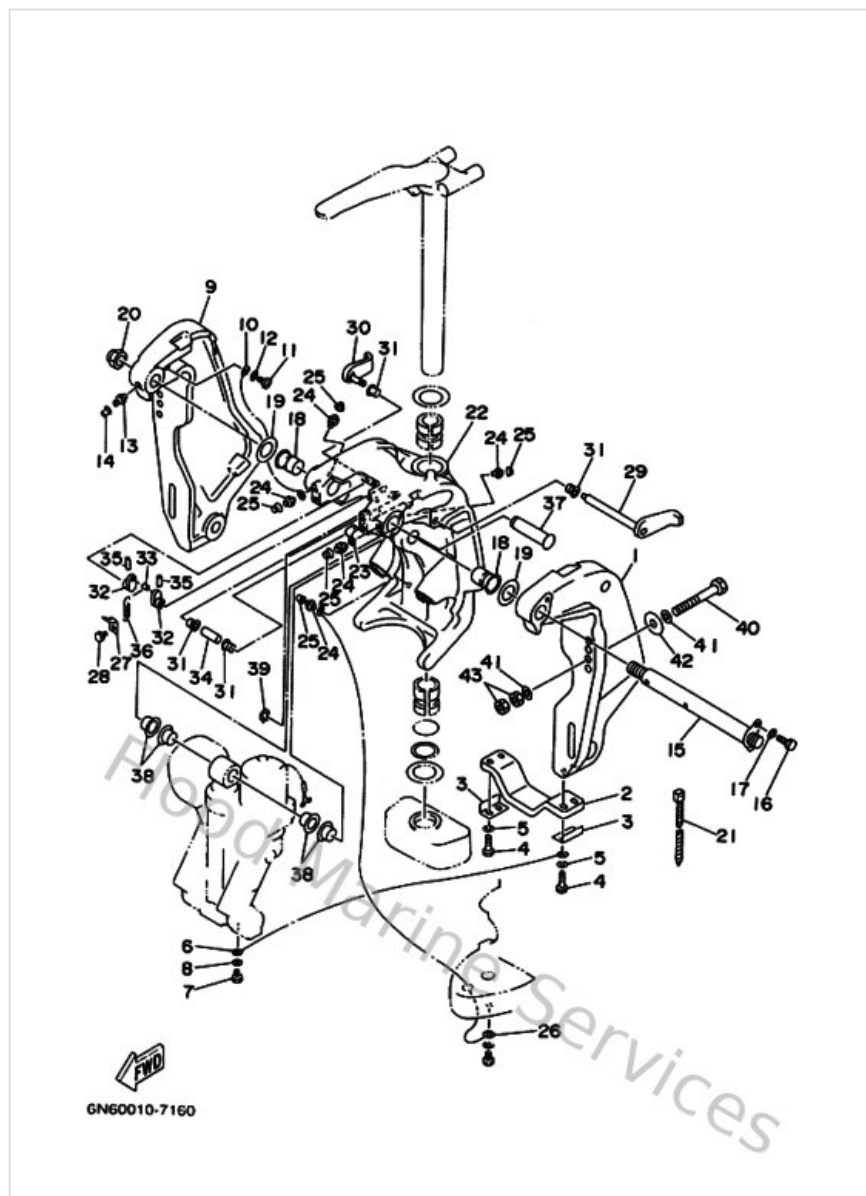
Ref	Part	
32	958950602000 Bolt, flange(jk3)	Buy now
33	68F427230094 Cover, bottom	Buy now
34	68F427210000 Gasket 1	Buy now
35	958800602000 Bolt, flange(jk3)	Buy now
36	68F427690000 Seal Rubber	Buy now
37	68F42741004D Apron	Buy now
39	9038706M4300 Coller (6e9)	Buy now
40	9048013M2400 Grommet (6e9)	Buy now
41	953800660000 Nut(661)	Buy now
42	9015906M0300 Screw (6g5)	Buy now
43	958950601600 Bolt, flange deep recess	Buy now
44	68F427710000 Apron	Buy now
45	61A427170000 Rubber, seal 2	Buy now
46	958800601600 Bolt, flange(jl8)	Buy now
47	68F427220000 Gasket 2	Buy now

Bottom Cowling



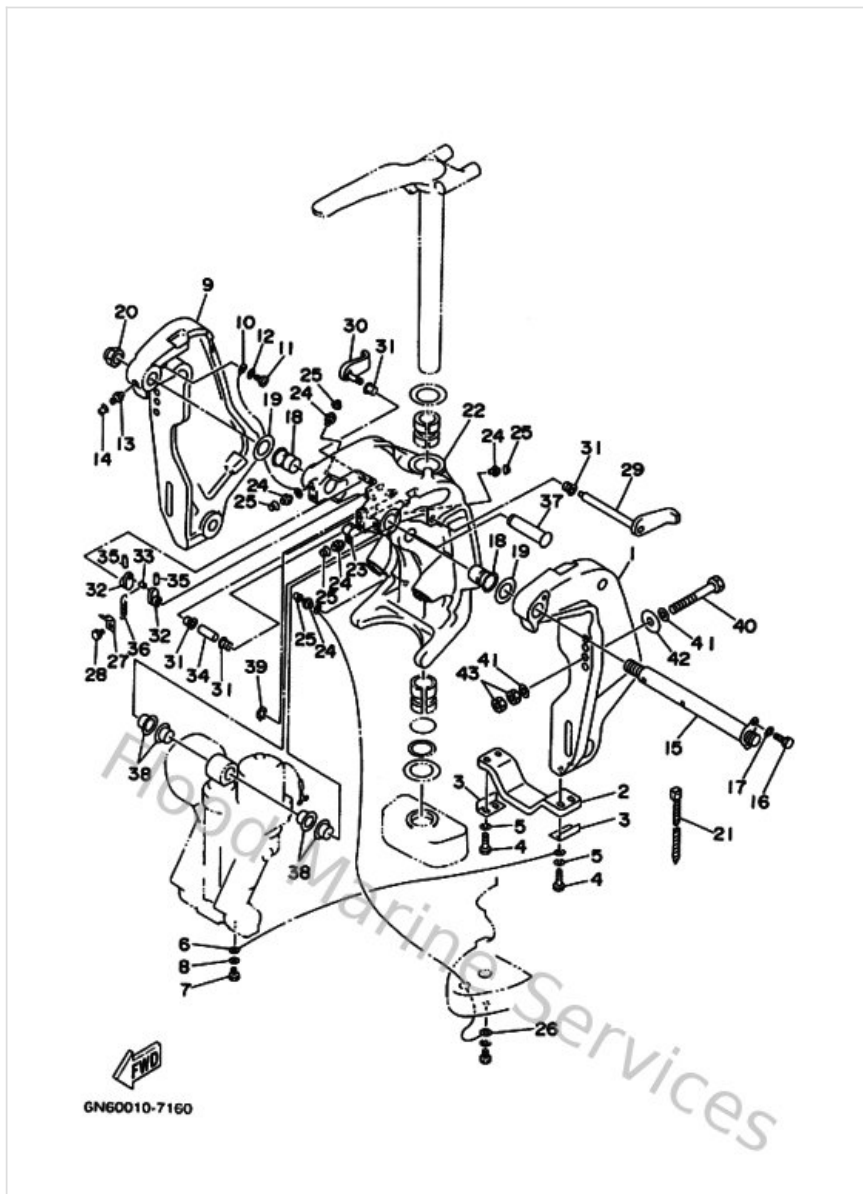
Ref	Part	
48	68F125770000 Hose 2	Buy now
49	68F125820100 Joint, hose 2	Buy now
50	68F427180000 Rubber, seal 3	Buy now
51	68F427530000 Fastner	Buy now
52	906012002200 Nylon clip 1(65b)	Buy now
53	6E5427161000 Rubber seal 1	Buy now
54	9016905M0000 Screw truss head tapping	Buy now
55	6R3Y125J7000 Flushing kit	Buy now
56	6R3125800000 Joint assembly	Buy now
57	6R3125720000 Adapter	Buy now
58	9044511M3500 Hose (I700)	Buy now
59	9046511M1000 Clamp	Buy now
60	80L263970000 Band	Buy now

Bracket 1



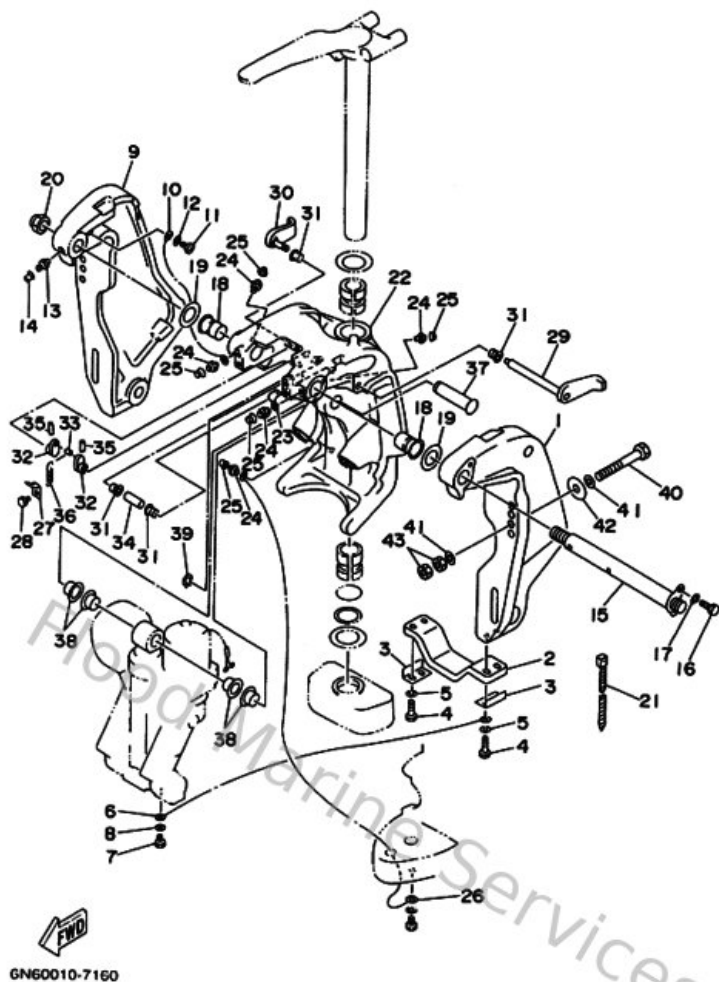
Ref	Part	
1	64E43111018D Bracket, clamp	Buy now
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970950601000 Bolt	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	64E43112028D Bracket, clamp	Buy now
11	978800601200 Screw, pan head(62j)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9370006M0300 Nipple, grease(6a1)	Buy now
14	663451190000 Cap, grease nipple	Buy now
15	64E431310100 Bolt, clamp bracket	Buy now
16	970950802000 Bolt, hexagon	Buy now

Bracket 1



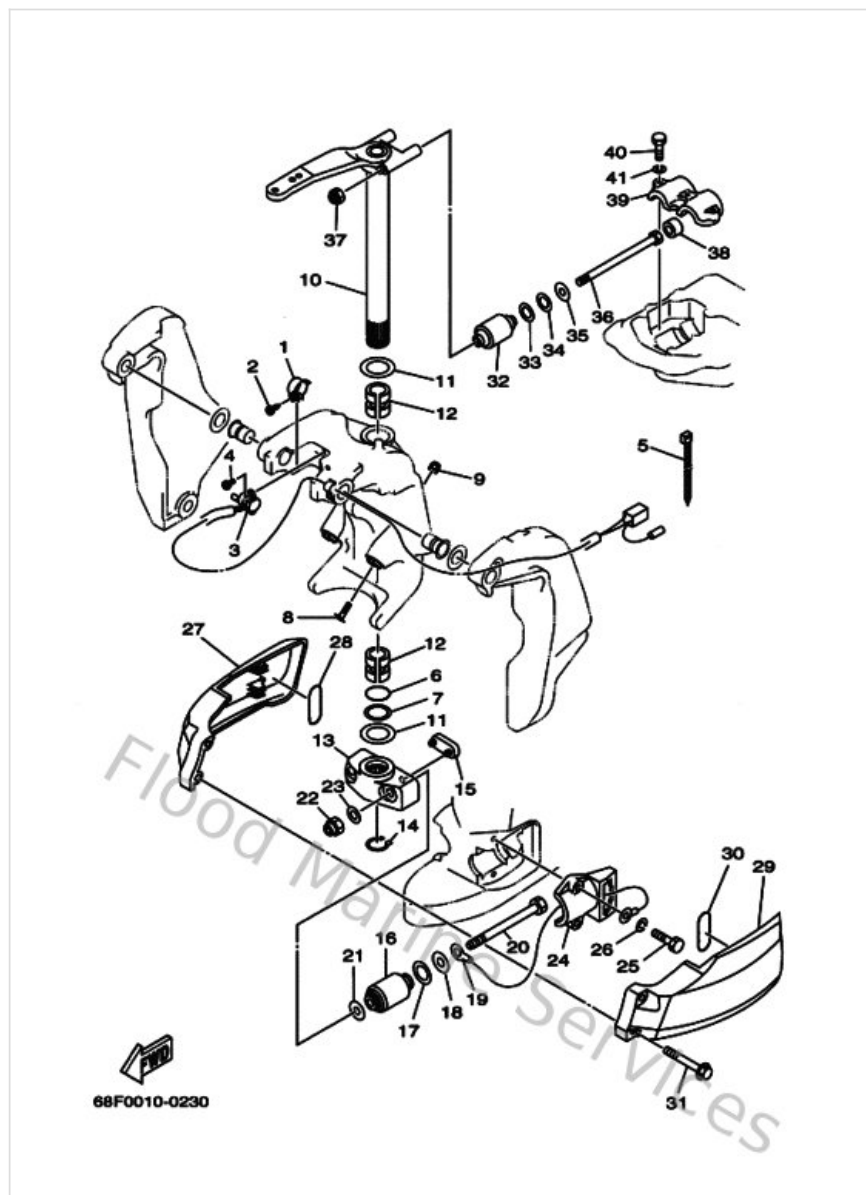
Ref	Part	
17	929950810000 Ybs67-8 washer, spring	Buy now
18	9038625M3100 Bushing (6e5)	Buy now
19	9020126M5900 Washer, plate (6e5)	Buy now
20	901852200700 Nut, self-locking	Buy now
21	9046511M1000 Clamp	Buy now
22	64E43311108D Bracket, swivel	Buy now
23	9046508M6300 Clamp(61u)	Buy now
26	6E5821470000 Wire, lead 5	Buy now
27	6G5431440000 Hook, spring	Buy now
29	6G5431810200 Lever, tilt stop 1	Buy now
30	6G5431850200 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now
32	6G5431480000 Collar, distance	Buy now
33	9024906M1900 Pin(6e5)	Buy now
34	9038710M0500 Collar(6e5)	Buy now

Bracket 1



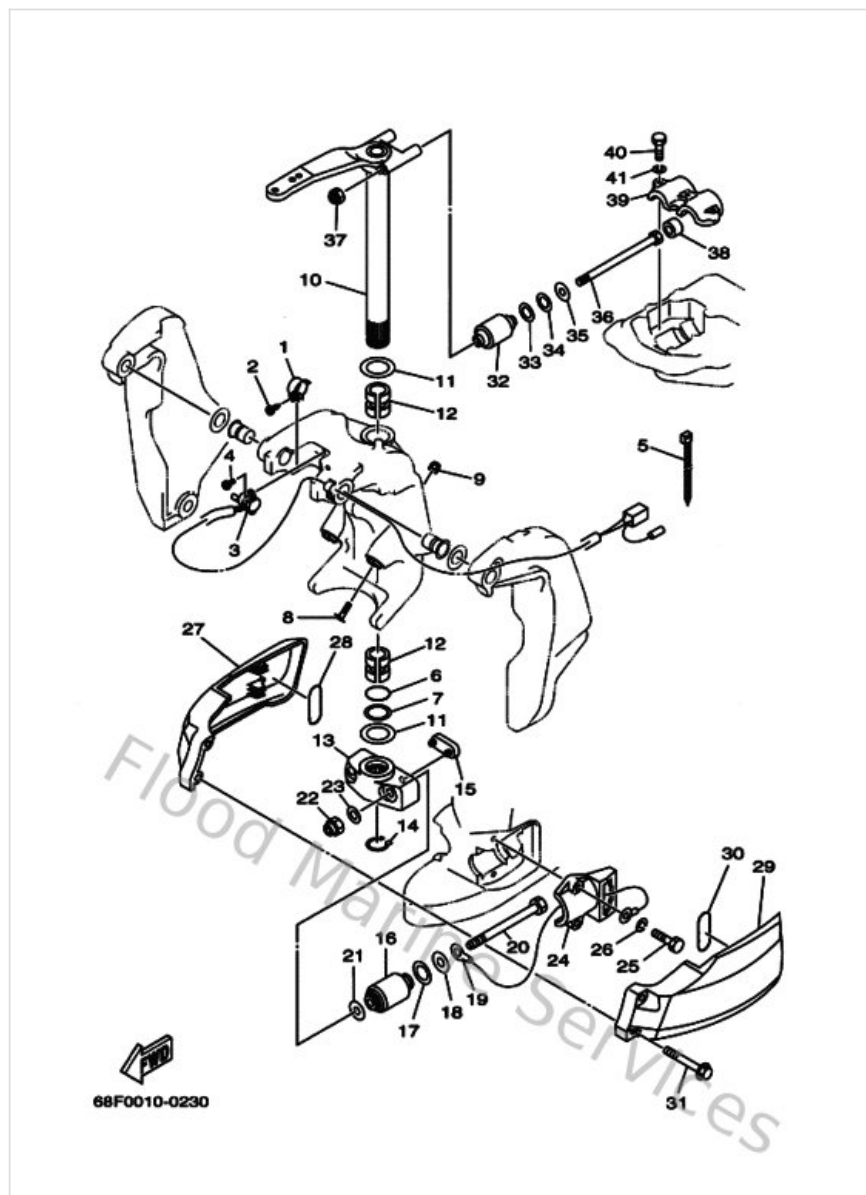
Ref	Part	
35	916903002000 Pin, spring (6h4)	Buy now
36	9050614M2400 Spring, tension(6e5)	Buy now
37	64E431260000 Pin, upper shock mount	Buy now
38	9038622M9800 Bush(61u)	Buy now
39	9341022M1100 Circlip(61u)	Buy now
40	9010112M0300 Bolt (l:115mm)	Buy now
41	9020113M0100 Washer, plate(6e5)	Buy now
42	9020112M0500 Washer, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now

Bracket 2



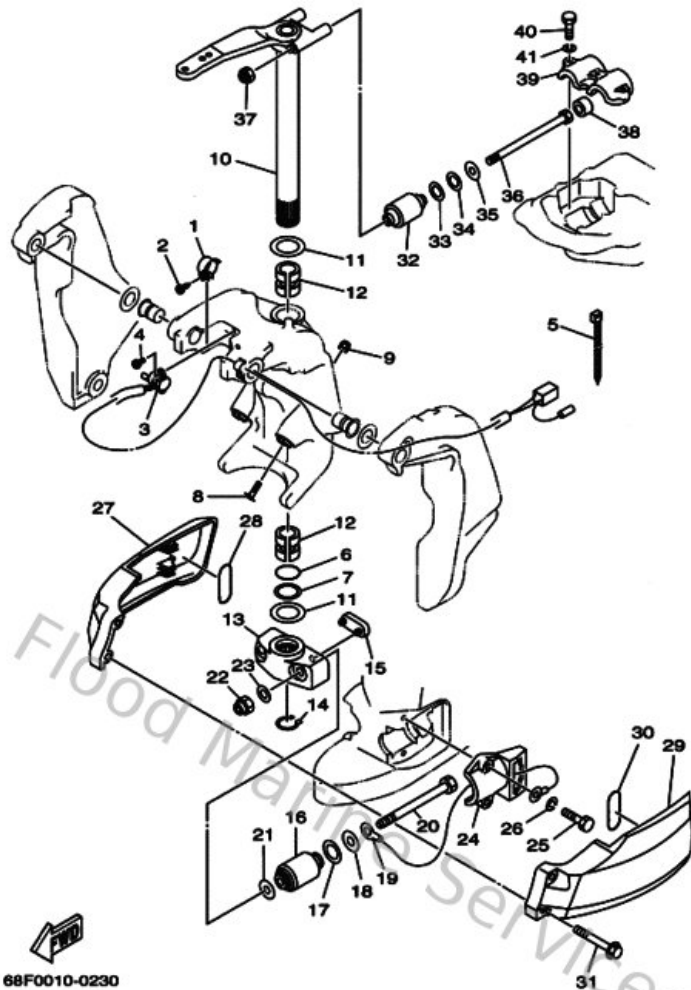
Ref	Part	
1	64E431390100 Cam, trim sender (with screw)	Buy now
2	977806052500 Screw, tapping(65j)	Buy now
3	64E836720200 Trim sender	Buy now
4	901570600900 Screw, pan head(6b0)	Buy now
5	9046511M1000 Clamp	Buy now
6	9321037MH700 O-ring(61u)	Buy now
7	9020240M4700 Washer, plate(61a)	Buy now
8	61A433760000 Bolt, thrust receiver	Buy now
9	957801030000 Nut, nylon (6e5)	Buy now
10	68F42510C08D Steering Bracket assembly	Buy now
11	9020138M6000 Washer, plate (6e5)	Buy now
12	9038638M3200 Bush(6e5)	Buy now
13	68F44551008D Housing, lower mount rubber	Buy now
14	9341037M0400 Circlip (6e5)	Buy now
15	6E5445750000 Damper, lower mount rubber	Buy now

Bracket 2



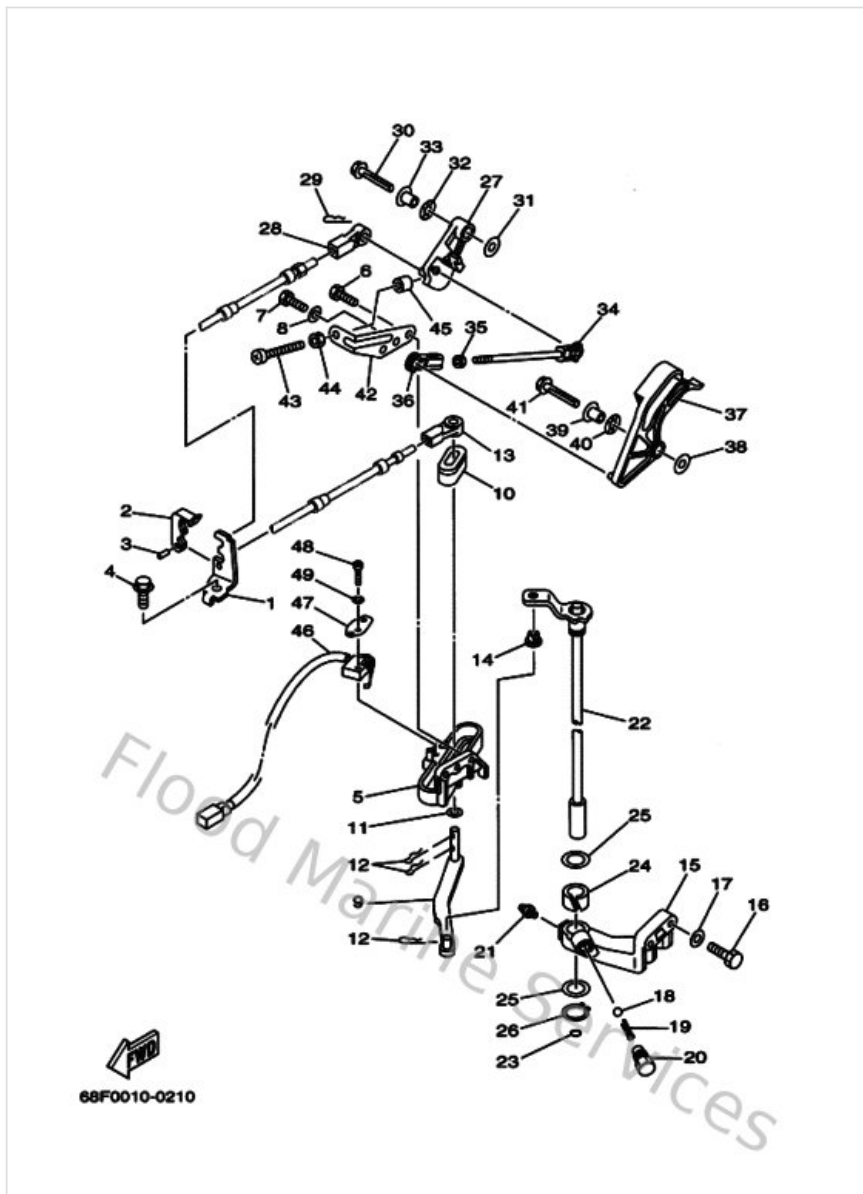
Ref	Part	
16	6J9445550000 Mount damper, lower side	Buy now
17	9020232M1900 Washer, plate (6e5)	Buy now
18	9020116M5500 Washer, plate (6e5)	Buy now
19	6E5821490000 Wire, lead 3	Buy now
20	9010914MA500 Bolt	Buy now
21	9020115M5800 Washer, plate (6e5)	Buy now
22	9018514M0000 Nut, self-locking(61a)	Buy now
23	929951460000 Washer (6e5)	Buy now
24	68F44552008D Housing, lower mount rubber	Buy now
25	970951004500 Bolt(64d)	Buy now
26	929901010000 Ybs67-10 washer, spring	Buy now
27	68F44553004D Cover, lower mount	Buy now
28	932104104200 O-ring (132)	Buy now
29	68F44556004D Cover, lower mount 2	Buy now
31	9011906MA800 Bolt, with washer	Buy now

Bracket 2



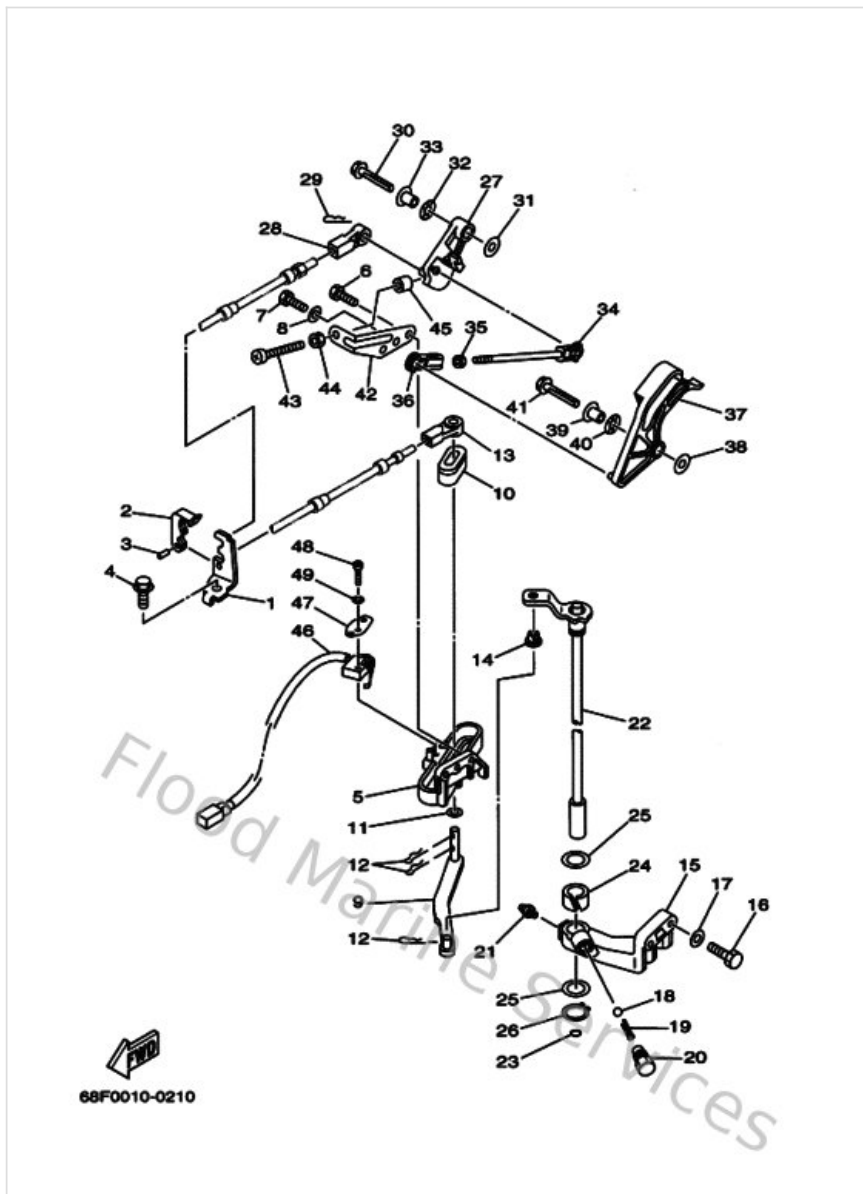
Ref	Part	
32	6J9445140094 Mount damper, upper side	Buy now
33	9020126M5700 Washer, plate (6e5)	Buy now
34	9020226M1800 Washer, plate (6e5)	Buy now
35	9020114M5600 Washer, plate (6e5)	Buy now
36	9010912M3700 Bolt	Buy now
37	9018512M1200 Nut, self-locking(6e5)	Buy now
38	663445750000 Damper, lower mount rubber	Buy now
39	6E544511005B Cover, upper mount	Buy now
41	929951010000 Ybs67-10 washer, spring	Buy now

Control



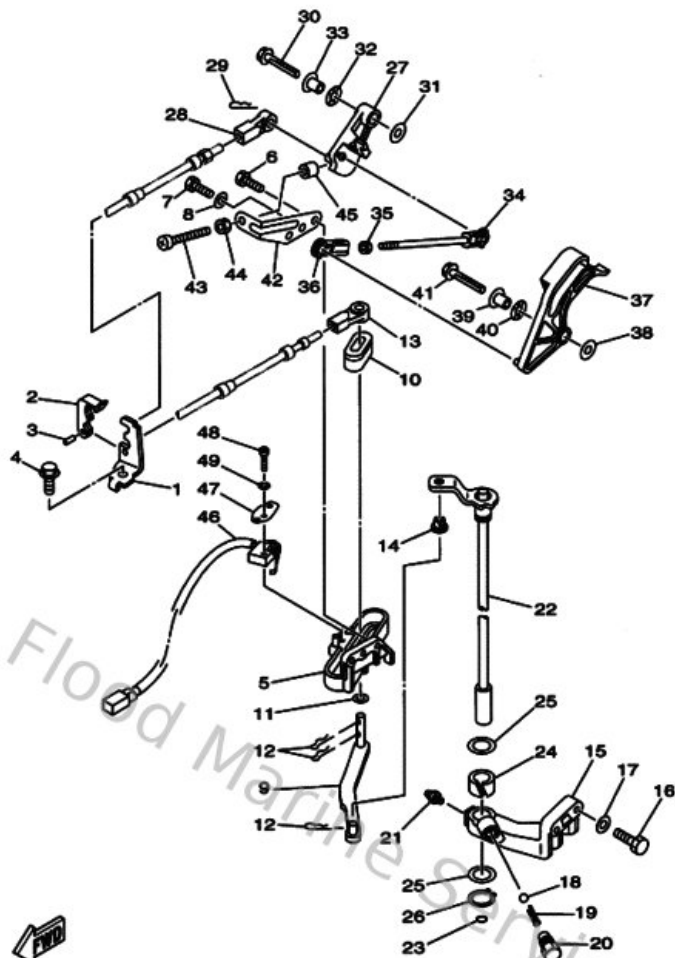
Ref	Part	
1	68F485310000 Bracket, Remote Control 1	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001000 Pin, spring (663)	Buy now
4	9010906M8000 Bolt	Buy now
5	68F44117001S Bracket	Buy now
6	970950602000 Bolt(7u8)	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	68F441210000 Lever, shift rod	Buy now
10	68J441220000 Bushing, shift rod lever	Buy now
11	9020208M2000 Washer, plate (6e5)	Buy now
12	904681800800 Clip 620436610000	Buy now
13	6E5483440000 Cable end, remote control	Buy now
14	9038606M1200 Bushing (688)	Buy now
15	6E544118011S Bracket 2	Buy now

Control



Ref	Part	
16	970130803000 Bolt	Buy now
17	929901010000 Ybs67-10 washer, spring	Buy now
18	9350104M0200 Ball (697)	Buy now
19	905011208200 Spring 6484411600	Buy now
20	648427150000 Bushing 2	Buy now
21	9370006M0300 Nipple, grease(6a1)	Buy now
22	6E5441200300 Handle gear shift assembly	Buy now
23	932100935000 O-ring	Buy now
24	9038616M6600 Bush(6e5)	Buy now
25	902021606100 Washer, plate(663)	Buy now
26	934101600600 Circlip	Buy now
27	67H416320000 Lever, magneto control	Buy now
30	9011906MA400 Bolt, with washer	Buy now
31	9020106M3100 Washer (6a0)	Buy now
32	9020610M0400 Washer, wave (676)	Buy now

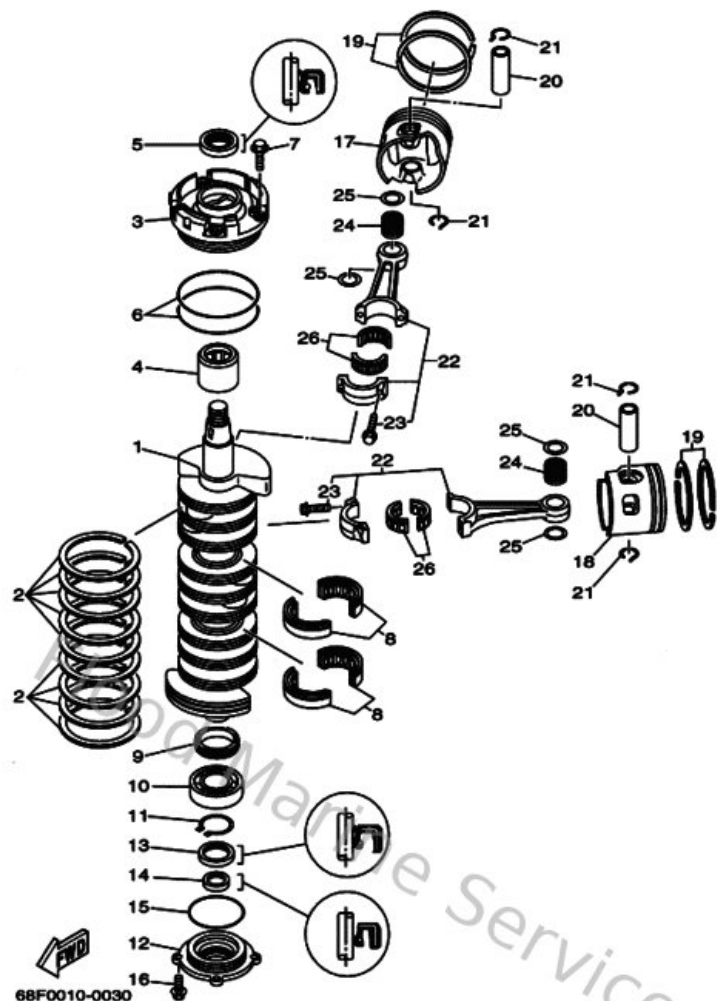
Control



68F0010-0210

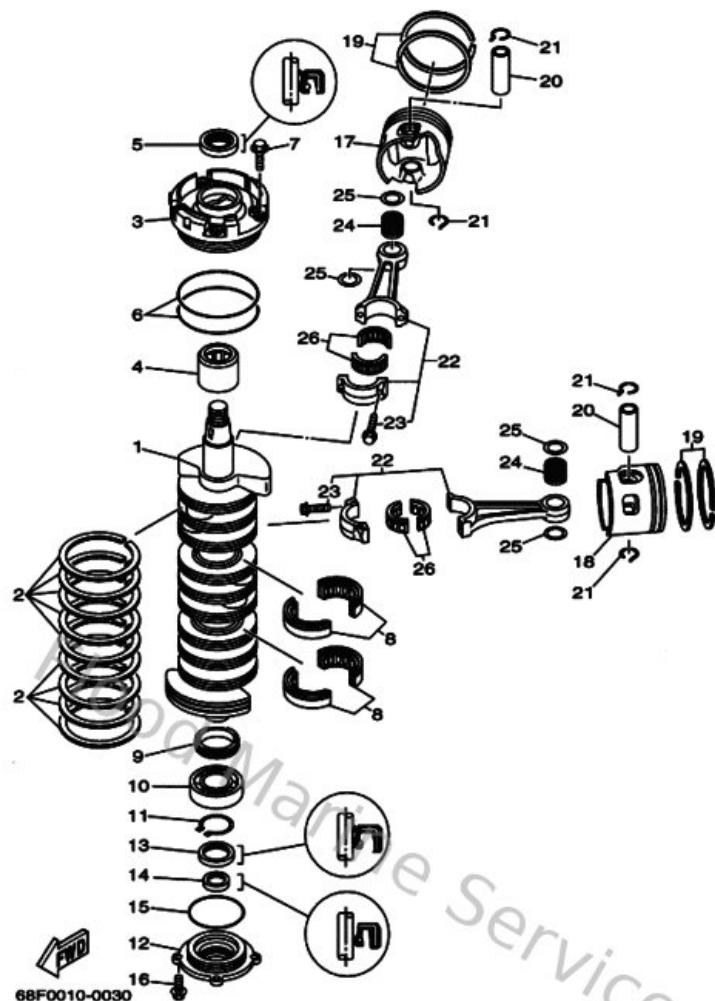
Ref	Part	
33	9038706M2900 Coller (6a0)	Buy now
34	61A412370000 Joint, link	Buy now
35	953800560000 Nut, hexagon (663)	Buy now
36	682412370000 Joint, link 2	Buy now
37	68F412130000 Cam, accel.	Buy now
42	68F427440000 Stay	Buy now
43	9015706M1100 Screw, pan head(697)	Buy now
44	953800660000 Nut(661)	Buy now
45	688441940000 Cap	Buy now
46	68F8259F0000 Switch assembly	Buy now
47	61A825880000 Plate	Buy now
48	978850401600 Screw, panhead (796)	Buy now
49	929950410000 Ybs67-4 washer, spring	Buy now

Crankshaft & Piston



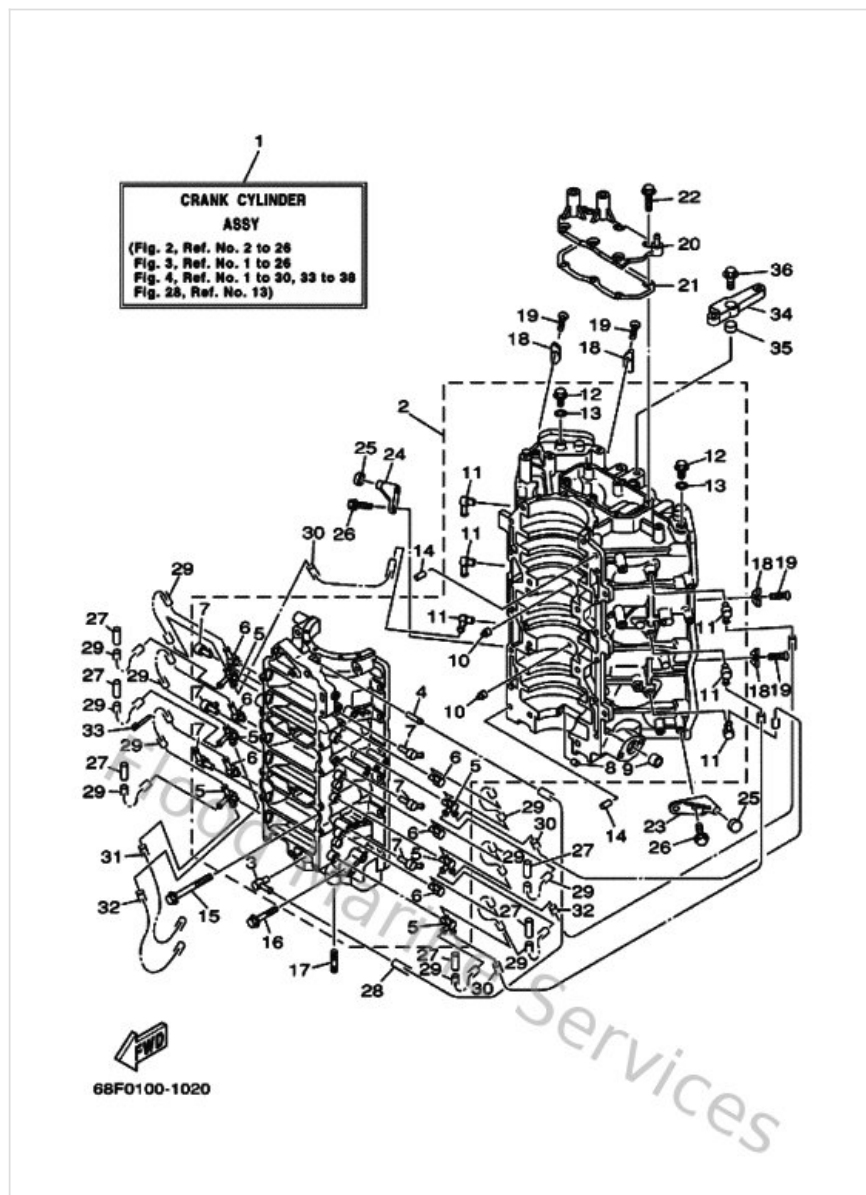
Ref	Part	
1	68F114110000 Crankshaft	Buy now
2	6E5114470000 Seal, ring	Buy now
3	68F151630094 Housing, bearing 1	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M1400 Oil seal(61a)	Buy now
6	932110400100 O-ring	Buy now
7	9011906MA300 Bolt, with washer	Buy now
8	93310954U100 Bearing, cylindrical(64c)	Buy now
9	6R3115360000 Gear, drive	Buy now
10	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M0300 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M6100 Oil seal	Buy now
14	9310122M1500 Oil seal (6e5)	Buy now
15	9321074M3500 O-ring (6e5)	Buy now

Crankshaft & Piston



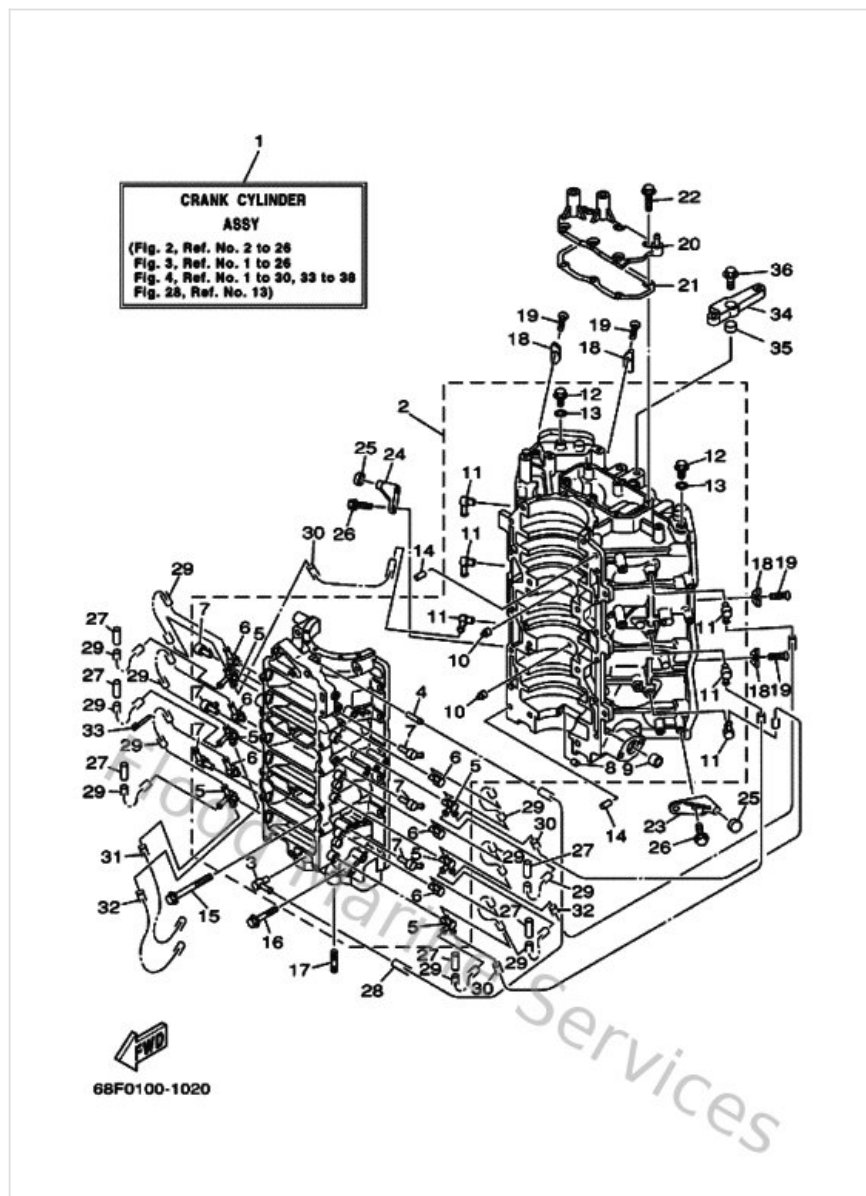
Ref	Part	
16	9011906MA200 Bolt, with washer	Buy now
17	68F116360100 Piston (0.50mm o/s)	Buy now
18	68F116420185 Piston 2 (std)	Buy now
19	68F116050200 Piston ring set (0.50mm o/s)	Buy now
20	6R5116331000 Pin, piston	Buy now
21	6R5116341000 Clip, piston pin	Buy now
22	6R5116501000 Connecting kit	Buy now
23	901090802200 Bolt	Buy now
24	93310323V600 Bearing	Buy now
25	9020123M0100 Washer, plate(6g6)	Buy now
26	93310836U000 Bearing, cylindrical(61u)	Buy now

Cylinder & Crankcase



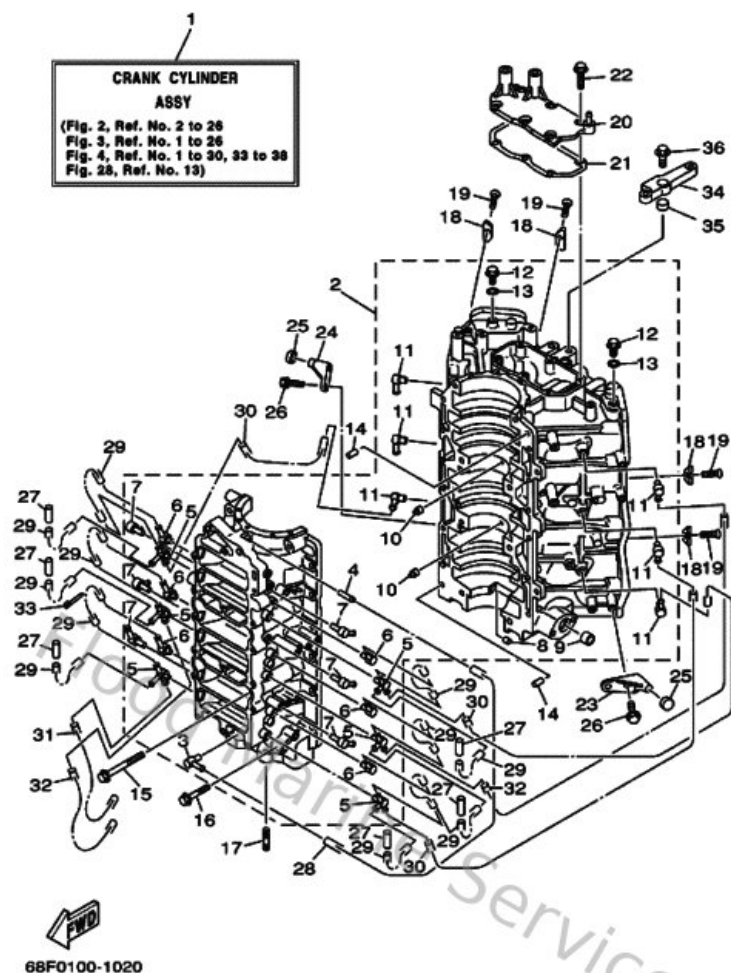
Ref	Part	
1	68HW0090111S Crank Cylinder assembly	Buy now
2	68H15100001S Crankcase assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	68F113720100 Nipple, hose	Buy now
6	650113700000 Check valve assembly	Buy now
7	68F135520000 Nozzle	Buy now
8	9038406M0700 Bush, bimetal formed(6r3)	Buy now
9	903841401100 Bush, bimetal formed	Buy now
10	663115180100 Lock, bearing	Buy now
11	646113700000 Check valve assembly	Buy now
12	9034014M0000 Plug, straight screw(62y)	Buy now
13	904301411500 Gasket (663)	Buy now
14	936081206300 Pin, dowel (626)	Buy now
15	9010510M2000 Bolt (6e5)	Buy now

Cylinder & Crankcase



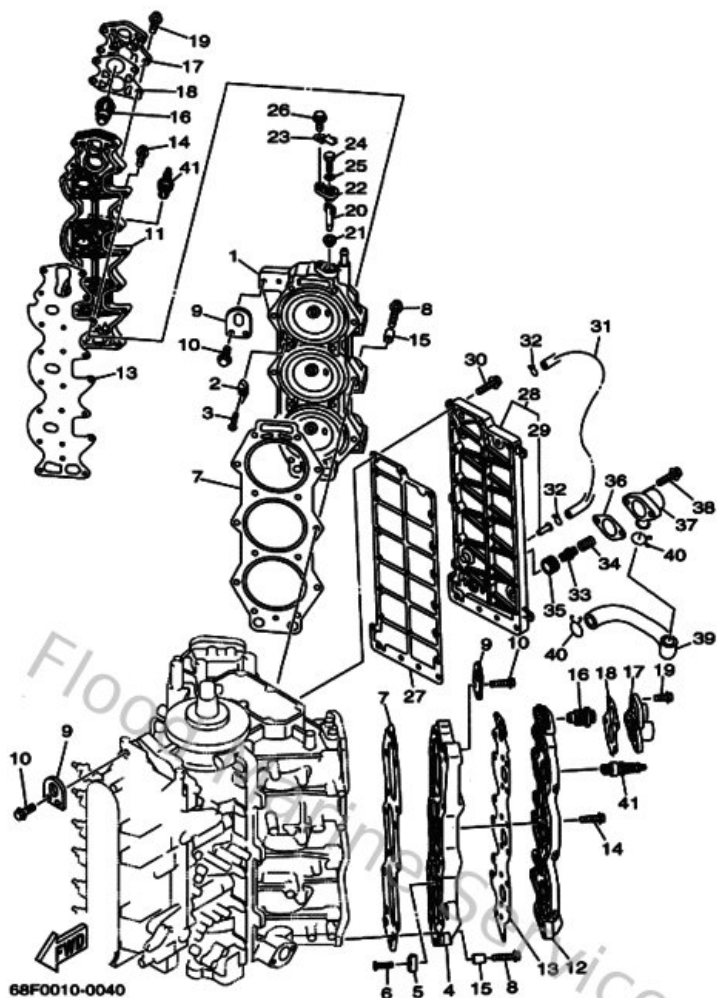
Ref	Part	
16	9011908M9400 Bolt, with washer	Buy now
17	9011608M4500 Bolt, stud (6e5)	Buy now
18	6E5113250000 Anode	Buy now
19	987800401400 Screw, flat head(ga5)	Buy now
20	68F11371001S Cover	Buy now
21	68F113810000 Gasket 1	Buy now
22	9011906MA200 Bolt, with washer	Buy now
23	6E542761001S Stopper	Buy now
24	6E542762001S Stopper	Buy now
25	68F445330100 Damper, upper mount rubber	Buy now
27	9044507M0300 Hose (I200)	Buy now
28	904450700600 Hose (I770)	Buy now
29	9044507MA600 Hose (I200)	Buy now
30	9044507MA400 Hose (I390)	Buy now
31	9044507M9000 Hose (I390)	Buy now

Cylinder & Crankcase



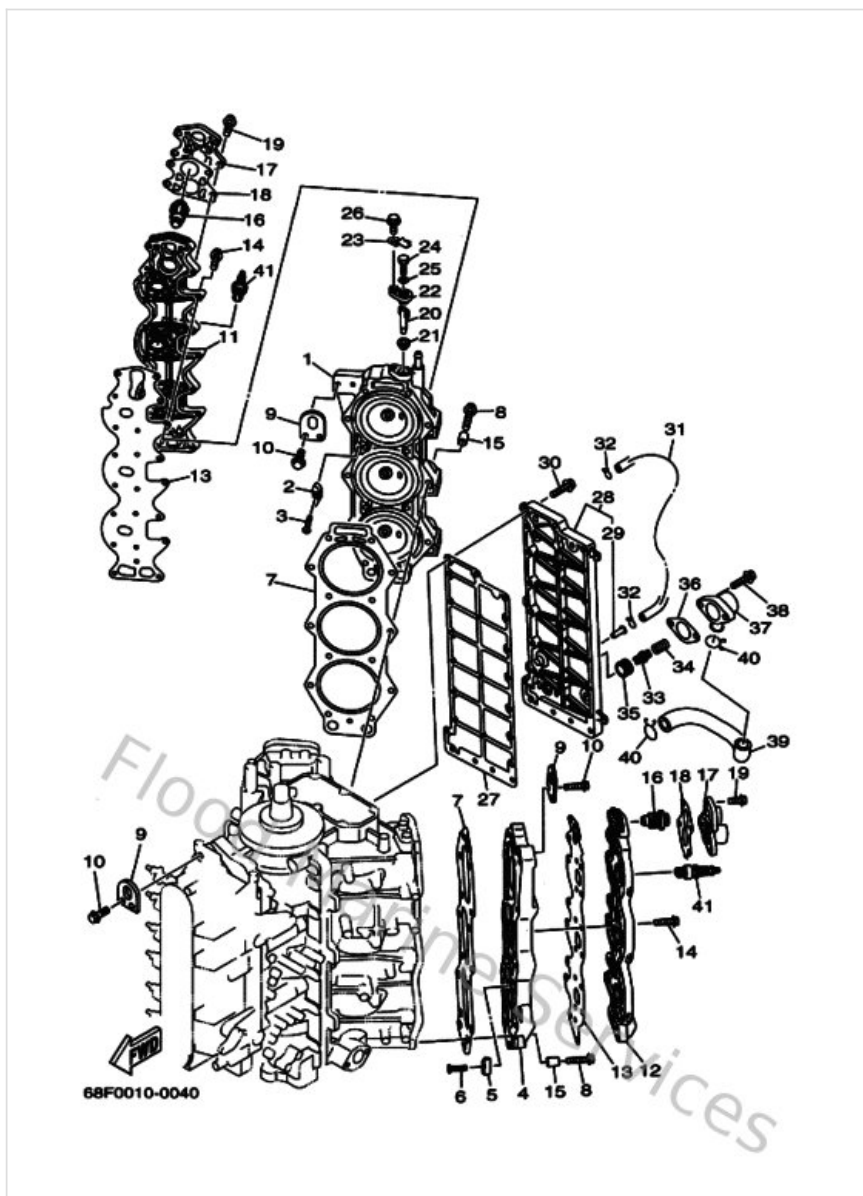
Ref	Part	
32	9044507M2700 Hose (I390)	Buy now
33	9046407M2000 Clamp(6h0)	Buy now
34	68F137820000 Stay	Buy now
35	9038708M3100 Collar	Buy now
36	9011008M0400 Bolt, hexagon socket head	Buy now

Cylinder & Crankcase 2



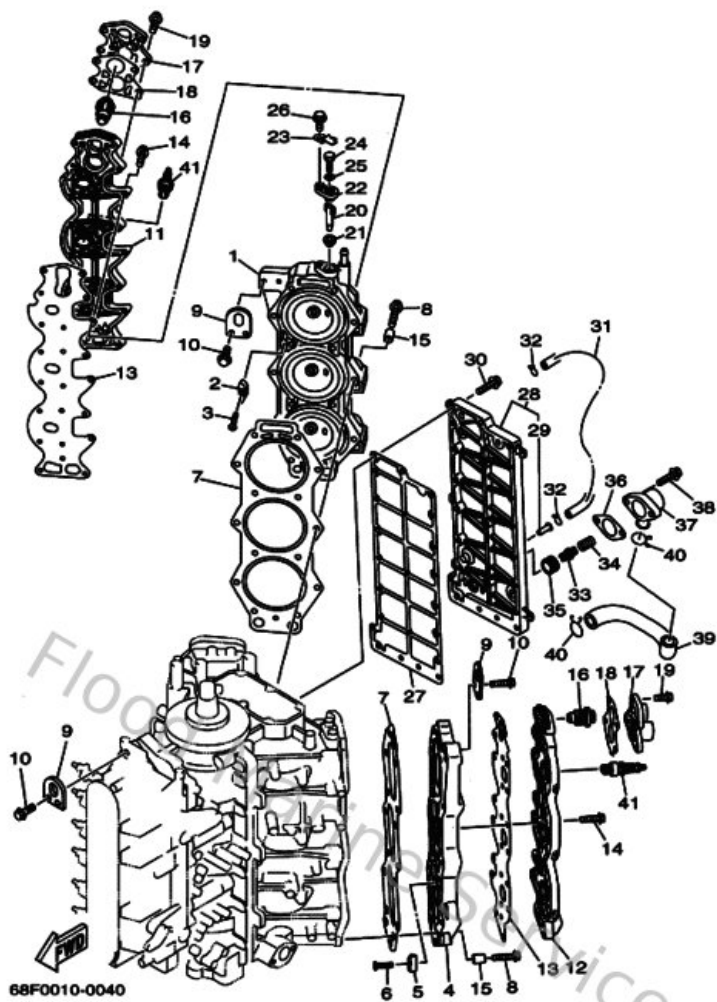
Ref	Part	
1	68F111110094 Head, cylinder 1	Buy now
2	6E5113250000 Anode	Buy now
3	987800401500 Screw, flat head(ga5)	Buy now
4	68F11121001S Head, cylinder 2	Buy now
7	68F111810000 Gasket, cylinder head 1	Buy now
8	9011908MA800 Bolt, with washer	Buy now
9	68F111190000 Hanger, engine	Buy now
10	9011906MA200 Bolt, with washer	Buy now
11	68F11191001S Cover, cylinder head 1	Buy now
12	68F11192001S Cover, cylinder head 2	Buy now
13	68F111930100 Gasket, head cover 1	Buy now
14	9011906MA400 Bolt, with washer	Buy now
15	995901011400 Pin, dowel	Buy now
16	6E5124113000 Thermostat	Buy now
17	68812413001S Cover, thermostat	Buy now

Cylinder & Crankcase 2



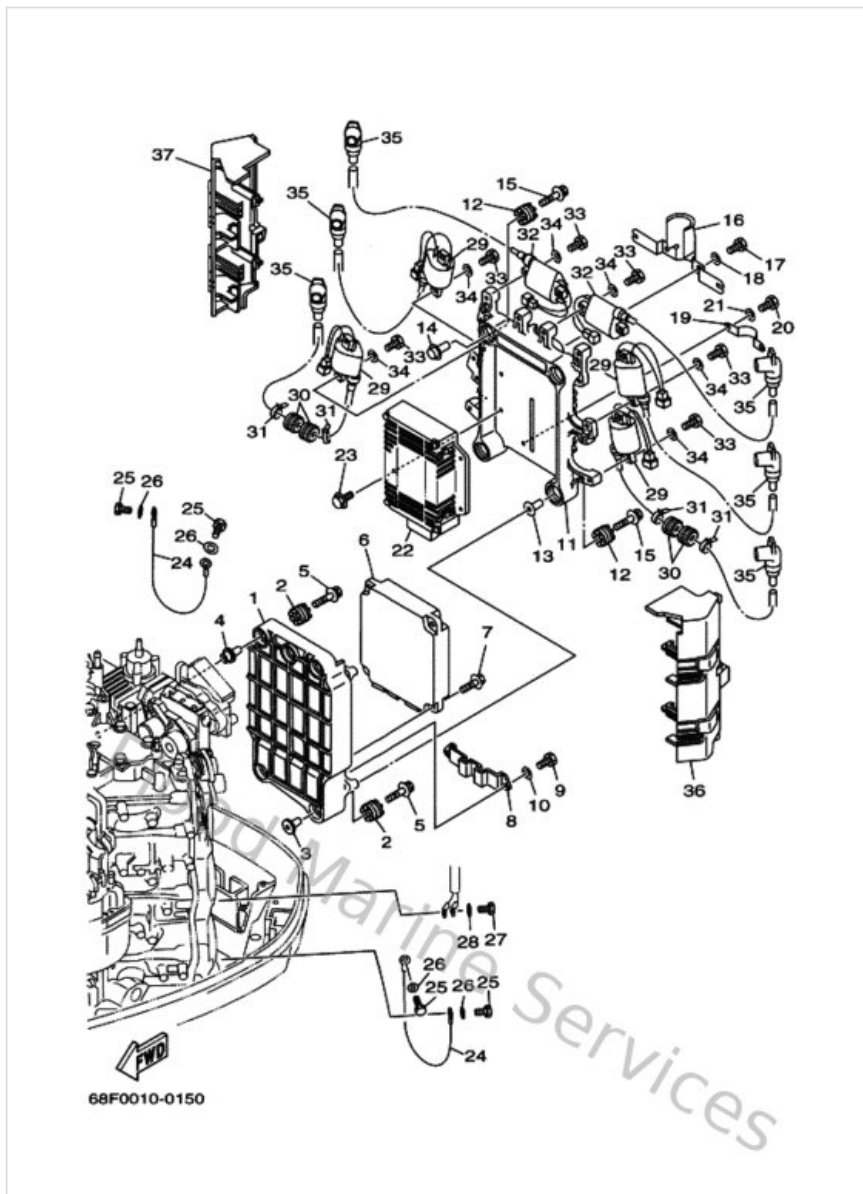
Ref	Part	
18	68812414A100 Gasket, cover	Buy now
19	9011906MA600 Bolt, with washer	Buy now
20	62Y113250000 Anode	Buy now
21	66M113280000 Grommet, anode	Buy now
22	66M113270094 Cover, anode	Buy now
23	66M125350000 Plate	Buy now
24	970950501200 Bolt, hexagon	Buy now
25	929950560000 Washer, plain (646)	Buy now
27	68F411140000 Gasket, exhaust outer cover	Buy now
28	68F411131915 TOP COWLING assembly	Buy now
29	650243780000 Pipe, joint 2	Buy now
31	90445090F600 Hose (I1500)	Buy now
32	9046708M1800 Clip	Buy now
33	6G5124160000 Valve, pressure control	Buy now
34	9050116M1100 Spring, compression (688)	Buy now

Cylinder & Crankcase 2



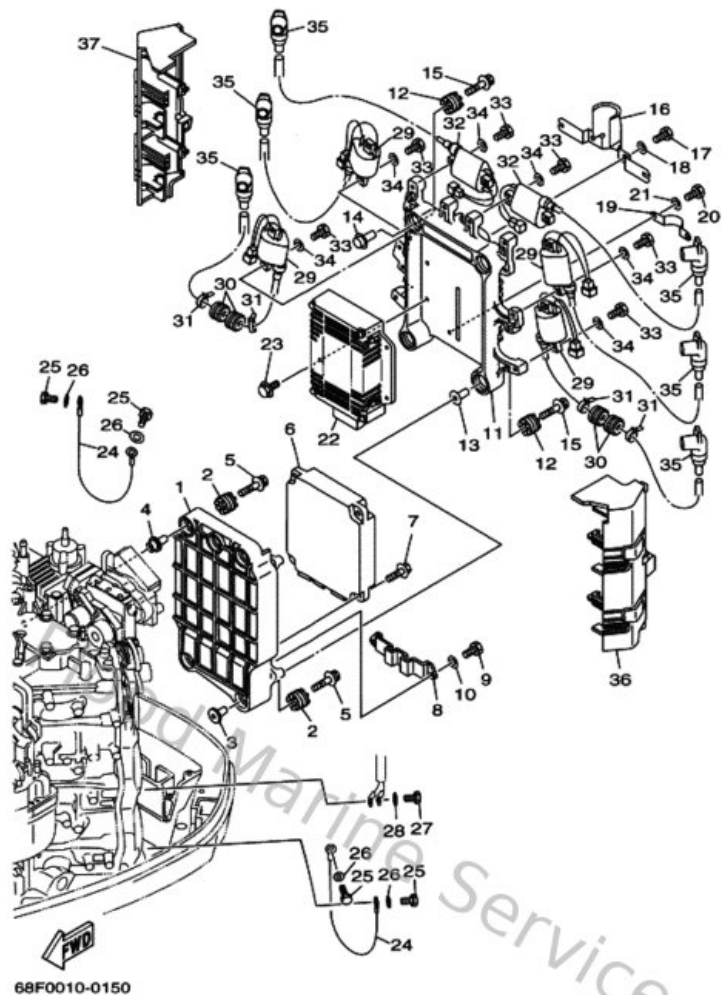
Ref	Part	
35	9048020M0500 Grommet (688)	Buy now
36	6G511382A100 Gasket 2	Buy now
37	6G511372001S Cover, bypass 2	Buy now
39	68F125760000 Hose 1	Buy now
40	9046723M1600 Clip	Buy now
41	BKR6E-KU10000 Plug, Spark (Bkr6E-Ku-10)	Buy now

Electrical 1



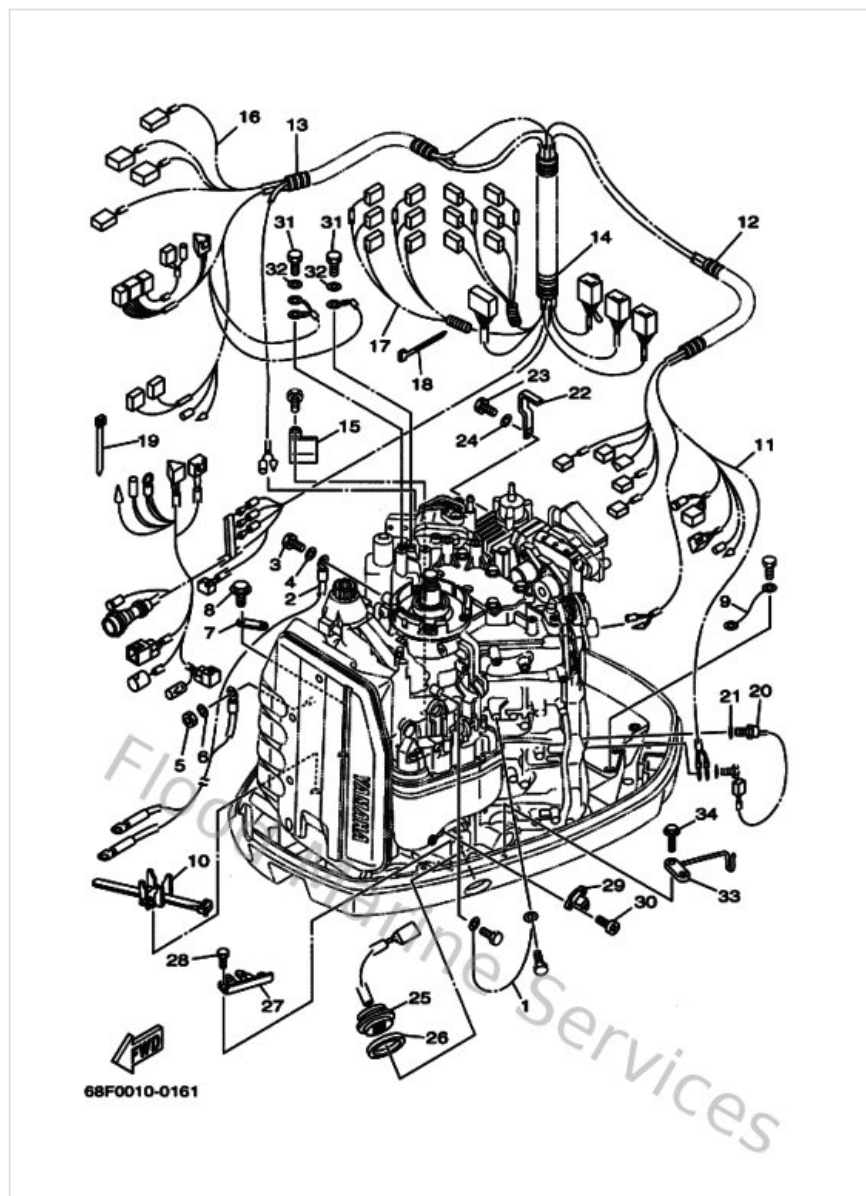
Ref	Part	
1	68F855420094 Bracket	Buy now
2	68F855160100 Spacer	Buy now
3	68F861290000 Collar	Buy now
4	68F861291000 Collar	Buy now
5	68F851190000 Bolt	Buy now
6	68J8591A0100 Engine Control Unit assembly	Buy now
7	9011906MA300 Bolt, with washer	Buy now
8	68F855480100 Holder	Buy now
9	970130601400 Bolt(gj3)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	68F851420094 Bracket, Reflector 2	Buy now
16	68F855990000 Cover	Buy now
17	970130601200 Bolt(gh1)	Buy now
18	929030660000 Washer, plain (646)	Buy now
19	68F856440000 Plate	Buy now

Electrical 1



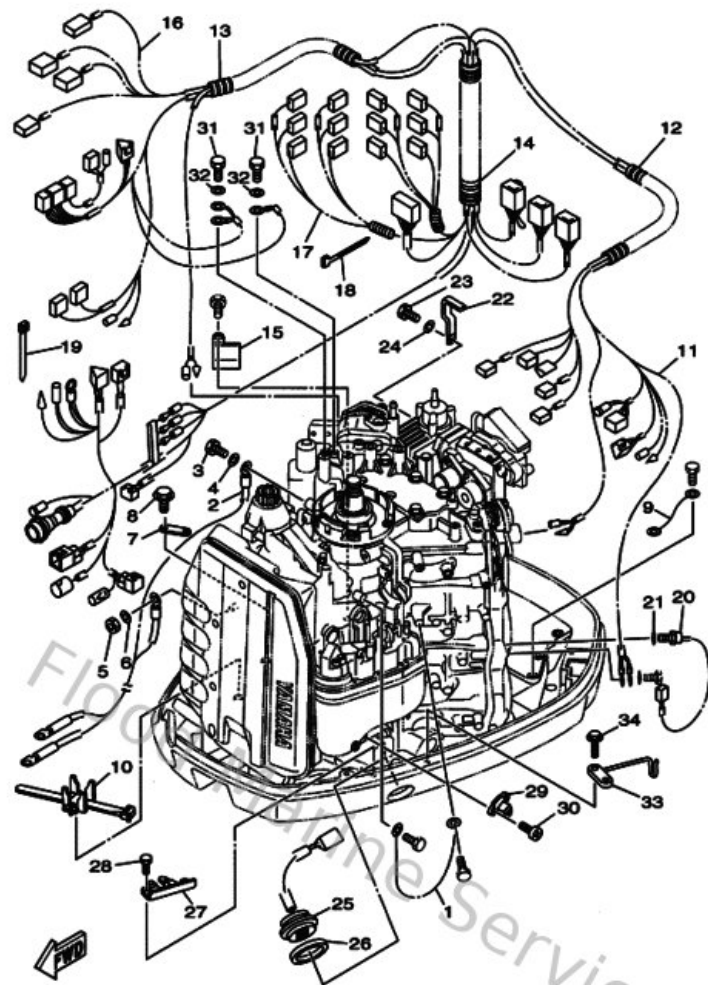
Ref	Part	
20	970800601200 Bolt(gh1)	Buy now
22	68F8591B0000 Driver, injector assembly	Buy now
23	9011906MA200 Bolt, with washer	Buy now
24	6G0825190000 Wire, earth lead	Buy now
26	929950660000 Washer, plain (646)	Buy now
27	970950601200 Bolt(gh1)	Buy now
29	68F823100000 Ignition coil assembly	Buy now
30	9048022M1500 Grommet (6e5)	Buy now
31	9046511M1000 Clamp	Buy now
32	68F823101100 Ignition coil assembly	Buy now
33	970130502000 Bolt, hexagon	Buy now
34	929030560000 Washer, plain (646)	Buy now
35	68F823700100 Plug cap assembly	Buy now
36	68F8252U0000 Cover	Buy now
37	68F8252U1000 Cover	Buy now

Electrical 2



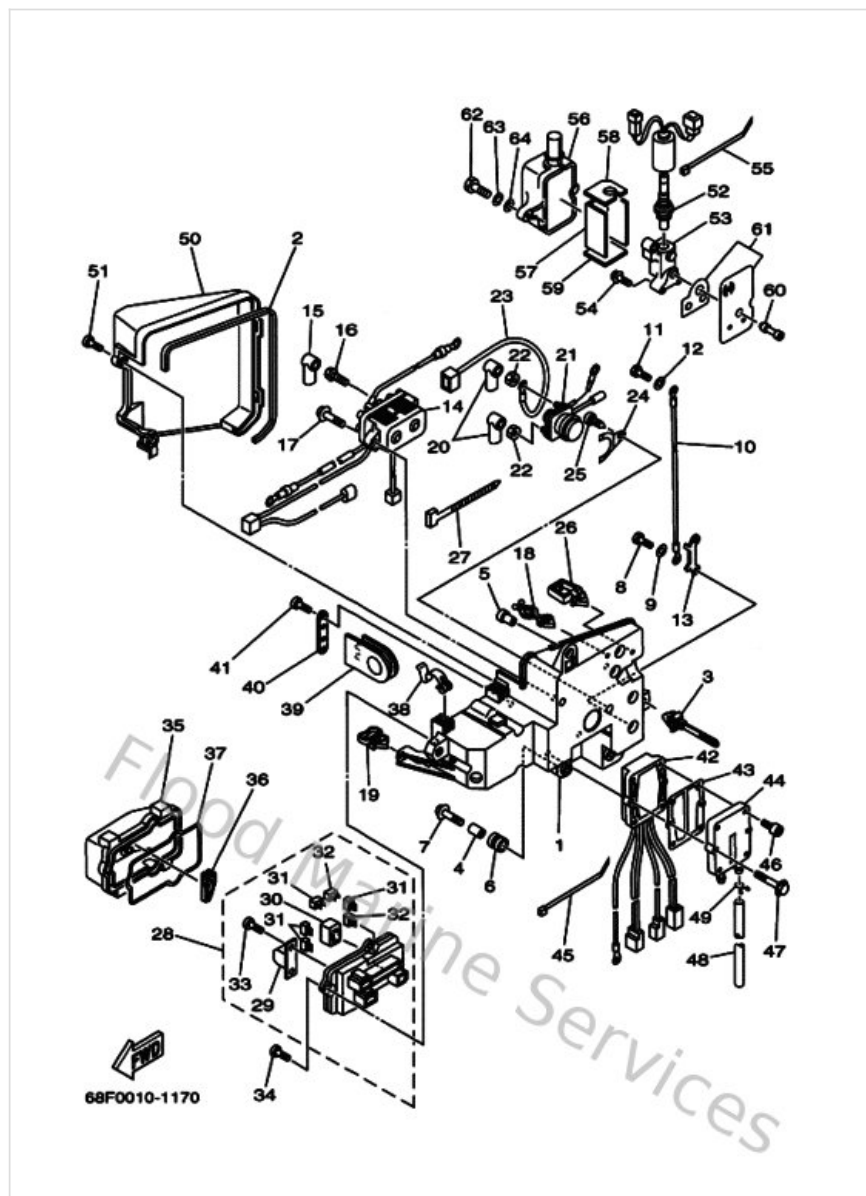
Ref	Part	
1	6H2819491100 Wire, lead	Buy now
2	68F821050000 Battery cable	Buy now
3	970950801600 Bolt, hexagon deep recess	Buy now
4	929900860000 Washer, plain (663)	Buy now
5	953330860000 Nut(6I2)	Buy now
6	929030810000 Ybs67-8 washer, spring	Buy now
7	6E5825880000 Plate	Buy now
8	958950602000 Bolt, flange(jk3)	Buy now
9	6E5825311000 Wire, lead	Buy now
10	688825940000 Clamp	Buy now
12	9044624MF600 Hose	Buy now
13	9044624MF700 Hose	Buy now
15	9046508M8900 Clamp	Buy now
16	68F8259M0000 Wire Harness assembly 2	Buy now
17	68F8259N0000 Wire Harness assembly 3	Buy now

Electrical 2



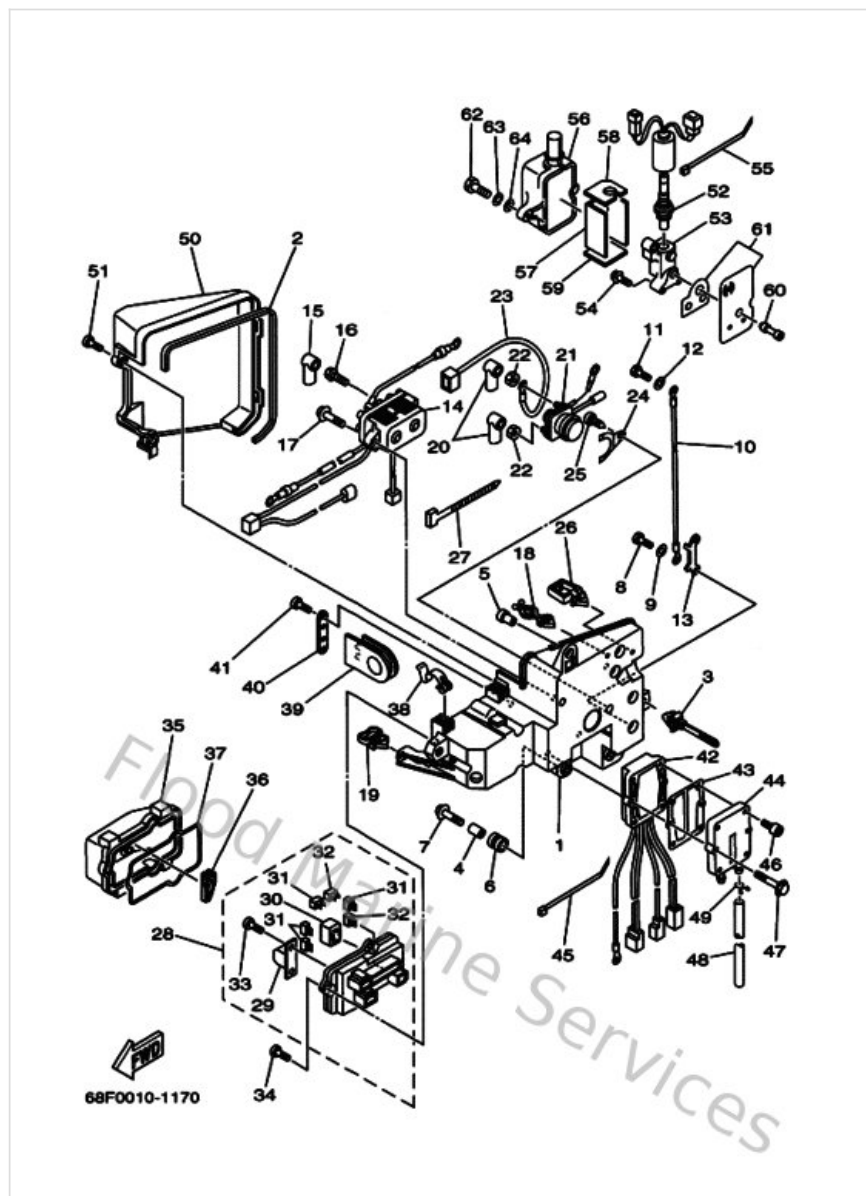
Ref	Part	
18	904651009800 Clamp	Buy now
19	9046511M5200 Clamp(6e7)	Buy now
20	61A857900000 Thermosensor assembly	Buy now
21	929901060000 Washer, plate	Buy now
23	970800601200 Bolt(gh1)	Buy now
24	929950610000 Washer(6a1)	Buy now
25	6R3825630000 Trim & tilt switch assembly	Buy now
26	6E5825870000 Gasket	Buy now
27	6R3836140000 Bracket	Buy now
28	9010906M8000 Bolt	Buy now
29	67H823800000 Sensor, pressure	Buy now
30	985800652000 Screw pan head	Buy now
31	970950601400 Bolt(gj3)	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	6K7825880000 Plate	Buy now

Electrical 3



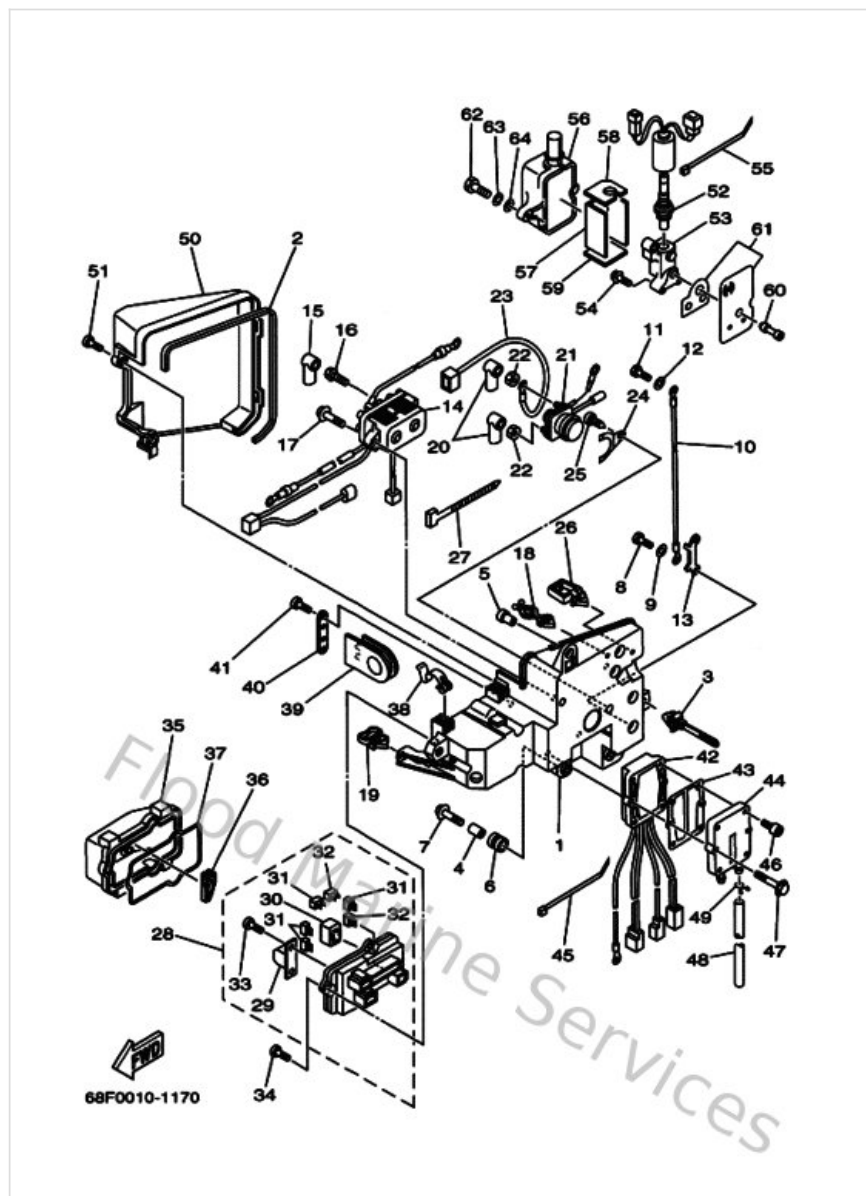
Ref	Part	
1	68F819480000 Bracket	Buy now
2	68F825350000 Grommet	Buy now
3	9046512M5600 Clamp(62t)	Buy now
4	903870611900 Collar	Buy now
5	9038706M9100 Collar	Buy now
6	6A0823170000 Damper, ignition coil	Buy now
7	9011906M6500 Bolt, with washer	Buy now
8	970800601200 Bolt(gh1)	Buy now
9	929950660000 Washer, plain (646)	Buy now
10	68F819492000 Wire, lead	Buy now
11	970950601200 Bolt(gh1)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	61A871490000 Connector	Buy now
14	68F819500000 Relay assembly	Buy now
15	6G5821191000 Cover, lead wire	Buy now

Electrical 3



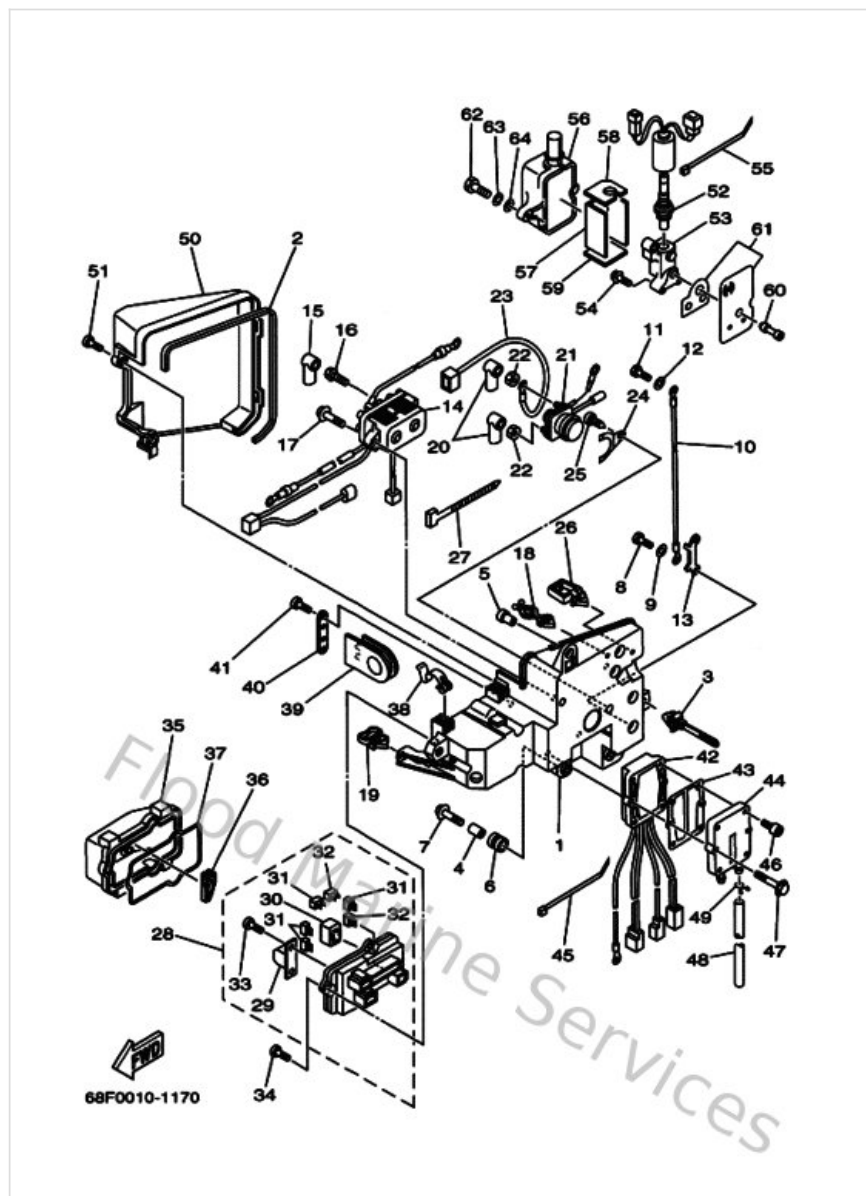
Ref	Part	
16	975950661000 Bolt, hexagon w/w deep recess	Buy now
17	9011906MA400 Bolt, with washer	Buy now
18	9046418M4600 Clamp(65j)	Buy now
19	904642319900 Clamp(4hm)	Buy now
21	61A8194A0000 Relay	Buy now
22	957800630000 Nut, nylon (6g1)	Buy now
23	68F821170000 Wire, lead	Buy now
24	61A819520000 Holder, relay	Buy now
25	977805061200 Screw, tapping(61a)	Buy now
26	904640514100 Clamp(7ly)	Buy now
27	9046511M5200 Clamp(6e7)	Buy now
28	68F821700000 Fuse box assembly	Buy now
29	6P2821510000 Fuse (60a)	Buy now
30	68F8195A0000 Relay assembly	Buy now
31	67F821510000 Fuse	Buy now

Electrical 3



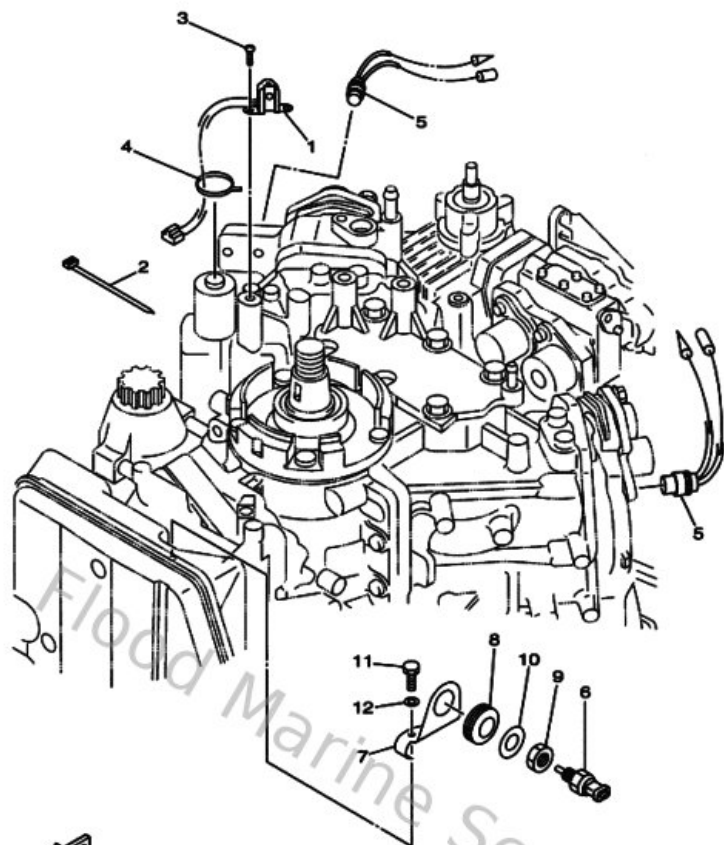
Ref	Part	
32	5JJ821516000 Fuse	Buy now
33	68F828460000 Screw, pan head (m5)	Buy now
34	977805062000 Screw, tapping	Buy now
35	68F855440000 Case	Buy now
36	67F2812A0000 Puller, fuse	Buy now
37	68F821760000 Damper	Buy now
38	68F8572S0000 Spring	Buy now
39	68F813360000 Grommet	Buy now
40	68F811280000 Clamp	Buy now
41	977805061600 Screw, pan head tapping (ak5)	Buy now
42	68F819600300 Rectifier & regulator assembly	Buy now
43	61A81975A000 Plate, rectifier fitting	Buy now
44	61A81972001S Cover, rectifier	Buy now
45	9046513M3000 Clamp	Buy now
46	9011006M0700 Bolt, hexagon socket head	Buy now

Electrical 3



Ref	Part	
48	90445090F600 Hose (I1500)	Buy now
49	9046708M1800 Clip	Buy now
50	68F819420000 Cover	Buy now
51	9016905M0000 Screw truss head tapping	Buy now
52	68F8592A0000 Sensor	Buy now
53	65L113950000 Holder	Buy now
54	9011906M7400 Bolt, with washer(63m)	Buy now
56	65L858320000 Case, under	Buy now
57	65L113540000 Gasket	Buy now
58	65L1131N0000 Gasket, holder	Buy now
59	65L113960000 Gasket, holder	Buy now
60	68F113530000 Joint	Buy now
61	68FW11350000 Seal, cylinder	Buy now
62	970950603000 Bolt(jf7)	Buy now
63	929950610000 Washer(6a1)	Buy now

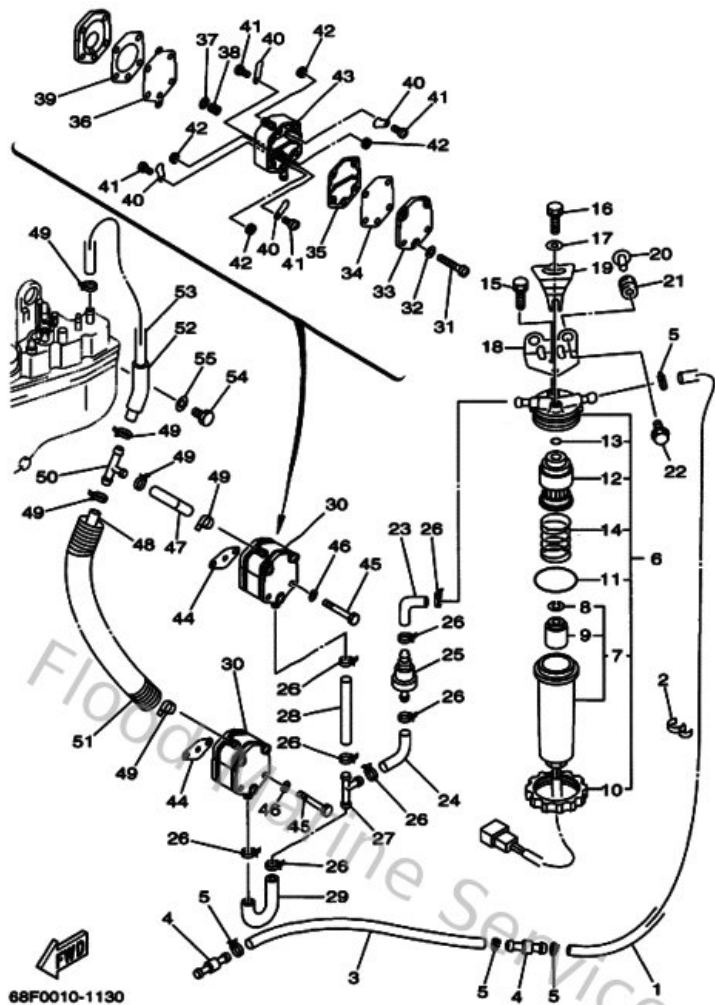
Electrical 4



68F0010-0180

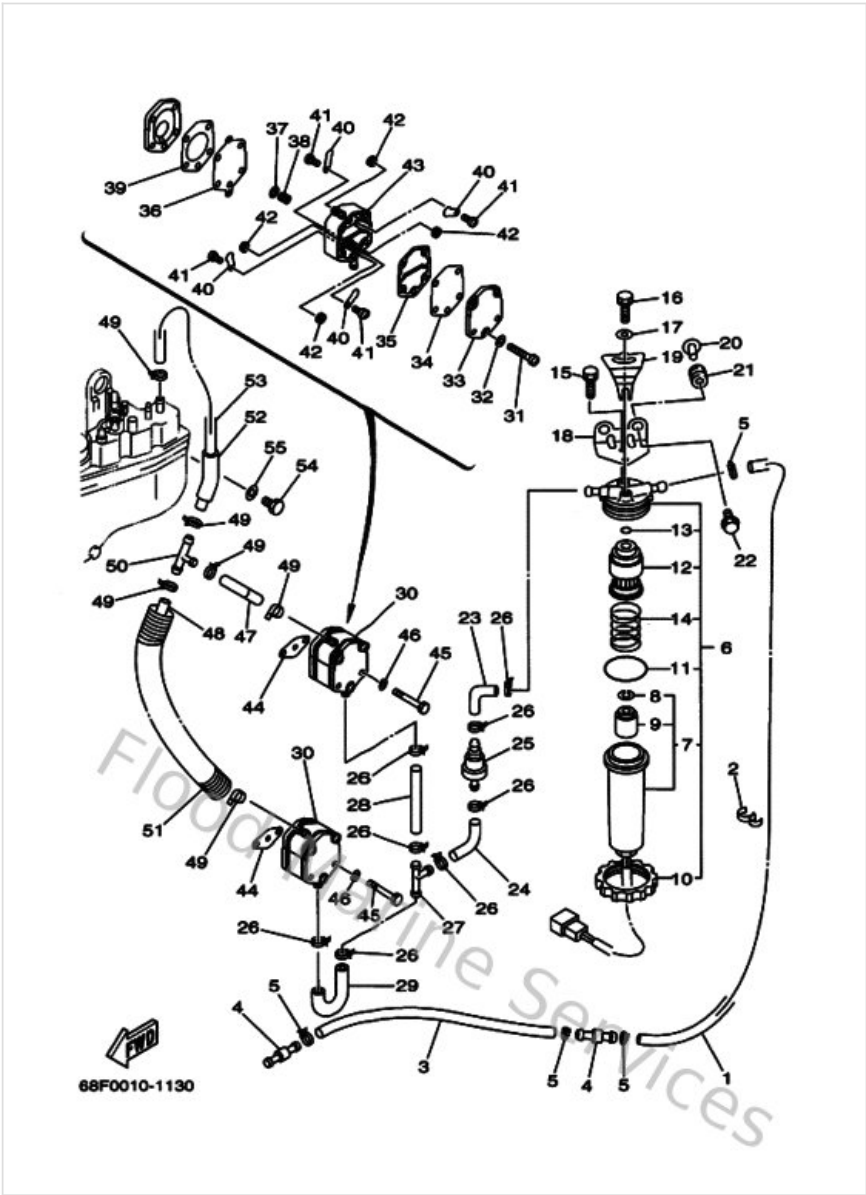
Ref	Part	
1	61A858950000 Crank position sender	Buy now
2	9046513M1800 Clamp	Buy now
3	978850501200 Screw,pan head (646)	Buy now
4	9046513M3000 Clamp	Buy now
5	688825601000 Thermo switch assembly	Buy now
6	65L858860000 Thermosensor	Buy now
9	9017912M3700 Nut	Buy now
10	9020112M0800 Washer, Plate	Buy now
11	970950601600 Bolt, hexagon deep recess	Buy now
12	929950660000 Washer, plain (646)	Buy now

Fuel



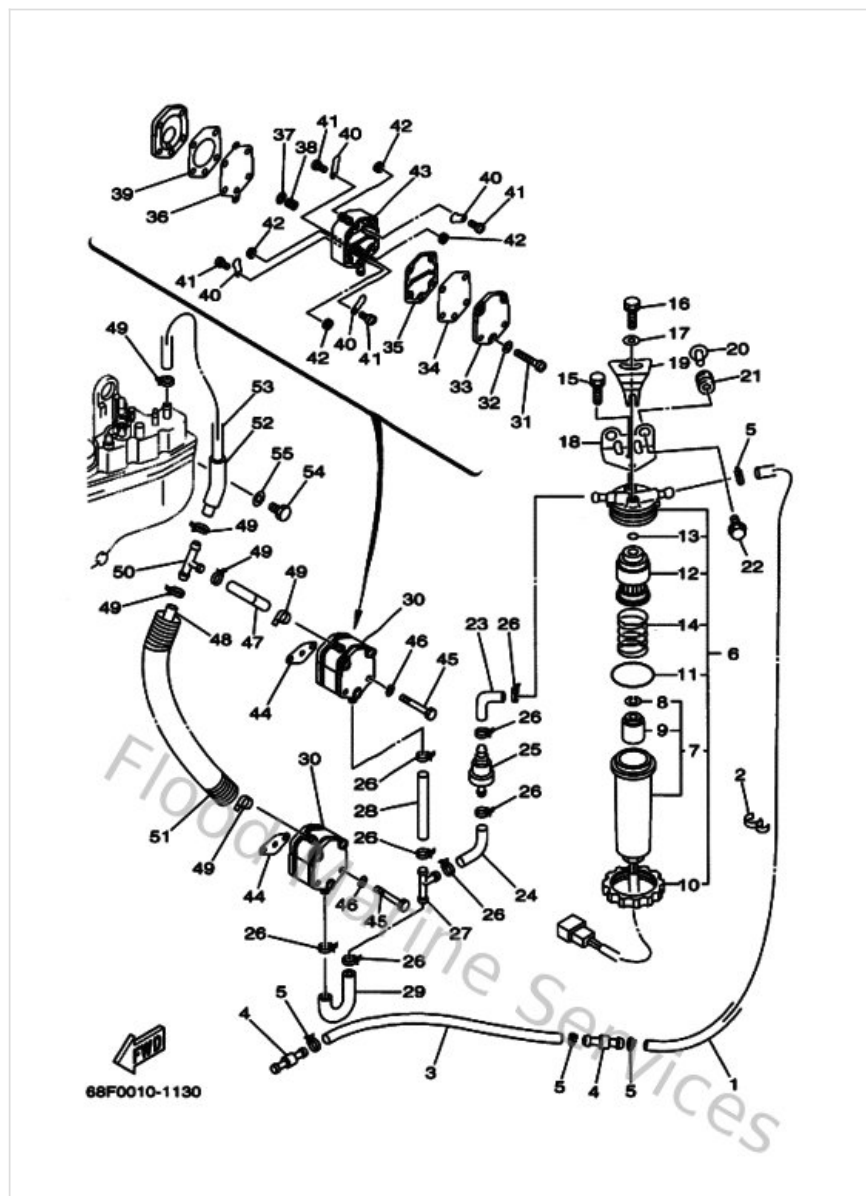
Ref	Part	
1	61A243130000 Pipe 3	Buy now
2	9046413M3400 Clamp(6r3)	Buy now
3	6N7243130000 Pipe 3	Buy now
4	6R3243770000 Pipe, joint 3	Buy now
5	904651009800 Clamp	Buy now
6	68F245600000 Filter assembly	Buy now
7	68F245620000 Cup, filter	Buy now
8	68F245190000 Clip	Buy now
9	68F244690000 Float, Water Level	Buy now
10	65L245310000 Nut	Buy now
11	61A245640000 O-ring	Buy now
12	68F245630000 Element, filter	Buy now
13	65L245640000 Gasket	Buy now
14	68F245670000 Spring	Buy now
15	975950651400 Bolt(gj3)	Buy now

Fuel



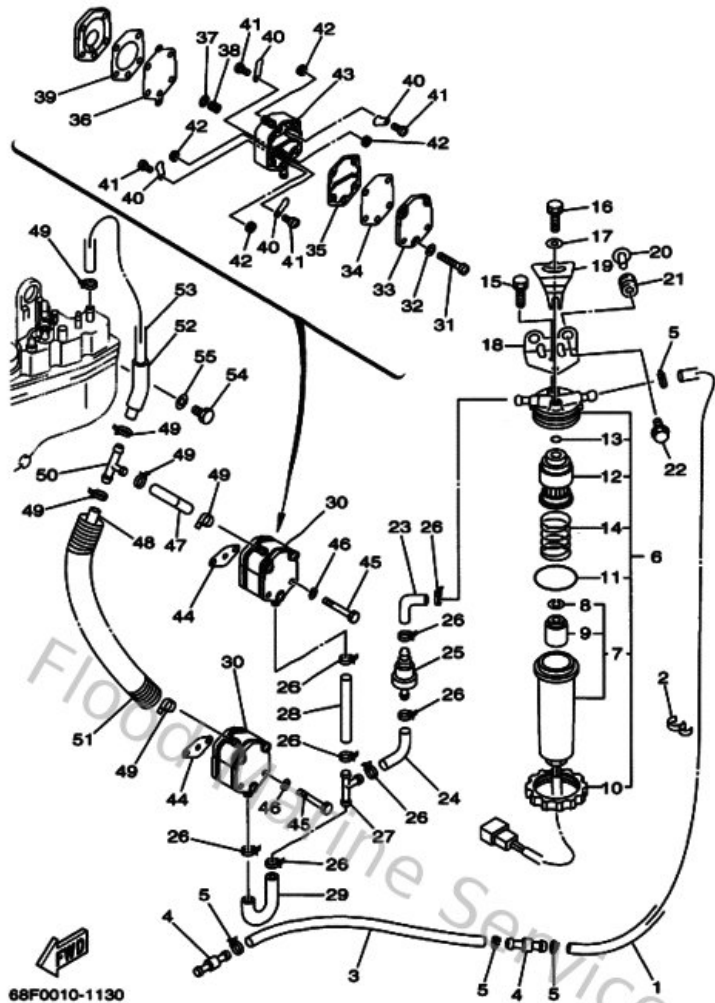
Ref	Part	
16	9011906M4100 Bolt, with washer(6r6)	Buy now
17	902010606800 Washer,plate (6k8)	Buy now
18	68F245660000 Bracket, filter	Buy now
19	65L245580000 Holder, filter	Buy now
20	9038706M6000 Collar (6h3)	Buy now
21	9048010M2300 Grommet(6k7)	Buy now
22	9011906M8800 Bolt, with washer	Buy now
23	61A243110000 Pipe, fuel 1	Buy now
24	61U243161000 Pipe 6	Buy now
25	6R5244080000 Fuel feed assembly	Buy now
26	9046511M1000 Clamp	Buy now
27	6E5243780000 Pipe, joint 3	Buy now
28	9044513M3100 Hose (L85)	Buy now
29	67H243111000 Pipe, Fuel 1	Buy now
30	6E5244100300 Fuel pump assembly	Buy now

Fuel



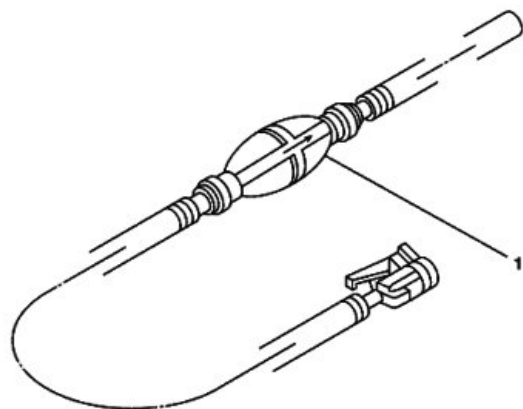
Ref	Part	
31	985030503500 Screw, pan head (686)	Buy now
32	929900560000 Washer, plain (646)	Buy now
33	6E5244130000 Body 2	Buy now
34	6E5244710000 Diaphragm	Buy now
35	6E5244350000 Gasket, body 2	Buy now
36	6E5244110000 Diaphragm	Buy now
37	648244240000 Seat, spring	Buy now
38	6E5244230000 Spring, diaphragm	Buy now
39	6E5244340200 Gasket, body	Buy now
40	6A0244210100 Valve, check	Buy now
41	6A0143250000 Screw, pan head	Buy now
42	953800360000 Nut (6g8)	Buy now
43	6E5244121000 Body 1	Buy now
44	65024431A000 Gasket, fuel pump	Buy now
45	970800605000 Bolt(jf7)	Buy now

Fuel



Ref	Part	
46	929950660000 Washer, plain (646)	Buy now
47	61U243160000 Pipe 6	Buy now
48	6E5243131000 Pipe 3	Buy now
51	6H1835570000 Tube	Buy now
52	9044615M0700 Hose(6g4)	Buy now
53	9044513M1200 Hose (L235)	Buy now
54	970950601200 Bolt(gh1)	Buy now

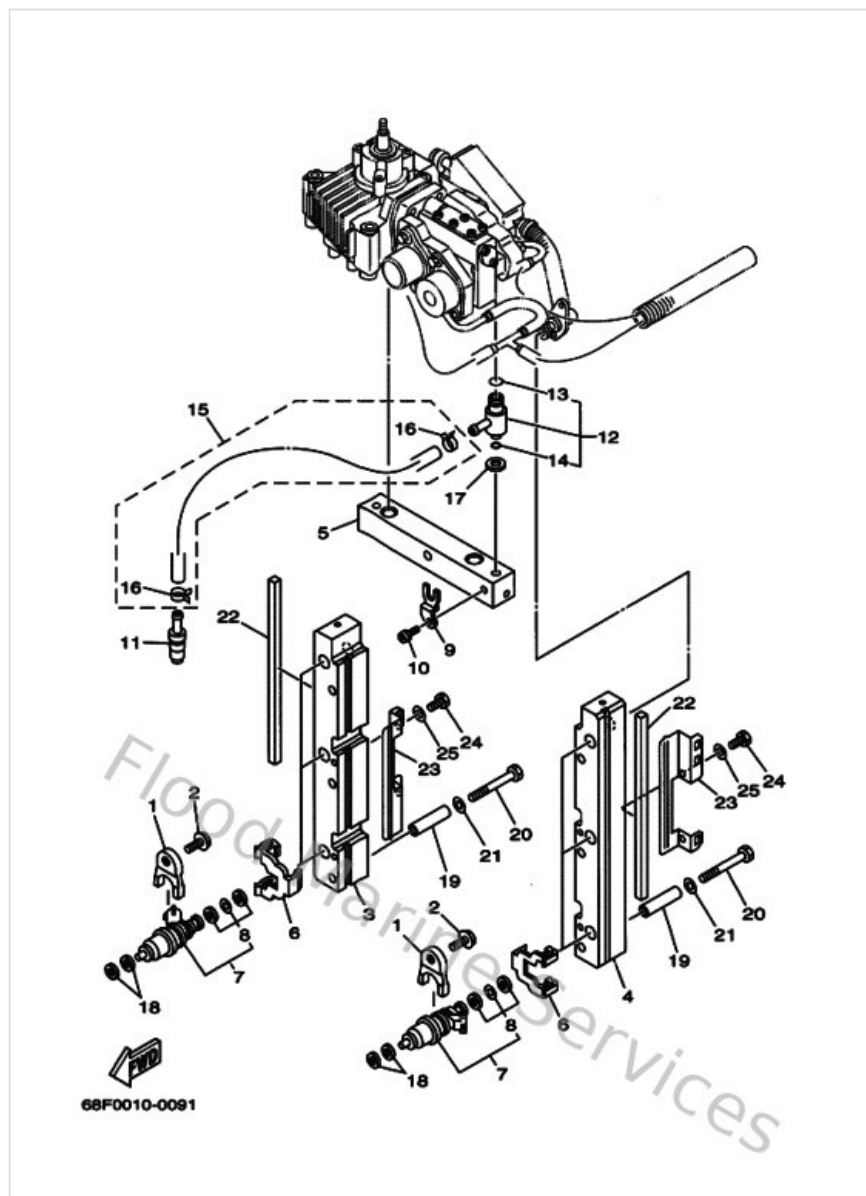
Fuel 2



Flood Marine Services

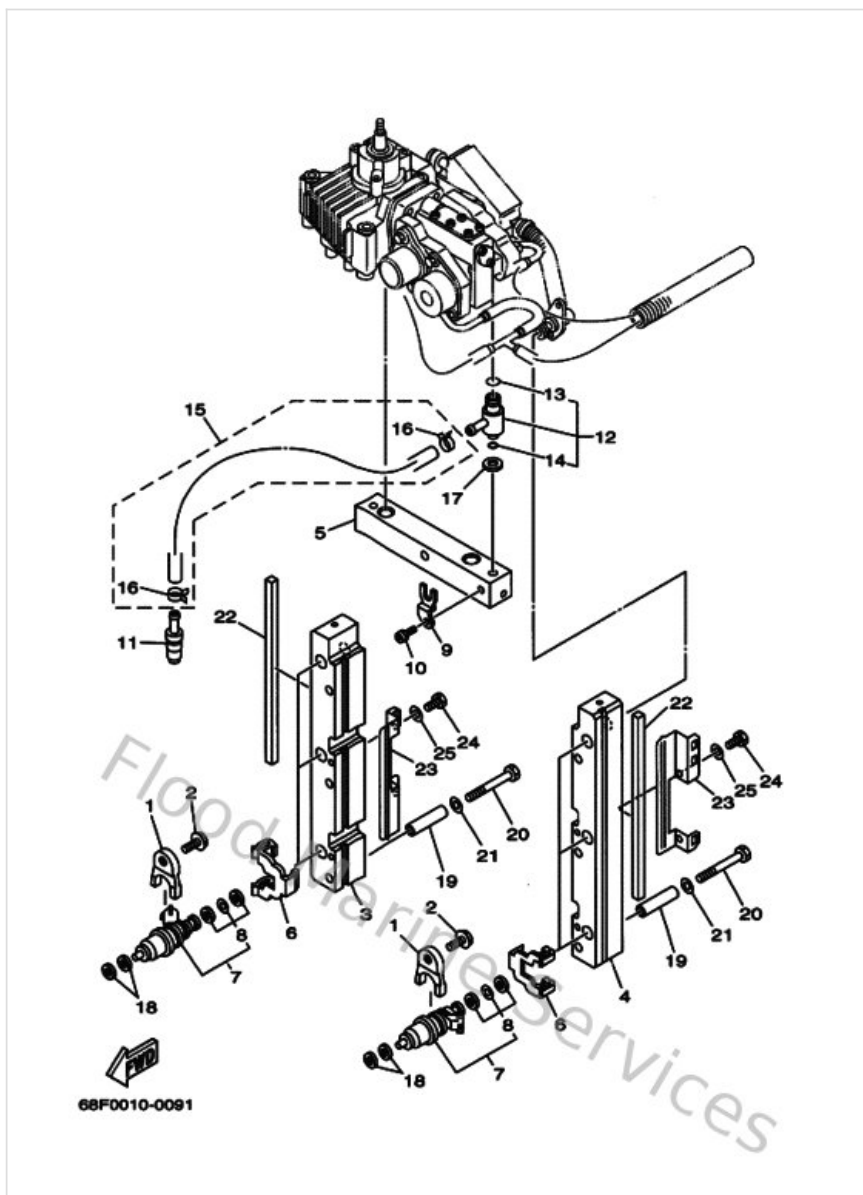
Ref	Part	
1	6YK243064200 Fuel pipe comp. 1	Buy now

Fuel Injection Nozzle



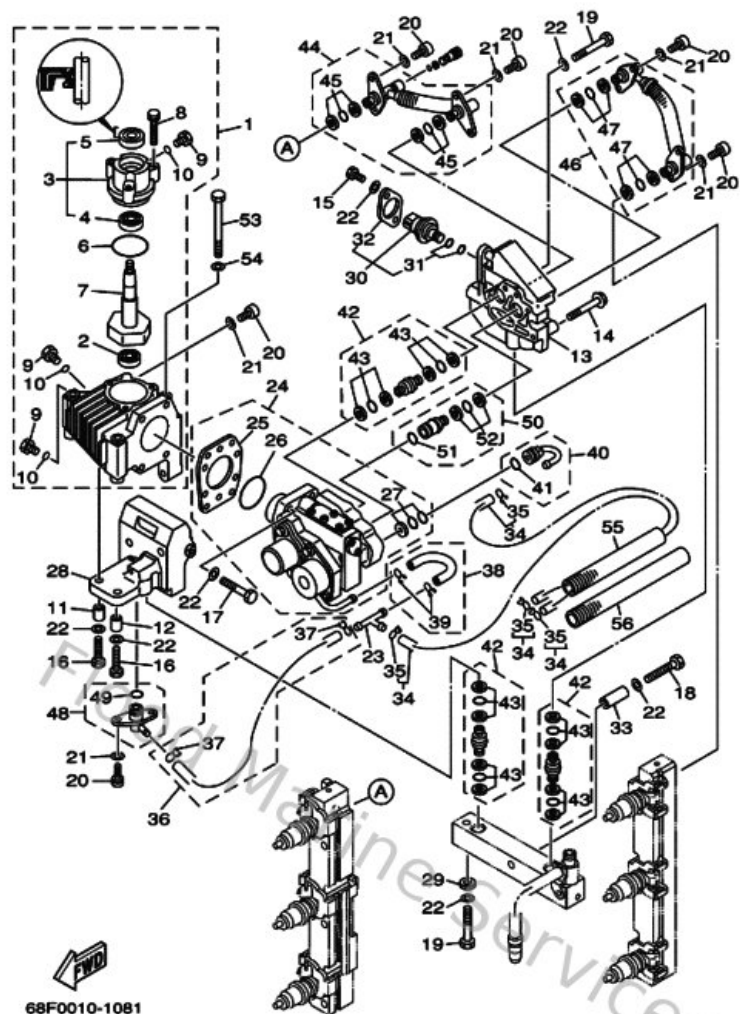
Ref	Part	
1	68F137670000 Cap, injector	Buy now
2	9011908M6000 Bolt (682)	Buy now
3	68F131610000 Pipe, Delivery 1	Buy now
4	68F131710000 Pipe, Delivery 2	Buy now
5	68F139380000 Pipe	Buy now
6	68F138980000 Holder	Buy now
7	68F137610000 Injector assembly	Buy now
8	68F1410B0000 Packing kit	Buy now
9	68F138530000 Plate 3	Buy now
10	68F244530000 Screw	Buy now
11	68F243000000 Fuel pipe joint	Buy now
12	68F135950000 Joint	Buy now
13	68F244790000 O-Ring	Buy now
14	68F244890000 O-Ring	Buy now
15	68F139720000 Pipe, Fuel 2	Buy now

Fuel Injection Nozzle



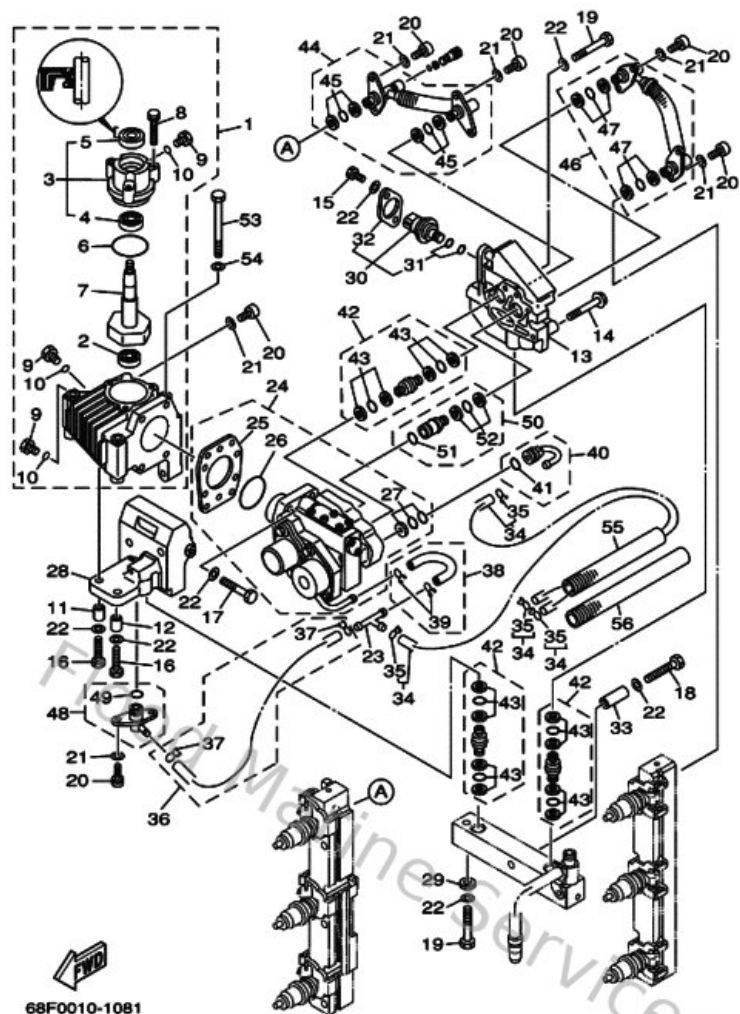
Ref	Part	
16	65L243870000 Clip	Buy now
17	68F241740000 Spacer 1	Buy now
18	68F137640000 Gasket (t=2.2)	Buy now
19	68F137160000 Collar	Buy now
20	970130805500 Bolt, hexagon	Buy now
21	929901010000 Ybs67-10 washer, spring	Buy now
22	68F2411J0000 Damper, Side Cover	Buy now
23	68F825440000 Clamp	Buy now
24	970130601200 Bolt(gh1)	Buy now
25	929030660000 Washer, plain (646)	Buy now

Fuel Injection Pump



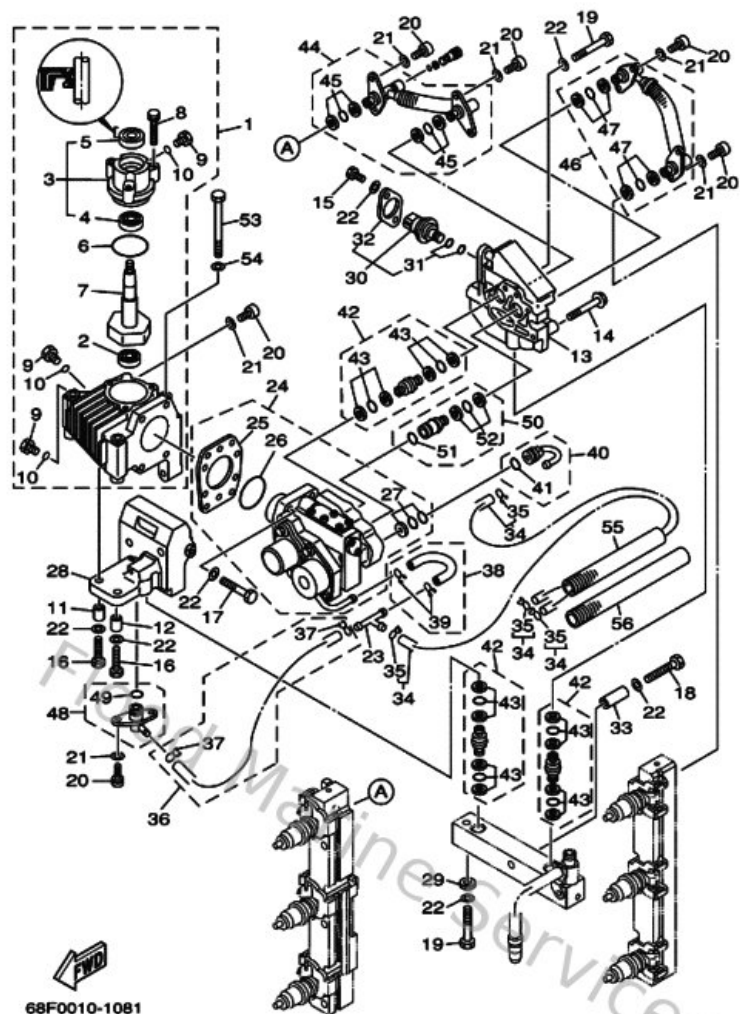
Ref	Part	
1	68F121700100 Camshaft assembly 1	Buy now
2	933060000100 Brg,r-b 6000 26mm 19g ky	Buy now
3	68F121730000 Cap, camshaft 1	Buy now
4	93306001U000 Bearing	Buy now
5	68F122230000 Seal	Buy now
6	68F124390000 O-ring	Buy now
7	68F121710000 Camshaft 1	Buy now
8	68F122280000 Bolt	Buy now
9	68F134550000 Plug	Buy now
10	68F134730000 O-ring	Buy now
13	68F139930000 Cover	Buy now
14	68F245920000 Bolt	Buy now
15	68F135730000 Bolt 1	Buy now
16	68F135740000 Bolt 2	Buy now
17	68F241760000 Bolt 1	Buy now

Fuel Injection Pump



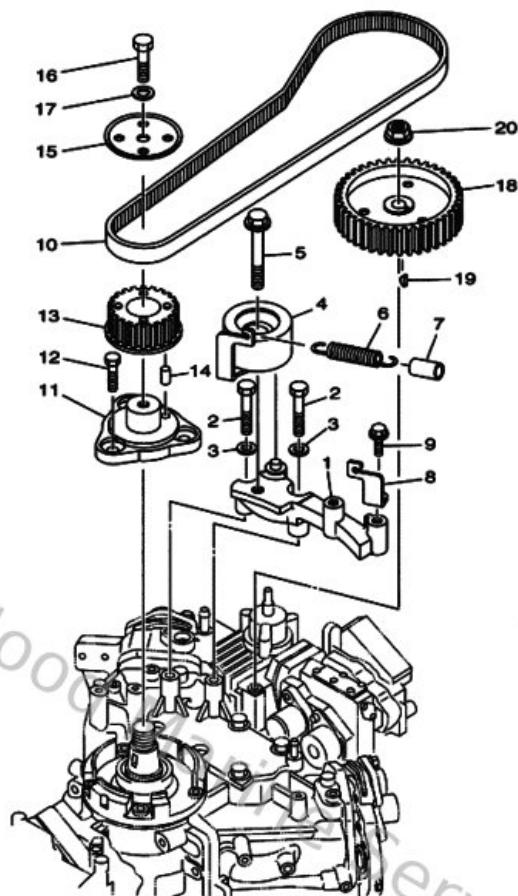
Ref	Part	
19	68F241780000 Bolt 3	Buy now
20	68F245510000 Bolt, joint	Buy now
21	68F245760000 Washer	Buy now
22	68F245790000 Washer 2	Buy now
23	688243780000 Pipe, joint	Buy now
24	68F139100000 Fuel Pump assembly	Buy now
25	60V140050000 Ring, seal	Buy now
26	68F141260000 Gasket	Buy now
27	68F139420000 Valve, Outlet	Buy now
28	68F244700000 Fuel Regulator assembly	Buy now
29	68F124430000 Stay	Buy now
30	68F823800000 Sensor, pressure	Buy now
31	68F823840000 Packing kit	Buy now
32	68F823880000 Plate	Buy now
34	68F243120000 Pipe 2	Buy now

Fuel Injection Pump



Ref	Part	
35	68F243560000 Clip, pipe 1	Buy now
36	68F243130000 Pipe 3	Buy now
38	68F243140000 Pipe 4	Buy now
39	3TJ149374000 Clip	Buy now
40	68F137580000 Pipe, Joint	Buy now
41	68F244860000 O-ring	Buy now
42	68F138150000 Joint 1	Buy now
43	68F2466A0000 Packing kit	Buy now
44	68F139730800 Pipe Fuel 3	Buy now
46	68F139740000 Pipe Fuel 4	Buy now
48	68F244740000 Cover	Buy now
50	68F138161000 Joint 2	Buy now
54	929030860000 Washer, plain (663)	Buy now
55	9044624MF400 Hose (L350)	Buy now
56	9044620MF500 Hose	Buy now

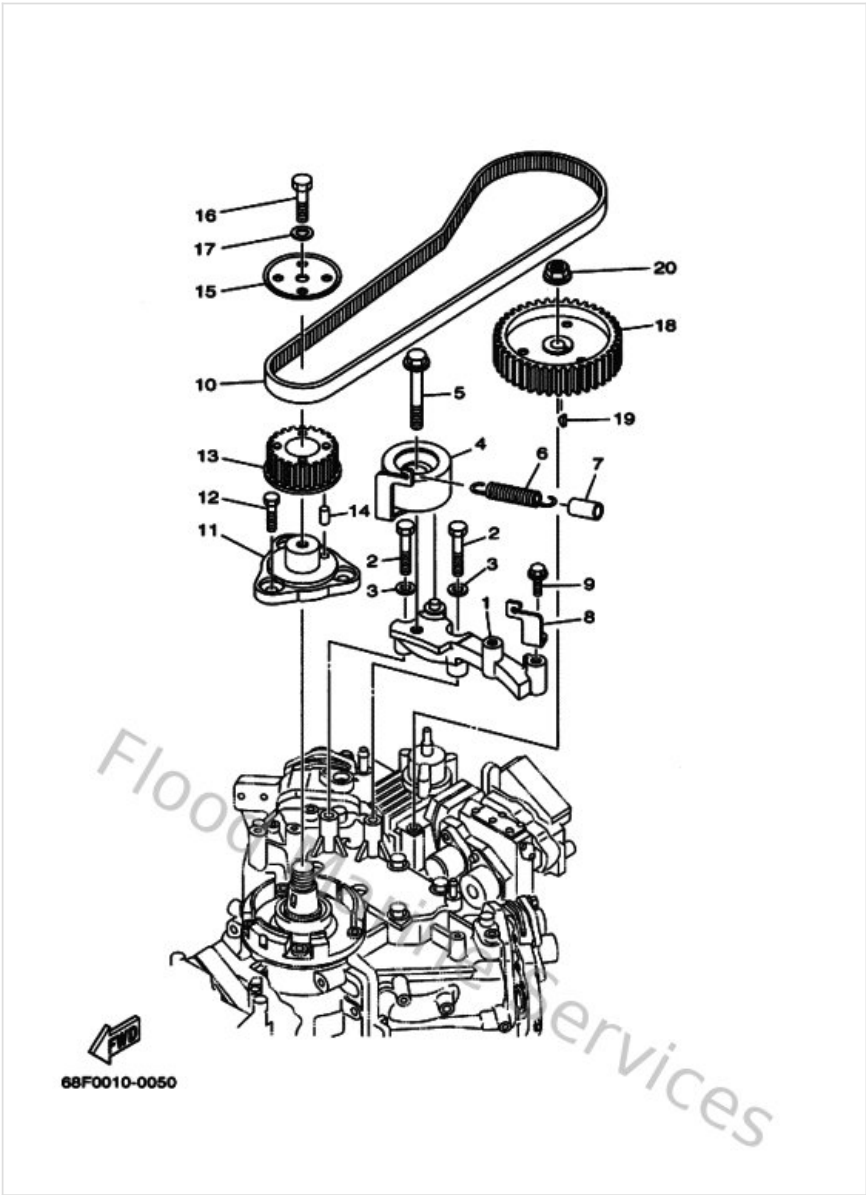
Fuel Pump Drive Gear



68F0010-0050

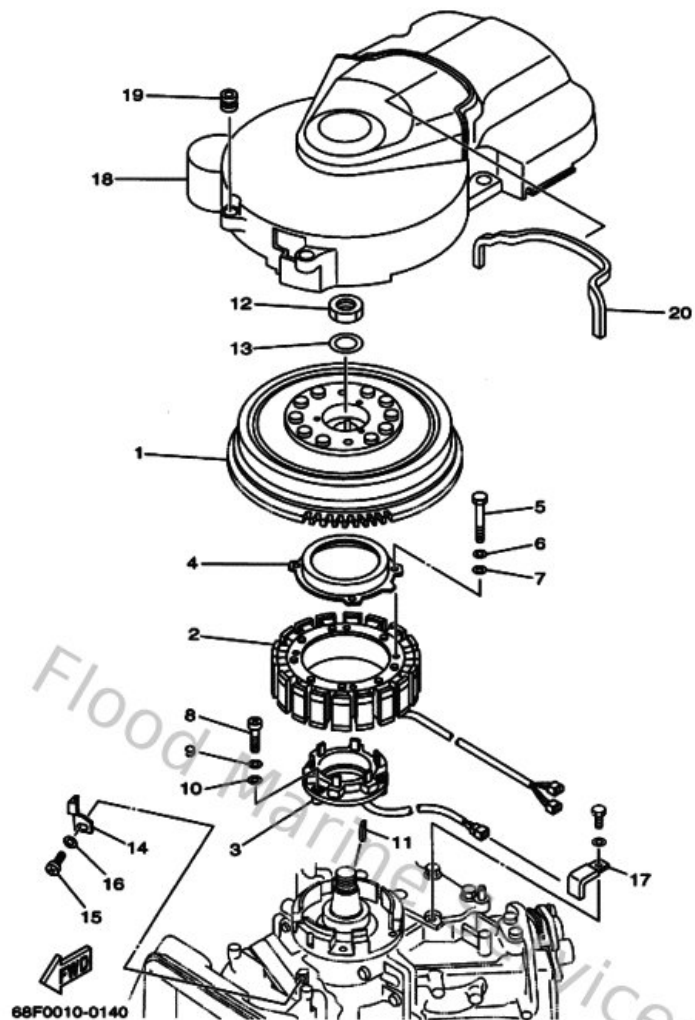
Ref	Part	
1	68F115980094 Bracket, tensioner	Buy now
2	970130804500 Bolt	Buy now
3	929030860000 Washer, plain (663)	Buy now
4	68F115900000 Tensioner assembly	Buy now
5	9011910M7200 Bolt, with washer(6m6)	Buy now
6	9050616M3900 Spring, tension	Buy now
7	9044515M0300 Hose (I23)	Buy now
9	970130801200 Bolt(62e)	Buy now
10	68F462410000 Belt	Buy now
11	68F115790100 Coupling, flywheel	Buy now
13	68F115360000 Gear, drive	Buy now
14	936051010800 Pin, dowel (8g8)	Buy now
15	68F115570000 Washer 1	Buy now
16	970950802500 Bolt (62g)	Buy now
17	929900860000 Washer, plain (663)	Buy now

Fuel Pump Drive Gear



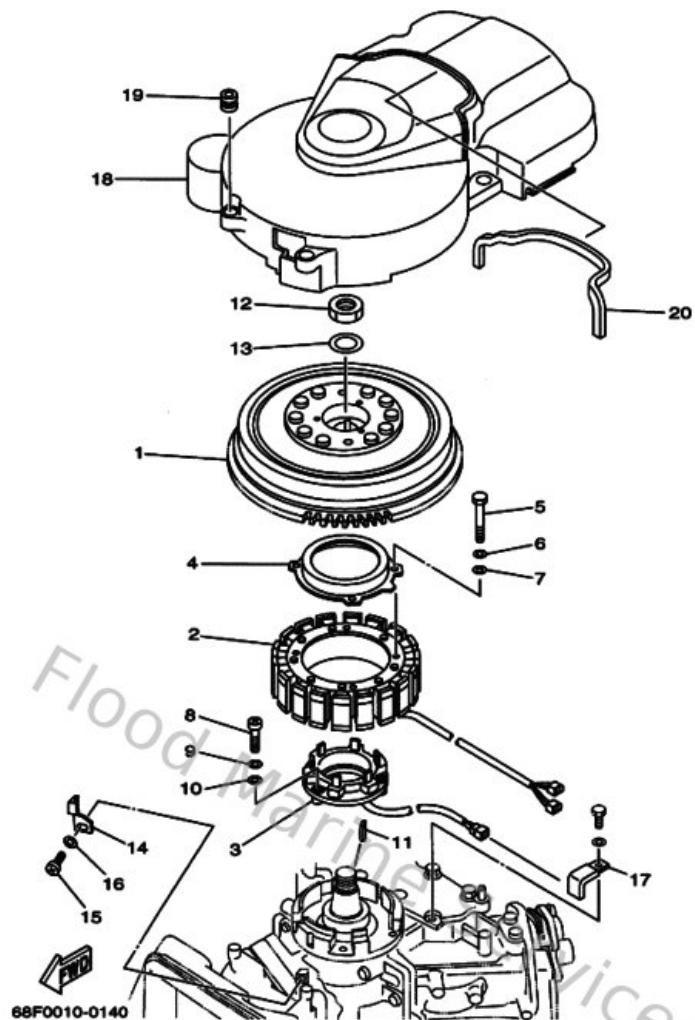
Ref	Part	
18	68F115370094 Gear, driven	Buy now
19	9028003M0100 Key woodruff 146115450000	Buy now
20	957070860000 Nut, flange(jn5)	Buy now

Generator



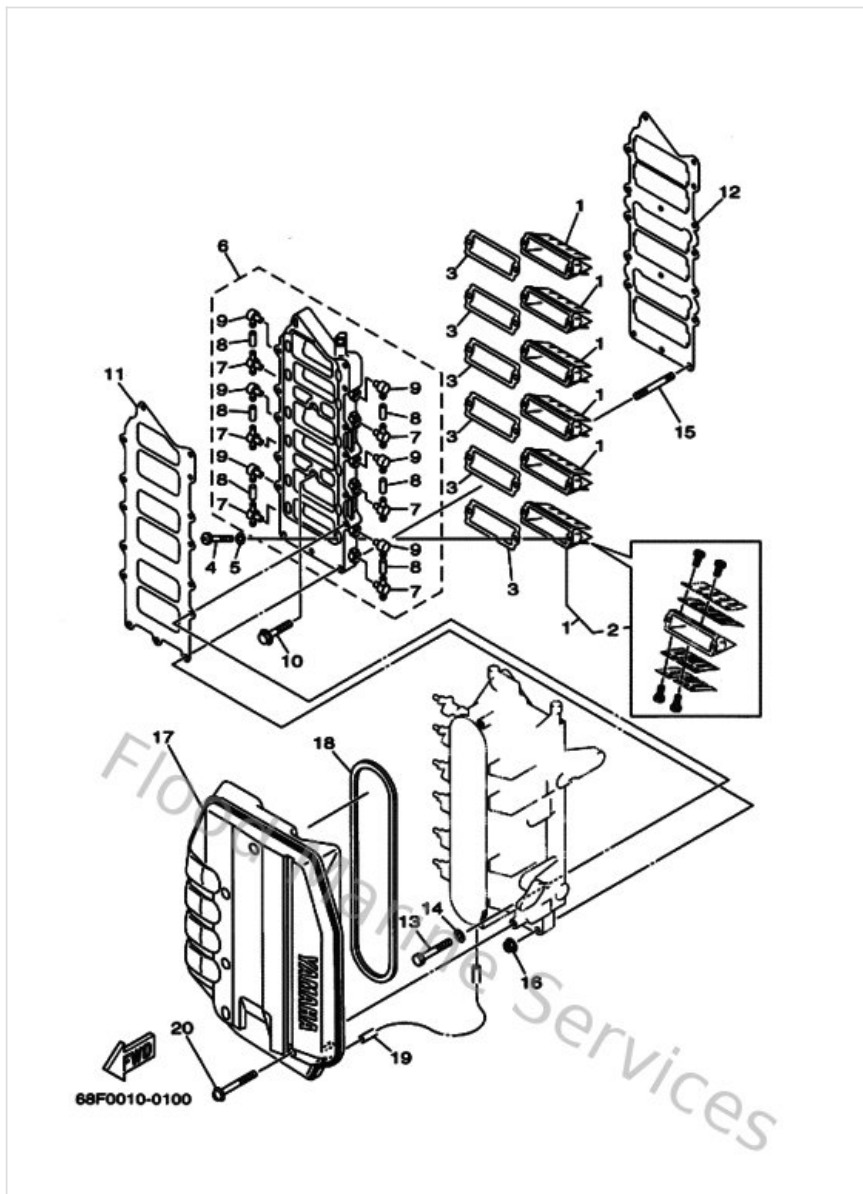
Ref	Part	
1	68F814500000 Rotor assembly	Buy now
2	68F814100000 Stator assembly	Buy now
3	68F855800000 Coil, pulser	Buy now
4	61A837210000 Cover	Buy now
5	970130603500 Bolt(3rv)	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929030660000 Washer, plain (646)	Buy now
8	978850503000 Ybs86-530 screw,panhead	Buy now
9	929950510000 Ybs67-5 washer, spring	Buy now
10	929900560000 Washer, plain (646)	Buy now
11	902800501500 Key, woodruff	Buy now
12	9017024M2200 Nut(61a)	Buy now
13	9020125M0200 Washer, plate(61a)	Buy now
14	6E5813320000 Plate, timing	Buy now
15	978850601000 Screw pan head	Buy now

Generator



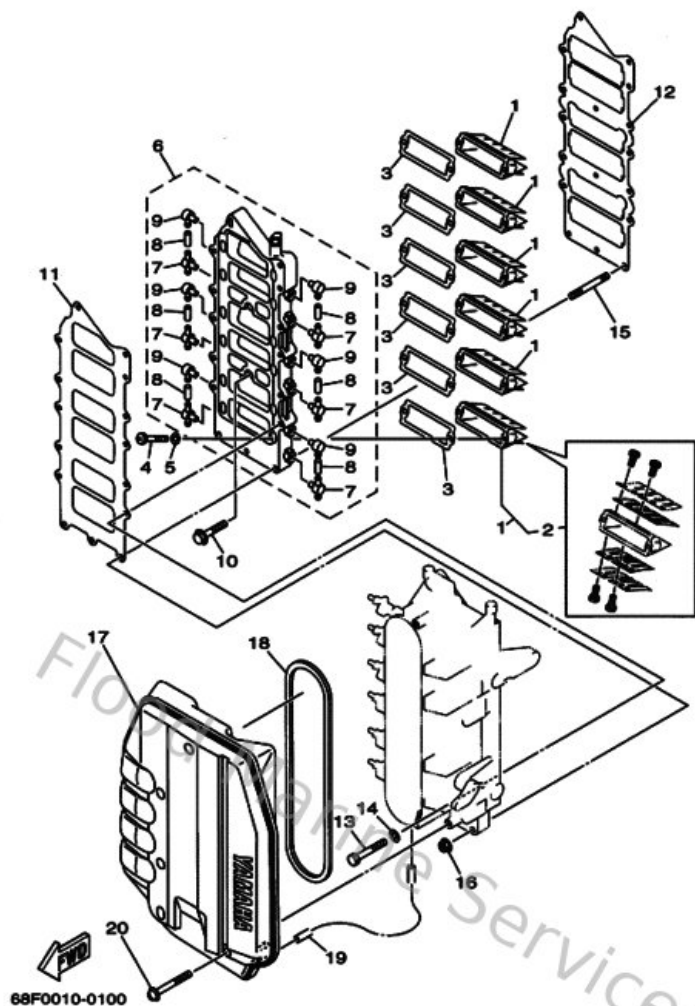
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	9046508M2300 Clamp (6h3)	Buy now
18	68F813370000 Cover Flywheel	Buy now
19	663823170100 Damper, ignition coil	Buy now
20	68F855470000 Damper	Buy now

Intake



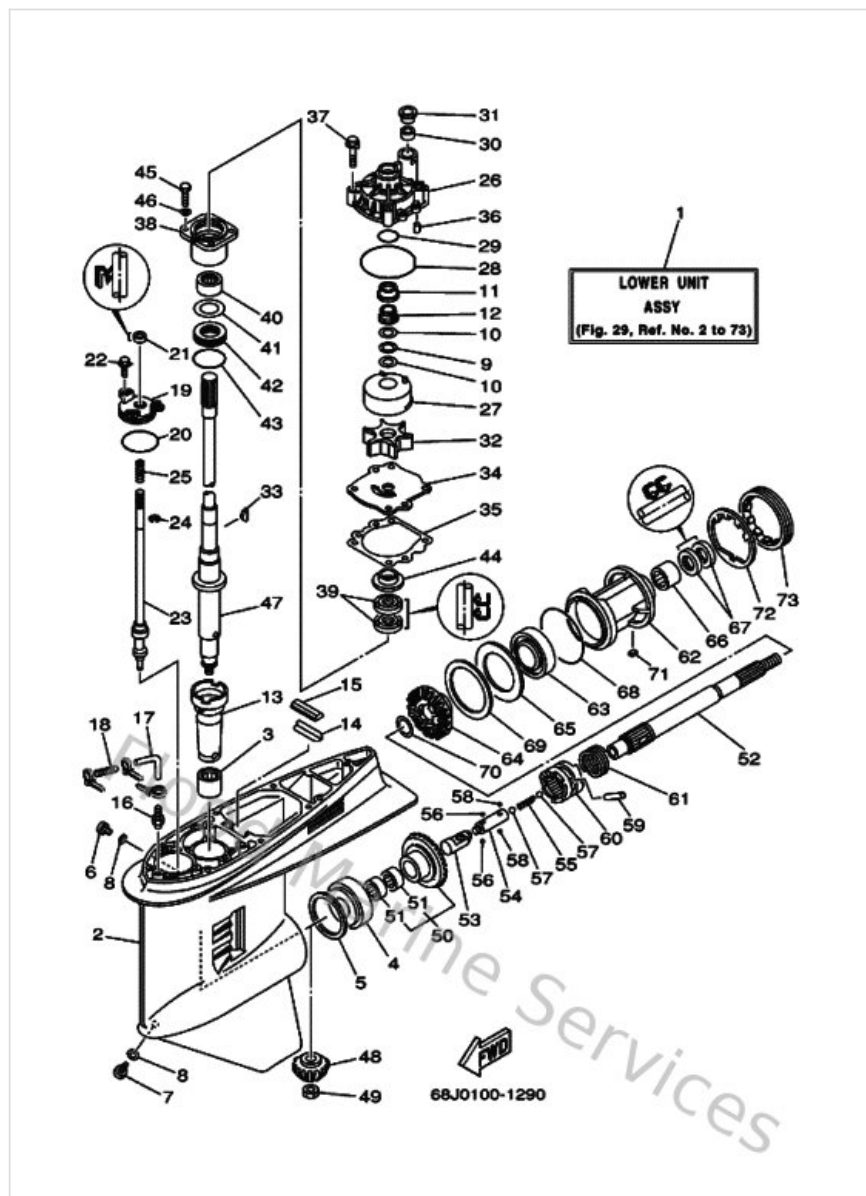
Ref	Part	
1	68H136100000 Reed valve assembly	Buy now
2	65JW00040100 Reed set	Buy now
3	61A13621A000 Gasket, valve seat	Buy now
4	978800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	68F136240015 Plate,reed valve	Buy now
7	6F6113720000 Nipple, hose	Buy now
8	9044507M0300 Hose (I200)	Buy now
9	650113700000 Check valve assembly	Buy now
10	9011906MA400 Bolt, with washer	Buy now
11	65L136460000 Gasket, manifold 2	Buy now
12	65L136450000 Gasket, manifold 1	Buy now
13	970130606000 Bolt, hexagon	Buy now
14	929030660000 Washer, plain (646)	Buy now
15	956700666000 Bolt, stud	Buy now

Intake



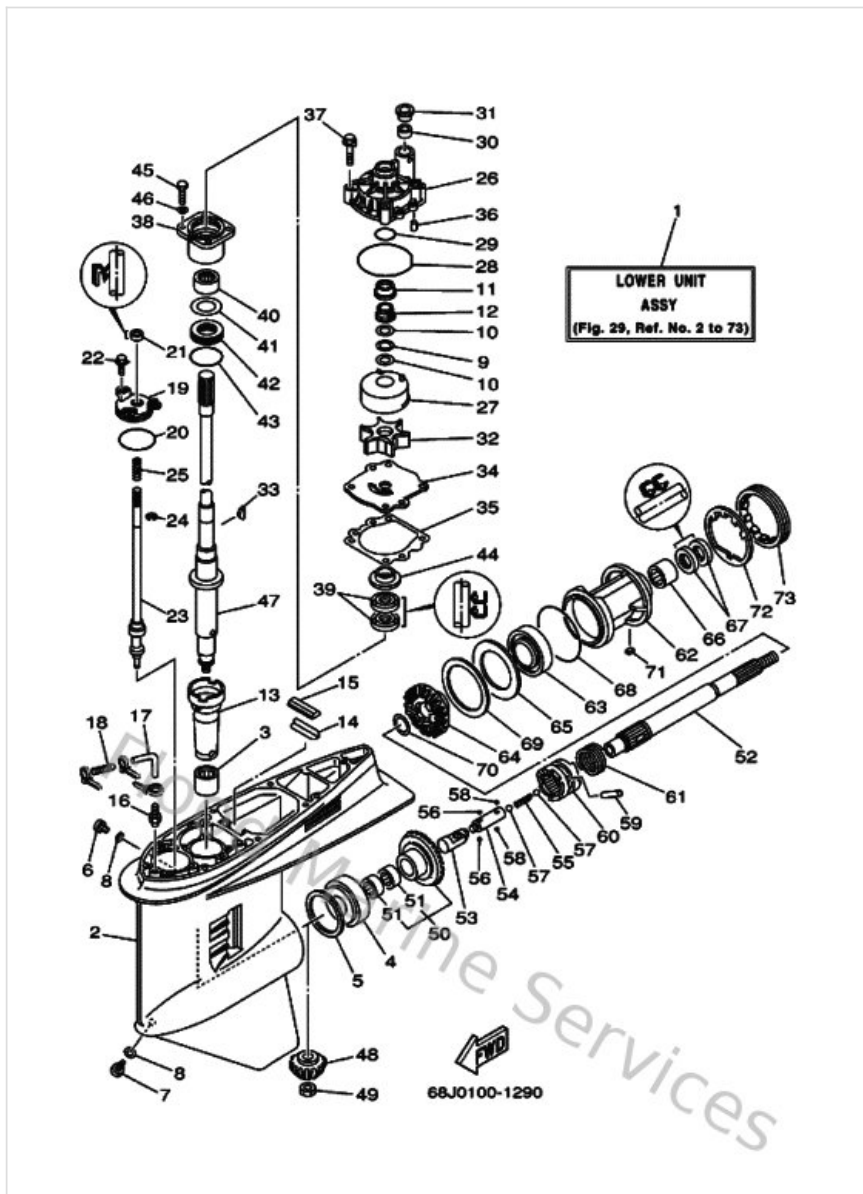
Ref	Part	
16	9017906M2400 Nut(6j8)	Buy now
17	67H144400000 Silencer assembly Intake	Buy now
18	65L144830000 Gasket	Buy now
19	9044507M4400 Hose (I390)	Buy now
20	9015906M1600 Screw, with washer(61a)	Buy now

Lower Casing & Drive 1



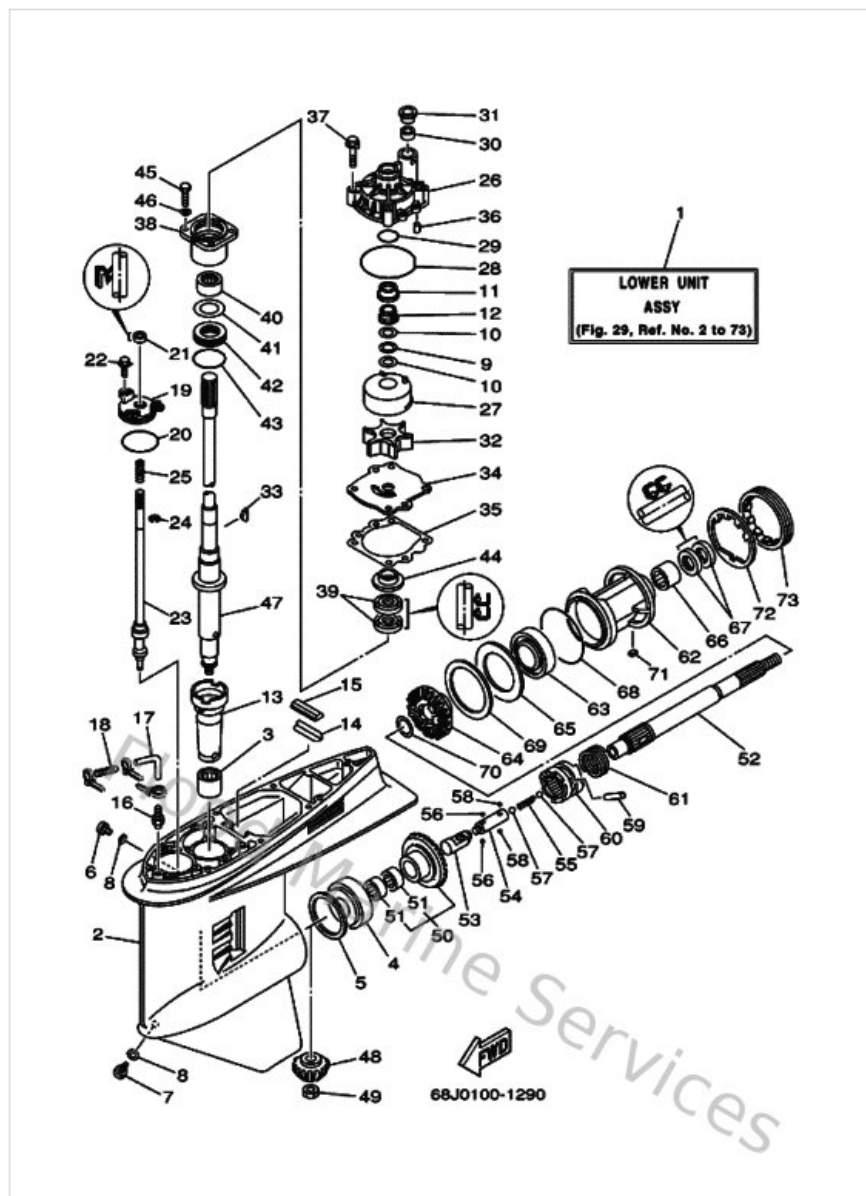
Ref	Part	
1	64K4530001NA Lower unit assembly	Buy now
2	6J94530104NA Casing, lower	Buy now
3	93311928U500 Bearing, needle (6g5)	Buy now
4	93332000V300 Bearing, taper roller (6g5)	Buy now
5	6G5455670130 Shim (t:0.30mm)	Buy now
6	9034008M0400 Plug, straight screw	Buy now
7	688453410000 Plug, drain	Buy now
8	904300800300 Gasket	Buy now
9	9020622M1900 Washer, wave(61a)	Buy now
10	9020122M0100 Washer, plate(61a)	Buy now
11	61A455270000 Collar, drive shaft	Buy now
12	61A455380000 Spacer, 1	Buy now
13	6G5455360100 Sleeve, drive shaft	Buy now
14	663453760094 Guide, seal damper	Buy now
15	688453750000 Damper, seal 2	Buy now

Lower Casing & Drive 1



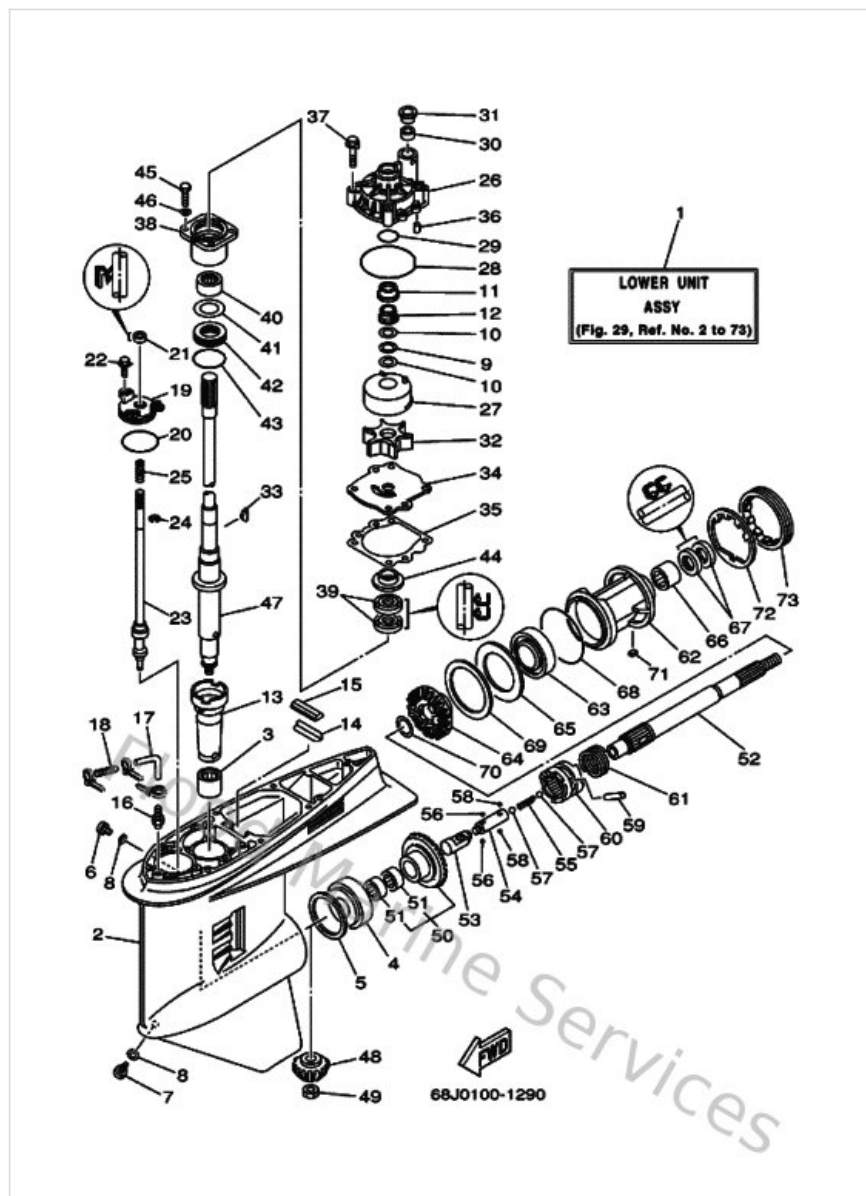
Ref	Part	
16	6E5453780000 Nipple, hose	Buy now
17	9044507MF200 Hose (l250)	Buy now
18	6E5835581000 End, nipple	Buy now
19	6E5453210000 Plate	Buy now
20	932105814400 O-ring(47x)	Buy now
21	931060901400 Oil seal	Buy now
22	9011906M1000 Bolt, with washer	Buy now
23	6G5441500200 Shift cam assembly	Buy now
24	990010860000 Circlip(2r6)	Buy now
25	9050111M1000 Spring, compression (663)	Buy now
26	61A443110100 Housing, water pump	Buy now
27	61A443220200 Insert, cartridge	Buy now
28	9321086M3800 O-ring (6e5)	Buy now
29	932103716000 O-ring (6g8)	Buy now
30	6E5443650000 Damper, water seal 1	Buy now

Lower Casing & Drive 1



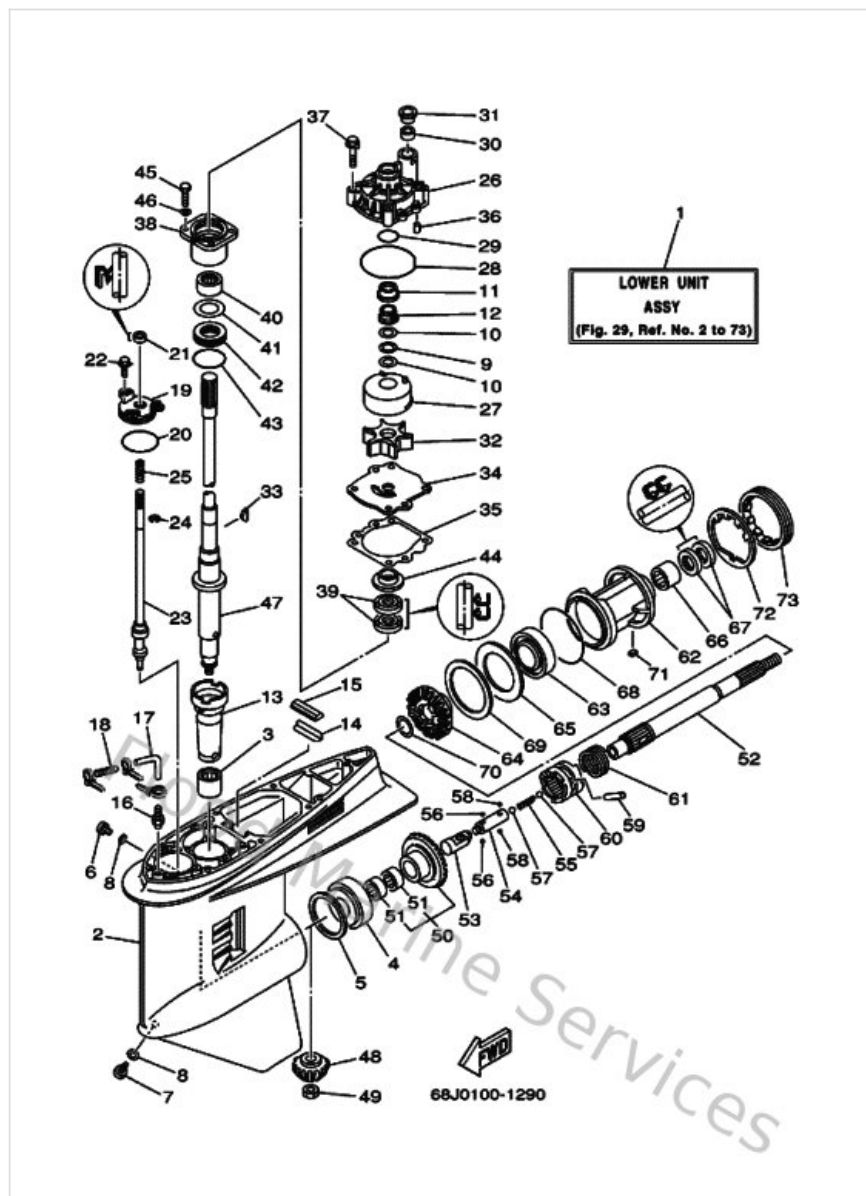
Ref	Part	
31	6E5443120000 Cover, water pump housing	Buy now
32	6E5443520100 Impeller	Buy now
33	9028004M0500 Key, woodruff (6e5)	Buy now
34	6G5443230000 Outer plate, cartridge	Buy now
35	6E544315A000 Gasket, water pump	Buy now
36	936061201900 Pin, dowel (614)	Buy now
37	9011908M1400 Bolt, with washer	Buy now
38	6E5453310094 Housing, bearing	Buy now
39	9310128M1600 Oil seal (6e5)	Buy now
40	93315430V500 Bearing, cylindrical(6k0)	Buy now
41	6E5455876000 Shim (t:0.50mm)	Buy now
42	93341930V200 Bearing, thrust(64d)	Buy now
43	932105453400 O-ring (70e)	Buy now
44	6E5453440000 Cover, oil seal	Buy now
45	970950802500 Bolt (62g)	Buy now

Lower Casing & Drive 1



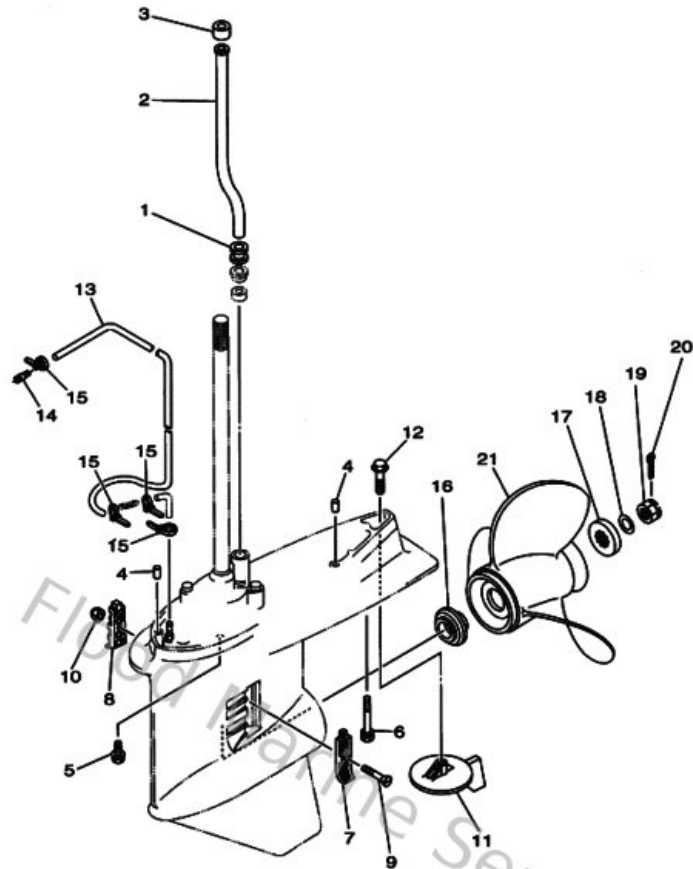
Ref	Part	
46	929950860000 Washer, plain (663)	Buy now
47	6G5455010200 Drive shaft comp.	Buy now
48	6J9455510100 Pinion	Buy now
49	9017016M0100 Nut, hexagon (688)	Buy now
50	6J9455600300 Gear	Buy now
51	93315425V300 Bearing, needle (6g5)	Buy now
52	6J9456110100 Shaft, propeller	Buy now
53	6E5456410300 Shifter	Buy now
54	6E5456340100 Slide, shift	Buy now
55	9050116M3700 Spring (6g5)	Buy now
56	935073200900 Ball (12r)	Buy now
57	935113201700 Ball (498)	Buy now
58	935031600300 Ball	Buy now
59	9025008M0700 Pin, straight (6g5)	Buy now
60	6G5456311000 Clutch, dog	Buy now

Lower Casing & Drive 1



Ref	Part	
61	6E5456330100 Ring, cross pin	Buy now
62	6J9453320094 Housing, bearing	Buy now
63	93306209U000 Bearing (6g5)	Buy now
64	6J9455710200 Gear	Buy now
65	6G5455760000 Washer Thrust 2	Buy now
66	93315430U800 Bearing	Buy now
67	9310130M1700 Oil seal (6e5)	Buy now
68	9321097M5500 O-ring (6g5)	Buy now
69	6G5455776000 Shim (t:0.50mm)	Buy now
70	9020130M9200 Washer (6g5)	Buy now
71	9028204M0000 Key, straight(6g5)	Buy now
72	6G5453830100 Washer, claw	Buy now
73	6G5453840000 Nut	Buy now

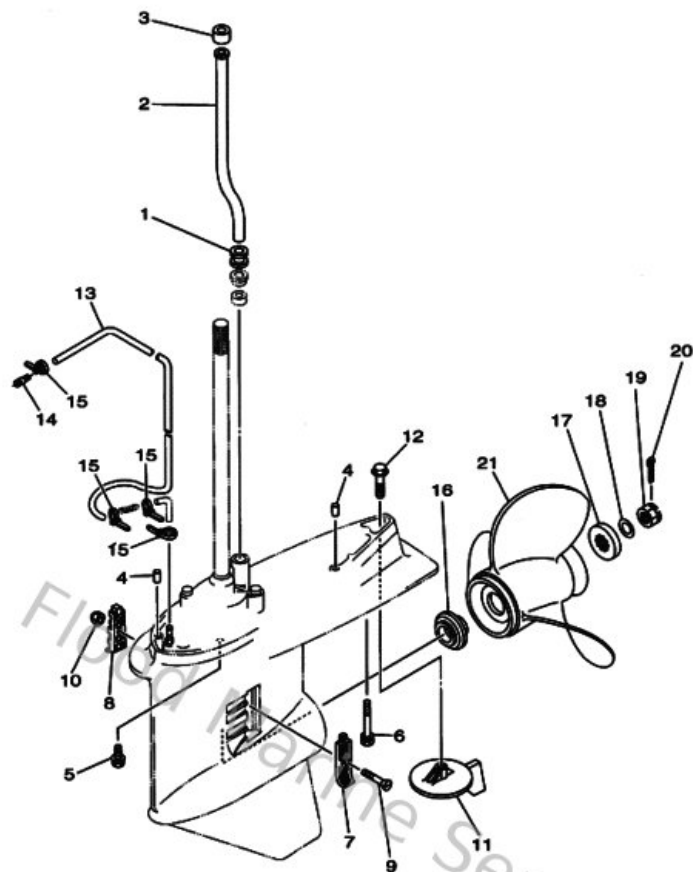
Lower Casing & Drive 2



67M0010-9250

Ref	Part	
1	6E5443660000 Damper, water seal 2	Buy now
2	6E5443610000 Tube, water	Buy now
3	6E5443650000 Damper, water seal 1	Buy now
4	9360812M0500 Pin, dowel b (6e5)	Buy now
5	9010110M7000 Bolt(6j9)	Buy now
6	9011910M8900 Bolt, with washer	Buy now
7	6J9452140000 Cover, water inlet	Buy now
8	6J9452150000 Cover, water inlet	Buy now
9	9015205M0800 Screw, countersunk	Buy now
10	901850500200 Nut nylon (sus)(ex4)	Buy now
11	6J9453710100 Tab-trim	Buy now
12	9010510M0000 Bolt, hexagon (663)	Buy now
13	9044507M3300 Hose (L1080)	Buy now
14	6E5835580000 End, nipple	Buy now
15	904651009800 Clamp	Buy now

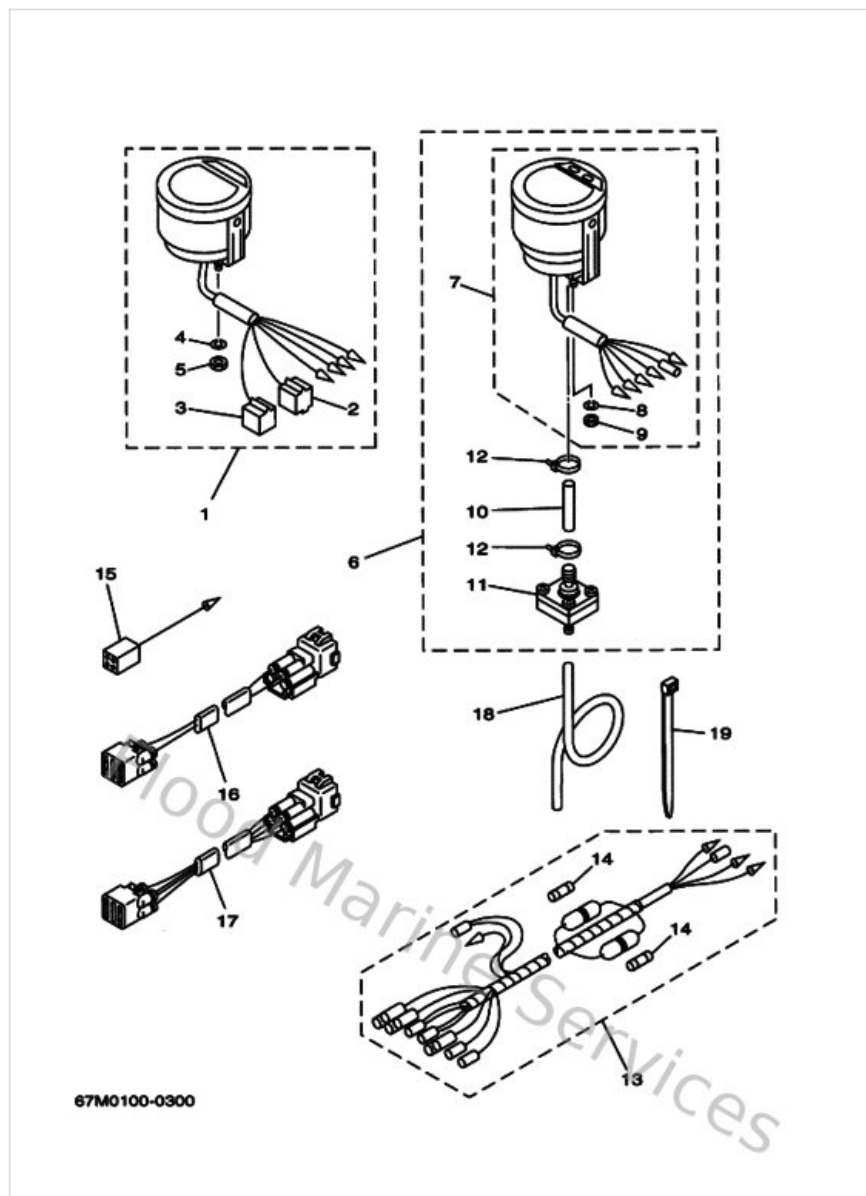
Lower Casing & Drive 2



67M0010-9250

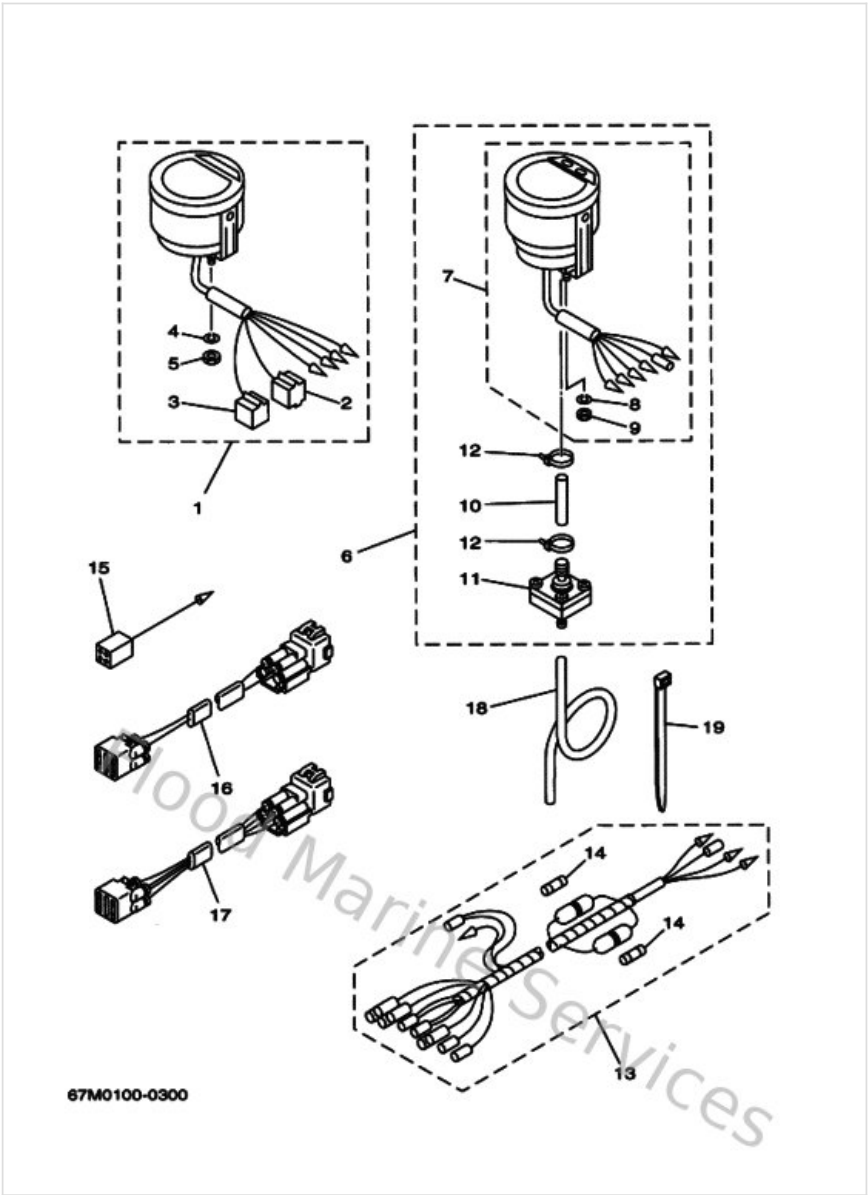
Ref	Part	
16	6E5459870100 Spacer 1	Buy now
17	688459970100 Spacer 2	Buy now
18	929901820000 Washer (6e5)	Buy now
19	9017118M0400 Nut, castle (6e5)	Buy now
20	914904003000 Pin, cotter (663)	Buy now
21	6J9459761000 Propeller (3X14-1/2"x21"-M1)	Buy now

Meter



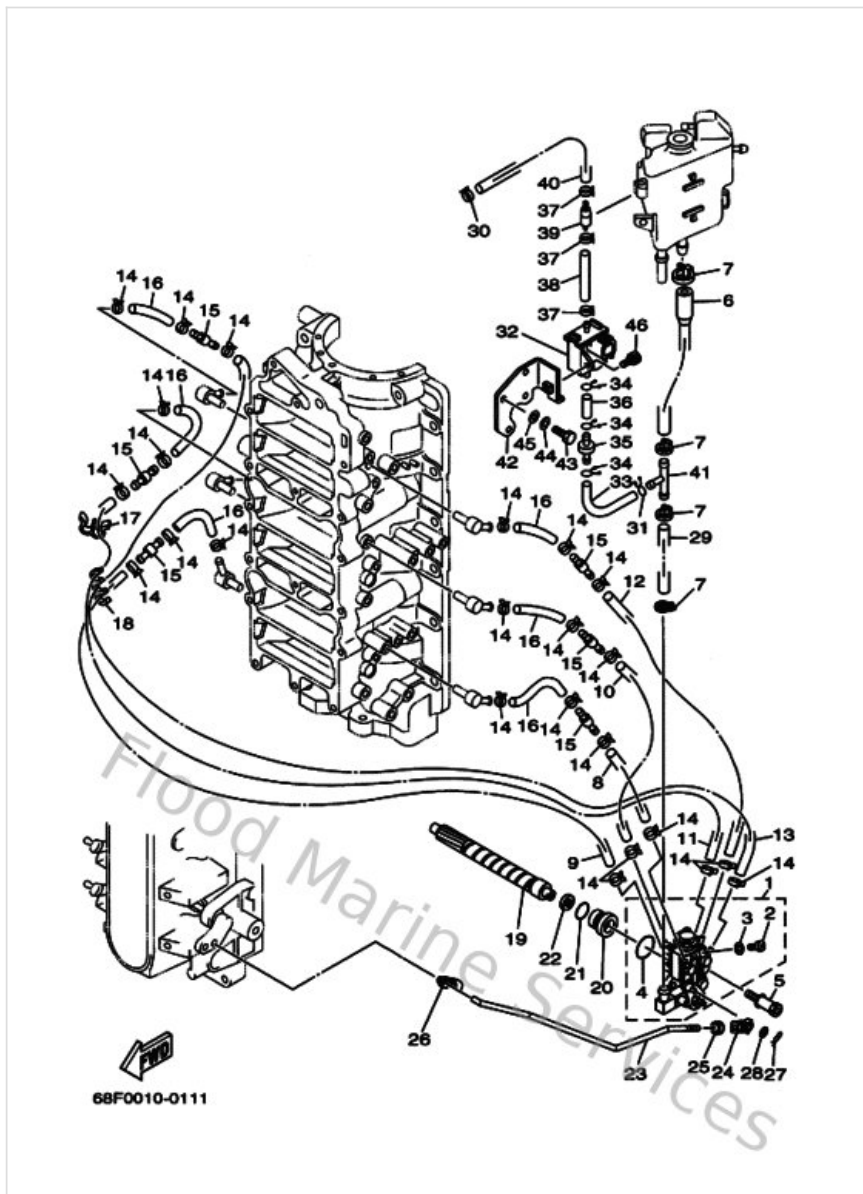
Ref	Part	
1	6Y583500T200 Digital tachometer assembly	Buy now
2	9E4500443300 Housing, connector (m-4-w)	Buy now
3	9E4500453300 Housing, f-4-w(5pcs)	Buy now
4	929900410000 Ybs67-4 washer, spring	Buy now
5	953800460000 Nut,hex	Buy now
6	6Y583570A000 Speedometer assembly	Buy now
7	6Y583570S400 Speedometer assembly	Buy now
10	91A300303900 Tube, flexible vinyl(8av)	Buy now
11	6Y5837280000 Connector assembly	Buy now
12	9046511M1000 Clamp	Buy now
13	6Y583553M000 Wire, lead (l=2.5m)	Buy now
14	1E6821510000 Fuse (10a)	Buy now
15	6Y5821170000 Wire, lead	Buy now
16	6R3825217000 Wire, lead (for tacho., 7m)	Buy now
17	6R3825537000 Extension, wire lead (for trim	Buy now

Meter



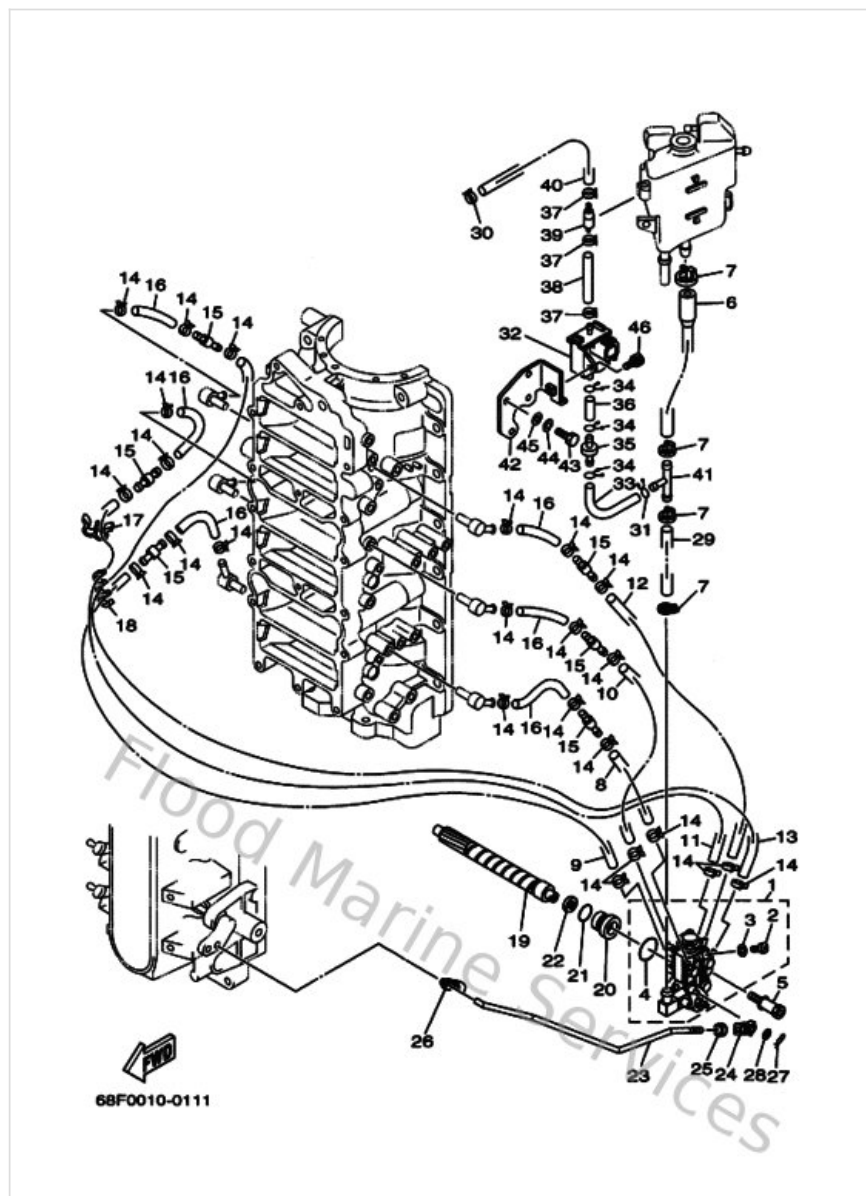
Ref	Part	
18	6Y5835570000 Tube (8m)	Buy now

Oil Pump



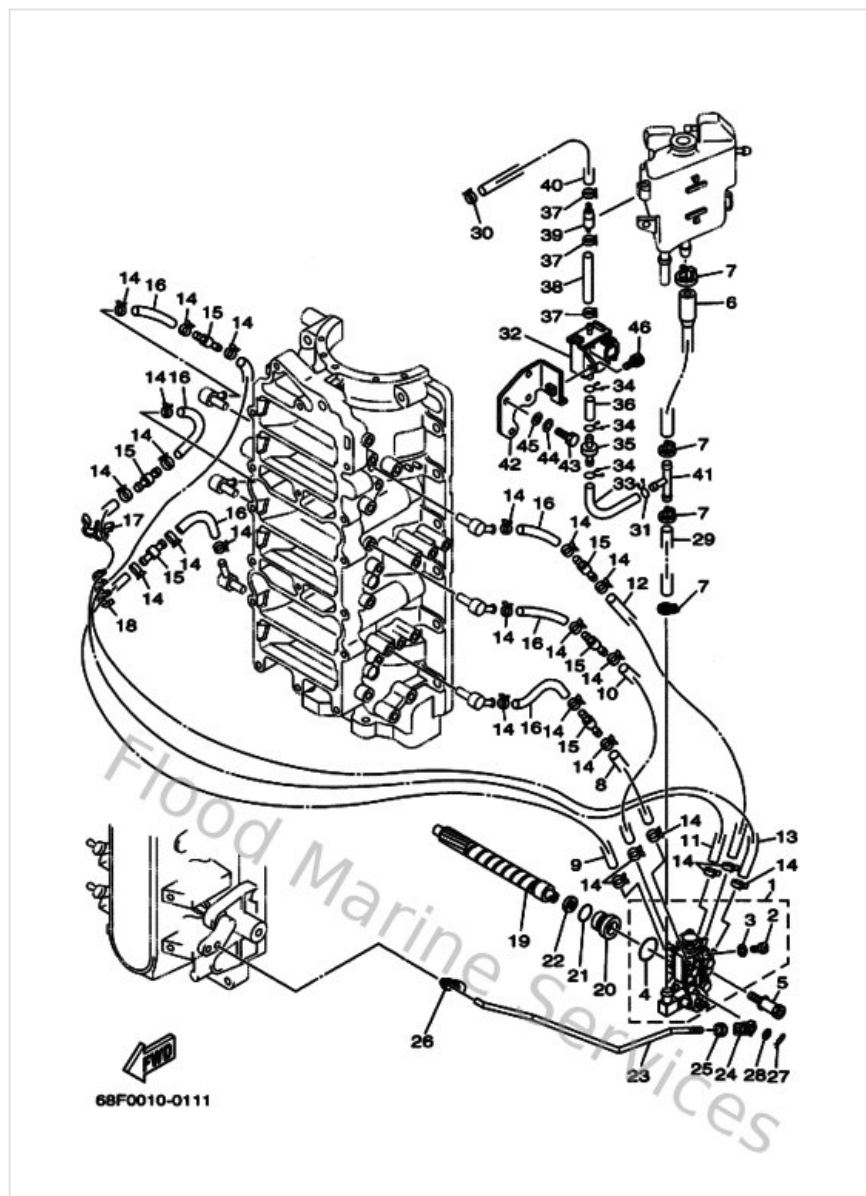
Ref	Part	
1	68H132000000 Oil injection pump assembly	Buy now
2	6R3134710000 Screw	Buy now
3	6L2134750000 Gasket, breather bolt	Buy now
4	9321019M8200 O-ring(6j8)	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	6G5134160000 Pipe, oil 1	Buy now
7	9046511M1000 Clamp	Buy now
8	9044507M0000 Hose (l200)	Buy now
9	9044507M9000 Hose (l390)	Buy now
10	9044507MA500 Hose (l200)	Buy now
11	9044507M1000 Hose (L770)	Buy now
12	9044507MA400 Hose (l390)	Buy now
13	904450700600 Hose (l770)	Buy now
14	9046807M0200 Clip (6e5)	Buy now
15	6R3131830000 Valve, check	Buy now

Oil Pump



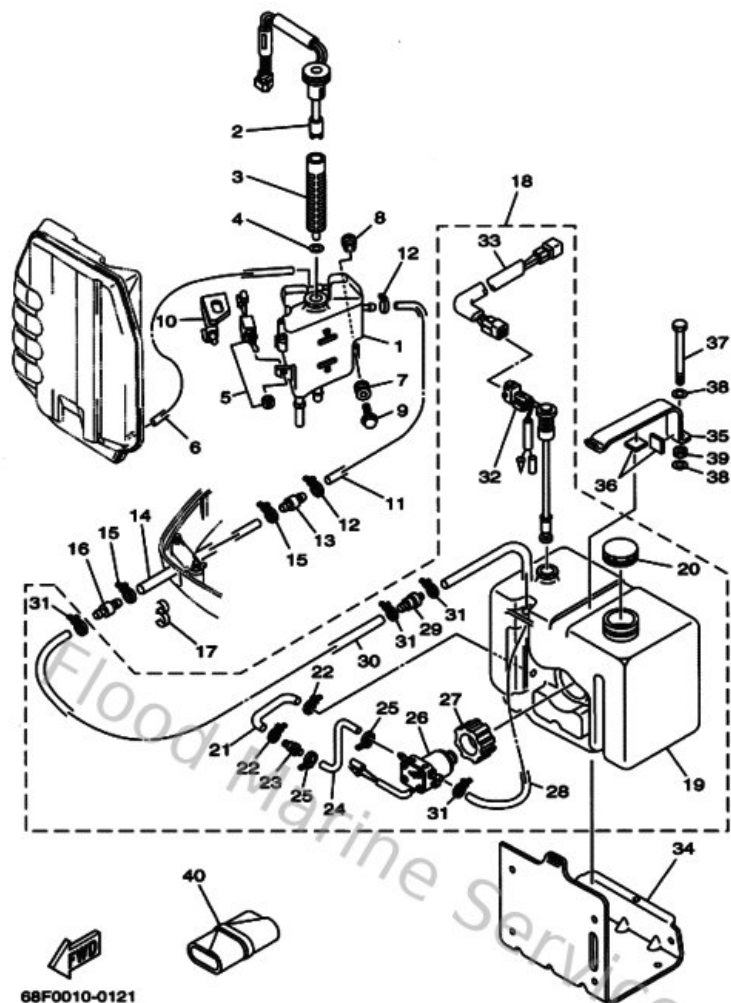
Ref	Part	
16	9044507M0400 Hose(62t)	Buy now
17	9046407M2000 Clamp(6h0)	Buy now
18	9046407M0500 Clamp (6g5)	Buy now
19	6R3115370000 Gear, driven	Buy now
20	6R3131170000 Collar, distance	Buy now
21	9321013M0400 93210-13m04	Buy now
22	9020208M4400 Washer, plate(6r3)	Buy now
23	67H412410000 Rod, link	Buy now
24	6H1412370000 Joint, link	Buy now
25	953800560000 Nut, hexagon (663)	Buy now
26	6R5412370000 Joint, link	Buy now
27	9046805M0300 Clip(6j8)	Buy now
28	902020508800 Washer, plate (666)	Buy now
29	9044512M1400 Hose (I50)	Buy now
31	9046708M1800 Clip	Buy now

Oil Pump



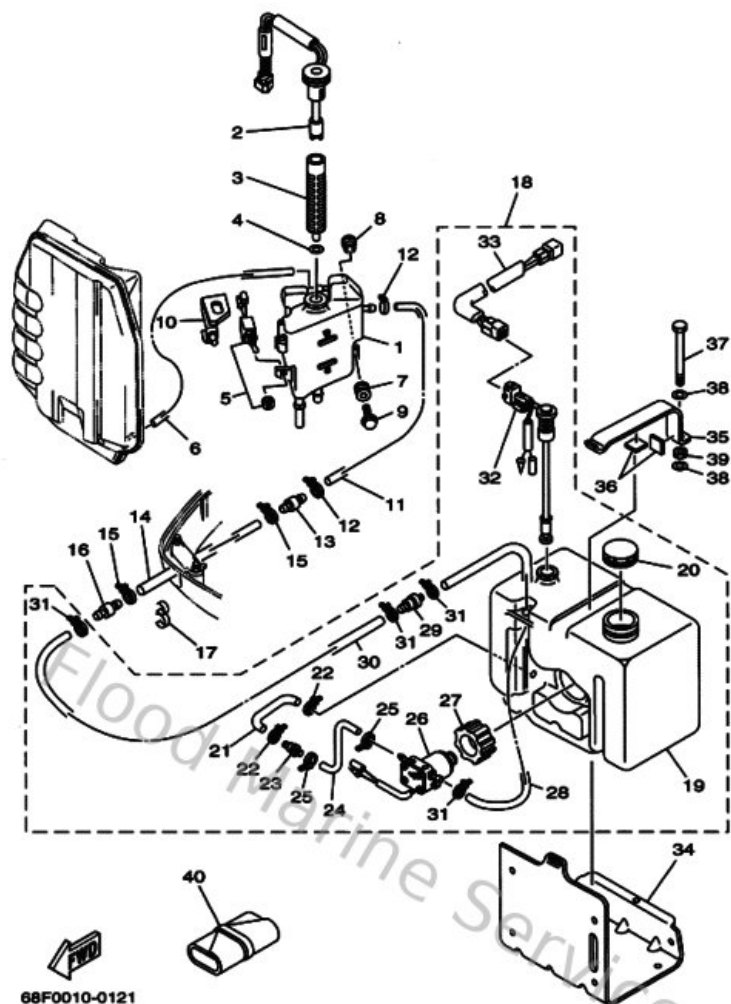
Ref	Part	
32	68F131000000 Solenoid pump assembly	Buy now
33	68F134180000 Hose 4	Buy now
34	68F131840000 Spring, oil pipe	Buy now
35	68F134400000 Filter assembly	Buy now
36	68F1316F0000 Hose 1	Buy now
37	68F131330000 Clip	Buy now
38	68F1316G0000 Hose 2	Buy now
39	68F1316A0000 Check Valve assembly	Buy now
40	68F134160000 Hose 3	Buy now
41	68F144850000 Pipe, joint	Buy now
42	68F1319K0000 Plate	Buy now
43	970950602000 Bolt(7u8)	Buy now
44	929950610000 Washer(6a1)	Buy now
45	929950660000 Washer, plain (646)	Buy now
46	9011006M0600 Bolt, hexagon socket head	Buy now

Oil Tank



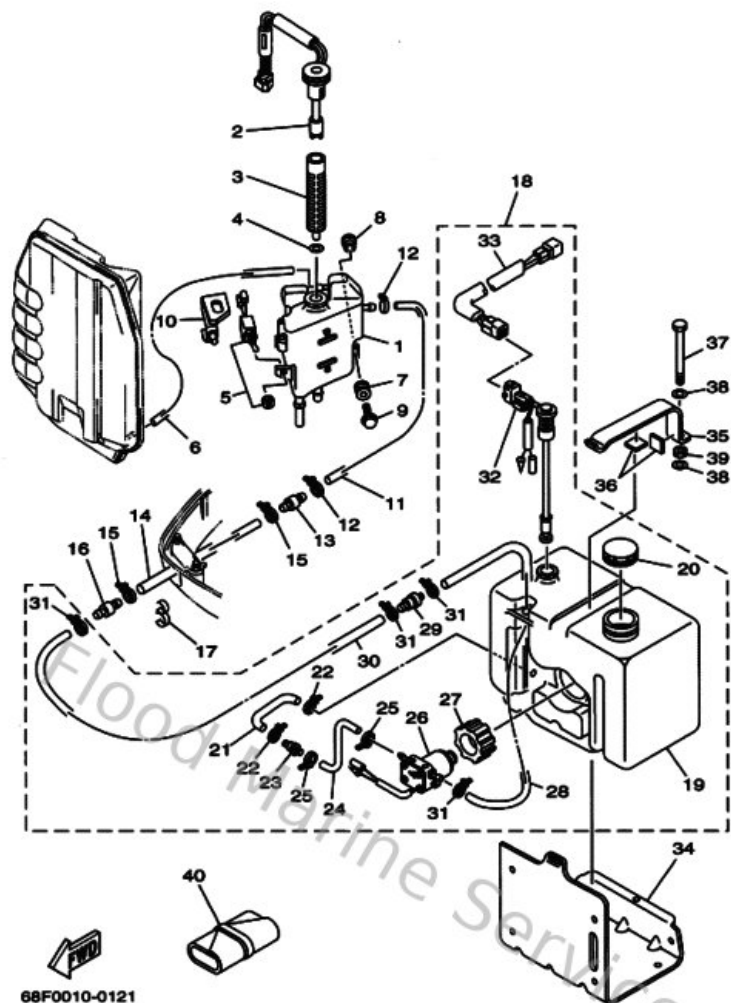
Ref	Part	
1	68F217500000 Oil tank assembly	Buy now
2	67H857300000 Oil level gauge assembly	Buy now
3	6E5134110000 Strainer, oil	Buy now
4	6E5134140000 Gasket, strainer cover	Buy now
5	6R38259E0000 Switch assembly	Buy now
6	9044507M4300 Hose (I600)	Buy now
7	6A0823170000 Damper, ignition coil	Buy now
8	624425420000 Collar	Buy now
9	9011906M6500 Bolt, with washer	Buy now
10	9046512M9200 Clamp	Buy now
11	6E5243230000 Pipe 12	Buy now
12	904651009800 Clamp	Buy now
13	6E5243790000 Pipe, joint 4	Buy now
14	9044512M1300 Hose (L880)	Buy now
15	9046511M1000 Clamp	Buy now

Oil Tank



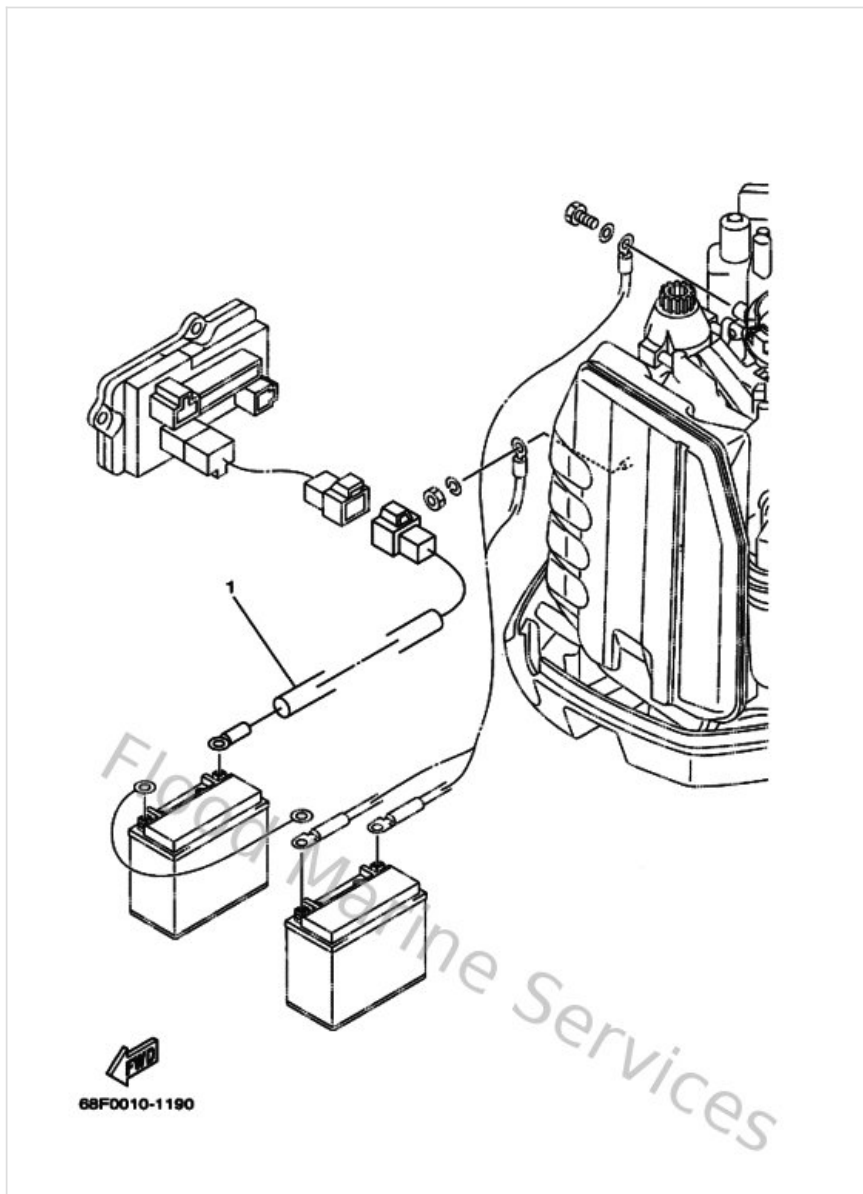
Ref	Part	
17	9046413M3400 Clamp(6r3)	Buy now
18	6E5217080800 Sub oil tank assembly	Buy now
19	6E5217330200 Sub tank, oil (10.5l)	Buy now
20	6E5217700300 Oil tank cap assembly	Buy now
21	6E5243220000 Pipe 11	Buy now
23	646242510200 Strainer 1	Buy now
24	6E5243190100 Pipe, oil	Buy now
26	6E5819000100 Oil feed pump assembly	Buy now
27	6E5819220000 Grommet	Buy now
28	6E5243210100 Pipe 10	Buy now
30	9044511M8100 Hose (l3000)	Buy now
32	6E5857200400 Oil level gauge assembly	Buy now
33	6R3857213000 Wire, lead	Buy now
34	6E5217340133 Holder, oil sub tank	Buy now
35	6E5217980133 Bracket, damper	Buy now

Oil Tank



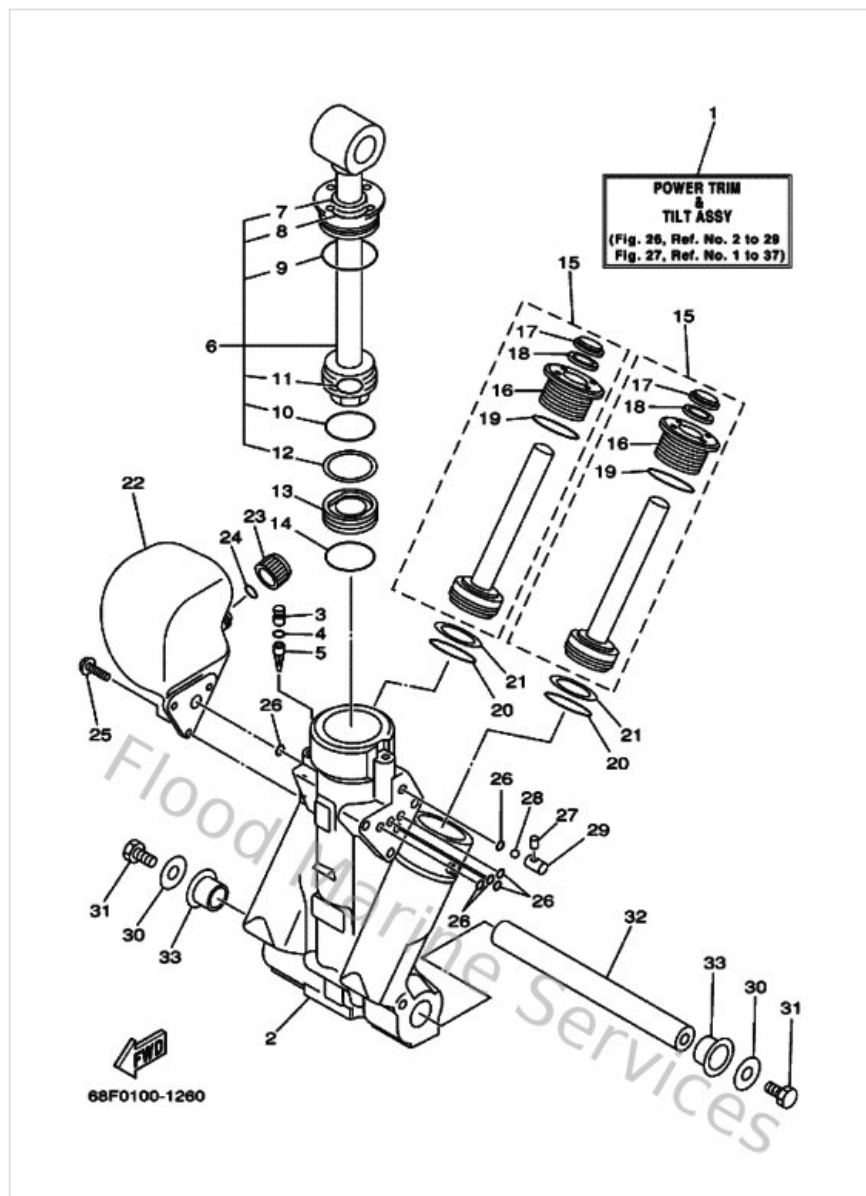
Ref	Part	
36	6E5217460000 Damper	Buy now
37	970800610000 Bolt, hexagon	Buy now
38	929900660000 Washer, plain (646)	Buy now
39	953800660000 Nut(661)	Buy now
40	68F281000000 Tool kit	Buy now

Optional Parts 1



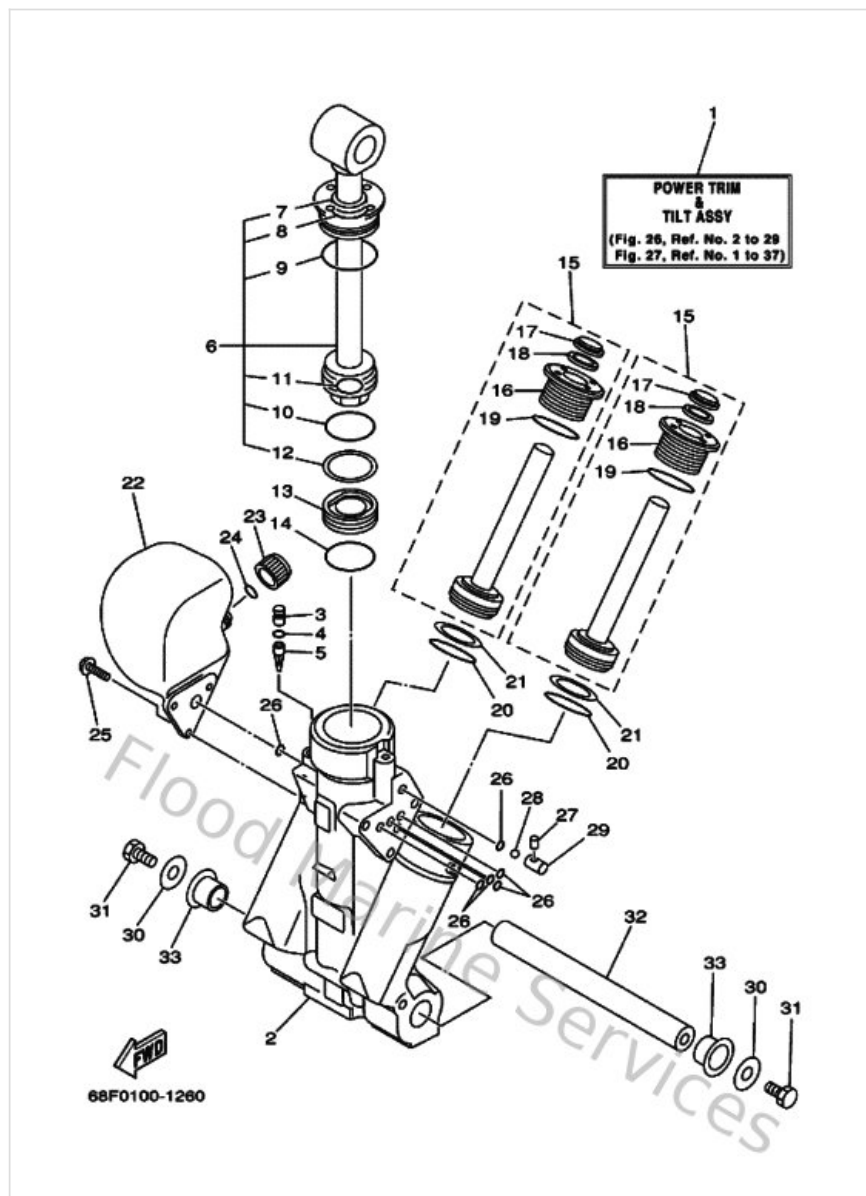
Ref	Part	
1	68F819490000 Wire, lead	Buy now

Power Trim & Tilt Assy 1



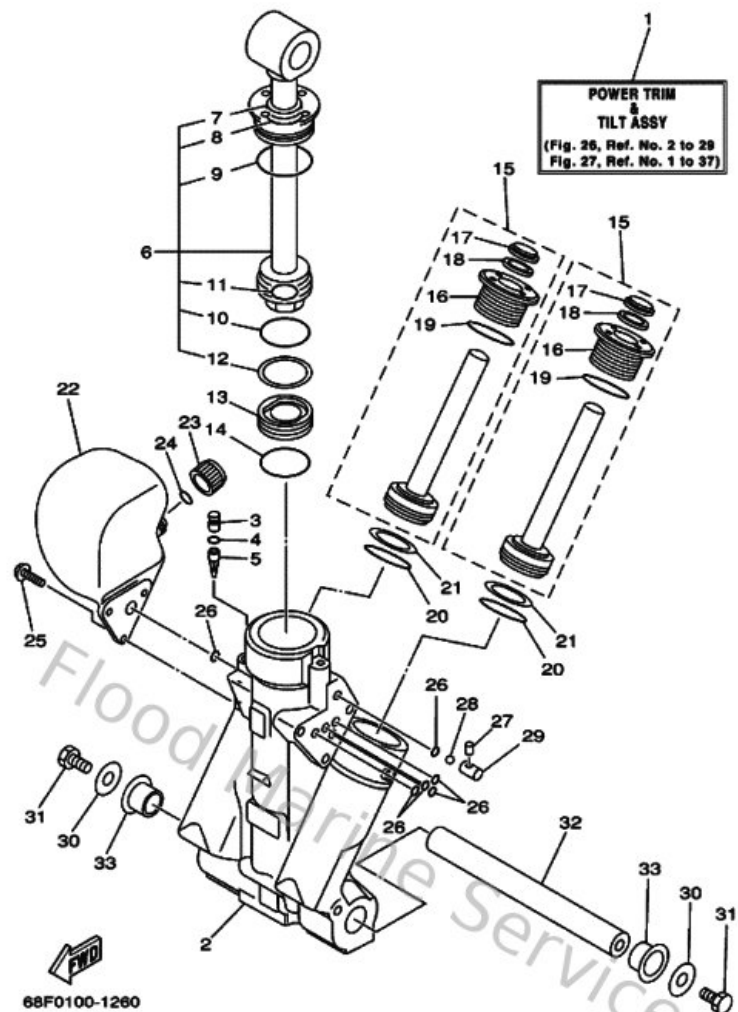
Ref	Part	
1	68F43800004D Power trim & tilt assembly	Buy now
2	64E438250000 Housing Trim & Tilt	Buy now
3	6AW4388J0000 Plug 2	Buy now
4	9321010M7400 O-ring	Buy now
5	64E438170000 Filter 2	Buy now
6	64E438100000 Tilt piston sub assembly	Buy now
7	64E438980000 Seal, dust 2	Buy now
8	64E438670000 O-ring 7	Buy now
9	64E438660000 O-ring 6	Buy now
10	6E5438620000 O-ring 2	Buy now
11	64E438830000 O-ring 10	Buy now
12	6E5438720000 Ring, back-up 2	Buy now
13	6E5438140200 Piston, free	Buy now
15	64E438200000 Trim piston sub assembly	Buy now
16	64E438210800 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



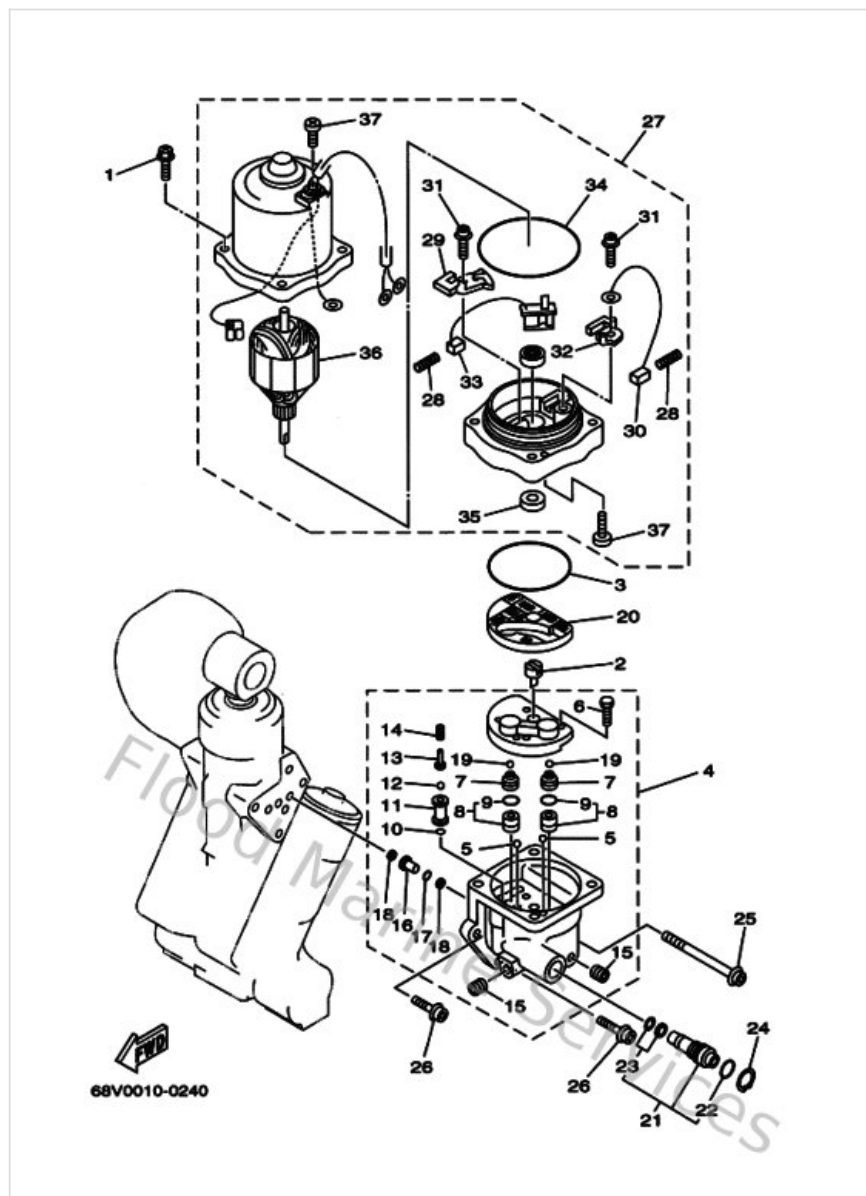
Ref	Part	
17	64E438220000 Seal, trim dust	Buy now
18	64E4384J0000 Seal, trim down	Buy now
19	6G5438640000 O-ring 4	Buy now
20	6E5438640000 O-ring 4	Buy now
21	6E5438740100 Ring, back-up 4	Buy now
22	64E438280100 Body, reservoir	Buy now
23	64E438290000 Plug, reservoir	Buy now
24	64E438970000 O-ring	Buy now
25	64E4388E0100 Bolt ,screw (l:14mm)	Buy now
26	64E438690000 O-ring 9	Buy now
27	64E4381G0000 Pin 1	Buy now
28	6E5438580000 Ball 1	Buy now
29	64E4382G0000 Valve seat	Buy now
30	9020108M1400 Washer, plate	Buy now
31	970800801600 Bolt	Buy now

Power Trim & Tilt Assy 1



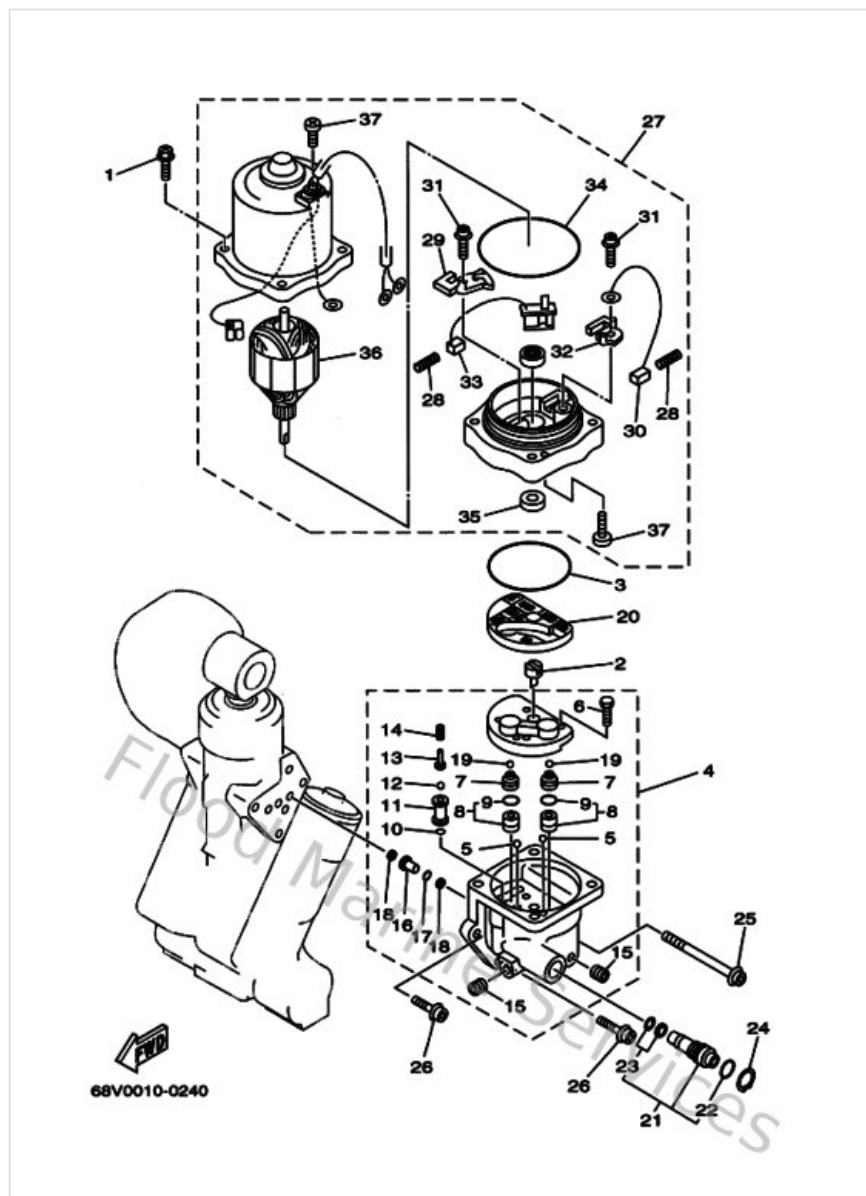
Ref	Part	
32	64E438180100 Lower shock mount pin set	Buy now
33	9038622M9800 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



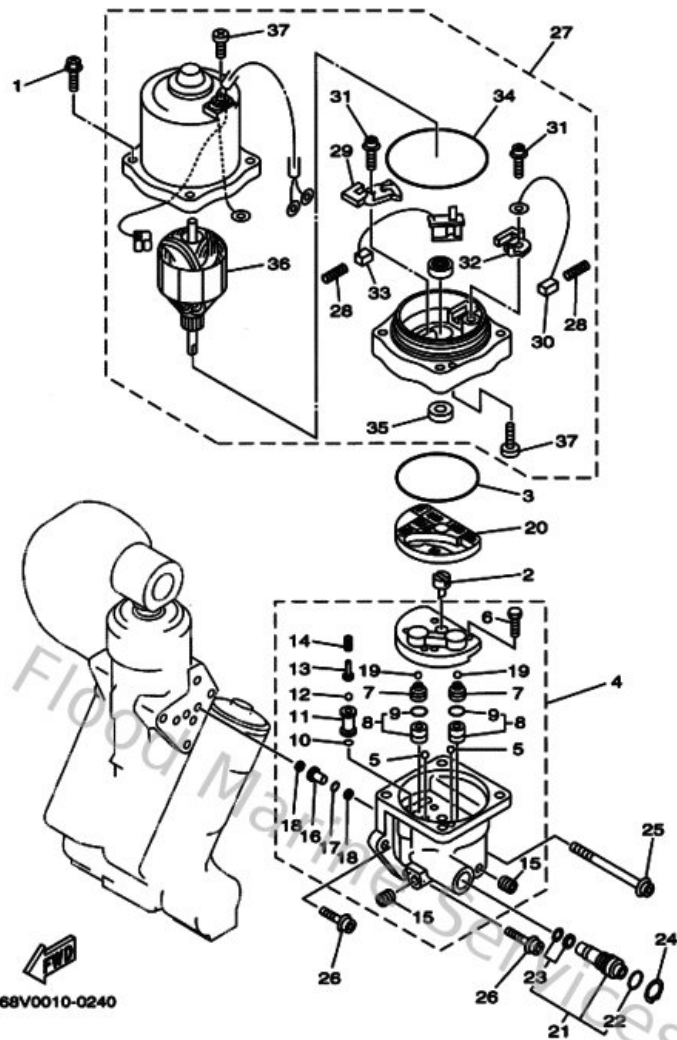
Ref	Part	
1	64E4388E1000 Bolt ,screw (l:34.7mm)	Buy now
2	64E438310000 Connector, shaft	Buy now
3	64E438680000 O-ring 8	Buy now
4	64E438300000 Gear pump assembly	Buy now
5	72X438580000 Ball	Buy now
6	64E438430000 Screw, valve lock	Buy now
7	64E438410000 Piston, shuttle	Buy now
8	64E438020000 Valve sub assembly	Buy now
9	6E5438960000 O-ring	Buy now
10	6G5438630000 O-ring 3	Buy now
11	64E438510000 Seat, Relief Valve	Buy now
12	64E438580000 Ball	Buy now
13	64E438590000 Pin, Valve Support	Buy now
14	64E438550000 Spring, up relief	Buy now
15	6E5438260100 Plug, taper screw	Buy now

Power Trim & Tilt Assy 2



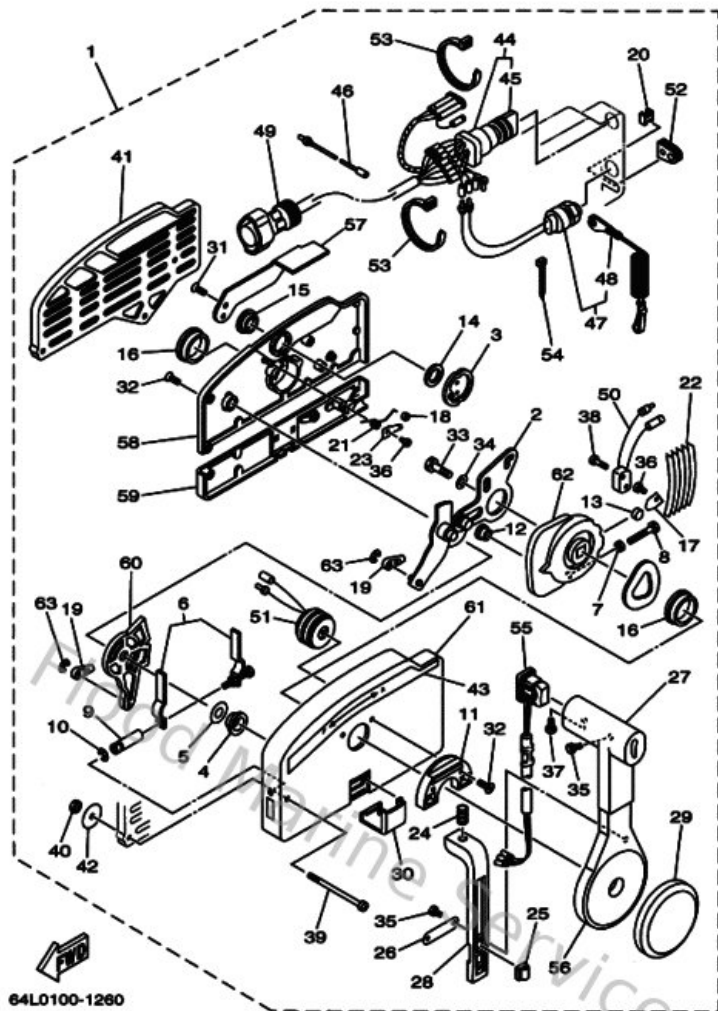
Ref	Part	
16	64E438500000 Valve sub assembly	Buy now
17	6E5438830000 O-ring 10	Buy now
18	64E438160000 Filter 1	Buy now
20	64E438171000 Filter 2	Buy now
21	64E438600100 Manual valve sub-assembly	Buy now
22	72X85075L000 O-ring (nsd161)	Buy now
23	64E438270000 Ring set	Buy now
24	64E438750000 Ring, snap	Buy now
25	64E438791100 Screw, with washer	Buy now
26	64E438790000 Screw, with washer	Buy now
27	67H438800000 Motor assembly	Buy now
28	6H14386K1000 Spring, brush	Buy now
29	64E4380J0000 Holder Brush	Buy now
30	64E438910000 Brush 1	Buy now
31	985070401000 Screw, pan head(6g8)	Buy now

Power Trim & Tilt Assy 2



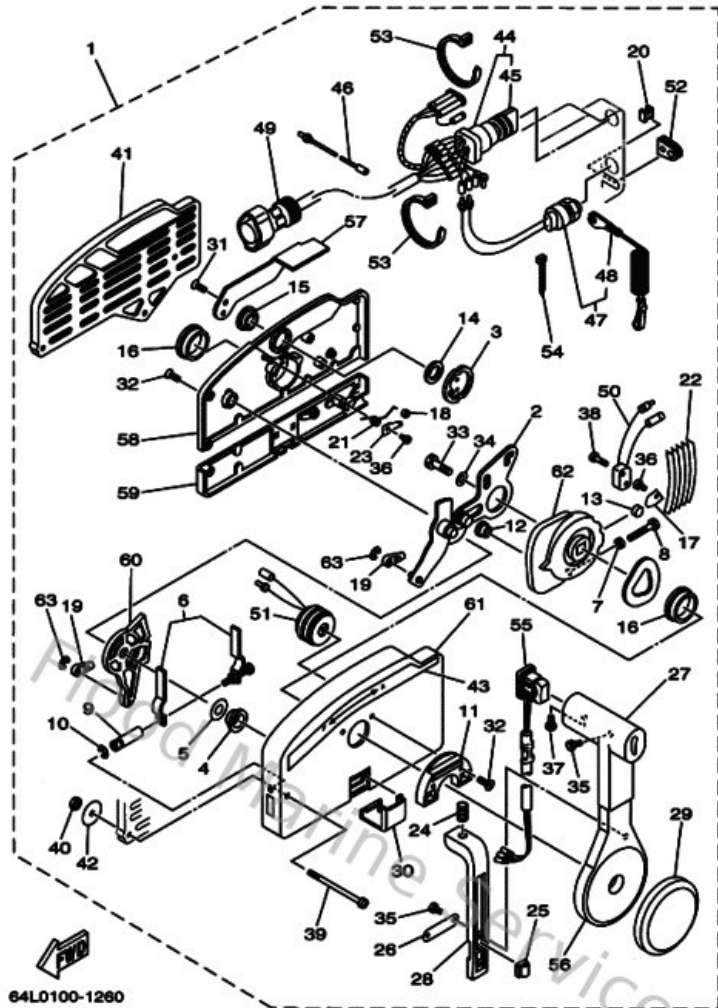
Ref	Part	
32	64E4380F0000 Holder, brush 2	Buy now
33	64E438920000 Breaker comp. (brush 2)	Buy now
34	6G5438650100 O-ring	Buy now
35	9310208M4300 Oil seal(6b0)	Buy now
36	64E438050000 Armature assembly	Buy now
37	64E438431000 Screw valve lock	Buy now

Remote Control Assy 1



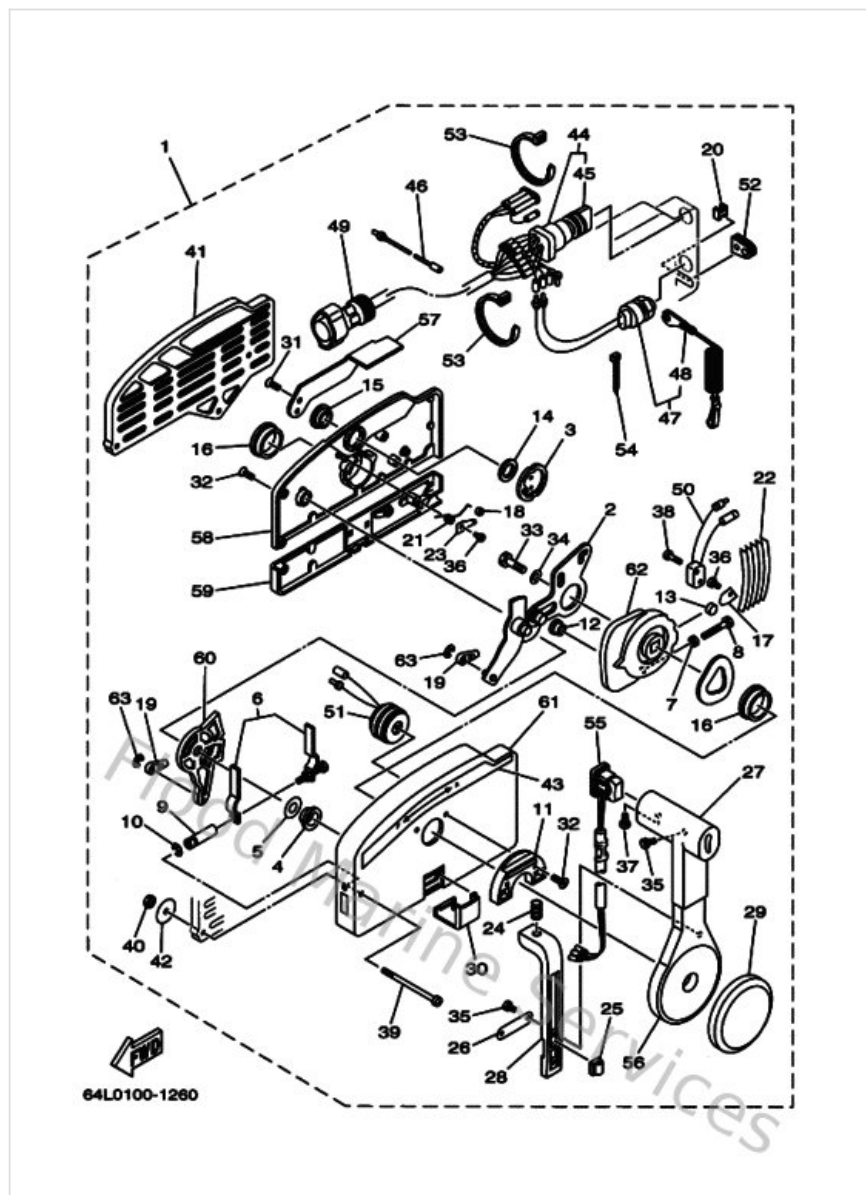
Ref	Part	
1	703482051600 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



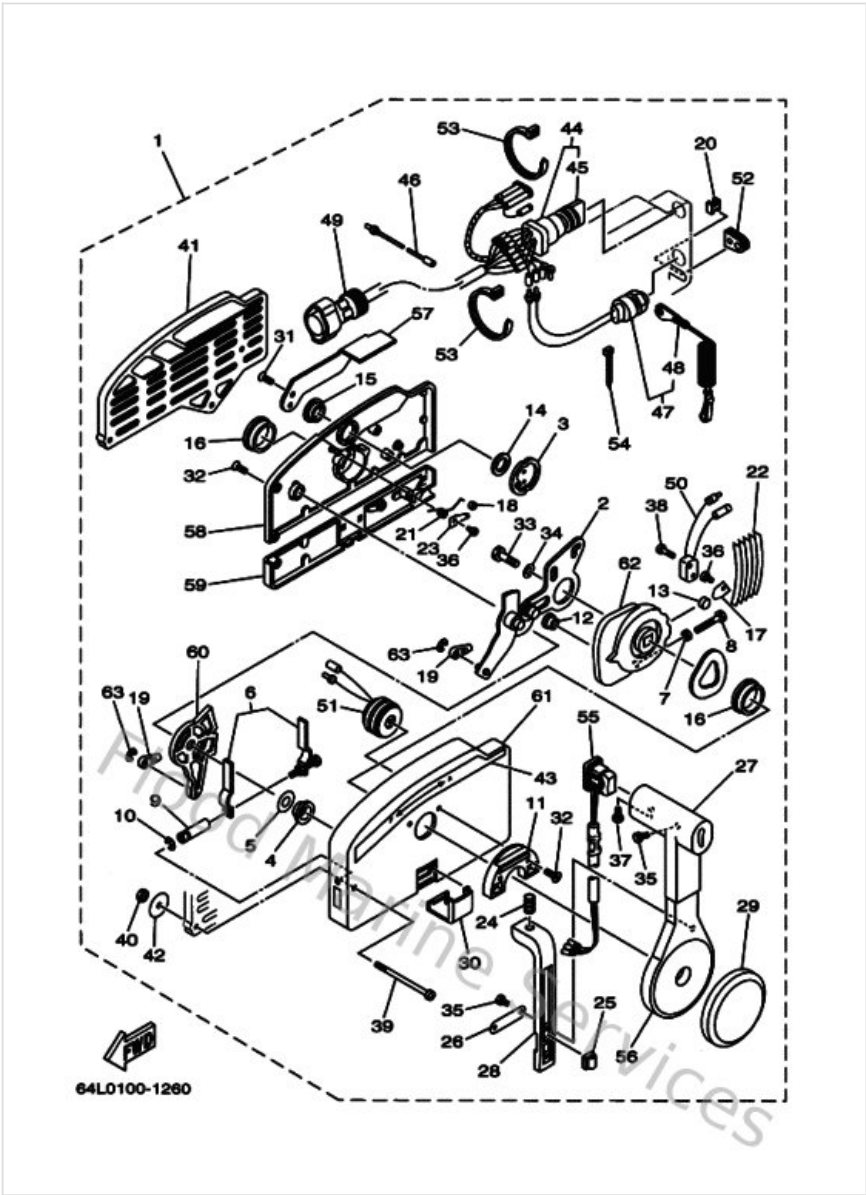
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now

Remote Control Assy 1



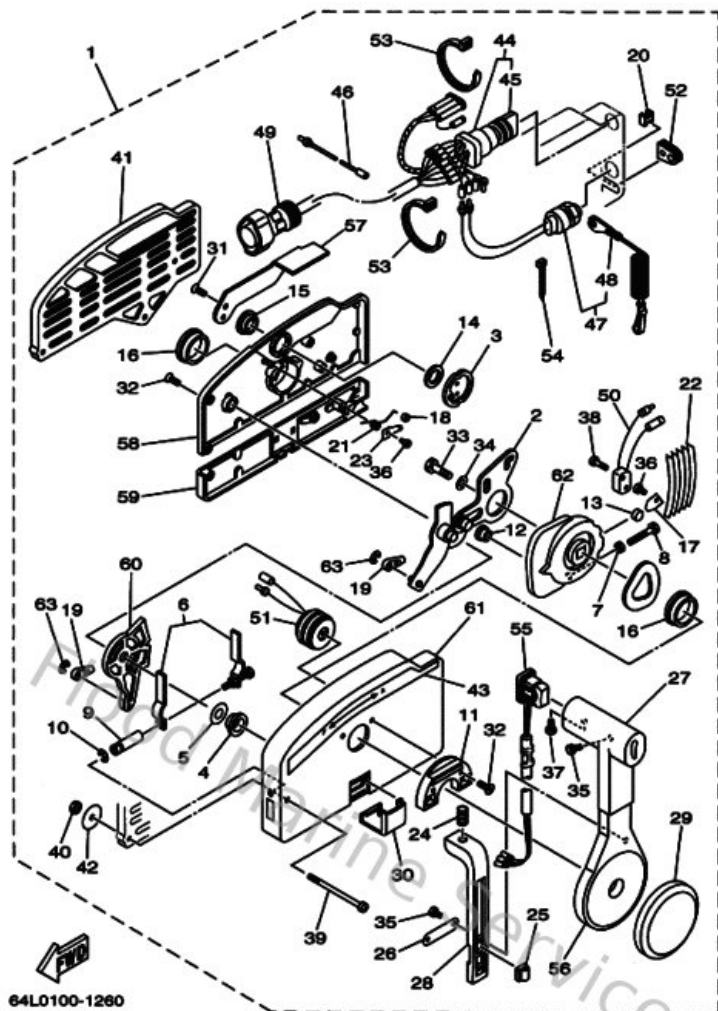
Ref	Part	
32	703482820000 Screw	Buy now
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	985800501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825104200 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now

Remote Control Assy 1



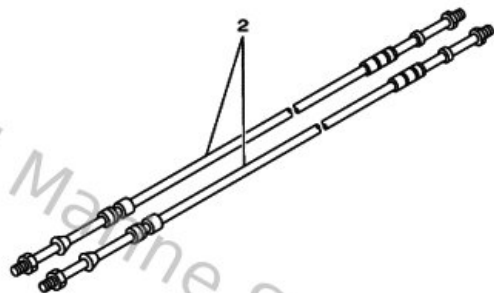
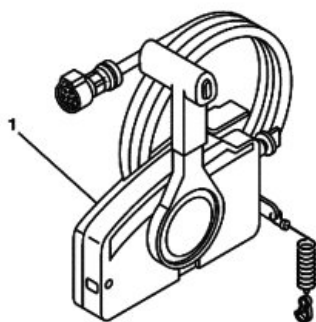
Ref	Part	
47	688825750100 Engine stop switch assembly	Buy now
48	682825560000 Lanyard, stop switch	Buy now
49	6888258A2000 10p main harness mec 2m (6ft)	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	703833830200 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	703825910000 Band	Buy now
54	703825920000 Band	Buy now
55	703825630200 Trim & tilt switch assembly	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now

Remote Control Assy 1



Ref	Part	
62	703482320000 Drive gear	Buy now

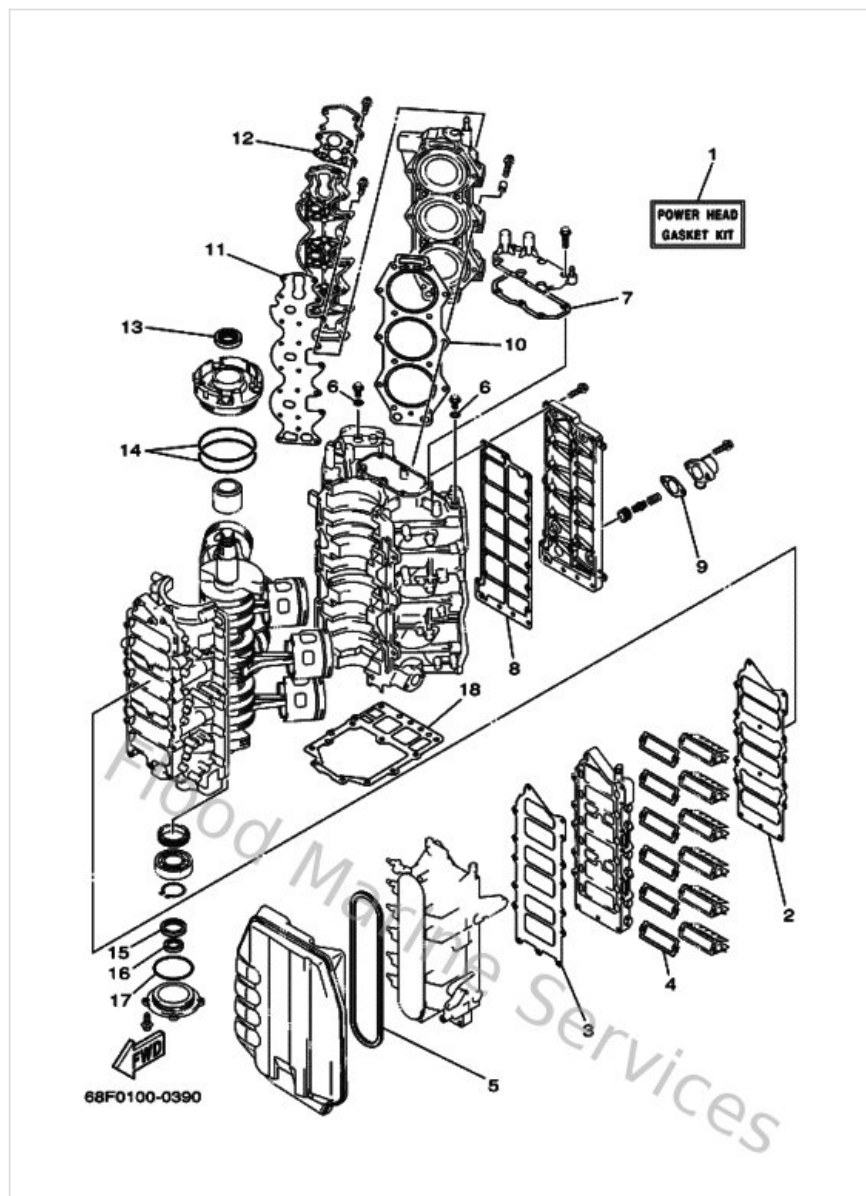
Remote Control Box



67M0100-8280

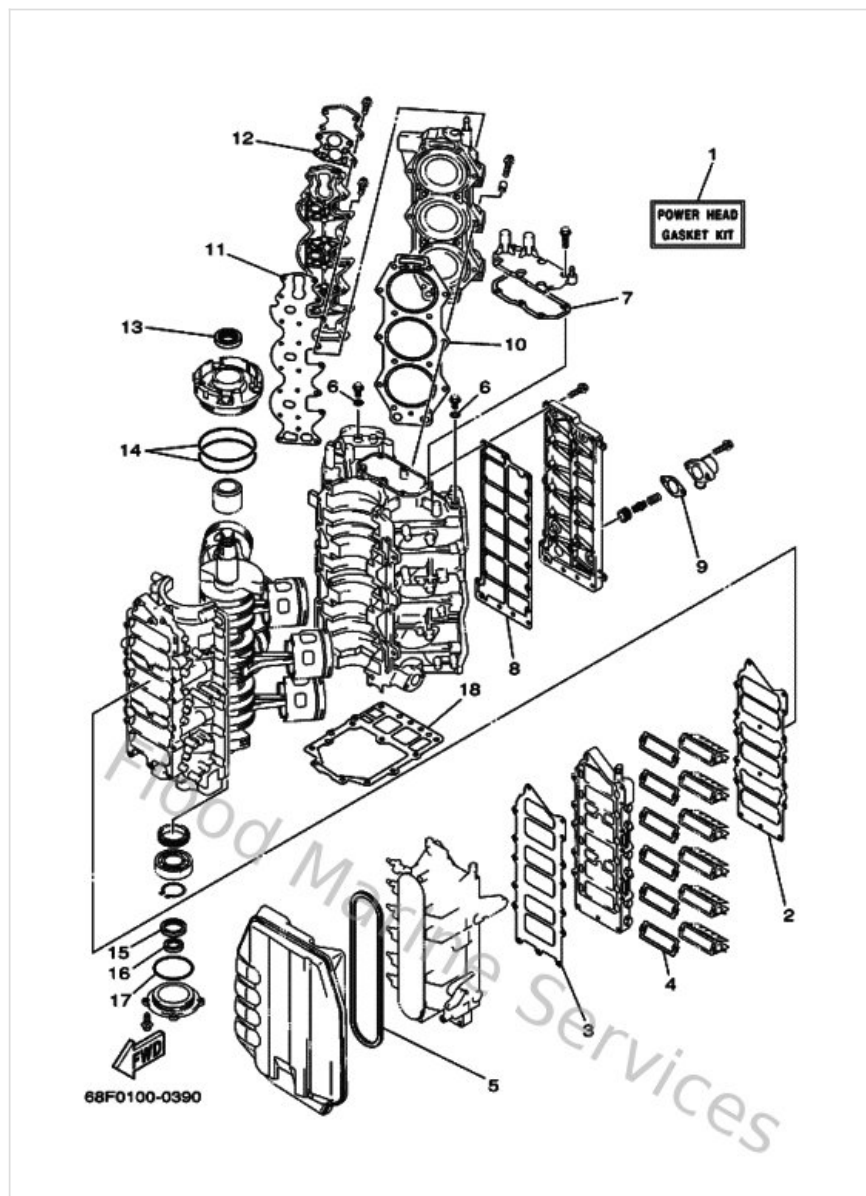
Ref	Part	
1	703482051600 Remote control assembly (10p, ptt)	Buy now
2	701483502000 Cable, Remote Control L=23F	Buy now

Repair Kit 1



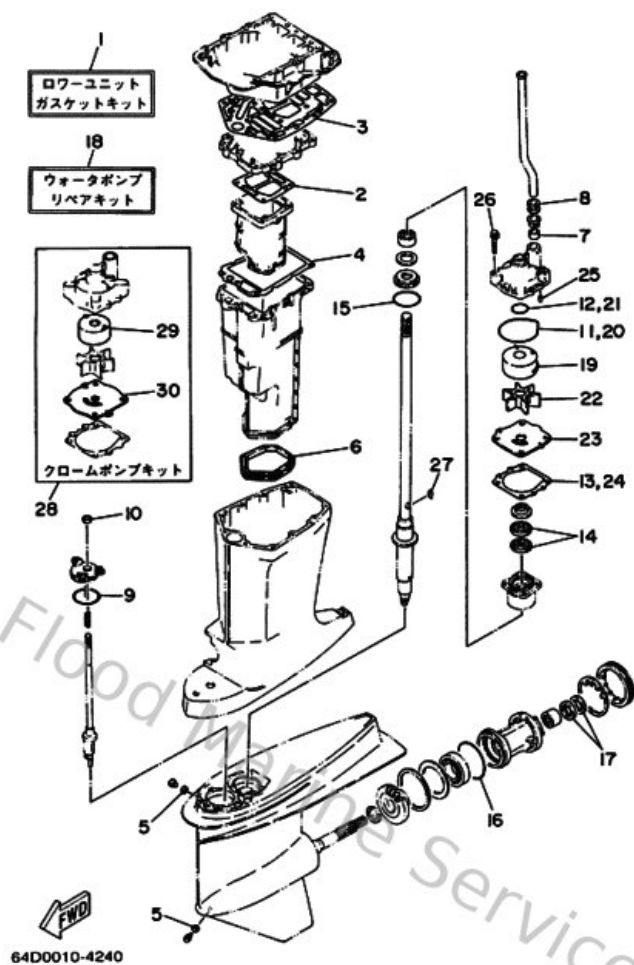
Ref	Part	
1	68FW00010000 Power head gasket kit	Buy now
2	65L136450000 Gasket, manifold 1	Buy now
3	65L136460000 Gasket, manifold 2	Buy now
4	61A13621A000 Gasket, valve seat	Buy now
5	65L144830000 Gasket	Buy now
6	904301411500 Gasket (663)	Buy now
7	68F113810000 Gasket 1	Buy now
8	68F411140000 Gasket, exhaust outer cover	Buy now
9	6G511382A100 Gasket 2	Buy now
10	68F111810000 Gasket, cylinder head 1	Buy now
11	68F111930200 Gasket, head cover 1	Buy now
12	68812414A100 Gasket, cover	Buy now
13	9310240M1400 Oil seal(61a)	Buy now
14	932110400100 O-ring	Buy now
15	9310235M6100 Oil seal	Buy now

Repair Kit 1



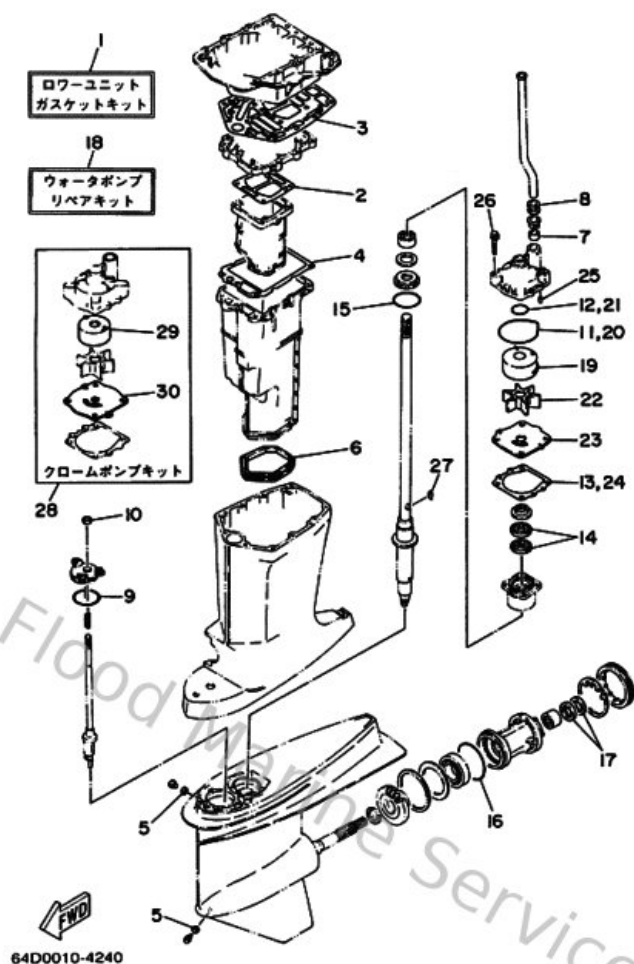
Ref	Part	
16	9310122M1500 Oil seal (6e5)	Buy now
17	9321074M3500 O-ring (6e5)	Buy now
18	68F451130000 Gasket, upper casing	Buy now

Repair Kit 2



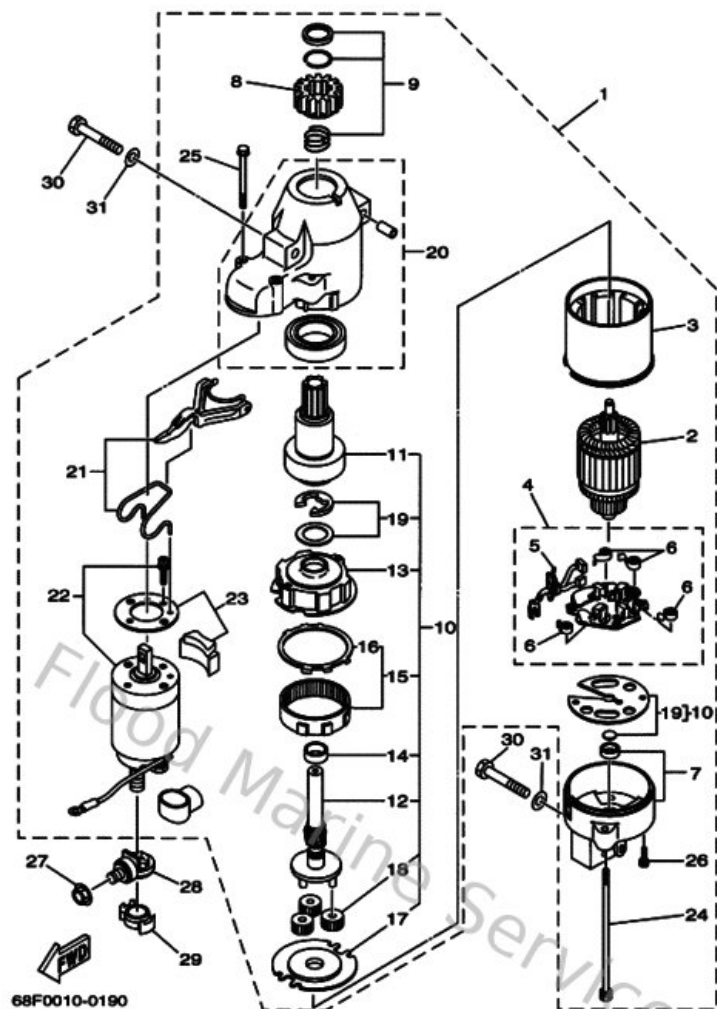
Ref	Part	
1	6G5W0001C100 Lower unit gasket kit	Buy now
2	6G541134A000 Gasket, exhaust manifold	Buy now
3	6G545114A000 Gasket, upper casing	Buy now
4	6E541135A000 Gasket, exhaust manifold	Buy now
5	904300802000 Gasket	Buy now
6	6E5451230000 Gasket, muffler	Buy now
7	6E5443650000 Damper, water seal 1	Buy now
8	6E5443660000 Damper, water seal 2	Buy now
9	932105814400 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	932103716000 O-ring (6g8)	Buy now
13	6E544315A000 Gasket,water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now

Repair Kit 2



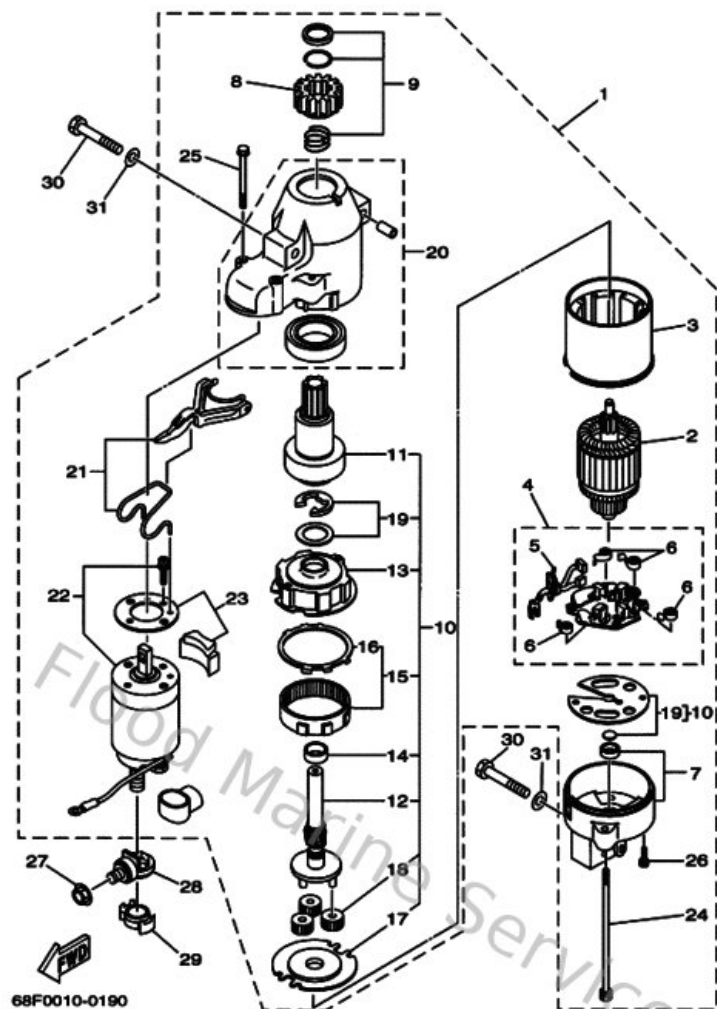
Ref	Part	
16	9321097M5500 O-ring (6g5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now
18	61AW0078A300 Water pump repair kit	Buy now
19	61A443220200 Insert, cartridge	Buy now
22	6E5443520100 Impeller	Buy now
23	6G5443230100 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	9011908M1400 Bolt, with washer	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	61AW00782A00 Chrome pump kit	Buy now
29	6R3443224100 Insert, cartridge	Buy now
30	6G5443234000 Outer plate, cartridge	Buy now

Starting Motor



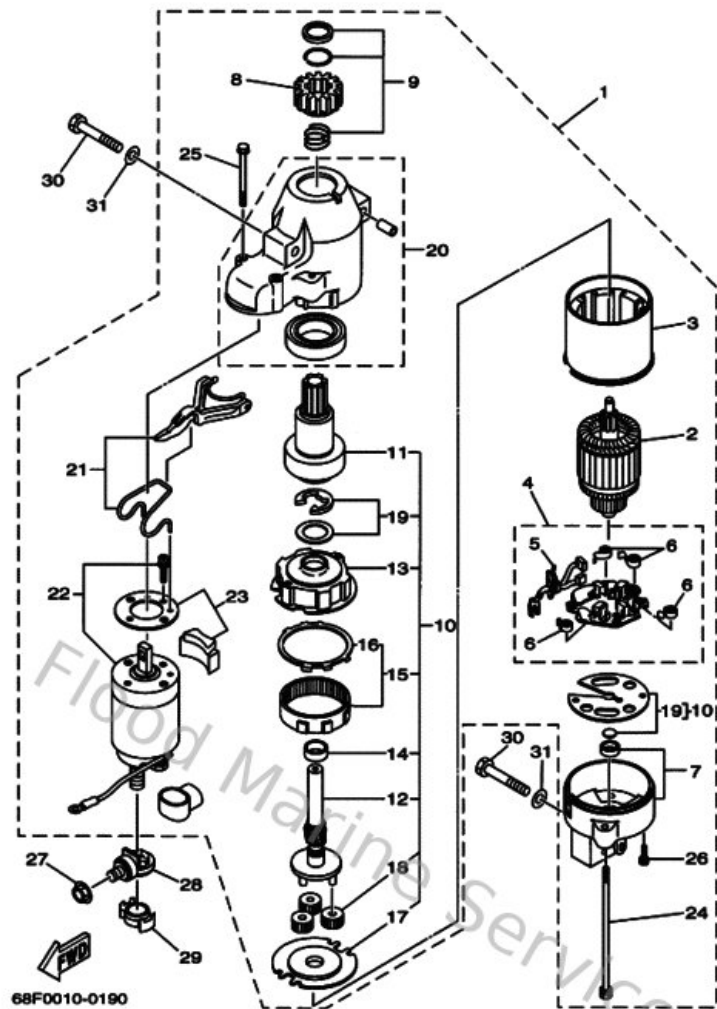
Ref	Part	
1	68F818000100 Starting motor assembly	Buy now
2	67F818500000 Armature assembly	Buy now
3	67F818100000 Stator assembly	Buy now
4	68F818400000 Brush holder assembly	Buy now
5	67F818010000 Brush set	Buy now
6	67F818130000 Spring, brush	Buy now
7	68F818200000 Rear bracket assembly	Buy now
8	67F818080000 Pinion assembly	Buy now
9	67F818570000 Pinion stopper set	Buy now
10	67F818070000 Gear assembly, starting motor	Buy now
11	67F818320000 Clutch, over run	Buy now
12	67F818360000 Shaft, pinion	Buy now
13	67F818210000 Bracket, center 1	Buy now
14	67F818410000 Bearing	Buy now
15	67F818910000 Gear, ring	Buy now

Starting Motor



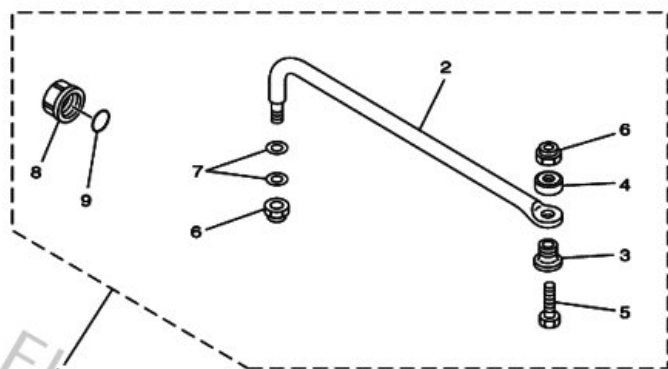
Ref	Part	
16	67F8183R0000 Gasket	Buy now
17	67F818300000 Bracket, center 2	Buy now
18	60V8183T0000 Gear, idler	Buy now
19	67F818090000 Washer kit	Buy now
20	67F818420000 Cover	Buy now
21	67F818390000 Lever assembly	Buy now
22	68F819410100 Starter Relay assembly	Buy now
23	67F818690000 Cover, dust	Buy now
24	6K7818261000 Bolt	Buy now
25	67F818280000 Bolt 2	Buy now
26	67F818460000 Screw	Buy now
27	901790800300 Nut	Buy now
28	68F819250000 Terminal	Buy now
29	68F825820000 Cover, wire harness	Buy now
30	970130804500 Bolt	Buy now

Starting Motor



Ref	Part	
31	929030860000 Washer, plain (663)	Buy now

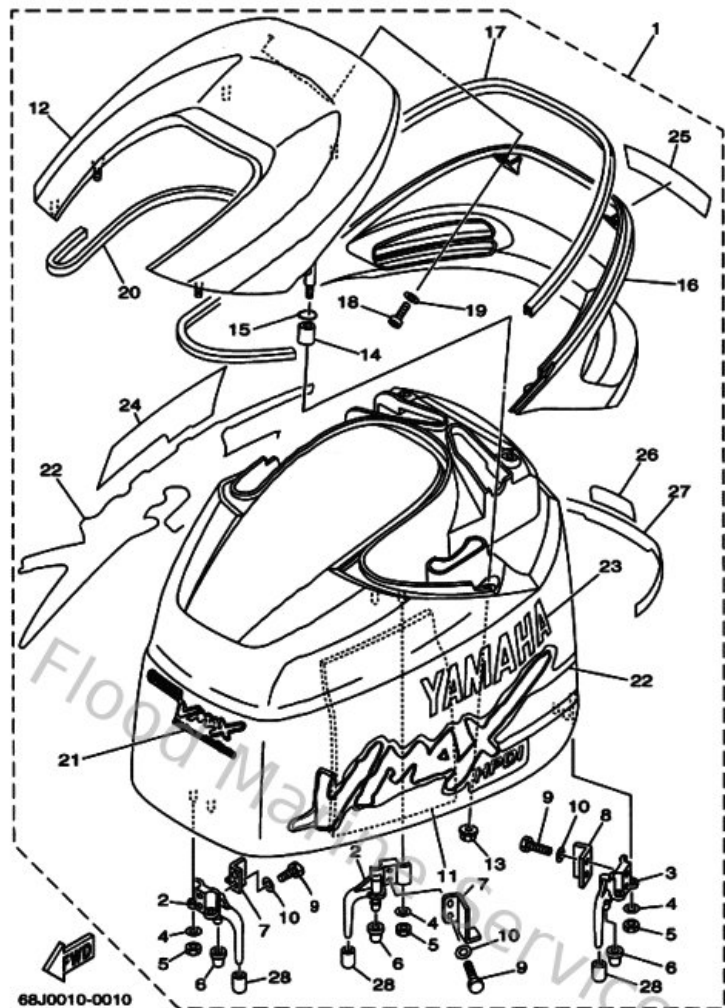
Steering Guide



67H0100-9290

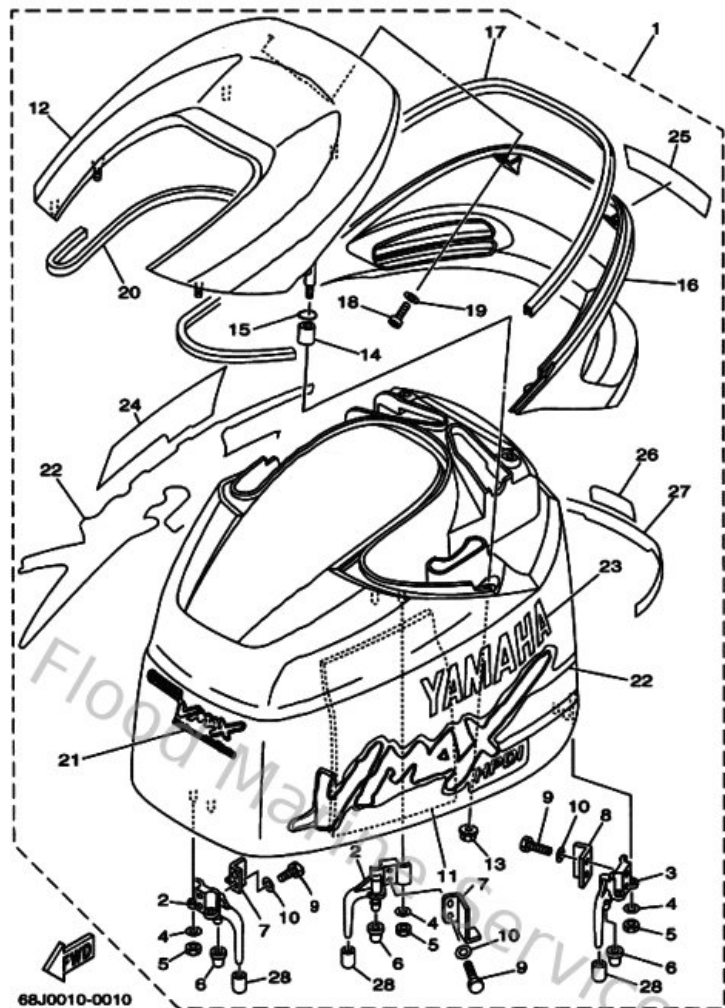
Ref	Part	
1	6E5613500200 Steering guide attachment kit	Buy now
2	6E5613510100 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
4	9056012M0100 Spacer (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
7	9020110M2000 Washer, plate (663)	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now

Top Cowling



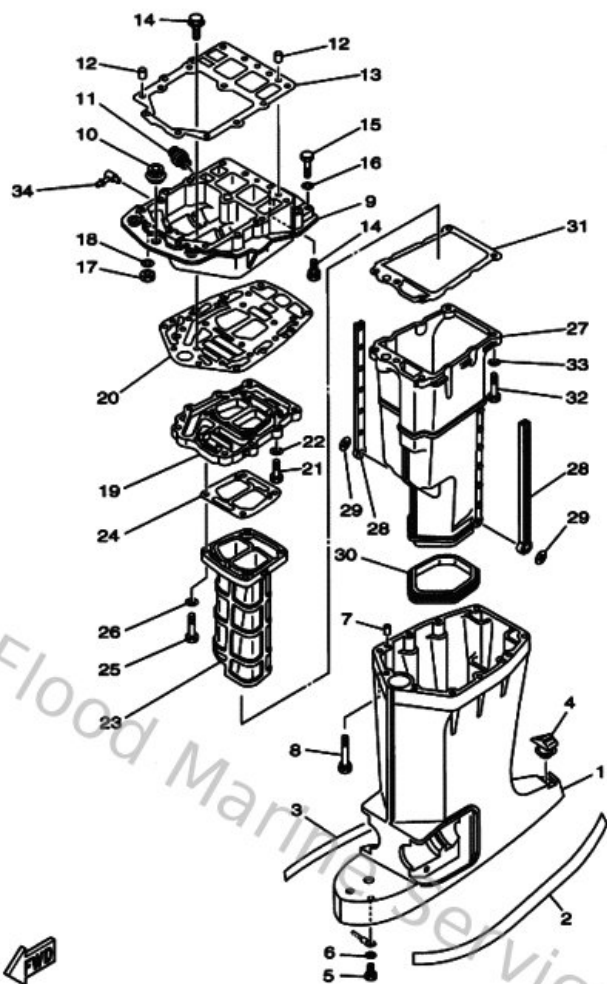
Ref	Part	
1	68J42610N0NA Top cowling assembly	Buy now
2	68F426470094 Holder, clamp band	Buy now
3	68F426480094 Holder, clamp band	Buy now
4	929900610000 Washer(6a1)	Buy now
5	953800660000 Nut(661)	Buy now
6	68F426630000 Damper 2	Buy now
7	68F426510000 Hook	Buy now
8	67F426520000 Hook	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	68F426190000 Damper, form	Buy now
12	68J42613003P Molding, air duct	Buy now
13	9017906M2400 Nut(6j8)	Buy now
14	903870601100 Collar	Buy now
15	932100627000 O-ring	Buy now

Top Cowling



Ref	Part	
16	68J42636003P Louver 2	Buy now
17	68J426620000 Damper	Buy now
18	977805061600 Screw, pan head tapping (ak5)	Buy now
19	929900520000 Ybs66-5 washer, plain	Buy now
20	68F426620000 Damper	Buy now
21	68J42677N000 Graphic, front	Buy now
22	68JW0070N000 Graphic set	Buy now
23	68J42681N000 Mark, cowling	Buy now
24	68J42682N000 Mark, cowling	Buy now
25	68J42683N000 Mark, cowling	Buy now
26	68J42678N000 Graphic, rear	Buy now
27	68J4267AN000 Graphic, rear 2	Buy now
28	67F134480000 Cap	Buy now

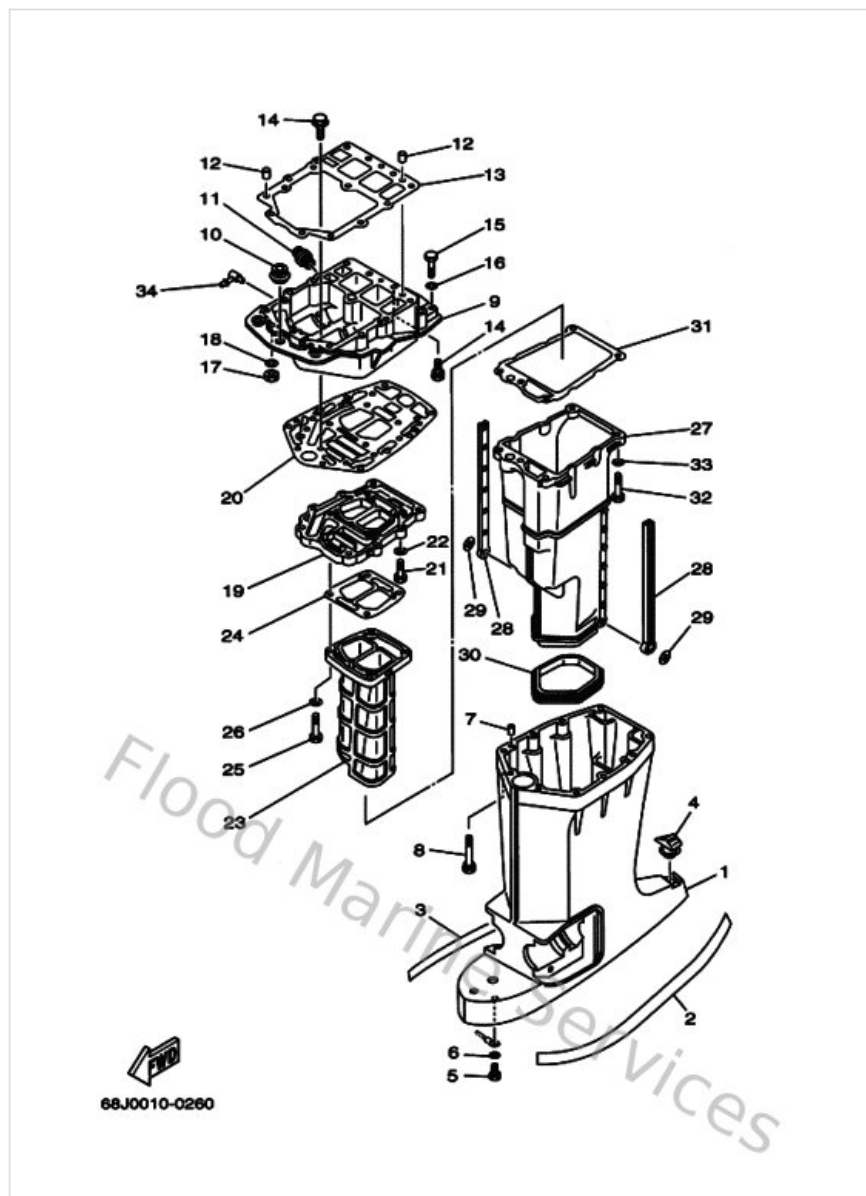
Upper Casing



66J0010-0260

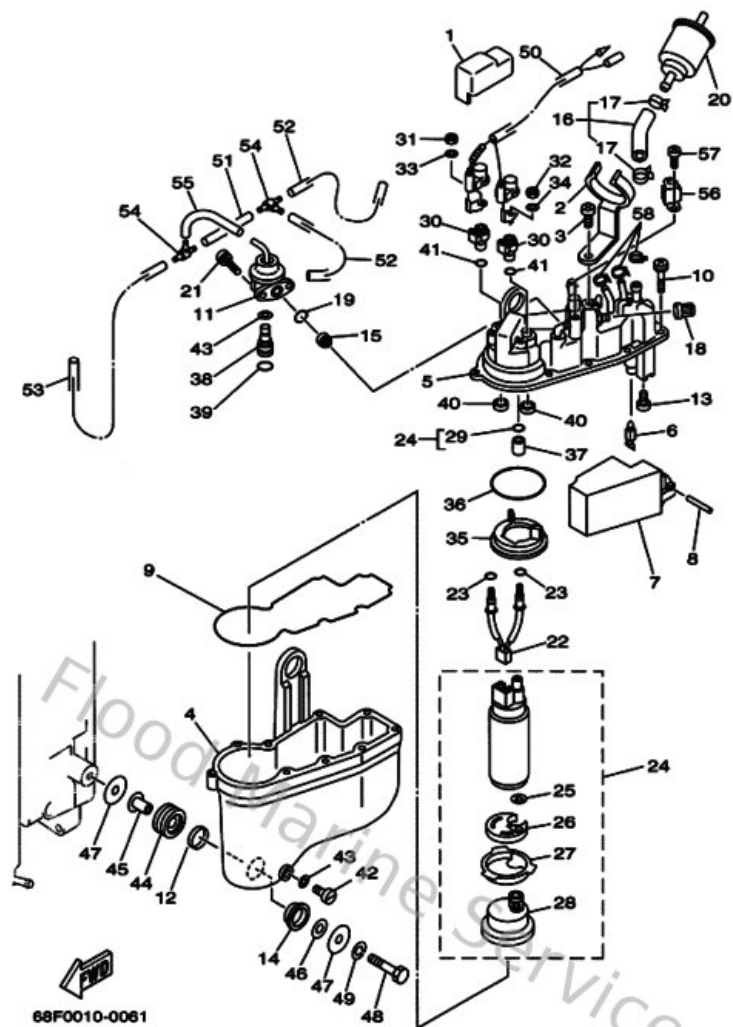
Ref	Part	
1	6E545111028D Casing, upper	Buy now
2	6N9427914000 Mark 1	Buy now
3	6N9427924000 Mark 2	Buy now
4	6E5451550000 Cap	Buy now
5	970950601000 Bolt	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	9360812M0500 Pin, dowel b (6e5)	Buy now
8	9011908M7800 Bolt, with washer	Buy now
9	6G5411371194 Guide, exhaust	Buy now
10	6E5427240000 Grommet	Buy now
11	6G5125810000 Joint, hose	Buy now
13	68F451130000 Gasket, upper casing	Buy now
14	9011908M7900 Bolt, hexagon (fj1)	Buy now
15	970800804500 Bolt, hexagon	Buy now
16	929950810000 Ybs67-8 washer, spring	Buy now

Upper Casing



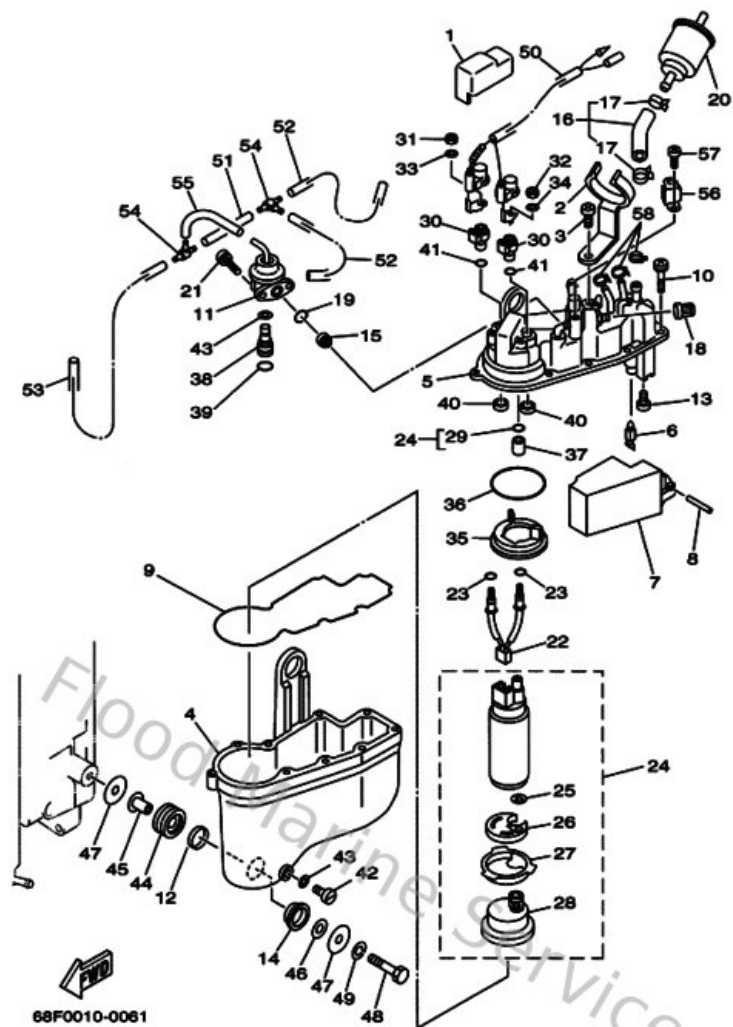
Ref	Part	
17	953800870000 Nut(661)	Buy now
19	6G54113101CA Manifold, ext. 1	Buy now
20	6G545114A000 Gasket, upper casing	Buy now
21	970950803000 Bolt, hexagon (fj1)	Buy now
22	929950860000 Washer, plain (663)	Buy now
23	64D4113200CA Manifold, exhaust	Buy now
24	6G541134A000 Gasket, exhaust manifold	Buy now
25	970950804500 Bolt, hexagon	Buy now
26	929900860000 Washer, plain (663)	Buy now
27	6E514711015B Muffler 1	Buy now
28	6E5147370000 Damper, muffler	Buy now
29	9018305M0200 Nut, spring (6e5)	Buy now
30	6E5451230000 Gasket, muffler	Buy now
31	6E541135A000 Gasket, exhaust manifold	Buy now
34	6H1113720000 Nipple, hose	Buy now

Vapor Separator 1



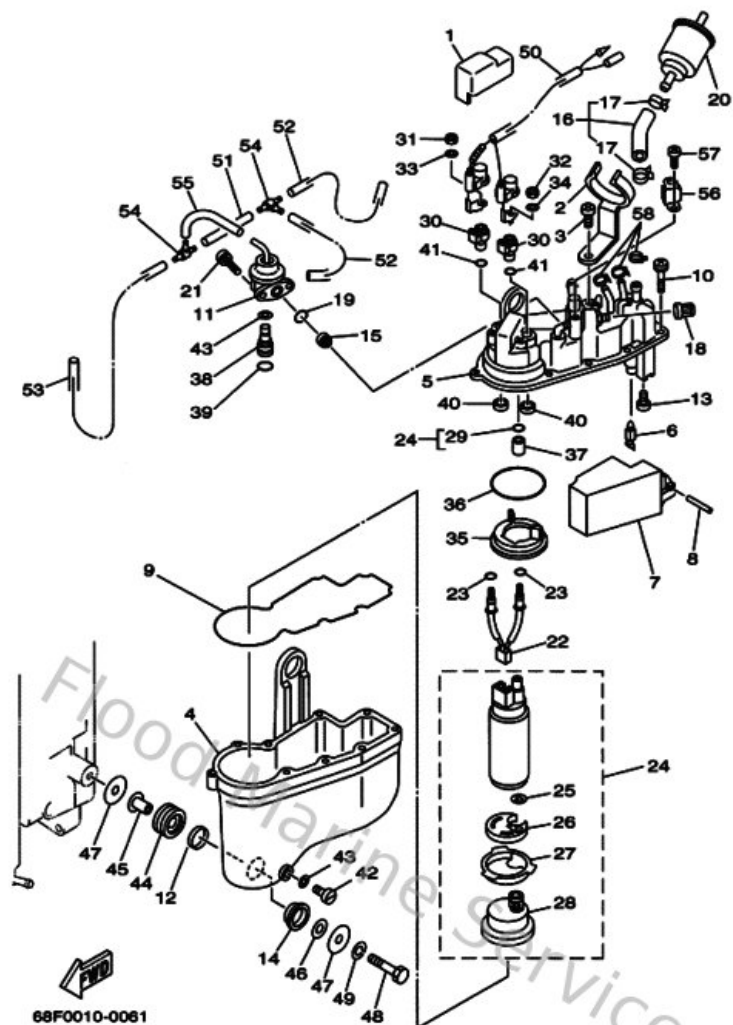
Ref	Part	
1	68F137840000 Cover, pump	Buy now
2	68F242160000 Stay	Buy now
3	68F244730000 Screw	Buy now
4	66K149800000 Body, float chamber	Buy now
5	68F141820100 Cover, float chamber	Buy now
6	65L145460000 Valve, needle	Buy now
7	66K149850000 Float	Buy now
8	66K145480100 Pin, float arm	Buy now
9	66K149840000 Gasket, float chamber	Buy now
10	65L141250000 Screw	Buy now
11	68F139060000 Regulator, pressure	Buy now
12	66K142390000 Seal	Buy now
13	66K143250100 Screw, pan head	Buy now
14	66K141630000 Spacer	Buy now
15	65L139050000 Filter comp	Buy now

Vapor Separator 1



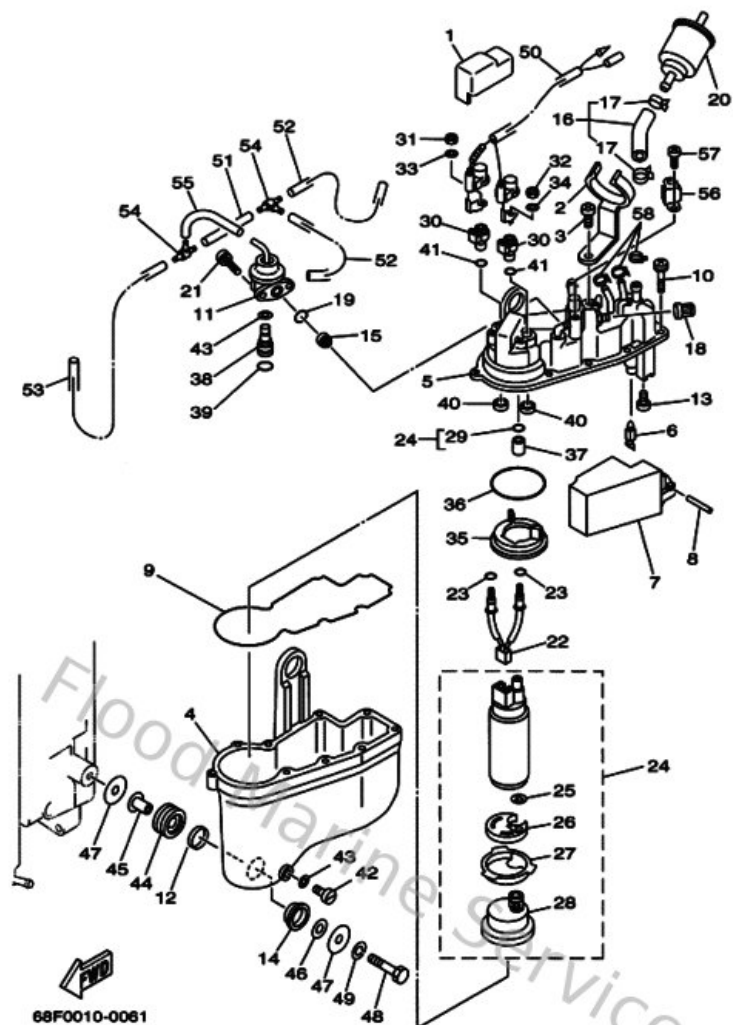
Ref	Part	
16	68F139710000 Pipe, fuel 1	Buy now
17	65L243870000 Clip	Buy now
18	65L149660000 Cap	Buy now
19	65L244860000 O-ring	Buy now
20	68F242510000 Strainer 1	Buy now
21	66K142450000 Screw, guide	Buy now
22	68F825090000 Wire, sub lead	Buy now
23	65L142270000 Washer	Buy now
24	68F139070100 Fuel pump comp.	Buy now
25	65L141590000 Clip	Buy now
26	68F137810000 Damper, pump	Buy now
27	68F138440000 Plate 2	Buy now
28	68F139150000 Filter	Buy now
29	65L1416A0000 O-ring	Buy now
30	65L142710000 Insulator	Buy now

Vapor Separator 1



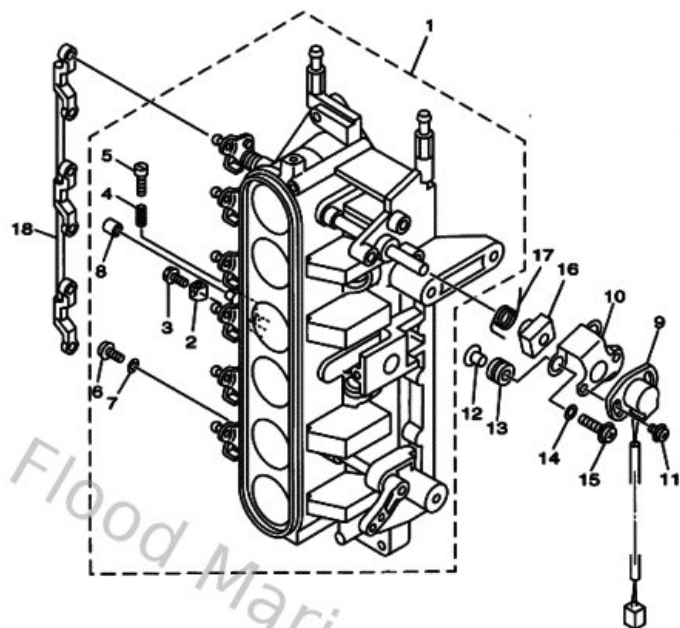
Ref	Part	
31	65L8182A0000 Nut	Buy now
32	65L8182K0000 Nut	Buy now
33	65L8182E0000 Washer	Buy now
34	65L8182F0000 Washer	Buy now
35	68F138430000 Plate 1	Buy now
36	65L141470000 O-ring	Buy now
37	68F142740000 Connector	Buy now
38	66K243760000 Pipe, joint 1	Buy now
39	66K244890000 O-ring	Buy now
40	68F142710000 Insulator	Buy now
41	65L143970000 O-ring	Buy now
42	65L149920000 Screw, drain	Buy now
43	65L149970000 Seal	Buy now
44	65L243750000 Grommet	Buy now
45	65L243970000 Collar	Buy now

Vapor Separator 1



Ref	Part	
46	65L245760000 Washer	Buy now
47	66K245790000 Washer 2	Buy now
48	65L245920000 Bolt	Buy now
49	65L241690000 Washer, lock	Buy now
50	68F825070000 Wire, lead	Buy now
51	66K135420000 Hose, vacuum sensing 1	Buy now
52	66K135440000 Hose, Vacuum Sensing 2	Buy now
53	66K135320000 Hose, vacuum sensing 3	Buy now
54	65L244610000 Pipe,joint 4	Buy now
55	66K135330000 Hose, vacuum sensing 4	Buy now
56	65L138980000 Plate 4	Buy now
57	65L145650000 Screw	Buy now
58	9046511M1000 Clamp	Buy now

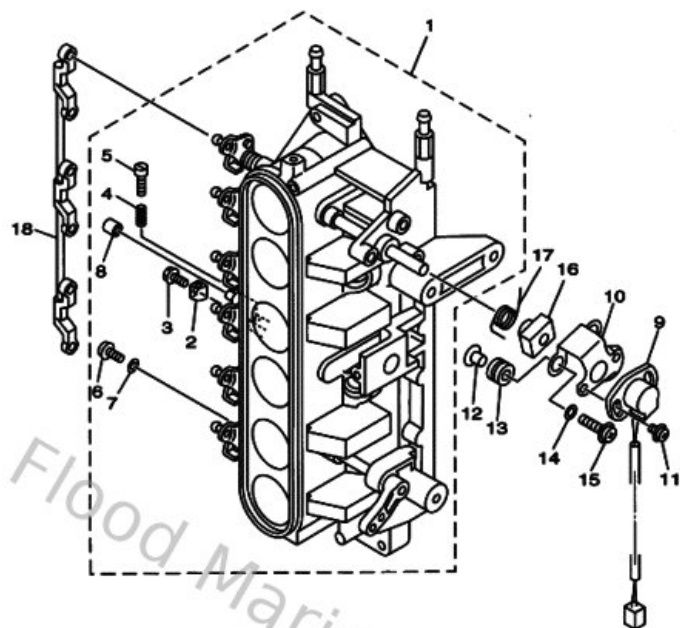
Vapor Separator 2



68F0010-0070

Ref	Part	
1	68F137510000 Body, throttle 1	Buy now
2	65L145270000 Plate	Buy now
3	65L145650000 Screw	Buy now
4	65L143340000 Spring, air adjusting	Buy now
5	65L145230000 Screw, stop	Buy now
6	6K5145920000 Screw	Buy now
7	902010555200 Washer, plate(65j)	Buy now
8	65L145780000 Collar	Buy now
9	6X2858851000 Throttle sensor assembly	Buy now
10	6K7858860000 Bracket	Buy now
11	979850521200 Screw, with washer(6g7)	Buy now
12	9038705M0000 Collar(6k7)	Buy now
13	9048010M2300 Grommet(6k7)	Buy now
14	65L145960000 Washer	Buy now
15	979850533000 Screw, with washer(61b)	Buy now

Vapor Separator 2



68F0010-0070

Ref	Part	
16	65L145730000 Lever	Buy now
17	65L145790000 Spring	Buy now
18	65L412170000 Rod, accel. lever	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.